

**The school of arts; or, an introduction to useful knowledge, being a compilation of ... experiments ... in several ... branches of science / [John Imison].**

**Contributors**

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**W**HEREAS Mr. MURRAY, Bookseller, in Fleet-street, is now imposing upon the Public a spurious Edition of a Work, entitled the SCHOOL of ARTS, or an Introduction to Useful Knowledge (the original of which was written by me) I think proper to give them this information, that Mr. Murray has printed and is publishing the Work without my authority, for which I am endeavouring to obtain legal redress, trusting that a generous Public will not encourage Mr. Murray in his wicked attempts to violate the property of an injured individual.

JOHN IMISON.

The only true Edition of the above Work, is to be had of the Author, No. 58. Hay-market; James Ridgway, opposite Sackville-street, Piccadilly; Elliot, Kay and Co. No. 332, Strand; W. Lowndes, Fleet-street; and William Nicoll, St. Paul's Church-yard.

As an Action has been some time since brought against Mr. Murray for his publishing the School of Arts—a work my sole property; and as a Court of Justice will soon determine upon the merits of the Case between Mr. Murray and ME—prior to its decision, I thought it would be impertinent in an obscure individual like myself, to trouble the Public with his private transactions or opinions.

In reply to Mr. Murray's letter in the News-papers of the 4th Inst. I shall therefore this once only just observe, that I published this Work first in 1785, which Edition was all sold in eleven months—that, in consequence of Mr. Murray's proposals to me, I did agree to publish another edition, but by the time the ninth number was out, Mr. Murray discovered the rapidity with which the Book sold, and the degree to which I was distressed; in consequence of which, by an artful attempt, he endeavoured to possess himself of the Copy-right, Copper-plates, and Letter-press; but not succeeding, he threatened that unless I would deliver them up to him, he would stop the publication.

Mr. Murray finding this menace as ineffectual as his artifice, and that regardless of a man who could attempt to violate the property of another, I was going on with the publication, He to my utter astonishment copied the plates, and printed the remainder to complete such copies as I had delivered to him only in part, and without my permission or knowledge, published the work complete.

I here make no boast of the respectability of my witnesses, but these facts I shall authenticate before a Court, where every hope I have of redress can arrive solely from the responsibility of the characters who are brought to prove them.

As I am by profession a mechanic only, I mean to enter on no farther Paper altercation with Mr. Murray, but rest satisfied, that in making these assertions good, I shall suffer as little in my property from the decision of a Court of Justice, as my character will in the eye of a discerning Public, from a letter replete with untruths.

JOHN IMISON.

Also, by the same Author, this Morning is published, price 7s. 6d. with a box of instruments,

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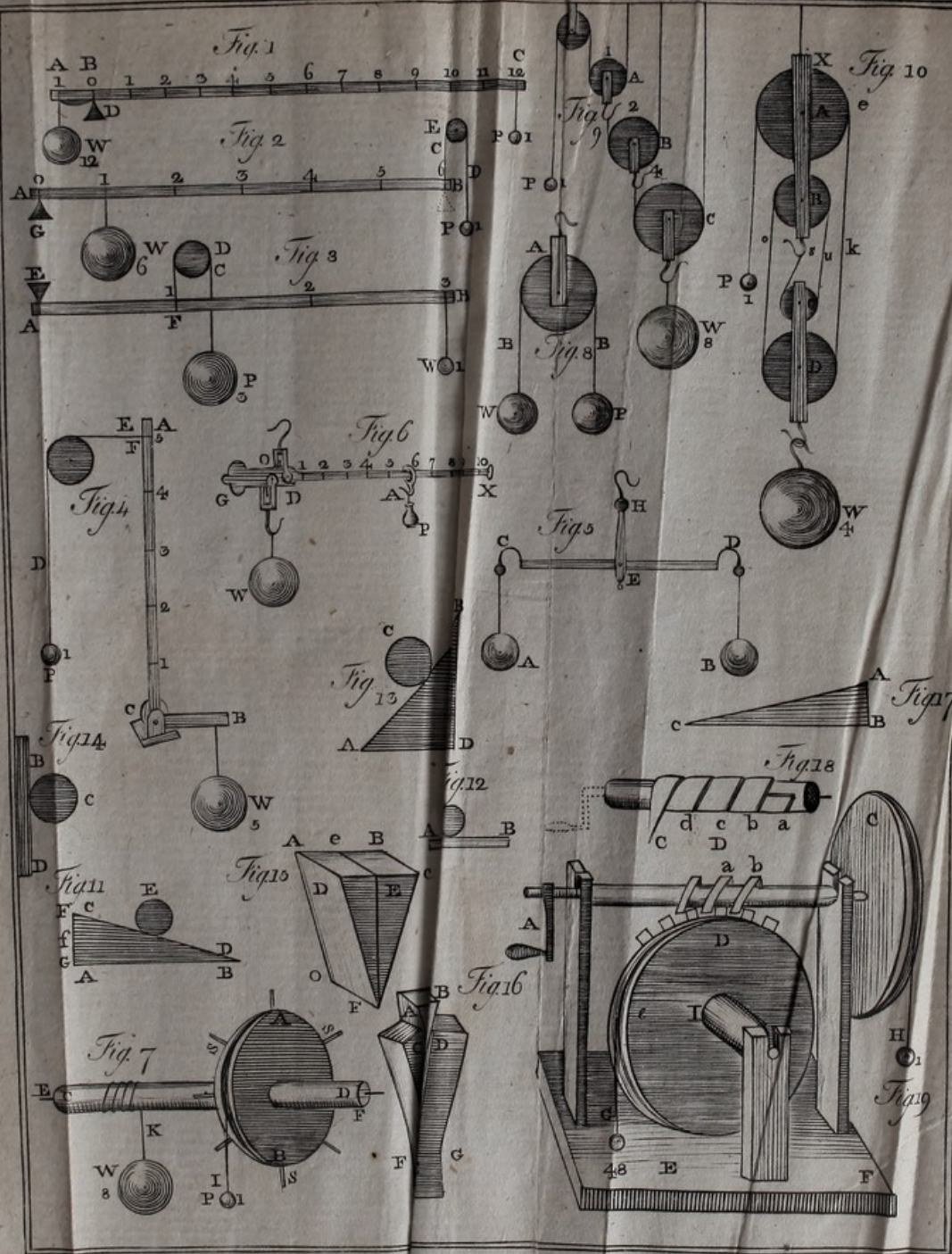


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T H E  
S C H O O L O F A R T S ;  
O R ,

An Introduction to Useful Knowledge :

BEING A COMPILATION OF REAL  
EXPERIMENTS AND IMPROVEMENTS,  
IN SEVERAL PLEASING  
B R A N C H E S O F S C I E N C E ,  
ON THE FOLLOWING SUBJECTS, VIZ.

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---

M.DCC.LXXXVII.





Samuel More, Esq.

Secretary to the Society instituted at LONDON, for the Encouragement of ARTS, MANUFACTURES, and COMMERCE.

S I R,

**I**T is with propriety that the following pages are inscribed to you. A treatise upon the arts should have a patron who understands the subject. No person will deny that you are competent to judge upon this point. And although I acknowledge my diffidence, when I think that my work



is to be submitted to a person of your skill and discernment, yet I own that I am in some degree flattered that my performance is not wholly destitute of merit since you are kind enough to accept what I now present.

It is with pleasure also that I take this opportunity of publicly acknowledging the obligations I lie under to your friendship and good offices in many instances, and that I am, with gratitude and esteem,

S I R,

Your obedient,

And very humble servant,

JOHN IMISON.

---

T H E  
P R E F A C E.

*WHEN I first compiled the following sheets, they were not intended for the press, but for my private amusement, because they contained the principal matters of what I had either read, seen or experienced; or indeed what accorded to my inclination upon these subjects: I laboured daily to increase my little store, and having an extensive apparatus, I carefully proved every experiment, before I gave it a place in my repository: I have also tried a variety of other experiments from Smith, Barrow, Salmon, &c. &c. without the desired success, which was one principal motive for the present publication, as it is my wish that my labours may prove useful to those whose ingenuity may lead them to practise and improve upon my experience. I have given without reserve, the best descriptions I could collect of every thing I have treated. And I can affirm that every page in the book contains matter of real value when applied to practice. Numerous are the authors who have written upon the miscellaneous part of these subjects,*  
but



*but few of them have proved by actual experiment what they have asserted; and indeed this is not to be wondered at, when it is known that experiments are attended with much expence. And although I have used my best endeavours, yet I will not assert but that better methods in several things may be discovered: nevertheless the reader may rely that the facts I have advanced will bear the test of any enquiry.*

*The particular branches of science which I have endeavoured to explain, are those of the Mechanical powers, Electricity, Pneumatics, Hydrostatics and Hydraulics, Optics, and Astronomy; a treatise on Clock-making, the nature, use, and construction of the Barometer, and the construction of optical and many philosophical Instruments; all which I flatter myself, the students will find to be exact, whether they are consulted with a view to theory or practice.*

*A knowledge of the mechanic powers is now become a part of polite education, and their utility is manifested by daily experience; therefore such definitions, postulates, and axioms are premised as were thought necessary to form a right conception of the principles, so as to form a just idea of their application on any particular occasion; and as my reasoning on these subjects has been general, so no regard has been paid to the weight of the beam or lever; it being*



ing well known that these must be equipoised before such theorems can be applied.

So many books have been written upon the subject of the arts and sciences that any person would imagine that more would be superfluous. Books however, which have been written by authors of credit are very expensive and very voluminous, and it would take too much time to read over, and attain a thorough knowledge of the doctrine they contain. In the present performance every thing is rendered familiar to the meanest capacity; and with a little practice and perseverance, the most illiterate artizan cannot fail of making a considerable progress in almost every art and science it treats of; besides every artificer cannot furnish himself easily with the best authors upon all the subjects contained in this work; the expence of which, and waste of time would be too considerable. I have inserted not only known useful rules upon the subjects I have noticed, but a great many others that are entirely new, and of very great use, both in theory and practice to the working mechanic.

I pretend not to communicate my ideas with the embellishments of elegant language; my employment as a mechanic, pleading an excuse for errors or inaccuracies in this respect; but I have endeavoured to be plain, exact and intelligible, and my meaning will not  
be



*be misunderstood by those who pay competent attention to my book.*

*In the Miscellaneous part of this performance many secrets are discovered that are worthy of attention, a great number of which were never before published. Some apology may be thought necessary for divulging them; but as I obtained my knowledge chiefly by my own industry and unwearied application, I have a right to communicate it for the benefit of young experimenters, till they can procure better assistance, or be enabled to strike out better methods of improvement by their own experience. At a future period, I intend to publish another volume as an appendix to this, wherein I shall lay down every calculation in different mill-works, water-works, steam-engines, &c. together with a variety of useful rules for the working mechanic, to which I shall also add sundry Miscellaneous Articles.*

*The most valuable improvements in arts and sciences which have appeared of late years are, 1st. Messrs. Watts and Bolton's steam engine, a brief description of which I have given in the following treatise. 2d. Rev. Mr. Cooke's drill plough\*; and although I have not admitted an account of it*

\* See description in his Drill Husbandry perfected, price 1s. published by Mr. MURRAY; also YOUNG's Memoir's of Agriculture, &c.

*in this treatise, yet I cannot help observing concerning it, that it is an assemblage of the mechanic powers simply disposed to great advantage, so as to assist that important design of the inventor—the improvement of agriculture—in the best manner yet attempted.*  
3d. *A telescope which is the most noble instrument of the kind ever constructed, and which displays Dr. Herschell's optical and astronomical abilities beyond all of his cotemporaries.*

*Before I conclude I must acknowledge my obligations to Mr. James Wood, opposite the Sunday Toll Bar, Kent Street Road, Southwark, late Collector for the London Bridge Water Works; whose extensive knowledge both in theory and practice of every science is greater than is generally to be met with united in one person; and to him I would recommend those gentlemen, who are in want of curious models in every branch of experimental philosophy.*





I N D E X

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# M E C H A N I C S.

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## D E F I N I T I O N S.

1. **M** E C H A N I C S, is a science, which treats of the forces, motions, velocities, and in general, of the actions of bodies upon one another; it teaches how to move any given weight with any given power; how to contrive engines to raise great weights, or to perform any kind of motion,

2. Body, is the mass or quantity of matter; an elastic body is that which yields to a stroke, and recovers its figure again; otherwise, it is called an unelastic body.

3. Density, is the proportion of the quantity of matter in any body, to the quantity of matter in another body of the same dimensions.

4. Force, is a power exerted on a body to move it; if it act instantaneously, it is called percussion, or impulse; if constantly, it is an accelerative force,

5. Velocity, is a property of motion, by which a body passes over a certain space in a certain time; and is greater



or less, as it passes over a greater or less space in a certain time, suppose a second.

6. Motion, is a continual and successive change of place ; if the body moves equally, it is called equable or uniform motion ; if it increases or decreases, it is called accelerated or retarded motion ; when it is compared with a body at rest, it is called absolute motion ; but when compared with a body in motion, it is called relative motion.

7. Direction of motion, is the course or way the body tends, or the line it moves in.

8. Quantity of motion, is the motion a body has, considered both in regard to its velocity and quantity of matter ; this is called the momentum of a body.

9. *Vis inertiae*, is the innate force of matter, by which it resists any change, striving to preserve its present state of rest or motion.

10. Gravity, is that force wherewith a body endeavours to fall downwards ; it is called absolute gravity in empty space ; and relative gravity when immersed in a fluid.

11. Specific gravity, is the greater or less weight of bodies of the same magnitude, or the proportion between their weights. This proceeds from the natural density of bodies.

12. Center of gravity, is a certain point of a body ; upon which the body, when suspended, will rest in any position.

13. Center

13. Center of motion, is a fixed round about which a body moves; and the axis of motion is a fixed line it moves about.

14. Power and weight, when opposed to one another, signify the body that moves another, and the other which is moved; the body which begins and communicates motion is the power; and that which receives the motion, is the weight.

15. Equilibrium, is the balance of two or more forces, so as to remain at rest.

16. Machine or engine, is any instrument to move bodies, made of levers, wheels, pullies, &c.

17. Mechanic powers, are the lever, wheel, pully, screw, wedge, and the inclined plane.

18. Stress, is the effect any force has to break a beam, or any other body; and the strength is the resistance it is able to make against any straining force.

19. Friction, is the resistance which a machine suffers, by the parts rubbing against one another.

## POSTULATA.

1. That a small part of the surface of the earth may be looked upon as a plane; for though the earth be round, yet such a small part of it as we have any occasion to consider, does not sensibly differ from a plane.



2. That heavy bodies descend in lines parallel to one another ; for though they all tend to a point, which is the center of the earth, yet that center is at such a distance, that these lines differ insensibly from parallel lines.

3. The same body is of the same weight in all places on or near the earth's surface ; for the difference is not sensible in the several places we can go to.

4. Though all matter is rough, and all engines imperfect ; yet, for the ease of calculation, we must suppose all planes perfectly even ; all bodies perfectly smooth ; and all bodies and machines to move without friction or resistance ; all lines straight and inflexible, without weight or thickness ; cords extremely pliable, and so on.

### A X I O M S.

1. Every body endeavours to remain in its present state, whether it be at rest, or moving uniformly in a right line.

2. The alteration of motion by any external force is always proportionable to that force, and in direction of the right line in which the force acts.

3. Action and re-action, between any two bodies, are equal and contrary.

4. The motion of any body is made up of the sum of the motions of all the parts.

5. The weights of all bodies in the same place, are proportional

proportional to the quantities of matter they contain, without any regard to their figure.

6. The vis inertiae of any body, is proportional to the quantity of matter.

7. Every body will descend to the lowest place it can get to.

8. Whatever sustains a heavy body, bears all the weight of it.

9. Two equal forces acting against one another in contrary directions, destroy one anothers effect; and unequal forces act only with the difference of them.

10. When a body is kept in equilibrium; the contrary forces in any line of direction are equal.

11. If a certain force generate any motion; an equal force acting in a contrary direction, will destroy as much motion in the same time.

12. If a body be acted on by any power in a given direction; it is all one in what point of that line of direction the power is applied.

13. If a body is drawn by a rope, all the parts of the rope are equally stretched; and the force in any part acts in direction of that part; and it is the same thing whether the rope is drawn out at length, or goes over several pulleys.

14. If



14. If several forces at one end of a lever, act against several forces at the other end; the lever acts, and is acted on, in direction of its length.

---

*Of the Mechanical Powers.*

The foundation of all mechanics.

NOW, if we consider bodies in motion, and compare them together, we may do this either with respect to the quantities of matter they contain, or the velocities with which they are moved. For the heavier any body is, the greater is the power required either to move or stop its motion: and again, the swifter it moves, the greater is its force. So that the whole force of a moving body is the result of its quantity of matter multiplied by the velocity with which it is moved. And when the product arising from the multiplication of the particular quantities of matter in any two bodies, by their respective velocities, are equal, the entire forces are so too. Thus, suppose a body, which we call A, to weigh 40 pounds, and to move at the rate of two miles in a minute; and another body, which we call B, to weigh only 4 pounds, and to move 20 miles in a minute; the entire forces with which these two bodies would strike against any obstacle would be equal to each other, and therefore it would require equal powers to stop them. For 40 multiplied by 2 gives 80, the force of the body A: and 20 multiplied by 4 gives 80, the force of the body B. Upon this easy principle depends the whole of mechanics: and it holds universally true, that when two bodies are suspended on any machine, so as to act contrary to each other; if the machine

machine be put into motion, and the perpendicular ascent of one body multiplied into its weight, be equal to the perpendicular descent of the other body multiplied into its weight, those bodies, how unequal soever in their weights, will balance one another in all situations: for, as the whole ascent of one is performed in the same time with the whole descent of the other, their respective velocities must be directly as the spaces they move through; and the excess of weight in one body is compensated by the excess of velocity in the other. Upon this principle, it is easy to compute the power of any mechanical engine, whether simple or compound; for it is but only finding how much swifter the power moves than the weight does (i. e. how much farther in the same time) and just so much is power increased by the help of the engine.

How to  
compute the  
power of any  
mechanical  
engine.

In the theory of this science we suppose all planes perfectly even, all bodies perfectly smooth, levers to have no weight, cords to be extremely pliable, machines to have no friction; and, in short, all imperfections must be set aside until the theory be established; and then, proper allowances are to be made.

The simple machines, usually called mechanical powers, are six in number, viz. the lever, the wheel and axle, the pulley, the inclined plane, the wedge, and the screw; they are called mechanical powers, because they help us mechanically to raise weights, move heavy bodies, and overcome resistances, which we could not effect without them.

The mechanical powers  
what.

1. A lever is a bar of iron or wood, one part of which being supported by a prop, all the other parts turn upon that prop as their center of motion; and the velocity of every part

Of the lever.



part or point is directly as its distance from the prop. Therefore, when the weight to be raised at one end is to the power applied to the other to raise it; as the distance of the power from the prop, is to the distance of the weight from the prop, the power and weight will exactly balance or counterpoise each other: and as a common lever has nearly no friction on its prop, a very little additional power will be sufficient to raise the weight.

There are four kinds of levers. 1. The common sort, when the prop is placed between the weight and power; but much nearer to the weight than to the power. 2. When the prop is at one end of the lever, the power at the other, and the weight between them. 3. When the prop is at one end, the weight at the other, and the power applied between them. 4. The bended lever, which differs only in form from the first sort, but not in property. Those of the first and second kind are often used in mechanical engines; but there are few instances in which the third sort is used.

The balance.

The balance is a straight inflexible rod or beam, turning round a fixed point or axle in the middle of it, to be loaded at each end with weights suspended there; it is by some reckoned a lever of the first kind, but as both ends are set at equal distances from its center of motion, they move with equal velocities; and therefore, as it gives no mechanical advantage, it cannot properly be reckoned among the mechanical powers.

Plate I.  
Fig. 1.

Let  $CD$  be a beam or lever,  $E$  the middle point or center of motion;  $AB$ , the weights, hanging at the ends  $C$  and  $D$ , then let the beam and the weights, or the whole machine,

machine, be suspended at E; and suppose the beam Fig. 5. and the weights be turned upon the center E, then the points C D being equidistant from E, will describe equal arches, and therefore their velocities will be equal; and if the bodies A and B be equal, then the motion of A will be equal to the motion of B, as the quantities of matter and velocities are equal; and consequently, if the beam and weights are set at rest, neither of them can move the other, but they will remain in equilibrium, if one weight be greater than the other; that weight and scale will descend and raise the other.

Now, the use of the balance, or a common pair of scales, is to compare the weights of different bodies; for any body, whose weight is required, be put into one scale, and balanced by known weights put into the other scale, these weights will shew the weight of the body.

To have a pair of scales perfect, they must have these properties. 1. The points of suspension of the scales, and the center of motion of the beam C, E, D, must be in a right line. 2. The arms C E, D E, must be of equal length from the center. 3. That the center of gravity be in the center of the motion E. 4. That there be as little friction as possible, 5. That they be in equilibrium when empty.

The Properties of Scales.

If the center of gravity of the beam be above the center of motion and the scales be in equilibrium, if they be put a little out of that position, by putting down one end of the beam, that end will continually descend until it be stopt at the handle H. For by that motion, the center of gravity is continually descending, according to the nature of it, but



if the center of gravity of the beam be below the center of motion ; if one end of the beam be put down a little, to destroy the equilibrium, it will return back and vibrate up and down. For by the motion the center of gravity is endeavouring to descend.

To prove  
Scales whether they  
are good.

To discover a false balance, make the weights in the two scales to be in equilibrium ; then change the weights to the contrary scales, and if they be not in equilibrium, the balance is false.

Hence also, to prove a pair of good scales, they must be in equilibrium when empty, and likewise in equilibrium with the two weights. Then, if the two weights be changed to the contrary scales, the equilibrium will still remain, if the scales are good.

Fig. 1.  
The first  
kind of lever.

A lever of the first kind is represented by the bar A B C, supported by the prop D. Its principal use is to loosen large stones in the ground, or to raise great weights to small heights, in order to have ropes put under them for raising them higher by other machines. The parts A B and B C on different sides of the prop D, are called the arms of the lever : the end A of the shorter arm A B being applied to the weight intended to be raised, or to the resistance to be overcome ; and the power applied to the end C of the longer arm B C.

In making experiments with this machine, the shorter arm A B must be as much thicker than the longer arm B C, as will be sufficient to balance it on the prop D. This supposed, let P represent a power whose gravity is equal to 1 ounce, and W a weight, whose gravity is equal to 12 ounces.



ounces. Now, if the power be twelve times as far from the prop as the weight is; they will exactly counterpoise; and a small addition to the power *P* will cause it to descend, and raise the weight *W*; and the velocity with which the power descends will be to the velocity with which the weight rises, as 12 to 1: that is, directly as their distances from the prop; and consequently, as the spaces through which they move. Hence, it is plain that a man, who by his natural strength, without the help of any machine, could support an hundred weight, will by the help of this lever be enabled to support twelve hundred. If the weight be less, or the power greater, the prop may be placed so much farther from the weight; and then it can be raised to a proportionable greater height. For, universally, if the intensity of the weight multiplied into its distance from the prop, be equal to the intensity of the power multiplied into its distance from the prop, the power and weight will exactly balance each other; and a little addition to the power will raise the weight. Thus, in the present instance, the weight *W* is 12 ounces, and its distance from the prop is 1 inch; and 12 multiplied by 1 is 12; the power *P* is equal to 1 ounce, and its distance from the prop is 12 inches, which multiplied by 1 is 12 again; and therefore there is an equilibrium between them. So, if a power equal to 2 ounces be applied at the distance of 6 inches from the prop, it will just balance the weight *W*; for 6 multiplied by 2 is 12, as before. And a power equal to 3 ounces placed at 4 inches distant from the prop would be the same; for 3 times 4 is 12; and so on, in proportion. To this kind of lever may be reduced several sorts of instruments, such as scissars, pincers, snuffers, &c. which are made of two levers acting contrary to one another: their prop, or center of motion being the pin which keeps them together. In common practice, the longer end of

Fig. 1.  
Properties  
of the first  
kind of  
lever.



this lever greatly exceeds the weight of the shorter: which gains great advantage, because it adds so much to the power.

Fig. 6.  
The steel-  
yard.

The *statera* or Roman steelyard, is a lever of this kind, and is used for finding the weights of different bodies by one single weight placed at different distances from the prop or center of motion *D*. For, if a weight hangs at *A* the extremity of the shorter arm *DG*, is of such a weight as will exactly counterpoise the longer arm *DX*; if this arm be divided into as many equal parts as it will contain, each equal to *OD*, the single weight *P* (which we may suppose to be 1 pound) will serve for weighing any thing as heavy as itself, or as many times heavier as there are divisions in the arm *DX*, or any quantity between its own weight and that quantity. As for example, if *P* be 1 pound and placed at the first division 1 in the arm *DX*, it will balance 1 pound in the scale at *W*; if it be removed to the second division at 2, it will balance 2 pounds in the scale; if to the third 3 pounds; and so on to the end of the arm *DX*. If each of these integral divisions be subdivided into as many equal parts as a pound contains ounces, and the weight *P* be placed at any of these subdivisions, so as to counterpoise what is in the scale, the pounds and odd ounces therein will by that means be ascertained.

The second  
kind of le-  
ver.

A lever of the second kind has the weight between the prop and the power. In this, as well as the former, the advantage gained is as the distance of the power from the prop to the distance of the weight from the prop: for the respective velocities of the power and weights are in that proportion; and they will balance each other when the intensity of the power multiplied by its distance from the prop is equal to the intensity of the weight multiplied by its distance from the prop. Thus, if *AB* be a lever



lever on which the weight  $W$  of 6 ounces hangs at the distance of 1 inch from the prop  $G$ , and a power  $P$  equal to the weight of 1 ounce hangs at the end  $B$ , 6 inches from the prop; by the cord  $CD$  going over the fixed pulley  $E$ , the power will just support the weight: and a small addition to the power will raise the weight, 1 inch for every 6 inches that the power descends. This lever shews the reason why two men carrying a burden upon a stick between them, bear unequal shares of the burden in the inverse proportion of their distances from it. For it is well known, that the nearer either of them is to the burden, the greater share he bears of it: and if he goes directly under it, he bears the whole. So if one man be at  $G$ , and the other at  $B$ , having the pole or stick  $AB$  resting on their shoulders; if the burden or weight  $W$  be placed five times as near the man at  $G$ , as it is to the man at  $B$ , the former will bear five times as much weight as the latter.

This is likewise applicable to the case of two horses of unequal strength to be so yoked, as that each horse may draw a part proportionable to his strength; which is done by so dividing the beam they pull, that the point of traction may be as much nearer to the stronger horse than to the weaker, as the strength of the former exceeds that of the latter.

Properties  
of the second  
kind  
of lever.

To this kind of lever may be reduced oars, rudders of ships, doors turning upon hinges, cutting-knives which are fixed at the point, &c.

If in this lever we suppose the power and weight to change places, so that the power may be between the weight and the prop, it will become a lever of the third kind; in which, that there may be a balance between  
the

The third  
kind of lever.



Fig. 3.

the power and the weight, the intensity of the power must exceed the intensity of the weight, just as much as the distance of the weight from the prop exceeds the distance of the power. Thus, let E be the prop of the lever A B, and W a weight of 1 pound, placed 3 times as far from the prop, as the power P acts at F, by the cord C going over the fixed pulley D; in this case, the power must be equal to 3 pounds, in order to support the weight of 1 pound.

Properties  
of the third  
kind of  
lever.

To this sort of lever are generally referred the bones of a man's arm; for when he lifts a weight by the hand, the muscle that exerts its force to raise that weight, is fixed to the bone about one tenth part as far below the elbow as the hand is. And the elbow being the center round which the lower part of the arm turns, the muscle must therefore exert a force ten times as great as the weight that is raised.

As this kind of lever is a disadvantage to the moving power, it is used as little as possible; but in some cases it cannot be avoided, such as that of a ladder, which, being fixed at one end, is by the strength of a man's arms reared against a wall.

And in clock-work, where all the wheels may be reckoned levers of this kind, because the power that moves every wheel, except the first, acts upon it near the center of motion by means of a small pinion, and the resistance it has to overcome, acts against the teeth round its circumference.

The fourth  
kind of lever.

Fig. 4.

The fourth kind of lever differs nothing from the first but in being bended for the sake of convenience. ACB is a lever of this sort, bended at C, which is its prop or center of



of motion.  $P$  is a power acting upon the longer arm  $AC$  at  $F$ , by means of the cord  $DE$  going over the pulley  $G$ ; and  $W$  is a weight or resistance acting upon the end  $B$  of the shorter arm  $CB$ . If the power is to the weight, as  $CB$  is to  $CF$ , they are in equilibrium. Thus, suppose  $W$  to be 5 pounds acting at the distance of one foot from the center of motion  $C$ , and  $P$  to be 1 pound acting at  $F$ , five feet from the center  $C$ , the power and weight will just balance each other. A hammer drawing a nail is a lever of this sort.

2- The second mechanical power is the wheel and axle, The wheel and axle. in which the power is applied to the circumference of the wheel, and the weight is raised by a rope which coils about the axle as the wheel is turned round. Here it is plain, that the velocity of the power must be to the velocity of the weight, as the circumference of the wheel is to the circumference of the axle: and consequently, the power and weight will balance each other, when the intensity of the power is to the intensity of the weight, as the circumference of the axle is to the circumference of the wheel. Let  $AB$  be a wheel,  $CD$  its axle, and suppose the circumference of the wheel to be 8 times as great as the circumference of the axle; then, a power  $P$  equal to 1 pound hanging by the cord  $I$ , which goes round the wheel, will balance a weight  $W$  of 8 pounds hanging by the rope  $K$ , which goes round the axle. And as the friction on the pivots or gudgeons of the axle  $EF$  is but small, a small addition to the power will cause it to descend, and raise the weight: but the weight will rise with only an eighth part of the velocity wherewith the power descends, and consequently, through no more than one eighth part of an equal space, in the same time. If the wheel be pulled round by  
the

Fig. 7.



Fig. 7. the handles S, S, the power will be increased in proportion to their length. And by this means, any weight may be raised as high as the operator pleases.

Its uses. To this sort of engine belong all cranes for raising great weights; and in this case, the wheel may have cogs all round it instead of handles, and a small lanthorn or trundle may be made to work in the cogs, and be turned by a winch; which will make the power of the engine to exceed the power of the man who works it, as much as the number of revolutions of the winch exceeds those of the axle C D, when multiplied by the excess of the length of the winch above the length of the semidiameter of the axle, added to the semidiameter or half thickness of the rope K, by which the weight is drawn up. Thus, suppose the diameter of the rope and axle taken together, to be 13 inches, and consequently, half their diameters to be  $6\frac{1}{2}$  inches; so that the weight W will hang at  $6\frac{1}{2}$  inches perpendicular distance from below the center of the axle. Now, let us suppose the wheel A B, which is fixed on the axle, to have 80 cogs, and to be turned by means of a winch  $6\frac{1}{2}$  inches long, fixed on the axle of a trundle of eight staves or rounds, working in the cogs of the wheel. Here it is plain, that the winch and trundle would make 10 revolutions for one of the wheel A B, and its axis D, on which the rope K winds in raising the weight W; and the winch being no longer than the sum of the semidiameters of the great axle and rope, the trundle could have no more power on the wheel, than a man could have by pulling it round by the edge; because the winch would have no greater velocity than the edge of the wheel has, which we here suppose to be ten times as great as the velocity of the rising weight; so that, in this case, the power gained would be

as 10 to 1. But if the length of the winch be 13 inches, the power gained will be as 20 to 1 : if  $19\frac{1}{2}$  inches (which is long enough for any man to work by) the power gained will be as 30 to 1 ; that is, a man could raise 30 times as much by such an engine, as he could do by his natural strength without it, because the velocity of the handle of the winch would be 30 times as great as the velocity of the rising weight ; the absolute force of any engine being in proportion of the velocity of the power, to the velocity of the weight raised by it. But then, just as much power or advantage as is gained by the engine, so much time is lost in working it ; which is common in all mechanical cases whatever.

Force of  
any engine.

In this sort of machines it is requisite to have a ratchet wheel on the end of the axle C, with a catch to fall into its teeth ; which will at any time support the weight, and keep it from descending, if the person who turns the handle should, through inadvertency or carelessness, quit his hold while the weight is raising. Thus, by this means, the danger is prevented which might otherwise happen by the running down of the weight when left at liberty.

Caution,

The third mechanical power or engine consists either of one moveable pulley, or a system of pulleys ; some in a block or case which is fixed, and others in a block which is moveable, and rises with the weight. For though a single pulley that only turns on its axis, and moves not out of its place, may serve to change the direction of the power, yet it can give no mechanical advantage thereto ; but is only as the beam of a balance, whose arms are of equal length and weight. Thus, A is a single pulley, and if it support the

The pulley.  
Fig. 8.

D

equal



equal weights  $P$  and  $W$ , the cord  $BB$  to which they are appended, is equally stretched throughout, and the pulley  $A$  sustains both the weights, or is drawn with a force equal to twice  $P$ . It is properly, but another form of the balance.

Fig. 9.  
Three  
moveable  
pulleys.

A combination of three moveable pulleys  $A$ ,  $B$ ,  $C$ , connected by three distinct cords, each fastened at one end to an immoveable block above. The power of the whole is discovered by supposing two such weights  $P$  and  $W$  suspended, as will keep the machine in equilibrium, and then beginning with the least weight, or power  $P$ , and considering what force each separate pulley sustains. Thus, if  $P$  be one pound, the cord which sustains it, acts at its other end upon the fixed block above, and is consequently re-acted upon by the block with a force equal to one pound, and the pulley  $A$ , as in fig. 8, is drawn with a force equal to two pounds.

By tracing the second cord in the same manner, it will appear that the pulley  $B$  is drawn with twice the force of  $A$ , or 4 pounds. And  $C$  is drawn with twice the force of  $B$ , or 8 pounds. So that the purchase of this machine is such, that the weight  $W$  has 8 times the power of  $P$ .

Velocity  
and power  
as 8 to 1.

The velocity of the weight to that of the power is (in a similar way of arguing) thus, if  $P$  descend 8 inches,  $A$  will ascend 4;  $B$ , 2; and  $C$  or  $W$  1 inch; so that the velocities are reciprocally as the power and weight.

Fig. 10.

Another combination of pulleys, whereof two,  $A$  and  $B$ , run in the fixed block  $X$ . And two others,  $C$  and  $D$ , in a moveable block, which raise the weight  $W$ , by pulling the

the cord at P, which goes successively over the pullies A, <sup>Four move-  
able pullies</sup> D, B, C, and is fastened to the fixed block at s. The purchase of this machine is known by considering that the cord is equally stretched throughout, by putting two such weights P and W, as will counterpoise each other. For P is sustained by the single cord, and W by four fold of the same, viz. by the parts o, s, u, k, so that if P be one pound, W will be four pounds.

The velocity of the power is to that of the weight as <sup>Velocity as</sup> four to one. For if P descend four inches, the parts of <sup>4 to 1.</sup> the cord at k will ascend towards e four inches, and all the other parts of the cord, from the pulley C, will equally follow each other, and C or W will ascend one inch towards s; or the four parts of the cord o, s, u, k, will each be shortened 1 inch.

In like manner may the purchase of any other combination of pullies be determined. And it will always happen, that the momenta of the weight and power will be equal, as in the other mechanical powers. That is, if any power will raise one pound with a certain velocity, it will raise two pounds with half that velocity, or one hundred pounds with one hundredth part of that velocity, &c.

But as a system of pullies has no great weight, and lies in a small compass, it is easily carried about; and can be applied, in a great many cases, for raising weights, where other engines cannot; but they have a great deal of friction on three accounts---1. Because the diameters of their axis's bear a very considerable proportion to their own diameters. 2. Because in working they are apt to rub against one another,



ther, or against the sides of the blocks. 3. Because of the stiffness of the ropes that pass over and under them.

The inclined plane. The fourth mechanical power is the inclined plane, and the advantage gained by it, is as great as its length exceeds its perpendicular height. Let  $A B$  be a plane parallel to the horizon, and  $C D$  a plane inclined to it, and suppose the whole length  $C D$  to be three times as great as the perpendicular height  $G f F$ : in this case the cylinder  $E$  will be supported upon the plane  $C D$ , and kept from rolling down upon it, by a power equal to a third part of the weight of the cylinder. Therefore, a weight may be rolled up this inclined plane with a third part of the power which would be sufficient to draw it up by the side of an upright wall. If the plane was four times as long as it is high, a fourth part of the power would be sufficient; and so on in proportion. Suppose a man has occasion to set a weight upon an eminence, and the weight is so great, that he cannot lift it by his natural strength, he will take a long stout plank, or something equivalent thereto, and setting it sloping, will push the weight before him up the plank, to the place designed to set it in; and such plank, or other contrivance like it, is an inclined plane. Now it is evident, that the shorter this inclined plane is, the steeper is the ascent; and the longer the plane is, the ascent must be the easier. It is plain also, that it is much easier to push a rolling weight up a hill that rises gently, than up a hill that is very steep, which is universally known.

Fig. 12.

The force wherewith a rolling body descends upon an inclined plane, is to the force of its absolute gravity, by which it would descend perpendicularly in a free space, as the height of the plane is to its length. For, suppose the plane  $A B$  to be parallel to the horizon, the cylinder will keep at rest

rest upon any part of the plane where it is laid. If the plane be so elevated, that its perpendicular height from D is equal to half its length A B, the cylinder C will roll down upon the plane with a force equal to half its weight, for it would require a power (acting in the direction of A B) equal to half its weight to keep it from rolling. If the plane D B be elevated, so as to be perpendicular to the horizon, the cylinder C would descend with its whole force of gravity, because the plane contributes nothing to its support or hindrance, and therefore it would require a power equal to its whole weight to keep it from descending. To the inclined plane may be reduced all hatchets, chisels, and other edge-tools, which are chamfered only on one side.

Fig. 13.

Fig. 14.

The fifth mechanical power or machine is the wedge, which may be considered as two equally inclined planes D E F, and C E F, joined together at their bases e E F O: then D C is the whole thickness of the wedge at its back A B C D, where the power is applied; E F is the depth or height of the wedge; D F the length of one of its sides, equal to C F the length of the other side; and O F is its sharp edge, which is entered into the wood intended to be split, by the force of a hammer or mallet striking perpendicularly on its back. Thus, A B is a wedge driven into the cleft C E D of the wood F G.

The wedge.  
Fig. 15.

Fig. 16.

When the wood does not cleave at any distance before the wedge, there will be an equilibrium between the power impelling the wedge downward, and the resistance of the wood acting against the two sides of the wedge when the power is to the resistance, as half the thickness of the wedge at it's back is to the length of either of its sides; because the resistance then acts perpendicular to the sides of the wedge.

But



## AN INTRODUCTION TO

Experi-  
ment.

Consequently, if a line G, goes round the groove e, and has a weight of 48 pounds hung to it below the pedestal E F, a power equal to 1 pound at the handle will balance and support the weight. To prove this by experiment, let the circumferences of the grooves of the wheels C and D be equal to one another; and then, if a weight H, of one pound, be suspended by a line going round the groove of the wheel C, it will balance a weight of 48 pounds hanging by the line G; and a small addition to the weight H will cause it to descend, and so raise up the other weight.

If a line G, instead of going round the groove e of the wheel D, goes round its axle I; the power of the machine will be as much increased, as the circumference of the groove e exceeds the circumference of the axle: which, supposing it to be six times, then 1 pound at H will balance 6 times 48, or 288 pounds hung to the line on the axle: and hence the power or advantage of this machine will be as 288 to 1. That is to say, a man, who by his natural strength could lift an hundred weight, will be able to raise 288 by this engine. If a system of pulleys were applied to the cord H, the power would be increased to an amazing excess; but it would be here as in all other mechanical cases; for the time lost is always as much as the power gained, because the velocity with which the power moves, will ever exceed the velocity with which the weight rises, as much as the intensity of the weight exceeds the intensity of the power.

Friction.

The friction of the screw itself is very considerable; and there are few compound engines, but what, upon account of the friction of the parts against one another, will require a third part more of the power to work them when loaded than

than what is sufficient to constitute a balance between the weight and the power.

In the lever, the friction is nothing. In the wheel and axle, it is as small as the diameter of the gudgeons (added to the power required to bend the rope) is less than the diameter of the wheel; but it increases according to the weight with which the axle is charged. The like might be said of the pulleys, if they did not rub against one another, or against the sides of the mortises in the block where they are placed. A new rope of 1 inch diameter, going over a pulley 3 inches diameter, and pulled with a force equal to 5 pounds, requires a force of 1 pound or upwards to bend it; and a rope 2 inches diameter requires 4 times as much force.

Wood greased, or metal oiled, have nearly the same friction; and the smoother they are, their friction is the less. Yet metals may be so highly polished, as to have their friction increased by the cohesion of their parts.

Wood slides easier upon the ground in wet weather than in dry; and easier than an equal weight of iron in dry weather: but iron slides easier than wood in wet weather. Iron or steel running in brass has the least friction of any. Lead makes a great deal of resistance. In wood, acting upon wood, grease makes the motion at least twice as easy. Wheel-naves, greased or tarred, go four times as easy as when wet. Smooth soft wood, moving upon smooth soft wood, has a friction equal to about a third part of the weight. In rough wood, the friction is almost equal to half the

E weight.



Experi-  
ment.

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E weight.



weight. In soft wood upon hard, or hard upon soft, the friction is equal to about a fifth part of the weight.

In polished steel, moving upon polished steel or pewter, the friction is about a fourth part of the weight; on copper, a fifth part; and on brass, a sixth part of the weight. Metals of the same sort have more friction than different sorts.

In general, the friction increases in the same proportion with the weight. The friction is also greater with a greater velocity; but not so great in proportion as the increase of velocity.

To have the friction of machines as little as possible, they ought to be made of the fewest and simplest parts. The diameters of the wheels and pulleys ought to be large, and the gudgeons of the axles as small as can be consistent with the required strength. The sides of the pulleys ought not to be all over flat, but to have a small rising in the middle, to keep them from rubbing against each other's sides, and against the sides of their mortises, at a distance from their axle. All the cords and ropes ought to be as pliant as possible; and, for that end, rubbed with grease. The teeth of the wheels should just fit and fill the openings, so as not to be squeezed nor shaken therein. All the parts which work into, or upon one another, ought to be smooth; the gudgeons ought just to fit their holes, and the working parts must be greased. The rounds or staves of the trundles may be made to turn about upon iron spindles, fixed in the round end boards, which will take off a great deal of friction.

Let

Let the strength of all parts be in proportion to the stress they are to bear, so as they may last equally well. He is by no means a perfect mechanic who only adjusts the strength to the stress, if he does not contrive all the parts to last so as that one shall not fail before another.

When any motion is to be long continued, contrive the machine so, as that the working power may always move to act one way, if it can be done: for this is better and easier performed, than when the motion is interrupted by the power's being forced to move first one way and then another; because every new change of motion requires a new additional force to effect it; and a body in motion cannot suddenly receive a contrary motion without great violence, and danger of tearing the machine to pieces. But, when the nature of the thing requires that a motion should suddenly be communicated to a body, or suddenly stopt; let the force act against some spring, to prevent the machines being damaged by a sudden jolt.

When a machine is moved by two handles, or winches, on the ends of an axle, the handles are so placed, as that when the one is up the other is down; which is the worst way possible of placing them, save that of their being both up or down together. For, when a man raises a weight by means of turning a winch, he loses half his force when the winch is upward; because he pushes himself as much backward as he pushes the winch forward; and when the handle of the winch is down, directly below the axle, he loses half his force; because the winch pulls him as much toward it as he pulls it toward him: and, therefore, the greatest effect of his force on the machine is when he either pulls the winch upward, on the side of the axle next to him, or



pushes it downward on the side farthest from him. Yet, even in these cases, the pulling force is stronger than the pushing.

In order to remedy this defect as much as possible, the handles should be so placed as to stand at right angles to one another; and then, when there is a man at each handle, the effect of the one man's force will be greatest when the effect of the other man's is least upon the machine. Whereas, in the common way of placing these handles, when the effect of one man's force is the greatest, the other man's is so too; and when the effect of that man's force is the least, so also is the other's; which is working at the greatest disadvantage possible.

MILL

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# M I L L W O R K.

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*In the Construction of Water Mills, it will be necessary to observe the following Rules.*

I. **M**EASURE the perpendicular height of the fall of water, in feet, above that part of the wheel on which the water begins to act, and call that the height of the fall.

II. Multiply this constant number 64,2882 by the height of the fall in feet, and the square root of the product shall be the velocity of the water at the bottom of the fall, or the number of feet that the water there moves per second.

III. Divide the velocity of the water by three, and the quotient shall be the velocity of the float-boards of the wheel; or the number of feet they must each go through in a second, when the water acts upon them so as to have the greatest power to turn the mill.

IV. Divide the circumference of the wheel in feet by the velocity of its floats in feet per second, and the quotient shall be the number of seconds in which the wheel turns round.

V. By



V. By this last number of seconds divide 60, and the quotient shall be the number of turns of the wheel in a minute.

VI. Divide 120 (the number of revolutions a millstone  $4\frac{1}{2}$  feet diameter ought to have in a minute) by the number of turns of the wheel in a minute, and the quotient shall be the number of turns the millstone ought to have for one turn of the wheel.

VII. Then, as the number of turns of the wheel in a minute is to the number of turns of the millstone in a minute, so must the number of staves in the trundle be to the number of cogs in the wheel, in the nearest whole numbers that can be found.

By these rules the following table is calculated to a water wheel 18 feet diameter, which, I apprehend, may be a good size in general.

Velocity of  
water.

To ascertain the force or power of any moderate stream of water, let the same be obstructed by a dam across the stream, so as to force all the water through a trough or open spout into a large vessel or reservoir; by measuring so much water as shall be received as above, in any given time, viz. a second, minute, &c. and multiplying the same by the number of seconds or minutes in an hour, the whole force or impulse of such stream of water per hour, at any given height, may be readily ascertained. In rivers too large to be measured as above, the force or impulse may be calculated from the space that a straw, floating upon the surface of the water, in any given time, and at a medium depth and width of the river, will describe,

*The*

*The Mill Wright's Table.*

Height of the fall of water.	Velocity of the fall of water per second.	Velocity of the wheel per second.	Revolutions of the wheel per minute.	Revolution of the millstone for one of the wheel	Cogs in the wheel, and staves in the trundle	Revolutions of the millstone per minute by these staves and Cogs.
Feet.	100 parts of a foot. Feet.	100 parts of a foot. Feet.	100 parts of a rev. Revolutions.	100 parts of a rev. Revolutions.	Cogs. Staves.	100 parts of a rev. Revolutions.
1	8 02	2 67	2 83	42 40	254 6	119 84
2	11 34	3 78	4 00	30 00	210 7	120 00
3	13 89	4 63	4 91	24 44	196 8	120 28
4	16 04	5 35	5 67	21 16	190 9	119 74
5	17 93	5 98	6 34	18 92	170 9	119 68
6	19 64	6 55	6 94	17 28	156 9	120 20
7	21 21	7 07	7 50	16 00	144 9	120 00
8	22 68	7 56	8 02	14 96	134 9	119 34
9	24 05	8 02	8 51	14 10	140 10	119 14
10	25 35	8 45	8 97	13 38	134 10	120 18
11	26 59	8 86	9 40	12 76	128 10	120 32
12	27 77	9 26	9 82	12 22	122 10	119 80
13	28 91	9 64	10 22	11 74	118 10	120 36
14	30 00	10 00	10 60	11 32	112 10	118 72
15	31 05	10 35	10 99	10 92	110 10	120 96
16	32 07	10 09	11 34	10 58	106 10	120 20
17	33 06	11 02	11 70	10 26	102 10	119 34
18	34 02	11 34	12 02	9 98	100 10	120 20
19	34 95	11 65	12 37	9 70	98 10	121 22
20	35 86	11 95	12 68	9 46	94 10	119 18
1	2	3	4	5	6	7



To construct a mill by this table, find the height of the fall of water in the first column, and against that height in the sixth column, you have the number of cogs in the wheel, and staves in the trundle, for causing the millstone 4 feet 6 inches diameter, to make about 120 revolutions in a minute, as near as possible, when the wheel goes with one third part of the velocity of the water. And it appears by the 7th column, that the number of cogs in the wheel, and staves in the trundle, are so near the truth for the required purpose, that the least number of revolutions of the millstone in a minute is 118, and the greatest number never exceeds 121; which is according to the speed of some of the best mills I have yet seen.

A less quantity of water will turn an overshot, than what will turn an undershot or breast wheel; as an overshot is actuated by the statical weight, or gravity, and the undershot or breast by impulse only; so that where there is but a small quantity of water, and a fall great enough for the wheel to lie under it, the overshot wheel is always used. But where there is a large body of water, and little fall, the undershot wheel must take place. Where the water runs only upon a little declivity, it can act but slowly upon the under part of the wheel; in which case, the motion of the wheel will be very slow: and therefore, the float-boards ought to be very long, though not high, that a large body of water may act upon them; so that what is wanting in velocity, may be made up in power; and then the cog-wheel may have a greater number of cogs, in proportion to the rounds in the trundle, in order to give the millstone a sufficient degree of velocity.



*The Method for setting out a Spur Wheel and Wallower.*

**D**RAW the pitch lines A 1, B 1, A 2, 2 B; then Plate II,  
Fig. 1.  
divide them into the number of teeth or cogs required,  
as a b c.

Divide one of those distances, as b c, into seven equal parts, as 1, 2, 3, 4, 5, 6, 7; three parts allow for the thickness of the cogs, as 1, 2, 3 in the cog a, and four for the thickness of the stave, of the wallower (one reason for allowing three parts for the cog, and four for the stave, is, the wallower is in general of less diameter than the wheel, therefore subject to more wear in proportion of the number of cogs, to the number of staves; but if there is the same number of staves as of cogs, they may be of equal thickness) as 1, 2, 3, 4, in the stave m, Fig. 2; the height of the cog is equal to four parts; then divide its height into five equal parts, as 1, 2, 3, 4, 5, in the cog C; allow three for the bottom to the pitch line of the cog; the other two parts for epicycloid, so as to fit and bear on the stave equally. The millwrights in general put the point of a pair of compasses in the dot 3, of the cog a, and strike the line d, e; then remove the point of the compasses to the point d, and strike the curve line 3 f, which they account near enough the figure of the epicycloid.

The method for a face wheel is thus; divide the pitch Fig. 2.  
line A B into the number of cogs intended, as a b c; divide the distance b c, into seven equal parts; three of those parts allow for the thickness of the cogs, as 1, 2, 3 in the cog a, four for the height, and four for the width, as d e, and four for the thickness of the stave m; draw a line through the  
F center



center of the cog, as the line A I, at S; and on the point 5, describe the line d e; remove the compasses to the point A, and draw the line f g, which forms the shape of the cog; then shape the cog on the sides to a cycloid, as d e f g, Fig. 1. But this method of setting out the shape of a cog is variable, according to the cycloid in different diameters of wheels.

Spur Nuts,  
Fig. 3.

In common spur nuts, divide the pitch line A, into twice as many equal parts as you intend teeth, as a, b, c, d, e; with a pair of compasses opened to half the distance of any of those divisions, from the points a 1, c 3, e 5, draw the semicircles a, c, and e, which will form the ends of the teeth. From the points 2, 4, and 6 draw the semicircles g h i, which will form the hollow curves for the spaces; but if the ends of the teeth were epicycloids, instead of semicircles, they would act much better.

### *The Principle of Bevel Geer,*

Bevel Geer.  
Fig. 4.

Fig. 5 and  
6.

CONSISTS in two cones, rolling on the surface of each other, as the cone A and B revolving on their centers a b, a c; if their bases are equal, they will perform their revolutions in one and the same time, or any other two points equally distant from the center a, as d 1, d 2, d 3, &c, will revolve in the same time as f 1, f 2, f 3, &c. In the like manner, if the cones, a d e, be twice the diameters at the base d e, as the cones a f d are, then if they turn about their centers, when the cone a f d has made one revolution, the cone a d e will have made but half a revolution; or when a f d has made two revolutions, a d e will have made but one, and every part equally distant from the center a, as

f 1,



f 1, f 2, f 3, &c. will have made two revolutions to e 1, e 2, e 3, &c. and if the cones were fluted, or had teeth cut in them, diverging from the center a, to the bases d c, e f, <sup>Fig. 7 and 8.</sup> they would then become bevel geer. The teeth at the point of the cone being small and of little use, may be cut off at E and F, Fig. 8, as seen by Fig. 9, where the up- <sup>Fig. 8 & 9.</sup> right shaft, a b, with the bevel wheel, c d, turns the bevel wheel, e f, with its shaft b g, and the teeth work freely into each other, as a b <sup>Fig. 10.</sup> Fig. 10. The teeth may be made of any dimension, according to the strength required; and this method will enable them to overcome a much greater resistance, and work smoother than a face wheel and wallower of the common form can possibly do; besides, it is of great use to convey a motion in any direction, or to any part of a building with the least trouble and friction.

The method of conveying motion in any direction, and proportioning or shaping the wheels thereto, is as follows: let the line a b, represent a shaft coming from a wheel; <sup>Fig. 11.</sup> draw the line c d to intersect the line a b, in the direction, that the motion to be conveyed is intended, which will now represent a shaft to the intended motion.

Again, suppose the shaft c d is to revolve three times, whilst the shaft a b revolves once, draw the parallel line i i, at any distance not too great, suppose 1 foot by a scale, then draw the parallel line k k at 3 feet distance, after which, draw the dotted line w x, through the intersection of the shafts a b, and c d, and likewise through the intersection of the parallel lines i i and k k, in the points x and y; which will be the pitch line of the two bevel wheels, or the line where the teeth of the two wheels act on each other, as may



Fig. 12. be seen Fig. 12, where the motion may be conveyed in any direction.

Fig. 13. The universal joint, as represented, Fig. 13 may be applied to communicate motion instead of bevel gear. Where the speed is to be continued the same, and where the angle does not exceed 30 or 40 degrees, and the equality of motion is not regarded, for as it recedes from a right line, its motion becomes more irregular. This joint may be constructed by a cross, as represented in the figure; or with four pins fastened at right angles upon the circumference of a hoop, or solid ball, it is of great use in cotton mills where the tumbling shafts are continued to a great distance from the moving power. But by applying this joint, the shafts may be cut into convenient lengths, by which it will be enabled to overcome geater resistance.

*To describe the Cycloid and Epicycloid, of Use in Shaping the Teeth of Wheels, &c.*

Fig. 14. IF a point or pencil a, on the circumference of the circle B, proceeds along the plane a C, in a right line, and at the same time revolves round its center, it will describe a cycloid.

Fig. 15. And, if the generating circle D, moves along the circumference of another circle E, and at the same time turns round its center, the point o will describe an epicycloid.

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A

## Brief History of Electricity.

THOUGH it is certain ever since the creation of the world the electric fluid had all the operations it has at present; yet, the discovery of its action and even of its existence is (comparatively speaking) of a very late date. *Thales the Milefian*, who lived 600 years before Christ, was the first who observed the electrical properties of amber. Of these indeed, he knew no more than that this substance would attract light bodies when it was rubbed. For 300 years after his time, we hear nothing further concerning this subject. *Theophrastus* then tells us that the *Lyncurium* (now called the *Tourmalin*), has the property of attracting light bodies, as well as amber. From this time there is a chasm in the history of electricity for 1900 years. It was in the beginning of the 17th century that the subject of electricity became a distinct science, and the foundation was laid of those discoveries (which have since taken place;) by Dr. William Gilbert, an English physician, who may justly be called the father of electricians; in the year 1600 he wrote a book *De Magnete* which contains a variety of electrical experiments. All these however, considered only the attractive property of certain substances, which, from their agreement in this respect with amber, were called electric. Dr. Gilbert's merit consists in his having been at great pains to find out a number of such substances,

Electricity  
when first  
mentioned.

Discoveries  
of Dr. Gil-  
bert.



substances, and thus considerably enlarge the number of electrics;

Mr. Boyle's  
improvements.

Till the year 1670, it does not appear that any farther discoveries were made; except some trifling additions to the Catalogue of electrics. About this time Mr. Boyle applied himself to the study of electricity, he enlarged the catalogue of electrics; and found that their electric properties were increased by warming and wiping them before they were rubbed.

Discoveries  
of Otto  
Guericke.

Otto Guericke, however, who was cotemporary with Mr. Boyle, improved the science much farther. He made use of a sulphur globe, whirled on an axis, much like our present glass globes; by which means he excited a greater power of electricity than any of his predecessors, and tried all their experiments to much more advantage. He discovered the electric repulsion; and not only saw the electric light more clearly than Mr. Boyle, but heard the hissing sound with which it is emitted. He also made another remarkable discovery, but which has since been very generally overlooked; viz. that a feather, when repelled by an excited electric, always keeps the same face towards the body which repels it, as the moon does to the earth.

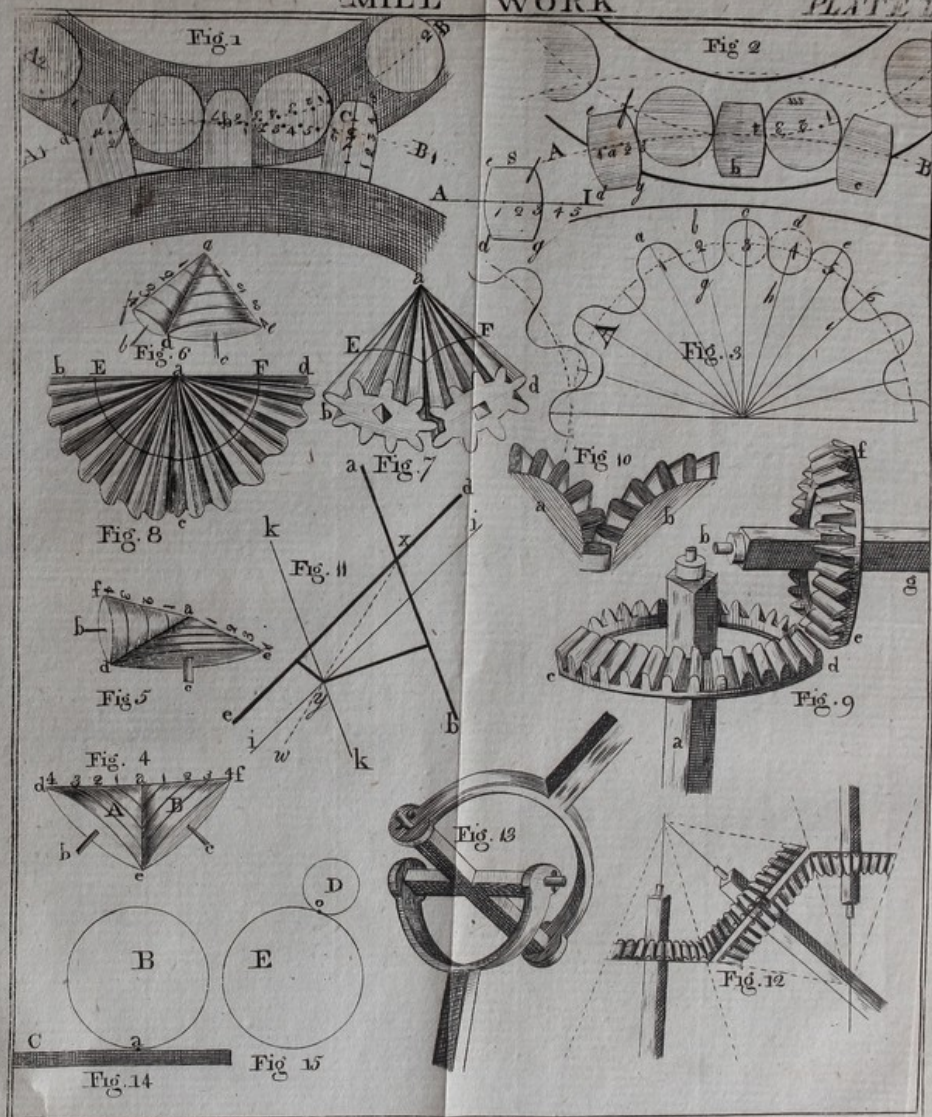
Discovery  
by Sir Isaac  
Newton.  
Mr.  
Hawks-  
bee's Im-  
provements

The next discovery of any moment was made by Sir Isaac Newton; who observed, that the electric attraction and repulsion penetrated through glass. In the year 1709 a treatise was written on electricity by Mr. Hawksbee; who not only far excelled all his predecessors and cotemporaries, but also made some discoveries which well deserve the attention of the most expert electricians at this day; he

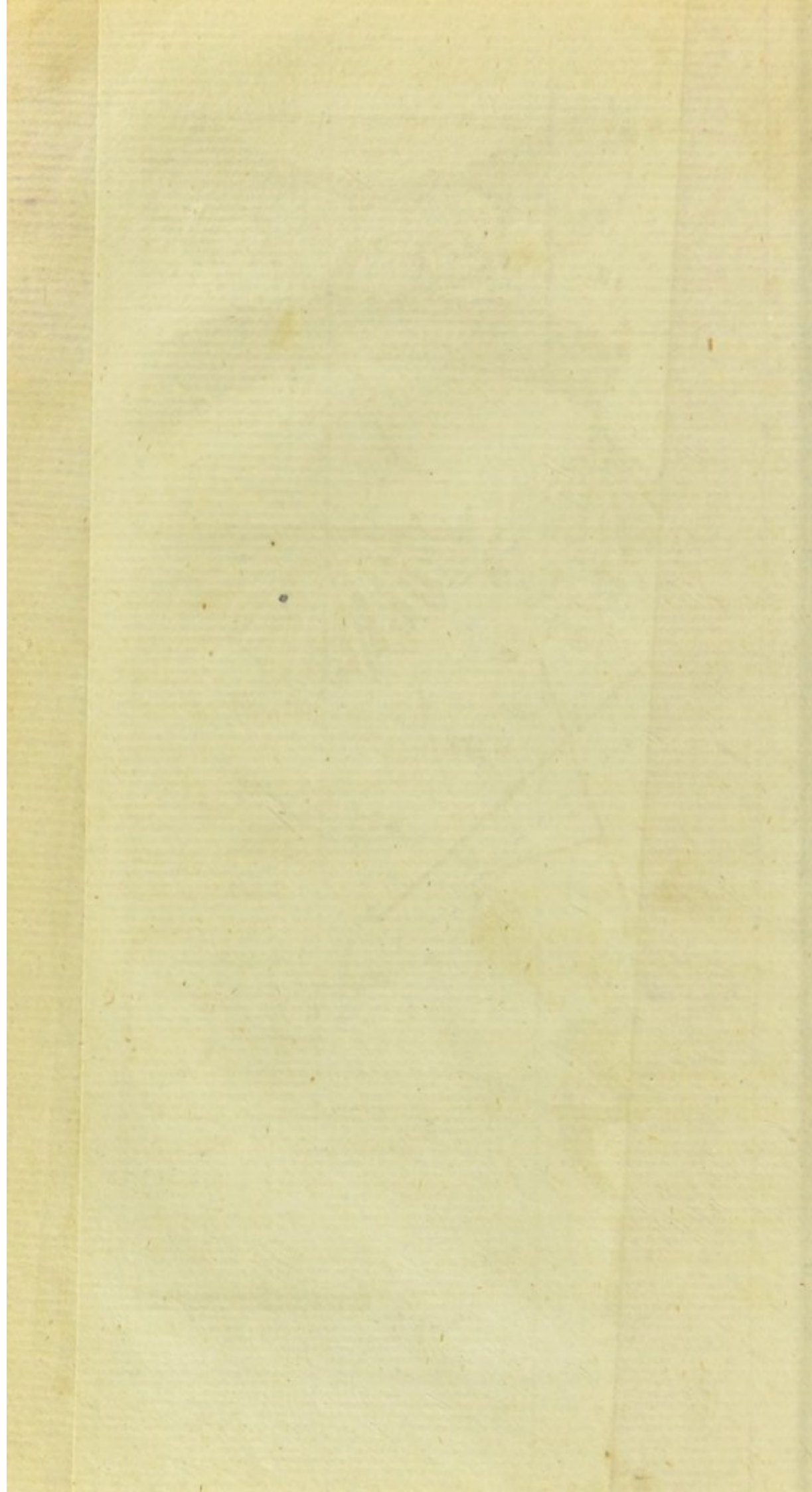


# MILL WORK

PLATE VII







he was the first that applied a glass globe to the machine, and he remarked various appearances of the electric light and the noise that accompanied it, together with a variety of phenomena relating to electric attraction and repulsion.

After his death, not only the use of glass globes, but even the study of electricity itself, seems to have been pretty generally laid aside for some time. The reason of this was, that the recent discoveries of Sir Isaac Newton, engrossed the attention of philosophers to such a degree, that they had no leisure for any other pursuits. However, after the death of that great man, electricity began to revive, and in 1729 a capital discovery was made by Mr. Stephen Grey, who (by his curious observations) found out the difference between electrics and conductors; who, with the assistance of Mr. Wheeler, contributed much to the advancement of electricity. Soon after, Mr. Du Fay accidentally discovered the difference between positive and negative electricity, by observing that a piece of leaf gold repelled by an excited glass tube, was again eagerly attracted to it, after it had touched some body which was not an electric; the same was also the case with rosin, sealing wax, sulphur, and a number of other substances.

Mr. Grey's  
discovery.

Mr. Du  
Fay's dis-  
covery.

It may be observed, that although the science had, through the indefatigable attention of so many ingenious persons, and by the discoveries that were daily produced, excited the curiosity of philosophers, and engaged their attention; yet, as the causes of every thing, whether small or great, are seldom much attended to, if their effects are not particularly striking and singular; so electricity had till the year 1746 been studied by none but philosophers, until that



Mr. Mus-  
chenbroeks  
experimen-  
tal disco-  
very.

Medical  
electricity  
first appli-  
ed.

that capital discovery of the vast accumulation of its power, in what is called the Leyden Phial, was accidentally made by Mr. Muschenbroek in the year 1746, at which time the study of electricity became general, and gave more surprize even to philosophers, than any other science whatever; from the time of this discovery, electricity became the general subject of conversation, and great numbers of people got their livelihood by going about and shewing its curious phænomena. It was also applied medically, and several persons found great benefit by it, particularly a paralytic person cured at Geneva, another of a violent pain in his head, also a woman of a disorder in her eyes at Bologna; so that from this time we may date the introduction of electricity into the medical art. It is impossible to enumerate all the happy effects which have been performed in curing various disorders incident to the human body by electrical applications.

The science of electricity has since the above period been greatly improved by the indefatigable industry of the celebrated philosophers, Dr. Franklin and Dr. Priestley; but it would be endless to enumerate all the improvements that have been made by a great number of other gentlemen, who have each added something towards its advancement; but whoever would make himself acquainted with the particulars concerning those advances, should read over the elaborate history of electricity compiled by the learned Dr. Priestley, a work that will inform him of whatever had been done relative to the subject till its publication.

*Of the Electric Fluid.*

THE earth and all the bodies we are acquainted with, are supposed to contain a certain quantity of an exceedingly elastic and subtle fluid, which philosophers have agreed to term electric. This certain quantity belonging to all bodies, may be called their natural share; and so long as each body contains neither more nor less than this quantity, it seems to be wholly dormant, and produces no sensible effect; but the moment that the equilibrium is disturbed, and any body becomes possessed of more or less than its natural quantity, very remarkable effects arise from it. The body is said to be electrified, and is capable of exhibiting appearances, which are ascribed to the power of electricity.

This equilibrium could never be disturbed, or, if it was disturbed, would be immediately restored, and therefore be insensible, but that some bodies do not admit the passage of this electric fluid through their pores, or along their surfaces, though others do. By this means, whenever any body has acquired an additional quantity of electric matter, and is every where surrounded with bodies through which it cannot pass, it must remain overloaded; or, if it have lost part of what naturally belonged to it, it must remain exhausted; because the surrounding bodies prevent any of the fluid from going to it, or coming out of it; and the body is then said to be insulated. Those bodies, through which the electric fluid can pass, are called conductors, and those through which it cannot pass are called non-conductors of electricity, and into these two kinds all bodies whatever are classed by electricians.



The best conductors of electricity, or those which admit the electric fluid to pass through them with the greatest ease, are metals of all kinds. And the most perfect of the non-conducting class of bodies are, glass, rosin, sealing-wax, sulphur, bees-wax, and baked wood, among solids; and oils and air among fluids. But all substances become conductors when they are made very hot. They are also called electrics, and the conducting substances are called non-electrics.

Plate III.  
Fig. I.

The method of disturbing the equilibrium of the electric fluid in bodies, or of making it pass from one to another, is chiefly friction, or a slight rubbing of them one against another. In this case, the electric fluid will, in general, leave that substance which has the rougher surface, and pass upon the other which is smoother; or it will leave that substance which is less perfect electric, and pass upon the other which is the more perfect electric of the two. Thus, if I take a smooth glass tube (such as is represented) and draw it through my hand, the effect of that friction is, that the electric matter leaves my hand, and passes upon the glass, where it will remain, as an addition to its natural quantity. For as neither the glass, nor the air which surrounds it, are conductors of electricity, this redundancy of the electric matter cannot possibly get away; but if my finger, a piece of metal, or any conducting substance, be presented to any part of the glass, thus overloaded with the electric fluid, it will pass immediately from that part into them; and if they be presented to every part of the tube successively, the whole of this redundant electricity will be discharged, and every thing will become just as it was before the operation. The glass, in this case, is said to be excited; because the friction seems



seems to excite, or call up the electric power which it had before, but which lay dormant in it.

In like manner, when the globe is whirled in the electrical machine, the friction of the glass against the rubber, makes the electric fluid, which was in the rubber, pass upon the glass, from whence it is conveyed to the prime conductor, the points of which are presented to every part of the globe in succession. And, as the friction is continued, there will, by this means, be a constant supply of the electric matter to the prime conductor, though other bodies be presented to it, and keep discharging it all the while, in visible sparks. The hand in the former of these cases, and the rubber in the latter, which had parted with their share of the electric fluid to the glass, against which they were rubbed, receive an immediate supply from the conducting substances in contact with them; and these are again supplied by the general mass of the fluid that is lodged in the earth.

On the contrary, if I draw through my hand a stick of sealing-wax, a piece of sulphur, or a tube of rough glass, the effect of the friction is, that a quantity of electric matter naturally belonging to the sulphur, &c. passes from it to my hand, and the sulphur being surrounded by the air, which is a non-conductor, remains exhausted, and is ready to take sparks of electric fire from any bodies that are presented to it. But it is impossible to distinguish by the eye which way the electric matter passes, its velocity is so extremely great. The sulphur in this case, though deprived of its share of electricity, is said to be excited as well as the glass which was overloaded with it; because though the state they are in be the reverse of one another, the effects



produced by them are, in many respects, similar. The appearances which lead us to distinguish them, will be mentioned hereafter.

*Of Electrical Attraction and Repulsion.*

THE great laws of the electric fluid, and those on which all the phenomena of electricity depend, are, that it is, in a much higher degree than air, elastic, and repulsive of itself; that two bodies, having both of them either more or less than their natural share of it, repel one another; but that, if one of them have more, and the other less than its share, they will attract one another.

Thus, if I hang a bundle of hairs or feathers upon the prime conductor, the moment I electrify them, by turning the wheel of the machine, they begin to fly from one another; so that some of them will stand quite erect, in a beautiful manner, and they cannot be made to collapse, and be brought into contact with one another, till I discharge the conductor, by taking a spark from it with a piece of metal, or some other conducting substance. A large plummy feather, also grows beautifully turgid when it is electrified, expanding its fibres in all directions; and they collapse when the electricity is taken off.

If I hold in my hand a bundle of threads, hairs, or feathers, and present them to the electrified conductor, the electric fluid, with which the conductor is overloaded, repels the electric fluid from those parts of the threads, &c. which are next to it, into the more distant parts of those bodies, or into my hand, and so into the ground; the consequence



sequence of which is, that the threads having less than their natural share, do strongly repel and avoid one another, and, at the same time, are all strongly attracted by the conductor, which is in an opposite state. If the conductor had been deprived of its natural share of electricity, the bodies presented to it would have had more than their natural share; so that, still, the same appearance of mutual repulsion, and of attraction by the conductor, would have taken place: and universally, all bodies that are brought within the influence of electrified bodies, whether they are so by having more or less than their natural share of the electric fluid, become possessed of a contrary electricity. For the same reason, excited electrics of every kind attract all light bodies which are brought within the sphere of their influence.

Electrical attraction and repulsion are exhibited in a very pleasing manner, by means of a glass tube and a feather. Experiment. When the tube is excited, by being drawn through the hand, or a rubber, the feather when brought near it, will be attracted and jump to the tube; then, after taking some time to get fully saturated with electric matter, (because being a bad conductor, it can receive it but very slowly) it will suddenly jump from it, and fly towards the next conductor, upon which it may discharge the redundant electricity it has acquired. If no other body happen to be in the way, it will tend towards the ground; but if the electrified tube be held under it, it will still be repelled, and driven into the middle of the room, where it may be kept suspended, or be driven about in all directions, almost as long as a person pleases, if the air be dry.

Other beautiful effects of electrical attraction and repulsion are shewn at the prime conductor belonging to  
the



Fig. 3. the machine. Suspend a plate of metal from the conductor, which is supported by two pillars of glass, and must be supposed to be supplied with electricity from the globe and underneath it; at the distance of about three or four inches put another plate of the same size; upon the lower of these plates lay a feather, or a small slip of light paper; and, as soon as the wheel begins to turn, the feather or the paper, will be attracted, and jump to the upper plate F; from which it will be immediately repelled, and fly to discharge itself upon the lower plate P, which is supported on the pedestal H G; after which it will be ready to be attracted and repelled again. Thus will the feather, or paper, fly from the one plate to the other alternately, and with inconceivable rapidity if the electrification be pretty vigorous. When the pieces of paper are cut into the figures of men and women, they exhibit a kind of dance, which is extremely amusing.

Electrical  
bells.  
Fig. 5.

This experiment will be the more diverting, if it be accompanied with that of the electrical bells, which depends upon the same principle. Four bells, a, b, c, d, hang from brass rods, communicated with the prime conductor, and another bell, e, fixed on a brass pedestal A, reaching to the ground; and four small brass balls, suspended by filken threads, hangs between a, b, c, d, and the bell e in the middle. The consequence of this disposition is, that the outermost bells, which hang from the prime conductor by brass chains, are electrified, and attract the brass balls which hang by silk; and the attraction being vigorous, they are made to strike the bells with some force, and make them ring. Being then loaded with electricity, they are immediately repelled from these outermost bells, and fly to unload themselves by striking upon the middle bell, which



which is insulated by the glass pillar B, upon the pedestal A; and from which the electric matter passes to the floor, by means of the brass pedestal A. The brass balls, which now may be called clappers to the bells, are then ready to be attracted by the outermost bells, as at first; and thus the ringing may be continued as long as it is agreeable. The amusement will be heightened, if the electrician now and then touch the prime conductor with a brass rod, or with his finger, for then the dancing and ringing will cease, and will not be renewed till his finger or the rod be removed. If he conceal this application of his finger, or the rod, with a little art, the figures will seem to dance, and the bells to ring, at the word of command.

#### *Of the Electric Spark.*

WHEN I present a piece of metal, or any other good conducting substance, to the overloaded prime conductor, the electric matter will pass with violence from the one to the other; an electric spark, with the appearance of fire, will be seen darting between them, and a report, which is usually compared to a snapping noise, will be heard. If the piece of metal that is presented to the prime conductor, be insulated, so that it cannot immediately lose what it receives, it will take only part of the charge from the prime conductor (the whole of the redundant electricity being divided between them, in proportion to their surfaces) and either of them will give a smaller spark to another body that is presented to them.

When any person stands upon the stool, with feet made of glass, or baked wood (such as is represented) and takes Fig. 7.

in



in his hand a chain fastened to the prime conductor; being then insulated, he may be considered as part of the prime conductor, and any part of his body will exhibit all the same appearances which the prime conductor itself will do. Thus, if the finger of any person standing upon the floor be presented to him, a spark of fire will seem to issue from him, and both he and the person that receives it will feel a painful sensation, like a pricking; and the same snapping noise above-mentioned will be heard. Every part of his body will then attract light substances; and the bits of feathers, or the human figures above-mentioned, cut in paper, and laid on a plate, will perform the same dances that were mentioned before, if the palm of his hand be expanded over them. Also the hairs of his head, or of his wig, if they happen to be loose, will repel one another, and many of them will stand upright. As these electric sparks, which are attended with a sensation moderately painful, will be excited wherever he is touched, or wherever he touches any other person, this experiment will thereby furnish very great diversion.

Substances  
set on Fire  
by Electricity.

The electric spark has not only the appearance of fire, but is capable of actually setting fire to various substances that are easily inflamed; but the inflammation is probably produced by the rapid motion into which the parts of the substances are thrown, by the action of the electric matter upon them. Thus, if spirits of wine, be held in a spoon, and an electric spark be drawn from the spoon, so as to pass through any part of the spirits, they will catch fire, and burn as if they had been lighted by a candle. The spoon in which the spirits are contained, may either be connected with the prime conductor, and the  
spark



spark drawn through them by a person standing on the floor; or the spoon may be held by a person standing on the floor, and the spark be drawn through them by a brass rod, either connected immediately with the prime conductor, or held in the hand of a person standing on the stool, in the manner mentioned above. If a candle be blown out, and an electric spark be immediately drawn through the smoke, it will often be lighted again; but it requires a pretty strong spark, and some degree of dexterity and experience in the operator, to produce this effect with certainty. It will be more amusing, and the effect will be as certain, if the spark be drawn through the spirits by the end of a person's finger.

Not only are the senses of feeling, seeing, and hearing, affected by electricity, in the manner described above, but it is even sensible to the smell, and the taste. If a pointed brass rod be electrified, either by being fastened to the prime conductor, or held in the hand of a person electrified, and another person standing upon the floor, present his nostrils within an inch or two of the point, he will feel a strong and disagreeable smell, like that of burning sulphur; and if he receive the electric effluvia issuing from the point upon his tongue, he will perceive a taste, which is manifestly acid.

The machine as represented fig. 2. was such as my ingenious friend the Reverend Mr. Timothy Priestley used, on account of its simple construction as not being liable to be out of order soon, having no wheel or string either to make any noise or need alteration; it may be fixed firm on a table, and taken off in a moment, and the globe may be taken out with the greatest ease, in order to be packed up. When the inside of the globe is lined with his composition

H

hereafter



hereafter mentioned, it will produce more fire, than with any other composition which I know of.

The spring S that is represented in the plate, is for those that care not for having the rubber insulated, but those that are more curious may have them made with the rubber well insulated, by a glass pillar, that will hold the rubber to the back part of the globe, as represented, Plate IV. Fig. 1.

The construction of the electrical machine.

Fig. 2. A is a piece of mahogany, 9 inches square, and 1 inch 1 quarter thick, in which a pedestal B is fixed; C is an iron axle to which is fixed a brass cap, and to which the globe G is firmly cemented, and runs in a brass socket E, through the middle of the pedestal B, and turned by the handle H.

R is the rubber which is made of a piece of wood cut to the curve of the globe, to which is fixed a leather covering, which being at a little distance from the wood in the middle; it will yield to the pressure of the globe the better.

On this leather is another leather, which will take off by taking out a pin; on this the amalgam is rubbed, and being so easily taken off, is more readily brought into order than those which have only one leather, and that fixed to the rubber. To this outermost leather, is fixed a piece of black silk, which reaches half round the globe, and greatly increases the fire, so that it will give fire well, if the rubber scarce touch the globe; this machine will suit any kind of a conductor, but I prefer paper globes covered with tin-foil, they

they being, in my opinion, the most compact, and retain the electrical effluvia better than any other shape.

*Of the Influence of Points in Electricity.*

THE more acutely pointed any bodies are, the more easily do they take or part with the electric matter. Thus, if a needle, or sharp pointed wire, be fastened to the prime conductor, it will retain but a small degree of electricity, and consequently, will give but a small spark, when the finger or piece of a metal, is presented to it. Also, if the needle, or sharp pointed wire, be held in the hand of a person standing upon the floor, and presented to the conductor, it will, likewise, be found to retain but a small degree of electricity. In the former of these cases, while the needle was in contact with the prime conductor, the electric matter went off at the point, and was dispersed in the air, or among the conducting particles which are always floating in the common atmosphere. In the latter case, the needle, being presented towards the conductor, received the electric matter from it at a considerable distance.

If these experiments be made in the dark, a flame will be seen at the point of the needle or wire; but the appearances of the fire will not be the same in both cases, but considerably different; so that it may always be perceived by the eye, whether, according to the common theory, the point be receiving or giving out the electric matter.

If the sharp pointed wire be giving out the electric matter, the flame will be large; the parts of which it consists will be fewer; and, if the point be not very acute, a kind of



snapping noise will be heard as the electric matter is issuing out of it into the air: whereas, if the pointed wire be receiving the electric matter, the flame will be much smaller, and more globular; the parts of which it consists will be more in number, and the noise that is made will be a kind of hissing; the flame issuing from a body, on account of its oblong form, is called a pencil; and when the rays come to a point they project more equally from the center, and it is then called a star.

The reason why pointed bodies transmit the electric fluid with so much ease, has not yet been thoroughly explained, but the effects of it are exceedingly remarkable. The capital use that has been made of this observation, has been, to draw the electric matter from the clouds, and thereby to prove, that lightening and electricity are the same thing. For if a long rod, or pole, with a sharp pointed wire at one end of it, be supported by electric substances, the point, projecting towards the clouds, will draw the electric matter from them, and become sensibly charged with electricity; just as it would have been from being connected with the prime conductor of an electrical machine. It will attract light bodies, sparks of electric matter may be drawn from it, and it will exhibit every other appearance of common electricity; as, on the other hand, by common electricity, we can produce, in miniature, all the known effects of lightening.

Fig. 6.

Several amusing experiments depend on this property of pointed bodies, to transmit the electric fluid. If a plate of tin be cut into the form of a star, and be supported on its center D by a wire projecting from the prime conductor A B; as soon as the wheel of the machine is turned, and this



this apparatus electrified, a flame will appear at the extremity of every angle of the star, which will be very beautiful; and if the star be made to turn swiftly on its center, an entire circle of fire will be seen in the dark. This experiment will be very surprising to persons unacquainted with electricity, if the operator, now and then privately touch the prime conductor, which may easily be managed, as it is performed in the dark, for, by this means, he may command the appearing or disappearing of the star, or circle of fire, at pleasure.

If two sharp pointed wires be bent, with the four ends at right angles, in the same plane, but pointing different ways, and be made to turn upon a center D; the moment it is electrified, a flame will be seen at the points a b c d; but what is most surprising in the experiment is, that the wire will, at the same time, begin to turn round, in the direction opposite to that to which the points are turned, as if some visible power acted upon the points and pushed against them; and, if the electrification be continued, the motion will presently become very rapid,

If the figures of horses, cut in paper, be fastened upon these wires, and they be so contrived, that the points shall be in their tails, the experiment will be very beautiful; the horses will seem to pursue one another, though without a possibility of any of them overtaking the rest; and this is called the electrical horse-race. It is possible to make several of these wires, each having a considerable number of points bent backwards, with horses, &c. fastened to each of them, and turning one above another; and then, some of them may be contrived to move faster than the others. They may also be made to move different ways.

*Pro-*



*Promiscuous Experiments.*

THE reader in the course of this work must observe in several of the experiments already described, the remarkable property, that points have, both of throwing off, and receiving silently the electric fluid; but hereafter I shall describe some more curious experiments of this kind, by which the influence of points, in respect of electricity, may be better understood, and which may, in a more particular manner, demonstrate the utility of metallic conductors to houses, or piles of building, in order to preserve them from the damage often occasioned by a stroke of lightening, which is one of the greatest benefits that mankind has received from the science of electricity,

*The Dancing Balls,*

Experi-  
ment I.

FIX a pointed wire upon the prime conductor, with the point outward; then take a glass tumbler, grasp it with your hands, and present its inside surface to the point of the wire upon the prime conductor, while the machine is in motion; the glass in this manner will soon become charged; for its inside surface acquires the electricity from the point, and its outside loses its natural quantity of electric fluid through the hands, which serve as a coating. This done, put a few pith balls upon the table, and cover them with this charged glass tumbler. The balls will immediately begin to leap up along the sides of the glass, as represented, and will continue their motion for a considerable time.

Fig. 9.

In this experiment the pith balls are attracted and repelled by the electric fluid superinduced upon the inside surface



face of the glass, which they gradually conduct to the table, or other conducting body upon which the glass is set; at the same time that the outward surface of the glass acquires the electric fluid from the contiguous air. This experiment may be made more diverting by having a glass cylinder three inches long, and the same in width, open at both ends, with a brass plate fixed on its top; put any number of balls you please, and electrify the brass cover, and the balls will dance with a very rapid motion, which will continue as long as the operator turns the machine.

*To prove that Glass and other electrics become Conductors, when they are made very hot.*

IN order to ascertain the conducting quality of hot resinous substances, oils, &c. bend a glass tube in the form of an arch C E F D, and tie a silk string G C D to it, which serves to hold it by, when it is to be set near the fire; fill the middle part of this tube with rosin, sealing-wax, &c. then introduce two wires A E, B F through its ends, so that they may touch the rosin, or penetrate a little way in it. This done, let a person hold the tube over a clear fire, so as to melt the rosin within it; at the same time, by connecting one of the wires A, or B with the outside of a charged jar, and touching the other with the knob of the jar, endeavour to make the discharge through the rosin, and you will observe that, while the rosin is cold, no shocks can be transmitted through it; but it becomes a conductor, according as it melts, and when totally melted, then the shocks will pass through it very freely.

Experiment II.  
Fig. 10.

*The*



*The Thunder House.*

Experi-  
ment III.  
Fig. 11.

IS an instrument representing the side of a house, either furnished with a metallic conductor, or not; by which both the bad effects of lightening striking upon a house not properly secured, and the usefulness of metallic conductors, may be clearly represented. A is a board about three quarters of an inch thick, and shaped like the gable end of a house. This board is fixed perpendicularly upon the bottom board B, upon which the perpendicular glass pillar C D is also fixed in a hole about eight inches distant from the basis of the board A. A small hole I L M K about a quarter of an inch deep, and nearly one inch wide, is made in the board A, and is filled with a square piece of wood, nearly of the same dimensions. I mention, nearly of the same dimensions, because it must go so easily into the hole, that it may drop off, by the least shaking of the instrument. A wire L K is fastened diagonally to this square piece of wood. Another wire I H of the same thickness, having a brass ball H, screwed on its pointed extremity, is fastened upon the board A; so also the wire M N, which is shaped in a ring at O. From the upper extremity of the glass pillar C D, a crooked wire proceeds, having a spring socket F, through which a double knobbed wire slips perpendicularly, the lower knob G of which falls just above the knob H. The glass pillar D C must not be made very fast into the bottom board; but it must be fixed so as it may be pretty easily moved round its own axis, by which means the brass ball G may be brought nearer or farther from the ball H, without touching the part E F G. Now, when the square piece of wood L M I K (which may represent the shutter of

of



of a window or the like) is fixed into the hole, so that the wire L K stands in the dotted representation I M, then the metallic communication from H to O is complete, and the instrument represents a house furnished with a proper metallic conductor; but if the square piece of wood L M I K is fixed so that the wire L K stands in the direction L K, as represented in the figure, then the metallic conductor H O, from the top of the house to its bottom, is interrupted at I M, in which case the house is not properly secured.

Fix the piece of wood L M I K, so that its wire may be as represented in the figure, in which case the metallic conductor H O is discontinued. Let the ball G be fixed at about half an inch perpendicular distance from the ball H, then, by turning the glass pillar D C, remove the former ball from the latter; by a wire or chain, connect the wire E F with the wire Q of the jar P, and let another wire or chain, fastened to the hook O, touch the outside coating of the jar. Connect the wire Q with the prime conductor, and charge the jar; then, by turning the glass pillar D C, let the ball G come gradually near the ball H, and when they are arrived sufficiently near one another, you will observe, that the jar explodes, and the piece of wood L M I K is pushed out of the hole to a considerable distance from the thunder house. Now the ball G, in this experiment, represents an electrified cloud, which when it is arrived sufficiently near the top of the house A, the electricity strikes it, and as this house is not secured with a proper conductor, the explosion breaks part of it, *i. e.* knocks off the piece of wood I M.



Repeat the experiment with only this variation, viz. that this piece of wood I M is situated so that the wire L K may stand in the situation I M, in which case the conductor H O is not discontinued; and you will observe, that the explosion will have no effect upon the piece of wood L M; this remaining in the hole unmoved; which shews the usefulness of the metallic conductor.

Further, unscrew the brass ball H from the wire H I, so that this may remain pointed, and with only this difference, in the apparatus repeat both the above experiments; and you will find that the piece of wood I M is in neither case moved from its place, nor any explosion will be heard.

### *Of the Electrical Battery.*

Fig. 12.

A Number of coated jars connected together in such manner that their whole force may be united, and act like one jar, constitutes what is called an electrical battery. This battery is the most formidable, and entertaining part of an electrical apparatus, and by its use many wonderful effects are produced.

If a battery is required of no very great power, as containing about eight or nine square feet of coated glass, I should recommend to make use of common pint, or half pint phials, such as apothecaries use. They may be easily coated with tin-foil, on the outside, and brass-filings on the inside, they occupy a small space, and on account of their thinness, hold a very good charge. But when a large battery is required, then these phials cannot be used, for they break



break very easily, and for that purpose cylindrical glass jars of about fifteen inches high, and four or five inches in diameter are the most convenient.

When glass plates or jars, having a sufficiently large opening, are to be coated, the best method is to coat them with tin-foil on both sides, which may be fixed upon the glass with paste made of wheat flour; but in case the jars have not an aperture large enough to admit the tin-foil, and an instrument to adapt it to the surface of the glass, then, brass-filings, such as are sold by the pin-makers, may be advantageously used, and they may be stuck with gum-water, bees-wax, &c. Care must be taken that the coatings do not come very near the mouth of the jar, for that will cause the jar to discharge itself. If the coating is about two inches below the top, it will in general do very well; but there are some kinds of glass, especially tinged glass, that when coated and charged, have the property of discharging themselves more easily than others, even when the coating is five or six inches below the edge. There is another sort of glass like that of which Florence flasks are made, which, on account of some unvitified particles in its substance, is not capable of holding the least charge; on these accounts therefore, whenever a great number of jars are to be chosen for a large battery, it is adviseable to try some of them first, so that their quality and power may be ascertained.

A battery composed of twelve jars coated in the inside and outside with tin-foil, which altogether contain about twelve feet of coated glass. About the middle of each of these jars is a cork that sustains a wire, which at the top is fastened round, or soldered to the wire E, knobbed at each end;



end; which connects the inside coatings of three jars; and by four wires such as F F, the inside coatings of all the twelve jars may be connected together. Each of the wires F, has a ring at one end, through which one of the wires E passes, and the other end has a brass knob. If the whole force of the battery is not required, one, two or three rows of jars may be used at pleasure; for as each of the wires F F is moveable round the wire E, which passes through its ring, and rests upon the next wire E, it may be easily removed from that, and turned upon the contrary wire E; and thus the communication between one row of jars and another may be discontinued at pleasure. *See the figure.*

The square box that contains these jars is of wood, lined at the bottom with tin-foil, and has two handles on two opposite sides, by which it may be easily removed. In one side of the box is a hole, through which an iron hook passes, which communicates with the metallic lining of the box, and consequently with the outside coating of all the jars. To this hook is fastened a wire, the other end of which is connected with the discharging rod.

Fig. 4.

The discharging rod consists of a glass handle A, and two curved wires B B, which move by a joint C, fixed to the brass cap of the glass handle A. The wires B B are pointed, and the points enter the knobs D D, to which they are screwed, and may be unscrewed from them at pleasure. By this construction we have the opportunity of using the balls or the points, as occasion requires; and as the wires are moveable by the joint C, they may be adapted to smaller or larger jars at pleasure.

The



The battery, represented in the plate, is a small one in comparison to those now frequently used, and much too weak for the purpose of some experiments. But I thought it sufficient to give an idea of its construction; and when a large battery is to be constructed, I would recommend rather to make two, three, or more small ones as represented in the plate, than a single large battery, which is heavy, and, on several accounts, inconvenient. The force of several small batteries may be easily united by a wire or chain, and thus they be made to act in every respect like a large one. The best construction of a battery is to have a wire from every jar, connected with a ball at the top, in form of a wire cage.

The force of accumulated electricity, great as it appears by the experiments performed with a single coated jar, is very small when compared with that which is produced by a number of jars connected together; and if the effects of a single jar are surprising, the prodigious force of a large battery is certainly astonishing. To observe that the metals, even the most purified platina, which resists the greatest efforts of chemic fire, are actually, and almost instantaneously rendered red-hot, and fused; to see animals destroyed, and to hear the loud report of a large electric battery, are things that always produce a kind of terror in the mind of an attentive observer. Experiments of this kind should be conducted with great caution, and the operator ought to be attentive not only to the business in hand, but also to the persons who may happen to be near him, prohibiting their touching, or even coming too near any part of the apparatus; for if a mistake in performing other experiments may be disagreeable, those in the discharge of a large battery may be attended with worse consequences.

When



When a battery is to be charged, instead of a large prime conductor, a small one is much more convenient; for in this case, the dissipation of the electricity is not so considerable. The quadrant electrometer, which shews the height of the charge in the battery, may be fixed either upon the prime conductor, or upon the battery, in which case, it should be placed upon a rod, proceeding from the wires of the jars, and if the battery be very large, it should be elevated two or three feet above them.

The index of the electrometer in charging a large battery will seldom rise so high as  $90^{\circ}$ , because the machine cannot charge a battery so high in proportion as a single jar. Its limit is often about  $60^{\circ}$  or  $70^{\circ}$ , more or less in proportion to the size of the battery, and the force of the machine.

*The Spider seemingly animated by Electricity.*

Experiment IV.  
Fig. 14.

AN electric jar, having a wire C D E, fastened on its outside, which is bended so as to have its knob E, as high as the knob A. B is a spider made of cork with a few short threads run through it, to represent its legs. This spider is fastened at the end of a silk thread, proceeding from the ceiling of the room, or from any other support, so that the spider may hang mid-way between the two knobs A E, when the jar is not charged. Let the place of the jar upon the table be marked; then charge the jar by bringing its knob A, in contact with the prime conductor, and replace it in its marked place. The spider will now begin to move from knob to knob, and continue this motion for a considerable time, sometimes for several hours.

The



The inside of the jar being charged positively, the spider is attracted by the knob A, which communicates to it a small quantity of electricity; the spider then becoming possessed of the same electricity with the knob A, is repelled by it, and runs to the knob E, where it discharges its electricity, and is then again attracted by the knob A, and so on. In this manner the jar is gradually discharged, and when the discharge is nearly completed the spider finishes its motion.

### *The Spiral Tube.*

AN instrument composed of two glass tubes C D, one within another, and closed with two knobbed brass caps A, and B. The innermost of these tubes has a spiral row of small round pieces of tin-foil, stuck upon its outside surface, and laying at about one thirteenth of an inch from each other. If this instrument be held by one of its extremities, and its other extremity be presented to the prime conductor, every spark that it receives from the prime conductor, will cause small sparks to appear between all the round pieces of tin-foil stuck upon the innermost tube, which in the dark affords a pleasing spectacle, the instrument appearing encompassed by a spiral line of fire.

Experiment V.  
Fig. 18.

The small round pieces of tin-foil are sometimes stuck upon a flat piece of glass A B C D, so as to represent curve lines, flowers, letters, &c. and they are illuminated after the same manner as the spiral tube; *i. e.* by holding the extremity C or B in the hand, and presenting the other extremity to the prime conductor when the machine is in motion. They may also be fixed in any other position by having connecting wires.

Fig. 19.



*To shew that the Electric Fluid prefers a short Passage through the Air, to a long one through good Conductors.*

Experi-  
ment VI.  
Fig. 16.

BEND a wire about five feet long, at the ends of which fix a piece of glass G, to keep the parts A B at a proper distance, so that they may slide within half an inch of one another if required; then connect the chains belonging to the sliding wires with the hook of the battery, and the discharging rod, and send the charge of a battery through it. On making the explosion, a spark will be seen between A and B, which shews that the electric fluid chuses rather a short passage through the air, than a long one through the wire. The charge, however, does not pass entirely through A and B, but part of it goes also through the wire, which may be proved by putting a slender wire between A and B; for on making the discharge, with only this addition in the apparatus, the small wire will be hardly made red-hot, whereas if the large wire A D B be cut in D, so as to discontinue the circuit A D B, the small wire will be melted, and even exploded by the same shock that before made it scarcely red-hot. In this manner the conducting power of different metals may be tried, using metallic circuits of the same length and thickness, and observing the difference of the passage through the air in each.

*To swell Clay, and break small Tubes with the Electric Explosion.*

Experi-  
ment VII.  
Fig. 17.

ROLL up a piece of soft tobacco-pipe-clay in a small cylinder C D, and insert in it two wires A B, so that their ends within the clay may be about a fifth part of an inch from



from one another. If a shock be sent through this clay, by connecting one of the wires A, or B with the outside of a charged jar, and the other with the inside, it will be inflated by the shock, *i. e.* by the spark that passes between the two wires, and after the explosion will appear, as represented Fig. 23. If the shock sent through it is too strong, and the clay not very moist, it will be broken by the explosion, and its fragment scattered in every direction. Fig. 23.

To make this experiment with a little variation, take a piece of the tube of a tobacco-pipe, about one inch long, and fill its bore with moist clay, then insert in it two wires, as in the above rolled clay, and send a shock through it. This tube will not fail to burst by the force of the explosion, and its fragments will be scattered about to a great distance.

If instead of clay, the above-mentioned tube of the tobacco-pipe, or a glass tube (which will answer as well) be filled with any other substance, either electric or non-electric inferior to metal, on making the discharge, it will be broken in pieces with nearly the same force.

#### *An Electrometer.*

WHICH consists of a lined thread, having at each end a small cork or pith ball. This electrometer is suspended by the middle of the thread on any conductor proper for the purpose, and serves to shew the kind and quantity of its electricity, by applying a stick of sealing wax excited, or an excited smooth glass tube to the balls, which will recede or collapse when the above wax or tube are applied alternately; by this means it will shew whether the conductor

Fig. 13.



be charged positively or negatively; for if it be charged positively by applying the excited glass the balls will recede still further asunder, and on applying the excited wax they collapse together.

*The Universal Discharger.*

Fig. 8.

WHICH is of extensive use, and is composed of the following parts: A is a flat board fifteen inches long, four inches broad, and one thick, or thereabouts, which forms the basis of the instrument. B B are two glass pillars cemented in two holes upon the board A, and furnished at the top with brass caps, each of which has a turning joint, and supports a spring tube, through which, the wire D C slides: each of these caps is composed of three pieces of brass, connected so, that the wire D C, besides its sliding through the socket, has two other motions, viz. an horizontal and vertical one. Each of the wires D C, D C is furnished with an open ring at one end, and at the other end has a brass ball D, which, by a short spring socket, is slipped upon its pointed extremity, and it may be removed from it at pleasure. E is a strong circular piece of wood five inches in diameter, having, on its surface, a slip of ivory inlaid, and furnished with a strong cylindrical foot, which fits the cavity of the socket F, which is fastened in the middle of the bottom board and has a screw G, which serves to fasten the foot of the circular board E at any required height.

*To prove that the electric Spark displaces and rarefies the Air.*

Experiment VIII.  
Fig. 24.

THE electrical air thermometer, being very useful to observe the effects of the electric explosion upon

air



air. The body of this thermometer consists of a glass tube A B, about ten inches long, and nearly two inches diameter; and closed air-tight at both ends by two brass caps. Through a hole in the upper cap, a small tube H A, opens at both ends, is introduced in some water, at the bottom B of the large tube. Through the middle of each of the brass caps, a wire F G E I is introduced, having a brass knob within the glass tube, and by sliding through the caps, they may be set at any distance from one another. This instrument is, by a brass ring C, fastened to the pillar of the wooden stand C D, that supports it. When the air within the tube A B is rarefied, it will press upon the water at the bottom of the tube, which will consequently rise in the cavity of the small tube; and as this water rises higher or lower, so it shews the greater or less rarefaction of the air within the tube A B, which has no communication with the external air.

If the water, when this instrument is to be used, is all at the bottom of the large tube, *i. e.* none of it is in the cavity of the small tube; it will be proper to blow with the mouth into the small tube, and thus cause the water to rise a little in it, where, for better regulation, a mark may be fixed.

Bring the knobs G I of the wires I E, F G into contact with one another, then connect the ring E, or F, with one side of the charged jar, and the other ring with the other side, by which operation a shock will be made to pass through the wires I G, I E, *i. e.* between the knobs G I. In this case you will observe, that the water in the small tube, is not at all moved from the mark; which shews that the passage of the electric fluid through conductors sufficiently large, occasions no rarefaction, nor displaces the air about them.



represented in fig. 20. But if the phial is held by the brass cap, and its bottom be touched by the prime conductor, then the point of the wire on its inside, will appear illuminated with a star, when charging, and with a pencil when discharging. If it be presented to a prime conductor electrified negatively, all these appearances, both in charging and discharging, will be reversed.

This experiment of the Leyden vacuum, exhibits an ocular demonstration of the hypothesis of a single electric fluid.

*To make the electric Spark visible in Water.*

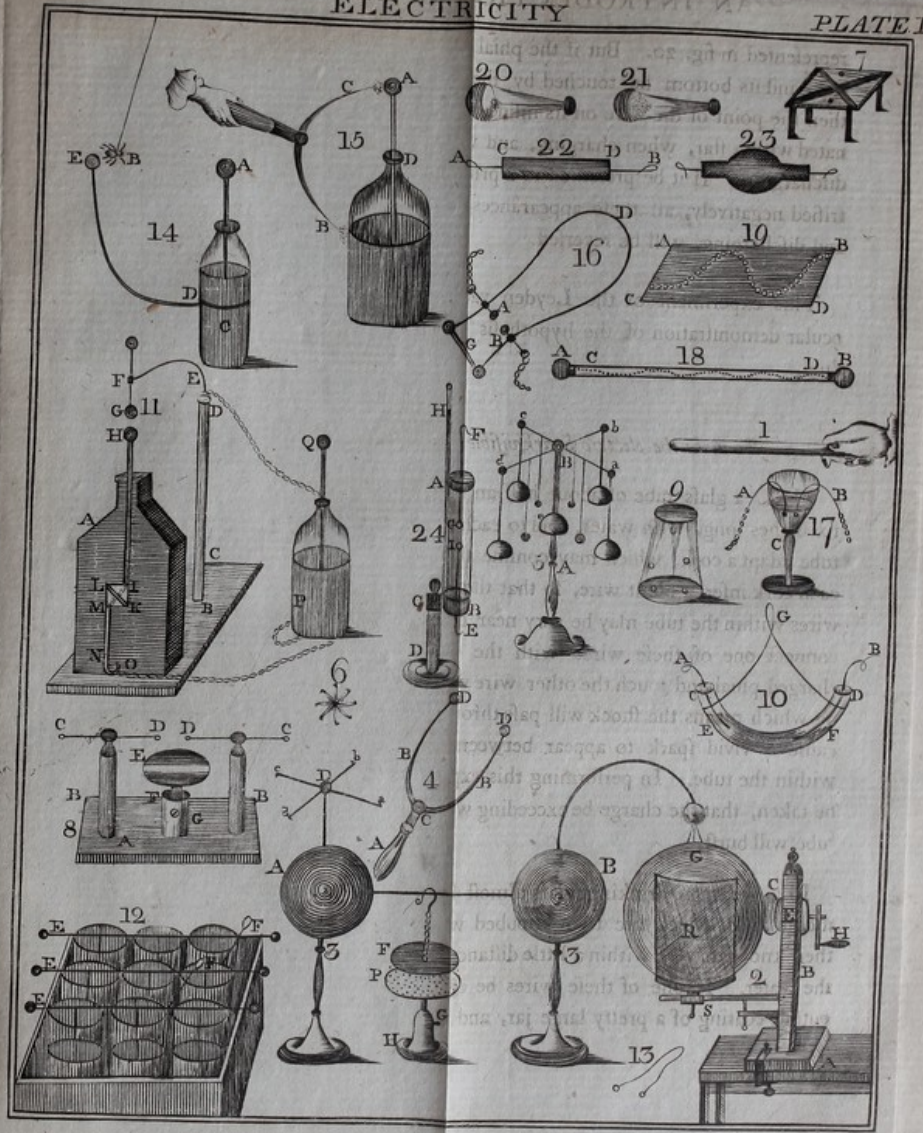
Experi-  
ment X.

FILL a glass tube of about half an inch diameter, and six inches long, with water, and to each extremities of the tube adapt a cork, which may confine the water; through each cork insert a blunt wire, so that the extremities of the wires within the tube may be very near one another; lastly connect one of these wires with the coating of a small charged phial and touch the other wire with the knob of it; by which means the shock will pass through the wires, and cause a vivid spark to appear between their extremities within the tube. In performing this experiment care must be taken, that the charge be exceeding weak, otherwise the tube will burst.

Fig. 17.

In a common drinking glass almost full of water, immerse A B, which are two knobbed wires so bent, that their knobs may be within a little distance of one another in the water. If one of these wires be connected with the outside coating of a pretty large jar, and the other wire be touched







knobbed with the knob of it; the explosion which must  
pass through the water from the knob of one of the wires  
to that of the other, will disperse the water, and break the  
glass with a surprising violence. This experiment is very  
dangerous if not conducted with great caution.

### The Thunder-House.

Is an ingenious contrivance, and well adapted to the  
purpose; the front is fitted up like the thunder-house; it  
is generally made 7 or 8 inches long, and nearly the same  
height to the top of the roof; the sides, and that half of the  
roof next the eye is omitted in the figure, that the inside  
may be more conveniently seen. The sides, back, and  
front of the house are joined to the bottom by hinges; the  
roof is divided into two parts, which are also fastened by  
hinges to the sides; the building is kept together by a  
ratchet fixed half way on one side of the roof, so that when  
the building is put together, the other half of the ratchet  
laps over the other half of the roof, and holds it together.  
Within the house, there is a brass tube  $1\frac{1}{2}$  inch long, and  
 $\frac{1}{4}$  of an inch in diameter screwed upon a pedestal of wood,  
into the side of this brass tube is screwed a wire, which  
goes through  $\frac{1}{4}$  of an inch or better; the other end, by  
means of a chain has a communication to the hook D;  
at the other side of the tube a piece of ivory one inch long  
is screwed, with a small hole for the wire to slide into.

To use this apparatus, fill the brass tube A with gun-  
powder, and turn the wire B a small way into the ivory  
tube; then connect the hook C with the bottom of a  
large jar of battery; and when the jar &c. is charged  
down

touch'd with the knob of it; the explosion which must pass through the water from the knob of one of the wires to that of the other, will disperse the water, and break the glass with a surprising violence. This experiment is very dangerous if not conducted with great caution.

*The Powder House.*

Is an ingenious contrivance, and well adapted to the purpose; the front is fitted up like the thunder-house; it is generally made 7 or 8 inches long, and nearly the same height to the top of the roof; the side, and that half of the roof next the eye is omitted in the figure, that the inside may be more conveniently seen. The sides, back, and front of the house are joined to the bottom by hinges; the roof is divided into two parts, which are also fastened by hinges to the sides; the building is kept together by a ridge fixed half way on one side of the roof, so that when the building is put together, the other half of the ridge laps over the other half of the roof, and holds it together. Within the house, there is a brass tube  $1\frac{1}{2}$  inch long, and  $\frac{5}{8}$  of an inch in diameter screwed upon a pedestal of wood; into the side of this brass tube is screwed a wire, which goes through  $\frac{1}{6}$  of an inch or better; the other end, by means of a chain, has a communication to the hook D; at the other side of the tube a piece of ivory one inch long is screwed, with a small hole for the wire to slide into.

Plate IV.  
Fig. 3.

To use this apparatus, fill the brass tube A with gunpowder, and ram the wire B a small way into the ivory tube; then connect the hook C with the bottom of a large jar or battery; and when the jar, &c. is charged, form



form a communication from the hook D to the top of the jar, &c. the discharge will then take place, and the explosion of the gun-powder will throw afunder the roof; and the sides, the fore-front, and the back-front will then fall down.

### *The Pyramid.*

Fig. 4. As represented fig. 4. is designed to shew the same experiments as the thunder-house, and is used in the same manner. When the piece A is thrown out by the discharge, the upper part of the pyramid falls down; it is usually made to represent a stone steeple, and is composed of several pieces, by which means, when the discharge is made there appears greater devastation.

### *The Luminous Word.*

Fig. 5. This experiment is exactly on the same principle as fig. 18 and 19, plate III. and the word is formed by the small separations made in the tin-foil; if they were cut a little round at every division the spark by that means would appear more vivid, as it passed along the windings.

It may be observed in making these experiments, that the longer any word is, and the oftener the tin-foil is cut, the more powerful the machine must be in order to convey the spark from one end to the other; because every time the passage is interrupted by cutting, the space is increased; and in long conveyances the space will amount to more than the machine will be able to



to overcome. Therefore the shorter the illuminations are, the more pleasing they will appear.

*To shew how a Jar charges and discharges.*

Coat a jar as represented fig. 6, by pasting small pieces of tin-foil, at a little distance from each other, round its exterior surface. As this jar is charging, small sparks will pass from one piece of tin-foil to another, in a variety of directions; the separation of the tin-foil is the means of making the passage of the fluid, from the outside of the jar to the table, visible. Discharge this jar, by bringing a pointed wire gradually near the brass ball, and the uncoated part of the glass, between the pieces of tin-foil will be pleasantly illuminated, and make a crackling noise; but if the jar is discharged suddenly, the whole outside surface will appear illuminated. The glass must be very dry to produce these appearances to the greatest advantage.

*How to make inflammable Air that will take Fire by the electric Spark.*

Procure two bottles as represented, A D, fig. 8, in the bottle D, put about 2 or 3 ounces of iron filings, to which put some oil of vitriol, mixed with four times its quantity of water, fill the bottle A with water, and fix the bended glass pipe C air-tight into the bottle D, and the other end a little way up the neck of the bottle A, and in a short time the mixture will boil, and emit a fluid, which will pass through the bended tube C into the bottle A, and

L

will



will at last fill it; expelling the water into the basin B. The bottle A is then expeditiously corked up for use.

*The electrical Pistol.*

Fig. 9.

Is represented by a, b, c, d, e, fig. 9; c, a, is made of thin brass; to the mouth a, b, a cork is fitted; and a perforated piece of brass e, screws on the bottom of the pistol at c, having a glass tube with a wire cemented into it, bended over the glass tube, so as to reach within  $\frac{1}{8}$  of an inch of the brass; when the pistol is to be charged uncork the inflammable air bottle, likewise the pistol, and place the mouth of the pistol upon the top of the bottle, and the common air which is within the pistol will descend while the other ascends; keep the pistol in this situation a few seconds, according to the strength of the inflammable air, then expeditiously cork both the bottle and pistol, and it is charged. To discharge it fill a small jar or a hollow handle, and apply it to the little knob of the wire e, it will then explode, and drive out the cork to a considerable distance, making a report as loud as a pistol filled with gunpowder.

*The Construction of a simple Orrery put into Motion by Electricity.*

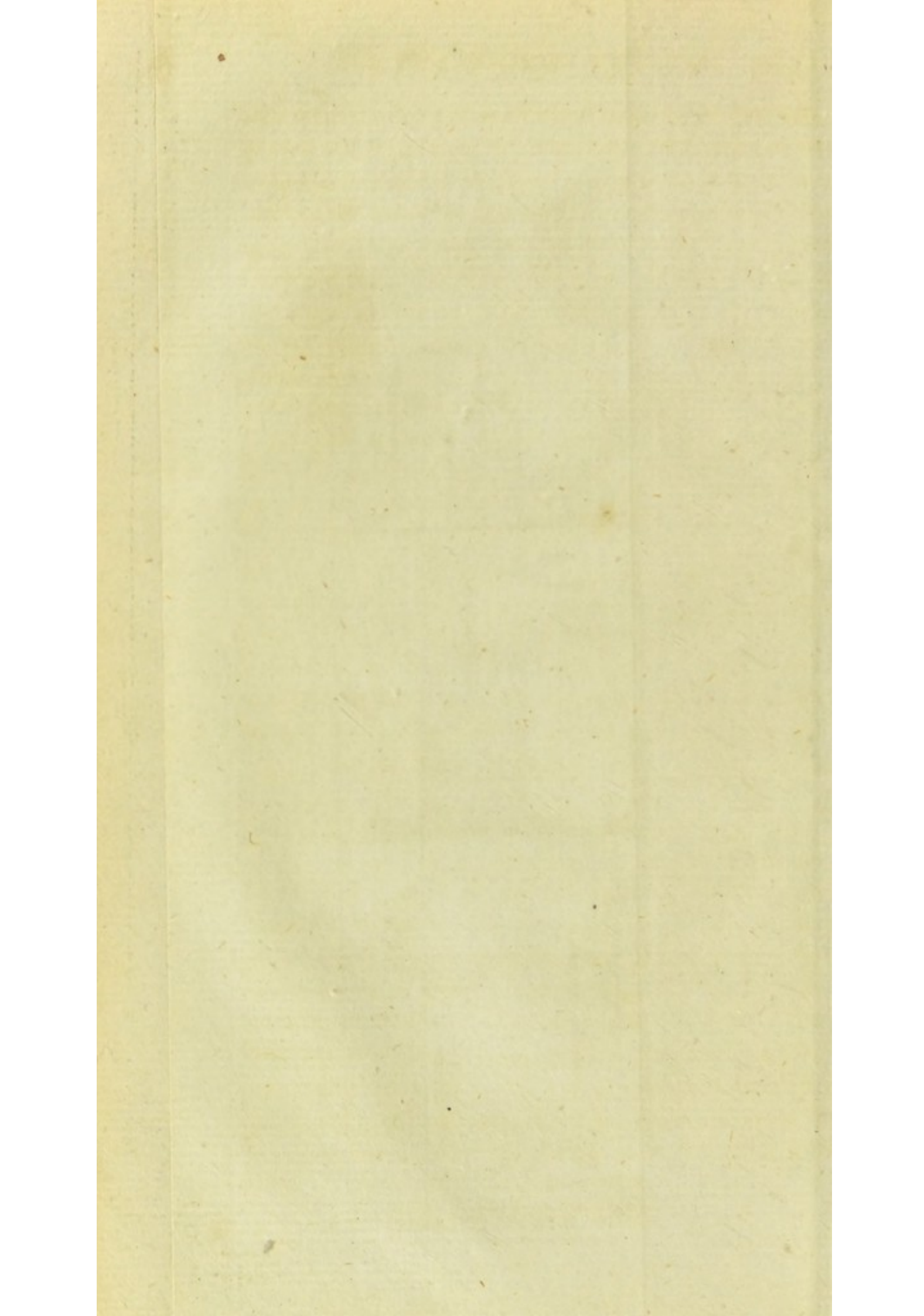
Fig. 1.  
Plate V.

THIS orrery is for shewing the earth's motion round its axis in twenty-four hours, the age of the moon from change to change, and all her various phases during that time. A is the horizontal board or stand of this machine, and B is the great wheel, with eighteen floats or wings for the electric stream to act upon, and turn the wheel according

## AN INTRO

in fact all in, expecting  
justice A is then expected





according to the order of the letters a b c d. On the axis of this wheel is a trundle C, of eight staves, for turning the wheel F, of thirty-two teeth, on whose axis is a trundle G, of eight staves, for turning the wheel H, of fifty-nine teeth, which will go once round in the time the great wheel A goes  $29\frac{1}{2}$ . A little hollow globe D, representing the earth, with its meridians, equator, tropics, polar circles and poles, is put upon the top of the axis of the great wheel A, and on the same axis is an index E, which goes round a small dial-plate e of twenty-four hours, in the time that the earth D turns round. And an ivory ball I is placed on the top of the axis of the wheel H, half black, half white, to represent the moon; below which, on the same axis, is an index K, which goes round a small plate k divided into  $29\frac{1}{2}$  equal parts, for the days of the moon's age from change to change. So that, in the time the great wheel A, the earth D, and hour-index E, make  $29\frac{1}{2}$  revolutions, the moon I and her index K make only one; and in that time, by shewing herself all round to the observers, they see all her different phases or appearances, like those of the real moon in the heavens.

Having set the orrery near the prime conductor, place a crooked wire from the conductor, so as its point may be even with the great wheel B, and tend to turn it in the direction a b c d; turn the glass globe of the electrical machine by the winch, and a stream of fire will issue from the wire to the wheel, and turn the whole of the moveable work: by which means, the earth D will be turned round its axis, from west by south, to east; and, in such turn of the earth, the index E will go round all the twenty-four hours on the dial plate e. In the time the earth and index turns  $29\frac{1}{2}$  times round, the moon I will turn once

Experiment XI.



round her axis, shewing all her various phases; and the index K will go over all the  $29\frac{1}{2}$  days of the moon's age on the plate k.

*A Model of a Water-Mill turned by a Stream of Electric Fire.*

Fig. 2.

A MODEL of a common mill for grinding corn. A is a water-wheel, B the cog-wheel on its axis, C the trundle turned by that wheel, and D the running mill-stone on the top of the axis of the trundle. It may easily be contrived and turned also by electricity, if instead of the round plate D for the mill-stone, there be a horizontal wheel on the axis of the trundle C with spur cogs, which will turn two trundles placed on its opposite sides; and on the top of each of these trundles' axis, may be a round plate representing a mill-stone; so that this model has all the working parts of a double water-mill, turning two mill-stones.

Experiment XII,

Set the mill near the prime conductor, and place the crooked wire so as its point may be directed toward the uppermost side of the great wheel A. Then turn the glass globe by the winch, and the stream of fire that issues from the point of the wire will turn the wheel; and, consequently, all the other working parts of the mill.

*Another Electrical Orrery shewing the Motions of the Sun, Earth, and Moon.*

Fig. 3.

THE sun and earth go round the common center of gravity between them in a solar year, and the earth and moon go round the common center of gravity between them in a lunar



lunar month. These motions are represented by an electrical experiment as follows:

The ball S represents the sun, E the earth, and M the moon, connected by wires a c and b d: a is the center of gravity between the sun and earth, and b is the center of gravity between the earth and moon. These three balls, and their connecting wires, are hung and supported on the sharp point of a wire A, which is stuck upright in the prime conductor B of the electrical machine; the earth and moon hanging upon the sharp point of the wire c a e, in which wire is a pointed short pin, sticking out horizontally at c; and there is just such another pin at d, sticking out in the same manner, in the wire that connects the earth and the moon.

When the globe of the electrical machine is turned, <sup>Experiment XIII,</sup> the above-mentioned balls and wires are electrified: and the electrical fire, flying off horizontally from the points c and d, cause S and E to move round their common center of gravity a; and E and M to move round their common center of gravity b. And as E and M are light when compared with S and E, there is much less friction on the point b than upon the point a; so that E and M will make many more revolutions about the point b than S and E make about the point a. The weights of the balls may be adjusted so, that E and M may go twelve times round b in the time that S and E go only once round a. It makes a good amusing experiment in electricity; but it is so far from proving that the motions of the planets in the heavens are owing to a like cause, that it plainly proves they are not. For the real sun and planets are not connected by wires or bars of metal; and consequently there can be no such metallic points as c  
and



and d between them. And without such points, the electric fluid would never cause them to move: for, take away these points in the above-mentioned experiment, and the balls will continue at rest, let them be ever so strongly electrified.

*The electrified Capillary Syphon.*

Fig. 6.

LET a small bucket of metal, full of water, be suspended from the prime conductor, and put in it a glass syphon of so narrow extremity, as the water will just drop from it. If in this disposition of the apparatus the winch of the machine be turned, the water, which, when not electrified, only dropt from the extremity of the syphon, will now run in a full stream, which will even be subdivided into other smaller streams; and if the experiment be made in the dark, it will be beautifully illuminated, and like a fountain with streams of fire; which may be made to stop apparently by the word of command by touching the prime conductor.

*The Quadrant Electrometer.*

Fig. 4.

THE only instrument, that can, with propriety, be called an electrometer, that is, such as measures the precise degree to which any body is electrified, is as follows: A is a very light rod, that turns on the center of a semicircle B, so as always to keep pretty near its graduated limb: at the extremity of the rod is a cork ball C. D is the pillar that supports the rod, and may be either fixed to the prime conductor, or let into the brass knob of a jar or battery, or be set on



on a stand to support itself. The whole instrument may be made of wood or ivory, but is found most perfect when the pillar and rod, or index, are of box, made very smooth with emery paper: the ball of cork, and the semicircle ivory, as the divisions on that are more legible than on wood.

The moment this instrument begins to be electrified, the rod is repelled by the pillar, and consequently begins to move over the edge of the semicircle, and shews, to the greatest precision, the degree to which the prime conductor is electrified; or how high any jar or battery is charged. As the materials of which this instrument is made are very imperfect conductors, it will very rarely dissipate any of the electricity of the prime conductor, &c. with which it is connected: but if it be found, by a trial in the dark, that any part of it collects the electric matter, it must be placed before the fire to dry off the damp, particularly from the index: it should nor, however, be much heated, for then it will not receive the electricity ready enough, and the motion of the index will not answer with sufficient accuracy, to the degree of electricity in the body with which it is in contact: but this inconvenience may be easily remedied by moistening the pillar and the index; for the semicircle can never be too dry.

It is evident, from the construction of this instrument, that the force of different explosions may be ascertained by it, before the discharge, with the greatest accuracy. If a jar be charged with positive electricity, and you want to know the precise time, while you are attempting to charge it negatively, that it becomes discharged, watch the moment the index comes to the perpendicular station, which may be observed without the least danger of a mistake, and  
you



you will then find there is not the least spark left in the jar. If you continue the operation, the index will begin to advance again; and thereby shew the exact quantity of the opposite electricity the jar has acquired.

*A very useful Instrument to cure the Tooth-ach.*

Fig. 5.

THE instrument A is a flat square piece of box-wood, about an inch broad, and a quarter of an inch thick: two longitudinal holes are made quite through it, near its opposite edges, through which the brass wires a b c and d e f are put while they are straight; then fixed with sealing wax, and bent as in the figure, so as to receive the tooth and gum between their points c and f, which must not be made too sharp, for fear of hurting the gum. When it is used, two chains g and h must be hooked to the other ends of the wires, and holding it on the gum, with the tooth between the ends c and f of the wires a b c and d e f, hook the chains g and h on the other ends of these wires; put the other end of the chain g round the bottom of a jar, and cause an assistant to hold the chain h, hanging down from his hand; the chains not touching one another, and both of them clear of the table. Then having charged the jar, desire the assistant to strike the prime conductor with the loose end of the chain h; this will discharge the jar, and give the person a shock, which will be felt only in the tooth and gum that is taken in between the wires at c and f.

*Practical*



*Practical Rules concerning the Use of the electrical Apparatus  
and the performing of Experiments.*

IT often happens that young electricians are at a loss to assign the reason, why some experiments do not succeed with them, as described in the treatises on electricity. Sometimes they are in possession of very good instruments, but by reason of some circumstance or other, unattended to, they are quite useless in their hands. This, indeed can be remedied by nothing but practice, and it is by long use, that the electrician, as well as the practitioner in any art or science, becomes so good an operator, as to use his instruments to the best advantage. A few rules are however very necessary to guide him in his operations; and although these alone are insufficient to make a person a complete practical electrician, yet, when accompanied with the actual management of the apparatus, they facilitate the use of it, and render the performance of the experiments more accurate and expeditious.

The first thing that the young electrician should observe, is, the preservation and care of his instruments. The electrical machine, the coated jars, and in short every part of the electrical apparatus, should be kept clean, and as free as possible from dust, and moisture,

When the weather is clear, and the air dry, especially in clear and frosty weather, the electrical machine will always work well. But when the weather is very hot, the machine is not so powerful: nor in damp weather, except it

M

be



be brought into a warm room, and the cylinder, the stands, and the jars, &c. be made thoroughly dry.

Before the machine is used, the cylinder should be first wiped very clean with a soft linen cloth, that is dry, clean, and warm; and afterwards with a clean hot flannel, or an old silk handkerchief; this done, apply a little amalgam and turn the winch, and it will soon be perceived that the electric fluid will come like a wind from the cylinder to the knuckle, and, if the motion be a little continued, sparks, and crackling will soon follow. This indicates that the machine is in good order, and the electrician may proceed to perform his experiments. But, if, when the winch is turned for some time, no wind is felt upon the knuckle, then the fault is, very likely, in the rubber, and to remedy that, use the following directions: by unscrewing the screws on the back of the rubber, remove it from its glass pillar, and keep it a little near the fire, so that its silk part may be dried; take now a piece of dry mutton suet, or a little tallow from the candle, and just pass it over the leather of the rubber, and then the machine cannot fail but be fit for use.

Sometimes the machine will not work well because the rubber is not sufficiently supplied with electric fluid; which happens when the table, upon which the machine stands, and to which the chain of the rubber is connected, is very dry, and consequently in a bad conducting state. Even the floor and the walls of the room are, in very dry weather, bad conductors, and they cannot supply the rubber sufficiently. In this case the best expedient is, to connect the chain of the rubber by means of a long wire, with some moist ground, or with the iron work of a water-pump; by  
which



which means the rubber will be supplied with as much electric fluid as is required.

When a sufficient quantity of amalgam has been accumulated upon the leather of the rubber, and the machine does not work very well, then, instead of putting more amalgam, it will be sufficient to take the rubber off, and to scrape a little off that, which is already upon the leather.

It will be often observed, that the globe or cylinder, after being used some time, contracts some black spots, occasioned by the amalgam, or some foulness of the rubber, which grow continually larger, and greatly obstruct its electric power. These spots must be carefully taken off, and the cylinder must be frequently wiped in order to prevent its contracting them.

In charging electric jars in general, it must be observed, that every machine will not charge them equally high. That machine, whose electric power is the strongest, will always charge the jars highest. If the coated jars, before they are used, be made a little warm, they will receive, and hold the charge the better.

If several jars are connected together, among which there is one, that is apt to discharge itself very soon, then the other jars will also be soon discharged with that; although they may be capable of holding a very great charge by themselves. When electric jars are to be discharged, the electrician must be cautious lest, by some circumstance not adverted to, the shock should pass through any part of his body; for an unexpected shock, though not very strong, may occasion several disagreeable accidents. In making the discharge, care must be taken that the discharging rod be



not placed on the thinnest part of the glass, for that may cause the bursting of the jar.

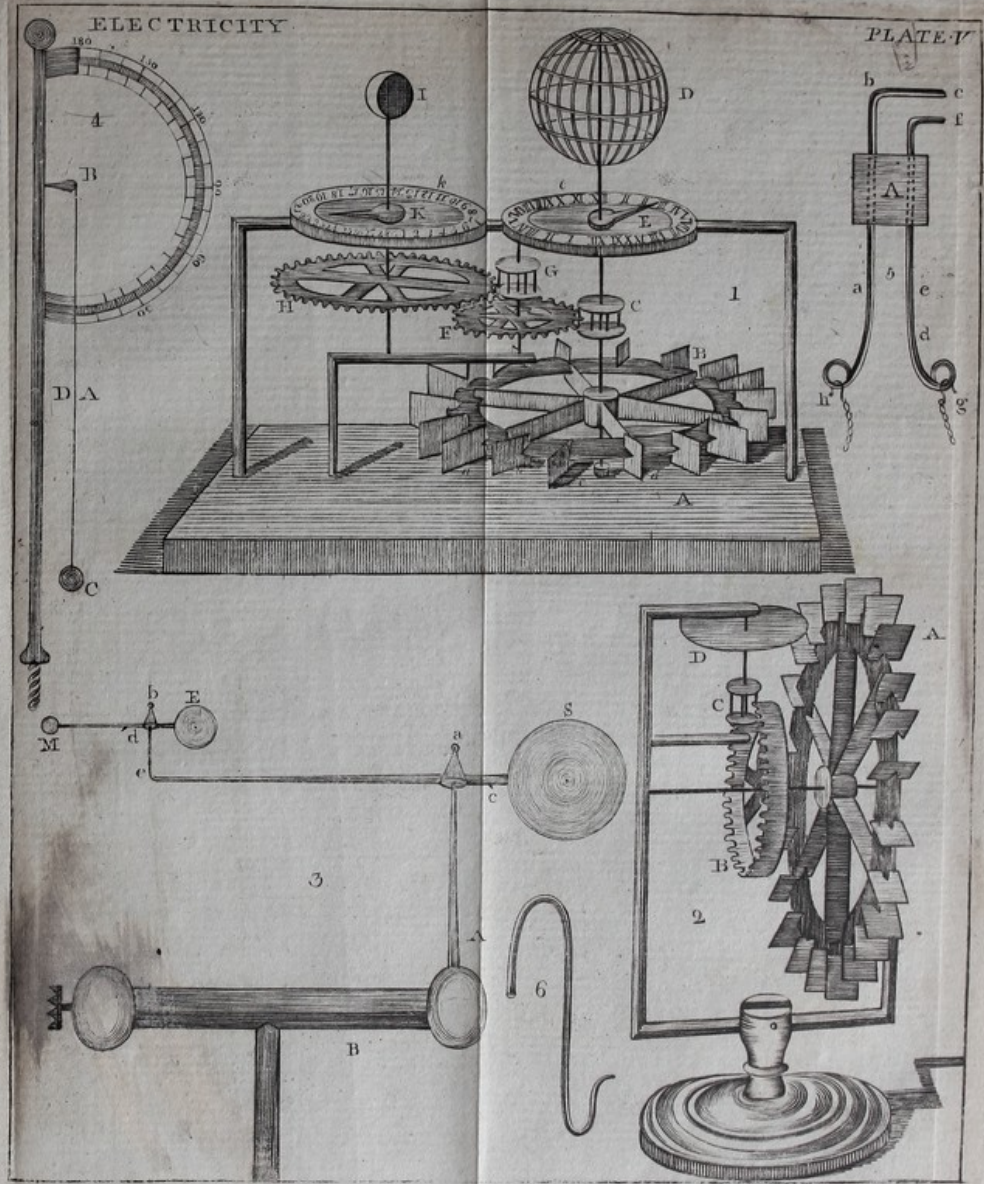
When a large battery is discharged, jars will be often found broken in it, which burst at the time of the discharge. To remedy this inconvenience take this method, which is, never to discharge the battery through a good conductor, except the circuit be at least five feet long. Mr. Nairne says that, ever since he made use of this precaution, he has discharged a very large battery near a hundred times without ever breaking a single jar, whereas before he was continually breaking them. But here it must be considered that the length of the circuit weakens the force of the shock proportionably; the highest degree of which is in many experiments required.

It is adviseable when a jar, and especially a battery has been discharged, not to touch its wires with the hand, before the discharging rod be applied to its sides a second, and even a third of time; as there generally remains a residuum of the charge; this residuum is occasioned by the electricity, that, when the jar is charging, spreads itself over the uncoated part of the glass near the coating, which will not be discharged at first, but gradually returns to the coating after the first discharge, which is sometimes very considerable.

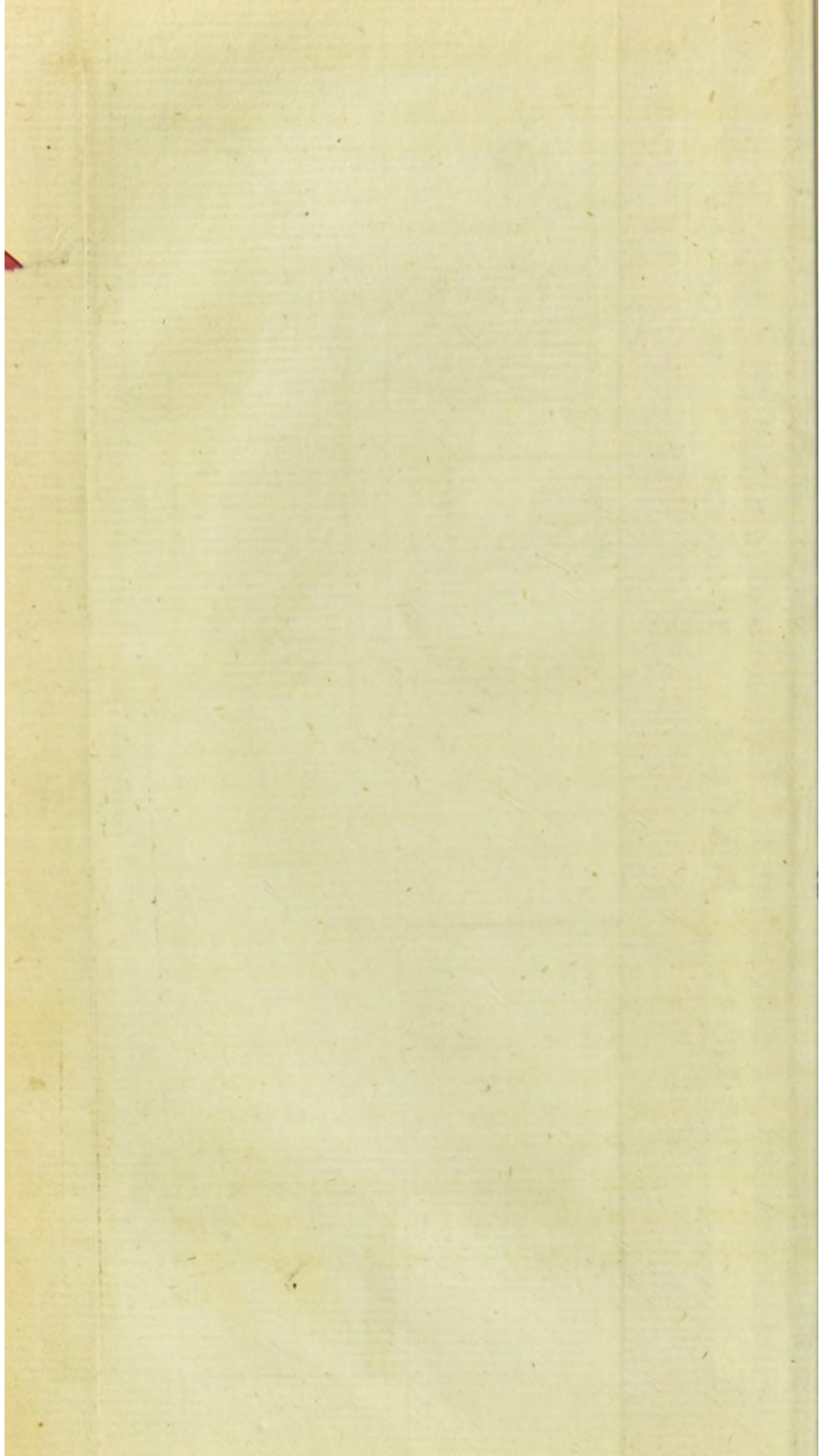
When any experiment is to be performed, which requires but a small part of the apparatus, the remaining part of it should be placed at a distance from the machine, the prime conductor, and even from the table, if that is not very large. Candles, particularly, should be placed at a considerable

able









able distance from the prime conductor, for the effluvia of their flames carry off much of the electric fluid.

Lastly, the young electrician should be cautioned not to depend on first appearances in electricity. A new phenomenon may justly excite his curiosity: it is laudable to remark it, and to pursue the hint; but at the same time even the doubtful assertion of a new fact should never be made, till after a number of similar and concurring experiments. Electricity is a science that often deceives the senses, and the most experienced electrician frequently finds himself mistaken in things, which perhaps he may have before considered as the most certain.

In many electrical experiments, it is very convenient to have a method of determining, whether a small degree of electricity be positive or negative; and in using large bat-  
Plate VI.  
Fig. 1.teries, it is a matter of consequence to know how the charge advances, and of what strength it is. Mr. Canton's balls are extremely useful for both these purposes. They are made of the pith of elder turned perfectly globular, and suspended from the conductor, by fine threads.

To understand the use of them, suppose a jar or battery stands upon the table, and I want to know whether the inside be charged positively or negatively. In order to this, I present the balls, and they are immediately attracted by the wire, and diverge from one another. This is common to both electricities, and the greater the distance to which the balls separate, and the farther they repel one another the higher is the charge. To determine of what kind it is, I rub a small piece of glass (which I carry about me for the purpose) against my hand or coat, which I know will ex-  
cite



cite it positively, and then present it to the balls in their diverging state. If it makes the balls converge and consequently avoid the glass, it shews that they are electrified positively, as well as the glass. On the contrary, if it increase their divergency, and attract them, it shews their electricity to be of a kind opposite to that of the glass, that is, negative. And it must be remembered, that the electricity of the balls (which do not touch, or receive any electricity from the wires of the jar or battery) is always contrary to that with which they are charged; for all bodies placed within the influence of electrified bodies, are affected with the contrary electricity.

In order to ascertain the kind of an exceeding small degree of electricity, it will be convenient to have a very light body, as a piece of downy feather hanging by a silken thread. This light body, when it is once electrified, either positively or negatively, will retain its virtue a long time, with very little loss. If then any body (the electricity of which is unknown), be brought to it, the feather will be repelled by it, if it be of the same kind with its own, and attracted if it be the contrary to it. The silk, by which it is suspended, should be a single thread, as it comes from the worm, or at least, a very few of those threads, and the whole should be as light as possible.

### *The Electrophorus.*

IT consists of two plates A and B made of a circular form, from six to eighteen inches diameter or upwards. The upper plate is generally made of brass, but a tin plate with a wire turned in upon its edge will answer exceeding well.



well. At the center of this plate there is a socket, o, in which a glass handle I (nine or ten inches long) is fixed. A thin board covered with tin-foil, and suspended by silken strings will answer well, when the electrophorus is wanted of a large diameter.

The under plate may be made of glass, sealing wax, or of the following composition, viz. Four parts rosin, three parts pitch, three parts shell-lac, two parts venice-turpentine, melted together over a gentle fire; it may be poured and spread upon a thin lin cloth about  $\frac{1}{4}$  of an inch thick; the lin cloth must be stretched upon a hoop, and made as tight as possible; if the surface be a little rough it will be no worse.

The manner of using this machine is as follows; rub the coated side of the under plate A with new fine flannel, or a hare or cat's skin; and when it is excited as much as possible, set it upon a table, and place the upper plate upon it, and put your finger upon the upper plate; then take your finger off and take hold of the top of the glass handle I, and apply it to the knob of a coated jar: repeat this operation for 30 or 40 times and the jar will become charged.

Mr. Cavallo mentions one of the above kind which he made, with which he charged a coated phial several times, (by once exciting) so strong as to pierce a hole through a card at every discharge.

When a glass is coated with sealing wax, after it is excited and laid with the waxed side downward, and the glass uppermost, then on making the usual experiment of putting the



the metal plate on it, and taking the spark, &c. it will be attended with contrary electricity to what it had before.

*Medical Electricity.*

BEFORE we conclude the subject, it will be necessary to give some rules, in order to explain a few practical experiments of applying medical electricity: and first, it should be attentively observed, to apply the smallest force of electricity, which may be sufficient to remove, or alleviate any disorder; the chief difficulty consists in distinguishing the proper strength of the electric power that is required for a given disorder. The sex and condition of the patient must be duly considered; and, in regard to this point, it is impossible to give any exact and invariable rules; the circumstances being of such a nature and so various, that long experience, and a strict attention to every particular phenomenon, are the only means by which proper instructions may be received. The surest rule that can be given relating to this particular, is to begin with the most gentle treatment; at least such, that considering the constitution of the patient, may be thought rather weak than strong. When this gentle treatment has been found ineffectual for a few days, which is denoted by the disease not abating, and the application of electricity not causing any material alteration, then the operator may gradually increase the force of electricity, until he finds the proper degree of it,

In judging of cases proper to be electrified, experience shews, that in general, all kinds of obstructions, whether of motion, of circulation, or of secretion, are very often removed or alleviated by electricity. The same may  
also



also be said of nervous disorders; both which include a great variety of diseases. The application of electricity has also been found very beneficial in diseases of a long standing. It has likewise been found a powerful remedy in muscular contractions. But when any limb of the body is deprived of motion, it must be observed, that the privation of motion is not always originated by a contraction of the muscles; but that it is often occasioned by a relaxation; thus for instance, if the hand is bent inwardly, and the patient has no power of straightening it, the cause of it may be a weakness of the outward muscles, as well as a contraction of the inward ones. In such cases it is often difficult, even for good anatomists to discover the real cause, but the surest method is to electrify, not only those muscles which are supposed to be contracted, but also their antagonists; for to electrify a sound muscle is by no means hurtful.

Rheumatic disorders, even of long standing, are relieved, and generally quite cured, by only drawing the electric fluid with a point from the part, or by drawing sparks from the conductor; the operation should be continued for about four or five minutes, repeating it once or twice every day. When strong shocks are administered, their greatest number should not exceed a dozen or fourteen, except when they are to be given to the whole body in different directions.

The instruments which, besides the electrical machine and its prime conductor, are necessary for the administration of medical electricity, may be reduced to three, viz. an electric jar, with Mr. Lane's electrometer; an insulated  
N chair,



chair, or an insulated stool, upon which a common chair may be occasionally set, and the directors.

Fig. 4.

Represents the electric jar, with Mr. Lane's electrometer, and the manner in which the shocks are sent through any part of the body. The surface of the jar, which is coated with tinfoil, should be about four inches in diameter, and six inches high, which is equal to about seventy-three square inches. The brass wire, which passes through the covering of the jar, and touches the inside coating, has a brass ball F, to which the electrometer F D E is fastened: and proceeding a little farther up, terminates in another brass ball B, which should be so high as to touch the prime conductor A, which is supposed to stand before the electrical machine. The electrometer consists in a glass stick F, D, cemented to two brass caps F and D; from the latter of which a strong perpendicular brass wire proceeds, the extremity of which comes as high as the center of the ball B, and is furnished with an horizontal spring socket, through which the wire C E, having the brass ball C at one end, and the open ring E at the other, may be slid backwards and forwards, so as to set the brass ball C at any required distance from the ball B. This distance, at most, need not be greater than half an inch; hence the electrometer may be made very small. Sometimes small divisions are marked upon the wire C E, which serve to set the balls B and C at a given distance from one another with more readiness and precision. Now, suppose that the jar is set contiguous to the prime conductor, that is, with the ball B touching the conductor; that the ball C be set at one tenth of an inch distant from the ball B; and that, by means of a chain, a conducting communication be formed from E to the outside coating of the jar, by a chain x. In this

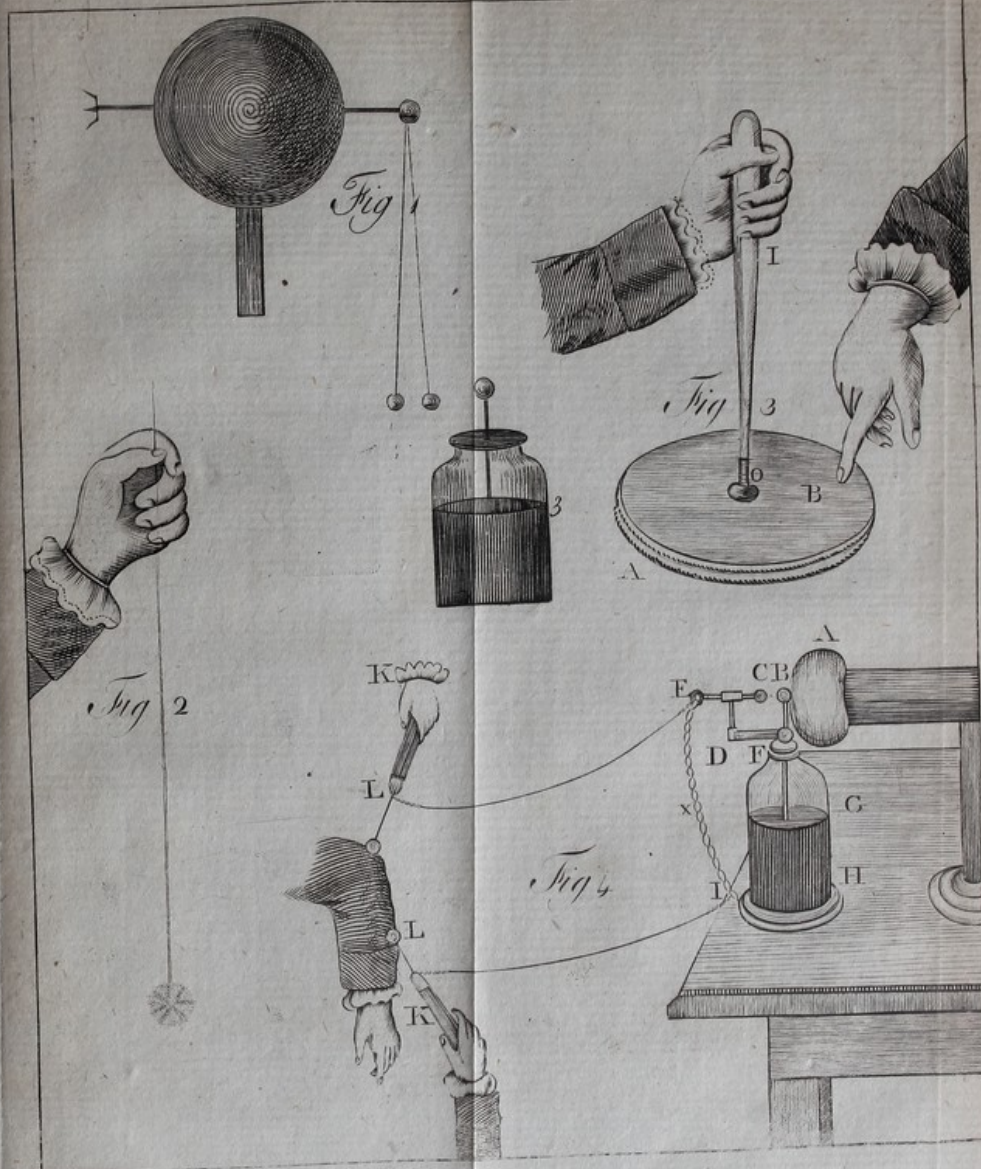


th s case, if the electrical machine be put in motion, the jar will be charged; and when the charge is so high as that the electric fluid accumulated within the jar can leap from the ball B to C, which we have supposed to be one tenth of an inch asunder, the discharge will happen, and a spark appear between the said balls, and the shock passes through the chain x; for the part F D of the electrometer being of glass, generally covered with sealing-wax, is impervious to electricity, consequently the electric fluid has no other way through which it can pass from the inside to the outside of the glass jar. When the shocks are to be given with this apparatus to any particular part of the body, for instance, to the arm, then instead of the chain x, which must now be taken away, two slender and pliable wires, E L, I L, are to be fastened, one to the open ring E of the electrometer, and to the brass hook I of the stand H I, which communicates with the outside coating of the jar. If the jar has not the stand H I, the extremity I of the wire I L may be simply rested under, or may be tied round it. In short, it must be put in contact with the outside coating of the jar, in any convenient manner. The other extremities of the said wires are fastened each to the brass wires L, and L of the directors K L, K L. Each of those instruments, justly called directors, consists of a knobbed brass wire L, which by means of a brass cap is cemented to the glass handle K. The operator, holding them by the extremity of the glass handle, brings their balls into contact with the extremities of that part of the body of the patient through which he desires to send the shock. The management and convenience of this apparatus are easily comprehended by inspecting the figure; for when the machine is in motion, and the apparatus, &c. is situated as in the figure, the discharge of the jar must be evidently made through that part of the patient's

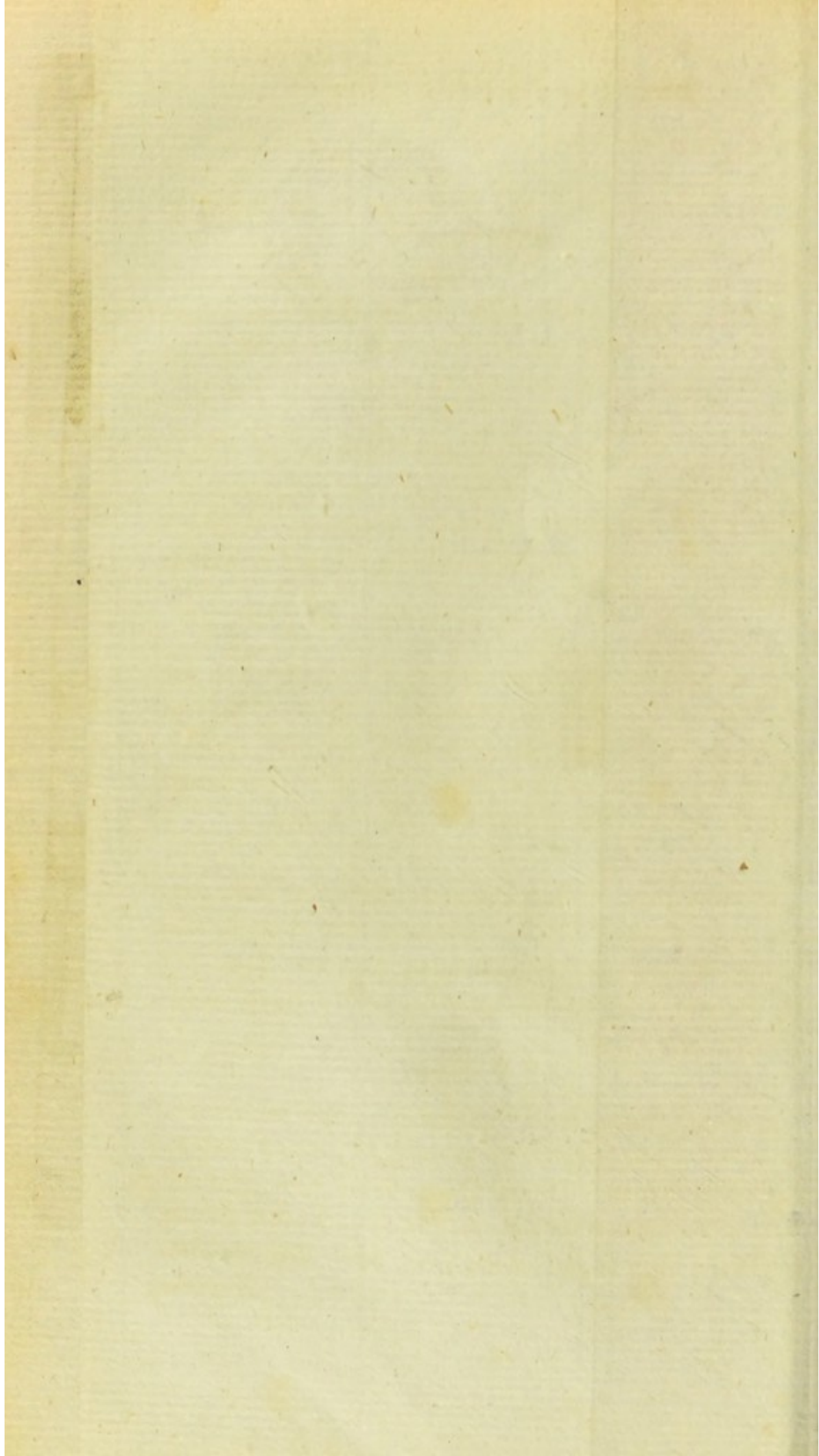


arm, which lies between the knobs of the directors; and the operator, whilst an assistant keeps the machine in motion, has nothing more to do, but to hold the knobs of the directors to the extremities of the arm, or to any other part of the body that is required to be thus electrified; always taking care that the two wires E L, I L, do not touch each other, because in that case the shock will not pass through that part of the body which is required to be electrified. Thus any number of shocks, precisely of the same strength, may be given, without altering any part of the apparatus, or having any farther trouble; and when the strength of the shocks is required to be diminished or increased, it is only necessary to diminish or augment the distance between the balls B C, which is done by slipping the wire C E forwards or backwards through the spring socket that holds it.

It is almost needless to mention, that when shocks are administered, it is immaterial whether the patient stands upon the ground, upon the insulating stool, or in any other situation whatever. Neither is it always necessary to remove the cloathes from the part that is to be electrified, in order to let the knobs of the directors touch the skin; for, except the coverings be too many and too thick, in which case part of them at least should be removed, the shocks will go through them very easily, especially if the knobs of the directors be pressed a little upon the part.







*Of the Technical Terms used by Writers on the Subject of Electricity.*

**BATTERY**, *electrical*, a number of jars combined Plate III. together, so that they may be all charged and discharged at the same time. The form of one is exhibited. Fig. 12.

*Charging*, throwing an additional quantity of electric matter upon one side of a plate of glass, or a jar, while the other side is exhausted in the same proportion. All other electric substances are capable of being charged as well as glass.

*Circuit, electric*, those conducting substances which are made use of to form a communication between the two coatings of a charged jar or battery, &c. and through which the electric matter must pass, when the equilibrium between the two sides is restored by the discharge.

*Coatings*, plates of metal, or other conducting substances, laid upon plates of glass, or other electrics, whereby the additional quantity of electric matter, called *the charge*, may be the more easily and uniformly conveyed to them, or discharged from them.

*Conductor, prime*, a piece of metal furnished with points, to receive electric matter from the globe, after it has been excited by friction. It must always be insulated, or cut off from a communication with the earth by means of electric substances, such as *glass, baked wood, &c.* Whenever *the conductor*



*conductor* is mentioned, the prime conductor must also be understood.

*Conductors, or conducting substances*; those bodies through which the electric matter may be transmitted. They are also called non-electrics, because no electric powers can be excited in them by friction.

*Discharging*, restoring the equilibrium of the electric fluid, after it has been disturbed by charging. It is affected by forming a communication between the overloaded and the exhausted side of a glass jar, battery, &c. by means of conducting substances, through which the overplus or charge may pass from the one to the other. When the discharge is considerable, it is often called an *explosion*.

*Discharging rod*, a brass rod, with a knob at each end, very convenient either for taking sparks from the prime conductor, or for discharging jars or batteries. It is sometimes bent into a semicircular form, in order to bring one of the knobs to the outside, and the other to the wire, communicating with the inside of a charged jar, in order to discharge it, by receiving the explosion on the knob.

*Electric matter*, that subtle fluid which is supposed to be the cause of all those appearances which are termed electric. It is sometimes called *electric fire*, and sometimes *ether*.

*Electrics*, those bodies in which electric powers of attraction, repulsion &c. may be excited by friction. They are also called *non-conductors*, because the electric matter cannot pass through them.

*Electrometers*, instruments to measure the degree of electrification; (that is the quantity of electric matter thrown upon any body) or the force of an electrical explosion.

*Excitation*, the act of exciting or calling forth electric powers from electric substances, by means of friction, and other methods.

*Insulating*, placing bodies where they are not in contact with any conducting substance; as by suspending them in the air by silken strings, putting them on glass stands, &c. so that the electricity they may be charged with cannot be conveyed to the earth.

*Negative electricity*, a less quantity of the electric matter than is natural to any body.

*Pencil*, the appearance of electric light issuing from the point of a body electrified positively.

*Positive electricity*, a quantity of electric matter thrown upon any body, above its natural share.

*Rubber or cushion*, a piece of leather, or any other substance against which the glass globe, or other electric body whirled in the machine, is rubbed, in order to excite them.

*Shock, electric*, the convulsion given to the animal muscles by the passage of the electric matter through them, especially in the discharging of a jar or battery.

*Star,*



*Star*, the appearance of electric light from the point of a body electrified negatively.

*Wire of a phial, a jar, or battery*, the wire or metal rod which goes into the phial, and which touches the inside coating. This wire is therefore often put for the inside coating.

*Two Methods to make Amalgam.*

FIRST take spelter four ounces, and dissolve it in an iron ladle over a fire, let it cool a little, but not so as to become quite stiff; add to it, while in that state, six ounces of mercury, and stir them well up together; then turn it out of the ladle upon a smooth stone, and grind it with a muller till it becomes like fine tough paste, which, put into a box, and it is ready for use. If it should become too hard, grind it again with a little more mercury; the addition of a little tallow may be occasionally added.

*The Second Method.*

TAKE of tin one pound; flowers of sulphur seven ounces; sal ammoniac, and purified quicksilver, of each half a pound.

Melt the tin by itself, add to it the quicksilver, and when the mixture is grown cold reduce it into powder: mix this with the sulphur and sal ammoniac, and sublimate it in a matrafs: the mosaic gold will be found under the sublimated matter, with some dross at the bottom: this is thought as powerful an amalgam as the former.

*A Com-*

*A Composition for lining the inside of Globes or Cylinders.*

TAKE four parts of Venice turpentine, one part of rosin, and one of bees-wax, boil the whole over a gentle fire for two hours, and it is fit for use. When a globe or cylinder is to be lined, it must be put into an oven, with a sufficient quantity of the composition, broken, and put in the inside, and when it is melted, it must be turned round every way, in order to spread it all over equally. This lining has been found to increase the electric power amazingly. Mr. Priestley used linseed oil and rosin in the same manner as above directed, the proportion was equal parts of each, boiled very well together.

*A Varnish for all the Parts of the Machine which are insulated.*

TAKE spirits of wine, highly rectified, and in it, dissolve the best sealing-wax to a tolerable stiff consistence, with which, varnish over all your glass pillars, to keep off the moisture they attract from damp air.



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# P N E U M A T I C S.

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**P**NEUMATICS, is that branch of natural philosophy which treats of the nature, weight, pressure, and elasticity of the air, and the effects rising therefrom.

## *Of the Properties of the Air.*

**T**HE air is that thin transparent fluid in which we live and breathe. It encompasses the whole earth to a considerable height; and, together with the clouds and vapours that float in it, it is called the *atmosphere*. The air is justly reckoned among the number of fluids, because it has all the properties by which a fluid is distinguished. For, it yields to the least force impressed, its parts are easily moved among one another, it presses according to its perpendicular height, and its pressure is every way equal.

That the air is a fluid, consisting of such particles as have no cohesion betwixt them, but easily glide over one another, and yield to the slightest impression, appears from that ease and freedom with which animals breathe in it, and  
move

move through it without any difficulty or sensible resistance.

But it differs from all other fluids, in the four following particulars. 1. It can be compressed into a much less space than what it naturally possesseth. 2. It cannot be congealed or fixed, as other fluids may. 3. It is of a different density in every part, upward from the earth's surface; decreasing in its weight, bulk for bulk, the higher it rises; and therefore must also decrease in density. 4. It is of an elastic or springy nature, and the force of its spring is equal to its weight.

That air is a body, is evident from its excluding all other bodies out of the space it possesses: for, if a glass jar be plunged with its mouth downward into a vessel of water, there will but very little water get into the jar, because the air of which it is full keeps the water out.

As air is a body, it must needs have gravity or weight; and that it is weighty, is demonstrated by experiment. For, let the air be taken out of a vessel by means of the air pump, then, having weighed the vessel, let in the air again, and upon weighing it when refilled with air, it will be found considerably heavier. Thus, a bottle that holds a wine quart, being emptied of air and weighed, is found to be about 16 grains lighter than when the air is let into it again; which shews that a quart of air weighs 16 grains. But a quart of water weighs 14621 grains; this divided by 16 quotes 914 in round numbers; which shews, that water is 914 times as heavy as air near the surface of the earth.



As the air rises above the earth's surface, it grows rarer, and consequently lighter, bulk for bulk. For since it is of an elastic nature, and its lowermost parts are pressed with the weight of all that is above them, it is plain that the air must be more dense, or compact at the earth's surface, than at any height above it; and gradually rarer the higher up. For the density of the air is always as the force that compresseth it: and therefore, the air toward the upper part of the atmosphere being less pressed than that which is near the earth, will expand itself, and thereby become thinner than at the earth's surface.

Dr. Cotes has demonstrated, that if altitudes in the air be taken in arithmetical proportion, the rarity of the air will be in geometrical proportion. For instance,

At the Altitude of	Miles above the surface of the earth, the air is											times thinner and lighter than at the earth's surface.
		-	-	-	-	-	-	-	-	-	-	
7		-	-	-	-	-	-	-	-	-	-	4
14		-	-	-	-	-	-	-	-	-	-	16
21		-	-	-	-	-	-	-	-	-	-	64
28		-	-	-	-	-	-	-	-	-	-	256
35		-	-	-	-	-	-	-	-	-	-	1024
42		-	-	-	-	-	-	-	-	-	-	4096
49		-	-	-	-	-	-	-	-	-	-	16384
56		-	-	-	-	-	-	-	-	-	-	65536
63		-	-	-	-	-	-	-	-	-	-	262144
70		-	-	-	-	-	-	-	-	-	-	1048576
77		-	-	-	-	-	-	-	-	-	-	4194304
84		-	-	-	-	-	-	-	-	-	-	16777216
91		-	-	-	-	-	-	-	-	-	-	67108864
98		-	-	-	-	-	-	-	-	-	-	268435456
105		-	-	-	-	-	-	-	-	-	-	1073741824
112		-	-	-	-	-	-	-	-	-	-	4294967296
119		-	-	-	-	-	-	-	-	-	-	17179869184
126		-	-	-	-	-	-	-	-	-	-	68719476736
133		-	-	-	-	-	-	-	-	-	-	274877906944
140		-	-	-	-	-	-	-	-	-	-	1099511627776

And

And hence it is easy to prove by calculation, that a cubic inch of such air as we breathe would be so much rarefied at the altitude of 500 miles, that it would fill a sphere equal in diameter to the orbit of Saturn.

The weight or pressure of the air is exactly determined by the following experiment.

Take a glass tube about three feet long, and open at one end; fill it with quicksilver, and, putting your finger upon the open end, turn that end downward and immerse it into a small vessel of quicksilver, without letting in any air: then take away your finger, and the quicksilver will remain suspended in the tube  $29\frac{1}{2}$  inches above its surface in the vessel; sometimes more and at other times less, as the weight of the air is varied by winds and other causes. That the quicksilver is kept up in the tube by the pressure is evident; for, if the basin and tube be put under a glass, and the air be then taken out of the glass, all the quicksilver in the tube will fall down into the basin, and if the air be let in again, the quicksilver will rise to the same height as before. Therefore the air's pressure on the surface of the earth, is equal to the weight of  $29\frac{1}{2}$  inches depth of quicksilver all over the earth's surface, at a mean rate.

A square column of quicksilver,  $29\frac{1}{2}$  inches high, and one inch thick, weighs just 15 pounds, which is equal to the pressure of the air upon every square inch of the earth's surface; and 144 times as much, or 2160 pounds, upon every square foot contains 144 square inches. At this rate a middle sized man, whose surface may be about 14 square feet, sustains a pressure of 30240 pounds, when the air is of  
a mean



a mean gravity: a pressure which would be insupportable, and even fatal to us, were it not equal on every part, and counterbalanced by the spring of the air within us, which is diffused through the whole body, and re-acts with an equal force against the outward pressure.

Now, since the earth's surface contains 200,000,000 square miles, and every square mile 27,876,400 square feet, there must be 5,575,680,000,000,000 square feet on the earth's surface; which multiplied by 2160 pounds (the pressure on each square foot) gives 12,043,468,800,000,000,000 pounds for the pressure, or weight of the whole atmosphere.

When the end of a pipe is immersed in water, and the air is taken out of the pipe, the water will rise in it to the height of 33 feet above the surface of the water in which it is immersed; but will go no higher: for it is found, that a common pump will draw water no higher than 33 feet above the surface of the well; and unless the bucket goes within that distance from the well, the water will never get above it. Now, as it is the pressure of the atmosphere on the surface of the water in the well that causes the water to ascend in the pump, and follow the piston or bucket, when the air above it is lifted up; it is evident, that a column of water 33 feet high, is equal in weight to a column of quicksilver of the same diameter,  $29\frac{1}{2}$  inches high; and to as thick a column of air, reaching from the earth's surface to the top of the atmosphere.

In serene calm weather, the air has weight enough to support a column 31 inches high; but in tempestuous stormy weather, not above 28 inches. The quicksilver thus

thus supported in a glass tube, is found to be a nice counterbalance to the weight or pressure of the air, and to shew its alterations at different times. And being now generally used to denote the change, in the weight of the air, and of the weather consequent upon them, it is called the *barometer* or weather glass. (See the construction and use of the barometer in the Miscellaneous Articles.)

The pressure of the air being equal on all sides of a body exposed to it, the softest bodies sustain this pressure without suffering any change in their figure; and so do the most brittle bodies without being broke.

The air is rarefied, or made to swell with heat, and of this property, *wind* is a necessary consequence. For, when any part of the air is heated by the sun, or otherwise, it will swell and thereby affect the adjacent air; and so by various degrees of heat in different places, there will arise various winds.

When the air is much heated, it will ascend towards the upper part of the atmosphere, and the adjacent air will rush in to supply its place; and therefore, there will be a stream or current of air from all parts towards the place where the heat is. And hence we see the reason why the air rushes with such force into any place where a great fire is made. And also, why smoke is carried up a chimney, and why the air rushes in at the key hole of the door, or any small chink, when there is a fire in the room. So we may take it in general, that the air will press towards that part of the world where it is most heated.

Upon



Upon this principle, we can easily account for the *trade winds*, which blow constantly from east to west about the equator. For, when the sun shines perpendicularly on any part of the earth, it will heat the air very much in that part, which air will therefore rise upward, and when the sun withdraws, the adjacent air will rush in to fill its place; and consequently will cause a stream or current of air from all parts towards that which is most heated by the sun. But as the sun, with respect to the earth, moves from east to west, the common course of the air will be that way too; continually pressing after the sun; and therefore, at the equator where the sun shines strongly, there will be a continual wind from the east; but on the north side, it will incline a little to the north, and on the south side to the south.

This general course of wind about the equator, is changed in several places, and upon several accounts; as 1. By exhalations that rise out of the earth at certain times, and from certain places; in earthquakes, and volcanoes. 2. By the falling of great quantities of rain, causing thereby a sudden condensation or contraction of the air. 3. By burning sands, that often retain the solar heat to a degree incredible to those who have not felt it, causing a more than ordinary rarefaction of the the air contiguous to them. 4. By high mountains, which alter the direction of the winds in striking against them. 5. By the declination of the sun towards the north or south, heating the air on the north or south side the equator.

To these and such like causes are owing. 1. The irregularity or uncertainty of winds in climates distant from the equator, as in most parts of Europe. 2. Those periodical winds



winds called *monsoons*, which in the Indian seas blow half <sup>The Mon-</sup> a year one way, and half a year another. 3. Those winds <sup>soons</sup> which on the coast of Guinea, and on the western coasts of America, blow always from west to east. 4. The sea breezes, which in hot countries, blow generally from sea to land, in the day time; and the land breezes, which blow in the night; and, in short, all those storms, hurricanes, whirlwinds, and irregularities, which happen at different times and places.

All common air is impregnated with a certain kind of <sup>The vivify-</sup> vivifying spirit or quality, which is necessary to continue the <sup>ing spirit</sup> lives of animals: and this, in a gallon of air, is sufficient <sup>air,</sup> for one man during the space of a minute, and not much longer.

This spirit in air is destroyed in passing through the lungs of animals: and hence it is, that an animal dies soon after being put under a vessel which admits no fresh air to come to it. This spirit is also in the air which is in water; for fish die when they are excluded from fresh air, as in a pond that is closely frozen over. And the little eggs of insects stopped up in a glass do not produce their young, though assisted by a kindly warmth. The seeds also of plants mixed with good earth, and inclosed in a glass will not grow.

This enlivening quality in air, is also destroyed by the air's passing through fire; particularly charcoal fire or the flame of sulphur. Hence smoaking chimnies must be very unwholesome, especially if the rooms they are in be small and close.



Air is also vitiated, by remaining closely pent up in any place for a considerable time; or perhaps, by being mixed with malignant steams and particles flowing from the neighbouring bodies: or lastly, by the corruption of the vivifying spirit; as in the holds of ships, in oil cisterns, or wine cellars, which have been shut for a considerable time. The air in any of them is sometimes so much vitiated, as to be immediate death to any animal that comes into it.

Damps.

Air that has lost its vivifying spirit is called damp, not only because it is filled with humid or moist vapours, but because it deadens fire, extinguishes flame, and destroys life. The dreadful effects of damps are sufficiently known to such as work in mines.

If part of the vivifying spirit in air in any country begins to putrify, the inhabitants of that country will be subject to an epidemical disease, which will continue until the putrefaction is over. And as the putrifying spirit occasions this disease, so if the diseased body contributes towards the putrifying of the air, then the disease will not only be epidemical, but pestilential and contagious.

The atmosphere is the common receptacle of all the effluvia or vapours arising from different bodies; of the steams and smoke of things burnt or melted; the fogs or vapours proceeding from damp watery places; and of the effluvia proceeding from sulphureous, nitrous, acid, and alkaline bodies. In short, whatever may be called volatile, rises in air to greater or less heights, according to its specific gravity.

When



When the effluvia which arise from acid and alkaline <sup>Fermenta-</sup>  
bodies meet each other in the air, there will be a strong <sup>tions,</sup>  
conflict or fermentation between them; which will some-  
times be so great, as to produce a fire; then if the effluvia  
be combustible, the fire will run from one part to another,  
just as the inflammable matter happens to lie.

Any one may be convinced of this, by mixing an acid  
and an alkaline fluid together, as Glauber's spirit of nitre  
and oil of cloves, upon the doing of which, a sudden  
ferment, with a fine flame, will arise; and if the in-  
gredients be very pure and strong, there will be a sudden  
explosion.

Whoever considers the effects of fermentation, cannot be <sup>Thunder</sup>  
at a loss to account for the dreadful effects of thunder and <sup>and light-</sup>  
lightning: for the effluvia of sulphureous and nitrous bodies, <sup>ning.</sup>  
and others that may rise into the atmosphere, will ferment  
with each other, and take fire very often of themselves;  
sometimes by the assistance of the sun's heat.

If the inflammable matter be thin and light, it will rise  
to the upper part of the atmosphere, where it will flash  
without doing any harm: but if it be dense, it will lie  
nearer the surface of the earth, where taking fire, it will  
explode with a surprizing force: and by its heat rarefy and  
drive away the air, kill men and cattle, split trees, walls,  
rocks, &c. and be accompanied with terrible claps of  
thunder.

The heat of lightning appears to be quite different from  
that of other fires; for it has been known to run through  
wood, leather, cloth, &c. without hurting them, while it



has broken and melted iron, steel, silver, gold, and other hard bodies. Thus it has melted or burnt asunder a sword, without hurting the scabbard; and money in a man's pocket, without hurting his cloaths; the reason of this seems to be, that the particles of that fire are so fine, as to pass through soft, loose bodies, without dissolving them; whilst they spend their whole force upon the hard ones.

It is remarkable, that knives and forks which have been struck with lightning have a very strong magnetical virtue for several years after: and I have heard that lightning striking upon the mariner's compass, will sometimes turn it round; and often make it stand the contrary way; or with the north pole towards the south.

Fire damp

Much of the same kind with lightning are those explosions, called fulminating or fire damp, which sometimes happen in mines; and are occasioned by sulphureous and nitrous, or rather oleaginous particles, rising from the mine, and mixing with the air, where they will take fire by the lights the workmen are obliged to make use of. The fire being kindled will run from one part of the mine to another, like a train of gunpowder, as the combustible matter happens to lie; and as the elasticity of the air is increased by that heat, *that* in the mine will consequently swell very much, and so, for want of room, will explode with a greater or less degree of force, according to the density of the combustible vapours. It is sometimes so strong, as to blow up the mine; and at other times so weak, that when it has taken fire at the flame of a candle, it is easily blown out.

Air that will take fire at the flame of a candle, may be produced thus. Having exhausted a receiver of the air-pump,



pump, let the air run into it through the flame of the oil of turpentine; then remove the cover of the receiver, and holding a candle to that air, it will take fire, and burn quicker or slower, according to the density of the oleaginous vapour.

When such combustible matter, as is above-mentioned, <sup>Earth-</sup>kindles in the bowels of the earth, where there is little or <sup>quakes,</sup> no vent, it produces earthquakes, and violent storms or hurricanes of wind when it breaks forth in the air.

An artificial earthquake may be made thus. Take 10 or 15 pounds of sulphur, and as much of the filings of iron, and knead them with common water into the consistency of a paste; this being buried in the ground, will, in 8 or 10 hours time, burst out into flames, and cause the earth to tremble all around to a considerable distance.

From this experiment we have a very natural account of the fires of Mount *Ætna*, *Vesuvius*, and other volcanoes, they being probably set on fire at first by the mixture of such metalline and sulphureous particles.

The air-pump being constructed the same way as the <sup>Plate VII.</sup> water-pump, whoever understands the one, will be at no <sup>Fig. 1.</sup> loss to understand the other.

Having put a wet leather on the plate *L L* of the air-pump, place the glass receiver *M* upon the leather, so that the hole *i*, in the plate may be within the glass. Then, turning the handle *F* backward and forward, the air will be pumped out of the receiver; which will then be held down to the plate by the pressure of the external air, or atmosphere.



phere. For, as the handle F, ( Fig. 2. ) is turned backwards, it raises the piston d e in the barrel B K, by means of the wheel E and rack D d: and, as the piston is leathered so tight as to fit the barrel exactly, no air can get between the piston and barrel; and therefore all the air above d in the barrel is lifted up towards B, and a vacuum is made in the barrel from b to e; upon which, part of the air in the receiver M ( Fig. 1. ) by its spring, rushes through the hole i, in the brass plate L L along the pipe G C G (which communicates with both barrels in the hollow trunk I H K Fig. 2. ) and pushing up the valve b, enters into the vacant place b e of the barrel B K. For, wherever the resistance or pressure is taken off, the air will run to that place, if it can find a passage. Then, if the handle F be turned forward, the piston d e will be depressed in the barrel; and, as the air which had got into the barrel cannot be pushed back through the valve b, it will ascend through a hole in the piston, and escape through a valve at d; and be hindered by that valve from returning into the barrel, when the piston is again raised. At the next raising of the piston, a vacuum is again made in the same manner as before, between b and e; upon which, more of the air that was left in the receiver M, gets out thence by its spring, and runs into the barrel B K, through the valve B. The same thing is to be understood with regard to the other barrel A I; and as the handle F is turned backwards and forwards, it alternately raises and depresses the pistons in their barrels; always raising one while it depresses the other. And, as there is a vacuum made in each barrel when its piston is raised, the particles of air in the receiver M push out another by their spring or elasticity, through the hole i, and pipe G G into the barrels; until at last the air in the receiver comes to be so much dilated, and its spring so far weakened,



weakened, that it can no longer get through the valves ; and then no more can be taken out. Hence, there is no such thing as making a perfect vacuum in the receiver ; for the quantity of air taken out at any one stroke, will always be as the density thereof in the receiver, and therefore it is impossible to take it all out, because, supposing the receiver and barrels of equal capacity, there will be always as much left as was taken out at the last turn of the handle.

There is a cock *k* below the pump plate, which being turned, lets the air into the receiver again ; and then the receiver becomes loose and may be taken off the plate. The barrels are fixed to the frame *E e e* by two screw nuts *f f*, which press down the top piece *E* upon the barrels : and the hollow trunk *H* (in Fig. 2.) is covered by a box, as *GH* (in Fig. 1.)

There is a glass tube *l m m n* open at both ends, and about 34 inches long ; the upper end communicating with the hole in the pump-plate, and the lower end immersed in quicksilver at *n* in the vessel *N*. To this tube is fitted a wooden ruler *m m*, called the gauge, which is divided into inches and parts of an inch, from the bottom at *n* (where it is even with the surface of the quicksilver) and continued up to the top, a little below *l*, to 30 or 31 inches.

As the air is pumped out of the receiver *M*, it is likewise pumped out of the glass tube *l m n*, because that tube opens into the receiver through the pump plate ; and as the tube is gradually emptied of air, the quicksilver in the vessel *N* is forced up into the tube by the pressure of the atmosphere. And if the receiver could be perfectly exhausted of air, the quicksilver would stand as high in the tube



tube as it does at that time in the barometer: for it is supported by the same power or weight of the atmosphere in both.

The quantity of air exhausted out of the receiver on each turn of the handle, is always proportionable to the ascent of the quicksilver on that turn; and the quantity of air remaining in the receiver, is proportionable to the defect of the height of the quicksilver in the gauge, from what it is at that time in the barometer.

I shall now give an account of the experiments made with the air pump; shewing the resistance, weight, and elasticity of the air.

Exp. I.  
Fig. 3.

To shew the resistance of the air. There is a little machine, consisting of two mills, a and b, which are of equal weights, independent of each other, and turn equally free on their axles in the frame. Each mill has four thin arms or sails fixed into the axis: those of the mill a have their planes at right angles to its axis, and those of b have their planes parallel to it. Therefore, as the mill a turns round in common air, it is but little resisted thereby, because its sails cut the air with their thin edges: but the mill b is much resisted, because the broad side of its sails move against the air when it turns round. In each axle is a fine pin near the middle of the frame, which goes quite through the axle, and stands out a little on each side of it: under these pins, the slider a may be made to bear, and so hinder the mills from going, when the strong spring C is set on bend against the opposite ends of the pins.

Having



Having set this machine upon the pump plate L L (fig. 1.) draw up the slider d to the pins on one side, and set the spring C at bend upon the opposite ends of the pins: then push down the slider d, and the spring acting equally strong upon each mill, will set them both a going with equal forces and velocities; but the mill a, will run much longer than the mill b, because the air makes much less resistance against the edges of its sails, than against the sides of the sails of b.

Draw up the slider again, and set the spring upon the pins as before; then cover the machine with the receiver M upon the pump-plate, and having exhausted the receiver of air, push down the wire P P (through the collar of leathers in the neck g) upon the slider; which will disengage it from the pins, and allow the mills to turn round by the impulse of the spring: and as there is no air in the receiver to make any sensible resistance against them, they will both move a considerable time longer than they did in the open air; and the moment that one stops the other will do so too. This shews that air resists bodies in motion, and that equal bodies meet with different degrees of resistance, according as they present greater or less surfaces to the air, in the planes of their motions.

Take off the receiver M, and the mills; and having put the guinea a and feather b upon the brass flap c, turn up the flap and shut it into the notch d. Then, putting a wet leather over the top of the tall receiver A B, (it being open both at top and bottom) cover it with the plate C, from which the guinea and feather tongs e d will then hang within the receiver. This done, pump the air out of the receiver;

Q

and

Experi-  
ment II.  
Fig. 4.



and then draw up the wire *f* a little, which by a square piece on its lower end will open the tongs *e d*; and the flap falling down as at *c*, the guinea and feather will descend with equal velocities in the receiver; and both will fall upon the pump-plate at the same instant.

In this experiment the observers ought not to look at the top, but at the bottom of the receiver; in order to see the guinea and feather fall upon the plate: otherwise, on account of the quickness of their motion, they will escape the sight of the beholders.

*To shew the Weight of the Air.*

Experi-  
ment III.

HAVING fitted a brass cap, with a valve tied over it, to the mouth of a thin bottle or Florence flask, whose contents are exactly known, screw the neck of this cap into the hole *i* of the pump-plate: then, having exhausted the air out of the flask, and taken it off the pump, let it be suspended at one end of a balance, and nicely counterpoised by weights in the scale at the other end: this done, raise up the valve with a pin, and the air will rush into the flask with an audible noise: during which time, the flask will descend, and pull down that end of the beam. When the noise is over put as many grains into the scale at the other end, as will restore the equilibrium; and they will shew exactly the weight of the quantity of air that has got into the flask, and filled it. If the flask holds an exact quart, it will be found, that 16 grains will restore the equipoise of the balance, when the quicksilver stands at  $29\frac{1}{2}$  inches in the barometer; which shews, that when the air is at a mean rate of density, a quart of it weighs 16 grains: it weighs more when  
the



the quicksilver stands higher; and less when it stands lower.

Place the small receiver O (fig. 1.) over the hole i in the pump-plate, and upon exhausting the air, the receiver will be fixed down to the plate by the pressure of the air on its outside, which is left to act alone, without any air in the receiver to act against it: and this pressure will be equal to as many times 15 pounds, as there are square inches in that part of the plate which the receiver covers; which will hold down the receiver so fast, that it cannot be got off, until the air be let into it by turning the cock k: and then it becomes loose.

Experi-  
ment IV.

Set the little glass A B (which is open at both ends) over the hole i upon the pump-plate L L, and put your hand close upon the top of it at B: then, upon exhausting the air out of the glass, you will find your hand pressed down with a great weight upon it: so that you can hardly release it, until the air be readmitted into the glass by turning the cock k; which air, by acting as strongly upward against the hand as the external air acted in pressing it downward, will release the hand from its confinement.

Experi-  
ment V.  
Fig. 5.

Having tied a piece of wet bladder b over the open top of the glass A (which is also open at bottom) set it to dry, and then the bladder will be tight like a drum. Then place the open plate A upon the pump-plate, over the hole i, and begin to exhaust the air out of the glass. As the air is exhausting, its spring in the glass will be weakened, and give way to the pressure of the outward air on the bladder, which, as it is pressed down, will put on a spherical con-

Experi-  
ment VI.  
Fig. 6.



cave figure, which will grow deeper and deeper, until the strength of the bladder be overcome by the weight of the air; and then it will break with a report as loud as that of a gun. If a flat piece of glass be laid upon the top of this receiver, and joined to it by a flat ring of wet leather between them, upon pumping the air out of the receiver, the pressure of the outward airs upon the flat glass will break it all to pieces.

Experi-  
ment VII.  
Plate VIII.  
Fig. 1.

Pour some quicksilver into the jar D, and set it on the pump-plate near the hole i; then set on the tall open receiver A B, so as to be over the jar and hole; and cover the receiver with the brass plate C. Screw the open glass tube f g, which has a brass top on it at h, into the syringe H, and putting the tube through a hole in the middle of the plate, so as to immerse the lower end of the tube e into the quicksilver at D, screw the end h of the syringe into the plate. This done, draw up the piston in the syringe by the ring I, which will make a vacuum in the syringe below the piston: and as the upper end of the tube opens into the syringe, the air will be dilated in the tube, because part of it, by its spring, gets up into the syringe; and the spring of the undilated air in the receiver acting upon the surface of the quicksilver in the jar, will force part of it up into the tube: for the quicksilver will follow the piston in the syringe, in the same way, and for the same reason, that water follows the piston of a common pump, when it is raised in the pump-barrel; and this, according to some is done by suction. But to refute that erroneous notion, let the air be pumped out of the receiver A B, and then all the quicksilver in the tube will fall down by its own weight into the jar; and cannot be raised one hair's breadth in the tube by working the syringe; which shews that suction had



no hand in raising the quicksilver; and to prove that it is done by pressure, let the air into the receiver by the cock k (fig. 1.) and its action upon the surface of the quicksilver in the jar will raise it up into the tube, although the piston of the syringe continues motionless. If the tube be about 32 or 33 inches high the quicksilver will rise in it very near as high as it stands at that time in the barometer. And, if the syringe has a small hole, as m, near the top of it, and the piston be drawn up above that hole, the air will rush through the hole into the syringe and tube, and the quicksilver will immediately fall down into the jar. If this part of the apparatus be air-tight, the quicksilver may be pumped up into the tube to the same height that it stands in the barometer; but it will go no higher, because then the weight of the column in the tube is the same as the weight of a column of air of the same thickness with the quicksilver, and reaching from the earth to the top of the atmosphere.

Having placed the jar A, with some quicksilver in it, on the pump-plate as in the last experiment, cover it with the receiver B, then push the open end of the glass tube d e through the collar of leathers in the brass neck C which it fits so as to be air-tight) almost down to the quicksilver in the jar. Then exhaust the air out of the receiver, and it will also come out of the tube, because the tube is close at top. When the gauge m m shews that the receiver is well exhausted, push the tube, so as to immerse its lower end into the quicksilver in the jar. Now, although the tube be exhausted of air, none of the quicksilver will rise into it, because there is no air left in the receiver to press upon its surface in the jar. But let the air into the receiver by the cock k, and the quicksilver will immediately rise in the

Experi-  
ment VIII,  
Fig. 2,



the tube; and stand as high in it, as it was pumped up in the last experiment.

Both these experiments shew that the quicksilver is supported in the barometer by the pressure of the air on its surface in the box, in which the open end of the tube is placed. And that the more dense and heavy the air is, the higher the quicksilver rises; and on the contrary, the thinner and lighter the air is, the more will the quicksilver fall. For if the handle F be turned ever so little, it takes some air out of the receiver, by raising one or other of the pistons in its barrel; and consequently, that which remains in the quicksilver is so much the rarer, and has so much the less spring and weight; and thereupon the quicksilver falls a little in the tube: but upon turning the cock, and re-admitting the air into the receiver, it becomes as weighty as before, and the quicksilver rises again to the same height. Thus we see the reason why the quicksilver in the barometer falls before rain or snow, and rises before fair weather; for in the former case the air is too thin and light to bear up the vapours, and in the latter too dense and heavy to let them fall.

It is to be noted, that, in all mercurial experiments with the air pump, a short pipe must be screwed into the hole i, so as to rise about an inch above the plate, to prevent the quicksilver from getting into the air pipe and barrels, in case any of it should be accidentally spilt over the jar; for if it once gets into the pipes or barrels, it spoils them, by loosening the folder, and corroding the brass.

Take



Take the tube out of the receiver, and put one end of a bit of dry hazel branch, about an inch long, tight into the hole, and the other end tight into a hole quite through the bottom of a small wooden cup: then, pour some quicksilver into the cup, and exhaust the receiver of air, and the pressure of the outward air, on the surface of the quicksilver, will force it through the pores of the hazel, from whence it will descend in a beautiful shower, into a glass cup placed under the receiver to catch it. Experiment IX.

Put a wire through the collar of leathers on the top of the receiver, and fix a bit of dry wood on the end of the wire within the receiver; then exhaust the air, and push the wire down, so as to immerse the wood into a jar of quicksilver on the pump plate; this done, let in the air, and upon taking the wood out of the jar, and splitting it, its pores will be found full of quicksilver, which the force of the air, upon being let into the quicksilver, drove into the wood. Experiment X.

Join the two brass hemispherical cups A and B together, with a wet leather between them, having a hole in the middle of it; then screw the end D of the pipe C D into the plate of the pump at i, and turn the cock E, so as the pipe may be open all the way into the cavity of the hemispheres: then exhaust the air out of them, and turn the cock a quarter round, which will shut the pipe C D, and keep out the air. This done, unscrew the pipe at D from the pump, and screw the piece F h upon it at D; and let two strong men try to pull the hemispheres asunder by the rings g and h which they will find hard to do; for if the diameter of the hemispheres be four inches, they will be pressed together by the external air with a force equal to 190 pounds: and to shew that it is the pressure of the air that keeps them together, Experiment XI.  
Plate VII.  
Fig. 7.



gether, hang them by either of the wings upon the hook P of the wire in the receiver M, (Fig. 1) and upon exhausting the air out of the receiver, they will fall afunder of themselves.

Experi-  
ment XII.

Place a small receiver O (Fig 1) near the hole i on the pump plate, and cover both it and the hole with the receiver M; and turn the wire so by the top P, that its hook may take hold of the little receiver by a ring at its top, allowing that receiver to stand with its own weight on the plate. Then, upon working the pump, the air will come out of both receivers; but the large one M, will be forcibly held down to the pump by the pressure of the external air; whilst the small one O, having no air to press upon it, will continue loose, and may be drawn up and let down at pleasure by the wire P P. But, upon letting it quite down to the plate, and admitting the air into the receiver M, by the cock k, the air will press so strongly upon the small receiver O, as to fix it down to the plate; and, at the same time, by counterbalancing the outward pressure on the large receiver M, it will become loose. This experiment evidently shews, that the receivers are held down by pressure, and not by suction, for the internal receiver continued loose while the operator was pumping, and the external one was held down; but the former became fast immediately by letting in the air upon it.

Plate VIII.  
Fig. 3.  
Experi-  
ment XIII.

Screw the end A of the brass pipe A B F into the pump plate, and turn the cock e until the pipe be open; then put a wet leather upon the plate c d, which is fixed on the pipe, and cover it with the tall receiver G H, which is close at top: then exhaust the air out of the receiver, and turn the cock e to



to keep it out; which done, unscrew the pipe from the pump, and set its end A into a bason of water, and turn the cock e to open the pipe; on which, as there is no air in the receiver, the pressure of the atmosphere on the water in the bason, will drive the water forcibly through the pipe, and make it play up in a jet to the top of the receiver.

Set the square phial A upon the pump plate, and having covered it with the wire cage B, put a close receiver over it and exhaust the air out of the receiver; in doing which, the air will also make its way out of the phial, through a small hole in its neck under the valve b. When the air is exhausted, turn the cock below the plate, to re-admit the air into the receiver; and as it cannot get into the phial again, because of the valve, the phial will be broke into some thousands of pieces by the pressure of the air upon it. Had the phial been of a round form, it would have sustained this pressure like an arch, without breaking; but as its sides are flat, it cannot.

Plate VII,  
Fig. 8.  
Experiment XIV.

To shew the elasticity or spring of the air. Tie up a very small quantity of air in a bladder, and put it under the receiver; then exhaust the air out of the receiver: and the small quantity which is confined in the bladder (having nothing to act against it) will expand itself so by the force of its spring, as to fill the bladder as full as it could be blown of common air. But upon letting the air into the receiver again, it will overpower the air in the bladder, and press its sides almost close together.

Experiment XV.  
Fig. 11.

If the bladder so tied up be put into a wooden box, and have 20 or 30 pounds weight of lead put upon it in the box, and the box be covered with a close receiver; upon exhaust-

Experiment XVI.



ing the air out of the receiver, that air which is confined in the bladder will expand itself so as to raise up all the lead by the force of its spring.

Plate VIII.  
Fig. 3.  
Exp. 17.

Screw the pipe A B into the pump plate, place the tall receiver G H upon the plate c d, as in the 13th experiment, and exhaust the air out of the receiver; then turn the cock e to keep out the air, unscrew the pipe from the pump, and screw it into the mouth of the copper vessel C C (Fig. 4) the vessel having been first about half filled with water. Then open the cock e (Fig. 3) and the spring of the air which is confined in the copper vessel, will force the water up through the pipe A B in a jet into the exhausted receiver, as strongly as it did by its pressure on the surface of the water in a basin in the thirteenth experiment.

Exp. 18.

If a fowl, cat, rat, mouse, or bird, be put under a receiver, and the air be exhausted, the animal will be at first oppressed as with a great weight, then grow convulsed, and at last expire in all the agonies of a most bitter and cruel death. But as this experiment is too shocking to every spectator who has the least degree of humanity, we substitute a machine called the *lungs-glass* in place of the animal.

Exp. 19.

If a butterfly be suspended in a receiver, by a fine thread tied to one of its horns, it will fly about in the receiver, as long as the receiver continues full of air; but if the air be exhausted, though the animal will not die, and will continue to flutter its wings, it cannot remove itself from the place where it hangs in the middle of the receiver, until the air be let in again, and then the animal will fly about as before.

Pour



Pour some quicksilver into the small bottle A, and screw Exp. 20.  
Fig. 5. the brass collar c of the tube B C into the brass neck b of the bottle, and the lower end of the tube will be immersed into the quicksilver, so that the air above the quicksilver in the bottle will be confined there, because it cannot get about the joining, nor can it be drawn out through the quicksilver into the tube. This tube is also open at top, and is to be covered with the receiver G and large tube E F, which tube is fixed by brass collars to the receiver, and is close at the top. This preparation being made, exhaust the air both out of the receiver and its tube; and the air will by the same means be exhausted out of the inner tube B C, through its open top at C; and as the receiver and tubes are exhausting, the air that is confined in the glass bottle A will press so by its spring upon the surface of the quicksilver, as to force it up in the inner tube as high as it was raised in the tenth experiment by the pressure of the atmosphere: which demonstrates that the spring of the air is equivalent to its weight.

Put a cork into the square phial A, and fix it in with wax or cement; put the phial upon the pump-plate with the Exp. 21.  
Plate VII.  
Fig. 8. wire cage B over it, and cover the cage with a close receiver; then exhaust the air out of the receiver, and the air that was corked up in the phial will break the phial outwards by the force of its spring, because there is no air left on the outside of the phial to act against the air within it.

Put a shrivelled apple under a close receiver and exhaust Exp. 22. the air; then the spring of the air within the apple will plump it out, so as to cause all the wrinkles to disappear; but upon letting the air into the receiver again, to press upon the apple, it will instantly return to its former decayed and shrivelled state.



Exp. 23. Take a fresh egg, and cut off a little of the shell and film from its smallest end, then put the egg under a receiver, and pump out the air; upon which all the contents of the egg will be forced out into the receiver, by the expansion of a small bubble of air contained in the great end, between the shell and film,

Exp. 24. Put some warm beer into a glass, and having set it on the pump, cover it with a close receiver, and then exhaust the air. Whilst this is doing, and thereby the pressure more and more taken off from the beer in the glass, the air therein will expand itself, and rise up in innumerable bubbles to the surface of the beer: and from thence it will be taken away with the other air in the receiver. When the receiver is nearly exhausted, the air in the beer, which could not disentangle itself quick enough to get off with the rest, will now expand itself so, as to cause the beer to have all the appearance of boiling; and the greatest part of it will go over the glass.

Exp. 25. Put some warm water into a glass, and put a bit of dry wainscot or other wood into the water; then cover the glass with a close receiver, and exhaust the air, upon which the air in the wood having liberty to expand itself, will come out plentifully, and make all the water to bubble about the wood, especially about the ends because the pores lie lengthways. A cubic inch of dry wainscot has so much air in it, that it will continue bubbling for near half an hour together.

*Miscellaneous Experiments.*

SCREW the syringe H (fig. 1.) to a piece of lead that weighs one pound at least; and, holding the lead in one hand, pull up the piston in the syringe with the other; then, quitting hold of the lead, the air will push it upward, and drive back the syringe upon the piston. The reason of this is, that the drawing up of the piston makes a vacuum in the syringe, and the air, which presses every way equally, having nothing to resist its pressure upward, the lead is thereby pressed upward, contrary to its natural tendency by gravity. If the syringe, so loaded, be hung in a receiver, and the air be exhausted, the syringe and lead will descend upon the piston-rod by their natural gravity; and, upon admitting the air into the receiver, they will be driven upward again, until the piston be at the very bottom of the syringe.

Exp. 26.  
Plate VIII.

Let a large piece of cork be suspended by a thread at one end of a balance, and counterpoised by a leaden weight, suspended in the same manner, at the other. Let this balance be hung to the inside of the top of a large receiver; which being set on the pump, and the air exhausted, the cork will preponderate, and shew itself to be heavier than the lead; but upon letting in the air again, the equilibrium will be restored. The reason of this is, that since the air is a fluid, and all bodies lose as much of their absolute weight in it, as is equal to the weight of their bulk of the fluid, the cork being the larger body, loses more of its real weight than the lead does; and therefore must in fact be heavier, to balance it under the disadvantage of losing some of its weight,

Exp. 27.



weight, which disadvantage being taken off by removing the air, the bodies then gravitate according to their real quantities of matter, and the cork which balanced the lead in air, shews itself to be heavier when in vacuo.

**Exp. 28.** Set a lighted candle upon the pump, and cover it with a tall receiver. If the receiver holds a gallon, the candle will burn a minute; and then, after having gradually decayed from the first instant, it will go out; which shews that a constant supply of fresh air is necessary to feed flame; and so it also is for animal life. For a bird kept under a close receiver will soon die, although no air be pumped out; and it is found that, in the diving bell, a gallon of air is sufficient only for one minute for a man to breathe in.

The moment when the candle goes out, the smoke will be seen to ascend to the top of the receiver, and there it will form a sort of cloud; but, upon exhausting the air, the smoke will fall down to the bottom of the receiver, and leave it as clear at the top as it was before it was set upon the pump. This shews that smoke does not ascend on account of its being positively light, but because it is lighter than air; and its falling to the bottom when the air is taken away, shews that it is not destitute of weight. So most sorts of wood ascend or swim in water; and yet there are none who doubt of the wood's having gravity or weight.

**Exp. 29.** Set a receiver which is open at top, upon the air pump, and cover it with a brass plate, and wet leather; and having exhausted it of air, let the air in again at top through an iron pipe, making it pass through a charcoal flame at the end of the pipe; and when the receiver is full of that air, lift up the cover, and let down a mouse or bird into the receiver, and  
the

the burnt air will immediately kill it. If a candle be let down into that air, it will go out directly; but by letting it down gently, it will purify the air so far as it goes; and so by letting it down more and more, the flame will drive out the bad air, and good air will get in.

Set a bell upon a cushion on the pump plate, and cover it with a receiver; then shake the pump to make the clapper strike against the bell, and the sound will be very well heard: but, exhaust the receiver of air, and then, if the clapper be made to strike ever so hard against the bell, it will make no sound at all; which shews that air is absolutely necessary for the propagation of sound. Exp. 30.

Let a candle be placed on one side of a receiver, and viewed through the receiver at some distance; then, as soon as the air begins to be exhausted, the receiver will be filled with vapours, which rise from the wet leather, by the spring of the air in it; and the light of the candle being refracted through that medium of vapours, will have the appearance of circles of various colours, of a faint resemblance to those of the rain-bow. Exp. 31.

The air-pump was invented by *Otho Guericke* of *Magdeburg*, but was much improved by *Mr. Boyle*, to whom we are indebted for our greatest part of the knowledge of the wonderful properties of the air, demonstrated in the above experiments.

The elastic air which is contained in many bodies, and is kept in them by the weight of the atmosphere, may be got out of them either by boiling, or by the air pump, as shewn  
in



in the 24th experiment: but the fixed air, which is by much the greater quantity, cannot be got out but by distillation, fermentation, or putrefaction.

If fixed air did not come out of bodies with difficulty, and spend some time in extricating itself from them, it would tear them to pieces. Trees would be rent by the change of air, from a fixed to an elastic state, and animals would be burst in pieces by the explosion of air in their food.


Dr. *Hales* found by experiment, that the air in apples is so much condensed, that if it were let out into the common air, it would fill a space 48 times as great as the bulk of the apples themselves; so that its pressure outwards was equal to 11776 lb. and, in a cubic inch of oak, to 19860 lb. against its sides. So that if the air was let loose at once in these substances, they would tear every thing to pieces about them with a force superior to that of gun-powder. Hence, in eating apples, it is well that they part with the air by degrees, as they are chewed, and foment in the stomach, otherwise an apple would be immediate death to him who eats it.


The mixing of some substances with others will release the air from them, all of a sudden, which may be attended with very great danger. Of this we have a remarkable instance in an experiment made by Dr. *Slare*; who having put half a dram of oil of caraway-seeds into one glass, and a dram of compound spirit of nitre in another, covered them both on the air pump with a receiver 6 inches wide, and 8 inches deep, and then exhausted the air, and continued pumping until all that could possibly be got both out of the receiver and out of the two fluids, was extricated: then, by a particular



cular contrivance from the top of the receiver, he mixed the fluids together; upon which they produced such a prodigious quantity of air, as instantly blew up the receiver, although it was pressed down by the atmosphere with upwards of 400 pound weight. Observe in the 27th experiment, the cork must be covered all over with a piece of thin wet bladder glued to it, and not used until it be thoroughly dry.

*The Construction and Use of the Barometer or Weather Glass.*

THIS instrument is useful for measuring the weight of  the atmosphere, and in foretelling the changes of the weather, and also for measuring the height of mountains, &c.

The common barometer consists of a glass tube hermetically sealed at one end, and filled with quicksilver, and defecated and purged of its air. The finger being then placed on the open end, in immediate contact with the mercury, so as not to admit the least particle of air, the tube is inverted, and the lower end plunged into a basin of the same prepared mercury. (See Miscellaneous Articles) then, upon removing the finger, the mercury in the tube will join that in the basin, and the mercurial column in the tube will subside to the height of twenty-nine or thirty inches, according to the state of the atmosphere at that time, (See the scale.) This  is the principle upon which all barometers are constructed.

In the beginning of the last century, philosophers were of opinion, that the ascent of water in pumps was owing to the abhorrence of a vacuum; and, that by means of suction, fluids might be raised to any height whatever. But *Galileo*,

S

who



Galilæo's  
discovery.

who flourished about that time, discovered that water would not ascend in a pump unless the sucker reached within thirty-three feet of its surface in the well. From hence he concluded, that not the power of suction, but the pressure of the atmosphere was the cause of the ascent of water in pumps: that a column of water thirty-three feet high was a counterpoise to one of air of an equal base, whose height extended to the top of the atmosphere; and that for this reason the water would not follow the sucker any farther. From this TORRICELLI, *Galilæo's* disciple, took the hint; and considered, that if a column of water of about thirty-three in height was equal in weight to one of air having the same base, a column of mercury no longer than about twenty-nine inches and a half would be so too, because, mercury being about fourteen times heavier than water, a column of mercury must be fourteen times shorter than one of water equally heavy. Accordingly, having filled a glass tube with mercury, and inverted it into a basin of the same, he found the mercury in the tube to descend till it stood about twenty-nine inches and a half above the surface of that in the basin.

Torricel-  
lian Expe-  
riment.

It was, however, some time after the Torricellian experiment had been made, and even after it had been universally agreed that the suspension of the mercury was owing to the weight of the atmosphere, before it was discovered that this pressure of the air was different at different times, though the tube was kept in the same place. But the variations of altitude in the mercurial columns were too obvious to remain long unobserved: and accordingly philosophers soon became careful enough to mark them. When this was done; it was impossible to avoid observing also, that the changes in the height of the mercury were accom-  
panied,



panied, or very quickly succeeded, by changes in the weather. Hence, the instrument obtained the name of the weather-glass, and was generally made use of with a view to the foreknowledge of the weather. In this character, its principal phenomena are as follow :

1. The rising of the mercury preffages, in general, fair weather; and its falling, foul weather, as rain, snow, high winds, and storms. 2. In very hot weather, the falling of the mercury foreshews thunder. 3. In winter, the rising preffages frost; and in frosty weather, if the mercury falls three or four divisions, there will certainly follow a thaw. But in a continued frost, if the mercury rises, it will certainly snow. 4. When foul weather happens soon after the falling of the mercury, expect but little of it; and, on the contrary, expect but little fair weather when it proves fair shortly after the mercury has risen. 5. In foul weather, when the mercury rises much and high, and so continues for two or three days before the foul weather is quite over, then expect a continuance of fair weather to follow. 6. In fair weather, when the mercury falls much and low, and thus continues for two or three days before the rain comes; then expect a great deal of wet, and probably high winds. 7. The unsettled motion of the mercury denotes uncertain and changeable weather. 8. You are not so strictly to observe the words engraved on the plates (though in general it will agree with them) as the mercury's rising and falling. For if it stands at much rain, and then rises up to changeable, it presages fair weather; though not to continue so long as if the mercury had risen higher: and so, on the contrary, if the mercury stood at fair, and falls

Preliminary rules to judge of the weather.

Note.



falls to changeable, it preffages foul weather; though not so much of it as if it had sunk lower.

From these observations it appears, that it is not so much the height of the mercury in the tube, that indicates the weather as the motion of it up and down: wherefore, in order to pass a right judgment of what weather is to be expected, we ought to know whether the mercury is actually rising or falling; to which end the following rules are of use.

1. If the surface of the mercury is convex, standing higher in the middle of the tube than at the sides, it is generally a sign that the mercury is then rising. 2. If the surface is concave, it is then sinking; and, 3. If it is plain, the mercury is stationary, or rather, if it is a little convex; for mercury being put into a glass tube, especially a small one, will naturally have its surface a little convex, because the particles of mercury attract one another more forcibly than they are attracted by glass. 4. If the glass is small, shake the tube; and if the air is grown heavier, the mercury will rise about half the tenth of an inch higher than it stood before: if it is grown lighter it will sink as much. This proceeds from the mercury's sticking to the sides of the tube, which prevents the free motion of it till it is disengaged by the shock: and therefore, when an observation is to be made by such a tube, it ought always to be shaken first; for sometimes the mercury will not vary of its own accord, till the weather it ought to have indicated is present.

Here we must observe, that the above-mentioned phenomena are peculiar to places lying at a considerable distance from



from the equator ; for in the torrid zone, the mercury in the barometer, seldom either rises or falls much. In Jamaica, it is observed by Sir *William Beefton*, that the mercury in the morning, constantly stood at one degree below changeable, and at noon, sunk to one degree above rain ; so that the whole scale of variation there was only three tenths of an inch. At St. Helena, too, where Dr. *Halley* made his observations, he found the mercury to remain mostly stationary whatever weather happened. Of these phenomena, their causes, and why the barometer indicates an approaching change of weather, the Doctor gives us the following account :

1. In calm weather, when the air is inclined to rain, the mercury is commonly low. 2. In serene, good, and settled weather, the mercury is generally high. 3. Upon very great winds, though they be not accompanied with rain, the mercury sinks lowest of all, with relation to the point of the compass the wind blows upon. 4. The greatest heights of the mercury are found upon easterly or northeasterly winds. 5. In calm frosty weather the mercury generally stands high. 6. After very great storms of wind, when the mercury has been very low, it generally rises again very fast. 7. The more northerly places have greater alterations of the barometer than the more southerly. 8. Within the tropics, and near them, those accounts we have had from others, and the observations made at St. Helena, make very little or no variation of the height of the mercury in all weathers.

Dr. Hal-  
ley's rules  
and obser-  
vations.

Hence, I conceive, that the principal cause of the rise and fall of the mercury is from the variable winds which are found



found in the temperate zone, and whose great inconstancy, here in England, is notorious.

A second cause is, the uncertain exhalation and precipitation of the vapours lodging in the air, whereby it comes to be at one time much more crowded than at another, and consequently heavier; but this latter depends in a great measure upon the former. Now, from these principles, I shall endeavour to explicate the several phenomena of the barometer, taking them in the same order I have laid them down. Thus.

1. The mercury's being low inclines it to rain, because the air being light, the vapours are no longer supported thereby, being become specifically heavier than the medium wherein they floated; so that they descend towards the earth, and, in their fall, meeting with other aqueous particles, they incorporate together, and form little drops of rain: but the mercury's being at one time lower than another, is the effect of two contrary winds blowing from the place where the barometer stands; whereby the air of that place is carried both ways from it and consequently the incumbent cylinder of air is diminished, and accordingly the mercury sinks: as, for instance, if in the German ocean it should blow a gale of westerly wind, and, at the same time, an easterly wind in the Irish sea; or, if in France it should blow a northerly wind, and in Scotland a southerly; it must be granted, that that part of the atmosphere impendant over England would thereby be exhausted and attenuated, and the mercury would subside, and the vapours which before floated in these parts of the air of equal gravity with themselves would sink to the earth.

2. The



2. The greater height of the barometer is occasioned by two contrary winds blowing towards the place of observation, whereby the air of other places is brought thither and accumulated; so that the incumbent cylinder of air being increased both in height and weight, the mercury pressed thereby must needs stand high, as long as the winds continue so to blow; and then the air being specifically heavier, the vapours are better kept suspended, so that they have no inclination to precipitate, and fall down in drops, which is the reason of the serene good weather which attends the greater heights of the mercury.

3. The mercury sinks the lowest of all by the very rapid motion of the air in storms of winds. For the tract or region of the earth's surface, wherein the winds rage, not extending all round the globe; that stagnant air which is left behind, as likewise that on the sides, cannot come in so fast as to supply the evacuation made by so swift a current; so that the air must necessarily be attenuated, when and where the said winds continue to blow; and that more or less according to their violence: add to which that the horizontal motion of the air being so quick, may in all probability take off some part of the perpendicular pressure thereof; and the great agitation of its particles is the reason why the vapours are dissipated, and do not condense into drops so as to form rain, otherwise the natural consequence of the air's rarefaction.

4. The mercury stands highest upon the easterly and north-easterly wind; because in the great Atlantic ocean, on this side the thirty-fifth degree of north latitude, the winds are almost always westerly or south-westerly; so that whenever here the wind comes up at east and north-east, it  
is



is sure to be checked by a contrary gale as soon as it reaches the ocean; wherefore, according to our second remark, the air must needs be heaped over this island, and consequently, the mercury must stand high, as often as these winds blow. This holds true in this country: but is not a general rule for others, where the winds are under different circumstances: and I have sometimes seen the mercury here so low as twenty-nine inches upon an easterly wind; but then it blew exceeding hard, and so comes to be accounted for by what was observed in the third remark.

5. In calm frosty weather the mercury generally stands high; because (as I conceive) it seldom freezes, but when the winds come out of the northern and north-eastern quarters: or at least, unless those winds blow at no great distance off. For the north parts of Germany, Denmark, Sweden, Norway and all that tract, from whence north-eastern winds come, are subject to almost continual frost all the winter: and thereby the lower air is very much condensed, and in that state is brought hitherward by those winds, and, being accumulated by the opposition of the westerly wind blowing in the ocean, the mercury must needs be pressed to a more than ordinary height; and as a concurring cause, the shrinking of the lower parts of the air into lesser room by cold, must needs cause a descent of the upper parts of the atmosphere, to reduce the cavity made by this contraction to an equilibrium.

6. After great storms, when the mercury has been very low, it generally rises again very fast: I once observed it to rise one inch and an half in less than six hours, after a long continued storm of south-west wind. The reason is, because the air being very much rarefied by the great evacua-  
tions



tions which such continued storms make thereof, the neighbouring air runs in the more swifty to bring it to an equilibrium; as we see water runs the faster for having a greater declivity.

7. The variations are greater in the more northerly places, as at Stockholm greater than at Paris (compared by *M. Paschall*) because the more northerly parts have usually greater storms of wind than the more southerly, whereby the mercury should sink lower in that extreme; and then the northerly winds bringing in the more dense and ponderous air from the neighbourhood of the pole, and that again being checked by a southerly wind at no great distance, and so heaped, must of necessity make the mercury in such case stand higher in the other extreme.

8. Lastly, this remark, that there is little or no variation near the equinoctial, does, above all others, confirm the hypothesis of the variable winds being the cause of these variations of the height of the mercury; for in the places above-named, there is always an easy gale of wind blowing nearly upon the same point, viz. E. N. E. at Barbadoes, and E. S. E. at St. Helena, so that their being no contrary currents of air to exhaust or accumulate it, the atmosphere continues much in the same state: however, upon hurricanes, the most violent of storms, the mercury has been observed very low; but this is but once in two or three years, and it soon recovers its settled state, about  $29\frac{1}{2}$  inches.



*To fill the Barometer Tube.*

IN order to fill a barometer tube to the greatest perfection, it will be necessary to observe the following rules. 1. That the tube be at least one fourth of an inch bore; but one third of an inch is better. 2. That the tube ought to be new, and clean within when filled. In order to this, the tube should be hermetically sealed at both ends, at the glass-house when made; one end of which may be cut off with a file when you use it. 3. The diameter of the cistern that holds the mercury, in which the tube is immersed, should be as large as conveniently may be, that the mercury therein may have nearly at all times the same altitude; otherways the index will not be true. 4. The mercury must be pure, and free from any mixture of tin, lead, or other metal. 5. It ought to be purged from air entirely, as it may be by boiling it, and filling the tube with it, while boiling hot, nearly. 6. The tube must be heated hot when filled, to avoid breaking by the boiling mercury. 7. It should be rubbed very hard, to excite the electric virtue, which will expel the particles of air from the surface within.

Fig. 7.

Then take the tube, fig. 7. and nearly fill the ball with mercury, after which, place the thumb of your right hand upon the end A, and the fore-finger of your left upon the end B, holding it downwards, and shaking it endways, the mercury will run into the tube until it be quite filled; you may then turn it as in the figure, and the mercury will sink in the tube to B, which will be  $29\frac{1}{2}$  inches from the surface of the mercury in the ball at A, if the pressure of the atmosphere at that time be at changeable, as at fig. 6.

N. B. If



N. B. If any air bubbles should happen to be left in the tube after it is filled, you must invert it, and place your thumb and fore-finger as before, and gently knock the end B with your finger underneath it, upon a table, while all the air bubbles have risen into the ball, then it is perfect; but this operation is never necessary but when the bore of the tube is too small.

*The Diagonal Barometer.*

A B C, fig. 8, is a tube sealed at C, immersed in mer- Fig. 8.  
cury at A; this tube is perpendicular from A to B, where the scale of variation begins; from thence it is bent into C B. This part B C proceeds to the highest limit in the scale of variation, viz. I C; and consequently while the mercury rises from C to I in the common barometer, it will move in this from B to C, and so the scale will by this means be enlarged in the proportion of B C to I C.

However, this form being subject to a great degree of friction, on account of the obliquity in the part B C, which inclination, making the quicksilver frequently divide into several parts, requires the trouble of filling the tubes anew too often.

*The Horizontal Rectangular Barometer.*

CONSISTS of a tube A C D F, fig. 9, sealed on the Fig. 9.  
upper end A, and bent to a right-angle at D, whence it has the name of the horizontal rectangular barometer. The mercury stands in both legs from E to C. The scale of  
T 2 variation



variation from D to P, is here made of a larger part, and then it is evident in moving three inches from A to C, it will move through so many times three inches in the small leg D F, as the bore of D F is less than the bore of A C, whence the motion of the mercury at E must be extremely sensible. This form is liable to the like exceptions as remarked in that of fig. 8, and besides a great degree of friction; and the frequent breaking off of the mercury in the leg E, the part D F being a very small bore, the free motion of the mercury therein must be impeded by the attraction of cohesion.

*The Wheel Barometer.*

Fig. 10. A, fig. 10, represents the quicksilver in a glass tube, having a large round head or ball, and turned up at bottom B, upon the surface of the mercury in the recurved leg, there is then placed a short glass tube loaded with mercury, with a string going over a pulley, and is balanced by another weight hanging freely in the air. As the surface at A is very large, and that at B very small, the motion of the quicksilver, and consequently of the ball A, will at bottom be very considerable; but as the weight moves up and down, it turns the pulley, and that a hand or index, by the divisions of a large graduated circle, the minutest variations of the air are plainly shewn, if the instrument be accurately made, and the friction of the several parts be inconsiderable.

For refining mercury, &c. fit for the above use, see the Miscellaneous Articles.

*The Air Gun.*

THIS pneumatical instrument is an ingenious contrivance, which will drive a bullet with great violence, by means of condensed air, forced into an iron ball, by a condenser, (represented Fig. 11.) At the end a of this instru- Fig. 11. ment, is a male screw, on which, the hollow ball b is screwed in order to be filled with condensed air. In the inside of this ball is a valve to hinder the air after it is injected from making its escape, until it be forced open by a pin, against which the hammer of the lock strikes; (as at a Fig 12) which then lets out as much air as will drive a ball with considerable force to a great distance.

When you condense the air in the ball; place your feet on the iron cross h h to which the piston rod d e is fixed; then lift up the barrel c a by the handles i i until the piston at e be brought between o and c; the barrel a c will then be filled with air through the hole o from o to a. Then thrust down the barrel a c by the handles i i until the piston e join with the neck of the iron ball at a; the air being thus condensed between o and a will force open the valve in the ball, and when the handles i i are lifted up again, the valve will close and keep in the air: so by rapidly continuing the strokes up and down, the ball will presently be filled; after which unscrew the ball off the condenser, and screw it upon another male screw which is connected with the barrel and goes through the stock of the gun as represented at b Fig. 12. I have frequently injected 12dwts. of air into a ball  $3\frac{1}{4}$  inches diameter, with which I discharged 15 bullets with considerable force.

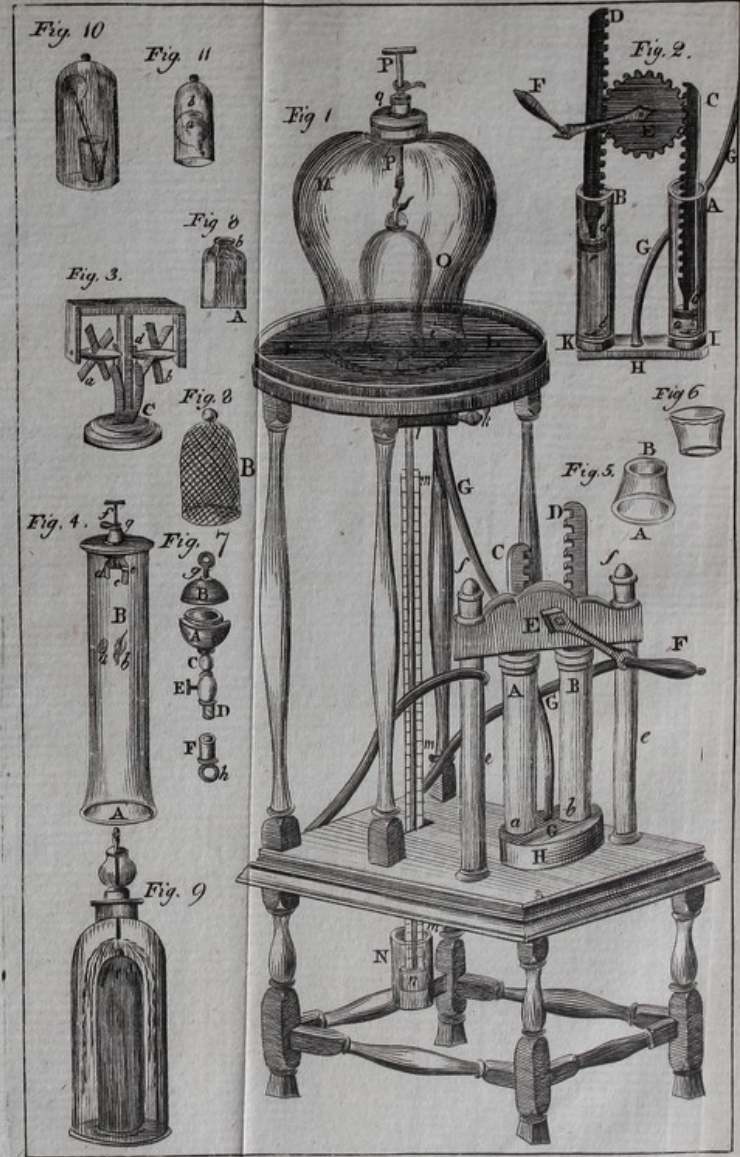
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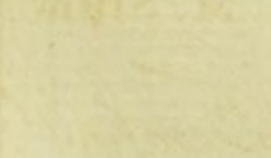
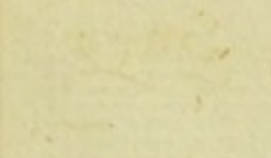
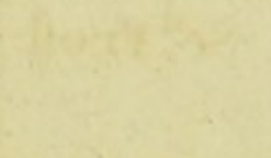
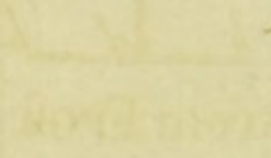
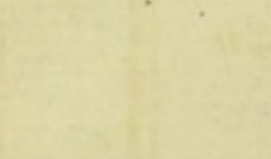
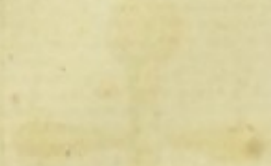
There are many contrivances in constructing air guns; some have a small barrel contained within a large one, and the space between the two barrels serves for the reception of condensed air. In these sort a valve is fixed at a Fig. 12, with a condensor fixed to the barrel at a and continued through the butt end to c, as a c Fig. 11, where the piston rod may be always left in; and when used an iron pin one foot long, may be put through the hole d. Place your feet on the pin, and the whole gun serves instead of the handles i i Fig. 11. to condense the air in the barrel.

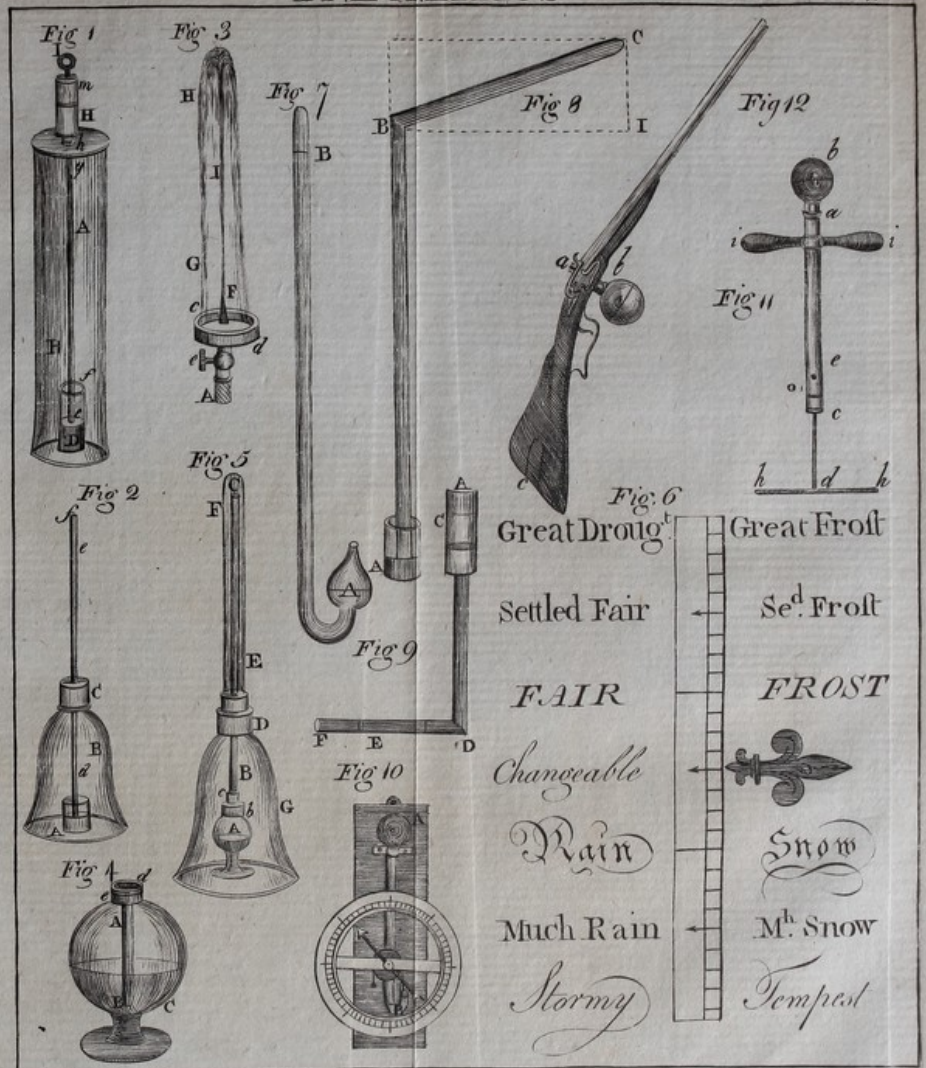
The magazine air gun differs from the common one, only by having a serpentine barrel which contains 10 or 12 balls; these are brought into the shooting barrel successively, by means of a lever, and they may be discharged so fast as to be nearly of the same use with so many different guns.

HYDRAU-

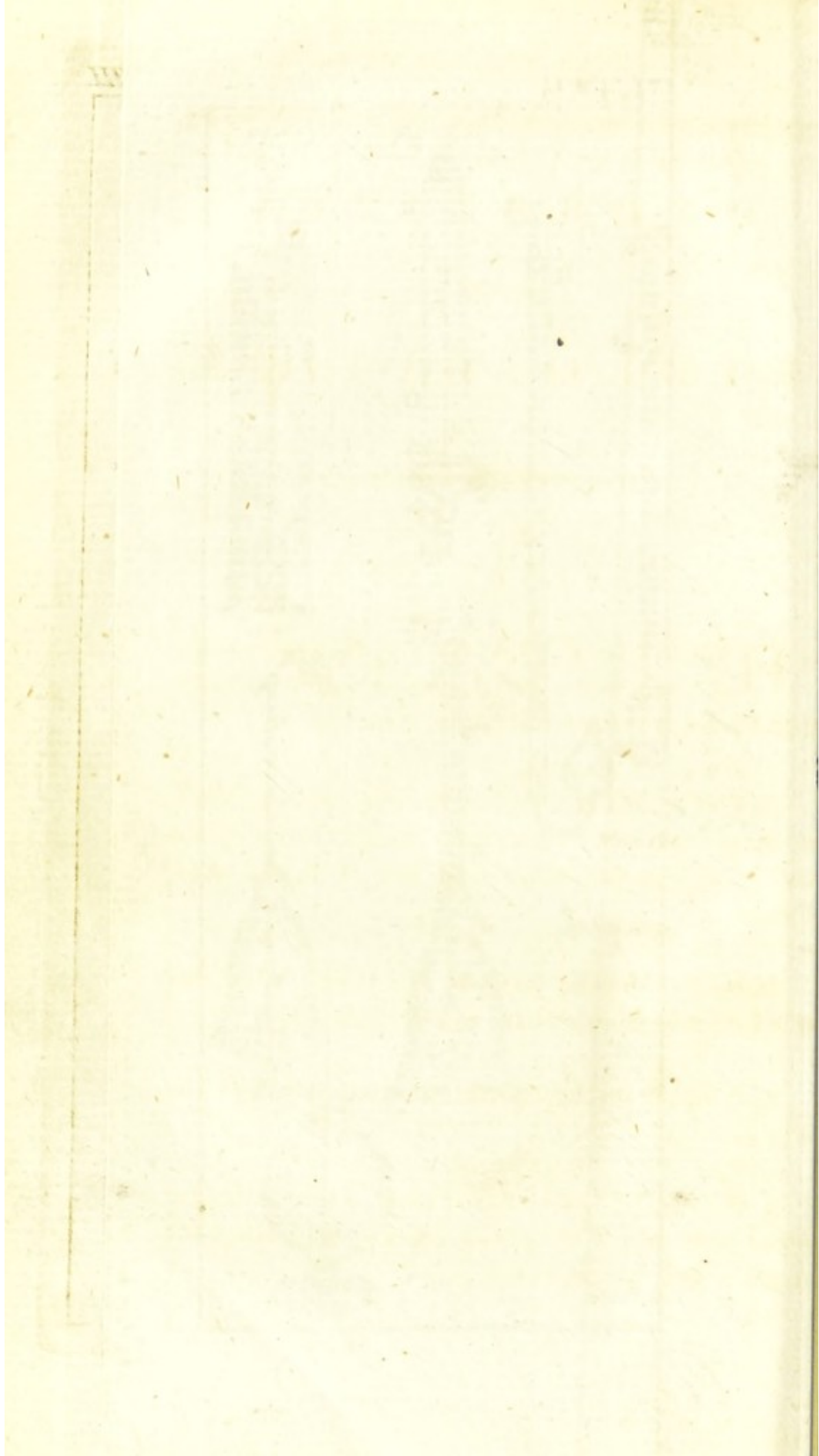












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# H Y D R A U L I C S,

A N D

# H Y D R O S T A T I C S.

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## D E F I N I T I O N S.

1. **H**YDRAULICS is the science of fluids, particularly of water, with a special attention to artificial water-works ; and to the laws and motion of fluid bodies.

HYDROSTATICS explain the equilibrium of fluids, or the gravitation of fluids at rest ; and upon removing that equilibrium, motion ensues: and here Hydraulics commence.

*Hydraulics* therefore, supposes *Hydrostatics*, which induces me to begin this treatise with *Hydrostatics*.

2. A *Syphon* is a bended tube, as represented Plate IX. Fig. 4.

3. A *valve* is a sort of flap or cover, fixed to a pipe or other body, which by opening one way only, suffers the water to pass, but not to return.

4. A



4. A *Piston* is a small cylinder fastened to the end of a rod, and fitted to the bore of a pipe or hollow cylinder, and frequently contains a valve.

5. The *Hydrometer* is an instrument constructed to find the specific gravities of fluids, as Fig. 2.

6. The *Hydrostatic balance* is contrived to shew the specific gravities of fluids, and of solids, by weighing them in fluids.

### A P H O R I S M S.

1. WATER is a scentless, transparent, colourless fluid, with which a certain degree of cold turns to ice.

Note.

Though fluidity is commonly regarded as an essential property of water, yet many philosophers, particularly *Boyle* and *Boerhaave*, consider it as an adventitious circumstance, produced by a certain degree of heat, and assert its natural state to be that of a chrystalline, as when in ice.

2. Water is one of the consistent parts of all bodies: this is proved by distillation, for the dryest woods, earths, bones, and stones pulverised, constantly yield a certain quantity of water.

3. All fluids except air are incompressible.

4. Though water is less transparent than air, it is more penetrative, as it will pervade bodies that air will not: this is evident from its passing through the pores of a bladder.

5. Water

5. Water dissolves some bodies, as salts, and conglutinates others, as bricks, stones, bones, &c.

6. Water in its natural state contains the three other elements, fire, earth, and air.

We have already said that water owes its fluidity to heat, and it is evident from many experiments with the air pump, that it contains no small quantity of air; and the sediment that is found in all water, except that which is distilled, always contains a quantity of earth. From the last element it is supposed that plants derive all the nourishment they receive by means of water.

7. The water, in several tubes that communicate with each other, will stand at the same height in all of them, whether they be small or great, perpendicular or oblique.

8. The surface of water contained in a vessel will always be even, and parallel to the horizon: but in large bodies of water, as the sea, or great lakes, the surface will not be plain, but spherical, as making a part of the terraqueous globe.

9. In a vessel of water the pressure of the upper parts on the lower, is in proportion to the depth; and is the same at the same depth, whatever be the diameter of the vessel.

10. The pressure of a fluid upward is equal to its pressure downward, at any given depth.

11. The bottom and sides of a vessel are pressed by the fluid it contains, in proportion to its height, without any regard to the quantity.



12. If fluids of different gravities be contained in the same vessel, the heaviest will be at bottom, the lightest at top, and the rest in proportion to their specific gravities.

13. A body that is heavier than an equal quantity of a fluid, will sink in that fluid; if it be lighter, it will swim at the top; but if it be of the same gravity, it will neither sink nor swim, but remain suspended in any part of that fluid.

14. A solid immersed in a fluid is pressed by that fluid on all sides, in proportion to the height of the fluid above the solid. Bodies very deeply immersed may be considered as equally pressed on all sides.

15. Every solid immersed in a fluid, loses so much of its weight, as is equal to the weight of a quantity of that fluid of the same dimension with the solid.

16. The fluid acquires the weight the solid loses.

### *Of Fluidity.*

Sir Isaac Newton's definition of a fluid is, *That it is a body yielding to any force impressed, and which has its parts very easily moved one among another.*

It must here be remarked, that this definition supposes the motion spoken of, produced by a partial pressure; for in the case of an incompressible fluid, it is demonstrated by Dr. Keil, that under a total or an equal pressure, it would be impossible the yielding body should move.



The original and constituent parts of fluids are by the moderns conceived to be, particles small, smooth, hard, and spherical; according to which opinion, every particle is of itself a solid, or a fixed body; and when considered singly, is no fluid, but becomes so only by being joined with other particles of the same kind.

'Tis probable that the particles of fluids are exceeding small, because their texture has never yet been discovered by the finest microscope; we judge them to be smooth, because they are found easily to glide one over another; hard and impenetrable, because no fluid we are acquainted with, the air excepted, is capable of compression: we conceive them to be spherical, that they may only touch in some points of their surfaces; and so not only may be the more easily moved, but also form interstices or vacancies between them, which may be proved.

Were fluids not compounded of primary particles, formed as above, but made up of one homogeneous substance, without consistence equally dense; there would be no difference in their specific gravity, and all fluids would be of the same weight, bulk for bulk, which is contrary to experience.

That fluids have vacuities, will appear upon mixing salt with water, a certain quantity whereof will be dissolved, and thereby imbibed, without enlarging the dimensions. A fluid's becoming more buoyant, is a certain proof that its specific gravity is increased, and of consequence, that many of its vacuities are thereby filled; after which it may still receive a certain quantity of other dissoluble bodies, the particles whereof are adapted to the vacancies remaining,



without adding any thing to its bulk, though the absolute weight of the whole fluid be thereby increased. This might be demonstrated by weighing a phial of rain water, critically, with a nice balance: pour this water into a cup, and add salt to it: refund of the clear liquor, what will again fill the phial; an increase of weight will be found under the same dimensions, from a repletion, as has been said, of the vacuities of the fresh water with saline particles.

And as fluids have vacuities, or are not perfectly dense; it is also probable, that they are compounded of small spheres of different diameters, whose interstices may be successively filled with apt materials for that purpose: and the smaller these interstices are, the greater will the gravity of the fluid always be.

For instance: suppose a barrel be filled with bullets in the most compact manner, a great many small shot may afterwards be placed in the interstices of those balls; the vacuities of the shot may then be replenished with a certain quantity of sea sand; the interstices of the sand may again be filled with water; and thus may the weight of the barrel be greatly augmented, without increasing the general quantity: now this being true with regard to solids, is applicable also to fluids. For instance, river-water will dissolve a certain quantity of salt; after which it will receive a certain quantity of sugar, and after that a certain quantity of allum, and perhaps other dissoluble bodies, and not increase its first dimensions.

Was all space absolutely full of matter, this matter must either be fluid or fixed. Was it fixed, there could possibly  
be



be no motion therein, as is plain both from reason and experience; it must therefore be fluid. But a fluid without vacuities will be denser, and consequently heavier, than all fluids; and if denser, all bodies will emerge, and swim therein, by hydrostatical laws, nor could there be such a thing as gravity. But as gravity cannot be denied, all space therefore cannot be filled, even with a fluid.

Borelli has demonstrated, that the constituent parts of fluids are not fluid, but consistent bodies; and that the elements of all bodies are perfectly firm and hard. The incompressibility of water, proved by the Florentine experiment, is a sufficient evidence also, that each primary particle or speckle thereof is a perfect and impenetrable solid.

This famous experiment was first attempted by the great Lord Verulam, who inclosed a quantity of water in lead, and found that it inclined rather to make its way through the pores of the metal, than be reduced to less compass by any force that could be applied. At Florence this experiment was afterwards made more accurately with a globe of silver: this being filled with water and well closed, was gently pressed, upon which a small quantity of water issued from the globe in form of dew,

Sir Isaac Newton and others have attempted it since with globes made of gold and other metals, and with equal success. Mr. Canton has observed in some experiments made by him, that the different state of the air makes water to be compressed at some times more than at others: but though naturally it may be thus affected, we cannot by any artificial method compress it, for as soon as the cold is over, it will return to its former bulk,

*The*



*The Hydrostatic Balance.*

THOUGH the hydrometer is the most convenient instrument for measuring the specific weights of fluids, yet for a measure of the specific gravity of all substances, we must have recourse to the hydrostatic balance: which is constructed in various forms; but we shall content ourselves here with describing that which appears of all others the most accurate.

Plate IX.  
Fig. 1.

V C G (Plate IX. fig. 1.) is the stand or pillar of this hydrostatic balance, which is to be fixed in a table. From the top A, hangs, by two silk strings, the horizontal bar B B, from which is suspended by a ring i, the fine beam of a balance b: which is prevented from descending too low on either side by the gently springing piece l x y z, fixed on the support M. The harness is annulated at o, to show distinctly the perpendicular position of the examen, by the small pointed index fixed above it.

The strings by which the balance is suspended, passing over two pulleys, one on each side of the piece at A, go down to the bottom on the other side, and are hung over the hook at v; which hook, by means of a screw P, is moveable, about one inch and one quarter, backward and forward, and therefore the balance may be raised or depressed so much. But if a greater elevation or depression be required, the sliding piece S, which carries the screw P, is readily moved to any part of the square brass rod V K, and fixed by means of a screw.

The



The motion of the balance being thus adjusted, the rest of the apparatus is as follow. *HH* is a small board, fixed upon the piece *D*, under the scales *d* and *e*, and is moveable up and down in a long slit in the pillar above *C*, and fastened at any part by a screw behind. From the point in the middle of the bottom of each scale hangs, by a fine hook, a brass wire *a d* and *a c*; these pass through two holes *m m*, in the table. To the wire *a d* is suspended a curious cylindric wire *r s*, perforated at each end for that purpose: this wire *r s* is covered with paper, graduated by equal divisions, and is about five inches long.

In the corner of the board at *E*, is fixed a brass tube, on which a round wire *h l* is so adapted as to move neither too tight nor too free, by its flat head *I*. Upon the lower part of this moves another tube *Q*, which has sufficient friction to make it remain in any position required: to this is fixed an index *T*, moving horizontally when the wire *h l* is turned about, and therefore may be easily set to the graduated wire *r s*. To the lower end of the wire *r s* hangs a weight *L*, and to that a wire *p n*, with a small brass ball *g*, about  $\frac{1}{4}$  of an inch diameter. On the other side, to the wire *a c*, hangs a large glass bubble *R*, by a horse hair.

Let us first suppose the weight *L* taken away, and the wire *p n* suspended by *S*; and on the other side, let the bubble *R* be taken away, and the weight *F* suspended at *c*, in its room. This weight *F* we suppose to be sufficient to keep the several parts hanging to the other scale in equilibrium; at the same time that the middle point of the wire *p n* is at the surface of the water in the vessel *N*. The wire *p n* is to be of such a size, that the length of one inch shall weigh four grains.

Now



Now it is evident, since brass is eight times heavier than water, that for every inch the wire sinks in the water it will become half a grain lighter, and half a grain heavier for every inch it rises out of the water: consequently by sinking two inches below the middle point, or rising two inches above it, the wire will become one grain lighter or heavier. Therefore, if when the middle point is at the surface of the water in equilibrium, the index T be set to the middle point a, of the graduated wire r s, and the distance on each side a r and a s contains a hundred equal parts; then, if in weighing bodies the weight is required to the hundredth part of a grain, it may be easily had by proceeding in the following manner.

Let the body to be weighed be placed in the scale d. Put the weight X in the scale e, and let this be so determined that one grain more shall be too much, and one grain less too little. Then the balance being moved gently up or down, by the screw P, till the equilibrium be nicely shewn at o; if the index T be at the middle point a of the wire r s, it shews that the weights put into the scale e, are just equal to the weight of the body. By this method we find the absolute weight of the body: the relative weight is found by weighing it hydrostatically in water, as follows.

Instead of putting the body into the scale e, as before, let it hang with the weight F, at the hook c, by a horse hair, as at R, supposing the vessel O of water were away. The equilibrium being then made, the index T standing between a and r, at the thirty-sixth division, shews the weight of the body put in, to be 1095,36 grains. As it thus hangs let it be immersed in the water of the vessel O, and it will become much lighter: the scale e will descend till the beam  
of



of the balance rest on the support x. Then suppose 100 grains put in the scale d, restore the equilibrium precisely, so that the index T stand at the thirty-sixth division above a; it is evident that the weight of an equal bulk of water would, in this case, be exactly a hundred grains.

After a like manner this balance may be applied to find the specific gravities of fluids, as is easy to conceive from what has been said.

### *The Hydrometer.*

THIS is the most eligible of all instruments for finding the specific gravity of fluids only, as well for ease as expedition.

The globe of the hydrometer should be made of copper, for ivory imbibes spirituous liquors, and thereby alters their gravity; and glass requires an attention that is incompatible with expedition. The most simple hydrometer consists of a copper ball B b, to which is soldered a brass wire A B, Plate IX. Fig. 2, and 3. one quarter of an inch thick. The upper part of this wire being filed flat, is marked *proof*, at m, fig. 3, because it sinks exactly to that mark in proof spirits. There are two other marks at A and B, fig. 2, to shew whether the liquor be 1-tenth above, or below proof, according as the hydrometer sinks to A, or emerges to B, when a brass weight as C or K, is screwed to its bottom c. There are other weights to screw on, which shew the specific gravity of different fluids, quite down to common water.



The round part of the wire above the ball, may be marked so as to represent river water when it sinks to R W, fig. 3, the weight which answers to that water being then screwed on; and when put into spring water, mineral water, sea water, and water of salt springs, it will gradually rise to the marks S P, M I, S E, S A; on the contrary, when it is put into Bristol water, rain water, port wine, and mountain wine, it will successively sink to the marks b r, r a, p o, m o. Instruments of this kind are sometimes called areometers.

Fig. 4.

There is another sort of hydrometer that is calculated to ascertain the specific gravity of fluids to the greatest precision possible, and which consists of a large hollow ball B, fig. 4, with a smaller bolt b screwed on to its bottom, partly filled with mercury, or small shot, in order to render it but little specifically lighter than water. The larger ball has also a short neck at C, into which is screwed the graduated brass wire A C, which, by a small weight at A, causes the body of the instrument to descend in the fluid with part of the stem.

When this instrument is swimming in the liquor contained in the jar I L M K, the part of the fluid displaced by it, will be equal in bulk to the part of the instrument under water, and equal in weight to the whole instrument. Now, suppose the weight of the whole to be four thousand grains, it is evident we can by this means compare the different dimensions of 4000 grains of several sorts of fluids. For if the weight at A be such, as will cause the ball to sink in rain water, till its surface come to the middle point of the stem 20, and after that, if it be immersed in common spring water, and the surface be observed to stand

at



at one tenth of an inch below the middle point 20, it is apparent that the same weight of each water differs only in bulk, by the magnitude of one tenth of an inch in the stem.

Now, suppose the stem to be ten inches long and weigh 100 grains, then every tenth of an inch will weigh one grain; and as the stem is of brass, which is about eight times heavier than water, the same bulk of water will be equal to 1-8th of a grain, and consequently to the 1-8th of 1-4 thousandth part, that is, 1-32 thousandth part of the whole bulk. This instrument is capable of still greater precision, by making the stem or neck consist of a flat thin slip of brass, instead of one that is cylindrical: for by this means we increase the surface, which is the most requisite circumstance, and diminish the solidity, which necessarily renders the instrument still more accurate.

To adapt this instrument to all purposes, there should be two stems to screw on and off, in a small hole at a. One stem should be a smooth thin slip of brass, or rather steel, like a watch spring set straight, similar to that we have just mentioned, on one side of which is to be the several marks or divisions to which it will sink in different sorts of water; as rain, river, spring, sea, and salt spring waters, &c. and on the other side you may mark the divisions to which it sinks in various lighter fluids, as hot Bath water, Bristol water, Lincomb water, Cheltenham water, port wine, mountain, madeira, and other sorts of wines. But here the weight at A on the top, must be a little less than before, when it was used for heavier waters.



But in trying the strength of the spirituous liquors a common cylindric stem will do best, because of its strength and steadiness: and this ought to be so contrived, that when immersed in what is called proof spirit, the surface of the spirit may be upon the middle point 20; which is easily done by duly adjusting the small weight A, on the top, and making the stem of such a length, that when immersed in water, it may just cover the ball and rise to a; but when immersed in pure spirit, it may rise to the top A. Then by dividing the upper and lower parts A 20, and a 20, into ten equal parts each, when the instrument is immersed in any sort of spirituous liquor, it will immediately shew how much it is above or below proof.

Proof spirit consists of half water, and half pure spirit, that is such as when poured on gunpowder, and set on fire, will burn all away; and permits the powder to take fire and flash, as in open air. But if the spirit be not so highly rectified, there will remain some water, which will make the powder wet, and unfit to take fire. Proof spirit of any kind weighs seven pounds twelve ounces per gallon.

The common method of shaking the spirits in a phial, and raising a head of bubbles, to judge by their manner of rising or breaking, whether the spirit be proof or near it, is very fallacious. There is no way so certain, and at the same time so easy and expeditious, as this by the hydrometer: which will infallibly demonstrate the difference of bulks, and consequently the specific gravities in equal weights of spirits, to the thirty, forty, or fifty thousandth part of the whole, which is a degree of accuracy no one can wish to exceed.



My friend Mr. Dicas of Liverpool has obtained his Majesty's letters patent for the compleatest hydrometer I have yet seen.

*On the Syphon.*

IF a small syphon, whose legs are of equal length, be filled with water, and turned downward, the fluid will not run off, but remain suspended therein, so long as it is held exactly level: but when an inclination to either leg is given, whereby one in effect is made shorter than the other, the water will shoot out by the longer leg.

The air is a fluid whose density near the surface of the earth is experimentally found to be to that of water, at a medium, as 1 to 850; so that 850 gallons of air, near the earth weigh as much as one gallon of water. Now, according to the nature of all other fluid bodies, the air presses the surface of all things exposed to it every way equally. When therefore the legs of the syphon, equal in length, are turned down, the weight of the atmosphere above being kept off by the machine, the under air, bearing against and repressing the water, endeavouring to fall out of either of them, with equal force, keeps it in suspension, and prevents its motion. But when by inclining it to either side, we in effect shorten one of its legs, and prolong the other, an advantage is given to the weightier fluid to preponderate or over-weigh; the water then begins to descend, and by its continuity brings away the whole,

And to observe how small an inclination will serve this purpose, one need only take a couple of jars full of water,  
and



and hang a small syphon, whose legs are of equal length, upon the edge of one; the external leg whereof will, from the sloping of the jar, naturally incline a little, and the syphon will soon begin to act, by the attraction of cohesion before-mentioned; then taking it on the edge of the other jar, the like will immediately happen: and thus reciprocally may the effect be produced, as often and as suddenly as you please.

And hence the reason why in practice the legs of the syphon are usually made of unequal lengths; and why the shorter leg is put into the liquor, and the fluid decanted by the other, will in part appear.

Fig. 5.

It is evident from what has been said, that the two legs of the syphon being of equal length in the plane A B, are there equally repressed by the atmosphere; and was the crane filled with liquor only to that height, and held level, no motion of the fluid would follow, till an advantage by inclining it should be given as before said. Instead of which inclination a length of pipe, of some inches perhaps, as from B to C in the figure, is commonly added to these machines, which, previous to the operation, is ordinarily filled as well as the rest with a gross fluid, many degrees heavier than a like quantity of air, wherewith it is then compared; by the gravity whereof the opposite side becomes greatly over-balanced: and therefore liquors are by this machine usually decanted with a good deal of rapidity.

Of



*Of the Syphon disguised.*

A Syphon may be disguised in a cup, from which no liquor will flow till the fluid is raised therein to a certain height; but when the efflux is once begun, it will continue till the vessel is emptied. For instance: Fig. 6 is a cup, in Fig. 6. the center whereof is fixed a glass pipe A, continued through the bottom at B, over which is put another glass tube, made air tight at top by means of the cork at C, but left so open at foot, by holes made at D, that the water may freely rise between the tubes as the cup is filled. Till the fluid in the cup shall have gained the top of the inmost pipe at A, no motion will appear: the air however from between the two pipes, being in the mean time extruded, by the rise of the denser fluid, and passing down the inner tube, will get away at bottom, and the water, as soon as the top of the inclosed tube shall be covered thereby, will very soon follow, and continue to rise in this machine, as in the syphon, till the whole is run off.

This is called by some a *Tantalus* cup, and to humour the thought, a hollow figure is sometimes put over the inner tube, of such length, that when the fluid is got nearly up to the lips of the man, the syphon may begin to act and empty the cup.

This is in effect no other than if the two legs of the syphon were both either in the vessel, as in Fig. 7, into which Fig. 7. the water poured will rise in the shorter leg of the machine, by its natural pressure upwards, to its own level; and when it shall have gained the bend of the syphon, it will come away by the longer leg, as already described.

*The*



*The Hydrostatical Paradox.*

THE hydrostatical paradox, as by some it is called, depends on the equal pressure of the parts of fluids every where at the same depth. It is this : any quantity of fluid, however small, may be made to counterpoise and sustain any weight, how large soever.

Fig. 8.

Let A B D G represent a cylindrical vessel, to the inside of which is fitted the cover C, which, by means of leather at the edge, will easily slide up and down in the internal cavity, without permitting any water to pass between its edges and the surface of the cylinder. In the cover is inserted the small tube C F, which is open at top, and communicates with the inside of the cylinder beneath the cover at C. The cylinder is filled with water and the cover put on. Then, if the cover be loaded with the weight, suppose of a pound, it will be depressed, the water will rise in the tube to E, and the weight will be sustained. If another pound be added, the water will rise to F, and the weight will be sustained, and so forth, according to the weight added, and the length of the tube. Now the weight of the water in the tube is but a few grains, yet its lateral pressure serves to sustain as much as the weight of a column of water, whose base is equal to that of the cylinder, and height equal to that in the tube. Thus, the column E C produces a pressure in the water contained in the cylinder, equal to what would have been produced by the column A a d D ; and as this pressure is exerted every way equally, the cover will be pressed upwards with a force equal to the weight of A a d D ; consequently if A a d D would weigh a pound, E C will sustain a pound. And the like of other heights



heights and weights. And by diminishing the diameter of the tube, any quantity of water, how small soever, will, in theory sustain any weight however large.

The same may be shewn simpler, thus, let A G B D represent a hollow cylinder of wood, which nearly fills the cavity. In the cylinder, suppose a little water, whose surface is g b ; then, if the wooden cylinder be put into the hollow one, the water will rise between the surfaces to a and d, and the wood will be sustained floating. The nearer the wooden cylinder approaches to the size of the cavity, the less water is necessary for the experiment. Fig. 9.

### *The Hydrostatic Bellows.*

IS perhaps, the best machine in the world for demonstrating the upward pressure of fluids. It consists of two thick oval boards, each about 16 inches broad, and 18 inches long, covered with leather, to open and shut like a common bellows, but without valves; only a pipe about three feet high, is fixed into the bellows. Let some water be poured into the pipe, which will run into the bellows, and separate the boards a little. Then lay three weights, each weighing 100 pounds, upon the upper board, and pour more water into the pipe, which will run into the bellows, and raise up the board with all the weights upon it, and if the pipe be kept full, until the weights are raised as high as the leather which covers the bellows will allow them, the water will remain in the pipe, and support all the weights, even though it should weigh no more than a quarter of a pound, and they 300 pounds: nor Fig. 10.

Y will



will all their force be able to cause them to descend and force the water out at the top of the pipe.

The reason of this will be made evident, by considering what has been already said of the result of the pressure of fluids of equal heights, without any regard to the quantities. For, if the hole be made in the upper board, and a tube be put into it, the water will rise in the tube to the same height that it does in the pipe; and would rise as high (by supplying the pipe) in as many tubes as the board could contain holes. Now, suppose only one hole to be made in any part of the board, of an equal diameter with the bore of the pipe and that the pipe holds just one quarter of a pound of water; if a person claps his finger upon the hole, and the pipe be filled with water, he will find his finger pressed upward with a force equal to a quarter of a pound; and as the same pressure is equal upon all equal parts of the board, each part whose area is equal to the area of the hole, will be pressed upward with a force equal to that of a quarter of a pound; the sum of all which pressures against the under side of an oval board 16 inches broad, and 18 inches long, will amount to 300 pounds; and therefore, so much weight will be raised up and supported by a quarter of a pound of water in the pipe,

How a man  
may raise  
himself up-  
wards by  
his breath.

Hence, if a man stands upon the upper board, and blows into the bellows through the pipe B, he will raise himself upward upon the board: and the smaller the bore of the pipe is, the easier he will be able to raise himself. And then by clapping his finger on the top of the pipe, he can support himself as long as he pleases; provided the bellows be air tight, so as not to lose what is blown into it.

Upon



Upon this principle of the upward pressure of fluids, a piece of lead may be made to swim in water, by immersing it to a proper depth, and keeping the water from getting above it. Let C D be a glass tube open throughout, and E F G a flat piece of lead, exactly fitted to the lower end of the tube, not to go within it, but for it to stand upon; with a wet leather between the lead and the tube to make close work. Let this leaden bottom be half an inch thick, and held close to the tube, by pulling the packthread I H L upward at L with one hand, whilst the tube is held in the other by the upper end C. In this situation, let the tube be immersed in water, in the glass vessel A B, to the depth of six inches below the surface of the water at K; and then the leaden bottom E F G will be plunged to the depth of somewhat more than eleven times its own thickness; holding the tube at that depth, you may let go the thread at L; and the lead will not fall from the tube, but will be kept to it by the upward pressure of the water below it, occasioned by the height of the water at K above the level of the lead. For, as lead is 11,33 times as heavy as its bulk of water, and is in this experiment immersed to a depth somewhat more than 11,33 times its thickness, and no water getting into the tube between it and the lead, the column of water E a b c G below the lead, is pressed upward against by the water K D E G L all around the tube; which water being a little more than 11,33 times as high as the lead is thick, is sufficient to balance and support the leg at the depth K E. If a little water be poured into the tube upon the lead, it will increase the weight upon the column of water under the lead, and cause the lead to fall from the tube to the bottom of the glass vessel, where it will lie in the situation b d. Or if the tube be raised a little in the water, the lead will fall by its own weight, which will then be too great for

How  
lead may  
be made to  
swim in  
water.

Fig. 11.



the pressure of the water around the tube, upon the column of water below it.

How light  
wood may  
be made to  
lie at the  
bottom of  
water.  
Fig. 11.

Let two pieces of wood be planed quite flat, so as no water may get between them when they are put together: let one of the pieces as b d, be cemented to the bottom of the vessel A B, and the other piece be laid flat and close upon it, and held down to it by a stick, whilst water is poured into a vessel; then remove the stick, and the upper piece of wood will not rise from the lower one; for as the upper one is pressed down, both by its own weight and the weight of all the water over it, whilst the contrary pressure of the water is kept off by the wood under it, it will lie as still as a stone would do in its place. But if it be raised ever so little at any edge, some water will then get under it, which being acted upon by the water above, will immediately pass it upward; and as it is lighter than its bulk of water, it will rise, and float upon the surface of the water,

All fluids weigh just as much in their own elements as they do in open air. To prove this by experiment, let as much shot be put into a phial, as, when corked will make it sink in water: and being thus charged, let it be weighed first in air, and then in water, and the weights in both cases wrote down. Then as the phial hangs suspended in water, and counterpoised, pull out the cork, that water may run into it, and it will descend and pull out that end of the beam. This done, put as much weight into the opposite scale as will restore the equipoise, which weight will be found to answer exactly to the additional weight of the phial when it is again weighed in air, with the water in it.



The velocity with which water spouts out at a hole in the side or bottom of a vessel, is as the square root of the depth or distance of the hole below the surface of the water. For in order to make double the quantity of a fluid run through one hole, as through another of the same size, it will require four times the pressure of the other, and therefore must be four times the depth of the other below the surface of the water: and for the same reason three times the quantity running in an equal time through the same sort of hole, must run with three times the velocity; and consequently must be nine times as deep below the surface of the fluid, and so on. To prove this by an experiment, let two pipes, as C and g, of equal sized bores, be fixed into the side of the vessel AB; the pipe g being four times as deep below the surface of the water at b in the vessel as the pipe C is; and whilst these pipes run, let water be constantly poured into the vessel, to keep the surface still at the same height. Then, if a cup that holds a pint be placed so as to receive the water that spouts from the pipe C, and at the same moment a cup that holds a quart be so placed as to receive the water that spouts from the pipe g, both cups will be filled at the same time by their respective pipes.

The velocity of spouting water.

Fig. 12.

The horizontal distance to which a fluid will spout from a horizontal pipe, in any part of the side of an upright vessel below the surface of the fluid, is equal to twice the length of a perpendicular to the side of the vessel, drawn from the mouth of the pipe to a semi-circle described upon the altitude of the fluid; and therefore, the fluid will spout to the greatest distance possible from a pipe, whose mouth is at the center of the semi-circle; because a perpendicular to its diameter (supposed parallel to the side of the vessel) drawn from that point is the longest that can possibly be drawn from

The horizontal distance to which water will spout from pipes.



from any part of the diameter to the circumference of the semi-circle. Thus, if the vessel A B be full of water, the horizontal pipe D be in the middle of its side, and the semi-circle N d c b be described upon D as a center, with the radius or semi-diameter D g N or D f b, the perpendicular D d to the diameter N D b, is the longest that can be drawn from any part of the diameter to the circumference N d c b. And if the vessel be kept full, the jet G will spout from the pipe D, to the horizontal distance N M, which is double the length of the perpendicular D d. If two other pipes as C and E, be fixed into the side of the vessel at equal distances above and below the pipe D, the perpendicular C c, and E c, from these pipes to the semi-circle will be equal; and the jets F and H spouting from them will each go to the horizontal distance N K; which is double the length of either of the equal perpendiculars C c or E H.

#### *Of Suction by Machines.*

THE quantity of the air's pressure may be demonstrated either by experience on the pump itself, or by its equipoising, and at a medium sustaining  $29\frac{1}{2}$  inches of mercury, a fluid near fourteen times heavier than water, in the barometer. And that whereby we know that the air's pressure on the surface of the fluid causes the water to rise in the pump, and become certain that it proceeds from no property, power or efficacy in suction, is, that in the air, water, and even a fluid so dense as mercury, may be raised by proper machines; but if the air's pressure be removed, it cannot be raised at all; as may be shewn by an exhausting syringe, commonly termed a sucking syringe, to distinguish it from a forcing or injecting one, or by a common pump.

Let



Let this be fixed to a transparent tube, and the lower end thereof put into a jar of mercury, inclosed within a tall receiver; before the air is exhausted, if the piston be raised the mercury will immediately follow; after it is exhausted no such effect will appear. Experiment.

This being determined and certain, all we are to understand by suction is, that whenever by any mechanical contrivance, the pressure of the air is in any place abated, the adjacent matter, urged on by the weight of the atmosphere, will tend thither; and if that matter be fluid, it will rise so far above its common level, till by its absolute weight, a just equality is made, to preserve the equilibrium which ought every where to exist by the established laws of nature.

Before *Galileo's* time, philosophers fancied this rise of water and other fluids, to be the result of nature's *abhorring a vacuum*. Not to cavil with the term *abhor*, which can only properly be applied to animal affection; but to take it as it was probably intended, in a metaphorical sense; we may reasonably enquire, how nature came to abhor a vacuum in the case before us, to the height of between 30 and 40 feet from the surface of the earth, and no farther? Had she absolutely abhorred a vacuum, this abhorrence would have been indefinite; and water, upon this principle, might have been raised 3000 as well as 30 feet high. But this is otherwise in fact; and by experience we find that nature has no antipathy to a vacuum; but that in general, *one heavy body only rises, when another superior in weight descends*.

The rise of water in the sucking pump, by the general pressure of the atmosphere incumbent on the surface of the water in the well, a pressure not to be excluded from the  
bowels



bowels of a body so porous as the earth, being thus settled, the parts of this machine, with the manner in which they act, will next come under consideration.

*On the Pump.*

THIS useful piece of mechanism was first invented by *Ctesibes*, a mathematician of Alexandria, about 120 years before Christ. When the air's pressure came afterwards to be known, it was much improved, and is now brought to a great degree of perfection.

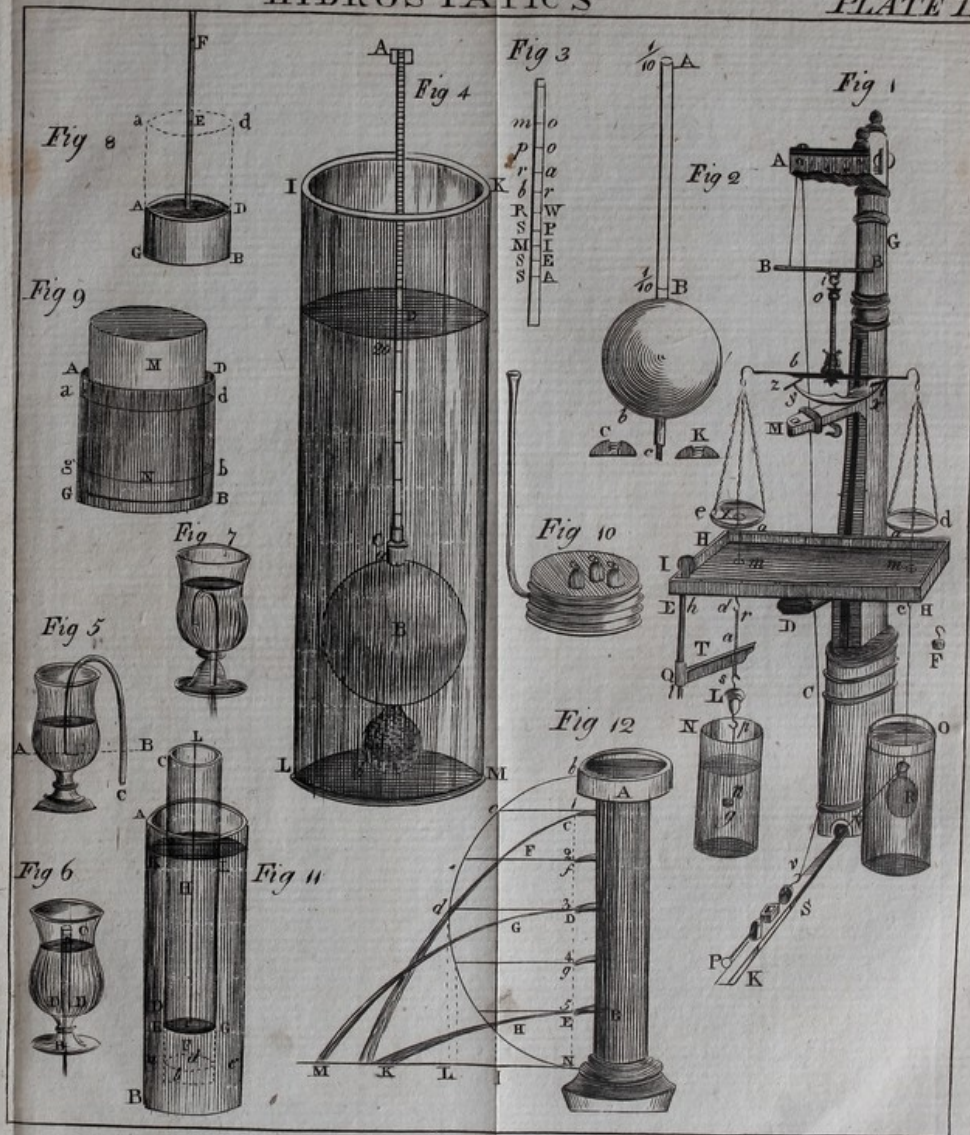
Of this machine there are simply three kinds, viz. the sucking, the forcing, and the lifting pump. By the two last water may be raised to any height, with an adequate apparatus and sufficient power: by the former it may by the general pressure of the atmosphere on the surface of the well-water, be raised no more than 33 feet, as was before hinted, though in practice it is seldom applied to the raising it much above 28; because from the variations observed on the barometer, it is apprehended that the air may on certain occasions be something lighter than 33 feet of water; and whenever that shall happen, for want of the counterpoise, this pump may fail in its performance.

*On the sucking Pump.*

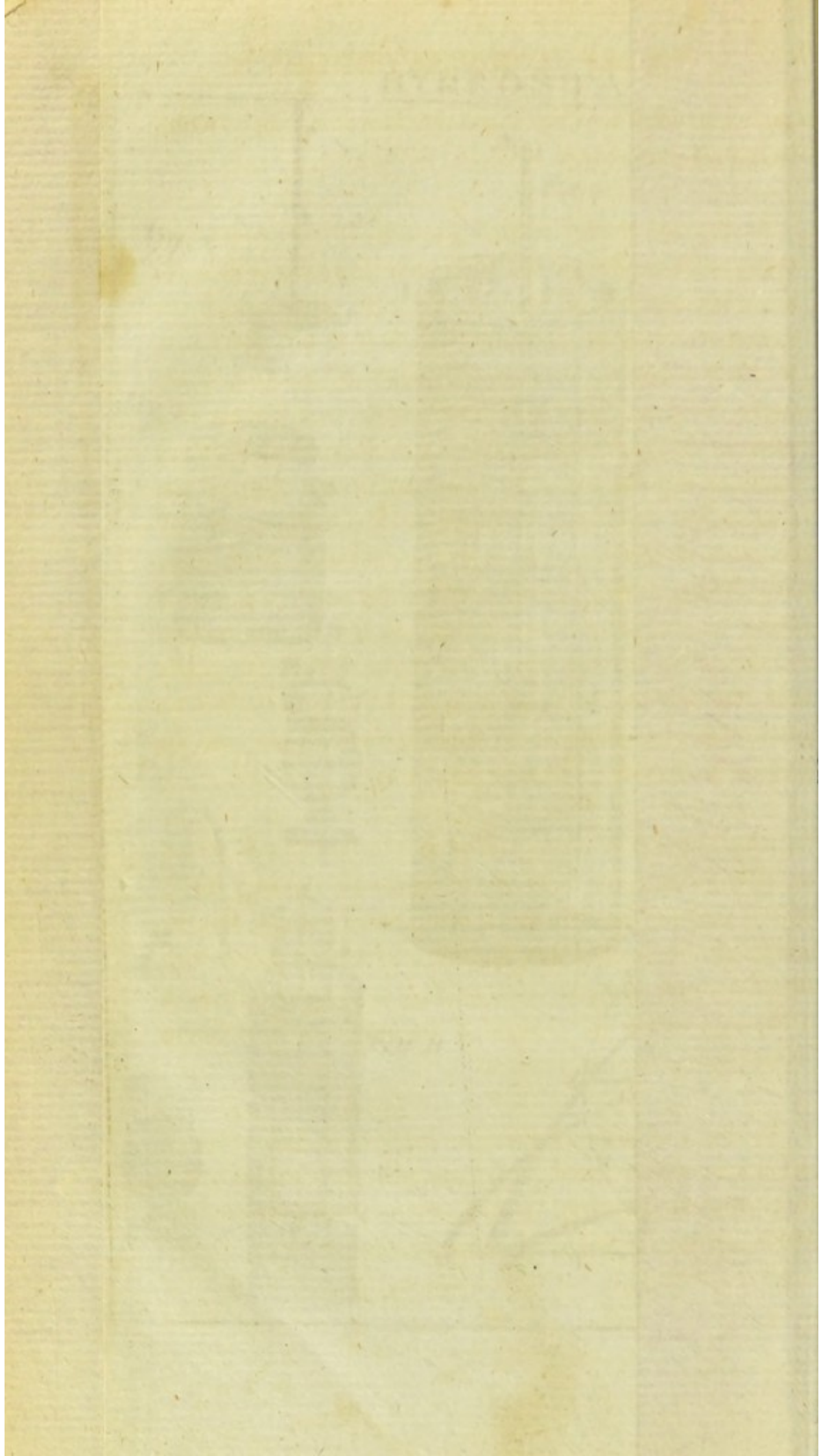
Plate X.  
Fig. 1.

THE common and most usual pump, consists of a pipe open at both ends, in which there is a sliding piston as large as the bore, which by means of the hand, or some other contrivance may be moved up and down without suffering any









any air to come between it and the sides of the pipe, which is also called the barrel.

If the lower end of this pipe and piston be put into water, and the piston, by lifting away the column of upper air, a vacuum will be made in the pipe, upon which the atmosphere pressing upon the well water, will force it to follow the piston, even to the height of 33 feet, if the stroke could be of that continued length; and if there be a valve or clack, something like a trap door, to shut downward, as Fig. 2. placed in some convenient part of the pipe, below the water so raised, as at C, Fig. 1, it will be retained therein; but if this contrivance is wanting, upon letting down the piston again, the water will recede along with it towards the spring; so that by the motion of the piston up and down, the water indeed might rise and sink in the barrel at every stroke; but without an under valve to confine and keep it there, none can be drawn for service in the common way.

The frame A of these valves is usually made of wood, exactly fitted to the bore of the pipe, and not over thick, that it may not stop too much of the water way, to this the hinge of the leather flap B, which is usually lined with lead, not only to make it fall readily, but to give it strength sufficient to bear the weight of the water raised, without warping, is commonly nailed.

In this kind of pump there is, besides this fixed valve, a moveable one for conveniency, placed in the piston as at D, also opening upwards, or the way the water is to rise. Such a piston is commonly called the bucket.



When the bucket of this machine descends, if the bore of the pipe be already full of water, the resistance thereof will push open the moving valve, and part of the water will get above, and when the piston is drawn upwards, this valve will close under the incumbent weight, and the water will be raised by the force applied: so that, whenever the moveable valve by being raised, is made to lift the weight of the column, as well of air as of water lying thereon, the fixed valve is discharged of all pressure; and then a quantity of water, precisely equal to that lifted and drawn off by the bucket, will by the ordinary pressure of the atmosphere, as was said, on the water in the well, be forced or rather weighed up through it, to replenish the pipe or barrel. This alternate action of the two valves is visible through the glass pumps, and is worthy of remark.

But if the bore of this machine be full of air only, before water can be drawn, that air must be exhausted, which may be done if the piston valve be tight, by the ordinary motion thereof: but for the greater certainty and expedition, water is commonly poured thereon down the pipe, vulgarly called fetching the water; which is of no other use than to wet the valves, and supple the collar of leathers fixed to the piston, and spread it that it may lie close to the sides of the barrel, and suffer neither the upper air or water to escape by it, when it is moved up and down.

The first stroke of the pump, if sufficiently long, will make a vacuum in the pipe; if otherwise an approach is only made towards it, and but a part of the contained air lifted away; upon which the air remaining in the cavity of the bore, from its natural spring will be considerably dilated. To restore the natural density whereof, the atmosphere then  
 pressing



pressing harder on the well water, than the dilated air does on that in the pipe, will cause the water to rise therein so far, as that, together with the included air (yet a little rarefied by the depending weight of water) it shall just counterpoise the weight of the outward air. The very same thing will happen again on a repetition of the stroke, till by degrees the water shall have reached the moving valve; and then the process will go on steadily as before described. And water, by means of this contrivance, may be raised to any height whatever, if the power applied be sufficient to lift the weight, and the pipes strong enough to bear the fluid's natural pressure.

The pressure on the pipes in pump work is in proportion to the standing height of the fluid above the part considered: but the weight incumbent on the bucket, or moving valve of a pump, in action, is nearly proportionable to that of a column of water raised. For though the push of the atmosphere on the surface of the spring, when the bucket rises be really equal to the weight of 33 feet of water; yet is this assistance counterbalanced exactly by the weight of the atmosphere, ever incumbent on the surface of the water thereby raised: so that all the advantage to be obtained by, or expected from hydraulic machines, or engines to raise water, as well indeed as from all other pieces of mechanism whatever, is only the putting matters into a convenient method of being executed, and the performance depends on the moving power entirely, under the disadvantage of friction always against it.



*Of the Disposition of Pump Work.*

A Pump therefore intended to raise water to any height whatever, will always work as easy, and require no greater power to give motion to the bucket, if both the valves be placed towards the bottom of the pipe, than if they were fixed 33 feet above the surface of the water.

The playing of the piston thus low in the pipe, will besides prevent an inconvenience which might happen, was it placed above, viz. in case of a leak beneath the bucket, which, in a great length of pipe, may very easily happen, the outward air getting through, would hinder the necessary rarefaction of the air in the barrel, on moving the piston; and consequently the pump might fail in its operation. This can only effectually be prevented by placing the pump work in or near the water. In which case, should any leak happen upward, it will only occasion the loss of some of the water, without any other inconvenience. And the leather valves being thus kept under water, will always be found supple, pliant, and in a fit condition to perform their office.

It may indeed be here objected, that the specific weight of the iron rod, to which the bucket is fixed, will be an incumbrance to the working of the pump; but if it be made of oak, when well soaked, it will be nearly of the same specific weight with water, and so no burden on the moving power, when the stroke is fetched.

Placing the pump-work, that is the valve and piston, pretty low and near together, will also prevent the inconvenience



venience of our not being able in all cases to fetch up water from the spring, by the ordinary pump, when of an equal bore, by reason of the shortness of the stroke, which therefore cannot rarefy the air sufficiently to bring the water up to the piston from the lower valve. For instance: take a smooth barrelled pump, 21 feet long, having its piston fetching suppose a foot stroke, placed above, and the clack or fixed valve at the other end below. By the playing of the piston, admit it possible for water to rise 11 feet, or if you will, let water be poured on the clack, to the height of 11 feet; and refit the piston. There will remain still 9 feet of air between it and the water, which cannot be sufficiently rarefied by a foot stroke, to open the clack, or fetch up more water: for in this case the air can only be rarefied in the proportion of 9 to 10; whereas, to make a bare equilibrium with the atmosphere, it ought to be as 9 to  $13\frac{1}{2}$ : since, as 22 or the complement of 11, to 33 feet of water, the weight of the whole atmosphere, is to 33 feet or the atmosphere; so is the interval spoken of, 9 to  $13\frac{1}{2}$ ; to compleat which the stroke ought to be at least  $4\frac{1}{2}$  feet long.

However, by filling the whole void between the piston and clack at first with water, this last objection might be removed.

#### *Of the Disposition of Pipes of Conduit.*

In some cases the pump cannot be placed conveniently perpendicular to the well; for example, being to raise water out of the well at A by means of a pump at B, the best way will be to carry the barrel as low as the spring is, communicating therewith

Fig. 3.



therewith by means of the pipe at C. The bucket then playing in the barrel B C will have the same effect, as if the well was made perpendicular to the pump; because the water, by its proper weight, will always replenish B C, through A, to the level of the well water at F.

And if it should happen, from some considerable impediment, that the barrel cannot go down to the well directly, it may be led about any other way for sake of convenience. And then making the pipe of conveyance E, less in diameter than the barrel, it will sooner be exhausted of air, by moving the piston, and the water will follow very briskly, as by the leaden pump at D.

It will, however, always be more easy to draw water with pipes that are large, and of an equal bore throughout; because the water will have a less velocity in them, and the friction will be in proportion less. Upon this account the pumps ordinarily made by the plumbers, go not so easy as those bored out of trees; because, by making their pipe that brings up water from the spring so much less than the bucket, they, as it were, wire-draw the water raised. If the barrel, for instance, be four inches in diameter, and the pipe of conduit one, it will in rising move sixteen times as fast through this as it will in that, to the expence of needless labour, as well as the great wear and friction of the machine,

For the like reason it will also be a fault to bore a pump conically upward, because the water cannot with freedom get away so fast, as a vacuum may be made in the moving piston; and the reflection of the water from the sides, will always be a hindrance to the operation.



In practice, however, it is generally observed, that such leaden pumps as work pleasantly, and are light upon the hand, have the water-way in the sucking pipe nearly equal to 1-fourth of the area of the barrel; and accordingly an inch and half pipe will pretty well supply a three inch barrel; and a four inch barrel should have a leading pipe nearly two inches in diameter.

### *Of the Lifting Pump.*

THE structure of the lifting pump differs from that of Fig. 4. the sucking pump in nothing but the disposition. As that has its fixed valve below, and the moveable one above, in the barrel A B, (Fig. 1.) this is just the contrary, as C and D. As the bucket or piston of that is moved by a rod within the bore of the pipe, this is so by means of a strong frame fixed to a rod without at E. As in that, it is of advantage, for fear of a leak, to have the pump work, if possible, in or near the source of water; this in practice is commonly so done, and for that reason is very seldom subject to any failure in its performance. An elbow in this kind of pump, to lead the lifted water clear of the playing of the rod, which of necessity must move perpendicularly, is unavoidable. The friction occasioned hereby will however always be less the nearer this bend comes to a straight line.

From the name and structure of this machine, it may be imagined, perhaps, that the air's pressure is not of equal service to this kind of pump, as to the former; but it is quite otherwise. For if both valves be not perfectly air tight, water cannot be well raised thereby: but in case  
neither



neither of them is defective, water will be raised to very good purpose, by much the same kind of process as that of the sucking pump, before explained. Nor is there any doubt but that if too machines, a sucking and a lifting pump, were made of equal bores, wrought with equal force and were in every circumstance alike, they would be found of equal service in raising water.

*On the Forcing Pump.*

Fig. 5.

THIS pump consists of a barrel A B, a piston or forcer C, leathered upwards, that it may withstand the pressure of the atmosphere from above, that so by sucking, when raised, it may bring up the water to supply the barrel; and 'tis also leathered downwards, that, when repressed, it may resist the weight of the water to be forced up, or raised for use. There are always two fixed valves in this kind of pump; one in some convenient part of the sucking pipe, as at D, the other in the branching or forcing pipe, as E. These ought in like manner to be air tight, and so disposed as to let the water freely rise, but are absolutely to hinder its return.

When the forcer is first moved upwards in the barrel, the air between that and the water below, having room to dilate, by its natural spring, will of course be rarefied therein; the pressure of the atmosphere then being intercepted by the force of the barrel A B on one hand, and by the upper valve at E in the branching pipe on the other, the water will rise from the spring into A B, for the reason already given: and repeated strokes of the piston will fetch up the fluid to the forcer, and at length fill the cavity of the  
pipes



pipes between the fixed valves D and E. This done, the water in this manner successively raised, being hindered from going down again by the lower valve, will be pressed by the forcer every time it descends, and be thereby obliged to make its way where the least resistance is, viz. through the upper valve at E. And whenever on the rising of the forcer, this pressure intermits, the valve at E will immediately close under the weight of the upper water, and prevents its return that way, while the piston is rising with a fresh supply; and this is repeated at every stroke of the forcer.

*Description of a Pump invented by M. de la Hire, which raises Water equally quick by the Descent as by the Ascent of the Piston in the Pump-barrel.*

A A is a well in which the lower ends of the pipes B and C are placed. D is the pump barrel, into the lowermost end of which the top of the open pipe B is soldered, and in the uppermost end the hollow pipe S is soldered, which opens into the barrel, and the top of the pipe C is soldered into that piece. Each of these pipes has a valve on its top, and so have the crooked pipes E and F, whose lower ends are open into the pump barrel, and their upper ends into the box G. Fig. 6.

H is the pump handle, its center of motion is at I; and as it is moved up and down, it moves the solid plunger K up and down in the barrel, by the straight rod or spear L, which moves air-tight in a long collar of leather in the neck M; and the plunger never goes higher than K, nor lower



lower than D ; so that from K to D is the length of the stroke.

As the plunger rises from D to K, the atmosphere (pressing on the surface of the water A A in the well) forces the water up the pipe B, through the valve b, and fills the pump barrel with water up to the plunger ; and during this time, the valves e and S lie close and air-tight on the tops of the pipes E and C.

When the plunger is up to its greatest height at K, it stops there for an instant, and in that instant the valve b falls, and stops the pipe B at top. Then, as the plunger goes down, it cannot force the water between K and D back through the close valve b, but forces all that water up through the crooked pipe E through the valve e, which then opens upward by the force of the water ; and this water, after having filled the box G, rises into the pipe N, and runs off by the spout at O.

During the descent of the plunger K, the valve f falls down, and covers the top of the crooked pipe F ; and the pressure of the atmosphere on the well A A forces the water up the pipe C, through the valve S, which then opens upward by the force of the ascending water ; and this water runs from S into the pump barrel, and fills all the space in it above the plunger.

When the plunger is down to its lowest descent at D, and stops there for an instant, in that instant the valve S falls down, and shuts the top of the pipe C : and then, as the plunger is raised, it cannot force the water above it, back through the valve S, but drives all that water up to the crooked



crooked pipe F, through the valve f, which opens upward by the force of the ascending water, which water after filling the box G, is forced up from thence into the pipe N, and runs off by the spout at O.

And thus as the plunger descends, it forces the water below it up the pipe E; and as it ascends, it forces the water above it up the pipe F, the pressure of the atmosphere filling the pump barrel below the plunger through the pipe B while the plunger ascends, and filling the barrel with water above the plunger, through the pipe C, as the plunger goes down.

And thus there is as much water forced up the pipe N to the spout O by the descent of the plunger, as by its ascent; and, in each case, as much water discharged at O as fills that part of the pump barrel as the plunger moves up and down in.

On the top of the pipe O is a close air vessel P. When the water is forced up above the spout O it compresses the air in the vessel P; and this air, by the force of its spring acting on the water, causes the water to run off by the spout O in a constant and (very nearly) equal stream.

Whatever the height of the spout O be above the surface of the well, the top S of the pipe C must not be 32 feet above that surface; because if that pipe could be entirely exhausted of air, the pressure of the atmosphere in the well would not force the water up the pipe to a greater height than 32 feet. And if S be within 24 feet of the surface of the well, the pump will be so much the better.



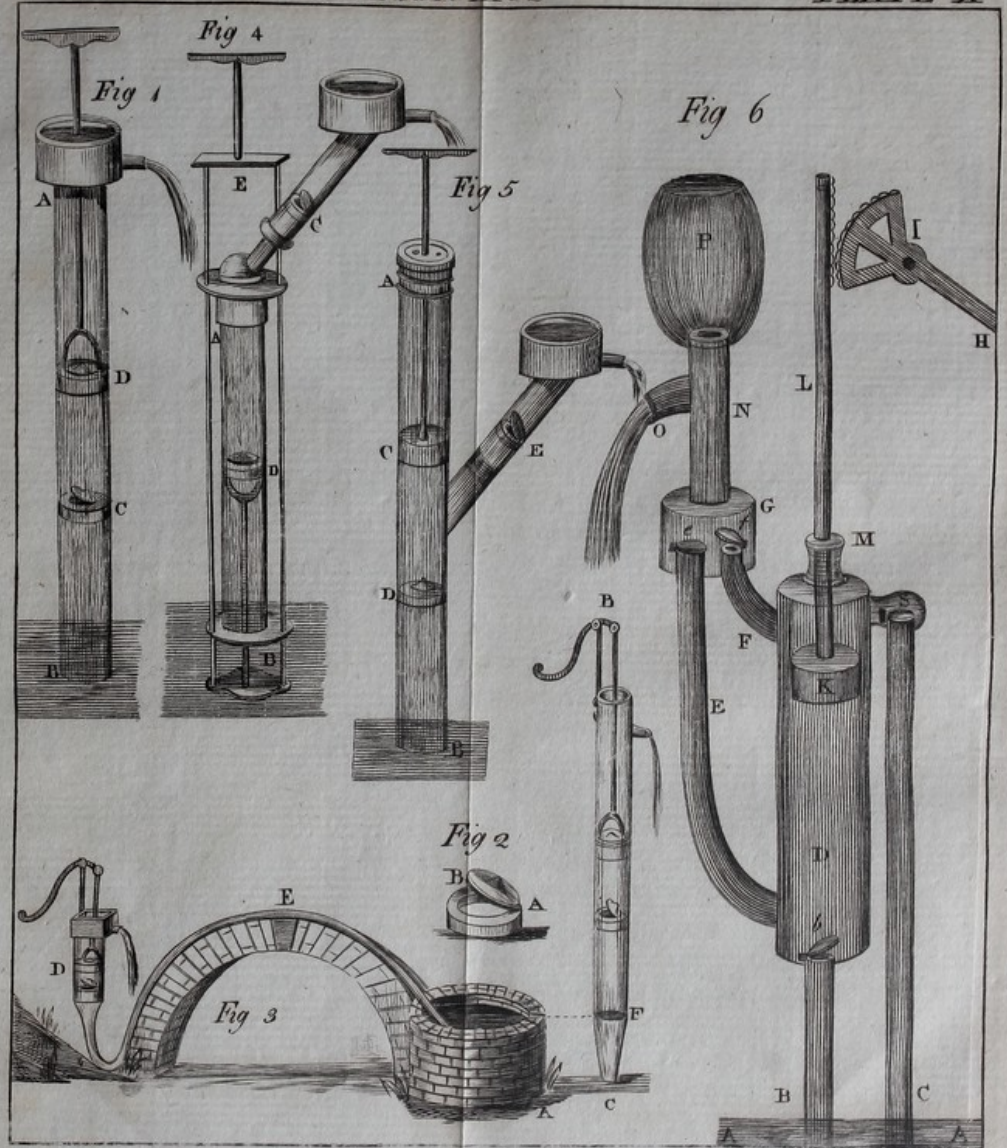
As the collar of leathers within the neck M is apt to dry and shrink when the pump is not used, and consequently to let air get into the pump barrel, which would stop the operation of the atmosphere in the pipe C; I think collars of old hats might be used instead of leathers, as they would not be liable to that inconvenience,

It matters little what the size of the pipe N be, through which the water is forced up to the spout: but a great deal depends on the size of the pump barrel, and according to the height of the spout O above the surface of the well, the diameter of the bore of the barrel should be as follows:

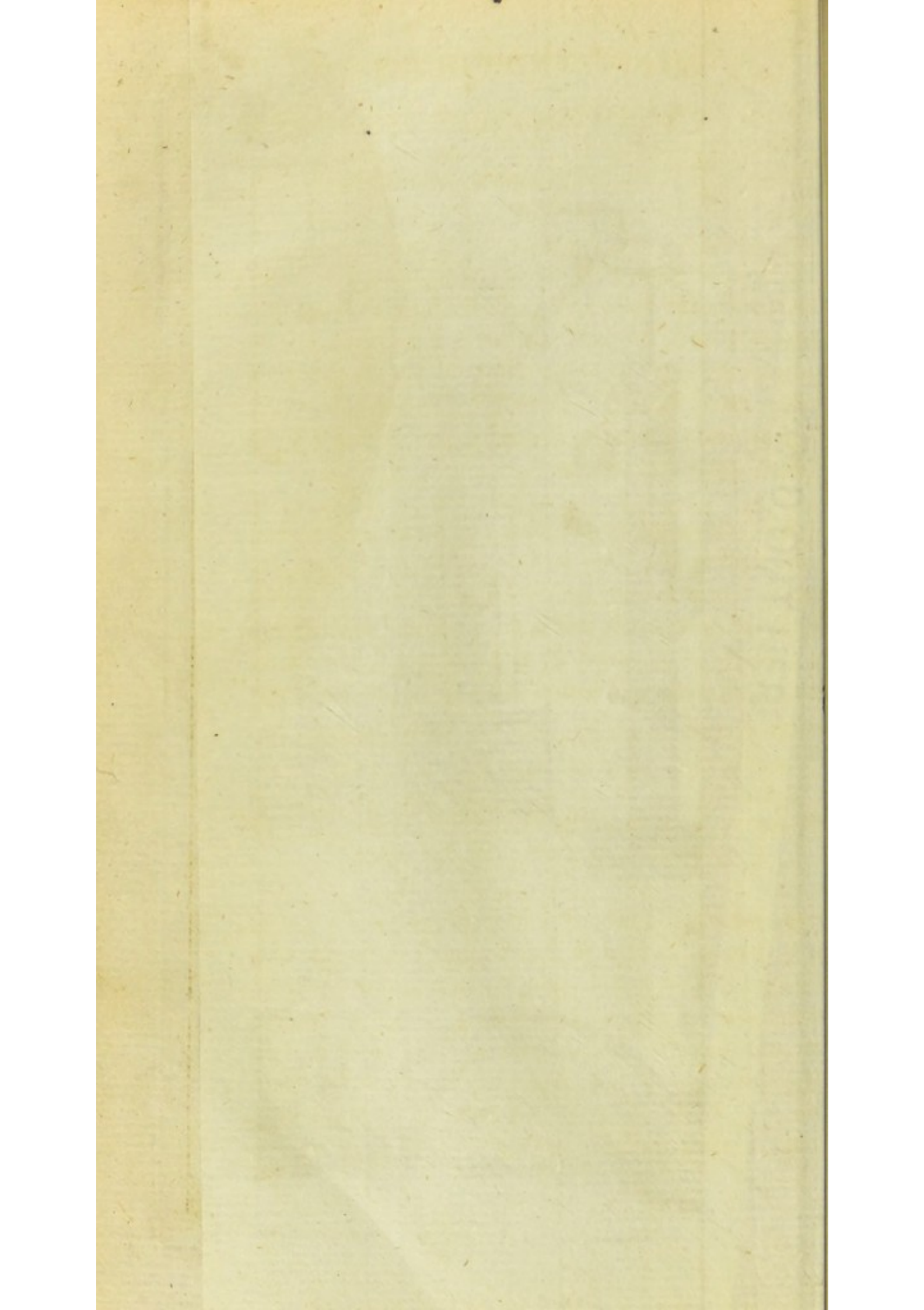
For 10 feet high the bore should be 6. 9 inches; for 15 feet 5. 6; for 20 feet 4. 9; for 25 feet 4. 4; for 30 feet 4. 0; for 35 feet 3. 7; for 40 feet 3. 5; for 45 feet 3. 3; for 50 feet 3. 1; for 55 feet 2. 9; for 60 feet 2. 8; for 65 feet 2. 7; for 70 feet 2. 6; for 75 feet 2. 5; for 80 feet 2. 5 will do; for 85 feet 2. 4; for 90 feet 2. 3; for 95 feet 2. 2; and for 100 feet the diameter of the bore should not exceed 2. 1 or 2. 2 inches at most. If these proportions are attended to, a man of common strength may raise water 100 feet high by one pump as easily as he could raise it 10 feet high by another.

In this pump the pipes B and C seem to be rather too small, which will cause the water rising in them to have a great deal of friction from the quickness of its motion: and whoever makes such a pump, will find it very difficult to make the leathers in the neck M water tight, so as that no water shall be forced out that way when the piston is drawn up.

*Another*







*Another Pump on a more simple Construction, invented by Mr. Noble.*

THIS pump deserves notice, as it keeps a continual stream; being composed only of one straight pipe, or tube, and two pistons, having each a bucket and a valve; it raises as much water with the same power and in the same time as two barrels with four valves will do; and being simple in its principles, may be constructed reasonable, compared with M. de la Hire's pump.

Plate XI.  
Fig. 1.

A is a straight tube, or barrel, in which two buckets work; the bucket B, is worked by the rod C, and the bucket D is worked by the rod E; which rod goes through a hole in the bucket B, and is moved up and down by two circular pieces of wood F, fixed to two handles g, g, which causes one bucket to ascend with its load and so *visa versa*.

*An Engine for raising Water by a continual Stream, by means of a hair Rope, invented by Sieur Vera.*

A, is a wheel 4 foot over, having an axis and a winch; B B, two pullies fourteen inches diameter, in order to keep the ropes to a proper distance in the well, and be in contact with a greater surface of the wheel; C C, a hair rope near one inch diameter; D, a reservoir to collect the water; E, a spout to convey the water from the reservoir; F, the top of the well; G, the surface of the water in the well; H, a frame in which the lower pulley I is fixed; I, a pulley under

Fig. 2.



der which the rope runs, in order to keep it tight; K, the handle to turn the wheel; L, L, L, a box made of thin boards, in order to collect the water into the reservoir D.

When the handle K is turned about with a considerable velocity, the water, which adheres to the rope C C, (in wells not very deep) is very considerable; the rope thus passes through the tube D, which, being 5 or 6 inches higher than the bottom of the reservoir, hinders the water from returning back into the well, and is conveyed in a continual stream through the spout E. I have seen some of the above engines improved by Mr. *Stamford*, which have raised a greater quantity of water than any person, unskilled in hydraulics, could suppose in the same time, from such a simple contrivance.

*An Engine to raise Water by Fire.*

The Marquis of Worcester, in his *Century of Inventions*, (printed A. D. 1663) was the first who proposed raising great quantities of water by the force of fire, turning water into steam; and he mentions some engine of this kind, which he saw, which played a continual stream in the manner of a fountain, 40 feet high. He also says, that a person attending it, turned two cocks; that one vessel of water being consumed, another begins to force and refill with cold water; and this alternately and successively, the fire being attended and kept as equal as possible.

Captain Savery, having read this account, immediately attempted to raise water by fire, and was the first who erected an engine for this purpose, of the form we have since had  
them

them. To secure the invention to himself, he bought up all the marquis's books that he could find, and burnt them; and then gave it out that he discovered the method by accident. He made many experiments to bring the machine to perfection, and erected several for gentlemen's seats, but could not succeed for mines, the depth from which water was to be raised from thence, being so great, that it required the steam too dangerously strong to be attempted in his way.

Thus the progress of the engine was stopped, till long afterwards Mr. Newcomen, an ironmonger, and Mr. John Cawley, a glazier, contrived another way to raise water by fire, where the steam to raise the water from the greatest depths of mines, is not required greater than the pressure of the atmosphere; and this is the present structure of the common engine, and which is now of about 80 years standing.

*References to the common Fire Engine.*

A the boiler.

B the cylinder.

C the injection cock.

D the steam cock, or regulator.

E the snifting Clack.

F the eduction pipe, or sinking pipe.

G the



G the eduction valve.

H the safety valve.

I the piston.

K the lever beam.

L Weights to counterpoise the piston, and to press the forcer down in the pump barrel M, to drive the water through the pipe or spout N.

O a cistern to hold the injection water.

P an air vessel to hinder the pipe N from bursting, and keep a regular stream.

Fig. 3.

A is a copper vessel, partly filled with water to d e, which being set over a fire and made to boil, will fill the upper part A D with a vastly elastic vapour, the sufficient strength whereof is known by its forcing open a valve at H: this heated elastic steam is, by turning a cock at D, let into the barrel B, where by its elastic force it raises the piston I which drives the air above it through a proper clack at the top. After this, that the piston may by its weight descend, a little cold water from the cistern O, is let in at the bottom, by turning a cock at C, which, in form of a jet, condenses the hot steam in the barrel, into 13000 times less space than it took up before, which makes a sufficient *vacuum* for the piston to descend in. The piston I and lever K, being thus put into motion, do accordingly raise and depress the piston a, in the barrel M of the forcing pump, on the other side; which by the pipe O, draws the water from the depth W, and forces it to rise and spout through the



the tube N, continued to any height at pleasure. This engine is used to draw the water from coal pits and other mines. There are various other engines of a more complex structure; but as they act upon the same common principle, it is needless to say any thing more of them here.

The only improvement that has been made in the fire engine for thirty years past, the public will very justly attribute to the sagacity of Mr. Watt, whose skill in pneumatics, mechanics, and hydraulics, is evinced by the powerful application of elastic vapour, and by making a more perfect vacuum, nearly like that of the barometer, in his new constructed fire engine.

But before I can explain Mr. Watt's engines, it is necessary to premise a short account of the imperfections of the common steam engines, and their causes.

The steam or vapour, which arises from water confined in a close vessel, and heated a few degrees above the point at which it boils in the open air, becomes an elastic fluid, uniform and transparent, about half the gravity of atmospheric air, very much greater in bulk than the water of which it is composed, and capable of being again reduced to water, when brought into contact with matter of a less degree of heat than itself.

The pressure of the atmosphere or any equivalent resistance, prevents the production of steam, until the water be heated to 212 degrees of Fahrenheits thermometer, but when that pressure is removed, or the water placed in a vessel exhausted of air, steam is produced from it, when it is

B b

colder



colder than the human blood. On the contrary, if water be pressed upon by air or steam, which are more compressed than the atmosphere, a degree of heat above 212 degrees is necessary for the production of steam; and the difference of heats, at which water boils under different pressures, increases in a less proportion than the pressures themselves; so that a double pressure requires less than a double increase of sensible heat.

The experiments which have been published concerning the bulk of water, when converted into steam are erroneous, and the conclusions drawn from them make that bulk greater than it really is. It has been known for some time that water would boil in an exhausted receiver at a low degree of heat.

If we consider the common steam engine, we shall find it defective; first, because the vacuum is produced by throwing cold water into the cylinder to condense the steam; that water becomes hot, and, being in a vessel partially exhausted, produces a steam, which in part resists the pressure of the atmosphere upon the piston, and lessens the power of the engine. The second defect is the destruction of steam, which unavoidably happens upon attempting to fill a cold cylinder with that fluid; for the injection water, at the same time that it condenses the steam, not only cools the cylinder, but remains there, until it be extruded at the eduction pipe, by the steam which is let in to fill the cylinder for the next stroke: and that steam will be condensed into water as fast as it enters, until all the matter it comes in contact with, be nearly as hot as itself.

Every



Every attempt to make the vacuum more perfect by the addition of injection water, will cool the cylinder more effectually, and cause a greater destruction of steam in the next filling; and if the engine has already a proper load, the destruction of steam will proceed in a greater ratio, than the increase of power by the amendment of the vacuum.

Though it appears that the constructors of steam engines have never investigated these causes; yet they have been so sensible of the effects, that a judicious engineer does not attempt to load his engine with a column of water, heavier than seven pounds for each square inch of the area of the piston.

Mr. Watt's improvement is founded upon these, and some other collateral observations. He preserves an uniform heat in the cylinder of his engines, by suffering no cold water to touch it, and by protecting it from the air or other cold bodies, by a surrounding case filled with the steam, or with hot air or water, and by coating it over with substances that transmit heat slowly. He makes his vacuum to approach nearly to that of the barometer, by condensing the steam in a separate vessel, called the condenser, which may be cooled at pleasure without cooling the cylinder, either by an injection of cold water, or by surrounding the condenser with it, and generally by both. He extracts the injection water and detached air, from the cylinder or condenser, by pumps which are wrought by the engine itself, or he blows it out by the steam. As the entrance of air into the cylinder would stop the operation of the engines, and as it is hardly to be expected that such enormous pistons, as those of steam engines, can move up and down,



and yet be absolutely air tight in the common engines; a stream of water is kept always running upon the piston, which prevents the entry of the air, but this mode of securing the piston, though not hurtful in the common ones, would be highly prejudicial in the new engines. Their piston is therefore made more accurately; and the outward cylinder having a lid which covers it, the steam is introduced above the piston; and when a vacuum is produced under it, acts upon it by its elasticity, as the atmosphere does upon common engines by its gravity. This way of working effectually excludes the air from the inner cylinder, and gives the advantage of adding to the power, by increasing the elasticity of the steam.

*References to the new improved Fire Engine.*

A the boiler.

Fig. 4.

B the safety valve.

C the pipe which conveys the steam to the outer cylinder.

D the outer cylinder.

E the inner cylinder.

F the piston.

G the valve that admits the steam from the outer cylinder into the inner cylinder, called the steam valve.

H the

H the valve that admits the steam from the inner cylinder into the condenser, called the condensing valve.

I the condenser.

K the injection valve that admits a jet of cold water into the condenser to condense the steam.

L the air pump that exhausts the condenser both of air and the injection water that is let in every stroke, and is fixed under water in the condensing back M.

N the lever beam.

O the great water pump for clearing the mines or raising water for other uses through the pipe P.

The internal structure of the new engine so much resembles the common ones, that I expect those who know that machine will understand this from the following description.

The cylinder, the great beams, the pumps, &c. stand nearly in their usual positions. The cylinder is smaller than usual in proportion to the load, and is very accurately bored. In the most compleat engines, it is surrounded at a small distance with another cylinder, furnished with a bottom and a lid. The interstice between the cylinders, communicates with the boiler by a large pipe, open at both ends, so that it is always filled with steam, and thereby maintains the inner cylinder always of the same heat with the steam, and prevents any condensation within it, which would be more detrimental than an equal condensation in the outer one.

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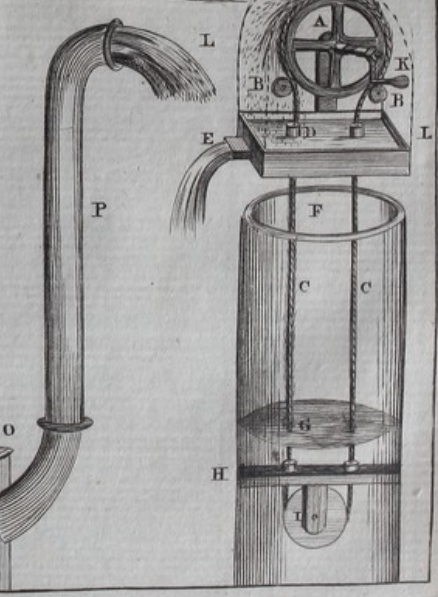
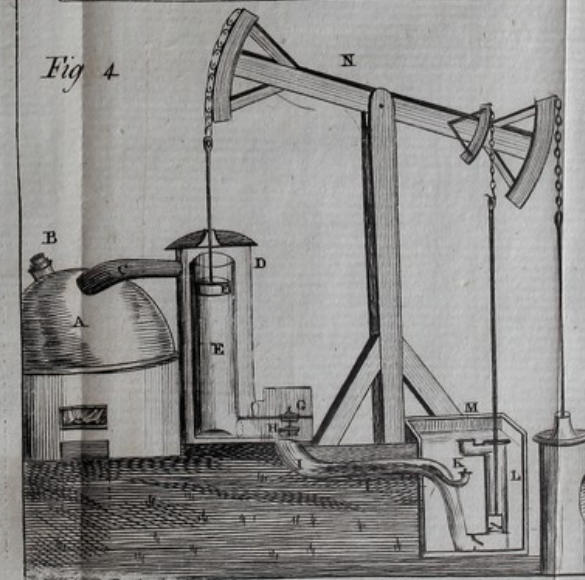
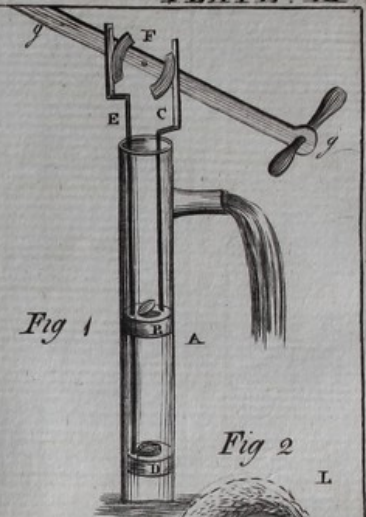
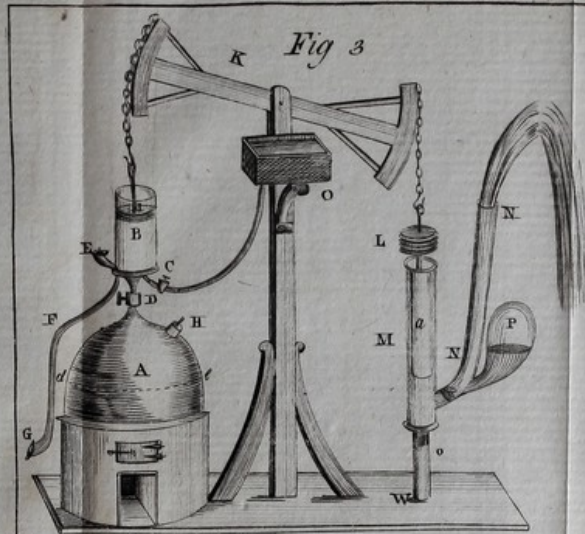


The inner cylinder has a bottom and piston as usual ; and as it does not reach up quite to the lid of the outer cylinder, the steam in the interstice has always free access to the upper side of the piston. The lid of the outer cylinder has a hole in its middle ; and the piston rod, which is made truly cylindrical, moves up and down through that hole, which is kept tight by a collar of oakum screwed down upon it.

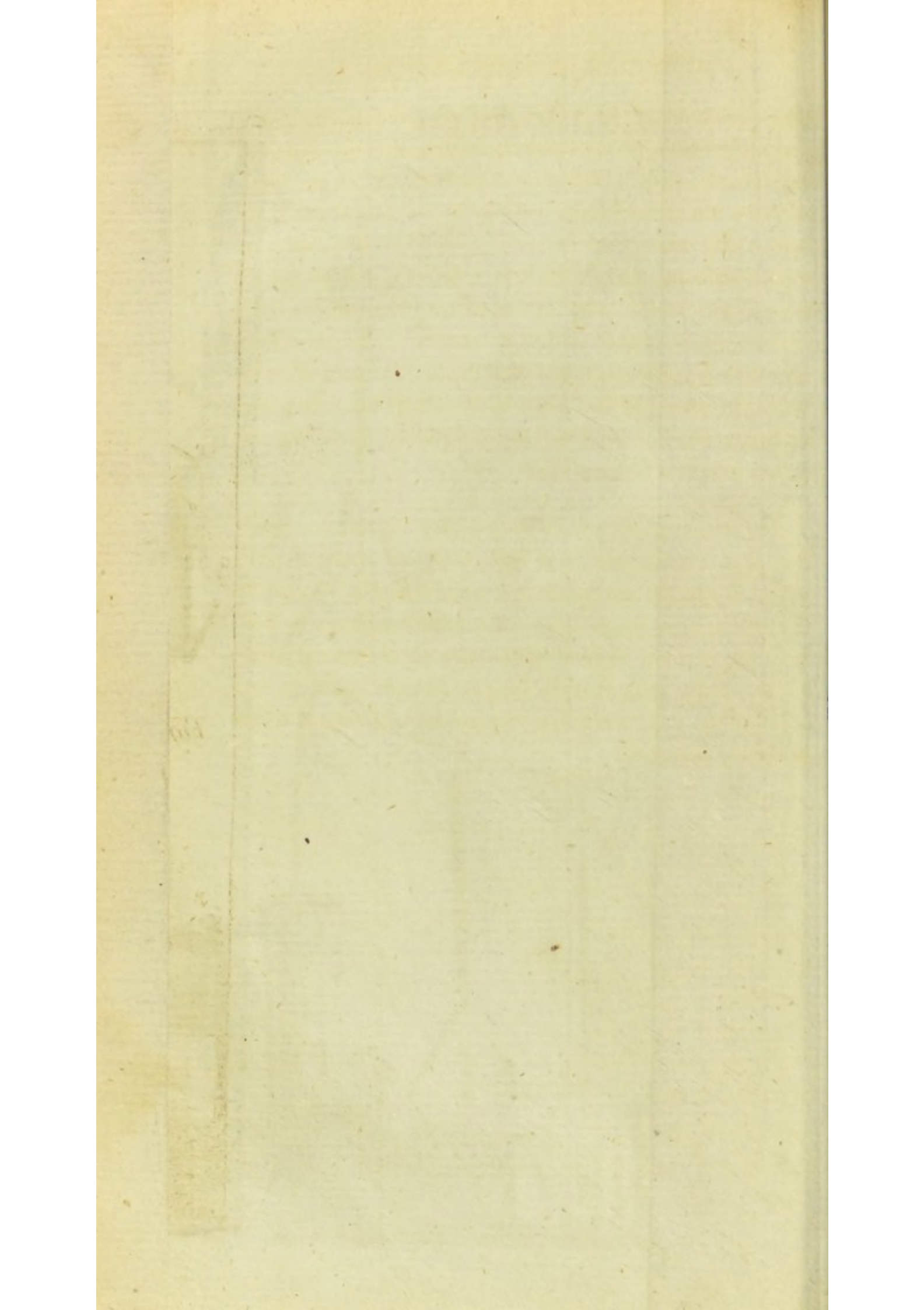
At the bottom of the inner cylinder, there are two regulating valves, one of which admits the steam to pass from the interstice into the inner cylinder below the piston, or shuts it out at pleasure ; the other opens or shuts the end of a pipe, which leads to the condenser. The condenser consists of one or more pumps furnished with clacks and buckets (nearly the same as in common pumps) which are wrought by chains fastened to the great working beam of the engine. The pipe, which comes from the cylinder, is joined to the bottom of these pumps, and the whole condenser stands immersed in a cistern of cold water supplied by the engine. The place of this cistern is either within the house under the floor, between the cylinder and the lever wall ; or without the house, between that wall and the engine shaft, as conveniency may require.

The condenser being exhausted of air by blowing, and both the cylinders being filled with steam, the regulating valve which admits the steam into the inner cylinder is shut, and the other regulator which communicates with the condenser is opened, and the steam rushes into the vacuum of the condenser with violence ; but there it comes into contact with the cold sides of the pipe and pumps, and meets a jet of cold water which was opened at the same time with the exhaustion-regulator ; these instantly deprive it of its  
heat,









heat, and reduce it to water ; and the vacuum remaining perfect, more steam continues to rush in, and be condensed until the inner cylinder is exhausted. Then the steam which is above the piston, ceasing to be counteracted by that which was below it, acts upon the piston with its whole elasticity, and forces it to descend to the bottom of the cylinder, and so raises the buckets of the pumps which are hung to the other end of the beam. The exhaustion regulator is now shut, and the steam one opened again, which by letting in the steam, allows the piston to be pulled up by the superior weight of the pump rods ; and so the engine is ready for another stroke.

The working of these engines is more regular and steady than the common ones, and from what has been said, their other advantages are apparently very considerable ; but to say exactly how much they excel common engines, is difficult, as common engines differ very much among themselves. I am told, that the savings amount at least to two thirds of the fuel, which is a very considerable object where coals are expensive.

## OPTICS.



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# O P T I C S.

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AS the sense of seeing is the noblest sense belonging to an animal, without which he would live in perpetual darkness, unable to perform the necessary exercises of life; and since all that has been demonstrated of glasses, and will hereafter be demonstrated of all optical machines, tend only to this single end, to help and improve the sense of seeing. And since the eye is the organ or instrument by which vision is performed; it is by nature an optical instrument, and the foundation of all others, and therefore it cannot be amiss to give a short description thereof.

Plate XII.  
Fig. 1.

A B C E is the eye, its figure spherical; by reason of which, it is easily moved any way in its socket. The fore-part at A is more convex than the rest. It is contained in three membranes, the outermost is the *Sclerotica*; the second the *Tunica choroides*; the fore-part of it is called the *Iris*, which consists of many fibres like so many radii. The third or innermost is called the *Retina*, which is nothing but the optic nerve, spread over the bottom of the eye.

In these are contained the three humours of the eye; the first is H A I, called the *Aqueous* humour, which is a  
thin

thin liquor like water. The second is F G the the *Chryftalline*, in form of a lens, more convex behind towards C. Adjoining to this is the third K L called the *Vitreous* humour.

The chryftalline is more dense than the vitreous, and the vitreous more dense than the aqueous humour, and all together make a compound lens, which refracts the rays of light, issuing from an object P R, to the bottom of the eye, and there paints its image p r in the focus upon the retina inverted.

The figure of the aqueous humour is a meniscus, and so is that of the vitreous. The fore-part of the sclerotica is called the *Cornea*, and that part adjoining to it, is called the *White* of the eye. Within the cornea is a coat called the *Uvea*; in the middle of this is a hole O called the *Pupil*, to let in the rays of light. And the pupil is contracted or dilated by several muscular fibres in the uvea or iris, according as more or less light falls on the eye, and that by an involuntary motion.

D is the optic nerve going from the retina to the common sensorium in the brain, where these images are perceived: This is not in the middle of the eye, but lies nearer the side E, which is towards the nose.

Round the edge of the chryftalline F G is a ring of fibres, by help of which the distance A C is made longer or shorter, in order to bring the image p r upon the retina, for distinct vision. And perhaps these fibres also make the chryftalline more or less convex at the same time. This ring

C c

of



of fibres is called the *Ligamentum ciliare*; and its back part is black, to stifle the rays that are reflected upon it.

The eye is moved in the head by several muscles inserted in the sclerotica, so that it may be quickly directed to any object.

If the image of an object does not fall upon the retina at *p r*, the vision will be confused. If it fall short, or nearer *F G*; then a concave lens that makes the rays more diverging will bring them to the retina. This is the case of purblind or short-sighted people, who are forced to look very near an object; or else they must use concave spectacles.

If the rays do not unite till they get beyond the retina, as in most old people; then a common convex lens of a due force, held between the eye and the object, will make them converge, and fall upon the retina. Therefore long-sighted people must use convex spectacles.

Although the image is painted inverted in the eye, yet we judge it erect; because we always find it so by custom and experience.

But that vision is effected in this manner, may be demonstrated experimentally. Take a bullock's eye while it is fresh, and having cut off the three coats from the back part, quite to the vitreous humour, put a piece of white paper over that part, and hold the eye towards any bright object, and you will see an inverted picture of the object upon the paper.



Seeing the image is inverted, many have wondered why the object appears upright. But we are to consider, 1. That inverted is only a relative term; and 2. That there is a very great difference between the real object and the means or image by which we perceive it. When all the parts of a distant prospect are painted upon the retina, they are all right with respect to one another, as well as the parts of the prospect itself; and we can only judge of an object's being inverted, when it is turned reverse to its natural position, with respect to other objects which we see and compare it with. If we lay hold of an upright stick in the dark, we can tell which is the upper or lower part of it, by moving our hand upward or downward; and know very well that we cannot feel the upper end by moving our hand downward. Just so we find by experience, that upon directing our eyes towards a tall object, we cannot see its top by turning our eyes downward, nor its foot by turning our eyes upward; but must trace the object the same way by the eye to see it from head to foot, as we do by the hand to feel it; and as the judgment is informed by the motion of the hand in one case, so it is also by the motion of the eye in the other.

The diameters of images at the bottom of the eye, as  $p r$ , are proportional to the angles which the objects subtend at the eye, as  $P O R$ ; the same as in a lens; and are reciprocally as the distances of the same object viewed in different places.

The eye is in reality no more than a camera obscura, for the rays of light flowing from all the points of an object, through the pupil of the eye, do by the refraction of the humours of the eye, paint the image thereof in the bottom



of the eye; just so it is in the camera obscura, where all the rays refracted by a lens in the window-shut, or passing through a small hole in it, paint the image on the opposite wall. Some properties of the eye are these:

1st. The eye can only see a very small part of an object distinctly at once. For the collateral parts of an object are not represented distinctly in the eye; and therefore the eye is forced to turn itself successively to the several parts of the object it wants to view, that they may fall near the axis of the eye, where alone distinct vision is performed.

2d. When any point of an object is seen distinctly with both eyes, the axis of both eyes are directed to that point, and meet there. And then the object appears single, though looked at with both eyes. For the optic nerves are so framed, that the correspondent parts in both eyes, lead to the same place in the brain, and give but one sensation; and the image will be twice as bright with both eyes as with one. But if the axis of both eyes are not directed to the object, that object will appear double, as the pictures in the two eyes do not fall upon correspondent or similar parts of the retina.

3d. The best eye can hardly distinguish a particle of matter that subtends at the eye, an angle less than half a minute. And very few can distinguish it when it subtends a minute. If the distance of two stars in the heavens be not greater than this, they will appear as one.

4th. Young people can see nearer hand than old people; for as men grow old their eyes grow more flat; and to correct



rect the rays of light at the retina, the object must be placed further off. And this is the reason that short-sighted people, as they grow older, see at a greater distance.

5th. Though men may see distinctly at different distances, by altering the position and figure of the chrySTALLINE, yet they can only see distinctly within certain limits, and nearer than that, objects appear confused. But these limits are not the same in different people. A good eye can see distinctly when the rays fall parallel upon it; and then the principal focus is at the bottom of the eye.

6th. If a good eye views an object at the least distance, it can be seen distinctly, and then at twice that distance, and then at an infinite distance; there is about the same alteration made in the figure of the eye, between the two last cases, as there is between the two first.

7th. If a short-sighted person can see an object distinctly at two distances, whereof one is double the other; as great an alteration must be made in the figure of his eyes to see it at an infinite distance, as there was made for the first two distances, or as great an alteration as is made in a good eye to see distinctly from the greater distance to infinity. And therefore a short-sighted person can see distinctly at all distances with a single concave glass, of a proper figure. And hence the cause of short-sightedness is not a want of power to change the figure of the eye; but that power is not great enough to accommodate it to all distances, taken from a point so near the eye.

8th. A man can judge at a small distance with a single eye, by frequently observing how much variation is made  
in



in the eye to make the object distinct ; and from this a habit of judging is acquired. But this cannot be done at great distances, because, though the distance be varied, the change in the eye becomes then insensible.

9th. But a man can judge of greater distances with both eyes, than he can with one eye. For the eyes being at a distance from one another, as long as that distance has a sensible proportion to the distance of the object, one gets a habit of judging, by the position of the axis of the eyes, which are always directed to that point. For different distances require different positions of the axis, which depends on the motions of the eyes which we feel. But in very great distances, no judgment can be made from the motion of the eyes, or their internal parts. Therefore we can only guess at the distances from the magnitude, colour, and the position of interjacent bodies.

Whatever light falls upon that part of the retina, where the optic nerve D springs, makes no impression; and therefore, if the picture of an object falls thereon, it is not perceived, and so that object is invisible. This will appear by placing a small bright object before you, and looking at it with one eye, and moving one eye laterally towards the contrary side (towards the left, if it be the right eye), the object will disappear, and seem to be lost; and moving it still further, it will appear again. Now this place is not at the bottom of the eye, but nearer the nose in both of them; so that no rays, either parallel or diverging, that come from any object, can fall upon that place in both the eyes; so that any object we direct the eyes to, will always be visible, at least to one eye. But the same bright object may be made to disappear to both eyes, by directing the axis of  
both



both eyes to a point a little beyond the nose, to be found by trials.

11th. Dimness of sight generally attends old people, and this may arise from two causes; 1. by the eyes growing flat, and not uniting the rays at the retina, which causes indistinctness of vision; or, 2. by the opacity of the humours of the eye, which in time lose their transparency in some degree; from whence it follows that a great deal of the light is stopt and lost, that enters the eye; and every object appears faint and dim.

12. As the rays of light flowing from an object, and painting its image upon the retina, are the immediate cause of seeing; so where there is no light, there can be no vision: consequently without light, the eye becomes a machine utterly useless; as it can give us no manner of information of the existence of bodies at a distance from us.

## DEFINITIONS.

1. **O**PTICS is a science which teaches the nature, properties, and laws of *Vision*, arising from the rays of light, either *reflected* from the surfaces of bodies, or *refracted* in passing through them, and painting the images of objects on the *Retina* on the bottom of the eye. Also this science, in it's most extensive acceptation, comprehends the whole doctrine of *Light* and *Colours*, and all the *Phænomena* or appearances of *visible Objects*. Optics, therefore consists of three parts, *viz. Catoptrics, Dioptrics, and Chromatics.*

2. *Catoptrics*



2. *Catoptrics* is that part which treats of *Reflex Vision*, or all that relates to the viewing of objects by light *reflected* from the surfaces of bodies, whether *plain, convex, concave*, or otherwise; and in rays *diverging, converging*, or *parallel* to each other.

3. *Dioptrics* treats of the properties of light and vision, arising from rays passing through transparent *Media* or bodies, as *Air, Water, Glafs, Chrystal, Diamond*, &c.

4. *Chromatics* treats of the *Colours* of light and natural bodies. Of this part Sir *Isaac Newton's* optics almost entirely consist.

5. *Light* is that property of some bodies by which objects are rendered *visible*, or capable of being *seen* by the eye. It consists of very small particles which issue from the luminous body in straight lines.

6. *Rays* or *Beams* of light, are those streams or emanations of light, which proceed from the luminous body, and enlighten or illuminate all objects so that they may be *seen*.

7. The *Radiant* is that body or object which emits, or from which proceed, the rays of light under consideration at any time.

8. The *Species* of an object is the image or representation thereof, made by the rays of light in the *Focus*, or place where they unite.

9. *Parallel*

9. *Parallel rays*, are such as proceed *equally distant* from each other through all their course; as those from the *Sun*, Fig. 2. and other vastly distant objects.

10. *Converging rays* are such as, proceeding from a body, approach nearer and nearer together in their progress, tending to one certain point, where they all unite; thus the rays proceeding from the object A B to the point F, are said to *converge* towards that point. Fig. 3.

11. *Diverging rays* are those, which, proceeding from any point, as A, do continually recede from each other as they pass along in their course towards B C. Fig. 4.

12. The *Focus of Rays* is that point to which all converging rays tend, and in which they unite and intersect each other; as the point F. And this is called the *Real Focus*; but Fig. 3.

13. The *Virtual or imaginary Focus*, is a point, as f, to which the rays A B tend, and where they would unite, Fig. 5. were they not intercepted by the obstacle (suppose a mirror) C D; by which means they are turned aside, and made to converge in their *Real Focus* F.

14. *Reflection of rays* is their *Regress* or *Returning* from the surface of such bodies on which they fall, and cannot penetrate or enter. Thus the ray B C falling on the surface A D, is reflected or turned back or up again in the direction C E. Fig. 6.

15. The *Plane of Reflection* is that in which the reflecting point, or surface, is situated, as A D and a d. Fig. 7, 8.

D d

16. *Mirrors*



Fig. 6.

16. *Mirrours* or *Speculums* are those bodies whose surfaces are so very smooth, and fine polished, as to be impervious to the rays of light which fall on them, and which therefore they reflect so entirely, as to represent the *Images of Objects* opposed to them. These are generally made of metal, or glass polished on one side, and silvered on the other, and are either *plain*, *convex*, or *concave*.

17. *Plain Mirrours* are those whose surfaces are perfect *Planes*, and whose section is a *straight Line*, as A D. Note, these are vulgarly called *Looking-Glasses*.

Fig. 7.

18. *Convex Mirrours* are such whose surfaces do every way equally and uniformly rise above the plane of their bases or lowest parts; the section of which sort of mirror is a *Curve*, either *Circular*, *Elliptical*, *Parabolical*, or *Hyperbolical*. Where A C D is a *Circular* section, and the *Mirror* is the segment of a *Globe*, or *Spherical* surface, which are most of common use. As

Fig. .

19. *Concave Mirrours* are those whose surfaces sink down with an uniform hollowness or curvity, below the upper parts A D, and whose section also is a *Curve*, as various as the convex above; but A D is circular, and its surface the internal part of an *hollow Sphere*, as being most in use.

20. The *Incident Ray* is that which comes from any object, and falls on the reflecting surface as B C; and C E is the *reflected Ray*. Fig. 6.

21. The *Angle of Incidence* is that which is contained between the *incident Ray* B C, and a perpendicular to the

the



the reflecting surface in the point of reflection  $F C$ , viz. the angle  $B C F$ .

Fig. 6.  
7. 8.

22. The *Angle of Reflection* is that contained between the said perpendicular  $F C$ , and the reflected ray  $C E$ ; viz. the angle  $F C E$ .

Fig. 6,  
7, 8.

23. *Refraction* of rays is their being bent or turned out of their first course, in passing out of one *Medium* into another. Let  $A D H I$  be a body of *Water*,  $A D$  it's surface,  $C$  a point in which a ray of light  $B C$  (in the air) begins to enter the same; this ray by the greater density of the water, will be resisted, and instead of passing straight forwards in its first direction to  $K$ , it will be bent therefrom, and made to describe the tract  $C E$ , which is called the *refracted Ray*. Let  $F G$  be drawn perpendicular to the surface of the medium in  $C$ , then it is plain the ray  $B C$  in passing out of a *rarer Medium* (viz. of *Air*) into a *denser Medium*, (viz. of *Water*) is refracted into a ray  $C E$ , which is nearer to the perpendicular  $C G$ , than the *incident Ray*; and on the contrary, the ray  $E C$  passing out of a *denser* into a *rarer Medium*, will be refracted into  $C B$ , which is farther from the perpendicular.

Fig. 9.

24. The *Angle*  $B C F$  is the angle of *Incidence*, as before; and  $F C E$  is the angle of *Refraction*, as being contained between the refracted ray  $C K$ , and the perpendicular  $C G$ .

25. A *Lens* is a medium, generally of *Glass*, of a proper form to *collect* or *disperse* the rays of light which pass through it. Of these there are various forms, which from thence, receive divers names. As,



26. A *Plano-Convex*, which hath one side plain, the other spherical or convex; as A.

Fig. 10.

27. A *Plano-Concave*, plain on one side, and concave on the other; as B.

28. A *Double-Convex*, is one *Convex* on both sides; as C.

29. A *Double-Concave*, is one *Concave* on both sides; as D.

30. A *Meniscus*, is one *Convex* on one side, and *Concave* on the other; as E.

31. A *Plain Glass*, which is flat on both sides, and of equal thickness in all its parts; as F.

32. A *Flat Plano-convex*, whose convex side is ground into several flat surfaces; as G.

33. A *Prism*, with three flat sides, and when viewed end-ways, appears like an equilateral triangle; as H.

34. Glasses ground into any of the shapes A B C D E, are called lenses, and a line going horizontally through the middle, I K, is called the axis of the lens.

Fig. 11.

35. The *Vertex* of a *Mirror* or *Lens*, as A B, is the middle point V, every way equally distant from it's base.

36. The

36. The *Axis* of a *Mirroure* or *Lens* is the right line  $ED$ , drawn through the vertex  $V$ , and the center  $C$ , on which it was described.

37. The *Visual* or *Optic Angle*, is that which is contained under the two right lines drawn from the extreme points of an object to the eye; thus  $AEB$  or  $CED$  is the *Optic* Fig. 12. *Angle*, or that under which the object  $AB$  or  $CD$  appears to the eye at  $E$ .

38. A *Pencil* of ray is a double cone of rays, as  $LON$  Fig. 13.  $FL$ , joined together at the base in the *Lens*  $LN$ ; of which one cone  $LON$  has it's vertex in some point of an object, as at  $O$ ; and the other cone  $LFN$  has it's vertex in the point of convergence, or *Focus*  $F$ . The middle line  $OF$  is called the *Axis* of that pencil.

*Of the practical Part of Optics, with as much Theory as will be sufficient for the Construction and Use of most Kinds of optical Instruments.*

WHAT I here propose to lay down as the practical part of optics, is chiefly intended for those whose curiosity and ingenuity may lead them to make further discoveries in this noble science.

This part of optics has always been kept as secret as possible by people who made it their business, and the prices of optical instruments being partly out of the reach of any, but such as are possessed of independent fortunes; by this means, some thousands of ingenious enquirers have been deprived  
from



from viewing the glorious works of nature, which afford such an amazing field for contemplation and amusement.

It has been attended with great expence, and unwearied diligence, for me to gain the little knowledge I have of this art, and which, I shall freely communicate to the public, in as plain a manner as I possibly can; in order to do this, I shall describe the parts, as far as the construction and use require, of every machine I shall have occasion to treat of; at the same time, I would particularly recommend to every one who wish to make some proficiency in optics, to a close application to the mathematics, as that is the only means whereby any one can attain a true knowledge of its theory.

My desire also is to make people sensible of the pleasure and information the microscope, and telescope can afford, and instruct them how to manage as well as make these machines; likewise explain the effects of glasses on the sight, and lead them gradually into the nature, use, and magnifying powers of these instruments.

### *Of Spectacles.*

WHEN objects are seen through a perfectly flat glass, the rays of light pass through it, from them to the eye, in a straight direction, and parallel to each other; and consequently, the objects appear very little either diminished, or enlarged, or nearer, or farther off, than to the naked eye. But if the glass they are seen through, has any degree of convexity, the rays of light are directed from the circumference towards the center, in an angle proportionable to the

the



the convexity of the glass, and meet in a point, at a greater or lesser distance from the glass, as it is more or less convex. This point, where the rays meet, is called the focus; and this focus is nearer or farther off, according to the convexity of the glass; for as a little convexity throws it to a considerable distance, so when the convexity is much, the focus is very near. Its magnifying power is also in the same proportion to the convexity; for as a flat glass scarce magnifies at all, the less a glass departs from flatness, the less of course it magnifies; and the more it approaches towards a globular figure the nearer its focus is, and the more its magnifying power.

People's different length of sight depends on the same principle, and arises from a more or less convexity of the cornea and chrySTALLINE humour of the eye; the rounder these are, the nearer will the focus or point of meeting rays be, and the nearer an object must be brought to see it well. The case of short-sighted people is only an over-roundness of the eye, which makes a very near focus; and that of old people is a sinking or flattening of the eye, whereby the focus is thrown to a great distance: so that the former may properly be called eyes of too short, and the latter eyes of too long a focus. Hence too, the remedy for the last is a convex glass, to supply the want of convexity in the eye itself, and brings the rays to a shorter focus; whereas a concave glass is needful for the first, to scatter the rays, and prevent their coming to a point too soon.

Nothing is more common than to observe old people holding objects they would examine at a great distance from them, for the reason above-mentioned; and every  
body



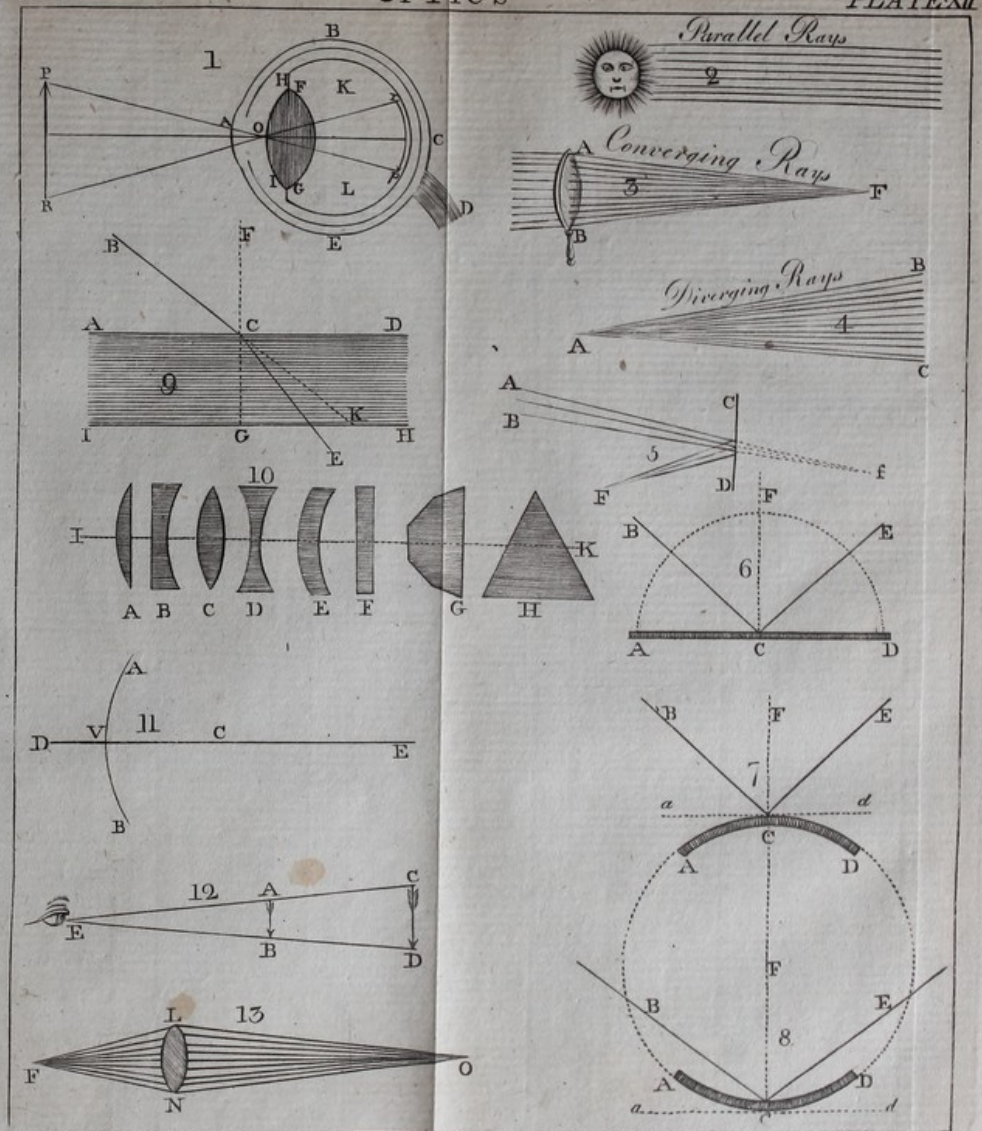
body knows, short-sighted people cannot distinguish any thing without bringing it very near their eyes. Both extremes are very inconvenient; but those whose eyes are flat by age, should remember with satisfaction, that they have enjoyed the pleasure of them for many years; and the short-sighted may comfort themselves, that they can distinguish much smaller objects than long-sighted people: for the object is magnified in proportion to the roundness of the eye and the nearness of the focus, and consequently appears four times as big to an eye whose focus is but four inches off, as it does to one whose focal distance is at eight inches. Short-sighted people have also this farther advantage, that age improves their eyes, by the same means it impairs other peoples, that i by making them more flat.

The nearer any object can be brought to the eye, the larger will be the angle under which it appears, and the more it will be magnified. Now, that distance from the naked eye, where the generality of people are supposed to see small objects best, is at about six inches; consequently, when such objects are brought nearer than six inches, they will become less distinct; and if to four or three, they will scarce be seen at all. But by the help of convex glasses we are enabled to view things clearly at much shorter distances than these: for the nature of a convex lens is to render an object distinctly visible to the eye at the distance of its focus; wherefore, the smaller a lens is, and the more its convexity, the nearer is its focus, and the more its magnifying power.

Plate XIII.

Fig. 1.

Now, it is evident, from the figure, if either the cornea, a b c, or chrystalline humour e, or both of them, be too







too flat, as in the eye A, their focus will not be on the retina, as at d, where it ought to be, in order to render vision distinct; but, beyond the eye as at f. Consequently those rays which flow from the object C, and pass through the humours of the eye, are not converged enough to unite at d: and therefore the observer can have but a very indistinct view of the object. This is remedied by placing a convex glass g h, of a proper focus, before the eye, which makes the rays converge sooner, and imprints the image duly on the retina at d.

If either the cornea, or crystalline humour, or both of them, be too convex, as in the eye f, the rays that enter in from the object C, will be converged to a focus in the vitreous humour, as at f, and by diverging from thence to the retina, will form a very confused image thereon: and so, of course, the observer will have as confused a view of the object, as if his eye had been too flat. This inconvenience is remedied by placing a concave glass g h before the eye; which glass, by causing the rays to diverge between it and the eye, lengthens the focal distance so, that if the glass be properly chosen, the rays will unite at the retina, and form a distinct picture of the object upon it.

When glasses are put in frames for spectacles, their frames ought not to be straight, so as both eyes may be as the same plane; but they ought to be so bent in the middle, that the axis of both glasses may be directed to one point, at such a distance as you generally look with spectacles. By this means the eyes will fall perpendicular upon both glasses, and make the object appear distinct. But if they fall obliquely upon the glasses, it will cause a confused appearance in the objects, therefore, the shape of the frame,

E c

ought



Fig. 2. ought to be as represented when A B is the plane as one glass is fixed, and C D the other.

Spectacles are the most useful optical machine in the world. There are few people that grow into years, but have occasion for them to help their defective eyes, and without them would be useless in a great many occasions of life.

### *Of MICROSCOPES.*

THE word microscope imports an instrument for viewing several small objects. I have before observed, that nature has so formed the human eye, that we cannot distinctly view an object at a nearer distance than six inches; and since there is an affinity of objects, which at that distance appear either as points, or are wholly imperceptible, whatsoever instrument or contrivance will render such minute objects visible and distinct, we properly call a microscope.

It is usual to say, that the microscope magnifies objects seen through it; but this is true only with regard to the apparent, not the real magnitude of objects; they indeed appear to be larger with, than without a microscope, but, in truth they are not; and the reason why they appear to be magnified will be easy to apprehend, by any person who understands the nature of the optic angle.

The apparent magnitude of objects is measured by the angle which they are seen under by the eye; and those angles are reciprocally as the distances from the eye. If therefore, at the distance of six inches, I can but just discern



cern an object, and then by an interposing a lens, or other body, I can come to view that very object at a nearer distance, the object will appear to be as much larger through the lens, than before to the naked eye, as its distance from the lens is less than its distance from the eye.

That this is the case, is evident, from where A is a point Fig. 3. in an object not clearly visible to the naked eye, at a less distance than A B, because the rays which proceed from it are too divergent to admit of distinct vision till they have passed that distance; but if the same object be placed in the focus C of the lens D, the rays which proceed from it will become parallel, by passing through the said lens, and therefore the object is distinctly visible to the eye E, placed any where before the lens D. Consequently it will appear as much larger, through the lens than to the naked eye, as C D is less than A B.

If an object A B be placed in one focus C of a lens Fig. 4. D E, and the eye in the other focus F, the eye will see just so much of the object as is equal to the diameter of the lens; for the rays of A D and B E, which go from the object to the extremities of the lens D and E, and are united at the focus F, must necessarily proceed from the object to the lens parallel to the axis F C, and therefore parallel to each other; consequently the part of the object A B, seen by the rays D F, E F, will be equal to the diameter D E of the said lens.

If only the part d e of the lens be open, then only so much of the object a b, as is equal thereto, will be perceived by the eye. Now since A B is equal to D E, or a b to d e, therefore the angle D F E, or d F e, is the optic

E e 2

angle



angle under which the part of the object  $AB$  or  $a b$  appears to the eye at  $F$ ; and since  $GF$  is but one half  $FC$ , therefore the angle  $DFE$ , or  $d f e$ , is double to that under which the part  $AB$  or  $a b$  would appear to the naked eye at the distance  $FC$ : that is, the eye sees the object, situate as above, twice as large with the lens as it would do without it.

Fig. 5.

If you would see a portion of an object larger than the lens, your eye must be placed nearer the lens than its focus. Let the lens be  $DE$ , its two foci  $F$  and  $C$ ; in the focus  $C$  let there be an object  $AB$  larger than the lens; suppose the rays  $AD$ ,  $BE$ , proceed from the extremities of the object to those of the lens, it is evident from the figure they will be convergent, and therefore will by the lens be united in a point  $K$ , between the lens  $DE$ , and its focus  $F$ : if then the eye be placed at  $K$ , it will take into its view an object, greater than the lens  $DE$ .

Again, let  $GH$  be a portion of an object  $AB$ , less than the lens  $DE$ ; draw  $GD$ ,  $HE$ , which will be diverging rays, and therefore will be united at a point  $I$ , farther distant from the lens than the focus  $F$ : hence, if an eye be placed farther from the lens than its focal distance, it can never see any object, or part of an object, at one view, so large as the lens, but always smaller. And universally, the visible part of an object will be to the lens, as the focal distance of the lens, to the distance of the eye.

Since then it is evident, the nature of a convex lens is such as will render an object distinctly visible to the eye, at the distance of its focus, the reason why they are used

as



as microscopes is exceeding plain. For suppose the distance  $A B$  be 6 inches, where the naked eye  $B$  can but just perceive the object  $A$  distinctly, and let the focal distance  $C D$  of the lens  $D$  be half an inch; then since  $C D$  is but one twelfth of  $A B$ , the length of the object at  $C$ , will appear twelve times as large as at  $A$ ; if it were a surface, it would be one hundred and forty-four times as great: and the solidity or bulk would be magnified one thousand seven hundred and twenty-eight times. Fig. 3.

If  $C D$ , the focal distance of the lens  $D$ , be but one fourth part of an inch, then will that be but one twenty-fourth of  $A B$ , equal six inches, and so the length of objects will be magnified twenty-four times; the surface five hundred and seventy-six times, and the solidity thirteen thousand eight hundred and twenty-four times, for those numbers are the square and cube of twenty-four. From whence it appears, that single glass lenses make very good microscopes, which have these advantages, that the object appears most clear, they lie in little room, may be carried about any where, are to be had for a small price, and are most easy to be used.

The form of a very convenient microscope, is where  $A B$  is a circular piece of wood, ivory, &c. in the middle of which is a small hole, one twentieth of an inch diameter; upon this hole is fixed, with a wire, a small lens  $C$ , whose focal distance is  $C D$ . At that distance is a pair of pyners  $D E$ , which may be adjusted by means of the sliding screw as in the figure, and opened by means of the two little studs  $a, e$ ; with these you take up any small object  $O$ , and view it with the eye placed in the other focus of the lens at Fig. 6.

F.



F. And according to the focal length of the lens, the object O will appear more or less magnified, as represented at I M, If the focal length be half or one fourth of an inch, the length, surface, and bulk of the object will be magnified as before described. This small instrument may be put into a case, and carried about in the pocket without any incumbrance. I have made trial of various lenses, and find those whose focal lengths are 3-tenths, 4-tenths, and 5-tenths of an inch, the best for common use.

Since the nearer the eye can approach to an object, the larger it appears, it is plain a double and equally convex lens is far preferable to a plano-convex lens: because if the sphere or convexity be the same, the focal length of the former, is but half as long as of the latter: and since the double convex consists of two segments of a sphere, the more an object is to be magnified, the greater must the convexity be, and therefore the smaller the sphere; till at last the utmost degree of magnifying will require that these segments become hemispheres, and consequently the lens will be reduced to a perfect spherule, or very small sphere.

If the radius of the spherule be one tenth of an inch, the eye will have distinct vision of an object by means thereof, at the distance of a radius and half, i. e. 3-twentieths of an inch, which, as it is but the 40th part of six inches, shews that the length of an object will be magnified forty times, the surface one thousand six hundred times, and the solidity sixty-four thousand times, by such a small sphere.

If the radius of a spherule be but one twentieth of an inch, then will the eye have distinct vision of an object at the distance of 3-fortieths of an inch, which, as it is but the



80th part of six inches, shews the length of objects will appear eighty times greater, the surface six thousand four hundred times, and the bulk five hundred and twelve thousand times greater to the naked eye at six inches distance.

Again, if the diameter of a spherule be one twentieth of an inch, or the radius one fortieth, then will the eye approach the object so near as 3-80th part of an inch, which is but the 160th part of six inches; and therefore the length of objects will be magnified one hundred and sixty times, the surface twenty-five thousand six hundred times, and the solidity four million and ninety-six thousand times by this spherule; which is so great a power of magnifying, as surpasses all human imagination and comprehension.

In using these spherule microscopes, the objects are to be placed in one focus, and the eye in the other; and since the focus is so exceeding near the glass, it is impossible to view any but pellucid bodies: for if any opaque object were to be applied, the eye being as it were just on the spherule, would entirely prevent any light falling on it, and it would be too obscure to be viewed.

It was with these sort of microscopes, that the famous Dutch philosopher Mr. *Leeuwenhoek* made such wonderful discoveries; and it must be with these, if with any, that the corpuscles or atoms, of which bodies consist, are to be discovered; which the great *Sir Isaac Newton* thought was possible. But the great difficulty of making very small, and at the same time, very good ones; their prejudice to the eyes in poring very hard and near; the trouble of placing objects at a due distance and the very small part which  
can



can be seen of any, make this sort of microscopes very little known or used.

*Of a single Microscope for Opaque Objects.*

THIS microscope remedies the inconvenience of having the dark side of an object next the eye, which has hitherto been an unsurmountable obstruction to the making observations on opaque objects with any considerable degree of exactness or satisfaction: for in all other contrivances commonly known, the nearness of the instrument to the object (when glasses that magnify much are used) unavoidably overthrows it so much, as to render its appearance obscure and undistinct. And, notwithstanding, ways have been tried to point light upon an object, from the sun, or a candle, by a convex glass placed on the side thereof; the rays from either can be thrown upon it in such an acute angle only, that they serve to give a confused glare, but are insufficient to afford a clear and perfect view of the object.

But in this new microscope, by means of a concave speculum of silver highly polished, in whose center a magnifying lens is placed, so direct and strong a light is reflected upon the object, that it may be examined with all imaginable ease and pleasure.

The apparatus for this purpose has afforded me more delight and satisfaction than I am able to describe; and whoever tries it, will, I believe, join in my opinion, that he never saw an opaque object with so much clearness, and in so perfect and true a manner.

The

The several parts of this instrument commonly made of brass, are as follows :

Through the first side A, passes a fine screw B, the other end whereof is fastened to the moveable side C. Fig. 7.

D is a nut adapted to the said screw by the turning of which the two sides A C are gradually brought together.

E is a spring of steel, that separates the said two sides when the nut is unscrewed.

F a piece of brass turning round in a socket, whence proceeds a small spring tube moving upon a rivet, through which tube there runs a steel wire, one end whereof terminates in a sharp point G, and the other hath a pair of piers H fastened to it. The point and piers are to thrust into or to take up and hold any insect or object : and either of them may be turned upwards, as suits your purpose best.

I is a ring of brass with a female screw within it, mounted on an upright piece of the same metal, which turns round on a rivet, that it may be set at a due distance when the least magnifiers are employed. This ring receives the screws of all the magnifiers.

P a handle turned of wood, to screw into the instrument when it is made use of.

K a concave speculum of silver, polished as bright as possible, in the center of which a double convex lens is Fig. 8.  
F f placed,



placed, with a proper aperture to look through it. On the back of this speculum a male screw L is made to fit the brass ring I, to screw into the said ring at pleasure.

There are four of these concave specula, of different magnifying powers, to be used as objects to be examined may require. The greatest magnifiers must always have the least apertures.

Fig. 8.

M a round object-plate, one side white and the other black, intended to render objects the more visible, by placing them, if black, on the white, and if white on the black side. A steel spring N, turns down on each side to make any object fast: and issuing from the object plate is a hollow pipe to screw it on the needle's point G.

Fig. 10.

O is a small box of brass, with a glass on each side, contrived to confine any living object, in order to examine it: this also has a pipe to screw upon the end of the needle G.

Fig. 11.

Q a pair of brass plyers, to take up any object, or manage it with conveniency.

Fig. 12.

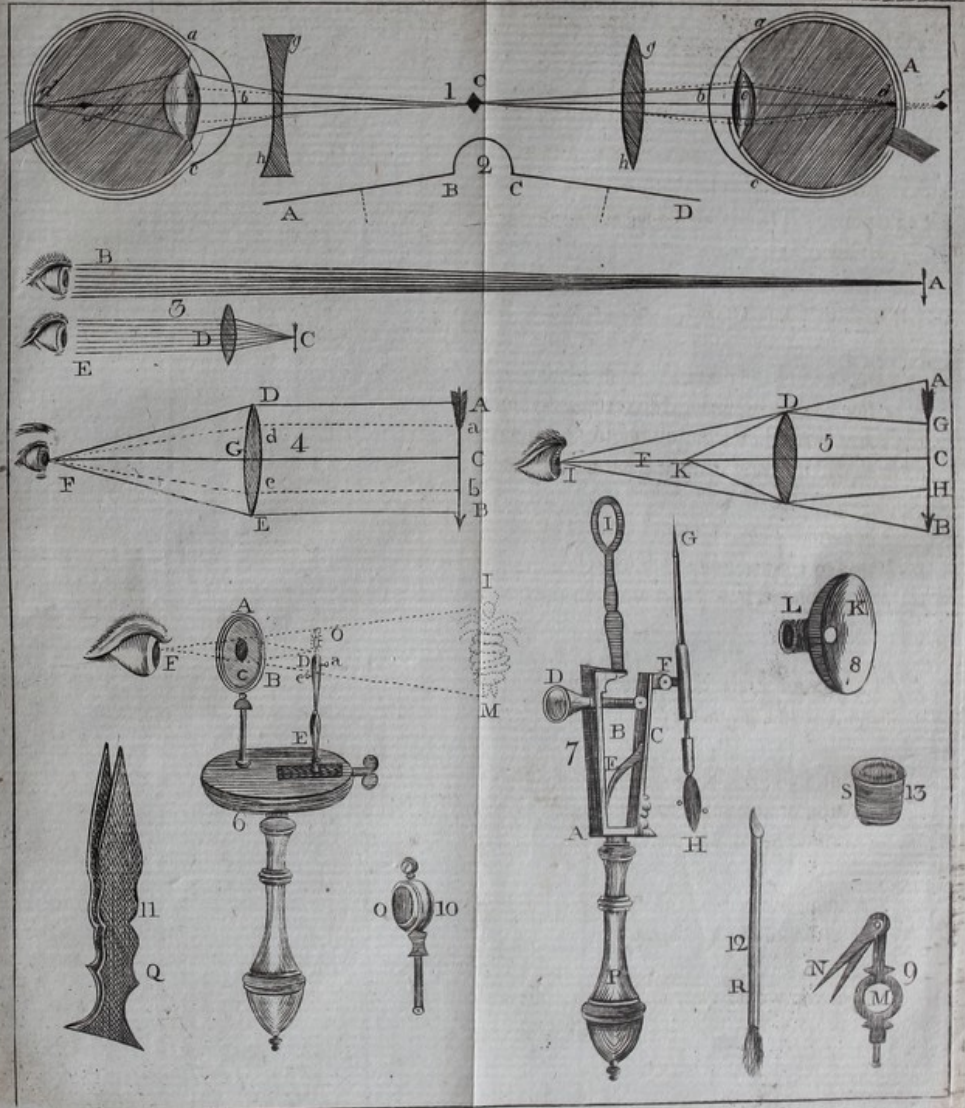
R a soft hair brush, to clean the glasses or specula, or apply a drop of any liquid to the isinglass of the box O, in order to view the animalcules.

Fig. 13.

S a small ivory box for the talcs, to be placed when wanted in the small brass box O.

Fig 7.

When you would view any object, screw the speculum, with the magnifier you would think best to use, into the  
brass







brass ring I. Place your object either on the needle G, in the pyners H, on the object-plate M, or in the brass hollow box O, as may be most convenient, according to the nature and condition of it: then holding up your instrument by the handle P, look against the light, through the magnifying lens, and by means of the nut D, together with the motion of the needle, by managing its lower end, the object may be turned about, raised, or depressed, brought nearer the glass, or put farther from it, till you hit the true focal distance, and the light be seen reflected from the speculum strongly upon the object: by which means, it will be shewn in a manner surprizingly distinct and clear. And for this purpose, the light of the sky, or of a candle, will answer to your satisfaction.

This microscope is principally intended for opaque objects, but transparent ones may also be viewed by it: observing only, that when such come under examination, it will not always be proper to throw on them the light reflected from the speculum: for the light transmitted through them meeting the reflected light, may, together, produce too great a glare. A little practice will teach how to regulate both these lights to good advantage.

There is reason to expect great discoveries may be made by the apparatus above described, as opaque objects are a large field, but little hitherto examined, by reason of the great difficulty in doing it.



*Of Mr. Wilson's single Pocket Microscope.*

Plate  
XIV.  
Fig. 1.

THE body is made either of brass, ivory, or silver, as represented A A B B.

C C is a long fine-threaded male screw, that turns into the body of the microscope.

D a convex glass at the end of the said screw.

I. Two concave round pieces of thin brass, with holes of different diameters in the middle of them, to cover the said glass, and thereby diminish the aperture when the greatest magnifiers are employed.

E E three thin plates of brass within the body of the microscope, one whereof is bent semicircularly in the middle, so as to form an arched cavity for the reception of a tube of glass, whereas the two flat plates are to receive and hold the sliders between them.

F a piece of wood or ivory, arched in the manner of the semicircular plate, and cemented thereto.

G the other end of the body of the microscope, where a hollow female screw is adapted to receive the different magnifiers,

H a spiral spring of steel, between the said end C and the  
plates

plates of brass; intended to keep the plates in a right position, and counteract against the long screw C C.

I a small turn'd handle, for the better holding of the instrument, to screw on or off at pleasure.

To this microscope belong seven different magnifying glasses: six of them are set in silver, brass, or ivory, as in K, and marked 1, 2, 3, 4, 5, 6, the lowest numbers Fig. 2 being the greatest magnifiers.

L is the seventh magnifier, set in the manner of a little Fig. 3 barrel, to be held in the hand for the viewing any larger object.

The figure may be of further use, by applying a thin cap, Fig. 4, with a hole in it, a quarter of an inch square, exact in the focus of the lens; by which means, when a piece of lin cloth is applied upon the brass, and viewed through the other end, the threads will appear greatly magnified, so that they may be counted, and thereby the quality of the cloth may be ascertained by calculation.

M is a flat slip of ivory, called a slider, with four round Fig. 5. holes through it, wherein to place objects between two glasses or pieces of Muscovy talc, as they appear d d d d.

Eight such ivory sliders, and one of brass, are usually sold with this microscope; some with objects placed in them, and others empty, for viewing any thing that may offer: but whoever pleases to make a large collection of objects, may have as many as he desires.

The



The brass slider is to confine any small object, that it may be viewed without crushing or destroying it.

Fig. 6. N is a forceps or pair of plyers, for the taking up insects or other objects, and adjusting them to the glasses.

Fig. 7. O is a little hair-brush, or pencil, wherewith to wipe any dust from off the glasses, or to take up any small drop of liquid one would examine, and put it upon the talcs or isinglass.

Fig. 8. P is a tube of glass, contrived to confine living objects, such as frogs, fishes, &c. in order to discover the blood, as it streams along the veins and arteries.

All these particulars are contained in a little neat box, very convenient for carrying in the pocket.

Fig. 1. When an object is to be viewed, thrust the ivory slider, in which the said object is placed, between the two flat brass plates E E: observing always to put that side of the slider where the brass rings are, farthest from your eye. Then screw on the magnifying glass you intend to use, at the end of the instrument G; and looking through it against the light, turn the long screw C C, till your object be brought to fit your eye; which you will know by its appearing then perfectly distinct and clear. 'Tis best to look at it first, through a magnifier that can shew the whole thereof at once, and afterwards to inspect the several parts more particularly with one of the greatest magnifiers: for thus you will gain a true idea of the whole, and of all its parts. And though the greatest magnifiers can shew but

but a minute portion of any object at once, such as the claw of a flea, the horn of a louse, or the like: yet by gently moving the slider that contains your object, the eye will gradually overlook it all; and if any part should be out of distance, the screw C C will easily bring it to the true focus.

As objects must be brought very near the glasses when the greatest magnifiers are used, be particularly careful not to scratch them as you move it in or out. A few turns of the screw C C will easily prevent this mischief, by giving them room enough.

You may change the objects in your sliders, for what others you think proper, by taking out the brass ring with the point of a penknife; the talc will then fall out, if you but turn the sliders; and after putting what you please between them, by replacing the brass rings, you will fasten them as they were before. 'Tis proper to have some sliders furnished with talcs, but without any objects between them, to be always in readiness for the examination of fluids, salts, sands, powders, the Farina of flowers, or any other casual objects of such sort as need only be applied to the outside of the talc.

The circulation of the blood may easiest be seen in the tails and fins of fishes, in the fine membranes between a frog's toes, or best of all, in the tail of a water-newt. If your object be a small fish, place it within the tube, and spread its tail or fin against the side thereof: if a frog, chuse such an one as can but just be got into your tube, and with a pen or stick expand the transparent membrane between  
the



the toes of the frog's hand foot as wide as you are able. When your object is so adjusted, that no part thereof can intercept the light from the place you intend to view, unscrew the long screw C C, and thrust your tube into the arched cavity, quite through the body of the microscope; then screw it to the true focal distance, and you will see the blood passing along its vessels with a rapid motion, and in a most surprising manner.

Make use of the third, or fourth magnifier for frogs or fishes; but for the tails of water-newts, the fifth, or sixth will do; because the globules of their blood are twice as large as those of frogs or fish. The first or second magnifier cannot well be employed to this purpose; for the thickness of the tube wherein the object lies, will scarce admit its being brought so near as the focal distance of the magnifier.

*A Pocket Microscope, with a Reflecting Speculum.*

Fig. 9. A is a scroll of brass, fixed upright on a round pedestal of wood B, so as to stand perfectly firm and steady.

C is a brass screw, that passes through a hole in the upper limb of the scroll, into the side of the Microscope D, and screws it fast to the said scroll.

E a concave looking-glass or speculum, set in a box of brass, which hangs in the arch G, by two small screws f f, that screw into the opposite sides thereof.

At

At the bottom of the said arch is a pin of the same metal, exactly fitted to a hole h, in the wooden pedestal, made for the reception of the said pin.

As the arch turns on this pin, and the speculum turns on the ends of the arch, it may, by this two-fold motion, be easily adjusted; in such a manner, as to reflect the light of the sky, the sun, or a candle, directly upwards, through the microscope that is fixed perpendicularly over it; and by so doing, may be made to answer almost all the ends of the large double reflecting microscope.

The body of the microscope may also be fixed horizontally, and objects may be viewed in that position, by any light you choose; which is an advantage the reflecting microscope has not.

It may also be rendered farther useful, by means of a slip of glass, one end of which being thrust between the plates where the sliders go, and the other extending to some distance, such objects may be placed thereon, as cannot be applied to the sliders: and then, having a limb of brass that may be fastened to the body of the microscope, and extend over the projecting glass a hollow ring, wherein to screw the magnifiers, all sorts of subjects may be examined with great conveniency, if a hole be made in the pedestal, to place the speculum exactly underneath, and thereby throw up the rays of light as in the next figure.

The pocket microscope thus fixed, is, if I may presume to judge, as easy and pleasant in its use, and as fit for the most curious examination of the animalcules and salts in



fluids, of the farinæ in vegetables, of the circulations in small creatures: in short, it is likely to make considerable discoveries in objects that have some degree of transparency, as any microscopes I have ever seen or heard of.

*Another single Microscope on a Foot or Stand.*

THE single microscopes hitherto described, have been contrived in many different forms, which on some occasions are very necessary and convenient. I have here given the form or structure of one which I think, in some cases, preferable to any I have seen.

This is the general form of the instrument in which A B is the basis or foot.

Fig. 10.

C D I is the stem, of which the lower part C is in the form of a pillar; and the upper part D has four plain sides.

E, F, are two square sockets of brass, moveable up and down together upon the square part of the stem, being connected by a common screw; but this motion is checked by the constant pressure of a spring.

G is a screw by which the part E is fixed to the stem.

H is an adjusting screw, by which the part F is gradually moved up and down; and thereby K L, the stage on which the objects are placed, has M N the slider, with its objects\* duly adjusted to the focus of the magnifiers.

L is

L is a joint by which the stage is capable of an horizontal motion, to shew any part of the object without moving the slider.

O P is a circular piece of brass consisting of two plates, between which are placed six small lenses or magnifiers in a circle near the extreme part, and is moveable on a screw in its center, which goes into I Q a piece of brass fixed very firmly on the top of the stem; upon this is Q a circular piece of brass foldered on, with a hole in the center, under which the circle of glasses below passes, and, consequently, any one of the lenses being brought to the center of this hole, will be exactly over the center of the hole in the stage, and shew the objects when adjusted to the focus of the said lens.

R is the speculum that reflects the light through the microscope.

*A Megaloscope for viewing large Objects.*

This is an optical instrument that may be properly called a megaloscope for the hand; because it is adapted for viewing all the larger sort of small objects, such as insects, flowers, minerals, linen, &c. to a very great advantage; as with three glasses only it has seven different magnifying powers.

Fig. 11.

A B is the case of brass, silver, &c.

D, E, F, three several lenses with different magnifying powers, which are all contained in the said case, and turned out at pleasure.

G g 2

H the



H the handle.

The three glasses singly, afford three magnifying powers; and by combining two and two, we make three more; for D with E makes one, D with F another, and E with F a third; which with the three singly make six; and lastly, all three combined together make another, so that upon the whole, there are seven powers of magnifying with three glasses only.

*Of double or compound Microscopes.*

Fig. 12.

The double or compound microscope, consists of an object glass c d, and an eye glass e f. The small object a b is placed at a little greater distance from the glass c d than its principal focus, so that the pencils of rays flowing from the different points of the object, and passing through the glass, may be made to converge and unite in as many points between g and h, where the image of the object will be formed: which image is viewed by the eye through the eye-glass, e f. For the eye-glass being so placed, that the image g h may be in its focus, and the eye much about the same distance on the other side, the rays of each pencil will be parallel, after going out of the eye-glass, as at e and f, till they come to the eye at k, where they will begin to converge by the refractive power of the humours; and after having crossed each other in the pupil, and passed through the chrySTALLINE and vitreous humours, they will be collected into points on the retina, and form the large inverted image A B thereon.

The

The magnifying power of this microscope is as follows : suppose the image  $g h$  to be six times the distance of the object  $a b$  from the object glass  $c d$ ; then will the image be six times the length of the object : but since the image could not be seen distinctly by the bare eye at a less distance than six inches, if it be viewed by an eye-glass  $e f$ , of one inch focus, it will thereby be brought six times nearer the eye ; and consequently viewed under an angle six times as large as before ; so that it will be again magnified six times ; that is, six times by the object-glass, and six times by the eye-glass, which multiplied into one another, makes thirty-six times ; and so much is the object magnified in diameter more than what it appears to the bare-eye ; and consequently thirty-six times thirty-six, or one thousand two hundred and ninety-six times in surface.

But because the extent or field of view is very small in this microscope, there are generally two eye-glasses placed sometimes close together, and sometimes an inch asunder ; by which means, although the object appears less magnified, yet the visible area is much enlarged by the interposition of a second eye-glass ; and consequently a much pleasanter view is obtained.

*The Description and Use of a compound Microscope.*

Is the form of a compound microscope for the pocket.

Fig. 13.

A Q is the body or internal part which is moveable up and down in C D an external case of wood, brass or silver.

E one



E one of the three pillars which support the instrument.

F a plate fixed (horizontally) to the legs, usually called the stage.

G a hole in the central part, in which glass, and other parts of the apparatus are placed, with objects to be viewed.

H an illuminating or reflecting speculum.

I the foot of the instrument.

K is a pipe to which is screwed,

Q a brass button or case to hold the magnifier.

In this compound microscope there are generally three (sometimes four) glasses employed to produce the effect, viz. 1. the magnifying lens at Q which makes a large image in the upper part of the small object below. 2. A large lens at B, called the body glass, which is the cause of a larger field of view. 3. An eye glass at A, by which we view the enlarged image of the object, in its focus.

*The Method of computing the magnifying Power of single and double Microscopes.*

THE magnifying power in all optical instruments depends upon this one principle, that every object is apparently greater or less in proportion, as it is nearer to, or farther

farther from the eye ; because the nearer it is, the larger is the visual angle under which it appears, & *vice versa*.

But the eye is so formed as to admit of distinct vision by such rays only as are nearly parallel ; and therefore every object must be removed to such a distance from the eye that the rays of light issuing from every point thereof, may fall upon the eye with small divergency, or nearly parallel, which distance is in different eyes from six to eight inches, as any one may find by trial.

Now, since a convex glass convenes parallel rays to a point or focus ; therefore, on the contrary, if an object be placed in the focus of such a lens, the rays proceeding from each point will be refracted parallel to the eye, and thereby produce distinct vision of that object in its focus.

Hence then it follows, that if a b be a very small object in the focus of the glass c, whose focal distance is one inch, the eye applied to the lens C will have the distinct vision thereof ; and this being at a distance six, seven, or eight times nearer than the eye alone could clearly see it, it must appear so many times larger than to the naked eye ; and therefore we properly say, it is magnified to such eyes, six, seven, or eight times in length and breadth. Fig. 14.

But all surfaces are magnified in proportion to the squares of their lengths or sides ; therefore the surfaces of objects are magnified thirty-six, forty-nine, or sixty-four times by a lens of one inch focal distance.

Also the bulk or magnitude of the whole body, will be magnified



magnified in proportion to the cubes of the fides or length, and therefore all solid bodies will, by such a lens, be magnified two hundred and sixteen, three hundred and forty-three, or five hundred and twelve times, to such eyes respectively.

If the lens C were but of half an inch focal distance, the lengths of objects would be magnified twice as much; the surfaces four times, and the magnitude or bulk, eight times as much as before.

If the focal distance of the lens C be a quarter of an inch, then the lengths are magnified four times as much, viz. twenty-four, twenty-eight, or thirty-two times; the surfaces sixteen times as much, or 576 times more than to the naked eye at six inches distance; and solid bodies are magnified sixty-four times more than by the lens of a whole inch focal distance.

Once more; suppose the lens so small that its focal distance is but 1-tenth of an inch, then the length of an object is magnified sixty, seventy, or eighty times; the surface 3600, 4900, or 6400 times, and the solidity or whole bulk 216000, 343000, or 512000 times, or so much larger do the bodies of mites, or their eggs, appear than to the naked eye at six, seven, or eight inches distance.

After the same manner you may compute the magnifying power of lenses of 1-twentieth, 1-thirtieth, 1-fortieth, and even 1-fiftieth part of an inch focal distance, which may be made if required; but they are with difficulty used. By a lens 1-fiftieth of an inch, the length is magnified 300 times;



times; and the surface 90000 times; and the solidity 27000000 times.

But these enormous powers of magnifying are much better effected in compound microscopes, and be that in what degree you please, it is thus easily estimated. Let C be the object lens in the cell Q, Fig. 13, of the compound microscope, if then a small object, a b, be placed on the stage at G, a little more than the focal distance, there will be formed by the said lens C, a large image S T, in the upper part of the microscope, and this image is viewed through the glass G H in its focus below at O.

Now it is easy to understand that the image S T is as much larger than the object a b, as the distance C A, exceeds the distance C a from the lens. Suppose the image S T, six times larger than the object a b; then if it be viewed by a lens G H of one inch focal distance, the image S T will appear magnified six times at least, and therefore the object a b, will be magnified six times six, or 36 times in length; and 36 times 36, or 1296 times in surface; and 36 times 1296, or 46656 times in the bulk or solidity. And yet with these great powers of magnifying, the lens C may not be of less than half an inch focal distance, in the least sort of compound pocket microscopes.

But with a single eye-glass G H, we have too small a field of view, therefore we use two, viz. A B and D E; the first contracts the image S T, into another, I M, which is less, and this is viewed by the eye glass D E. Now both these glasses may have a magnifying power equal to that of a given single glass G H by this rule; let their distance be equal to the difference of their focal lengths, and their

H h

magnifying



magnifying power will be equal to that of a lens whose focal distance is half that of the greater A B.

For example, suppose the focal length of A B to be two inches 1-half, and that of D E one inch; then if their distance be one inch 1-half their joint magnifying power will be equal to that of a single lens G H, whose focal distance is one 1-4th, equal half that of A B. By the two eyeglasses the rays are converged to the eye at the compound focus F, much less affected by the errors arising from the aberration of rays, both from their different refrangibility, and the figure of the glasses.

*The Solar, or Camera Obscura Microscope.*

THIS microscope depends on the sun-shine, and must be made use of in a darkened chamber, as its name implies.

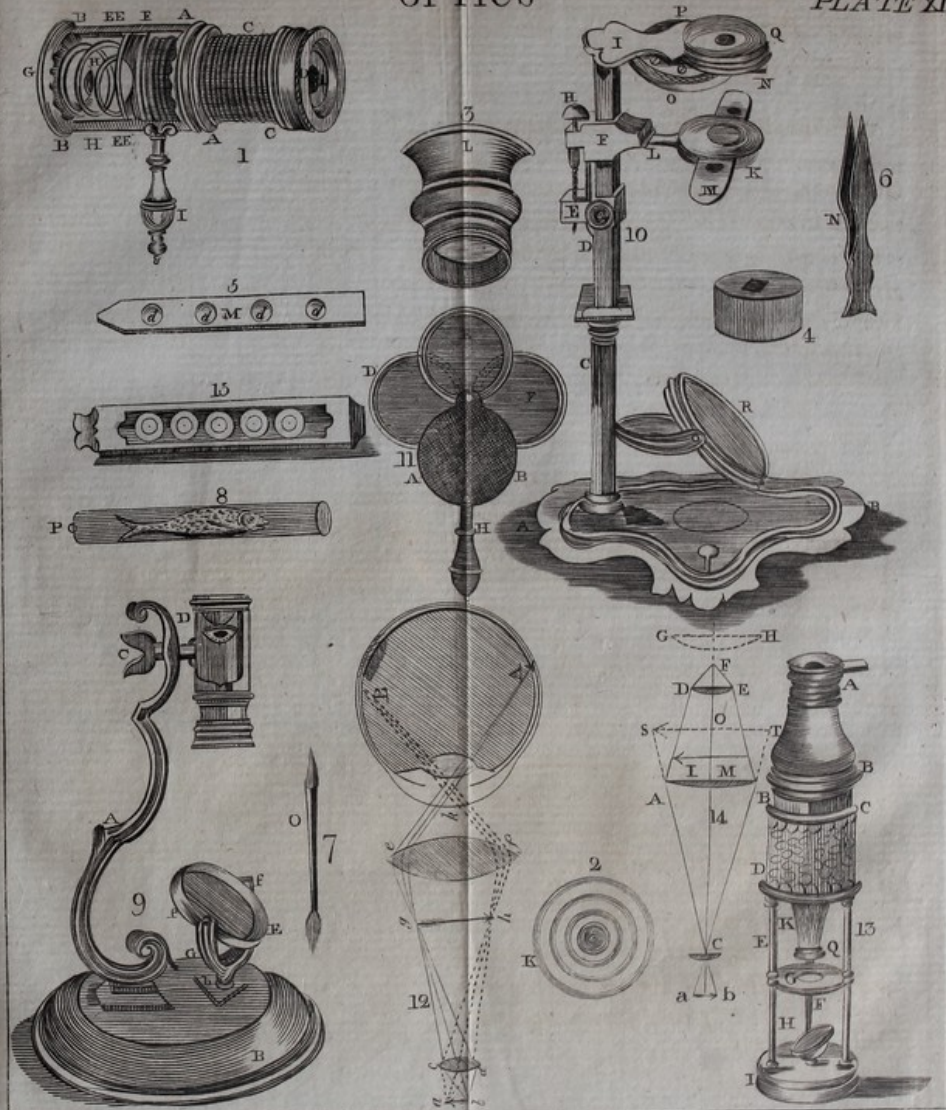
It is composed of a tube, a looking-glass, a convex lens, and Wilson's single pocket microscope before described.

The sun's rays being directed by the looking-glass through the tube upon the object, the image or picture of the object is thrown, distinctly and beautifully, upon a screen of white paper, or a white linen sheet, placed at some distance to receive the same; and may be magnified, to a size beyond the imagination of those who have not seen it: for the farther off the screen is removed, the larger will the object appear; infomuch, that a louse may be magnified to the length of five or six feet, or even a great deal more: but  
it



# OPTICS

PLATE XIV







t is indeed more distinct, when not enlarged to above half that size.

The apparatus for this purpose, as represented in the Plate XV. plate annexed, is as follows:

A, a square wooden frame, through which two long screws pass, and, assisted by a couple of nuts 1. 1. fasten it firmly to a window-shutter, wherein a hole is made for its reception; the two nuts being let into the shutter, and made fast thereto. Fig. 1.

A circular hole is made in the middle of this frame, to receive a piece of wood of a circular figure B, whose edge, that projects a little beyond the frame, composes a shallow groove 2, wherein runs a cat-gut 3; which by twisting round, and then crossing over a brass pulley 4, (the handle whereof 5, passes through the frame) affords an easy motion for turning round the circular piece of wood B, with all the parts thereto affixed.

C is a brass tube covered with seal-skin, which screwing into the middle of the circular piece of wood, becomes a case for the uncovered brass tube D, to be drawn backwards or forwards in.

E a smaller tube of about one inch in length, screwed to the end of the larger tube D.

F is another short brass tube, made to slide over the above-described tube E. To the end hereof the microscope must be screwed when we come to use it.



5, A convex lens, whose focus is about twelve inches, designed to collect the sun's rays, and throw them more strongly upon the object.

G, a looking-glass of an oblong figure, set in a wooden frame, fastened by hinges to the circular piece of wood B, and turning about therewith, by means of the above-mentioned catgut.

H, a jointed wire, partly brass and partly iron: the brass part whereof, which is flat 6, being fastened to the looking-glass, and the iron part, which is round 7, passing through the wooden frame, enable the observer (by putting it backwards or forwards) to elevate or decline the glass according to the sun's altitude.

I, A brass ring at the end of the jointed wire, whereby to manage it with greater ease.

N. B. The extremities of the cat-gut are fastened to a brass pin, by turning of which it may be braced up, if at any time it becomes too slack. This pin lying behind could not be shown in the picture.

When this microscope is employed, the room must be rendered as dark as possible: for on the darkness of the room, and the brightness of the sun-shine, depend the sharpness and perfection of your image. Then putting the looking-glass G through the hole in your window-shutter, fasten the square frame A to the said shutter by its two screws and nuts, I. I.

This

This done, adjust your looking-glass to the elevation and situation of the sun, by means of the jointed wire H, together with the cat-gut and pulley 3. 4. For the first of these raising or lowering the glass, and the other reclining it to either side, there results a twofold motion, which may easily be so managed as to bring the glass to a right position, that is, to make it reflect the sun's rays directly through the lens 5, upon the paper screen, and form thereon a spot of light exactly round.

Though obtaining a perfect circular spot of light upon the screen before you apply the microscope, is a certain proof that your looking-glass is adjusted right, yet that proof must not always be expected: for the sun is so low in winter, that if it shines in a direct line against the window, it cannot then afford a spot of light exactly round. But if it be on either side of you, a round spot may be obtained even in December.

As soon as this appears, screw the tube C into the brass collar provided for it in the middle of your wood-work, taking care not to alter your looking-glass; then screwing the magnifier you chuse to employ to the end of your microscope, in the usual manner, take away the lens at the other end thereof, and place a slider, containing the object to be examined, between the thin brass plates, as in the other ways of using the microscope.

Things being thus prepared, screw the body of your microscope to the short brass tube F, which slip over the small end E of the tube D, and pull out the said tube D less or more, as your object is capable of enduring the sun's heat. Dead objects may be brought within about an inch of the  
focus



focus of the convex lens *g* ; but the distance must be shortened for living creatures, or they will soon be killed.

If the light falls not exactly right, you may easily, by a gentle motion of the jointed wire and pulley, direct it through the axis of the microscopic lens.

The short tube *F*, which your microscope is screwed to, enables you, by sliding it backwards or forwards on the other tube *E*, to bring your objects to their true focal distance ; which will be known by the sharpness and clearness of their appearance ; they may also be turned round by the same means, without being in the least disordered.

The magnifiers most useful in the solar microscope are, in general, the fourth, fifth, or sixth,

Mention having been often made of a screen to throw the images of objects on, it is proper to inform the reader, that such a screen is usually composed of a sheet of the largest elephant paper, strained on a frame, which slides up, or down, or turns about at pleasure on a round wooden pillar, in the manner of some fire-screens. Larger screens are likewise made sometimes, with several sheets of the same paper pasted together on cloth, and let down from the ceiling with a roller, like a large map.

This microscope is the most entertaining of any ; and, perhaps, the most capable of making discoveries in objects that are not too opaque ; as it shews them much larger than can be done any other way. There are also several conveniencies attending it, which no other microscope can have



have : for the weakest eyes may use it without the least straining or fatigue : numbers of people may view any object, together, at the same time, and, by pointing to the particular parts thereof, and discoursing on what lies before them, may be able better to understand one another, and more likely to find out the truth, than when, in other microscopes, they must peep one after another, and perhaps see the object neither in the same light, nor the same position. Such too as have no skill in drawing, may, by this contrivance, easily sketch out the exact figure of any object they have a mind to preserve a figure of ; since they need only fasten a paper upon the screen, and trace it out thereon either with a pen or pencil, as it appears before them.

It is worth their while, who are desirous to take many draughts in this way, to get a frame, wherein a sheet of paper may be put in or taken out at pleasure ; for if the paper be single, the image of an object will be seen as plainly almost on the back as on the other side, and by standing behind the screen, the shade of the hand will not obstruct the light in drawing, as it must in some degree when one stands before it.

I must observe, that Dr. Liberkhun's solar microscope had no looking-glass belonging to it, and therefore was of use a few hours only in a day, when the tube could be placed directly against the body of the sun, and even then not without a good deal of trouble ; but by this lucky contrivance of a looking-glass, the sun's rays may be reflected through the tube, whatever its height or situation be, provided



vided it shines at all upon the window, and that too with much ease and advantage.

*Of the Nature and Use of the Micrometer in viewing small Objects.*

MANY and expensive have been the contrivances for measuring small objects, in all their dimensions, by that instrument called, a micrometer; I shall refer the reader to the several writers on optics for an account of them, and shall here only propose one other method, which will come easy, and be very ready in practice; the construction of which is a sufficient explanation of its reason and use.

The new micrometer is nothing more than a stage (on which the objects are placed) moveable by a fine screw which has a hand or small index passing over the divisions of a graduated circle. A fine threaded screw is the essential part in all micrometers, of the best or most perfect kind. This screw was formerly placed in the focus of the eye-glass DE, just where the image IM is formed; but I found this method of applying it gave some trouble in understanding and computing the dimensions taken by it; and therefore I have here applied to the stage, or rather to the object itself; which being attended with no difficulty, will, I presume, render the use of it more general and pleasant.

Plate  
XIV.  
Fig. 14.

The upper part of the microscope which contains the glass DE has a very fine wire in its focus, and to it any part of the image IM may be applied; or that wire may be applied to any part of the image, by a proper construction  
of



of the upper part of the microscope for that purpose. The object being then placed in a proper manner on the stage, the screw is to be turned, 'till the image of the object has passed its whole length or breadth under the wire, and then the quantity of its dimension will be known. Thus for example :

The number of threads on the screw in one inch is fifty, and the number of divisions on the circular plate is twenty. Therefore one thread, or one turn of the screw, measures one fiftieth part of an inch ; and one division of the plate is one twentieth of one fiftieth, that is one thousandth part of an inch. So that such a micrometer will very exactly measure any small object, or its smaller parts, to the thousandth part of an inch.

Suppose the subject were a mite, and it were required to measure the length thereof ; then I place it in a slider, and that slider on a stage in such a manner, that the mite may move length-wise in the direction of a screw, then I move or set the wire at right angles thereto, and so as to touch the image of the mite at one end, very exactly. This done, I turn the wire 'till the image has passed its whole length under the wire ; and having counted the turns, I find them four, and fourteen divisions of another ; the four turns are 4-fiftieths or 80-thousandths and the fourteen divisions are 14-thousandths, so that the whole length of the mite is 94-thousandths part of an inch, which is almost 1-tenth part of an inch.

Again, for a second example : suppose you measure the length of the egg of a mite, and find one turn of the screw, and three divisions on the plate, carry it completely



under the wire ; then one revolution of the screw is 1-fiftieth or 20-thousandth, and three divisions are 3-thousandth, so the whole length of the egg is equal to 23-thousandth of an inch ; that is, almost one forty-fourth part of an inch ; or forty-four such eggs of a mite will, if laid contiguously in a right line, be nearly equal to one inch in length.

I may here add, that the micrometer may be easily applied to the solar microscope ; for let a fine straight line be drawn on the screen, and the end or side of the image be placed to touch it, then by turning the screw, it will thereby be measured in thousandth parts of an inch.

How great the pleasure arising to the curious naturalists must be in the use of the micrometer, measuring the smallest objects, may be better conceived than expressed : when by this means he acquires an idea of the wonderful disproportion there is between the magnitudes or dimensions of the smallest and largest objects of the same species ; as between the smallest of the finny fry and the largest whale ; an animacule in vinegar and a rattlesnake thirty or forty feet long. And that the reader may have a clear perception of such a surprising contrast in the works of nature, I shall here give him a calculation of the comparative magnitude of the egg of a mite, and that of an ostrich.

Suppose the length of an ostrich's egg be five inches (and some are larger) ; also let the length of the egg of a mite be one fiftieth of an inch, and some are less than that ; then the lengths of these two eggs will be to each other as five to one fiftieth or two hundred and fifty to one ; then as they are similar bodies, their magnitudes will be as the  
cubes



cubes of these numbers, viz. as 15625000 to one: that is in words, one egg of an ostrich is equal to fifteen million six hundred and twenty-five thousand eggs of a mite. And there is great reason to believe, that there are eggs of other animacules in a still greater degree less than those of a mite. Indeed the greatest stretch of the human mind is infinitely insufficient to explore the amazing and inconceivable gradations of miniature in every part of nature, even at their very commencement, and nothing but the all-piercing eye of boundless intelligence can see through a series of such infinitely decreasing progressions.

*A Diagram of the Solar Microscope.*

LET A B be a section of the window shutter of a dark room, C D of the frame containing a scioptric ball E F; in the forepart whereof is screwed the tube G I K H, at one end of which is a lens G H, which, by converging the sun-beams into a narrow compass, does strongly enlighten the small object a b, placed on a slip of glass, or otherwise, in the part of the tube N Q, where a slit is made on each side for that purpose. Within this tube there slides another L m r M, which contains a small magnifying lens m r.

Plate XV.  
Fig. 2.

By moving the exterior tube I G H K one way, and the other, the glass G H, will be brought to receive the rays of the sun directly, and will therefore most intensely illuminate the object a b. The other tube L M, being slid backwards and forwards, will adjust the distance of the small lens m r, so that the image of the object a b shall be made very distinct, on the opposite side of the room at

I i 2

O P;



O P; and the magnitude of the image will be to that of the object, as the distance from the lens m r is to the distance of the object from it, as is evident from the figure.

### *Of TELESCOPES.*

BEFORE we enter upon the description of telescopes, it will be proper to shew how the rays of light are affected by passing through concave glasses, and also by falling upon concave mirrors.

Fig. 3.


When parallel rays, as a b c d e f g h, pass directly through a glass A B, which is equally concave on both sides, they will diverge after passing through the glass, as if they had come from a radiant point C, in the center of the glass's concavity; which point is called the negative or virtual focus of the glass. Thus the ray a, after passing through the glass A B, will go on in the direction k l, as if it had proceeded from the point C, and no glass been in the way. The ray b will go on in the direction m n; the ray c in the direction o p, &c. The ray C, that falls directly upon the middle of the glass, suffers no refraction in passing through it; but goes on in the same rectilineal direction, as if no glass had been in its way.

If the glass had been concave only on one side, and the other side quite plane, the rays would have diverged, after passing through it, as if they had come from a radiant point at double the distance of C from the glass; that is, as if the radiant had been at the distance of a whole diameter of the glass's concavity.

If



If rays come more converging to such a glass, than parallel rays diverge after passing through it, they will continue to converge after passing through it; but will not meet so soon as if no glass had been in the way; and will incline towards the same side to which they would have diverged, if they had come parallel to the glass. Thus the rays *f* and *h*, going in a converging state towards the edge of the glass at *B*, and converging more in their way to it than the parallel rays diverge after passing through it, they will go on converging after they pass through it, though in a less degree than they did before, and will meet at *I*: but if no glass had been in their way, they would have met at *i*.

When the parallel rays, as *d f a*, *C m b*, *e l c*, fall upon  Fig. 44 a concave mirror *A B* (which is not transparent, but has only the surface *A b B* of a clear polish) they will be reflected back from that mirror, and meet in a point *m*, at half the distance of the surface of the mirror from *C*, the center of its concavity: for they will be reflected at as great an angle from the perpendicular to the surface of the mirror, as they fell upon it, with regard to that perpendicular; but on the other side thereof. Thus, let *C* be the center of concavity of the mirror *A b B*, and let the parallel rays *d f a*, *C m b*, and *e l c*, fall upon it at the points *a*, *b*, and *c*. Draw the lines *C i a*, *C m b*, and *C h c*, from the center *C* to these points; and all these lines will be perpendicular to the surface of the mirror, because they proceed thereto like so many radii or spokes from its center. Make the angle *C a h* equal to the angle *d a C*, and draw the line *a m h*, which will be the direction of the ray *d f a*, after it is reflected from the point of the mirror: so that the angle of incidence *d a C*, is equal



to the angle of reflection  $C a h$ ; the rays making equal angles with the perpendicular  $C i a$  on its opposite sides.

Draw also the perpendicular  $C h c$  to the point  $c$ , where the ray  $e l c$  touches the mirror; and, having made the angle  $C c i$ , equal to the angle  $C c e$ , draw the line  $c m i$ , which will be the course of the ray  $e l c$ , after it is reflected from the mirror.

The ray  $C m b$  passes through the center of concavity of the mirror, and falls upon it at  $b$ , the perpendicular to it; and is therefore reflected back from it in the same limb  $b m C$ .

All these reflected rays meet in the point  $m$ ; and in that point the image of the body which emits the parallel rays  $d a$ ,  $C d$ , and  $e c$ , will be formed: which point is distant from the mirror equal to half the radius  $b m C$  of its concavity.

The rays which proceed from any celestial object may be esteemed parallel at the earth; and therefore, the images of that object will be formed at  $m$ , when the reflecting surface of the concave mirror is turned directly towards the object. Hence the focus of the parallel rays is not in the center of the mirror's concavity, but half way between the mirror and that center.

The rays which proceed from any remote terrestrial object, are nearly parallel at the mirror: not strictly so, but come diverging to it, in separate pencils, or, as it were, bundles of rays, from each point of the side of the object next the mirror; therefore they will not be converged



verged to a point, at the distance of half the radius of the mirror's concavity from its reflecting surface; but in separate points at a little greater distance from the mirror. And the nearer the object is to the mirror, the farther these points will be from it; and an inverted image of the object will be formed in them, which will seem to hang pendent in the air: and will be seen by an eye placed beyond it (with regard to the mirror) in all respects like the object, and as distinct as the object itself.

Let  $A c B$  be the reflecting surface of a mirror, whose center of concavity is at  $C$ ; and let the upright object  $D E$  be placed beyond the center  $C$ , and send out a conical pencil of diverging rays from its upper extremity  $D$ , to every point of the concave surface of the mirror  $A c B$ . But to avoid confusion, we only draw three rays of that pencil, as  $D A$ ,  $D c$ ,  $D B$ . Fig. 5.

From the center of concavity  $C$ , draw the three right lines  $C A$ ,  $C c$ ,  $C B$ , touching the mirror in the same points where the aforesaid rays touch it; and all these lines will be perpendicular to the surface of the mirror. Make the angle  $C A d$  equal to the angle  $D A C$ , and draw the right line  $A d$  for the course of the reflected ray  $D A$ : make the angle  $C c d$  equal to the angle  $D c C$ , and draw the right line  $c d$  for the course of the reflected ray  $D c$ : make also the angle  $C B d$  equal to the angle  $D B C$ , and draw the right light line  $B d$  for the course of the reflected ray  $D B$ . All these reflected rays will meet in point  $d$ , where they will form the extremity  $d$  of the inverted image  $c d$ , similar to the extremity  $D$  of the upright object  $D E$ .



If the pencils of rays  $E f$ ,  $E g$ ,  $E h$  be also continued to the mirror, and their angles of reflection from it be made equal to their angles of incidence upon it, as in the former pencil from  $D$ , they will all meet at the point  $e$  by reflection, and form the extremity  $e$  of the image  $e d$ , similar to the extremity  $E$  of the object  $D E$ .

And as each intermediate point of the object, between  $D$  and  $E$ , sends out a pencil of rays in like manner to every part of the mirror, the rays of each pencil will be reflected back from it, and meet in all the intermediate points between the extremities  $e$  and  $d$  of the image; and so the whole image will be formed, not at  $i$ , half the distance of the mirror from its center of concavity  $C$ ; but at a greater distance, between  $i$ , and the object  $D E$ ; and the image will be inverted with respect to the object.

This being well understood, the reader will easily see how the image is formed by the large concave mirror of the reflecting telescope, when he comes to the description of that instrument.

When the object is more remote from the mirror than its center of concavity  $C$ , the image will be less than the object, and between the object and the mirror; when the object is nearer than the center of concavity, the image will be more remote and bigger than the object: thus, if  $D E$  be the object,  $e d$  will be its image; for, as the object recedes from the mirror, the image approaches nearer to it; and as the object approaches nearer to the mirror, the image recedes farther from it; on account of the lesser or greater divergency of the pencils of rays which proceed from the object; for, the less they diverge, the  
sooner



fooner they are converged to points by reflection ; and the more they diverge, the farther they must be reflected before they meet.

If the radius of the mirrour's concavity and the distance of the object from it be known, the distance of the image from the mirrour is found by this rule : divide the product of the distance and radius by double the distance made less by the radius, and the quotient is the distance required.

If the object be in the center of the mirrour's concavity, the image and object will be coincident, and equal in bulk.

If a man places himself directly before a large concave mirrour, but farther from it than it's center of concavity, he will see an inverted image of himself in the air, between him and the mirrour, of a less size than himself. And if he holds out his hand towards the mirrour, the hand of the image will come out towards his hand, and coincide with it, of an equal bulk, when his hand is in the center of concavity ; and he will imagine, he may shake hands with his image. If he reaches his hand farther, the hand of the image will pass by his hand, and come between his hand and his body : and if he moves his hand towards either side, the hand of the image will move towards the other ; so that whatever way the object moves, the image will move the contrary way

All the while a bye-stander will see nothing of the image, because none of the reflected rays that form it enter his eyes.



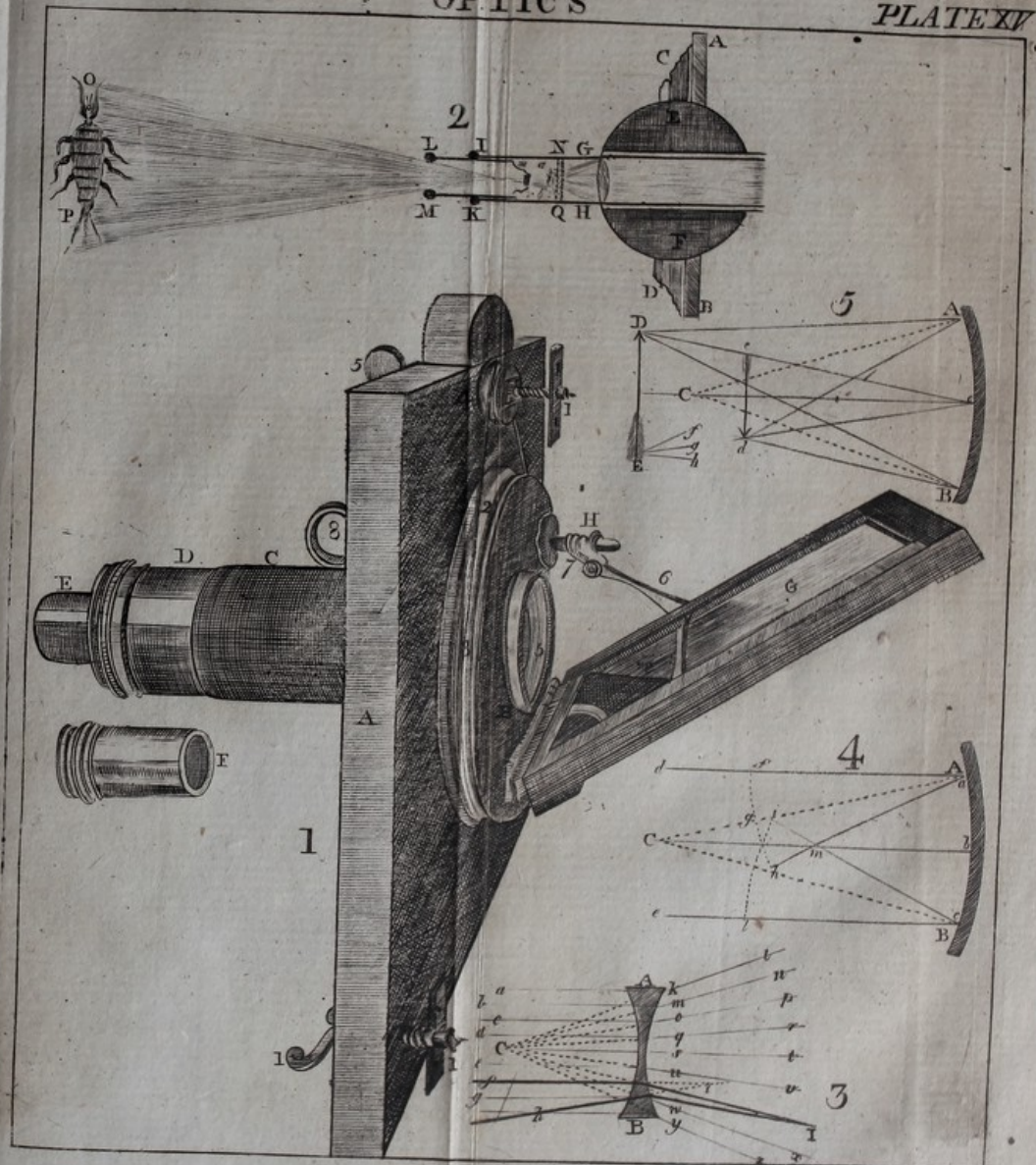
If a fire be made in a large room, and a smooth mahogany table be placed at a good distance near the wall, before a large concave mirror, so placed, that the light of the fire may be reflected from the mirror to its focus upon the table; if a person stands by the table, he will see nothing upon it but a longish beam of light: but if he stands at a distance towards the fire, not directly between the fire and mirror, he will see an image of the fire upon the table, large and erect. And if another person, who knows nothing of this matter before-hand, should chance to come into the room, and should look from the fire towards the table, he would be startled at the appearance; for the table would seem to be on fire, and by being near the wainscot, to endanger the whole house. In this experiment, there should be no light in the room but what proceeds from the fire; and the mirror ought to be at least fifteen inches in diameter.

If the fire be darkened by a screen, and a large candle be placed at the back of the screen; a person standing by the candle will see the appearance of a fine large star, or rather planet, upon the table, as bright as Venus or Jupiter. And if a small wax taper (whose flame is much less than the flame of the candle) be placed near the candle, a satellite to the planet will appear on the table: and if the taper be moved round the candle, the satellite will go round the planet.

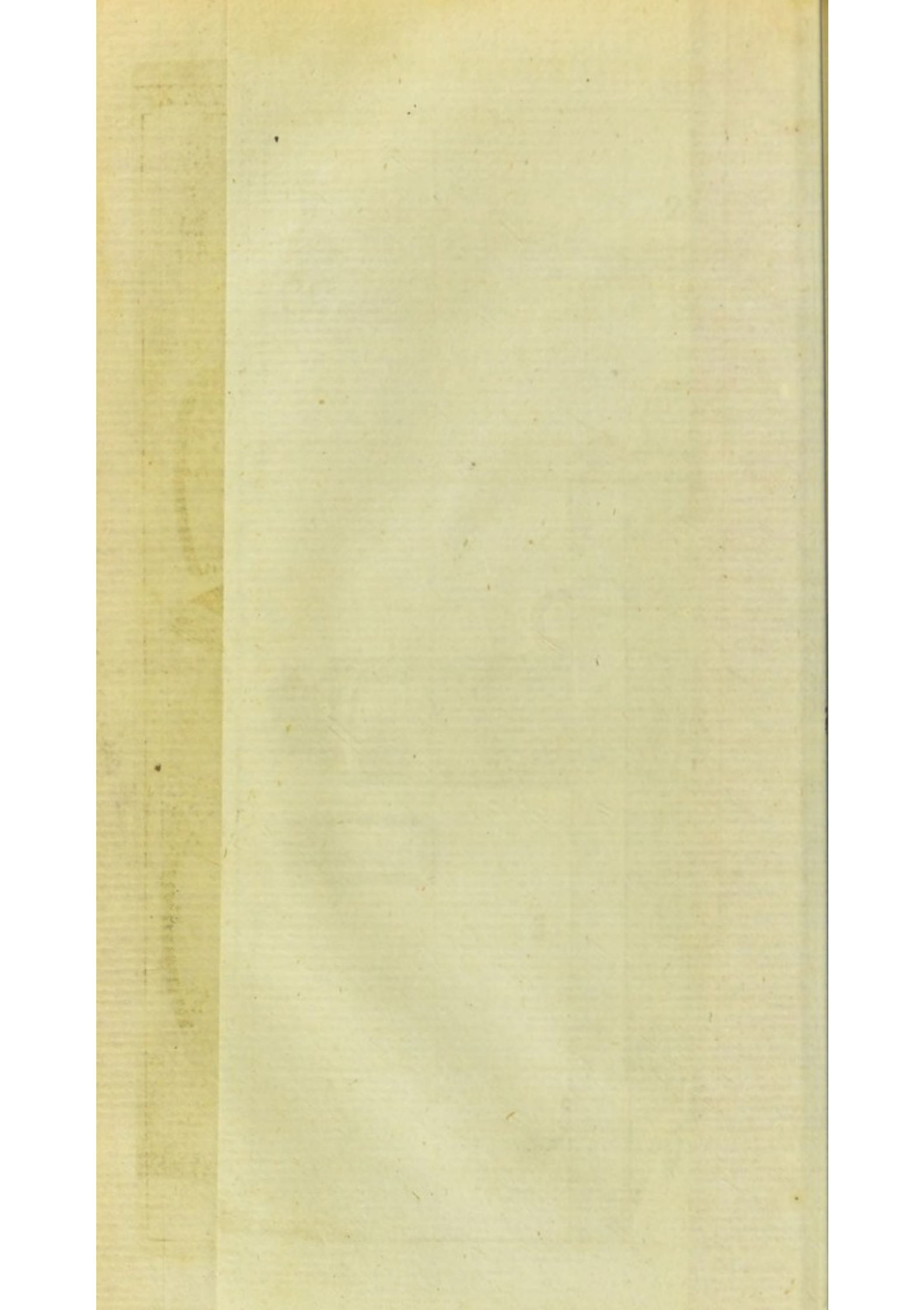
### *The Refracting Telescope.*

IN a refracting telescope, the glass which is nearest the object in viewing it, is called the object glass; and that  
which









which is nearest the eye, is called the eye-glass. The object-glass must be convex, but the eye-glass may be either convex or concave: and generally, in looking through a telescope, the eye is in the focus of the eye-glass; though that it is not very material: for the distance of the eye, as to distinct vision, is indifferent, provided the rays of the pencils fall upon it parallel: only, the nearer the eye is to the end of the telescope, the larger is the scope or area of the field of view.

Let  $cd$  be a convex glass fixed in a long tube, and have its focus at  $E$ . Then, a pencil of rays  $ghi$ , flowing from the upper extremity  $A$  of the remote object  $AB$ , will be so refracted by passing through the glass, as to converge and meet in point  $f$ ; whilst the pencil of rays  $klm$  flowing from the lower extremity  $B$ , of the same object  $AB$ , and passing through the glass, will converge and meet in the point  $e$ : and the images of the points  $A$  and  $B$ , will be formed in the points  $f$  and  $e$ . And as all the intermediate points of the object, between  $A$  and  $B$ , send out pencils of rays in the same manner, a sufficient number of these pencils will pass through the object glass  $cd$ , and converge to as many intermediate points between  $e$  and  $f$ ; and so will form the whole inverted image  $eEf$ , of the distinct object. But because this image is small, a concave glass  $no$  is so placed in the end of the tube next the eye, that its virtual focus may be at  $F$ . And as the rays of the pencils pass converging through the concave glass, but converge less after passing through it than before, they go on further, as to  $b$  and  $a$ , before they meet; and the pencils themselves being made to diverge by passing through the concave glass, they enter the eye, and form the large

Plate  
XVI.  
Fig. 1



picture  $a b$  upon the retina, whereon it is magnified under the angle  $b F a$ .

But this telescope has one inconveniency which renders it unfit for most purposes, which is, that the pencils of rays being made to diverge by passing through the concave glass  $n o$ , very few of them can enter the pupil of the eye; and therefore the field of view is but very small, as is evident by the figure. For none of the pencils which flow either from the top or bottom of the object  $A B$  can enter the pupil of the eye at  $C$ , but are all stopt by falling upon the iris above and below the pupil: and therefore only the middle part of the object can be seen when the telescope lies directly towards it, by means of those rays which proceed from the middle of the object. So that to see the whole of it, the telescope must be moved upwards and downwards, unless the object be very remote; and then it is never seen distinctly.

Fig. 2.

This inconvenience is remedied by substituting a convex eye-glass, as  $g h$ , in place of the concave one; and fixing it so in the tube, that its focus may be coincident with the focus of the object glass  $c d$ , as at  $E$ . For then, the rays of the pencils flowing from the object  $A B$ , and passing through the object glass  $c d$ , will meet in its focus, and form the inverted image  $m E p$ , and as the image is formed in the focus of the eye glass  $g h$ , the rays of each pencil will be parallel, after passing through that glass; but the pencils themselves will cross in its focus, on the other side, as at  $e$ : and the pupil of the eye being in this focus, the image will be viewed through the glass, under the angle  $g e h$ ; and being at  $E$ , it will appear magnified, so as to fill the whole space  $C m e p D$ .

But



But, as this telescope inverts the image with respect to the object, it gives an unpleasant view of terrestrial objects; and is only fit for viewing the heavenly bodies, in which we regard not their position, because their being inverted does not appear, on account of their being round. But whatever way the object seems to move, this telescope must be moved the contrary way, in order to keep sight of it; for, since the object is inverted, its motion will be so too.

The magnifying power of this telescope is, as the focal distance of the object glass to the focal distance of the eye glass. Therefore, if the former be divided by the latter, the quotient will express the magnifying power.

When we speak of magnifying by a telescope or microscope, it is only meant with regard to the diameter, not to the area or solidity of the object. But as the instrument magnifies the vertical diameter, as much as it does the horizontal, it is easy to find how much the whole visible area or surface is magnified: for, if the diameters be multiplied into one another, the product will express the magnification of the whole visible area. Thus, suppose the focal distance of the object-glass be ten times as great as the focal distance of the eye-glass; then, the object will be magnified ten times, both in length and breadth: and ten multiplied by ten, produces one hundred; which shews, that the area of the object will appear one hundred times as big when seen through such a telescope, as it does to the bare eye,

Hence it appears, that if the focal distance of the eye-glass, were equal to the focal distance of the object-glass,



glafs, the magnifying power of the telescope would be nothing.

This telescope may be made to magnify in any given degree, provided it be of a fufficient length. For, the greater the focal diftance of the object-glafs, the lefs may be the focal diftance of the eye-glafs; though not directly in proportion. Thus, an object-glafs of ten feet focal diftance, will admit of an eye-glafs whose focal diftance is little more than two inches and a half; which will magnify near forty-eight times; but an object-glafs, of one hundred feet focus, will require an eye-glafs fomewhat more than fix inches; and will therefore magnify almoft two hundred times.

Fig. 3.

A telescope for viewing terrestrial objects, fhould be fo conftituted, as to fhew them in their natural pofture. And this is done by one object-glafs  $c d$ , and three eye-glaffes,  $e f$ ,  $g h$ ,  $i k$ , fo placed, that the diftance between any two, which are neareft to each other, may be equal to the fum of their focal diftances; as in the figure, where the focus of the glaffes  $c d$  and  $e f$  meet at  $F$ , thofe of the glaffes  $e f$  and  $g h$ , meet at  $l$ , and of  $g h$  and  $i k$ , at  $m$ ; the eye being at  $n$ , in or near the focus of the eye-glafs  $i k$ , on the other fide. Then, it is plain, that thefe pencils of rays which flow from the object  $A B$ , and pafs through the object-glafs  $c d$ , will meet and form an inverted image  $C F D$  in the focus of that glafs; and the image being alfo in the focus of the glafs  $e f$ , the rays of the pencils will become parallel, after paffing through that glafs (and crofs at  $l$ , in the focus of the glafs  $e f$ ; from whence they pafs on to the next glafs  $g h$ , and by going through it they are converged to the points in its other focus, where they form an  
erect



erect image  $E m F$ , of the object  $A B$ ; and as this image is also in the focus of the eye-glass  $i k$ , and the eye on the opposite side of the same glass; the image is viewed thro' the eye-glass, in this telescope, in the same manner as through the eye-glass in the former one; only in a contrary position, that is, in the same position with the object.

The three glasses next the eye, have all their focal distances equal: and the magnifying power of this telescope is found the same way as that of the last above; viz. by dividing the focal distance of the object-glass  $c d$ , by the focal distance of the eye-glass  $i k$ , or  $g h$ , or  $e f$ , since all these three are equal.

When the rays of light are separated by refraction, they become coloured, and if they be united again, they will be a perfect white. But those rays which pass through a convex glass, near its edges are more unequally refracted than those which are nearer the middle of the glass. And when the rays of any pencil are unequally refracted by the glass, they do not all meet again in one and the same point, but in separate points; which makes the object indistinct, and coloured about the edges. The remedy is, to have a plate with a small round hole in its middle, fixed in the tube at  $m$ , parallel to the glasses. For, the wandering rays about the middle of the glasses will be stopt, by the plate, from coming to the eye; and none admitted but those which come through the middle of the glass, or at least at a good distance from its edges, and pass through a hole in the middle of the plate. But this circumscribes the image, and lessens the field of view, which would be much larger if the plate could be dispensed with.

Why the object appears coloured when seen through a telescope.

*The*



*The Binocular, or Double Telescope.*

BESIDES the telescopes described before, there is also one called a binocular, or double telescope. This is no more than two equal telescopes set in a frame, parallel to one another; and these may be set at a proper distance from one another, by the help of screws: and that distance is to be the same, as the distance of the two pupils of the eyes. When that is adjusted, a person is to look through them both at once; through one with each eye, to any object; which will then be seen by both eyes, and appear far brighter than through a single telescope.

All telescopes in general represent all terrestrial objects to be nearer hand, but not larger; and this nearness, vicinity, or seeming approach of the object, is as the magnifying power of the telescope. Thus looking at a man one hundred yards off, with a telescope that magnifies one hundred times; the man will appear to be no bigger, but will seem only to be a yard off; and the like of other objects situated on the earth.

The magnifying power of a telescope, will be found if you make two equal circles of paper of an inch diameter or more, and fix one of them upon a wall one hundred or two hundred yards distant; and the other at a small distance, in a line with the first. Then look at the further circle through the telescope with one eye, and at the near circle with the other eye naked. Move the near circle (or else the telescope) back and forward, till the two circles appear equal, or coincide. Then measure the two distances

tances, from the eye-glass of the telescope to the two circles; then divide the greater distance by the lesser, and you have the magnifying power of the telescope.

*To try the Goodness of an Object Glass.*

THERE is no better way for trying the goodness of an object glass than putting it in a tube, and trying it with several small eye-glasses, by looking at several distant objects, and particularly at the title page of a book. For that glass which represents objects the most bright and distinct, and bears the greatest aperture, and the shortest eye-glass, without colouring or dimness, is the best glass.

If several telescopes of the same length be compared together, those are the best, with which you can read the same print, at the greatest distance. And this may be a rule for those that buy telescopes, by which they may know how to chuse the best.

There are four principal things in a telescope to be considered: 1. Magnifying power. 2. Distinctness. 3. Brightness. 4. The visible angle, or linear view it takes in.



*A TABLE of the focal Distances, Apertures, and magnifying Powers of Refracting Telescopes.*

Foc. obj. glafs	aper. obj. glafs	Foc. eye glafs.	mag. pow- er.
Feet.	Inch.	Inch.	
1	.54	.60	20
2	.76	.83	28
3	.94	1.03	34
4	1.08	1.19	40
5	1.22	1.34	44
6	1.32	1.45	49
7	1.43	1.57	52
8	1.53	1.68	56
9	1.62	1.78	60
10	1.71	1.88	64
13	1.95	2.14	73
15	2.09	2.30	78
20	2.42	2.66	90
25	2.70	2.97	101
30	2.96	3.25	110
35	3.20	3.52	119
40	3.41	3.75	128
45	3.62	3.98	135
50	3.82	4.20	143
55	4.00	4.40	150
60	4.18	4.60	156
70	4.52	4.97	169
80	4.83	5.31	181
90	5.13	5.64	192
100	5.40	5.94	202
120	5.91	6.50	222
140	6.39	7.03	239
160	6.83	7.51	255
180	7.25	7.97	271
200	7.64	8.40	284

*The Reflecting Telescope.*

THE great inconvenience attending the management of long telescopes of the refracting kind, has brought them much into disuse ever since the reflecting telescope was invented. For one of this sort, six feet in length, magnifies as much as one of the other at an hundred. It was invented by Sir Isaac Newton, but has received considerable improvements since his time; and is now generally constructed in the following manner, which was first proposed by Dr. Gregory.

At the bottom of the great tube T T T T, is placed Fig. 4. the large concave mirror D U V F, whose principal focus is at m; and in its middle is a round hole P, opposite to which is placed the small mirror L, concave toward the great one; and so fixed to a strong wire M, that it may be moved farther from the great mirror, or nearer to it, by means of a long screw on the outside of the tube, keeping its axis still in the same line P m n with that of the great one. Now, since in viewing a very remote object, we can scarce see a point of it but what is at least as broad as the great mirror, we may consider the rays of each pencil, which flow from every point of the object, to be parallel to each other, and to cover the whole reflecting surface D U V F. But to avoid confusion in the figure, we shall only draw two rays of a pencil flowing from each extremity of the object into the great tube, and trace their progress, through all their reflections and refractions, to the eye f, at the end of the small tube t t, which is joined to the great one.



Let us then suppose the object  $A B$  to be at such a distance, that the rays  $C$  may flow from its lower extremity  $B$ , and the rays  $E$  from its upper extremity  $A$ . Then the rays  $C$  falling parallel upon the great mirror at  $D$ , will be thence reflected, converging in the direction  $D G$ ; and by crossing at  $I$  in the principal focus of the mirror, they will form the upper extremity  $I$  of the inverted image  $I K$ , similar to the lower extremity  $B$  of the object  $A B$ : and passing on to the concave mirror  $L$  (whose focus is at  $n$ ) they will fall upon it at  $g$ , and be thence reflected converging, in the direction  $g N$ , because,  $g m$  is longer than  $g n$ ; and passing through the hole  $P$  in the large mirror, they would meet somewhere about  $r$ , and form the lower extremity  $d$  of the erect image  $a d$ , similar to the lower extremity  $B$  of the object  $A B$ . But by passing through the plano-convex-glass  $R$  in their way, they form that extremity of the image at  $b$ . In like manner, the rays  $E$ , which come from the top of the object  $A B$ , and fall parallel upon the great mirror at  $F$ , are thence reflected converging to its focus, where they form the lower extremity  $K$  of the inverted image  $I K$ , similar to the upper extremity  $A$  of the object  $A B$ ; and thence passing on to the small mirror  $L$ , and falling upon it at  $h$ , they are thence reflected in the converging state  $h O$ ; and going on through the hole  $P$  of the great mirror, they would meet somewhere about  $q$ , and form there the upper extremity  $a$  of the erect image  $a d$ , similar to the upper extremity  $A$  of the object  $A B$ : but by passing through the convex-glass  $R$  in their way, they meet and cross sooner, as at  $a$ , where that point of the erect image is formed. The like being understood of all those rays which flow from the intermediate points of the object, between  $A$  and  $B$ , and enter the tube  $T T$ ; all the intermediate points of the image between  $a$  and  $b$  will be formed: and the rays  
passing



passing on from the image through the eye-glass S, and through a small hole e in the end of the lesser tube t t, they enter the eye f, which sees the image a d (by means of the eye-glass) under the large angle c e d, and magnified in length, under that angle from c to d.

In the best reflecting telescopes, the focus of the small mirror is never co-incident with the focus m of the great one, where the first image I K is formed, but a little beyond it (with respect to the eye) as at n: the consequence of which is, that the rays of the pencils will not be parallel after reflection from the small mirror, but converge so as to meet in points about q, e, r; where they will form a larger upright image than a d, if the glass R was not in their way: and this image might be viewed by means of a single eye-glass properly placed between the image and the eye: but then the field of view would be less, and consequently not so pleasant; for which reason, the glass R is still retained, to enlarge the scope or area of the field.

To find the magnifying power of this telescope multiply the focal distance of the great mirror by the distance of the small mirror from the image next the eye, and multiply the focal distance of the small mirror by the focal distance of the eye-glass: then, divide the product of the former multiplication by the product of the latter, and the quotient will express the magnifying power.

I shall here set down the dimensions of one of Mr. Short's reflecting telescopes, as described in Dr. Smith's optics,

The focal distance of the great mirror 9.6 inches, its breadth 2.3; the focal distance of the small mirror 1.5,  
its



its breadth 0.6; the breadth of the hole in the great mirror 0.5; the distance between the small mirror and the next eye-glass 14.2; the distance between the two eye-glasses 2.4; the focal distance of the eye-glass next the metal 3.8; and the focal distance of the eye-glass next the eye 1.1.

One great advantage of the reflecting telescope is, that it will admit of an eye-glass of a much shorter focal distance than a refracting telescope will; and, consequently, it will magnify so much the more: for the rays are not coloured by reflection from a concave mirror, if it be ground to a true figure, as they are by passing through a convex-glass, let it be ground ever so true.

The adjusting screw on the outside of the great tube fits this telescope to all sorts of eyes, by bringing the small mirror either nearer to the eye, or removing it farther: by which means the rays are made to diverge a little, for short-sighted eyes, or to converge for those of a long-sight.

The nearer an object is to the telescope, the more its pencils of rays will diverge before they fall upon the great mirror, and therefore they will be the longer of meeting in points after reflection; so that the first image *I K* will be formed at a greater distance from the large mirror, when the object is near the telescope, than when it is very remote. But as this image must be formed farther from the small mirror than its principal focus *n*, this mirror must be always set at a greater distance from the large one, in viewing near objects, than in viewing remote ones. And this is done by turning the screw on the outside of the tube, until the small mirror be so adjusted, that the object (or rather its image) appears perfect.

In

In looking through any telescope towards an object, we never see the object itself, but only that image of it which is formed next the eye in the telescope. For, if a man holds his finger or a stick between his bare eye and an object, it will hide part (if not the whole) of the object from his view. But if he ties a stick across the mouth of a telescope, before the object-glass, it will hide no part of the imaginary object he saw through the telescope before, unless it covers the whole mouth of the tube: for, all the effect will be, to make the object appear dimmer, because it intercepts part of the rays. Whereas, if he puts only a piece of wire across the inside of the tube, between the eye-glass and his eye, it will hide part of the object which he thinks he sees: which proves that he sees not the real object, but its image. This is also confirmed by means of the small mirror L, in the reflecting telescope, which is made of opaque metal, and stands directly between the eye and the object towards which the telescope is turned; and will hide the whole object from the eye at e, if the two glasses R and S are taken out of the tube.



*A TABLE of the Apertures, Powers, &c. of Telescopes of the the Newtonian Construction, in which the Figure of the great Metal is supposed to be truly Spherical.*

Focal distance of the Con- cave Metal.	Aperture of Concave Metal.	Sir Isaac Newton's Numbers	Focal distance of single eye glass.	Magnifying power.
Feet.	In. dec.		In. dec.	
$\frac{1}{2}$	0.86	100	0.167	36
1	1.44	168	0.199	60
2	2.45	283	0.236	102
3	3.31	383	0.261	138
4	4.10	476	0.281	171
5	4.85	562	0.297	202
6	5.57	645	0.311	232
7	6.24		0.323	260
8	6.89	800	0.334	287
9	7.54		0.344	314
10	8.16	946	0.353	340
11	8.76		0.362	365
12	9.36	1084	0.367	390
13	9.94		0.377	414
14	10.49		0.384	437
15	11.04		0.391	460
16	11.59	1345	0.397	483
17	12.14		0.403	506
18	12.67		0.409	528
19	13.20		0.414	550
20	13.71	1591	0.420	571
21	14.23		0.425	593
22	14.73		0.430	614
23	15.21		0.435	635
24	15.73	1824	0.439	656

AS telescopes of Sir Isaac Newton's construction are now found (particularly by the late exquisite observations of Mr. Herschell) to perform most excellently in the *minutiae* of astronomy, especially if small apertures and long foci are made use of, I have added the foregoing table chiefly taken from Dr. Smith's optics, and have continued it from 17 to 24 feet focal distance of the great mirror: I have also annexed to it Sir Isaac Newton's numbers, by means of which the apertures of reflecting telescopes of any construction may be easily computed. See appendix to Gregory's optics.

It may be necessary to mention that the preceding table was constructed by using the dimensions of the middle aperture and power of Mr. Hadley's excellent *Newtonian* telescope as a standard; viz. the focal distance of great mirror  $62\frac{1}{2}$  inches; aperture of concave metal 5 inches, and power 208 times. Mr. Herschell chiefly makes use of a *Newtonian* reflector, the focal distance of whose great mirror is 7 feet, its aperture 6.25 inches, and powers 227 and 460 times; though sometimes he uses a power of 6450 for the fixed stars; but he is now constructing a telescope which will infinitely exceed the former.

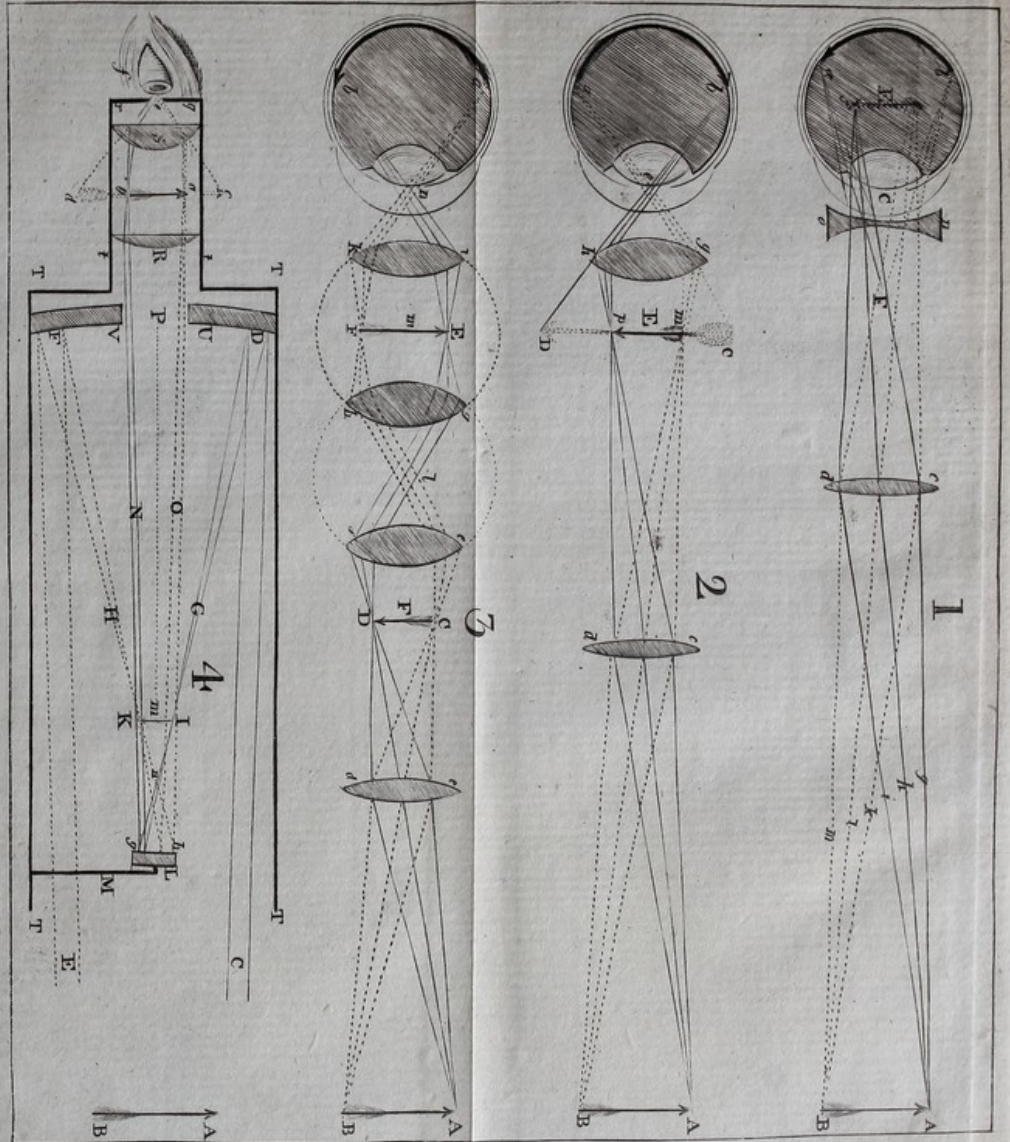
If the metals of a *Newtonian* telescope are worked as exquisitely as those in Mr. Herschell's 7 feet reflector, the highest power that such a telescope should bear with perfect distinctness will be given by multiplying the diameter of the great speculum by 74; and the focal distance of the single eye-glass may be found by dividing the focal distance of the great mirror by the magnifying power; thus 6.25 multiplied by 74 is 462 the magnifying power; and

M m

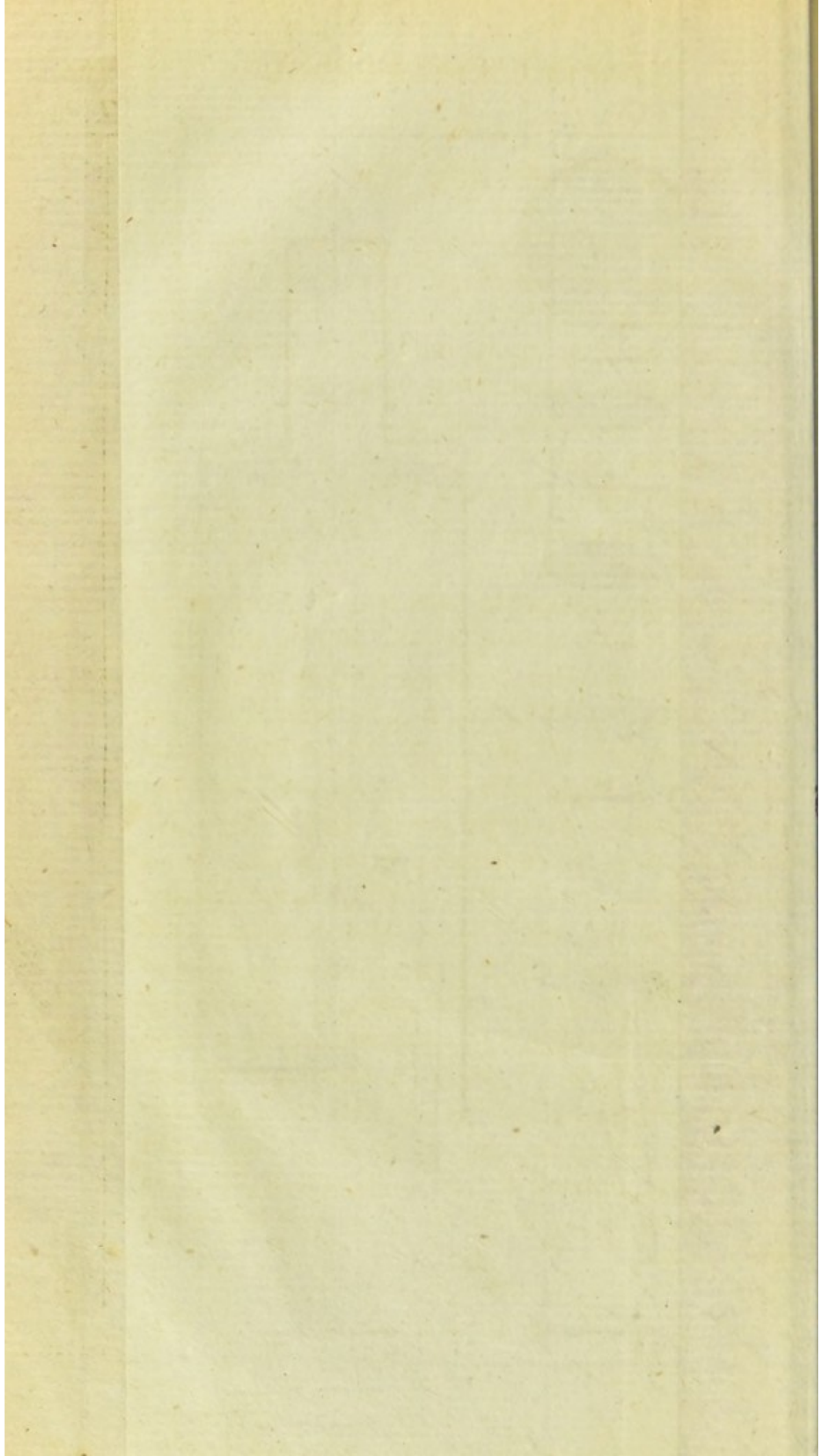
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*The Multiplying Glass.*

THE multiplying glass is made by grinding down the round side  $h i k$  of a convex glass  $A B$  into several flat surfaces, as  $h b$ ,  $b l d$ ,  $d k$ . An object  $C$  will not appear magnified, when seen through this glass, by the eye at  $H$ ; but it will appear multiplied into as many different objects as the glass contains plane surfaces. For, since rays will flow from the object  $C$  to all parts of the glass, and each plane surface will refract these rays to the eye, the same object will appear to the eye, in the direction of the rays which enter it through each surface. Thus, a ray  $g i H$ , falling perpendicularly on the middle surface will go through the glass to the eye, without suffering any refraction; and will therefore shew the object in its true place at  $C$ : whilst a ray  $a b$  flowing from the same object, and falling obliquely on the plane surface  $b h$ , will be refracted in the direction  $b e$ , by passing through the glass; and upon leaving it, will go on to the eye in the direction  $e H$ ; which will cause the same object  $C$  to appear also at  $E$ , in the direction of the ray  $H e$ , produced in the right line  $H e n$ . And the ray  $c d$ , flowing from the object  $C$ , and falling obliquely on the plane surface  $d k$ , will be refracted (by passing through the glass and leaving it at  $f$ ) to the eye at  $H$ ; which will cause the same object to appear at  $D$ , in the direction  $H f m$ . If the glass be turned round the line  $g l H$ , as an axis, the object  $C$  will keep its place, because the surface  $b l d$  is not removed; but all the other objects will seem to go round  $C$ , because the oblique planes, on which the rays  $a b$ ,  $c d$  fall, will go round by the turning of the glass.

Plate XVII  
Fig. 1.



*The Camera Obscura.*

Fig. 2.

THE camera obscura is made by a convex glass C D, placed in a hole of a window-shutter. Then, if the room be darkened so as no light can enter but what comes through the glass, the pictures of all the objects (as fields, trees, buildings, men, cattle, &c.) on the outside, will be shewn in an inverted order, on a white paper, placed at G H in the focus of the glass; and will afford a most beautiful and perfect piece of perspective or landscape of whatever is before the glass: especially if the sun shines upon the objects.

If the convex glass C D be placed in a tube in the side of a square box, within which is the plane mirror E F, reclining backwards in an angle of forty-five degrees from the perpendicular k q, the pencils of rays flowing from the outward objects, and passing through the convex glass to the plane mirror, will be reflected upwards from it, and meet in points, as I and K (at the same distance that they would have met at H and G, if the mirror had not been in the way) and will form the aforesaid images on an oiled paper stretched horizontally in the direction I K; on which paper the out-lines of the images may be easily drawn with a black lead pencil; and then copied on a clean sheet and coloured by art, as the objects themselves are by nature. In this machine, it is usual to place a plain glass, unpolished, in the horizontal situation I K, which glass receives the images of the outward objects; and their out-lines may be traced upon it by a black lead pencil.

The



The tube in which the convex glass C D is fixed, must be made to draw out, or push in, so as to adjust the distance of that glass from the plain mirror, in proportion to the distance of the outward objects; which the operator does, until he sees their images distinctly painted on the horizontal glass at I K.

The forming a horizontal image, as I K, of an upright object A B, depends upon the angles of incidence of the rays upon the plane mirror E F, being equal to their angles of reflection from it. For, if a perpendicular be supposed to be drawn to the surface of the plain mirror at e, where the ray A a C e falls upon it, that ray will be reflected upwards in an equal angle with the other side of the perpendicular, in the line e d I. Again, if a perpendicular be drawn to the mirror from the point f, where the ray A b f falls upon it, that ray will be reflected in an equal angle from the other side of the perpendicular, in the line f h I. And if a perpendicular be drawn from the point g, where the ray A c g falls upon the mirror, that ray will be reflected in an equal angle from the other side of the perpendicular, in the line g i I. So that all the rays of the pencil a b c, flowing from the upper extremity of the object A B, and passing through the convex-glass C D, to the plain mirror E F, will be reflected from the mirror and meet at I, where they will form the extremity I of the image I K, similar to the extremity A of the object A B. The like is to be understood of the pencil q r s, flowing from the lower extremity of the object A B, and meeting at K (after reflection from the plain mirror) the rays from the extremity K of the image, similar to the extremity B of the object: and so of all the pencils that flow from the intermediate points of the object

to



to the mirrour, through the convex-glass. This may be further improved by placing a convex lens of six inches focal distance, and four inches diameter, or more if it be required longer between the mirrour and the ground glass, and though this will reduce the picture, yet it will be more illuminated, and afford a pleasanter view.

### *The Solar Telescope,*

IS a curious instrument and is applied to use in the following manner. A scioptric ball and socket being fastened against a hole in the window shutter in a darkened chamber, place the end of a common refracting telescope with its object-glass and eye-glass into the cylindrical hole of the scioptric ball, and draw out the tube to its proper length; this being done, the telescope and ball are moved about till it receives the sun-beams perpendicular on the object-glass through the cylindrical hole of the ball; the tube with the eye-glass is then to be adjusted by moving it either in or out, till the image of the sun, formed on a white plane or screen, is very distinct, large, and luminous.

In this manner the sun's face is viewed without offence to the eyes, and whatever changes happen therein may be most accurately observed; the spots, which are seldom seen even when viewed through small telescopes in the common way, are here conspicuous, and easy to be observed with all the different circumstances of the spots beginning to appear, their increase, division of one into many, or the uniting of many into one, their magnitude, and decrease, their vanishing, and their disappearance behind the sun.



An eclipse of the sun may by the solar telescope be viewed to the greatest advantage, we having it in our power to represent the face of the sun as large as we please, consequently the eclipse proportionally conspicuous; also the circle of the sun's disk may be so divided by lines and circles drawn thereon, that the quantity of the eclipse intimated in digits may this way be exactly determined; also the exact time of the beginning, middle and end thereof, for determining the longitude of the place, are seen to the greatest advantage. The transits of Mercury and Venus over the face of the sun, are exhibited most delightfully by this instrument: they will here appear truly round, well defined, and very black: their comparative diameters to that of the sun may this way be observed, the direction of their motion, and the times of ingress and egress are here viewed to the greatest perfection.

The *Helioſtata* to take off the inconveniencies which arise from the motion of the earth, in making experiments on the solar light, was an excellent invention of Dr's *Gravesand*, it consists of two principal parts each of which consists of many smaller parts, The first is a plain metallic speculum, supported by a stand; the other is a clock which directs the speculum according to the earth's motion, keeping the sun in the same point of view.

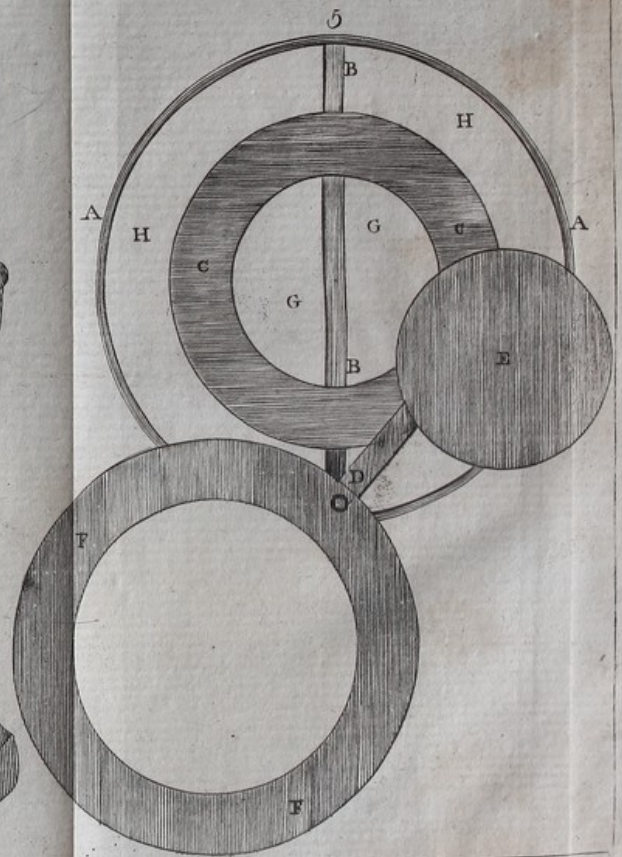
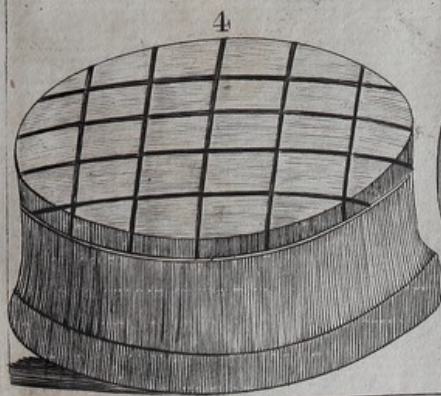
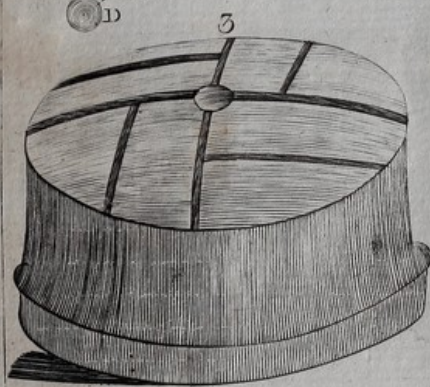
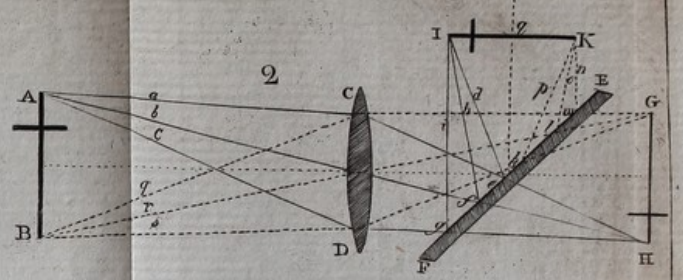
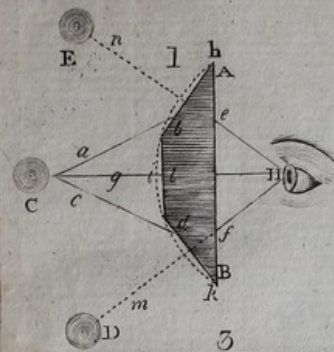
*The Acromatic Telescope.*

THIS consists of a double or treble object-glass; the double object-glass consists of a double concave of white flint and a double convex of crown glass. The parts of the lenses,  
which

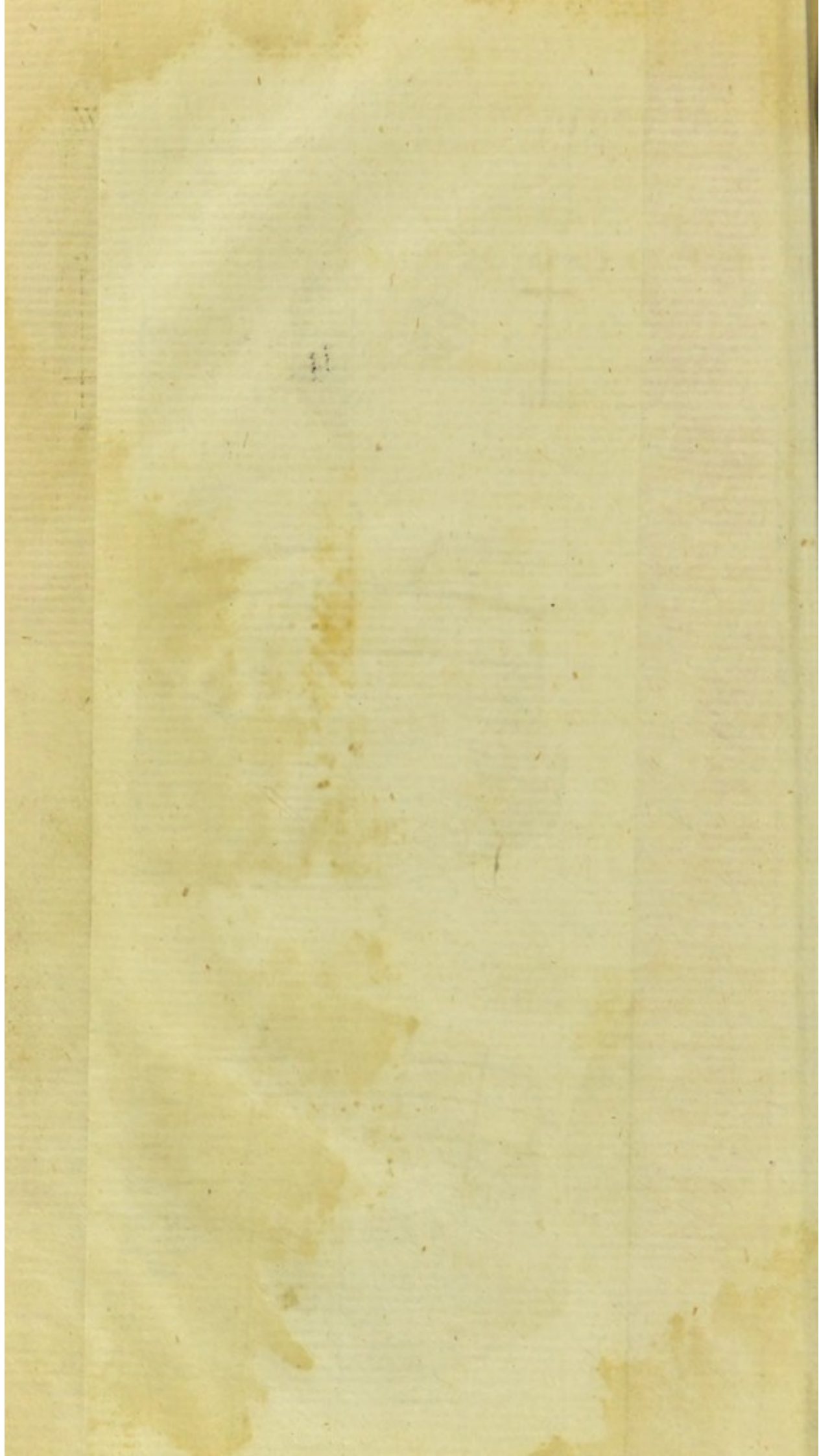


which are of the same side of the centers may be conceived to act like two prisms, which refract contrary ways; and if the excess of refraction in the crown glass be such as to destroy the divergency of colour caused by the flint-glass, the incident ray will be refracted without any production of colour: the same is true of all the incident rays, and consequently the image formed in the focus of this compound object-glass will be free from colours; or in other words by means of the different refractive power of these two sorts of glass and their unequal figure, it comes to pass that all the rays of light incident upon those glasses from distant radiant objects, will pass through them in such a manner, that whatever aberration is occasioned in the heterogeneous rays in refraction through the first glass, is so far corrected by the second, that those rays emerge from it nearly parallel among themselves, and are converged to one focus, forming an image not sensibly compounded or coloured, and therefore are more perfect and distinct. It will therefore admit a much larger aperture, and of course a greater magnifying power than the common refracting telescopes possibly can; if the telescope be short the convexity of the lenses will be considerable, and in such cases it is most convenient to combine three lenses, one concave of white flint glass between two convex of crown glass; but still, where a great magnifying power is wanted, recourse must be had to refracting telescopes: these and all other optical and philosophical instruments are to be had in their greatest perfection of that ingenious artist Mr. George Adams, *Fleet Street, London*; whose assiduity in rendering philosophical researches familiar is well known to the scientific.









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## CLOCK MAKING.

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*Of the Terms of Art, or Names by which the Parts of an Automaton are called.*

**I**T is necessary that I should shew the meaning of the terms which clock makers use, that gentlemen, and others, unskiled in the art, may know how to express themselves properly, in speaking; and also understand what I shall say in the following treatise:

I begin with the more general terms: as, the frame; which is that which contains the wheels, and the rest of the Work. The pillars and plates, are what it chiefly consists of.

Next for the main-spring, and its appurtenances. That which the spring lies in, is the spring-box: that which the spring laps about, in the middle of the spring-box, is the spring-arbor; to which the spring is hooked at one end. At the top of the spring-arbor, is the endless-screw, and its wheel: but in spring-clocks, it is a ratchet-wheel, with its click that stops it.



That which the main-spring draweth, and about which the chain or string is wrapped, and which is commonly taper, is the fusy. In larger work, going with weights, where it is cylindrical, it is called the barrel: the small teeth at the bottom of the fusy, or barrel, that stop it in winding up, is the ratchet. That which stops it when wound up, and is for that end driven up by the string, is the gardegut.

The parts of a wheel are, the hoop, or rim: the teeth: the cross: and the collet, or piece of brass, foldered on the arbor, or spindle, on which the wheel is rivetted.

A pinion, is that little wheel, which plays in the teeth of the wheel: its teeth (which are commonly 4, 5, 6, 7, 8, &c.) are called leaves, not teeth.

The ends of the spindle, are called pivots: the holes in which they run, pivot holes.

The guttered wheel, with iron spikes at the bottom, in which the line of ordinary thirty-hour house-clocks doth run, is called the pulley.

I need not speak of the dial-plate, the hands, screws, wedges, stops, &c.

Thus much for general names, which are common to all parts of a movement.

The most usual movements are watches and clocks. Watches, strictly taken, are all such movements as shew the parts of time: and clocks are such as publish it, by striking



striking on a bell, &c. But commonly the name of watches is appropriated to such as are carried in the pocket; and that of clock to the larger movements, whether they strike the hour or no. As for watches which strike the hour, they are called pocket-clocks.

The parts of a movement, which I shall consider, are the watch and clock parts.

The watch part of a movement, is that which serveth to the measuring the hours. In which, the first thing I shall consider, is the balance: whose parts are the rim, which is the circular part of it; the verge, is its spindle, to which belong the two pallets, or leaves. which play in the teeth of the crown-wheel: in pocket watches, that strong stud, in which the lower pivot of the verge plays, and in the middle of which, one pivot of the balance-wheel plays, is called the pottance. The bottom of this is called the foot; the middle part (in which the pivot of the balance-wheel turns), is called the nose; the upper part, the shoulder of the pottance. The piece which covers the balance, and in which the upper pivot of the balance plays, is the cock. The small spring in pocket watches, underneath the balance, is the regulator, or pendulum-spring.

The parts of a pendulum, are the verge, pallets and cocks, as before. The ball in long pendulums, the bob in short ones, is the weight at the bottom: the rod, or wire, is plain. The term peculiar to the royal-swing, are the pads, which are the pallets in others, and are fixed on the arbor, the fork is also fixed to the arbor, and about six inches below, catcheth hold on the rod, at a flat piece of brass, called the flatt, in which, the lower end of the spring is fastened.



The names of the wheels next follow: the crown-wheel in small pieces, and the swing-wheel in royal pendulums, is that wheel which drives the balance, or pendulum.

The contrate-wheel, is that wheel in pocket-watches, and others, which is next to the crown-wheel, whose teeth and hoop lie contrary to those of other wheels; whence it hath its name.

The great-wheel, or first-wheel, is that which the fufy, &c. immediately driveth. Next it, are the second-wheel, third-wheel, &c.

Next followeth the work between the frame and dial-plate: and first, is the pinion of report; which is that pinion, which is commonly fixed on the arbor of the great wheel, and, in old watches, used to have commonly but four leaves; which driveth the dial-wheel, and this carrieth about the hand.

The last part which I shall speak of is the clock, which is that part which serveth to strike the hours: in which, I shall first speak of the great, or first wheel; which is that which the weight or spring first drives. In thirty-hour clocks, this is commonly the pin-wheel: this wheel, thus with pins, is called the striking-wheel, or pin-wheel.

Next to this striking-wheel, followeth the detent-wheel, or hoop-wheel, it having a hoop almost round it, in which is a vacancy, at which the clock locks.

The next is the third, or fourth-wheel (according as it is distant from the first-wheel), called also the warning-wheel.

And



And lastly, is the flying-pinion, with a fly, or fan, to gather air, and so bridle the rapidity of the clock's motion.

Besides these, there are the pinion of report, of which before, which driveth round the locking wheel, called also the count-wheel, with eleven notches in it commonly, unequally distant from one another, to make the clock strike the hours of 1, 2, 3, &c.

Thus much for wheels of the clock part.

The detents are those stops, which, by being lifted up, or let fall down, do lock and unlock the clock in striking.

The hammers strike the bell: the hammer-tails are what the striking-pins draw back the hammers by.

Latches are what lift up, and unlock the work.

Catches are what hold by hooking, or catching hold of.

The lifting pieces do lift up, and unlock the detents, in the clock part.

The train is the number of beats or vibrations, which the watch maketh in an hour, or any other certain time.

There are, besides these, divers other terms with clock-makers use in various sorts of pieces, as the snail, or step-wheel, in repeating-clocks, the rack, the safeguards, the  
several



several levers, lifters, and detents : but it would be tedious, and it is needless to mention the particulars.

For the better understanding these terms of art, and the parts of a clock, I have represented them to the eye : in which, two distinct parts may be observed, the watch, and the clock part.

The wheels, &c. on the right hand, is the watch part : they on the left, the clock.

Plate  
XVIII.  
Fig. 2.

D. D. The spring-boxes of the watch and clock part.

E. E. The great wheel of each part,

F. F. The fusy of each part, about which, the chain, or string is wrapped.

o. o. The click and spring of each part,

g. g. The ratchet of each part.

a The hoop, or rim of the second-wheel,

b. The cross thereof.

c. The pinion.

d. The third-wheel,

x. The pallet-wheel,

L. The pin-wheel, with the striking-pins e. c. c.

m. The hoop-wheel.

n. The

n. The warning-wheel, or fourth-wheel.

O. The detent.

P. The lifting-piece.

2. The fan, and flying-pinion.

R. The bell.

S. The hammer.

T. The hammer-tail.

y. The hammer-spring.

V. V, The chain, or string of the watch and clock.

The pendulum consists of 1. The rod. 2. The fork. 3. The flatt. 4. The great-ball. 5. The corrector, or regulator; being a contrivance of very great use to bring the pendulum to its nicest vibrations, and is fixed on the verge at the end of the pallets 5. 5.

*To find the Length of a Pendulum that shall make any given Number of Vibrations in a Minute, and vice versa.*

A PENDULUM whose length is 39.2 inches, from the point of suspension to the center of oscillation, makes 60 vibrations in a minute; and this is called the standard length. Then, for any other number of vibrations in a minute, say, as the square of the given number of vibrations is to the square



square of 60, so is the length of the standard to the length sought. Thus, suppose the given number of vibrations to be 30 per minute: the square of 30 is 900, and the square of 60 is 3600: then, as 900 is to 3600, so is 39.2 to 156.8; so that the length required for 30 vibrations per minute is 156.8 inches.

If the length of the pendulum be given, and the number of vibrations it makes in a minute be required; say, as the given length is to the standard length (39.2 inches) so is the square of 60 vibrations to the square of the number required: the square root of which shall be the number of vibrations made by the pendulum in a minute. Thus, suppose the given length to be 156.8 inches: as 156.8 is to 39.2, so is 3600 (the square of 60) to 900; the square root of which is 30, the number of vibrations that this pendulum will make in a minute.

The length of a pendulum that would make only one vibration in a minute is 3920 yards, or 141120 inches: and the length of a pendulum that would make 240 vibrations, in a minute (or 4 in a second) is 2.45 inches.

In these calculations, it is supposed, that the weight of the pendulum-rod bears little or no sensible proportion to the weight of the ball. But as this cannot be the case in practice, the center of oscillation will always be further from the point of suspension than the calculation makes it; and this must be found by trial.



*To divide the Circumference of a Circle into any given Number of equal Parts, whether even or odd.*

AS there are very uncommon and odd numbers of teeth in some of the wheels of astronomical clocks, and which consequently could not be cut by any common engine used by clock-makers for cutting the numbers of teeth in their clock-wheels, I thought proper to shew how to divide the circumference of a circle into any given odd or even number of equal parts, so as that number may be laid down upon the dividing plate of a cutting engine.

There is no odd number, but from which, if a certain number be subtracted, there will remain an even number, easy to be subdivided: thus, supposing the given number of equal divisions of a circle on the dividing plate to be 69; subtract 9, and there will remain 60.

Every circle is supposed to contain 360 degrees: therefore say, as the given number of parts in the circle, which is 69, is to 360 degrees, so is 9 parts to the corresponding arc of the circle that will contain them: which arc, by the rule of three, will be found to be 46 95-100. Therefore, by the line of chords on a common scale, or rather on a sector, set off 46 95-100 (or 46 9-10) degrees with your compasses, in the periphery of the circle, and divide that arc or portion of the circle into 9 equal parts, and the rest of the circle into 60; and the whole will be divided into 69 equal parts, as was required.

Again, suppose it were required to divide the circumference of a circle into 83 equal parts; subtract 3, and 80 will

O o

remain.



remain. Then, as 83 parts are to 360 degrees, so (by the rule of proportion) are 3 parts to 13 degrees and one hundredth part of a degree; which small fraction may be neglected. Therefore, by the line of chords, and compasses, set off 13 degrees in the periphery of the circle, and divide that portion or arc into 3 equal parts, and the rest of the circle into 80; and the thing will be done.

Once more, suppose it were required to divide a given circle into 365 equal parts: subtract 5, and 360 will remain. Then, as 365 parts are to 360 degrees, so are 5 parts to  $4\frac{93}{100}$  degrees. Therefore, set off  $4\frac{93}{100}$  (or  $4\frac{9}{10}$ ) degrees in the circle; divide that space into 5 equal parts, and the rest of the circle into 360; and the whole will be divided into 365 equal parts, as was required.

I have often found this rule or method very useful in dividing circles into an odd number of equal parts, or wheels into odd numbers of equal sized teeth with equal spaces between them: and now I find it just as easy to divide any given circle into any odd number of equal parts, as to divide it into any even number. And, for this purpose, I prefer the line of chords on a sector, to that on a plain scale; because the sector may be opened so, as to make the radius of the line of chords upon it equal to the radius of the given circle, unless the radius of the circle exceeds the whole length of the sector when it is opened so as to resemble a straight ruler; or scale; and this is what very seldom happens.

Any person who is used to handle the compasses, and the scale or sector, may very easily, by a little practice,  
take



take off degrees, and fractional parts of a degree, by the accuracy of his eye, from a line of chords, near enough the truth for the above-mentioned purpose.

*Supposing the Distance between the Centers of two Wheels, one of which is to turn the other, be given; that the Number of Teeth in one of these Wheels is different from the Number of Teeth in the other, and it is required to make the Diameters of these Wheels in such Proportion to one another as their Numbers of Teeth are, so that the Teeth in both Wheels may be of equal Size, and the Spaces between them equal, that either of them may turn the other easily and freely: it is required to find their Diameters.*

HERE it is plain, that the distance between the centers of the wheels is equal to the sum of both their radii in the working parts of the teeth. Therefore, as the number of teeth in both wheels, taken together, is to the distance between their centers, taken in any kind of measure, as feet, inches, or parts of an inch; so is the number of teeth in either of the wheels to the radius or semi-diameter of that wheel, taken in the like measure, from its center to the working part of any one of its teeth.

Thus, suppose the two wheels must be of such sizes, as to have their distances between their centers 5 inches; that one wheel is to have 75 teeth, and the other to have 33, and that the sizes of the teeth in both the wheels is equal, so that either of them may turn the other. The sum of the teeth in both wheels is 108; therefore say, as 108 teeth is to 5 inches, so is 75 teeth to 3 inches and 47 hundred parts of an inch; and as 108 is to 5, so is 33 to 1 inch and 53



hundred parts of an inch. So that, from the center of the wheel of 75 teeth to the working part of any tooth in it, is 3 inches and 47 hundred parts of an inch ; and, from the center of the wheel of 33 teeth to the working part of either of its teeth, is 1 inch and 53 hundred parts of an inch.

*General preliminary Rules and Directions for Calculation.*

FOR the more clear understanding this, it must be observed, that those automata (whose calculation I chiefly intend) do by little interstices, or strokes, measure out long portions of time. Thus the strokes of the balance of a watch, do measure out minutes, hours, days, &c.

Now to scatter those strokes amongst wheels and pinions, and to proportionate them, so as to measure time regularly, is the design of calculation.

And in the first place, you are to know, that any wheel being divided by it's pinions, shews how many turns that pinion hath to one turn of that wheel. Thus a wheel of 60 teeth driving a pinion of 6, will turn round the pinion 10 times in going round once.  $6)60(10$ .

From the fussy to the balance, the wheels drive the pinions ; and consequently the pinions run faster, or go more turns, than the wheels they run in. But it is contrary, from the great wheel to the dial-wheel. Thus, in the last example, the wheel drives round the pinion 10 times : but if the pinion drove the wheel, it must turn 10 times to drive the wheel round once.



Before I proceed further, I must shew how to write down the wheels and pinions; which may be done either as vulgar fractions, or in the way of division in vulgar arithmetic. For example, a wheel of 60 moving a pinion of 5, may set down thus,  $\frac{60}{5}$ : or thus 5)60: where the uppermost figure 60, or numerator is the wheel, the lowermost or denominator, is the pinion: or, in the latter example, the first figure is the pinion, the next without the hook, the wheel.

The number of turns, which the pinion hath in one turn of the wheel, is set without a hook on the right hand, as 5)60(12; i. e. a pinion 5 playing in a wheel of 60, moveth round 12 times in one turn of the wheel.

A whole movement may be noted thus,  $\frac{4}{36} \frac{55}{5} \frac{45}{5} \frac{40}{5}$  seventeen notches in the crown wheel. Or rather because it will be easiest to mean capacities, as you see here in the margin: where the uppermost number above the line is the pinion of report 4, the dial-wheel 36, and 9 turns of the pin of report. The second number (under the line) is 5 the pinion, 55 is the great wheel, and 11 turns of the pinion it driveth. The third numbers are the second wheel, &c. The fourth the contrate wheel, &c. And the single number 17 under all, is the number of the crown wheel.

$$\begin{array}{r}
 4)36(9 \\
 \hline
 5)55(11 \\
 5)45(9 \\
 5)40(8 \\
 \hline
 17
 \end{array}$$

By knowing the number of turns, which any pinion hath in one turn of the wheel it worketh in, you may also find out how many turns a wheel or pinion hath, at a greater distance; as the contrate wheel, crown wheel, &c. For it is but multiplying together the quotients (by the quotients



quotients, I commonly mean the number of turns; which number is set on the right hand, without the hook, as is shewn in the last example), and the number produced is the number of turns. An example will make what I say

plain: let us chuse three numbers here set down; the first of which hath 11 turns, the next 9, and the last 8. If you multiply 11 and 9, it produceth 99, for 9 times 11 is 99, that is in one turn of the wheel 55, there are 99 turns

of the second pinion 5, or the wheel 40, which runs concentric, or on the same arbor with the second pinion 5. For as there are 11 turns of the first pinion 5, in one turn of the great wheel 55, or (which is the same) of the second wheel 45, which is on the same spindle with that pinion 5; so there are 9 times 11 turns in the second pinion 5, or wheel 40 in one turn of the great wheel 55. If you multiply the last quotient 8 (that is, 8 times 99 is 792) it shews the number of turns, which the third and last pinion 5 hath. So that this third and last pinion turns 792 times in one turn of the first wheel 55. Another example will make it

still more plain. The example is in the margin. The turns are 10, 9, and 8. These multiplied as before, run thus, viz. 10 times 9 is 90, that is, the pinion 6 (which is the pinion of the third wheel 40, and runs in the second wheel 54) turns 90 times in one turn of the first wheel 80. This last product 90 being multiplied by 8, produces 720; that is, the pinion 5 (which is the pin of the crown wheel 15) turns 720 times in one turn of the first wheel, of 80 teeth.

8)80(10  
6)54(9  
5)40(8  
————  
15

*A whole Movement of a modern Pocket Watch may be noted thus :*

	Teeth.	Leaves
The great wheel -	48	- 12
Centre wheel -	54	- 6
Third wheel -	48	- 6
Contrate wheel -	48	- 6
Balance wheel -	15	- 2 pallets.

Thus when the watch is wound up, the chain from the spring exerts a force upon the fusee, which gives motion to all the parts of the machine.

The great wheel on the fusee having 48 teeth, and driving the center wheel by a pinion of 12 leaves, make the center wheel turn round 4 times in one turn of the fusee. Thus also we may account for all others ; for,

If 12) 48 (4 = Turns of the center wheel,  
 So 6) 54 (9 = Turns of the third wheel.  
     6) 48 (8 = Turns of the contrate wheel,  
     6) 48 (8 = Turns of the balance.

Then multiply these several quotients together successively, and you will find the turns of each of those wheels respectively, in one turn of the fusee.

Thus 1 turn of the fusee, or great wheel ; 4 mul. 1 = to 4 turns of the center wheel ; 9 mul. 4, mul. 1 = to 36 turns of the third wheel ; 8 mul. 9, mul. 4. mul. 1 = to 288 turns of the contrate wheel ; 8 mul, 9 mul. 4 mul, 1 = to 2304 turns of the balance wheel.

And



And the balance wheel having 15 teeth, and each striking a pallet twice in one revolution, there will be thirty strokes upon the axis of the balance, which are called the beats of the balance: consequently there must be  $2304 \text{ mul. } 30 = 69120$  strokes or beats in one turn of the fusee or great wheel.

But though these particulars are necessary to be premised, our principal regard, in the division of time, is to be paid to the center wheel. For this wheel alone is that upon which both the hour and minute hand is moved or carried round upon the face of the watch, to shew the hour of the day, and the minute of the hour, &c.

If we would find out the number of beats of the balance in the time of those turns above-mentioned, it must be noted, that as the watch goes thirty hours, and the minute hand, and consequently the center wheel goes round once in an hour, the said center wheel will have thirty turns in the time of the watch's going round; and because it hath four turns in one of the fusee, therefore we must say  $4(30) = 7\frac{1}{2} =$  the number of turns of the fusee, in winding up the watch. Whence we find  $69120 \text{ mul. } 7, 5 = 518400 =$  the number of the beats in 30 hours. Then if we divide 518400 by 30, the quotient will be  $17280 =$  number of beats in an hour, which is called the train of a watch; which train is called swifter or slower, as the number of beats in an hour is more or less: so again, if we divide this train 17280 by 3600, the seconds in an hour, the quotient will be almost 5, or almost 5 beats per second in such a watch,



By this analysis, it is easy to form an idea of the manner of calculation for the numbers of the teeth and leaves for the several wheels and pinions in a watch; which may further be illustrated by an example of a train 14400, which will beat quarter seconds, because such a train is useful in many philosophical cases, as well as in the just division of time.

Suppose the intended watch is to go 32 hours: then it will be found that 14400 multiplied by 32 = 460800 = the beats of the balance in 32 hours. And if the number of turns in the fusee be 8, then  $8)460800 (= 57600$  = the beats in one turn of the fusee.

Again, suppose the number of teeth in the balance wheel, be 15, there will be 30 beats in one turn of this wheel; then  $30) 57600 (= 1920$ , which will be the number arising from the continued multiplication of all the quotients of the wheels, divided by the pinions they drive from the great wheel to the balance wheel, as has been already exemplified.

Our next care is to break this number into four convenient small numbers, which multiplied together, shall make the same number 1920. Then I say  $4) 1920 (= 480$ . Again, I say  $6)480(=80$ . And as I plainly see that  $80 = 8$  multiplied by 10, consequently the four numbers sought for, are 4, 6, 8, and 10: because multiply these numbers together, and they will make exactly 1920, thus 4 mul. 6 mull. 8 mul. 10 = 1920.

The quotients thus investigated, we may easily find what large numbers, divided by small ones, will produce the said

P p
quotients;



quotients; thus  $12)48(=4$ . Consequently, if we allow 48 teeth to the great wheel on the fusee, it must drive a pinion of 12 on the center wheel. So again, if for the quotient 6, we chuse 54 and 9, thus  $9)54(=6$ , it shews that the teeth of the center wheel may be 54; and it must drive a pinion of 9 on the third wheel. Or, if instead of 54 and 9, we chuse 48 and 8, it will answer the same end, thus  $8)48(=6$ . As for the quotient 10, we may easily perceive that 50 and 5 will answer the enquiry, thus  $5)50(=10$ : so the third wheel having 50 teeth, must drive a pinion of 5 on the contrate wheel. Where note, that if the said wheel has 40 or 60 teeth, and drive a pinion of 4 or 6, we shall find the same number of turns exactly. And as for the quotient 8, we have the number 48 and 6: thus  $6)48(=8$ : or  $7)56(=8$ : or  $5)40(=8$ : therefore if the contrate wheel be allowed 40, or 48, or 56 teeth, it will drive a pinion of 5, 6, or 7 leaves on the balance wheel.

Thus it is to determine and adjust all the wheels and pinions in the body of a watch, from the fusee to the balance, so far as to relate to the minute of an hour, and to the second and quarter seconds of a minute.

Having shewed, as clearly as I can, the way of calculating numbers for the watch-part, I shall also briefly shew the principles of the striking part.

Although this part consists of many wheels and pinions, yet respect needs to be had only to the count wheel, striking-wheel, and detent-wheel, which move round in this proportion; the count-wheel B moveth round commonly once in 12, or 24 hours. The detent-wheel moves round every



every stroke the clock striketh, sometimes but once in two strokes. From whence it follows,

1. That as many pins as are in the pin-wheel, so many turns hath the detent-wheel, in one turn of the pin-wheel. Or (which is the same) the pins of the pin-wheel are the quotient of that wheel, divided by the pinion of the detent-wheel. But if the detent-wheel moveth but once round in two strokes of the clock, then the said quotient is but half the number of pins.

2. As many turns of the pin-wheel as are required to perform the strokes of 12 hours (which are 78), so many turns must the pinion of report have, to turn round the count-wheel once. Or, thus: divide 78 by the number of striking-pins, and the quotient thereof shall be the quotient for the pinion of report, and the count-wheel. All this is, in case the pinion of report be fixed to the arbor of the pin wheel, as is very commonly done.

All this I take to be very plain: or if it be not, the example in the margin will clear all difficulties. Here the locking wheel A is 48, the pinion of report is 8, the pin-wheel is 78, the striking pins are 13. And so the rest. I need only to remark here, that 78 being divided by the 13 pins, gives 6; which is the quotient of the pinion of report O: as was before hinted; and the notches of the plate B, serve to let the locking-piece C fall into; which comes from the dextent D.

$$\begin{array}{r} 8)48(6 \\ \hline 6)78(13 \text{ pins} \\ 6)60(10 \\ 6)48(8 \end{array}$$



As for the warning-wheel and flying-pinion, it matters little what numbers they have, their use being only to bridle the rapidity of the motion of the other wheels.

*Numbers of several Sorts of Movements.*

Although I have before given such plain directions, as may, I hope, accomplish a young practitioner in the art of calculation; yet it may be very convenient to set down some numbers fit for several movements; partly to be as examples to exercise the young reader: and partly, to serve such, who want leisure or understanding to attain to the art of calculation.

Numbers of an eight-day piece, with 16 turns of the barrel, the pendulum vibrates seconds, and shews minutes, seconds, &c.

The watch part.

$$\begin{array}{r} 8 \overline{)96} \\ 8 \overline{)60} \text{---} 40 \overline{)40} \text{---} 6 \overline{)72} \\ 7 \overline{)56} \\ \hline 30 \end{array}$$

The clock part.

$$\begin{array}{r} 8 \overline{)78} \\ 7 \overline{)56} \text{ 8 pins.} \\ 7 \overline{)49} \\ 7 \overline{)49} \end{array}$$

In the watch part, the wheel 60 is the minute-wheel, which is set in the middle of the clock, that its spindle may go through the middle of the dial-plate to carry the minute hand.

Fig. 3.

Also on this spindle is the wheel 40, a, which driveth another wheel b of 40, which last hath a pinion 6, c, which driveth round the wheel 72 d in 12 hours. Note here two things:



things: 1. That the two wheels 40, are of no other use, but to set the pinion 6 at a convenient distance from the minute-wheel, to drive the wheel 72, which is concentrical with the minute-wheel. For a pinion 6 driving a wheel 72, would be sufficient, if the minute-hand and hour-hand had two different centers. 2. These numbers, 60---40) 40---6)72, set thus, ought according as above to be thus read, viz. The wheel 60, hath another wheel 40 on the same spindle; which wheel 40 divideth (playeth in, or turns round) another wheel 40; which hath a pinion 6 concentrical with it: which pinion driveth or divideth a wheel of 72. For a line parting two numbers (as 60--48) denoteth those two numbers to be concentrical, or to be placed upon the same spindle. And when two numbers have a hook between them (as 48) 48) it signifies one to run in the other.

In the striking-part, there are 8 pins on the second-wheel 56. The count-wheel may be fixed unto the great wheel, which goeth round once in 12 hours.

A piece of 32 days, with 16 turns both parts: the watch sheweth hours, minutes, and seconds; and the pendulum vibrateth seconds.

Watch part.  
With 16 turns.

$$\begin{array}{r}
 16)96 \\
 9)72 \\
 8)60--48)48--6)72 \\
 7)56 \\
 \hline
 30
 \end{array}$$

Striking part.  
With 16 turns.

$$\begin{array}{r}
 10)130 \\
 8)96 \left. \begin{array}{l} 24 \text{ pins} \\ 12)39 \end{array} \right\} \\
 6)72 \text{ double hoop.} \\
 6)60
 \end{array}$$

The



The pinion of report is fixed on the end of the arbor of the pin-wheel. This pinion is 12, the count-wheel 39; thus, 12)39.

A two months piece of 64 days; with 16 turns; pendulum vibrateth seconds, and sheweth minutes, seconds, &c.

Watch part.

$$\begin{array}{r} 9)90 \\ 8)76 \\ 8)60--48)48--6)72 \\ 7)56 \\ \hline 39 \end{array}$$

Clock part.

$$\begin{array}{r} 10)80 \\ 10)65 \\ 9)54 \left. \begin{array}{l} 12 \text{ pins} \\ \hline 8)52 \end{array} \right\} \\ 5)60 \text{ double hoop.} \\ 5)59 \end{array}$$

Here the third wheel is the pin-wheel, which also carrieth the pinion of report 8, driving the count-wheel 52.

" A seven month-piece, with turns, pendulum, and motions, as before.

The watch.

$$\begin{array}{r} 8)60 \\ 8)56 \\ 8)48 \\ 6)45--48)48--6)72 \\ 5)40 \\ \hline 30 \end{array}$$

The clock.

$$\begin{array}{r} 8)96 \\ 8)88--27)12 \\ 8)64--16 \text{ pins} \\ 6)48 \text{ double hoop.} \\ 6)48 \end{array}$$

A year-piece, of 384 days, with turns, pendulums, and motions, as before.

The

The watch.

$$\begin{array}{r}
 12 \overline{)108} \\
 9 \overline{)72} \\
 8 \overline{)64} \\
 8 \overline{)60--48} 48--6 \overline{)72} \\
 7 \overline{)56} \\
 \hline
 30
 \end{array}$$

The clock.

$$\begin{array}{r}
 10 \overline{)120} \\
 8 \overline{)96--36} 9 \\
 6 \overline{)78.26} \text{ pins} \\
 6 \overline{)72} \text{ double hoop.} \\
 6 \overline{)60}
 \end{array}$$

If you had rather have the pinion of report of the spindle of the pin-wheel, it must be 13)39.

A piece of 30 hours, pendulum about 6 inches.

The watch.

$$\begin{array}{r}
 12 \overline{)48} \\
 6 \overline{)78} \\
 6 \overline{)60} \\
 6 \overline{)42} \\
 \hline
 15
 \end{array}$$

The clock.

$$\begin{array}{r}
 8 \overline{)48} \\
 6 \overline{)78} \text{ 13 pins.} \\
 6 \overline{)60} \\
 6 \overline{)48}
 \end{array}$$

A 30 hour piece to swing seconds.

Watch part.

$$\begin{array}{r}
 6 \overline{)90} \\
 6 \overline{)72} \\
 \hline
 30
 \end{array}$$

Clock part.

$$\begin{array}{r}
 6 \overline{)78} \text{ 13 pins} \\
 6 \overline{)54} \\
 7 \overline{)49}
 \end{array}$$

### *Repeating Work.*

LET A be a piece of brass cut down in twelve spiral steps in form of a snail (from whence it takes its name) as in the figure; let this be fixed on the socket of the hour wheel; and B G L F the rack, with fourteen teeth, turning on its center L, having a spring H to force the end F upon

Fig. 1



upon the steps of the snail A, when at liberty. The pin at I in the motion wheel, takes hold of the lifting piece D M K, and the end K, in rising, lift up the hook C which lays in the teeth of the rack, and rises until the teeth are disengaged from it; the end F then falls down and stops against the steps of the snail A, which in the figure is at two o'clock.

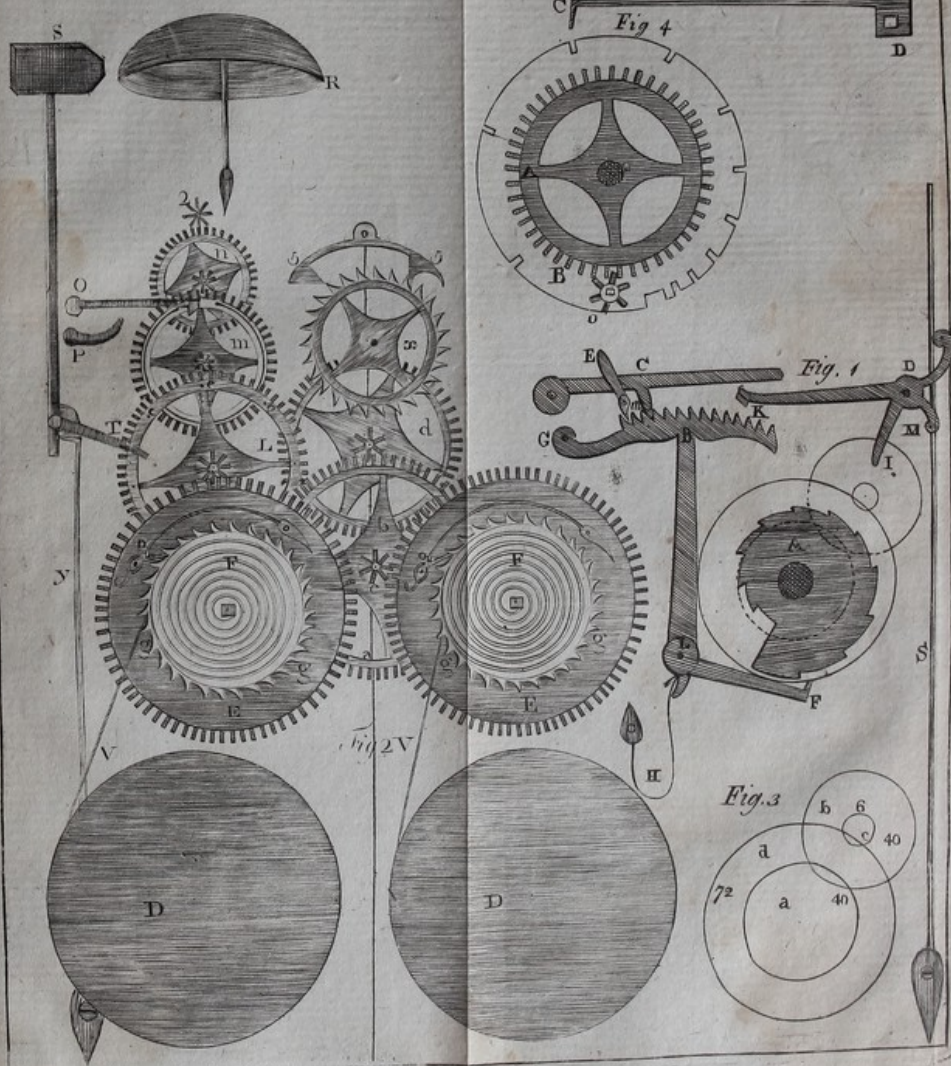
The arbor of the third or gathering wheel m, (fig. 2.) comes through the plate, on which the pallet E m (fig 1.) is fixed; a turn of which answering to one stroke of the hammer, gathers the rack up one tooth; 12 steps of the snail, answers 12 teeth in the rack; and when the gathering pallet E m, has taken as many teeth in the rack, as the number of the hour, the end E of the pallet, stops against a pin in the rack at G, and is there at rest until the hook C is again lifted out of the teeth, by the lifting piece as before.

When the hook C is lifted out of the teeth of the rack, the clock would strike continually, as the hook being out of the teeth, prevents the rack being gathered up; but that the end K of the lifting piece has a small arm which goes through the plate, and a pin in the wheel n, which stops against it in such a manner, that when the lifting piece is suffered to fall by the pin I, having gone past the pin in the rim of the wheel n, it is clear of the arm at the end of the lifting piece K; the wheel being then at liberty, the clock strikes until the gathering pallet E, stops against the pin of the rack at G as before. By putting a small string to the top end of the spring S, to come through the case, it may be made to strike the last hour at any time, except when on the warning.

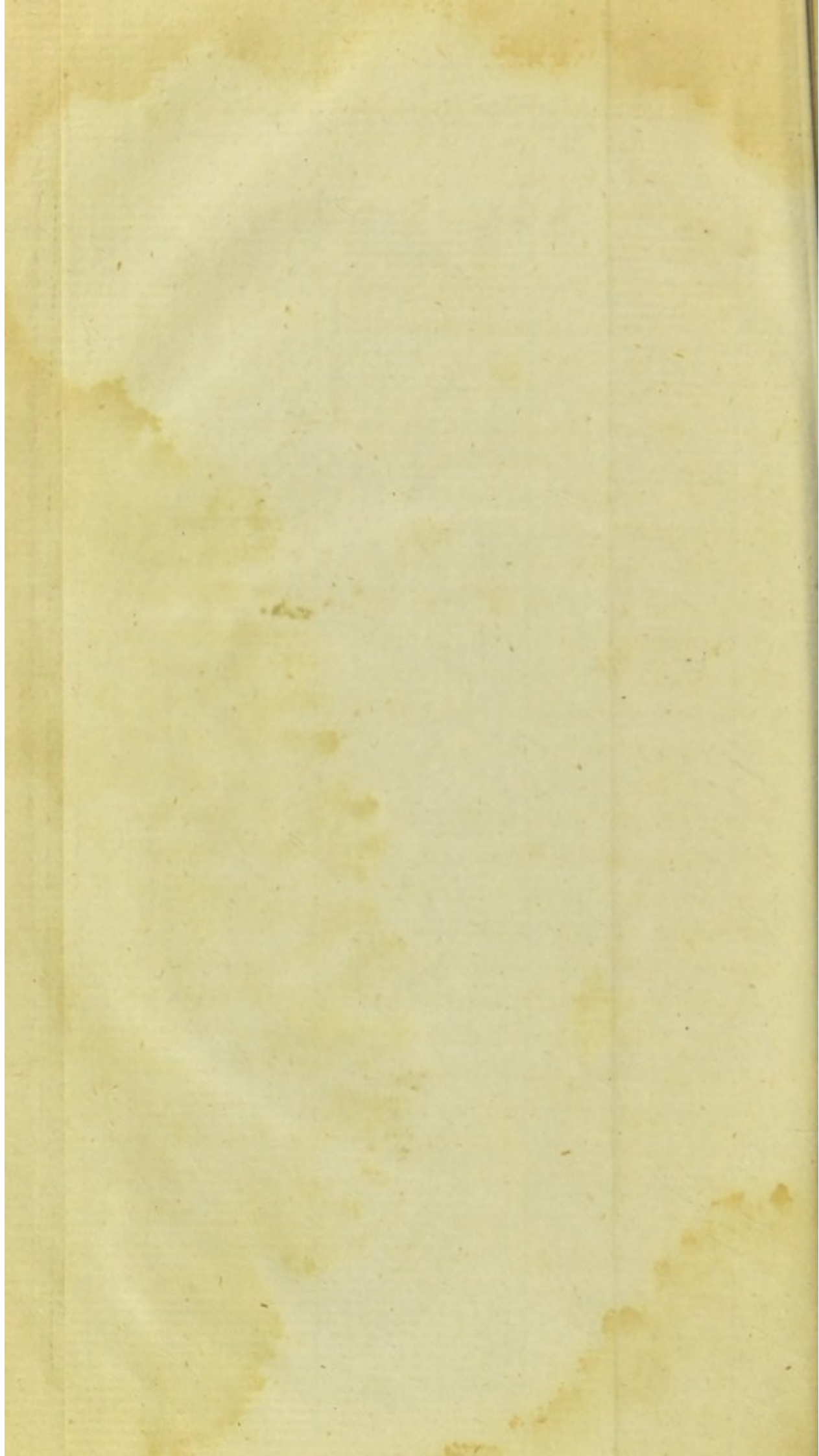


# CLOCK-WORK

## PLATE XVIII







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# A S T R O N O M Y.

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## *A brief Description of the Solar System.*

THE sun, with the planets and comets which move Plate XII.  
round him as their center, constitute the solar system. Those planets which are near the sun not only finish their circuits sooner, but likewise move faster in their respective orbits, than those which are more remote to him. Their motions are all performed from west to east, in orbits nearly circular. Their names, distances, bulks, and periodical revolutions, are as follow.

The sun, an immense globe of fire, is placed near the common center of all the planets, and turns round his axis in 25 days 6 hours, as is evident by the motion of spots seen on his surface, which have often been remarked to keep this time before they disappeared. His diameter is computed to be 763,000 miles; all planets seen from him, move the same way, and according to the order of the signs in the graduated circle Aries, Taurus, Gemini, Cancer, &c. which represents the great ecliptic in the heavens; but as seen from any one planet, the rest appears sometimes to go backward, and sometimes forward, and sometimes to stand still; not in circles nor eclipses; but in looped curves which never return into themselves.



*Mercury.* Mercury, the nearest planet to the sun, goes round him in 87 days 23 hours of our time nearly; which is the length of his year. But being seldom seen, and no spots appearing upon his surface or disc, the time of his rotation on his axis, or the length of his days and nights, is as yet unknown. His distance from the sun, is computed to be 32,000,000 of miles, and his diameter 2600. In his course round the sun, he moves at the rate of 95,000 miles every hour. His light and heat from the sun are almost seven times as great as ours; and the sun appears to him almost seven times as large as to us.

His orbit is inclined seven degrees to the ecliptic; and that node from which he ascends northward above the ecliptic, is in the 14th degree of Taurus; the opposite in the 14th degree of Scorpio. The earth is in these points on the 6th of November, and 4th of May, new stile; and when Mercury comes to either of his nodes, when he is between the earth and sun in the nearer part of his orbit, he will appear to pass over the disc or face of the sun like a dark round spot. But in all other parts of his orbit, his conjunctions are invisible, because he either goes above or below the sun.

According to Mr. Whiston, he will appear on the sun's disc in 1789, Dec. 6th. at 3h. 55m. in the afternoon. 1799, May 7th, at 2h. 34m. in the afternoon. There will be several intermediate transits, but none of them visible in this latitude.

*Venus.*

Venus, the next planet in order, is computed to be 59,000,000 miles from the sun; and by moving at the rate  
of



of 69,000 miles every hour in her orbit, she goes round the sun in 224 days 17 hours of our time nearly; in which, though it be the full length of her year, she has only nine days one quarter, according to the best observations, so that to her, every day and night together is as 24  $\frac{1}{4}$  days and nights with us. This odd  $\frac{1}{4}$ th of a day in every year makes every fourth year a leap-year to Venus, as the like does to our earth. Her diameter is 7906 miles; and by her diurnal motion, the inhabitants about her equator are carried 43 miles every hour, besides that 69,000 above-mentioned.

Venus's orbit is inclined 3  $\frac{1}{2}$  degrees to the earth's, and crosses it in the 14th degree of Gemini and of Sagittarius.

The axis of Venus is inclined 75 degrees to the axis of her orbit: which is 51  $\frac{1}{2}$  degrees more than our earth's axis is inclined to the axis of the ecliptic; and therefore, her seasons vary much more than ours do. The north pole of her axis inclines toward the 20th degree of Aquarius, our earth's to the beginning of Cancer; consequently the northern parts of Venus have summer in the signs where those of our earth have winter, and vice versa.

As her annual revolution contains only 9  $\frac{1}{4}$ th of her days, the sun will always appear to go through a whole sign, or twelfth part of her orbit, in little more than three quarters of her natural day, or nearly in 13  $\frac{3}{4}$ ths of our days and nights.

She shews the same appearances to us regularly every eight years; her conjunctions, elongations, and times of



rising and setting, being very nearly the same on the same days as before.

Earth.

The earth is the next planet above Venus in the system. It is 82,000,000 of miles from the sun, and goes round him in 365 days 5 hours 49 minutes, from any equinox or solstice to the same again: but from any fixed star to the same again, as seen from the sun, in 365 days 6 hours and 9 minutes, the former being the length of the tropical year, and the latter the length of the sydereal. It travels at the rate of 58,000 miles every hour, which motion, though 120 times swifter than that of a cannon-ball, is little more than half as swift as Mercury's motion in his orbit. The earth's diameter is 7970 miles; and by turning round its axis every 24 hours from west to east, it causes an apparent diurnal motion of all the heavenly bodies from east to west. By this rapid motion of the earth on its axis, the inhabitants about the equator are carried 1042 miles every hour, while those on the parallel of London are carried only about 580, besides the 58,000 miles by the annual motion above-mentioned, which is common to all places whatever. The earth's axis makes an angle of  $23\frac{1}{2}$  degrees with the axis of its orbit; and keeps nearly the same oblique direction, inclining toward the same fixed stars throughout its annual course, which causes the return of spring, summer, autumn, and winter.

Moon.

The moon is not a planet, but only a satellite or attendant of the earth, going round the earth from change to change, in 29 days, 12 hours, and 44 minutes; and round the sun with it every year. The moon's diameter is 2180 miles; and her distance from the earth's center 24,000. She goes round her orbit in 27 days, 7 hours, 43 minutes,  
moving



moving about 2290 miles every hour; and turns round her axis exactly in the time that she goes round the earth, which is the reason of her keeping always the same side towards us; and that her day and night together, is as long as our lunar month.

The moon is an opaque globe like the earth, and shines only by reflecting the light of the sun; therefore, whilst that half of her which is towards the sun is enlightened, the other half must be dark and invisible. Hence, she disappears when she comes between us and the sun, because her dark side is then towards us. When she is gone a little forward, we see a little of her enlightened side: which still increases to our view, as she advances forward, until she comes to be opposite to the sun, and then her whole enlightened side is towards the earth, and she appears with a round illuminated orb, which we call the full moon; her dark side being then turned away from the earth. From the full, she seems to decrease gradually, as she goes through the other half of her course; shewing us less and less of her enlightened side every day, till her next change or conjunction with the sun, and then she disappears as before.

This continual change of the moon's phases demonstrates, that she shines not by any light of her own: for if she did, being globular, we should always see her with a round full orb, like the sun. She has very little difference of seasons, her axis being almost perpendicular to the ecliptic. What is very singular, one half of her has no darkness at all; the earth constantly affording it a strong light in the sun's absence; while the other half has a fortnight's darkness, and a fortnight's light, by turns.

Our



Our earth is a moon to the moon, waxing and weaning, regularly, but appearing thirteen times as big, and affording her thirteen times as much light as she does to us. When she changes to us, the earth appears full to her; and when she is in her first quarter to us, the earth is in its third quarter to her, and *vice versa*.

But from one half of the moon, the earth is never seen at all: from the middle of the other half, it is always seen over head: turning round almost thirty times as quick as the moon does. From the circle which limits our view of the moon, only one half of the earth-side next her is seen; the other half being hid below the horizon of all places on that circle. To her the earth seems to be the biggest body in the universe, for it appears 13 times as big as she does to us. Her orbit crosses the ecliptic in two opposite points called the moon's nodes; so that one half of her orbit is above the ecliptic, and the other below it. The angle of obliquity is 5 1-3d degrees, as the earth turns round its axis, the several continents, seas, and islands, appear to the moon's inhabitants like so many spots of different forms and brightness, moving over its surface; but much fainter at some times than others, as our clouds cover them or leave them. By these spots the lunarians can determine the time of the earth's diurnal motion, just as we do the motion of the sun; and perhaps they measure their time by the motion of the earth's spots, for they cannot have a truer dial.

Mars.

The planet Mars is next in order, being the first above the earth's orbit; his distance from the sun is computed to be 125,000,000 of miles; and he moves at the rate of 47000 miles every hour; he goes round the sun in 686 of our days  
and



and 23 hours; which is the length of his year, and contains 667  $\frac{3}{4}$ ths of his days; every day and night together being 40 minutes longer than with us. His diameter is 4444 miles, and by his diurnal rotation, the inhabitants about his equator are carried 556 miles every hour. His quantity of light and heat is equal but to one half of ours; and the sun appears but half as big to him as to us.

This planet being but a fifth part so big as the earth, if any moon attends him, she must be very small, and has not yet been discovered by our best telescopes. He is of a fiery red colour, and by his appulses to some of the fixed stars, seems to be encompassed by a very gross atmosphere. He appears sometimes gibbous, but never horned, which both shews that his orbit includes the earth within it, and that he shines not by his own light.

To Mars our earth and moon appear like two moons, a bigger and a less, changing places with one another, and appearing sometimes horned, sometimes half or three quarters illuminated, but never full; nor at most above one quarter of a degree from each other, although they are 240 thousand miles asunder.

Our earth appears almost as big to Mars as Venus does to us, and at Mars it is never seen above 48 degrees from the sun; sometimes it appears to pass over the disc of the sun, and so do Mercury and Venus: but Mercury can never be seen from Mars, by such eyes as ours, unassisted by proper instruments; and Venus will be as seldom seen as we see Mercury. Jupiter and Saturn are as visible to Mars as to us. His axis is perpendicular to the ecliptic, and his orbit is two degrees inclined to it.

Jupiter,



Jupiter.

Jupiter, the biggest of all the planets, is still higher in the system, being about 426 millions of miles from the sun: and going at the rate of 25 thousand miles every hour in his orbit, finishes his annual period in eleven of our years 314 days and 12 hours. He is above 1000 times as big as the earth, for his diameter is 81,000 miles; which is more than ten times the diameter of the earth.

Jupiter turns round his axis in 9 hours 56 minutes; so that his year contains 10 thousand 470 days; and the diurnal velocity of his equatorial parts is greater than the swiftness with which he moves in his annual orbit; a singular circumstance, as far as we know. By this prodigious quick rotation, his equatorial inhabitants are carried 25 thousand 920 miles every hour (which is 920 miles an hour more than an inhabitant of our earth's equator moves in twenty-four hours) besides the 25 thousand above-mentioned, which is common to all parts of his surface, by his annual motion.

His belts  
and spots.

Jupiter is surrounded by faint substances, called belts, in which so many changes appear, that they are generally thought to be clouds: for some of them have been first interrupted and broken, and then have vanished entirely. They have sometimes been observed of different breadths and afterwards have all become nearly of the same breadth. Large spots have been seen in these belts; and when a belt vanishes, the contiguous spots disappear with it.

He has no  
change of  
seasons;

The axis of Jupiter is so nearly perpendicular to his orbit, that he has no sensible change of seasons; which is a great advantage, and wisely ordered by the Author of nature. For, if the axis of this planet were inclined any considerable,



considerable number of degrees, just so many degrees round each pole would in their turn be almost six of our years together in darkness. And, as each degree of a great circle on Jupiter contains 706 of our miles at a mean rate, it is easy to judge what vast tracts of land would be rendered uninhabitable by any considerable inclination of his axis.

The sun appears but 1-28th part so big to Jupiter as to us; and his light and heat are in the same small proportion, but compensated by the quick returns thereof, and by four moons (some bigger and some less than our earth) which revolve about him: so that there is scarce any part of this huge planet but what is during the whole night enlightened by one or more of these moons, except his poles, whence only the farthest moons can be seen, and where their light is not wanted, because the sun constantly circulates in or near the horizon, and is very probably kept in view of both poles by the refraction of Jupiter's atmosphere, which, if it be like ours, has certainly refractive power enough for that purpose.

The orbits of these moons are represented in this scheme of the solar system by four small circles on Jupiter's orbit, but they are drawn fifty times too large in proportion to it. The first moon, or that nearest to Jupiter, goes round him in 1 day 18 hours and 36 minutes of our time; and is 229 thousand miles distant from his center: The second performs its revolution in three days 13 hours and 15 minutes, at 364 thousand miles distance: The third in 7 days 3 hours and 59 minutes, at the distance of 580 thousand miles: And the fourth, or outermost, in 16 days 18 hours and 30 min. at the distance of 1 million of miles from his center.



Two grand  
discoveries  
made by the  
eclipse of  
Jupiter's  
moons.

Jupiter's three nearest moons fall into his shadow, and are eclipsed in every revolution: but the orbit of the fourth moon is so much inclined, that it passeth by its opposition to Jupiter, without falling into his shadow, two years in every six. By these eclipses, astronomers have not only discovered that the sun's light takes up eight minutes of time in coming to us; but they have also determined the longitudes of places on this earth with greater certainty and facility, than by any other method yet known.

The place  
of his nodes

Jupiter's orbit is 1 degree 20 minutes inclined to the ecliptic. His north node is in the 7th degree of Cancer, and his south node in the 7th degree of Capricorn.

Saturn.

Saturn, next in order, is about 780 millions of miles from the sun; and travelling at the rate of 18 thousand miles every hour, performs its annual circuit in 29 years 167 days and 5 hours of our time; which makes only one year to that planet. Its diameter is 67,000 miles; and therefore it is near 600 times as big as the earth.

His ring.

This planet is surrounded by a thin broad ring, as an artificial globe is by a horizon. The ring appears double when seen through a good telescope. It is inclined 30 degrees to the ecliptic, and is about 21 thousand miles in breadth: which is equal to its distance from Saturn on all sides. There is reason to believe that the ring turns round its axis, because, when it is almost edgewise to us, it appears somewhat thicker on one side of the planet than on the other; and the thickest edge has been seen on different sides at different times. But Saturn having no visible spots on his body, whereby to determine the time of his turning round his axis,

the



the length of his days and nights, and the position of his axis, are unknown to us at present.

To Saturn, the sun appears only 1-90th part so big as to us; and the light and heat he receives from the sun are in the same proportion to ours. But to compensate for the small quantity of sun-light, he has five moons, all going round him on the outside of his ring, and nearly in the same plane with it. The first, or nearest moon to Saturn, goes round him in one day 21 hours 19 minutes; and is 140 thousand miles from his center. The second, in 2 days 17 hours 40 minutes; at the distance of 187 thousand miles. The third, in 4 days 10 hours 25 minutes; at 263 thousand miles distance. The fourth, in 15 days 22 hours 41 minutes; at the distance of 600 thousand miles. And the fifth, or outermost, at 1 million 800 thousand miles from Saturn's center, goes round him in 72 days 7 hours 48 minutes. Their orbits in the scheme of the solar system are represented by the five small circles, on Saturn's orbit; but these, like the orbits of the other satellites, are drawn fifty times too large in proportion to the orbits of their primary planets.

This ring, seen from Saturn, appears like a vast luminous arch in the heavens, as if it did not belong to the planet. When we see the ring most open, its shadow upon the planet is broadest: and from that time the shadow grows narrower, as the ring appears to do to us; until, by Saturn's annual motion, the sun comes to the plane of the ring, or even with its edge; which being then directed towards us, becomes invisible on account of its thinness. The ring disappears twice in every annual revolution of Saturn, namely, when he is in the 19th degree both of Pisces and of

How the  
ring appears  
to Saturn  
and to us.

In what  
signs Saturn  
appear to  
lose his  
ring; and in



what signs it appears most open to us. Virgo. And when Saturn is in the middle between these points, or in the 19th degree either of Gemini or of Sagittarius, his ring appears most open to us; and then its longest diameter is to its shortest, as 9 to 4.

Places of Saturn's nodes.

The orbit of Saturn is  $2\frac{1}{2}$  degrees inclined to the ecliptic, or orbit of our earth, and intersects it in the 21st degree of Cancer and of Capricorn; so that Saturn's nodes are only 14 degrees from Jupiter's.

Georgium Sidus.

On the 13th day of March, 1781, between the hours of ten and twelve at night, as Dr. Herschell, the Astronomer Royal, at Windsor, was attempting to discover the parallax of the stars, by means of double, triple, and quadruple fixed stars, he discovered a new planet, belonging to our system, as he was examining the small stars near the feet of Gemini, which he named Georgium Sidus, in honour to our present sovereign: it is seldom to be seen very plainly by the naked eye; it is nearly the colour of Jupiter, or somewhat paler and more faint, and its apparent diameter about 4 seconds, by the calculation of M. De la Lande; we are told that his distance from the sun is 19 times farther than the earth is; and its diameter is 4 1-half times that of the earth's.

It is highly probable that all the planets are inhabited.

Every person who looks upon, and compares the systems of moons together, which belong to Jupiter and Saturn, must be amazed at the vast magnitude of these two planets, and the noble attendance they have in respect of our little earth: and can never bring himself to think, that an infinitely wise Creator should dispose of all his animals and vegetables here, leaving the other planets bare and destitute of rational creatures. To suppose that he had any  
view



view to our benefit in creating these moons, and giving them their motions round Jupiter and Saturn; to imagine that he intended these vast bodies for any advantage to us, when he well knew that they could never be seen but by a few astronomers peeping through telescopes; and that he gave to the planets regular returns of days and nights, and different seasons to all where they would be convenient; but of no manner of service to us; except only what immediately regards our own planet the earth; to imagine, I say, that he did all this on our account, would be charging him impiously with having done much in vain; and as absurd, as to imagine that he has created a little sun and a planetary system within the shell of our earth, and intended them for our use. These considerations amount to little less than a positive proof, that all the planets are inhabited: for if they are not, why all this care in furnishing them with so many moons, to supply those with light which are at the greater distances from the sun? Do we not see, that the farther a planet is from the sun, the greater apparatus it has for that purpose? save only Mars, which being but a small planet, may have moons too small to be seen by us. And Georgium Sidus being at too great a distance for us to attain any knowledge of his moons. We know that the earth goes round the sun, and turns round its own axis, to produce the vicissitudes of summer and winter by the former, and of day and night by the latter motion, for the benefit of its inhabitants. May we not then fairly conclude, by parity of reason, that the end and design of all the other planets is the same; and is not this agreeable to the beautiful harmony which exists throughout the universe? Surely it is: and raises in us the most magnificent ideas of the Supreme Being, who is every where, and at all times present; displaying his power, wisdom, and goodness



ness among all his creatures! and distributing happiness to innumerable ranks of various beings!

### Astronomical Characters explained.

♈ Aries.	♌ Leo.	♐ Sagitary.
♉ Taurus.	♍ Virgo.	♑ Capricorn.
♊ Gemini.	♎ Libra.	♒ Aquarius.
♋ Cancer.	♏ Scorpio.	♓ Pisces.
♄ Saturn.	☿ Mercury.	♊ Her south node.
♃ Jupiter.	☾ Luna, (the Moon)	♁ Tellus, Terra, (or the Earth)
♂ Mars.	☾ Moon's north node.	
☉ Sol, (the Sun)		
♀ Venus.		

♌ Conjunction when planets are in the same sign, deg. min. &c.

* Sextile when 2 signs dist.	♊ Trine when 4 signs dist.
☐ Quartile when 3 signs dist.	♌ Opposition when 6 signs dist.

**Eclipses.** Every planet and fatellite is illuminated by the sun; and casts a shadow towards that point of the heaven which is opposite to the sun. This shadow is nothing but a privation of light in the space hid from the sun by the opaque body that intercepts his rays.

When the sun's light is so intercepted by the moon, that to any place of the earth the sun appears partly or wholly covered, he is said to undergo an eclipse; though, properly speaking, it is only an eclipse of that part of the earth where the moon's shadow or penumbra falls. When the earth comes between the sun and moon, the moon falls into



into the earth's shadow ; and having no light of her own, she suffers a real eclipse from the interception of the sun's rays. When the sun is eclipsed to us, the moon's inhabitants on the side next the earth (if any such there be) see her shadow like a dark spot travelling over the earth, about twice as fast as its equatoreal parts move, and the same way as they move. When the moon is in an eclipse, the sun appears eclipsed to her, total to all those parts on which the earth's shadow falls, and of as long continuance as they are in the shadow.

If the earth and sun were equally big, the earth's shadow would be infinitely extended, and all of the same bulk ; and the planet Mars, in either of its nodes, and opposite to the sun, would be eclipsed in the earth's shadow. Were the earth bigger than the sun, its shadow would increase in bulk the farther it extended, and would eclipse the great planets Jupiter and Saturn, with all their moons, when they were opposite to the sun. But as Mars in opposition never falls into the earth's shadow, although he is not then above 42 millions of miles from the earth, it is plain, that the earth is much less than the sun ; for otherwise its shadow could not end in a point at so small a distance. If the sun and moon were equally big, the moon's shadow would go on to the earth with an equal breadth, and cover a portion of the earth's surface more than 2000 miles broad, even if it fell directly against the earth's center, as seen from the moon ; and much more if it fell obliquely on the earth : but the moon's shadow is seldom 150 miles broad at the earth, unless when it falls very obliquely on the earth, in total eclipses of the sun. In annular eclipses, the moon's real shadow ends in a point at some distance from the earth. The moon's small distance from the earth, and the shortness of her shadow, prove her to be less than the sun.



sun. And as the earth's shadow is large enough to cover the moon, if her diameter were three times as large as it is (which is evident from her long continuance in the shadow when she goes through its center) it is plain, that the earth is much bigger than the moon.

Why there  
are so few  
eclipses.

If the moon's orbit were coincident with the plane of the ecliptic, in which the earth always moves and the sun appears to move, the moon's shadow would fall upon the earth at every change, and eclipse the sun to some parts of the earth. In like manner the moon would go through the middle of the earth's shadow, and be eclipsed at every full; but with this difference, that she would be totally darkened for above an hour and an half; whereas the sun never was above four minutes totally eclipsed by the interposition of the moon. But one half of the moon's orbit is elevated

The moon's  
nodes.

5 1-3d degrees above the ecliptic, and the other half as much depressed below it; consequently, the moon's orbit intersects the ecliptic in two opposite points called the moon's nodes, as has been already taken notice of. When points are in a right line with the center of the sun at new or full moon, the sun, moon, and earth are all in a right line; and if the moon be then new, her shadow falls upon the earth; if full, the earth's shadow falls upon her.

Limits of  
eclipses,

When the sun and moon are more than 17 degrees from either of the nodes at the time of conjunction, the moon is then generally too high or too low in her orbit to cast any part of her shadow upon the earth. And when the sun is more than 12 degrees from either of the nodes at the time of full moon, the moon is generally too high or too low in her orbit to go through any part of the earth's shadow: and in both these cases there will be no eclipse. But when the moon is less than 17 degrees from either node at the  
time



time of conjunction, her shadow or penumbra falls more or less upon the earth, as she is more or less within this limit. This admits of some variation; for, in apogean eclipses, the solar limit is but 16 1-half degrees; and in perigean eclipses it is 18 1-3d. When the full moon is in her apogee, she will be eclipsed if she be within 10 1-half degrees of the node; and when she is full in her perigee, she will be eclipsed if she be within 12 1-30th degrees of the node. And when she is less than 12 degrees from either node at the time of opposition, she goes through a greater or less portion of the earth's shadow, as she is more or less within this limit. Her orbit contains 360 degrees; of which 17, the limit of solar eclipses on either side of the nodes, and 12 the limit of lunar eclipses, are but small portions: and as the sun commonly passes by the nodes but twice in a year, it is no wonder that we have so many new and full moons without eclipses.

To illustrate this, let A B C D be the ecliptic, R S T U Plate XX.  
 a circle lying in the same plane with the ecliptic, and Fig. 1.  
 V W X Y, the moon's orbit, all thrown into an oblique view, which gives them an elliptical shape to the eye. One half the moon's orbit, as V W X, is always below the ecliptic, and the other half X Y V above it. The points V and X, where the moon's orbit intersects the circle R S T U, which lies even with the ecliptic, are the moon's nodes; and the right line, as X E V, drawn, from Line of the nodes.  
 one side to the other through the earth's center, is called the line of the nodes, which is carried almost parallel to itself round the sun in a year.

If the moon moved round the earth in the orbit R S T U which is coincident with the plane of the ecliptic, her  
 S f shadow



shadow would fall upon the earth every time she is in conjunction with the sun, and at every opposition she would go through the earth's shadow. Were this the case, the sun would be eclipsed at every change, and the moon at every full, as already mentioned.

But although the moon's shadow N must fall upon the earth at a, when the earth is at E, and the moon in conjunction with the sun at i, because she is then very near one of her nodes; and at her opposition n she must go through the earth's shadow I, because she is then near the other node; yet, in the time that she goes round the earth to her next change, according to the order of the letters X Y V W, the earth advances from E to e, according to the order of the letters E F G H, and the lines of the nodes V E X being carried nearly parallel to itself, brings the point f of the moon's orbit in conjunction with the sun at that next change; and then the moon being at f, is too high above the eclipse to cast her shadow on the earth: and as the earth is still moving forward, the moon at her next opposition will be at g, too far below the ecliptic to go through any part of the earth's shadow; for by that time the point g will be at a considerable distance from the earth as seen from the sun.

When the earth comes to F, the moon in conjunction with the sun Z is not at k, in a plane coincident with the ecliptic, but above it at Y in the highest part of her orbit: and then the point b of her shadow O goes far above the earth, as in fig. 2, which is an edge view of fig. 1. The moon at her next opposition is not at o, fig. 1, but at W, where the earth's shadow goes far above her, as in fig. 2. In both these cases the line of the nodes V F X, fig. 1, is  
about



about 90 degrees from the sun, and both luminaries are as far as possible from the limits of eclipses.

When the earth has gone half round the ecliptic from E to G, the line of the nodes V G X is nearly, if not exactly, directed towards the sun at Z; and then the new moon l casts her shadow P on the earth G; and the full moon p goes through the earth's shadow L; which brings on eclipses again, as when the earth was at E.

When the earth comes to H, the new moon falls not at m in a plane coincident with the ecliptic C D, but at W in her orbit below it: and then her shadow Q fig. 2, goes far below the earth. At the next full she is not at q, fig. 1, but at Y in her orbit 5 1-3d degrees above q, and at her greatest height above the ecliptic C D; being then as far as possible, at any opposition, from the earth's shadow M, as in fig. 2.

So, when the earth is at E and G, the moon is about her nodes at new and full; and in her greatest north and south declination (or latitude as it is generally called) from the ecliptic at her quarters: but when the earth is at F or H, the moon is in her greatest north and south declination from the ecliptic at new and full, and in the nodes about her quarters.

The point X where the moon's orbit crosses the ecliptic is called the ascending node, because the moon ascends from it above the ecliptic: and the opposite point of intersection V is called the descending node, because the moon descends from it below the ecliptic. When the moon is at Y, in the highest point of her orbit, she is in her greatest north latitude; Themoon's ascending and descending node. Her north and south latitude.



latitude; and when she is at W in the lowest point of her orbit, she is in her greatest south latitude.

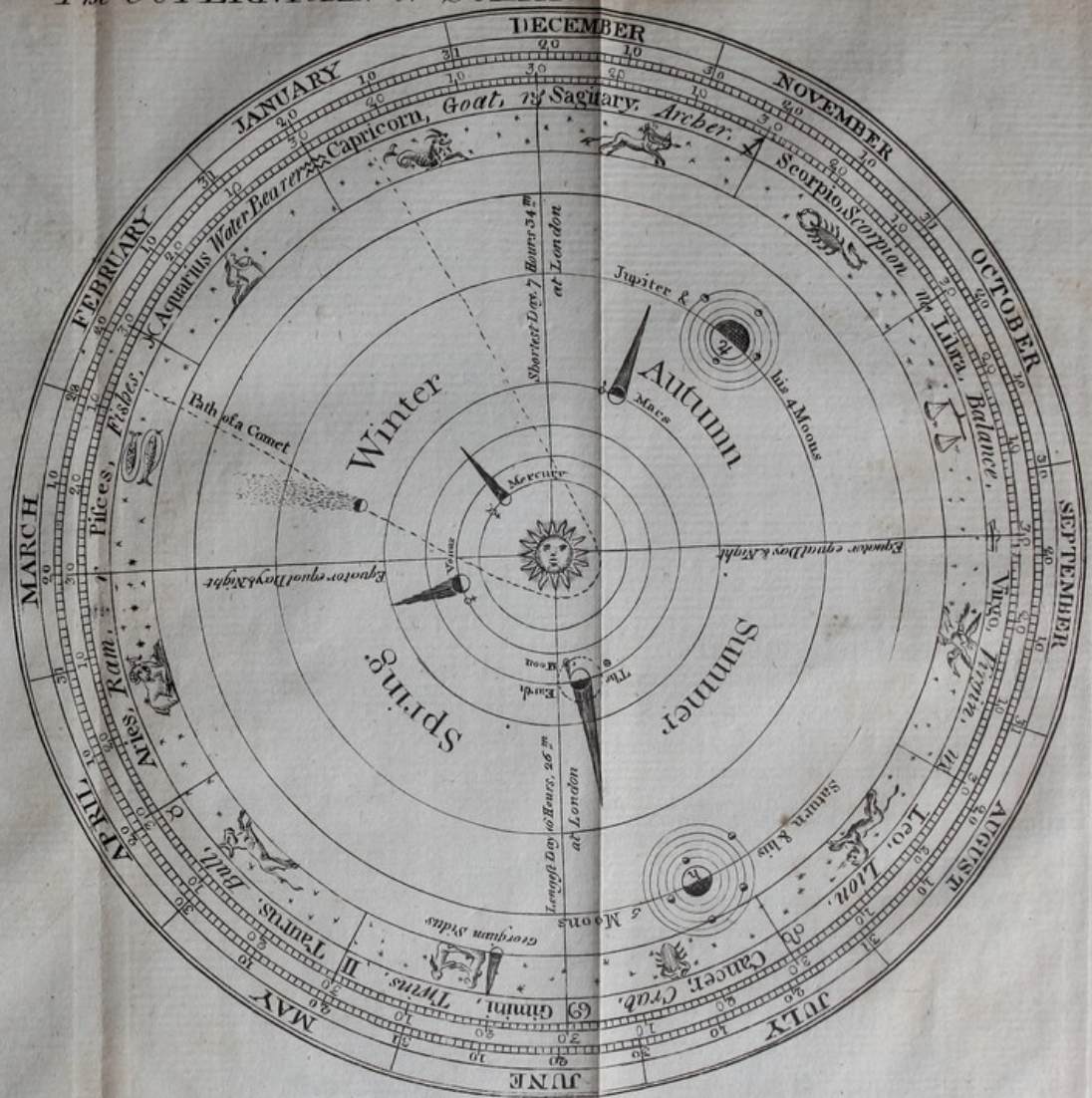
The nodes  
have a re-  
trograde  
motion.

If the line of nodes, like the earth's axis, was carried parallel to itself round the sun, there would be just half a year between the conjunctions of the sun and nodes. But the nodes shift backward, or contrary to the earth's annual motion, 19 1-third degrees every year; and therefore the same node comes round the sun 19 days sooner every year than on the year before. Consequently, from the time that the ascending node X (when the earth is at E) passes by the sun as seen from the earth, it is only 173 days (not half a year) till the descending node V passes him. Therefore, in whatever time of the year we have eclipses of the luminaries about either node, we may be sure, that in 173

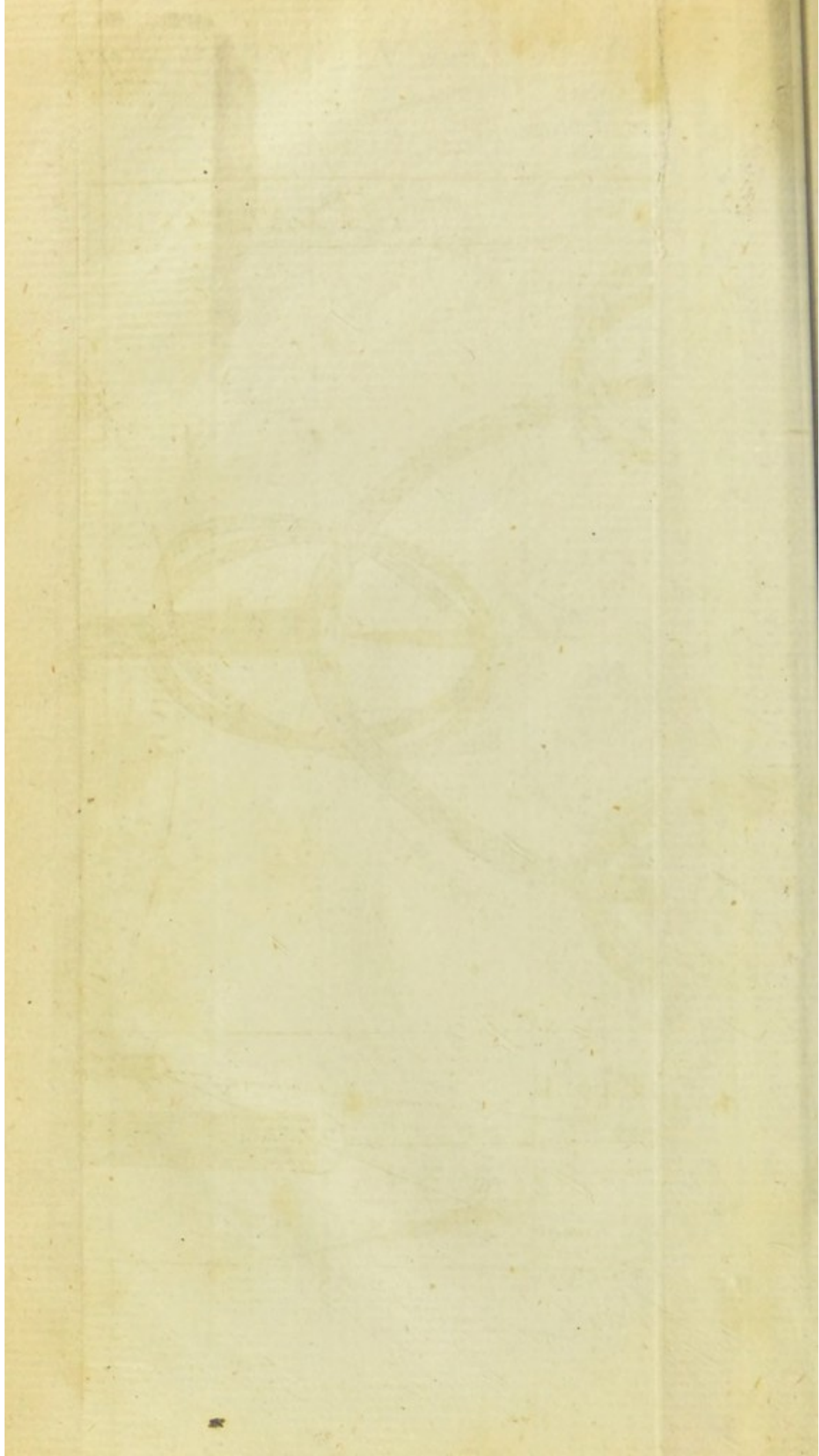
Which  
brings on  
the eclipses  
sooner every  
year than  
they would  
be if the  
nodes had  
not such a  
motion.

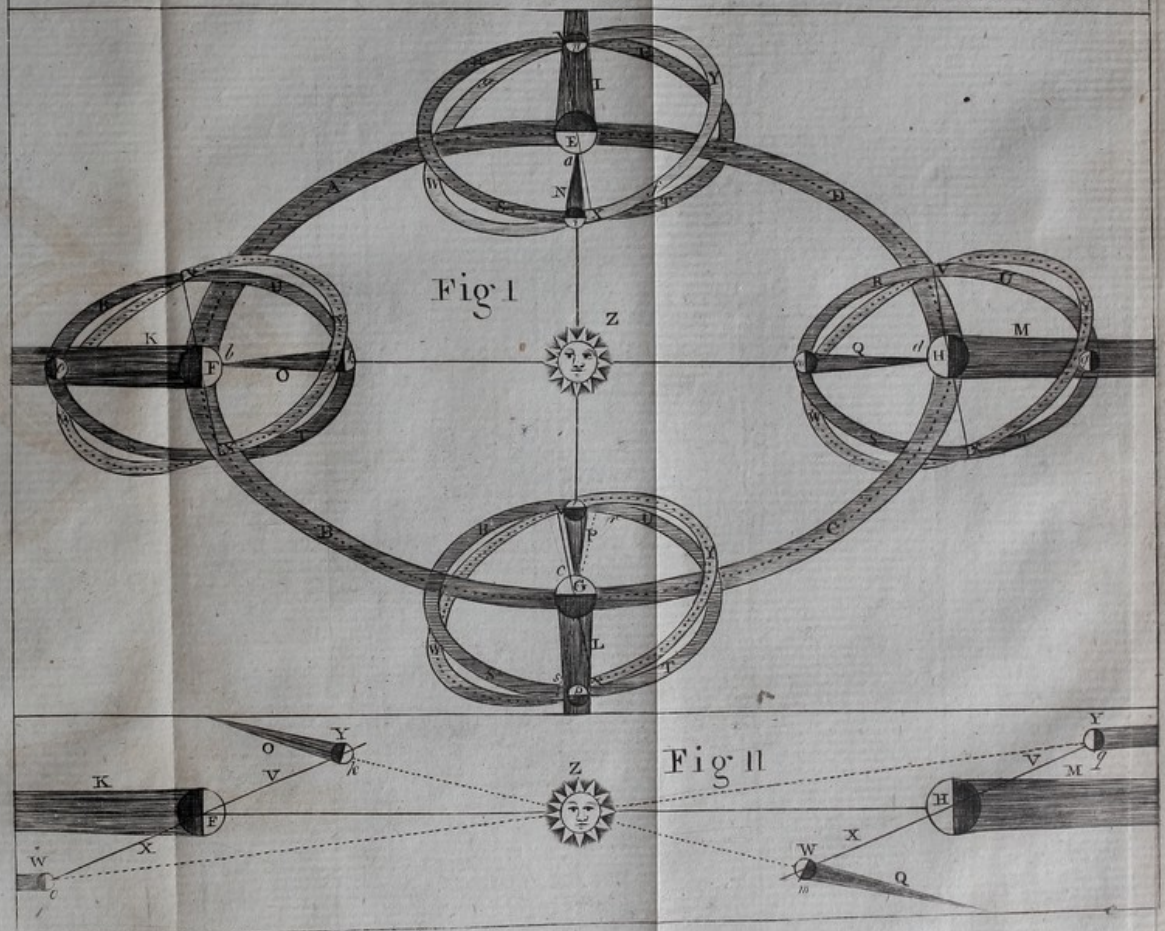
days afterward, we shall have eclipses about the other node. And when at any time of the year the line of the nodes is in the situation V G X, at the same time next year it will be in the situation r G s; the ascending node having gone backward, that is, contrary to the order of signs, from X to s, and the descending node from V to r; each 19 1-3d degrees. At this rate the nodes shift through all the signs and degrees of the ecliptic in 18 years and 225 days; in which time there would always be a regular period of eclipses, if any complete number of lunations were finished without a fraction. But this never happens; for it both the sun and moon should start from a line of conjunction with either of the nodes in any point of the ecliptic, the sun would perform 18 annual revolutions and 222 degrees over and above, and the moon 230 lunations and 85 degrees of the 231st, by the time the node came round to the same point of the ecliptic again: so that the sun would then be



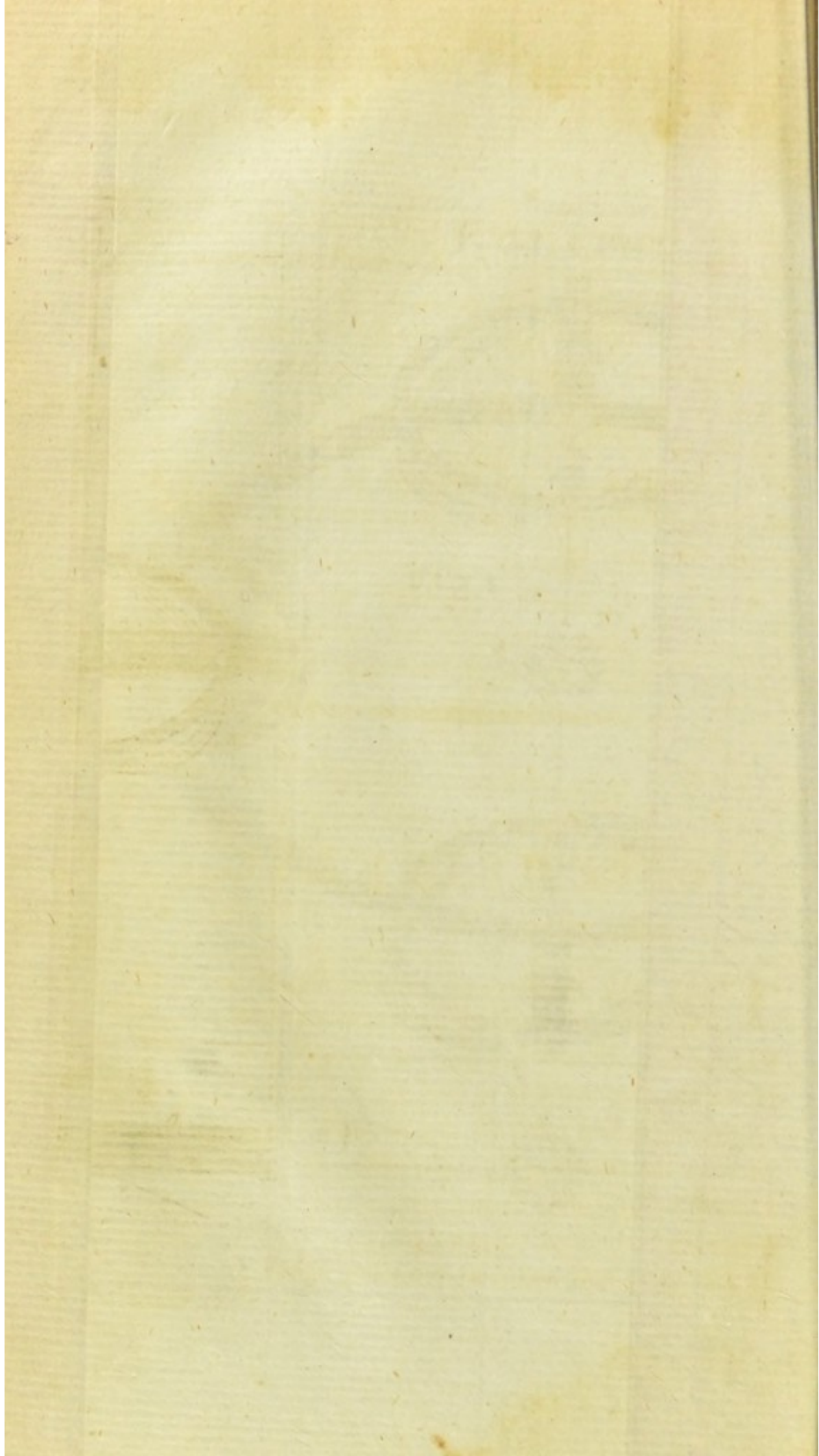












138 degrees from the node, and the moon 85 degrees from the sun.

But, in 223 mean lunations, after the sun, moon, and nodes, have been once in a line of conjunction, they return so nearly to the same state again, as that the same node, which was in conjunction with the sun and moon at the beginning of the first of these lunations, will be within 28 degrees 12 seconds of a degree of a line of conjunction with the sun and moon again, when the last of these lunations is compleated. And therefore, in that time, there will be a regular period of eclipses, or returns of the same eclipse, for many ages.

A period of eclipses.

---

## On the U N I V E R S E.

THIS wide machine the universe regard,  
 With how much skill is each apartment rear'd?  
 The sun a globe of fire, a glowing mass,  
 Hotter than melting flint or fluid glass.  
 Of this our system holds the middle place,  
 Mercury the nearest to the central sun,  
 Does in an oval orbit circling run;  
 But rarely is the object of our sight,  
 In solar glory sunk and more prevailing light.

}

Venus



Venus the next whose lovely beams adorn,  
 As well the dewy eve as opening morn,  
 Does in her orb in beautiful order turn.  
 The Globe terrestrial next with flanting poles,  
 And all it's pond'rous load unwearied rolls.  
 Mars next in order, further from the sun,  
 Does in a more extensive orbit run.  
 Then we behold bright planetary Jove,  
 Sublime in space, thro' his wide province move;  
 Four second planets his dominion own,  
 And round him turn, as round the earth the moon.  
 Saturn revolving in a higher sphere,  
 Is by five moons attended thro' his year,  
 The vast dimension of his path is found,  
 Five thousand million English miles around.  
 Then Georgium Sidus farthest from the Sun,  
 In boundless space does round his orbit turn.

Yet is this mighty system, which contains  
 So many worlds such vast ætherial planes,  
 But one of thousands, which compose the whole,  
 Perhaps as glorious, and of worlds as full.  
 The stars which grace the high expansion, bright,  
 By their own beams and unprecarious light,  
 Tho' some near neighbours seem and some display  
 United lustre in the milky way,  
 At a vast distance from each other lie,  
 Sever'd by spacious voids of liquid sky.  
 All these illustrious worlds and many more,  
 Which by the tube astronomers explore:  
 And millions which the glass can ne'er descry  
 Lost in the wilds of vast immensity,

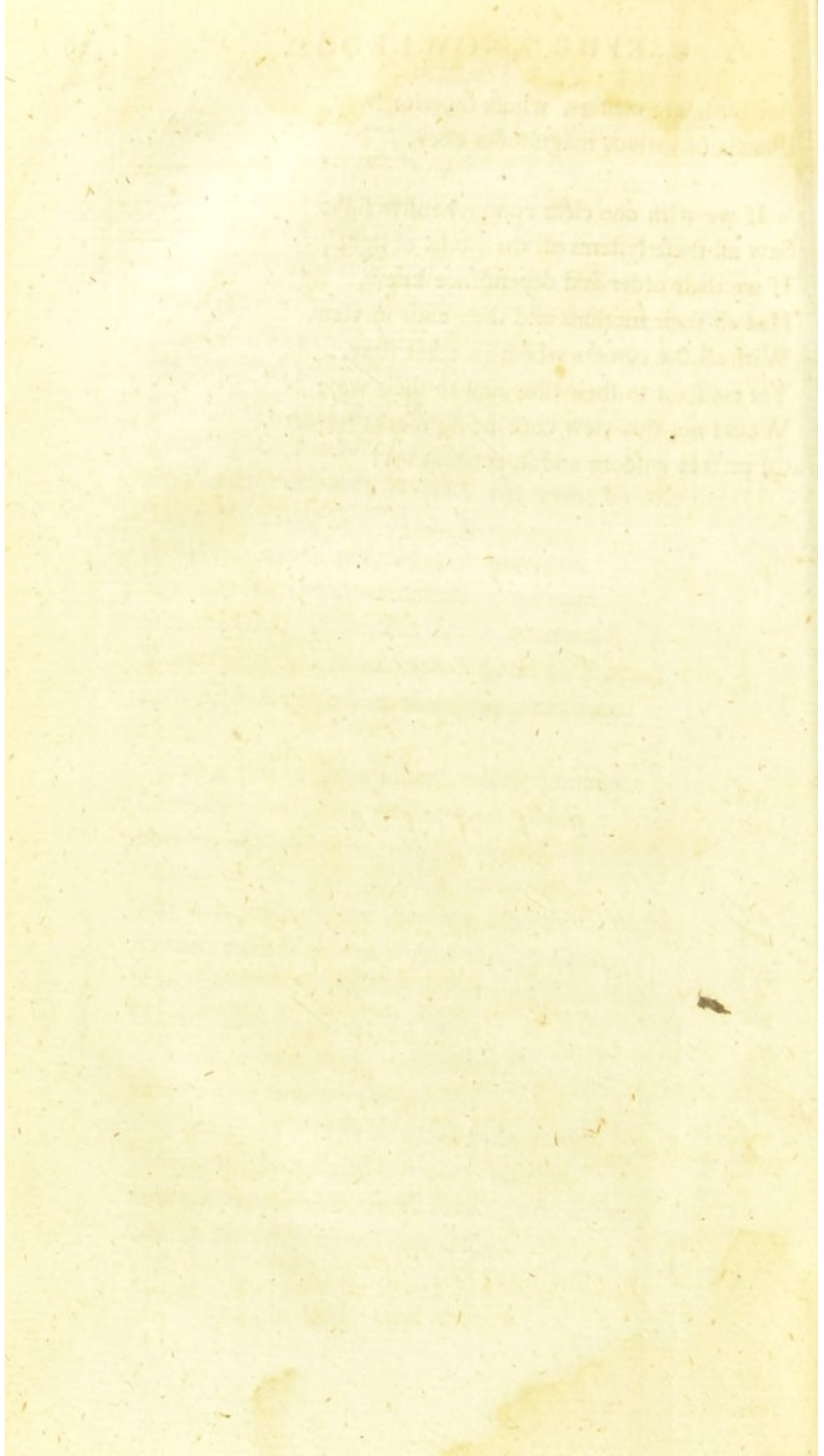
Are

Are suns, are centers, whose superior sway,  
Planets of various magnitudes obey.

If we with one clear comprehensive sight  
Saw all these systems all these orbs of light ;  
If we their order and dependence knew,  
Had all their motions and their ends in view,  
With all the comets which in ether stray,  
Yet constant to their time and to their way,  
Would not this view convincing marks impart  
Of perfect wisdom and stupendous art !

*F I N I S.*





# E R R A T A

OF THE

## Introduction to Useful Knowledge.

Page	Line	
3	1	<i>for</i> fixed round, <i>read</i> , fixed point round.
7	3	<i>for</i> is power, <i>read</i> , is the power.
8		Second marginal note, <i>for</i> Fig. 1. <i>read</i> , Fig. 5.
9	14	<i>insert</i> if
12		First marginal note, <i>insert</i> , Fig. 1.
	7	<i>for</i> hangs, <i>read</i> , hanging.
		In the margin, opposite l. 29, <i>insert</i> , Fig. 2.
18	27	<i>for</i> argueing <i>read</i> , arguing.
34	30	<i>for</i> a f d, <i>read</i> , a f e.
42	17	<i>for</i> less perfect, <i>read</i> , the less perfect.
	27	<i>for</i> electri, <i>read</i> , electric.
46	3	remove the semicolon <i>from</i> it, <i>to</i> globe;
58	18	<i>for</i> G C D, <i>read</i> , C G D.
59		bottom line, <i>for</i> knobbed, <i>read</i> , knobbed.
64		last marginal note, <i>read</i> , Fig. 22.
67	16	<i>for</i> rareaction, <i>read</i> , rarefaction.
74	9	<i>for</i> pisto, <i>read</i> , pistol.
79	18	<i>for</i> nor, <i>read</i> , not.
80	4	<i>for</i> posite, <i>read</i> , posite.
99	6	<i>for</i> then, <i>read</i> , than
103	7	in the parenthesis, <i>for</i> Miscellaneous Articles, <i>read</i> , Page 129 of the Introduction to Useful Knowledge.
106	16	<i>for</i> putrify, <i>read</i> putresfy;
	18	<i>for</i> putrifying, <i>read</i> , putresfying;
	20	<i>for</i> putrifying, <i>read</i> putresfying;



Page	Line
112	29 <i>for</i> slider a, <i>read</i> , slider d S.
116	7 <i>for</i> airs, <i>read</i> , air.
117	3 in the parenthesis, <i>insert</i> , Plate VII.
120	1 <i>for</i> wings, <i>read</i> rings.
140	1 <i>for</i> D to P, <i>read</i> , D to F.
143	18 <i>for</i> Fig. 4, <i>read</i> , Fig. 5.
144	16 <i>for</i> with which, <i>read</i> , which with.
144	18 <i>for</i> fludity, <i>read</i> , fluidity.
151	16 <i>for</i> suffcient, <i>read</i> , sufficient.
167	9 <i>for</i> contrivance, <i>read</i> trivance.
168	23 <i>for</i> thrt, <i>read</i> , that.
176	4 <i>for</i> too, <i>read</i> , two.
181	17 <i>for</i> visa, <i>read</i> , vice.
193	1 <i>dele</i> the.
195	17 <i>dele</i> the space betwixt downward.
199	4 <i>for</i> sccnice, <i>read</i> , science.
205	11 <i>for</i> ray, <i>read</i> , rays.
206	11 <i>for</i> wish, <i>read</i> , wishes.
211	22 <i>dele</i> of.
218	first marginal note, <i>for</i> Fig. 8. <i>read</i> , Fig. 9
224	1 <i>for</i> hand, <i>read</i> , hind.
229	3 <i>for</i> he, <i>read</i> , the.
246	13 <i>for</i> limb, <i>read</i> , line.
253	2 <i>for</i> oqject, <i>read</i> , object.
256	32 <i>for</i> back, <i>read</i> , backward.
260	2 in the table, <i>for</i> rflecting, <i>read</i> , reflecting.
271	5 <i>for</i> dish, <i>read</i> , disk.
272	29 <i>for</i> refracting, <i>read</i> , reflecting.
276	1 <i>for</i> whee, <i>read</i> , wheel.
280	11 <i>dele</i> of the
287	Antepen. <i>insert</i> 8 mult.
291	ult. <i>for</i> dextent, <i>read</i> , detent.
295	10 <i>for</i> of, <i>read</i> , on.
	ult. <i>for</i> ferce, <i>read</i> , force.
296	3 <i>for</i> lift, <i>read</i> , lifts.
	12 <i>for</i> answers, <i>read</i> , answer.
297	In the margin, <i>for</i> Plate XII. <i>read</i> , Plate XIX
	Pen. <i>for</i> eclipses, <i>read</i> , ellipses.
302	6 <i>for</i> viec, <i>read</i> , vice.
303	29 <i>dele</i> pro.
312	20 <i>insert</i> these.
12	In the index, <i>for</i> whed, <i>read</i> , when.
14	4 <i>for</i> back, <i>read</i> , motion.

# ERRATA

OF THE

## MISCELLANEOUS ARTICLES.

Page.	Line.
12	11 <i>for</i> an, <i>read</i> , and.
14	27 <i>for</i> letharge, <i>read</i> , lytharge.
32	24 <i>for</i> object, <i>read</i> , objects.
42	9 <i>dele</i> is. ib. <i>for</i> altogether, <i>read</i> , all together.
74	2 <i>dele</i> it.
78	5 <i>for</i> turnfal, <i>read</i> , turnfol.
79	12 <i>for</i> taste, <i>read</i> , take.
80	21 <i>insert</i> Plate.
85	6 <i>for</i> foldrr, <i>read</i> , folder. 18 <i>for</i> bismouth, <i>read</i> , bismuth. 29 <i>for</i> uscfel, <i>read</i> , useful.
86	19 <i>dele</i> temper.
88	10 <i>for</i> stond, <i>read</i> , stand.
99	28 <i>for</i> into, <i>read</i> , tin to. 29 <i>for</i> taking, <i>read</i> , taken.
109	14 <i>for</i> fugre, <i>read</i> , figure.
110	1 <i>for</i> last, <i>read</i> , least.
137	24 <i>for</i> peculum, <i>read</i> , speculum.
138	8 <i>for</i> diaphragm, <i>read</i> , diagram.
149	29 <i>for</i> bismouth, <i>read</i> , bismuth.
152	22 <i>dele</i> than.
154	26 <i>for</i> fire, <i>read</i> , fine.
158	2 <i>for</i> neatly, <i>read</i> , nearly. 11 <i>dele</i> In.
164	Antepen. <i>insert</i> of.



# R R A T A

## OF THE

### MISCELLANEOUS ARTICLES.

Page	Line	
12	11	for an vessel, and
14	27	for exchange, and, perhaps
14	21	for object, and objects
42	9	the is
74	10	for altogether, and, all together
74	10	the is
78	2	for mutual, and, mutual
78	12	for mutual, and, mutual
80	21	infect, Plate
82	6	for follow, and, follow
86	18	for difference, and, difference
86	29	for effect, and, effect
88	10	the term
88	10	for stand, and, stand
90	28	for into, and, into
90	20	for taking, and, taken
100	14	for huge, and, huge
110	1	for left, and, left
117	24	for persons, and, persons
138	8	for describing, and, describing
149	20	for difference, and, difference
152	32	the then
152	26	for line, and, line
158	2	for nearly, and, nearly
164	11	the in
164		Answer, right of

C U R I O U S

A N D

U S E F U L

Miscellaneous Articles.





## ADVERTISEMENT.

THE greatest part of the publications which have appeared on the subjects treated of in Miscellaneous Articles, after having drawn their readers into much unnecessary expence, have left them nearly in the same state of ignorance as that in which they were found.

This has arisen partly from the obscure and perplexed manner in which the subjects have been handled; and still more from another cause, namely, that the authors themselves were totally unacquainted with the practical part of the arts they wrote upon. Theory without experiment will ever be liable to error. To obviate both these objections is the design and intention of this work. Particular attention has been paid to render perfectly clear and easy every thing it contains, and the editor's own private experiments have  
repeatedly



## ADVERTISEMENT.

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C U R I O U S  
A N D  
E N T E R T A I N I N G  
M I S C E L L A N E O U S   A R T I C L E S .

---

*Of laying Gold upon white Earthen Ware.*

**T**AKE japanners gold size of the best sort one ounce, which keep in a bottle well corked; the same quantity of oil of turpentine, and a book of leaf gold; then with two or three camel hair pencils, you will be ready for the work. All these materials may be had at any principal colour-shop.

Being thus provided with every thing necessary, proceed to work after the following manner :

1<sup>st</sup>. Pour out of the gold size bottle, about a small tea spoonful into a shell, or cup, then with the pencil lay the ground of your design upon the pot; but observe to keep moistening the gold size gradually, with the pencil, out of

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the



the turpentine bottle, for the gold size being exposed to the open air, soon grows too thick for use. A little experience will make it quite easy to be understood. When the ground is laid according to the design, set the pot in a clean place to dry leisurely for the space of one hour, then place it as near the fire as you can but just endure the heat with your hand for about four seconds of time. In this situation let it remain, until by pressing your finger upon the ground, and taking it suddenly off, it will give a ring, then lay the gold on (as directed below) and it will look like burnished gold, then with the pencil and gold size touch the places you would have shadowed, and it is ready to be baked in an oven for two hours, after which it will bear washing, and continue bright many years.

This experiment will succeed very well upon glasses which have figures or ornaments of any kind ground upon them, such as decanters, pints, wine glasses, &c. The process of laying on the size, and gold, is the same as for pots, only observe, when you lay the gold on, not to press it too hard for fear of breaking the glass, which I have sometimes done before I was well acquainted with the pressure it would bear, for glass is exceeding tender when ground deep. Observe, when you lay the size on, that you do not daub it upon the polished surface of the glass; if you do, the work will not look neat; for if the glass has a bad figure ground upon it, it will be impossible for you to make any amendment. Be careful to lay the size on even, after which, put the glass in a tin oven before the fire, till by touching the size with your finger, and suddenly taking it off again, the vessel will ring as before mentioned, and then it is ready for laying on the gold; in doing which, I have tried several methods, but shall only mention two, and  
leave



leave it to your choice to follow which you like, or make further improvement.

First, I took a book of leaf gold, and laid it on the table, then carefully took from the book one of the leaves of paper, and rubbed one side of it upon my forehead, which gave it such a clammy moisture, that when I laid it upon the leaf of gold in the book, and gently stroked it over, the gold adhered to it, so that I could cut it, along with the paper, into as narrow shreds as I pleased, for the stalks of flowers, &c. likewise into squares of every dimension; I then took such pieces as suited me, and laid them upon the size (it being in proper order) and gave them a gentle pressure with my finger, in order to fasten them until such time as I threw the papers away, and gathered up a piece of cotton-wool, with which I pressed them all over, continuing the same operations until the whole was completed, then wiped off the superfluous gold, and shadowed the ornaments in their proper places, putting it into an oven to bake two or three hours, and the work was finished.

I practised the above method for some time, but experience soon convinced me, that the face of the gold had not that bright lustre which it ought to have had; I therefore procured a cushion, and with a knife cut the gold to the dimensions wanted, and with a piece of cotton-wool took it from off the cushion, and laid it on the glass, and this succeeded to my satisfaction.

*How to silver Looking Glasses.*

IN order to go compleatly forward, you must be prepared with the following articles, viz.

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1st. A square marble flag, or smooth stone, well polished, and ground exceeding true, the larger the better, with a frame round it, or a groove cut in its edges, to keep the superfluous mercury from running off. 2d. Lead weights covered with cloth, to keep them from scratching the glass, from 1 pound weight to 12 pounds each, according to the size of the glass which is laid down. 3d. Rolls of tinfoil, 4th. Mercury or quicksilver, with which you must be well provided. Then proceed as follows :

Cut your tinfoil a little larger than your glass every way, and lay it flat upon the stone, and with a straight piece of hard wood, about three inches long, stroke it every way, that there be no creases or wrinkles in it, then drop a little mercury upon it, and with a piece of cotton-wool or hare's foot, spread it all over the foil, so that every part may be touched with the mercury. (Now here observe, that the marble slab be nearly level with the horizon) then pour on the mercury all over the foil, and cover it with a fine paper, and lay two weights very near its lowest end or side, to keep your glass steady, while you draw your paper from betwixt the silvered foil and the glass, which must be laid upon the paper, as you draw the paper, you must take care that no air bubbles be left, for they will always appear if left in at the first, you must likewise be sure to make the glass as clean as possible on the side intended to be silvered, and have the paper also quite clean, otherwise, when you have drawn the paper from under it, dull white streaks will appear, which are very disagreeable.

After the paper is drawn out, place as many weights upon the glass as you conveniently can, in order to press out the superfluous mercury, and make the foil adhere to the glass,



glass. When it has lain six or seven hours in this situation raise the stone about two or three inches at its highest end, that as much of the mercury may run off as possible; let it remain two days before you venture to take it up, but before you take the weights off, gently brush the edges of the glass, that no mercury may adhere to them; then take it up, and turn it directly over with its face side downward, and raise it by degrees, that the mercury may not drip off too suddenly; for if when taken up it is immediately set perpendicular, air will get in between the foil and the glass at the top, as the mercury descends to the bottom, by which means, if you be not exceedingly careful, your labour will be lost; a very little practice, strictly observing the above rules, will soon encourage the young artist to pursue this pleasing experiment with pleasure and profit.

Another method, and which I prefer, is to slide the glass over the foil without the assistance of paper, as directed for silvering meniscus glasses.

I would advise at the first to begin with small glasses, and so proceed to larger ones by degrees.

#### *To foilate Glass Globes.*

TAKE half an ounce of clean lead, and melt it with an equal weight of pure tin; then immediately add half an ounce of bismuth, and carefully skim off the dross, then remove the lead from the fire, and before the mixture grows cold, add five ounces of mercury, and stir the whole well together; then put the fluid amalgam into a clean glass, and it is fit for use.

When



## 6 MISCELLANEOUS ARTICLES.

When this amalgam is used for foiling or silvering, let it first be strained through a linen rag; then gently pound some ounces thereof into the globe intended to be foiled; the mixture should be poured into the globe by means of a glass or paper funnel, reaching almost to the bottom of the globe, to prevent its splashing to the sides, then dexterously inclining (though very slowly) the globe every way, in order to fasten the silver; when this is once done, let the globe rest some hours; then repeat the operation till at length the fluid mass is spread even, and fixed over the whole internal surface; as it may be known to be by viewing the globe against the light; and then the superfluous amalgam may be poured out, and the outside of the globe cleared, and the operation is ended.

In this manner are made those shining spherical globes appearing like glasses filled with quicksilver, which we see hung up in parlours, near the ceiling, to invite the flies in summer from the windows, and other parts of the room, where they might prove more offensive.

The operator has considerable advantage, as it can be performed without heat, and is not attended with the danger of poisonous fumes from arsenic, or other unwholesome matters usually employed for this purpose, and how far it is applicable to the more commodious foiling of the common looking glasses and other speculums, may deserve to be considered: I have tried it on several irregular surfaces, and it has answered exceeding well.

*How*



*How to silver the Convex Side of Meniscus Glasses for Mirrors.*

TAKE an earthen plate, on which pour some prepared plaster of Paris, mixed with water, of a proper consistence; then immediately, before it grows too stiff, lay your meniscus with its convex side downward, in the middle of the plate, and press it till it lies quite close to the plaster, in which situation let it remain, until the plaster becomes quite dry; after which, work a groove with your finger round the outside of the meniscus, in order to let the superfluous mercury rest upon it; then cut the tinfoil to a proper size, and press it with the meniscus into the plaster mould, in order to make it lie close; after which cover it with the mercury, and without a paper, (as directed for silvering plain mirrors) slide it over the silvered foil; then place a weight on it, and let it stand two or three days, raising it by degrees, that the mercury may drip off gradually, and you will find it answer your expectation.

After this method common window glass, &c. may be silvered.

*To lay Paper Prints on the inside of Glass Globes.*

FIRST cut off all the white part of your impression, so that nothing appear but the print; then prepare some strong gum arabic water, or size, with which you must brush over the face side, after which put it into the globe, and with a long small stick, on which a camel hair pencil is fixed, stick it even on, and by this method you may put what quantity  
of



## 8 MISCELLANEOUS ARTICLES.

of prints you please into the globe; let them dry about twelve hours, then pour some prepared plaster of Paris, either white or tinged whatever colour you please, and turn the globe easily about, so that every part be covered, then pour out the superfluous plaster, and it is finished.

### *How to take Impressions from Medals, &c. in Plaster of Paris.*

AFTER having oiled the surface of your mould gently with a little cotton, or a camel hair pencil, dipped in oil of olives, put a hoop of paper round it, exactly to the thickness you would chuse your impression to be made; then take some prepared plaster of Paris, in a tea-cup or bason, according to the quantity wanted to be at that time used, and some fair water, to the consistence of a very thick cream, and with a brush rub over the surface of the mould, and immediately afterwards make it to a sufficient thickness; for rubbing the surface, entirely prevents any air holes from appearing on the impression. Let it stand about half an hour, and it will in that time grow so hard, that you may very safely take it off; then pare it smooth on the back, and neatly round the edges, and it is done. It should be dried, if in cold or damp weather, before a brisk fire. In this operation, when you have made the impressions to a proper thickness, you should, while they are wet in the moulds, sprinkle them with some of the powder, which makes them considerably harder, and dry sooner. If you cover the face of the mould with fine plaster, a coarser sort will do to fill it up with, and be a considerable saving; but I would also  
advise



advise you not to mix more plaster at one time than what you immediately want, because it will be apt to thicken too soon, and so the superfluous quantity will be lost (until it be burnt again, and go through the same operation as when at first prepared) for adding water to it to thin it, will quite prevent it from ever setting hard a second time, without burning it afresh.

*To prepare a Plaster Mould so as to take a Brimstone or Wax Impression from it.*

LET your plaster mould be quite dry, then dip it in the following mixture, viz.

Take half a pint of boiled linseed oil, and spirit of turpentine one ounce, mix them together in a bottle; when wanted, pour the mixture into a plate or saucer, and dip the surface of your mould into it, take your mould out again, and when it has sucked up the oil, dip it again; repeat this till the oil begins to stagnate upon it; then take a little cotton-wool, hard rolled up, (to prevent the oil from sticking to it) and wipe it carefully off; lay it in a dry place for a day or two, (if longer the better) and the mould will acquire a very hard surface from the effect of the oil; when used, it must be oiled with oil of olives in the same manner as before directed.

*How to cast Brimstone, and give it a metallic Gloss.*

TAKE some stone brimstone, melt it in an iron ladle over the fire, let it flame for about five or six minutes, then

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take it off, and with a piece of board extinguish the flame, and let it cool a little so as not to feel like glue, or run ropy, it is then proper for use; and you may pour it into your mould, in which let it stand five or six minutes, and you may take it off; pare it as before, and rub the surface of the impression over with some cotton, and the best powder of black lead, which will give it a very fine metallic gloss.

*How to make Sulphur Red or Green, and cast it in Moulds like Marble.*

TAKE two ounces of best clean stone brimstone, and melt it slowly over a gentle fire, without letting it flame; when it is melted, add one ounce of vermilion, stir them well together, then pour the composition over the surface of your mould, and immediately pour it off again, and fill the mould up to a proper thickness with common brimstone, let it stand the same time as before-mentioned, then pare and rub over the surface with some clean cotton, which will give it a polish; the more impressions you can make at once melting the better, because the brightness of the red fades, the oftener it is melted: it may be made green by using it in the same manner, and by adding the same quantity of the best smalt, instead of vermilion, only it requires more stirring to mix it properly; it may also be made to imitate a beautiful marble, by mixing several colours separately, and made in small squares of equal sizes, which break into exact lengths, and dispose them according to your fancy, endwise in an iron frame that will open with a joint, after which, melt them together, and the colours will unite in a pleasing manner, and each will appear distinct. When you melt it be careful not to shake it, and let it cool by degrees.

*How*

*How to chuse Plaster.*

IT is best to chuse plaster in stone, the finest and clearest parts only, for if you have it in powder, it is not to be depended on so well. Take great care that it may be very well burnt, and well pounded; also very white, and sifted through a fine tiffany, then it may be laid up in a box for use. In London this precaution is unnecessary, because it may be procured good (according to the price) of the dealers in this article.

*Of colouring Plaster.*

PLASTER of Paris may be tinged with several colours when your are casting, by mixing it with Prussian blue, red lead, orpiment, &c. with which you may compose a blue, red, yellow, and green, &c. and it has a very good effect when the raised part is white, red, &c. and the ground of another colour. But it is to be observed, that the coloured impressions take a longer time in becoming hard, than when the plaster is unmixed. But if you sift some plaster upon the top of your cast (when it happens to be a flat figure) it will set the sooner, and the superfluous part may be pared off when thoroughly dried,

*To lay Mezzotinto Prints upon Glass..*

PROVIDE a clear plate of glass, as straight as possible a little larger than the print, then steep the print flat way, in warm water about an hour, and with a thin knife, spread



Venice turpentine, or varnish, exceeding thin an even over one side of the glass, which must be kept warm, that the turpentine may spread the better; and observe that there be not the least speck of the glass uncovered with the turpentine. Then take the print out of the water, and lay it on a smooth table between two cloths, or several folds of paper, in order to take out the superfluous water. When this is done, lay the print upon the glass by degrees, beginning at one end, and stroke outward that part which is fastened to the glass, that no wind or water may lie betwixt, as it will cause blisters, which you must be careful to stroke out. The print being laid upon the glass in the most exact manner, proceed to rub it with your finger until all the thickness of the paper is come off in little rolls, and nothing is left upon the glass but a little film, like a spider's web, that is fast stuck to the glass by the turpentine, &c. great care must be taken in rubbing, that no holes are made in the print, especially in the lights, which are the most tender parts. If the print be large, so that some parts of the paper become dry, while you are rubbing the other, you should, with a little water on your finger, wet them as you see occasion, to keep them moist, for the paper will not rub when dry. When you have rubbed the paper till it appears transparent on the back, set it up to dry for three or four hours: after which varnish it over with turpentine or mastic varnish, two or three times, or till you see it transparent, and after it has stood a day or two to dry, proceed to paint it.

*Colours proper for painting upon Glass,*

ARE best procured at colour-shops, prepared in little bladders on purpose, viz. flake white, lamp black, umber, vermilion,

vermilion, masticote, Prussian blue, verdigrease, &c. Ultramarine (for blue) and carmine (for red) are best kept in powder, as being least liable to waste in that state; and when wanted for use, a small quantity may be mixed up with a drop or two of nut oil with your pallet knife.

To get the colours out of the bladders, prick a small hole near the bottom, and press it until you have enough for your present use; because the colours are apt to dry and skim over.

With these colours you may exactly imitate any colour whatsoever, by different ways and methods of mixing, according to your fancy.

*The Method of using the Colours.*

AS the lights and shades of your print open, lay the lighter colours first, on the lighter parts of your print, and the darker over the shaded parts; and having once laid on the brighter colours, it is not material if the darker sorts are laid a little over them; for the first colour will hide those laid on afterwards,

When any colours are too strong, they may be lightened to any degree by mixing white with them upon your pallet; or you may darken them as much as you please, by mixing them with a deeper shade of the same colour.

The colours must not be laid on too thick; but if troublesome, thin them before you use them with a little oil of turpentine.

Take



Take care to have a pencil for each colour; and never use that which you have used for green with any other colour, without first washing it well with oil of turpentine, as that colour is apt to appear predominant when the colours are dry.

Wash all the pencils after using, in oil of turpentine.

*To wash any Powder very fine for Colours.*

YOU must have four or five large wine glasses by you, and two or three quarts of clear water. Fill one of your glasses with it, and put in half an ounce of the colour you intend to wash, stir it well about with a knife, and permit it to stand about ten seconds of time, in order to let the gritty parts settle to the bottom before you pour it into another glass, which, let it remain until the next day, when it will be quite settled, then pour off the water, and the powder will be left very fine, which dry, and paper up for use, but some powders will require a longer time to settle, therefore must be treated accordingly.

*To make the best drying Oil,*

MIX a little letharge of gold, with linseed oil, boil it over a slow fire, but not too much, lest it should prove over thick, and be unserviceable.

*To make Turpentine Varnish for the above Prints.*

PUT one ounce of Venice turpentine in an earthen pot, place it over a slow fire, and when it is dissolved, add  
two

two ounces of oil of turpentine ; as soon as they boil take off the pot, and when the varnish is cool, keep it in a glass bottle ; this and all other varnishes ought to be stopped close up, and well secured from the air. With this you may varnish prints on glass or other things, to render them transparent : if the varnish should be too thick, you may thin it with the addition of a little oil of turpentine ; if too thin add a little more Venice turpentine.

*To make Mastic Varnish for the above Prints.*

TAKE two ounces of the clearest gum mastic you can choose, powder it finely, and put it in a bottle with six ounces of oil of turpentine, stop the bottle close, and shake them well together till they are well incorporated. Then hang the bottle in a vessel of boiling water for half an hour, during which, shake it three or four times ; if you would have it stronger, let it boil a quarter of an hour more, and it will be fit for use.

If it should not happen to suit your convenience to mix and prepare the colours, varnishes, &c. yourself, they may be had ready for use at the colour-shops in any quantity.

*Instructions for the Improvement of Youth in the Art of Drawing.*

AS the art of drawing is not only an innocent, and useful amusement for youth ; but a qualification highly expedient, if not absolutely necessary ; to render the study and practice of it easy and entertaining, will be esteemed an acceptable service to the public.



Not that this, or any other book of the like nature (however correct) is a sufficient guide of itself. For this accomplishment (like other arts) can never be perfectly acquired, without patience and industry.

The young practitioner must be brought forwards by proper gradations; the outlines of a figure must be his first care, (as the platform must be first laid, before the building can be erected) and he must be content to copy parts of objects, before he indulges his curiosity too far, and makes the least attempt at a finished piece, but what he will find here carefully observed, will be the best direction for his future progress.

He must not be too hot, or eager after new transitions from one plate to another, but must dwell upon each, and never begin a second till he has in some measure made himself master of the first.

He must further (if he is curious, and aims at any degree of perfection) be very slow in his first operations. Haste seldom produces any thing beautiful or correct; and ill habits, when once contracted, are the most difficult things in nature to be removed.

He cannot look too often on his original; and the length, breadth, and similitude of each object before him, will require his utmost attention and observance. And when once he is able, by care and application, to touch up a piece with any tolerable beauty, practice in a short time will make him expeditious, and render his labours advantageous and delightful.

*Implements*

*Implements necessary for Drawing.*

THE implements necessary for drawing are compasses, charcoal, ruler, black and red lead pencils, pen knife, port crayons, black, white, and red chalk, crayons, Indian ink, crow-quill pens, camel hair pencils, fitches, paper of several sorts, &c.

Charcoal is to be chosen of fallow-wood, split into the form of pencils, sharpened to a point; its use is to draw lightly the design over at first, that if any part be amiss, it may be wiped out and amended. Feathers ought to be of a duck's wing on account of their stiffness (though others may serve well enough) with which you may wipe out any stroke of the charcoal where it is drawn amiss, lest variety of lines breed confusion. Black and red lead pencils, are to go over your draught the second time more exactly, because the lead will not wipe out with your hand, when you come to draw with the pen. Pens made of raven or crow-quills (but others may serve) are to finish the work: here you must be very careful and exact, for what is now done amiss cannot be altered. Rulers are to draw straight or perpendicular lines, triangles, squares, or polygons, which, you are to use in the beginning, till practice and experience may render them needless. Compasses with steel points, to take in and out, that you may use black or red lead at pleasure; their use is first to measure (by help of a scale of equal parts upon the edge of your ruler) your proportions, and whether your work, which is done with the charcoal, is exact; also to draw circles, ovals, arches, &c.



*Of the Precepts of Drawing in general.*

HAVING all the necessaries above-mentioned in readiness, it will be good to practise as much as may be without the help of your rule and compasses; it is your eye and fancy that ought to judge, without artificial measurings.

1. The first practice of drawing begins with plain geometrical figures, as lines, angles, triangles, quadrangles, polygons, arches, circles, ovals, cones, cylinders, and the like: for these are the foundation of drawing. The circle assists in all orbicular forms, as in the sun, moon, &c. the oval in giving a just proportion to the face and mouth, the mouth of a pot or well, the foot of a glass, &c. the square confines the picture you are to copy, &c. the triangle in the half face; the polygon in ground-plans, fortifications, &c. angles and arches in perspective; the cone in spires, tops of towers and steeples; the cylinder in columns, pillars, pilasters, and their ornaments. Having made your hand fit and ready in most general proportions, learn to give every object its due shade according to its convexity or concavity, and to elevate or depress the same, as the object appears either nearer or farther off the light, which is indeed the life of the work.

2. The second practice consists in forming fruits; as apples, pears, cherries, peaches, grapes, strawberries with their leaves, &c. the imitation of flowers; as roses, tulips, carnations, &c. herbs; as thyme, hyssop, &c. trees; as oak, fir, ash, walnut, &c.

3. The third practice imitates, 1. Beasts, as the lion, horse, elephant,



elephant, leopard, dog, &c. 2. Fowls; as the eagle, swan, parrot, partridge, dove, raven, &c. 3. Fishes; as the whale, herring, pike, carp, lobster, crab, &c. of which variety of prints may be bought at reasonable rates.

4. The fourth practice imitates the body of a man with all its lineaments, the head, nose, eyes, ears, cheeks, hands, arms, and shadows, all exactly proportionable both to the whole, and to one another, as well in situation as magnitude,

5. The fifth practice is in drapery, imitating clothing, and artificially setting off the outward coverings, habit and ornaments of the body; as cloth, stuff, silk and linen, with their natural and proper folds; which though it may seem something hard to do, yet exercise and imitation of the choicest prints will make it easy.

In drawing all the foregoing forms, or whatever else, you must be perfect; first in the exact proportions; secondly in the general or outward lines before you fall to shadowing or trimming your work within. In mixed and uncertain forms, where the circle and square will do no good, as in lions, horses, &c. you must work by your own judgment, and so obtain the true proportion by daily practice; thus, having the shape of the thing in your mind, first draw it rudely with your charcoal, and more exactly with your lead pencil; then peruse it well, and consider where you have erred, and mend it according to the idea which you carry in your mind; this done, view it again, correcting by degrees the other parts, even to the least jot, so far as your judgment will inform you; having done what you can, compare it with some excellent pattern or print of the



like kind, using neither rule or compass, but your own reason, in mending every fault, giving every thing its due place, and just proportion; by this means you may rectify all your errors, and step an incredible way on to perfection.

Having good patterns and copies to draw by, the young artist must learn to alter them to other proportions either greater or less, and this by many trials, as shall be taught hereafter more particularly.

Let the young artist now begin to exercise in drawing after the life, (for that is the compleatest, best, and most perfect copy, which nature has set for observation) wherein the liberty of imitation is presented in the largest latitude; this will be attained by much practice and diligent exercise; but there ought to be a perfection in drawing, before there can be the least thoughts of colours or painting; for all things belonging to these, will (in a short time) be easily and perfectly understood.

*Of particular Observations in the Art of Drawing.*

IN drawing after a print or picture, put it in such a light that the gloss of the colours may not hinder your sight, but so as that the light and your eye may both fall obliquely upon your piece; which, place at such a distance, that at opening your eyes, you may view it all at once; the greater your picture is, the farther off you must place it to draw after: which, set before you a little reclining. Then observe the middle of your picture to be copied, which touch upon your paper with the point of your charcoal: observe likewise the most perspicuous and uppermost figures (if  
more

more than one) which touch gently in their proper places, thus running over the whole draught, you will see the skeleton as it were, of the work.

But if you go on without considering whereunto your work will tend, you will be forced to draw the same many times over; and to as little purpose, if you are not exceeding careful, by which means your ingenuity may be dulled, and you decline all further progress.

Take particular care of obtaining a right and true draught, and do not be uneasy because you cannot go quickly forward, for what you think may be done in two or three hours, it will be better to bestow two or three days upon; by this means (though you act leisurely, yet you will act prudently) and you will both sooner and better attain the perfection of what you desire.

We shall now proceed to the lessons, in regard to which the learner is here particularly desired to perfect himself in the practice of the first, in its several branches, before he attempts the second; and in the second, before he meddles with the third; not endeavouring to become master of the whole at once, which will only serve to perplex his ideas, and make him grow weary in the pursuit of what he will never by this means be likely to attain; whereas, by proceeding gradually from one lesson to another, in the order they here stand, the rules will be found much more easy and practicable, and consequently the study infinitely more pleasing and engaging.

## LESSON



## L E S S O N I.

*Of Drawing the Introductory Lines, with the Features and Limbs separately.*

FIRST endeavour to imitate perpendicular or upright lines, and then horizontal or parallel lines, but without using the ruler; if care be taken, a few examples of this sort will do. When you can do this well, proceed to the curved lines, observing carefully their different inclinations; and when you can with ease perform these, proceed to draw the outlines of the features of a human face, as the eyes, nose, mouth, and ears; and from them to the limbs or parts of the body, as the arms, hands, legs, feet, &c. they must be but faintly sketched, so as to be easily rubbed down with bread or Indian rubber, in order to make the necessary alterations before finishing.

## L E S S O N II.

*Of Profiles and Ovals.*

HAVING become master of the former, you may then, and not before, attempt the profile or side face, being very careful to observe the proportion of the several parts to each other; after this the full or oval face, observing still the bearings of every feature with respect to the rest, and keeping the proportions as exact as possible. Divide the eye seen in the front into three parts; the center is the size of the sight, and the proper opening of the eye, which is one-third of its length. The eye in profile is half the size of  
the

the eye in front, having only one part and an half. The nose seen in front is in width the length of the eye; and in profile has the same dimension. See plate I.

The nostril is in height one-third of the width of the nose. After proceeding with great care in the above, you may begin the outline of the body.

### L E S S O N III.

*Of whole Figures, with the Proportions and Dimensions of the Human Body.*

IF on examination you find yourself acquainted with, and can easily imitate the different features, and parts of the body, you may then begin the figure in the following manner: sketch the whole very lightly with your pencil or charcoal, then examine the proportion of the different parts, rubbing down with Indian rubber, and altering where necessary; when you have brought it as near as possible to your original, proceed to finish the figure with the crow-quill pen, and Indian ink, beginning with the head, next the shoulders, then the body, after which the arms and hands, then the hips, legs and feet, taking care to correct in the finishing any errors in the pencil-sketch, the remains of which will be easily rubbed out with Indian rubber. Use no compasses till after a very minute inspection with the eye, and then if the fault cannot be discovered, a proper application of them to the copy and original will greatly assist the pupil in perfecting this branch.



*The Proportions and Dimensions of the several Parts of the Human Body.*

THE best method of ascertaining these, is to raise a perpendicular on the place you intend for the middle of the figure, and divide it into heads, and from such mensuration form a scale, to regulate the proper distances from any one part of the body to another: but as it has been more common to divide the figure into ten parts, an example of both these, together with the following rules for the illustration of each, respectively are given:

*The Proportion of the Human Body, divided into Eight Heads.*  
See Plate II.

THE length of the head (or first division of the figure) is from the crown or top of the head to the bottom of the chin. A line ruled through the second division will directly cross the paps of the breasts. The third division will fall a little above the navel. The fourth across the privities, which is exactly the middle of the figure. The fifth crosses the middle of the thigh. The sixth is just below the bend of the knee. The seventh falls a little below the calf of the leg. And the eighth extends to the bottom of the heel. Observe, that when the arms are extended at full length in a direct line, the full extent from the end of the middle finger of the right-hand to that of the left, is exactly the length of the figure: from the middle of the collar bone to the end of the middle finger, is just four heads, viz. the first to the bend of the shoulder, the second to the elbow, the third to the wrist, and the fourth to the fingers end.

From

From shoulder to shoulder in a man of common size, measure exactly two heads ; there can be no precise standard for the breadth of the limbs, which vary according to the bulk of the persons and the movement of the muscles.

*The Proportion of the Human Body divided into Ten Heads.  
See Plate II.*

THE first of these divisions extends from the crown of the head to the under lip. The second a little below the collar bone ; and a line drawn through this part of the figure, will pass over the middle of the shoulder. The third division will make a line just below the paps of the breast. The fourth will reach just below the navel. The fifth which is the middle of the figure, directly across the privities. The sixth will pass over the middle of the thighs, The seventh crosses the bend of the knee. The eighth directly through the calves of the legs. The ninth reaches half way from the calf, to the bottom of the heel, which determines the tenth and last division of the figure.

As the pupil will find the foregoing rules of infinite advantage, it will be again necessary, to advise him to make due application, till it become strongly impressed on his mind, and they will enable him to judge of the productions of nature in the formation of the human body, but it is indispensibly necessary that the pupil should have some knowledge in anatomy, it being the fundamental part of design, which enables him to discover the beauties of the antique ; it would therefore be necessary to recommend the student to



pay some attention to it, as, so much of it as is necessary for draughtsmen, is very easily retained.

## L E S S O N   I V.

### *Of Drapery.*

HAVING drawn the out line of the figure you want to clothe, faintly with charcoal, whisking out the faulty part with a feather, till the figure appear in the attitude and proportion of the original; sketch the outline of your drapery lightly, with the several folds, remembering that they must not cross each other. Due regard must likewise be paid to the quality of the drapery; as stuffs and woollen cloth are more harsh than silk, which is always flowing and easy. Remember that the drapery must not stick too close to the body, but let it seem to flow easy about it, and yet appear so that the motion of the figure be free and natural. Be careful that the drapery supposed to be blown by a breeze of wind all flow one way, and draw the parts next the body before those which fly off. The garments must always bend with the figure, and if you make the drapery almost close to the body the smaller must be the folds, and if quite close there must be no folds, but only a faint shadow, to represent that part of the body which it covers; the student should take every opportunity to improve in this useful branch, by remarking the folds as they appear in the drapery of gentlemen and ladies, according to the several positions, by following this unerring rule of nature, the learner will greatly heighten his own ideas, and soon attain perfection.

Thus

Thus far might serve to give the young draftsman a general idea of drapery ; but that he may not be at a loss in perfecting himself in this art, a few more general instructions may not be unnecessary.

1. Be careful to avoid overcharging your figure with a superfluity of drapery. 2. Let as much of the form of the body as possible be shewn underneath it. 3. When the draperies are large, throw them into as many folds as you can, and let these be large and graceful. 4. On the contrary, let those which are close to the body, be loosened by small folds judiciously placed ; it will be the means of avoiding that stiffness, which for want of this caution appears, when the drapery is made to fit too strait, and makes the figure seem as if wrapped round with a bandage, instead of being gracefully clothed. 5. When much drapery is required, let the greater part (if possible) be thrown into shadow. 6. Observe that the folds which fall in the light must have such soft and tender shadows, as may make them sit hollow from the body, and not seem to girt too closely to it. 7. Let the folds be properly contrasted, and avoid strait lines as much as possible. 8. A judicious repetition of folds in a circular form greatly contributes to characterise a fore-shortened limb. 9. In fixed attitudes let the drapery appear motionless (unless exposed to the air). But the drapery of figures moving with great agility, should seem to play as if agitated by the wind, but in proportion only to the velocity of the figures in motion

To conclude this part of the subject with one useful caution, viz. Let the pupil be careful how he studies statues, and remember that the best of them are only memorials of those great artists, whose lives were spent in endeavouring



deavouring to express their own idea of perfection, which varied according to the different taste of each, and the nature of the materials upon which they wrought: and let it likewise be remembered, that there is a stiffness which should be studiously avoided in a copy (even though a correct one) made after the finest statue, which will never convey any idea but that of a statue, whereas there is such a freedom observable in the imitations of nature, as evidently distinguishes them from those taken either from marble or plaster.

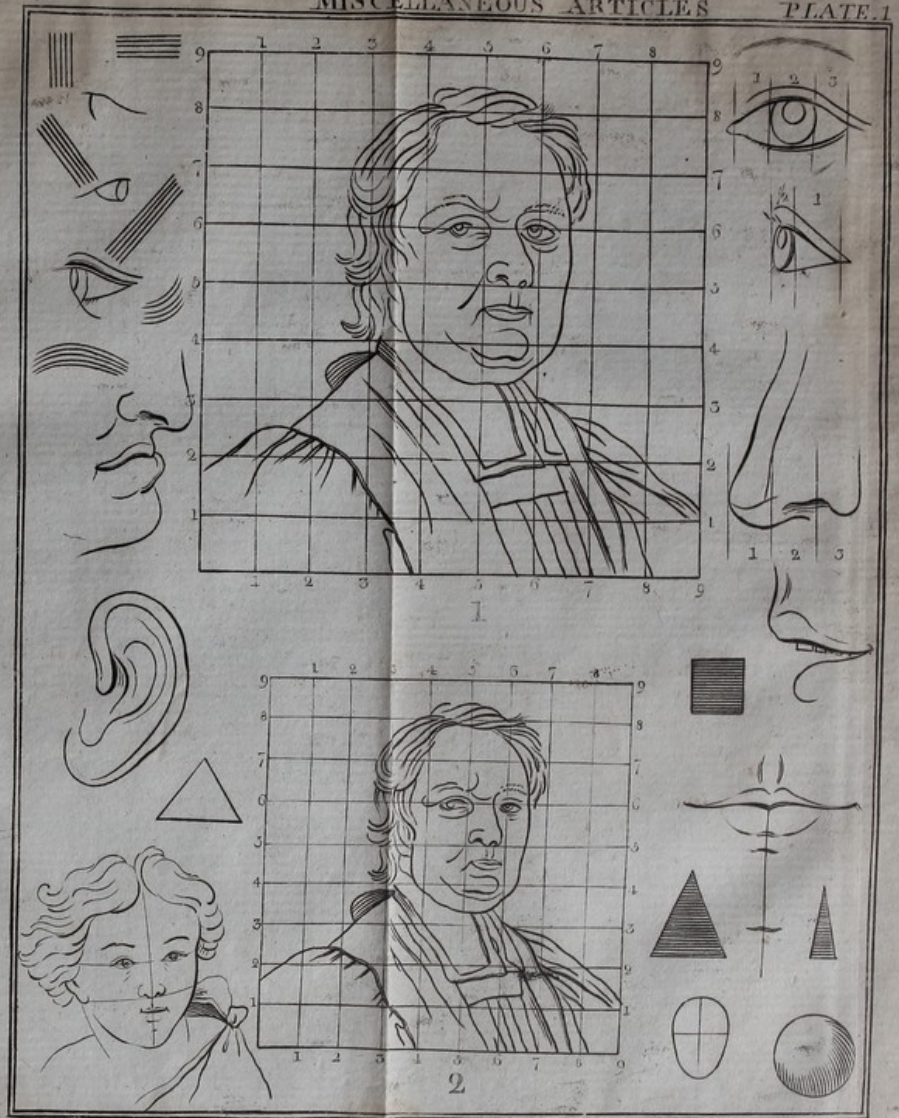
## L E S S O N V.

### *Of Light and Shade.*

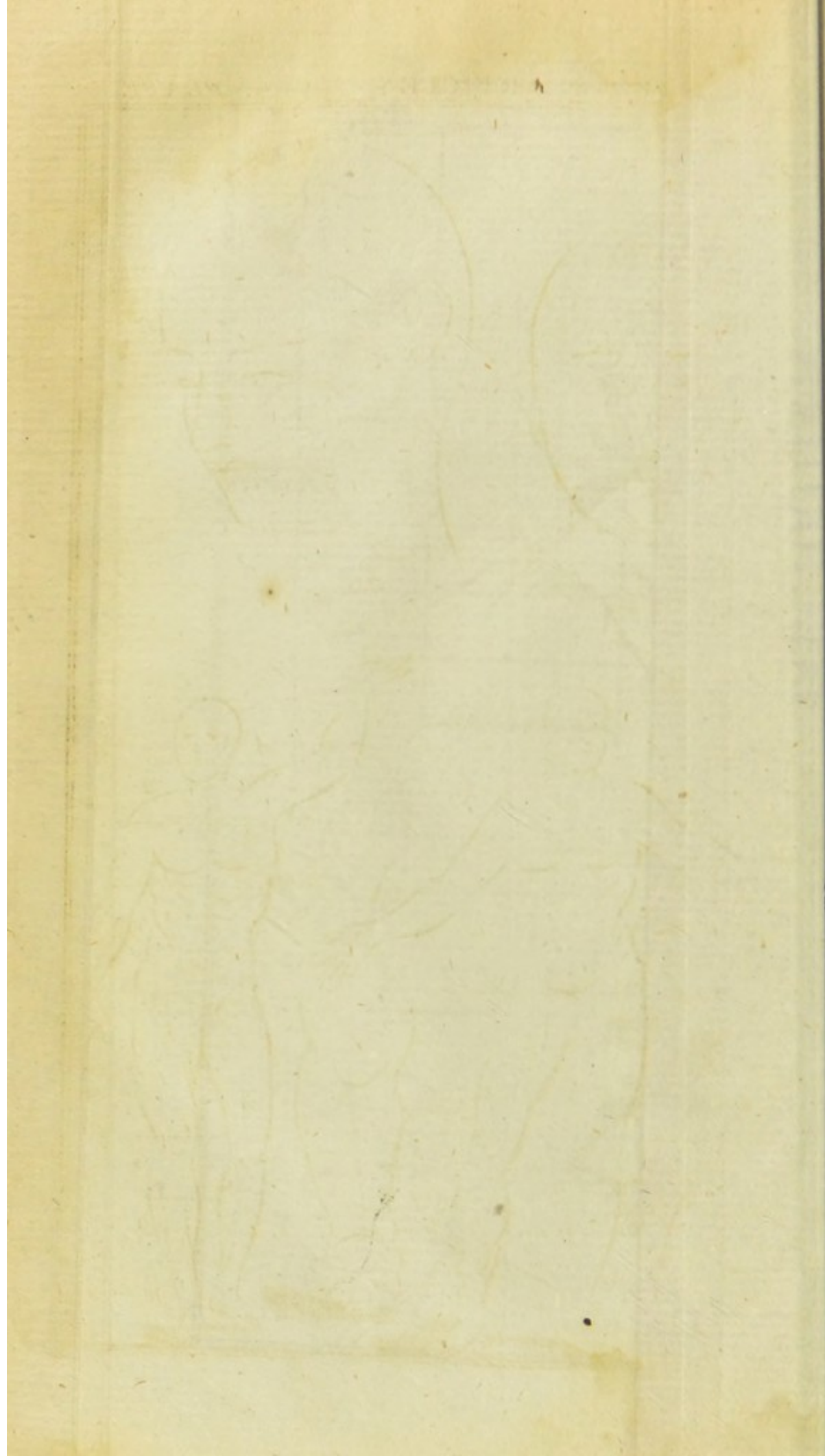
HAVING out-lined the folds, and the other parts of drapery, you may next attempt the shadowing your figure, observing the following method.

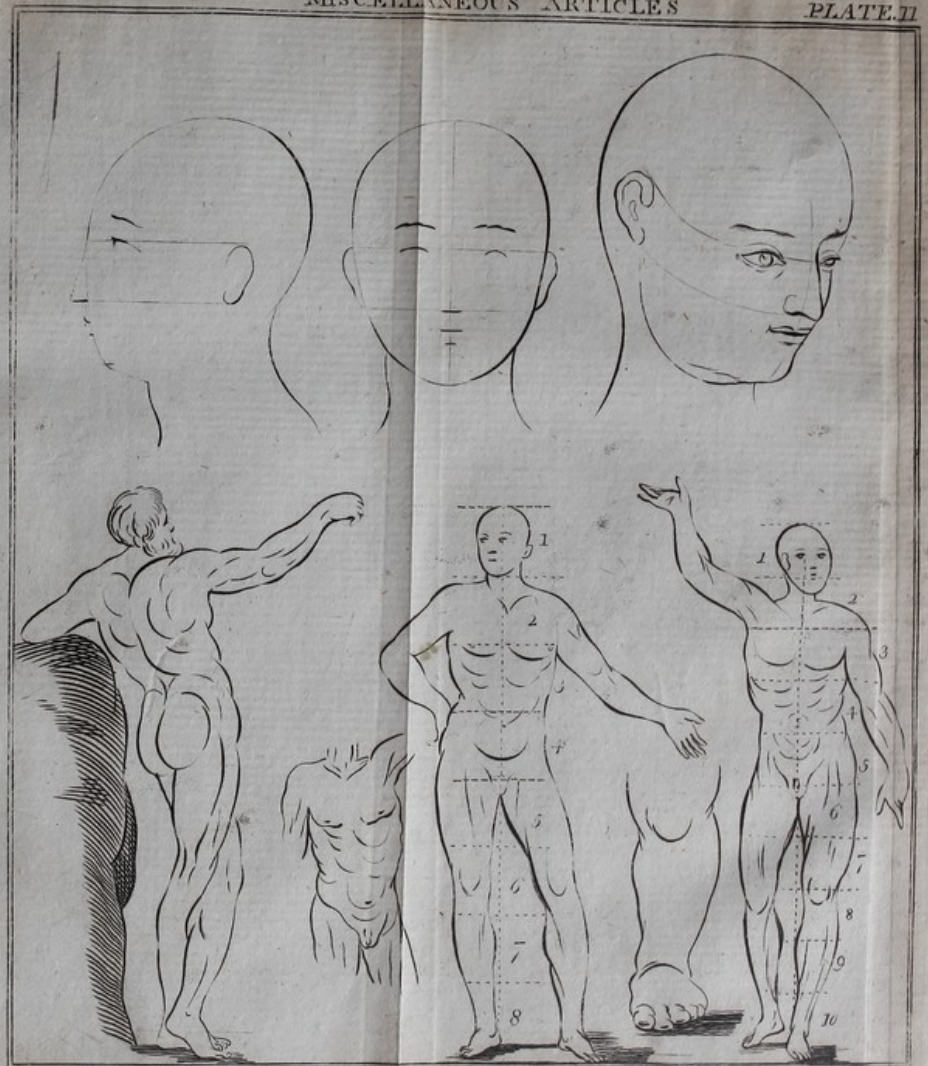
Shadow the drawing with the pencil or pen; in which great care is required. First observe from which side the light comes in, which if natural ought to be from the right or left; for when the light comes in the middle, it is called an artificial light, as proceeding from some artificial luminary, as a candle, lamp, &c. Lay your shades rather faint at first, that you may heighten them at pleasure where necessary.

Remember that your shades must be all on the same side of the figure, that is to say, if the right side of the face be in shade, so must the same side of the body, arm, leg, &c. Your shades must be faint as they approach the light, the  
strength







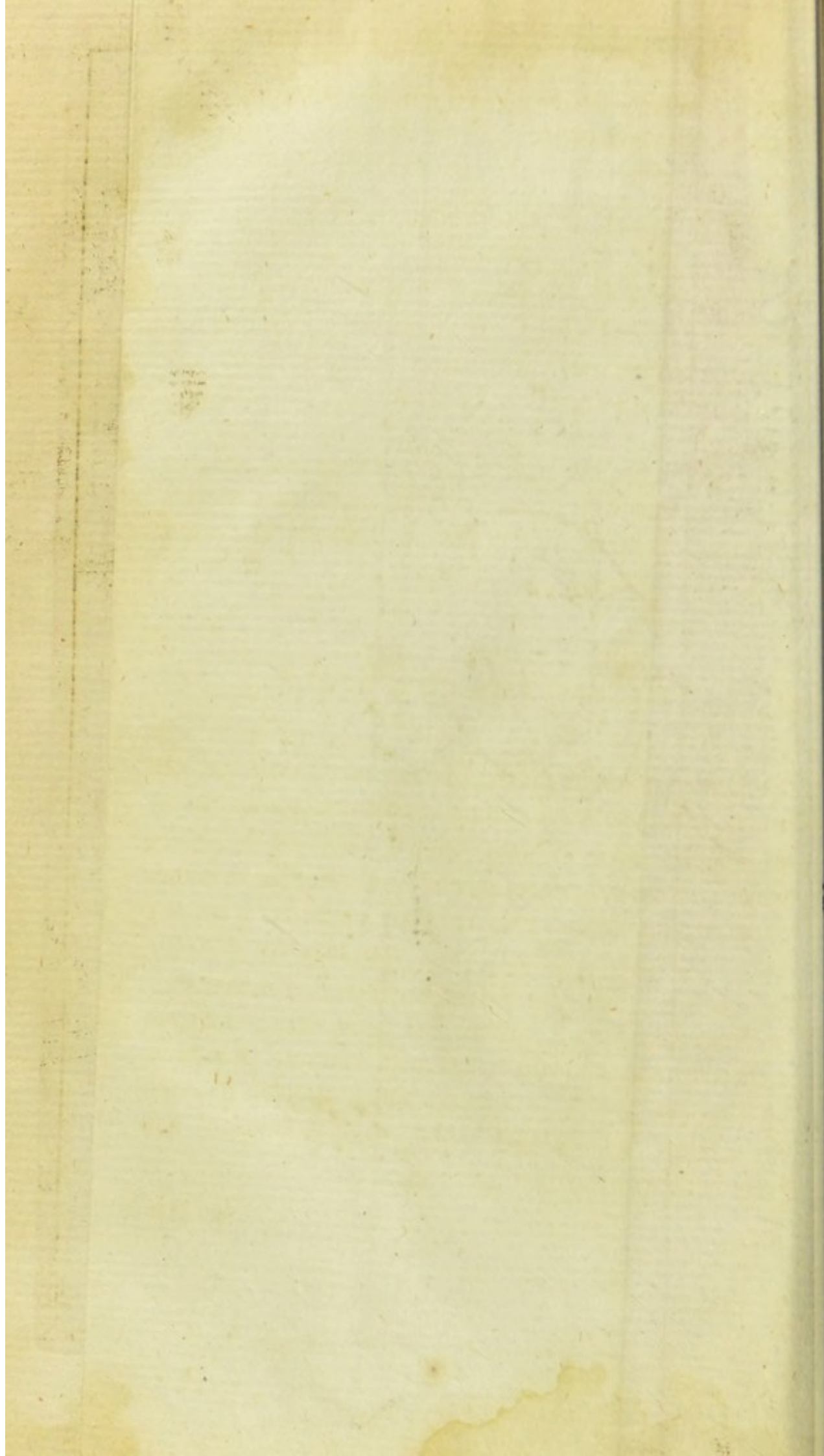












strength gradually decreasing towards the extremities, to prevent a harsh appearance.

A piece of paper, or glove leather, rolled hard and cut almost to a point like a pencil is useful (if you shade with the pencil, red chalk, or crayons) to blend the shades, and soften them into each other, as also where they appear too strong to weaken them. By examining nature you will improve your ideas in light and shade, as well as in out-lines, and be enabled to form a right judgment of the truth of your drawing. Indian ink may be prepared for a few different shades, by rubbing it more or less in water on a marble stone cut in hollows, for that purpose, reserving one of the hollows for the water.

*To take a perfect Draught of a Picture.*

1. TAKE a sheet of the finest white paper you can get, wet it over with clean linseed oil on one side, and wipe the oil off again as clean as you can, then let it stand and dry, otherwise it will spoil a printed picture by the soaking thorough of the oil; having thus prepared your paper, lay it on any printed or painted picture, and you may see perfectly thorough it; then with a black lead pencil, you may copy with ease any picture on the oiled paper, then put it upon a sheet of clean white paper, and with a little pointed tracer, or burnisher, go over your strokes which you drew upon the oiled paper, and you shall have the same very neatly, and exactly drawn upon the white paper.

2. HA-



2. HAVING drawn the picture, take the oiled paper, and pin it upon a sheet of white paper, and prick over the drawing with a pin, then take it off and lay the white paper upon the thing you would draw, and dust it over with charcoal dust tied loosely in a rag, and it will leave a true copy of your original, which you may touch up with a black lead pencil; the pricked paper will last you longer, and likewise be more complete, if it was varnished over and made perfectly dry before you prick it.

3. TAKE a piece of fine paper as above, and brush it over with oil of turpentine, it will immediately become transparent, and may be used without loss of time in drying. It should not be prepared before it is wanted, because as it dries it loses its transparency.

4. TAKE a sheet of fine white paper and rub it over on one side with black lead, or else with vermilion, tempered with a little fresh butter, lay the coloured side upon a sheet of white paper, and lay the picture you would copy out upon the other side of the coloured paper, and with a small pointed tracer, go over all the strokes of your picture, and the strokes will be drawn on the white paper.

5. TAKE a piece of white lanthorn-horn, and lay it upon your picture, then with a hard nib'd pen, and ink, draw the strokes of your picture upon the horn; and, when it is dry, breathe upon the horn in order to moisten the ink, then press it hard on a piece of white paper a little wetted, and the picture you drew upon the horn will appear upon the paper. You may reverse your picture by drawing over the other side.

6. LAY

6. LAY a paper print upon a bright glass window, with the back-side of the print upon the window, then lay a clean paper upon the print, and draw the out-strokes upon the paper, which you may visibly see, it being set up against the light, and by this method you may shadow it as fine and as exact as you please.

*To make Camp Paper, with which a Person may write or draw, without Pen, Ink, or Pencil.*

TAKE some hard soap, mix it with lamp black, make it into the consistence of a jelly, with water; with this, brush over one side of your paper, and let it dry: when you use it, put it between two sheets of clean paper, with its black side downward, and, with a pin, or stick, with a sharp point, draw or write what you please upon the clean paper; and where the tracer has touched, there will be the impression upon the lowermost sheet of paper, as if it had been written or drawn with a pen.

It may be made of any colour by mixing the soap with different colours.

*The Method of Enlarging and Contracting,*

DIVIDE your original with a pair of compasses into any number of squares, and rule them across with a black lead pencil from side to side and from top to bottom. Then, having your paper of the size you intend, divide it into the same number of squares, either larger or less, as you would enlarge or contract it. and place your original before you,  
and



and draw square by square the several parts; observing to make the part you are drawing fall into the same part of the squares as it does in your original. To prevent mistakes, number the squares both of the original and copy, as in fig. 1 and 2, plate I. Then outline it with Indian ink, rub out the marks of the pencil with bread, and shade it at pleasure.

Though this is an antient method, yet it is now much practised, and is of great help to painters in general.

*The Method of Etching Copper Plates.*

ETCHING is a manner of engraving on copper, wherein the lines or strokes, instead of being cut with a tool or graver, are eaten in with aqua-fortis.

Etching has several advantages over graving, 1st, as being done with more ease and expedition; 2d. as requiring fewer instruments; and 3d, as representing curious kinds of subjects better and more agreeable to nature, as landscapes, ruins, grounds, and small, faint, loose, remote object &c.

*Of the proper Instruments and Materials used in Etching.*

THE principal instruments for etching, are needles, oil-stone, brush-pencils, burnisher, scraper, compasses ruler, tracer, and the frame: the materials are the hard and soft varnish, prepared oil, and aqua-fortis.

The

The needles are to be chosen of several sizes, of a fine grain, and such as will break without bending. These are to be fixed in round sticks, of firm wood, about six inches in length, and of the thickness of a large goose-quill: they are to stand out of the sticks about a quarter of an inch, or something better. Of these you should have twenty at least, which may be fixed in such sticks as to have a pencil at the other end.

The use of the oil-stone is for whetting the needles, which, if you would have the points round, must be whetted short upon the stone, by turning them round; and if you would have them sloping, they are first to be blunted upon the oil-stone, and then whetted sloping on one side only, till they come to a short and roundish oval.

The brush-pencil is to cleanse the work, wipe off dust, and to strike the colours even over the ground or varnish, when laid upon the plate.

The burnisher is a piece of steel well hardened, somewhat roundish at the end, for smoothing and giving a lustre to the plate.

The scraper is one of the instruments fitted for clearing the plate of all deeper scratches or strokes which the burnisher will not take away.

The chief use of the compasses is in measuring distances, or striking circles, or some part or portion of them, where you would have your work to be exact.



The ruler is used chiefly in drawing all the straight hatches or lines of the design upon the plate ; or to mark out distances upon straight lines.

The tracer is used for drawing through all the outmost lines or circumferences of the print, pattern, or drawing, which is etching after.

There are two methods of etching, viz. one with hard varnish or ground, the other with soft. The hard was formerly much used, being better accommodated to the intention of imitating the engraving with the tool ; as the firmness of the body of the varnish gave more opportunity of re-ouching the lines, or enlarging them with the oval-pointed needles ; but the soft varnish, has now almost wholly superseded the use of the hard by the free manner of working it admits of.

*To make Soft Varnish for Etching,*

TAKE virgin's wax and asphaltum, each two ounces ; of black pitch and Burgundy pitch in a new earthen-ware glazed pot ; and add to them by degrees, the asphaltum finely powdered. Let the whole boil, till such time as that, taking a drop upon a plate, it will break when it is cold, on bending it double two or three times betwixt the fingers. The varnish being then boiled enough, it must be taken off the fire, and letting it cool a little, must be poured into warm water, that it may work the more easily with the hand, so as to be formed into balls ; which must be rolled up, and put into a piece of taffety for use.



It must be observed, first, that the fire be not too violent for fear of burning the ingredients; a slight simmering will be sufficient: secondly, that while the asphaltum is putting in, and even after it is mixed with them, the ingredients should be stirred continually with the spatula: and thirdly, that the water, into which this composition is thrown, should be nearly of the same degree of warmth with it, to prevent a kind of cracking that happens when the water is too cold.

The varnish ought always to be harder in summer than in winter; and it will become so if it be suffered to boil longer, or if a greater proportion of asphaltum or brown rosin be used. The experiment above-mentioned, of the drop suffered to cool, will determine the degree of hardness or softness that may be suitable to the season when it is used.

*The Method of applying the Soft Varnish to the Plate.*

THE plates are to be procured ready for the work, at the braziers, but there are people whose business it is to make them of all sizes in London. Having a plate according to the size you intend, clear it from all greasiness by chalk or Spanish white, fix a hand vice on the edge of the plate, where no work is intended to be, to serve as a handle for managing it when warm: then put it upon a chaffing-dish in which there is a moderate fire, observing to hold it so that it may not burn: keep the plate over the fire till it be so hot, that the varnish, being brought into contact with it, may melt: then cover the whole plate over with a thin coat of the varnish, and while the plate is warm, and the varnish upon it in a fluid state, dab (or beat) every part of the varnish



gently with a small ball (or dabber) made of cotton tied up in taffety; which operation smooths and distributes the varnish equally over the plate.

When the plate is thus uniformly and thinly covered with the varnish it must be blackened by a piece of flambeau, or large candle, which affords a copious smoke; sometimes two or even four, such candles are used together for the sake of dispatch, that the varnish may not grow cold; which if it does during the operation, the plate must then be heated again, that it may be in a melted state when that operation is performed: but great care must be taken not to burn it, which, when it happens, may be easily perceived by the varnish appearing burnt and losing its gloss.

It is proper to be very cautious in keeping the flambeau or candle at a due distance from the plate, lest the wick touch the varnish, which would both fuly and mark it. If it appear that the smoke has not penetrated the varnish, the plate must be again placed for some little time over the chaffing-dish; and it will be found, that in proportion as the plate grows hot, the varnish will melt and incorporate with the black which lay above it, in such a manner, that the whole will be equally pervaded by it.

Above all things, the greatest caution should be used in this operation, to keep all the time a moderate fire; and to move frequently the plate, and change the place of all the parts of it, that the varnish may be melted alike every where, and kept from burning. Care must also be taken, that during this time, and even till the varnish be entirely cold, no filth, sparks, or dust fly on it; for they would stick fast, and spoil the work.



*To make the Hard Varnish for Etching.*

TAKE four ounces of fat oil, very clear, and made of good linseed oil, like that used by painters: heat it in a clean pot of glazed earthen ware, and afterwards put to it four ounces of mastich well powdered, and stir the mixture briskly, till the whole be melted, then pass the whole mass through a piece of fine linen, into a glass bottle that can be stopped very securely; and it is fit for use. The method of applying this varnish, is precisely the same as for the soft; being spread equally over the warm plate with the taffety ball, and smoked in the same manner; only after it is smoked, it must be baked, or dried over a gentle fire of charcoal, till the smoke from the varnish begins to decrease, taking care not to overheat the plate, which would both soften it and burn the varnish.

*To make the Soft Wax for the Borders of the Plate, to keep on the Aquafortis.*

TAKE four ounces of bees wax, temper it with a little Venice turpentine and tallow to a proper consistence, which will be easily found by trial.

*General Directions for Etching.*

THE method of etching is as follows: the plate being covered over with a peculiar ground or varnish, as already directed, and that side blackened with the smoke of a candle, the back of the design or draught is laid over the varnish, being



being first rubbed with red chalk : then the design being laid on, is to be transferred upon the varnished side of the plate. This is done by tracing over all the lines and strokes of the draught with a needle or point, not very sharp, which pressing the paper close down to the ground, causes the wax to lay hold of the red chalk, and thus brings off with it the marks of the several lines, so that at length it shews a copy of the whole design in all its correctness.

In the mean time, it is necessary to observe, that such parts of the plate as you do not work upon is to be covered with a sheet of fine white paper, and a sheet of brown over that ; upon this you may rest your hand, to keep it from the varnish. If you make use of a ruler, lay some part of it upon the paper, that it may not rub off the varnish ; and take special care that no dust or filth get in between the paper and the varnish, because that would hurt it.

The draught or design being thus chalked, the etcher next proceeds to draw the several lines with a pointed tool through the ground upon the copper. In doing this, he makes use of points of various sizes, and presses them on more strongly or lightly according as the several parts of the figures &c. require more or less strength or boldness.

This being done, a rim or border of wax is raised round the circumference of the plate, to keep in the aqua-fortis, and prevent it from running off at the edges ; and then it is poured on the plate so prepared. The ground or varnish with which the plate is covered, defends it every where from the corrosive quality of the aqua-fortis, except in those lines or hatches cut through the ground with the points, which lying open, the water passes through them into the copper  
and



and eats into it the depth required, which being done it is poured off again.

It is to be observed, that the aqua-fortis must not continue equally long, or be poured on equally over all the parts of the design; and you must let it down to a proper strength with water, which no rule but practice can teach, without the strength of the aqua-fortis could be obtained, and likewise the goodness of the ground; the remote parts must first be eaten more slightly than those nearer to the view. For affecting this, a composition of oil and grease with which they cover all the parts that are to be eaten no farther, is made use of; or else this composition is at first laid on as a defence, and taken off again when they find it proper. In a word, they are every now and then covering or uncovering, one or another part of the design as occasion requires.

The management of the aqua-fortis is the principal matter in the whole art of etching, and that on which the effect of the whole chiefly depends. The workman must be observant as to the ground, that it does not fail or give way in any part to the aqua-fortis; and if in any place it does, to stop up that with common varnish. It must be also observed that a fresh dip of aqua-fortis must never be given without first washing out the plate in fair water, and drying it at the fire.

When the aqua-fortis has performed its part, the ground must be taken off and the plate washed and dried; after which, the artist must examine it, and with his graver touch it up, and heighten it where the aqua-fortis, &c. has missed.

*Particular*



*Particular Directions for Etching.*

IN making lines or hatches, as there must be some bigger and some less, some straight and some crooked, you must use several sorts of needles, bigger or less, as the work requires. The large lines are made by leaning hard on the needle, the point being short and thick (but a round point will not cut the varnish clear), or by making divers lines or hatches very close to one another, and then passing over them again with a thicker needle; or by making them with a pretty large needle, and letting the aqua-fortis be longer thereon.

If your lines or hatches should be of an equal thickness from end to end, lean on the needle with an equal force; leaning lightly where you would have the lines or strokes fine or small; and heavier where you would have them appear deep or large. If the lines are too small, pass over them again, with a short, but round point, of such a bigness as you would have the line, leaning strongly where you would have it deep.

The manner of holding the needle with oval points, which is most proper for making large and deep strokes, much resembles that of a pen; only the flat side whetted is usually held next the thumb, yet it may be used with the face of the oval turned towards the side of the little finger.

If you would end with a fine stroke, you should draw it with a fine needle; and in using the oval points, hold them as upright and straight in your hand as you can, striking  
your



your strokes firmly and freely, for that will add much to their beauty and clearness.

In etching landscapes, you must use slender points for faint strokes to those places at the greatest distance from view, as also those nearest the light; and must be careful, while at work, to brush off all the dust worked off with the needles.

It is necessary to observe, that you ought to be so far master of the art of drawing as to be able to copy any print or painting exactly, and to draw after good heads of plaster or figures, according to your own fancy, and to shadow every thing exactly according to art; and therefore, when you imitate plaster, be sure to take the true out-lines or circumferences; and taking notice how the shadow falls, to do it very faint, as soft as the design requires. Therefore it is convenient that you be able to hatch with the pen exactly, after good copies; and when you can do that, to draw after plaster, and then to draw from the life.

In order to take the out-lines of any drawing or print upon the ground of the plate, you must scrape a little white-lead on the backside: then take a feather and rub it over every where alike, and shake off that which remains loose.

Having done this, lay the print on the plate, over that side where the lead is, and fasten the four corners of it to the plate with a little soft wax: then take the tracer and draw upon the print all the outmost lines or circumferences exactly. When you have done this, take off the print from the plate, and all the same out-lines and circumferences,



which you drew upon the print with the tracer, will exactly be found upon the ground.

Then you must observe exactly how your original or pattern is shadowed, how close the hatches are joined, how they are laid, and which way the light falls or comes in; this must be made to fall one way, and if the light falls sideways in the print, you must hatch that side darkest which is farthest from the light; and so place the lights altogether on one side, and not confusedly, part on one side, and part on the other.

Take heed how close all the hatches join, how they incline, and which way they twist and wind: this follow as exactly as you can, but before you begin to hatch or shadow, you must not fail to draw all the out-lines with a needle upon the ground as artificially as you can, and shadow it with your different needles according to the original.

In landscapes, that part next the eye, as was already observed is to be hatched darkest, and the rest is to decline in its shadows by degrees the farther it is off from view. The same method is to be observed in etching a sky, for that which is nearest to the eye must be shadowed darkest, but in general as soft and faint as possible, losing itself gradually, as directed before; and, by how much nearer the sky comes to the ground, by so much the more loose and faint must it be made to appear, and where they both meet as it were together, the sky must be quite lost.

In etching letters, screw the copper-plate in a hand-vice, then hold it over a charcoal fire till it be warm; rub a piece of virgin wax all over the plate, spreading it very even with a feather,



feather, and then letting it cool. The letters being written on paper with a black lead pencil, lay the written side downwards upon the waxed plate, and fasten the four corners with a little soft wax, placing the writing so exact, that the lines may run straight. Then rub the backside of the paper all over with a burnisher, taking care not to miss any part thereof, and taking the paper off the plate, you will find all the letters written on the paper left exact on the wax. Then draw all the letters through the wax on the plate with a tracer, and afterwards clean the work from the loose wax with a linen rag or pencil brush; and lastly, pouring on the aqua-fortis, the letters will be etched: all the former operations being performed, wash the plate with fair water, and set it wet upon the fire till the mixture be well melted; then wipe it very clean on both sides with a linen-cloth till it is thoroughly clear of all the mixture. In the next place, take good charcoal, and pulling off the rind, put fair water on the plate, and rub it with the charcoal, as if you were to polish it, and by this operation you will get off the varnish; only you must remember that the charcoal is to be free of all sorts of knots and roughness, and that no sand or filth fall on the plate. After this, adding two thirds of fair water to one third of common aqua-fortis, dip a linen rag in it, which by rubbing the plate all over, will restore it to its former beauty. However, it is necessary that the plate be wiped after this, with dry linen-rags, to take off the said water, this is done by holding it a little before the fire, putting on a little olive-oil, and with the fur of an old beaver hat rolled up, rubbing the plate all over before it is wiped with the dry cloth.



Lastly, if any places require to be touched with the graver, as it frequently happens, especially where it is to be very deep or black, carefully correct them; and then the plate is fit to be carried to the rolling-press.

### *Of Engraving.*

THE tools necessary for engraving are, the oil-rubber, burnisher, scraper, oil-stone, needles, and ruler, already mentioned to be used in etching; also gravers, compasses, a sand bag, and some good charcoal.

Gravers are of two sorts, square and lozenge; three of each sort should be provided. The first is used in cutting the broader strokes, the other for the fainter and more delicate. No graver should exceed the length of five inches and a half, the handle included, excepting for straight lines.

The sand-bag or cushion, is used to lay the plate on, for the conveniency of turning it about. The oil-stone must be of the Turkey sort, and may be procured at the iron-mongers.

### *Of whetting and tempering the Graver.*

AS great pains is required to whet the graver nicely, particularly the belly of it, care must be taken to lay the two angles of the graver, which are to be held next the plate, flat upon the stone, and rub them steadily, till the belly rises gradually above the plate, so as that, when you lay the graver flat upon it, you may just perceive the light under the point; otherwise it will dig into the copper, and  
then

then it will be impossible to keep a point, or execute the work with freedom. In order to this, keep your right arm close to your side, and place the fore-finger of your left hand upon that part of the graver which lies uppermost on the stone. When this is done, in order to whet the face, place the flat part of the handle in the hollow of your hand, with the belly of the graver upwards, upon a moderate slope, and rub the extremity or face upon the stone, till it has an exceeding sharp point, which you may try upon your thumb nail. The oil-stone, while in use, must never be kept without oil.

When the graver is too hard, as is usually the case when first bought, and may be known by the frequent breaking of the point, the method of tempering it is as follows:

Heat a poker red hot, and hold the graver upon it within half an inch of the point, till the steel changes to a light straw colour; then put the point into oil to cool: or, hold the graver close to the flame of a candle, till it be of the same colour, and cool it in the tallow: but be careful either way not to hold it too long, for then it will be too soft; and in this case the point, which will then turn blue, must be tempered again. Be not too hasty in tempering; for sometimes a little whetting will bring it to a good condition when it is but a little too hard,

*Of holding the Graver.*

CUT off that part of the handle which is upon the same line with the belly, or sharp edge of the graver, making that side flat, that it may be no obstruction.

Hold



Hold the handle in the hollow of your hand; and extending your fore-finger towards the point, let it rest upon the back of the graver, that you may guide it flat, and parallel with the plate.

Take care that your fingers do not interpose between the plate and the graver; for they will prevent you from carrying the graver level with the plate, and from cutting your strokes so clean as they ought to be.

*Of laying the Design upon the Plate,*

AFTER you have polished the plate fine and smooth, heat it so as it will melt virgin-wax, with which rub it thinly and equally over, and let it cool. Then the design which you lay on, must be drawn on paper, with a black lead pencil, and laid upon the plate with its penciled side upon the wax, then press it to, and with a burnisher go over every part of the design, and when you take off the paper, you will find every line which you drew with the black lead pencil upon the waxed plate, as if it had been drawn; then with a sharp pointed tool, trace all your design through the wax upon the plate, and you may then take the wax off, and proceed to work.

*Directions for Engraving.*

LET the table or board you work at be firm and steady; upon which place your sand bag with the plate upon it; and holding the graver as above directed, proceed in the following manner;

For

For straight strokes, hold your plate firm upon the sand-bag with your left hand, moving your right hand forwards; leaning lighter where the stroke should be fine, and harder where you would have it broader.

For circular or crooked strokes, hold the graver stedfast, moving your hand or the plate, as you see convenient.

Learn to carry your hand with such a slight, that you may end your stroke as finely as you began it; and if you have occasion to make one part deeper or blacker than another, do it by degrees: and that you may do it with greater exactness, take care that your strokes be not too close, nor too wide.

In the course of your work, scrape off the roughness which arises, with the belly of your graver; but be careful, in doing this, not to scratch the plate: and that you may see your work properly as you go on, rub it with the oil-rubber, and wipe the plate clean, which will take off the glare of the copper, and shew what you have done to the best advantage.

Any mistakes or scratches in the plate may be rubbed out with the burnisher, and the part levelled with the scraper, polishing it again afterwards lightly with the burnisher, or charcoal.

Having thus attained the use of the graver, according to the foregoing rules, you will be able to finish the piece you had etched, by graving up the several parts to the colour of the original; beginning, as in the etching, with the fainter parts,



parts, and advancing gradually with the stronger, till the whole is compleated.

The dry needle (so called because not used till the ground is taken off the plate) is principally employed in the extreme light parts of water, sky, drapery, architecture, &c.

For your first practice, copy such prints as are openly shaded; the more finished ones being too difficult, till you have gained farther experience.

To prevent any obstruction from too great a degree of light, the use of a sash, made of transparent, or fan-paper, pasted on a frame, and placed sloping at a convenient distance between your work and the light, will not only preserve the sight, but, when the sun shines, it cannot possibly be dispensed with.

#### *Of Mezzotinto-Scraping.*

THIS art, which is of late date, is recommended to the practice of the ingenious reader, for the amazing ease with which it is executed, especially by those who have any notion of drawing.

Mezzotinto prints are those which have no hatching or strokes of the graver, but whose lights and shades are blended together, and appear like a drawing of Indian ink.

The tools used in this art are, the copper-plate, oil-stone, grounding-tools, scrapers, burnishers, and needles.

*Directions*

*Directions for laying the Mezzotinto Ground.*

MARK off upon the bottom of the plate, the distance you intend to leave for the writing, coat of arms, &c. then laying your plate with a piece of swanskin-flannel under it, upon your table, hold the grounding tool in your hand perpendicularly, lean upon it moderately hard, continually rocking your hand in a right line from end to end, till you have wholly covered the plate in one direction: next cross the strokes from side to side, afterwards from corner to corner, working the tool each time all over the plate, in every direction, almost like the points of a compass; taking all possible care not to let the tool cut (in one direction) twice in a place. This done, the plate will be full, or, in other words, all over rough alike, and would, if it were printed, appear completely black.

Having laid the ground, take the scrapings of black chalk, and with a piece of rag rub it over the plate; or you may with two or three candles smoak it, as before directed for etching.

Now, take your print or drawing, and (having rubbed the back with red chalk dust, mixed with white lake) proceed to trace it on the plate.

*Directions for scraping the Picture.*

TAKE a blunt needle, and mark the outlines only, then with a scraper scrape off the lights in every part of the

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plate,



plate, as clean and smooth as possible, in proportion to the strength of the lights in your picture, taking care not to hurt your outlines: and that you may the better see what you do, with the thumb and fore-finger of the left hand hold a piece of transparent paper, sloping, just over your right hand, and you will soon be a judge of the different tints of the work you are doing; scraping off more or less of the ground, as the different strengths of light and tints require.

The use of the burnisher is, to soften or rub down the extreme light parts after the scraper is done with, such as the tip of the nose, forehead, linen, &c. which might otherwise, when proved, appear rather misty than clear.

Another method used by mezzotinto scrapers, is, to etch the outlines of the original, as also the folds in drapery, marking the breadth of the shadows by dots which having bit to a proper depth with aqua-fortis; then take off the ground used in etching, and having laid the mezzotinto ground, proceed to scrape the picture as above.

Four or five days before you think the plate will be ready for proving, wet some French paper, as no other will do so well for this work, and that time is necessary for it to lie wet. Then when the proof is dry, touch it with white chalk where it should be lighter, and with black chalk where it should be darker; and when the print is retouched, proceed as before for the lights, and for the shades, use a small grounding-tool, as much as you judge necessary to bring it to proper colour: and when you have done as much as you think expedient, prove it again, and so proceed to prove and touch, till it is entirely to your mind.

Avoid

Avoid as much as possible over-scraping any part before the first proving, as by this caution the work will appear more elegant.

*The Method of Etching Copper Plates with Aqua-Tinta.*

TAKE a copper plate prepared as before directed for etching, and engraving; lay the etching ground upon it, and etch the outlines of your design; take the ground off and clean the plate perfectly well; then sprinkle gum sandarach in fine powder very thin and even over the plate, and warm the plate so as just to fasten the gum sandarach; but great caution must be here observed not to melt the gum, if you do the spirits of nitre will have no effect, and it will require to be done over again. After it is cold dip a small brush pencil in spirits of nitre and go over every part you intend to shadow for the first time; repeat the same operation until you have brought it to your satisfaction. If your spirits be too strong you may mix it with a little water.

Mr. P. Sandby has finished some excellent prints by this method, which are held in great esteem among the admirers of exhibitions of this kind.

This art has been kept as secret as possible by those who have practised it; and I believe this is the first hint of the process, that the public has been favoured with.

*Crayon*



*Crayon Painting.*

THE elegant arts, of which painting is one of the most considerable, have ever been held in the highest estimation by the great and illustrious of all ages, not solely for private amusement, but for their beneficial influence in society, in promoting benevolence and inspiring delicacy of feeling.

This will not appear paradoxical, if we observe, that they are evidently contrived to afford innocent pleasures, disregarding the inferior senses; in this light they may be considered as a rational science, and when cultivated to an eminent degree of refinement, they do honour to mankind.

Every attempt to encourage and improve the elegant arts deserves great commendation, since there is too much reason for believing that the interests of humanity are not so strongly guarded, or so firmly secured, as easily to relinquish those succours, or forego those assistances which they administer to them.

Since painting is an art in which truth of outlines is no less necessary than justness of colouring, I apprehend a few hints relative to the former will not (even at this period) be deemed superfluous or unnecessary; for, should these elements fall into the hands of the accomplished artist, to whose judgment I submit them with the highest diffidence, I flatter myself I shall meet with favour and indulgence, since I intend this work principally for the use of those who are just  
entering



entering into the world of imitation. To such, I hope to make an offering worthy their acceptance, should inclination lead them to the study of painting with crayons, by exhibiting the materials used in this art, with the methods of making and preparing them for the execution of design.

I am in hopes of rendering some service to the art of painting with crayons, of suggesting some hints which may possibly give rise to further inquiries respecting this pleasing study, and of explaining its principles for the benefit of such as may prefer the silent amusement of a beautiful art, to the delusive enchantments in the gay circles of pleasures.

I shall now endeavour to give the student some directions towards the attainment of excellence in this art.

The student must provide himself with some strong blue paper, the thicker the better, if the grain is not too coarse and knotty, though it is almost impossible to get any entirely free from knots. The knots should be levelled with a pen-knife or razor, otherwise they will prove exceedingly troublesome. After this is done, the paper must be pasted very smooth on a linen cloth, previously strained on a deal frame, the size according to the artist's pleasure: on this the picture is to be executed; but it is most eligible not to paste the paper on till the whole subject is first dead coloured. The method of doing this is very easy, by laying the paper with its dead colour on its face, upon a smooth board or table, when, by means of a brush, the backside of the paper must be covered with paste; the frame, with the strained cloth, must then be laid on the pasted side of the paper, after which turn the painted side uppermost, and lay a piece of clean paper upon it, to prevent smearing; this being done, it  
may



may be stroked gently over with the hand, by which means all the air between the cloth and the paper will be forced out.

When the paste is perfectly dry, the student may proceed with the painting. The advantages arising from pasting the paper in the frame, according to this method (after the picture is begun) are very great, as the crayons will adhere much better than any other way, which will enable the student to finish the picture with a firmer body of colour, and greater lustre.

When painters want to make a very correct copy of a picture, they generally make use of a tiffany, or black gauze, strained tight on a frame, which they lay flat on the subject to be imitated, and with a piece of sketching chalk, trace all the out-lines on the tiffany. They then lay the canvas to be painted on flat upon the floor, placing the tiffany with the chalked lines upon it, and with an handkerchief brush the whole over: this presents the exact out-lines of the picture on the canvas.

The crayon-painter may also make use of this method, when the subject of his imitation is in oils, but in copying a crayon picture, he must have recourse to the following method on account of the glass.

The picture being placed upon the esel, let the out-lines be drawn on the glass with a small camel's-hair pencil dipped in lake, ground thin with oils, which must be done with great exactness: after this is accomplished, take a sheet of paper of the same size, and place it on the glass, stroking over all the lines with the hand, by which means the



the colours will adhere to the paper, which must be pierced with pin-holes pretty close to each other. The paper intended to be used for the painting must next be laid upon a table, and the pierced paper placed upon it; then with some fine pounded charcoal, tied up in a piece of lawn, rub over the perforated strokes, which will give an exact out-line. Great care must be taken not brush this off till the whole is drawn over with sketching chalk, which is a composition made of whiting and tobacco-pipe clay, rolled like crayons, and pointed at each end.

When the student paints immediately from the life, it will be most prudent to make a correct drawing of the out-lines on another paper, the size of the picture he is going to paint, which he may trace by the preceding method, because erroneous strokes of the sketching chalk (which are not to be avoided without great expertness) will prevent the crayons from adhering to the paper, owing to a certain greasy quality in the composition.

The student will find the sitting posture, with the box of crayons in his lap, the most convenient method for him to paint. The part of the picture he is immediately painting should be rather below his face, for, if it is placed too high, the arm will be fatigued. Let the windows of the room where he paints be darkened at least to the height of six feet from the ground, as before directed, and the subject to be painted should be situated in such a manner, that the light may fall with every advantage on the face; avoiding too much shadow, which seldom has a good effect in portrait painting, especially if the face he paints has any degree of delicacy. Before he begins to paint, let him be attentive to his subject, and appropriate the action or attitude  
proper



proper to the age of the subject: if a child, let it be childish; if a young lady, express more vivacity than in the majestic beauty of a middle-aged woman, who also should not be expressed with the same gravity as a person far advanced in years. Let the embellishments of the picture, and introduction of birds, animals, &c. be regulated by the rules of propriety and consistency.

The features of the face being carefully drawn with chalk, let the student take a crayon of pure carmine, and carefully draw the nostril and edge of the nose, next the shadow, then with the faintest carmine tint lay in the strongest light upon the nose and forehead, which must be executed broad. He is then to proceed gradually with the second tint, and the succeeding ones, till he arrives at the shadows, which must be covered brilliant, enriched with much lake, carmine a little broken, with brilliant-green. This method, will, at first, offensively strike the eye, from its crude appearance, but, in finishing, it will be a good foundation to produce a pleasing effect, colours being much more easily sullied when too bright, than when the first colouring is dull, to raise the picture into a brilliant state. The several pearly tints, discernable in fine complexions, must be imitated with blue verditer and white, which answers to the ultramarine tints used in oils. But if the parts of the face where these tints appear are in shadow, the crayons composed of black and white must be substituted in their place.

Though all the face when first coloured should be laid in as brilliant as possible, yet each part should be kept in its proper



proper tone, by which means the rotundity of the face will be preserved.

Let the student be careful when he begins the eyes to draw them with a crayon inclined to the carmine tint, of whatever colour the iris are of; he must lay them in brilliant, at first, not loaded with colour, but executed lightly: no notice is to be taken of the *pupil* yet. The student must let the light of the eye incline very much to the blue cast, cautiously avoiding a staring, white appearance, (which, when once introduced, is seldom overcome) preserving a broad shadow thrown on its upper part, by the eye-lash. A black and heavy tint is also to be avoided in the eye-brows; it is therefore, best to execute them like a broad glowing shadow at first, on which, in the finishing, the hairs of the brows are to be painted, by which method of proceeding, the former tints will shew themselves through, and produce the most pleasing effect.

The student should begin the lips with pure carmine and lake, and in the shadow use some carmine and black; the strong vermilion tints should be laid on afterwards. He must beware of executing them with stiff, harsh lines, gently intermixing each with the neighbouring colours, making the shadow beneath broad, and enriched with brilliant crayons. He must form the corner of the mouth with carmine, brown oker, and greens, variously intermixed. If the hair is dark, he should preserve much of the lake and deep carmine tints therein; this may be easily overpowered by the warmer hair tints, which, as observed in painting the eyebrows, will produce a richer effect when the picture is finished; on the contrary, if this method is unknown or neglected, a poverty of colouring will be discernable.



After the student has covered over, or as artists term it, has dead-coloured the head, he is to sweeten the whole together by rubbing it over with his finger, beginning at the strongest light upon the forehead, passing his finger very lightly, and uniting it with the next tint, which he must continue till the whole is sweetened together, often wiping his finger on a towel to prevent the colours being sullied. He must be cautious not to smooth or sweeten his picture too often, because it will give rise to a thin and scanty effect, and have more the appearance of a drawing than a solid painting, as nothing but a body of rich colours can constitute a rich effect. To avoid this (as the student finds it necessary to sweeten with the finger) he must continually replenish the picture with more crayon.

When the head is brought to some degree of forwardness, let the back-ground be laid in, which must be treated in a different manner, covering it as thin as possible, and rubbing it into the paper with a leather-stump. Near the face the paper should be almost free from colour, for this will do great service to the head, and by its thinness, give both a soft and solid appearance. In the back-ground also, crayons which have whiting in their composition should be used, but seldom or never without caution; but chiefly such as are the most brilliant and the least adulterated. The ground being painted thin next the hair, will give the student an opportunity of painting the edges of the hair over in a light and free manner when he gives the finishing touches.

The student having proceeded thus far, the face, hair, and back-ground being entirely covered, he must carefully view the whole at some distance, remarking in what respect it is  
out



out of keeping, that is, what parts are too light, and what too dark, being particularly attentive to the white or chalky appearances, which must be subdued with lake and carmine. The above method being properly put into execution will produce the appearance of a painting principally composed of three colours, viz. carmine, black, and white, which is the best preparation a painter can make for the producing a fine crayon picture.

The next step, is to compleat the back-ground and the hair; as the dust, in painting these, will fall on the face, and would much injure it, if that was compleated first. From thence proceed to the forehead, finishing downward till the whole picture is compleated.

Back grounds may be of various colours; but it requires great taste and judgment to suit them properly to different complexions: in general a strong coloured head should have a weak and tender tinted ground, and on the contrary a delicate complexion should be opposed with strong and powerful tints, by which proper contrast between the figure and the back-ground, the picture will receive great force, and strike the spectator much more than it could possibly do was this circumstance of contrast not attended to.

Young painters often treat the back-ground of pictures as a matter of very little or no consequence, when it is most certain great part of the beauty and brilliancy of the picture, especially the face, depends upon the tints being well suited, the darks kept in their proper places, and the whole being perfectly in subordination to the face. Thus a simple back-ground requires attention, but the difficulty



is still greater when a variety of objects are introduced, such as hills, trees, buildings, &c. in these cases one rule must be strictly attended to, that each grand object be disposed so as to contrast each other; this is not meant merely respecting their forms, but their colour, their light, shade, &c. For instance, we will suppose the figure receiving the strongest light; behind the figure, and very near at hand, are the stems of some large trees, these must have shade thrown over them, either from a driving cloud, or some other interposing circumstance; behind these stems of trees, and at a distance are seen trees on a rising ground, these should receive the light as a contrast to the former, &c. If an architectural back-ground be chosen, the same rule must be applied; suppose a building at a moderate distance is placed behind the figure receiving the light, a column, or some other object in shadow should intervene, to preserve proper decorum in the piece, or what will have the same effect, a shadow must be thrown over the lower part of the building, which will give equal satisfaction or repose to the eye. It must be remembered, the light must be always placed against the dark, and the weak against the strong, in order to produce force and effect, and *vice versa*.

In painting over the forehead the last time, begin the highest light with the most faint vermilion tint, in the same place where the faint carmine was first laid, keeping it broad in the same manner. In the next shade succeeding the lightest, the student must work in some light blue tints, composed of verditer and white, intermixing with them some of the deeper vermilion tints, sweetening them together with great caution (this direction is for the finest complexions, but the student must vary his colouring according



according to his subject) insensibly melting them into another increasing the proportion of each colour as his judgment shall direct. Some brilliant yellows may also be used, but sparingly; and towards the roots of the hair, strong verditer tints, intermixed with greens, will be of singular service. Cooling crayons, composed of black and white, should succeed these, and melt into the hair. Beneath the eyes, the pleasing, pearly tints are to be preserved, composed of verditer and white, and under the nose, and on the temples, the same may be used; beneath the lips, tints of this kind also are proper, mixing them with the light greens and some vermilion.

The introduction of greens and blues into the face, in painting, has often given surprise to those who are unacquainted with the art, but there is reason sufficient for their introduction (though it may appear strange at first) in order to break and correct the other colours.

The carmine predominating in the dead colour, is, as has been observed, the best preparation for the succeeding tints; the crudeness of this preparation must be corrected by variously intermixing greens, blues, and yellows, which of these are to be used is to be determined by the degree of carmine in the dead colour, and the complexion intended. The blue and yellow are of a nature diametrically opposite, and serve to correct the reds, and oppose one another; the greens being compounded of both these colours, are of peculiar use in many cases where the transition is not to be so violent.

The student attentively considering nature, will discover a pleasing variety of colours on the surface, and discernable through a clear and transparent skin; this variety will be  
still



still increased by the effect of light and shade; he will perceive one part inclining to the vermillion red, another to the carmine or lake, one to the blue, this to the green, and that to the yellow, &c. In order to produce these different effects he will apply those colours to which the tints are most inclined; yet in crayon painting it is often best to compound the mixed colours upon the picture, such as blue and yellow instead of green; blue and carmine instead of purple; red and yellow instead of orange; in other circumstances the compounds already mixed should be used: but in this case there can be no absolute rule given, it must be left to the experience and discretion of the painter, though the student may be greatly assisted in the commencement of his studies, by an able master to direct and point out the best method to treat circumstances of this nature, as they occur in practice, which may at first appear obscure and mysterious, but will soon, to a good capacity, become demonstrably clear upon certain and sure principles: the circumstances that require different treatment are so various and so many, as to render it impossible for me here to descend to every particular.

In finishing the checks, let the pure lake clear them from any dust contracted from the other crayons; then with the lake may be intermixed the bright vermillion; and last of all, (if the subject should require it) a few touches of the orange coloured crayon, but with extreme caution; after this, sweeten that part with the finger as little as possible, for fear of producing a heavy, disagreeable effect on the checks: as the beauty of a crayon picture consists in one colour shewing itself through, or rather between another; this the student cannot too often remark,

it



it being the only method of imitating beautiful complexions.

The eye is the most difficult feature to execute in crayons, as every part must be expressed with the utmost nicety, to appear finished; at the same time the painter must preserve its breadth and solidity while he is particularizing the parts. To accomplish this, it will be a good general rule for the student to use his crayon in sweetening as much, and his finger as little as possible. When he wants a point to touch a small part with, he may break off a little of his crayon against the box, which will produce a corner fit to work with in the minutest parts. If the eye-lashes are dark he must use some of the carmine and brown oker, and the crayon of carmine and black; and with these he may also touch the iris of the eye, (if brown or hazel) making a broad shadow, caused by the eye-lash. Red tints of vermilion, carmine, and lake, will execute the corners of the eye properly, but if the eye-lids are too red, they will have a disagreeable fore appearance. The pupil of the eye must be made of pure lamp-black; between this and the lower part of the iris, the light will catch very strong, but it must not be made too sudden, but be gently diffused round the pupil till it is lost in shade. When the eye-balls are sufficiently prepared, the shining speck must be made with a pure white crayon, which should be first broken to a point, and then laid on firm; but as it is possible they may be defective in neatness, they should be corrected with a pin, taking off the redundant parts, by which means they may be formed as neat as can be required.

The difficulty, with respect to the nose, is to preserve the lines properly determined, and at the same time so artfully blended



blended into the cheek, as to express its projection, and yet no real line to be perceptible upon a close examination; in some circumstances it should be quite blended with the cheek, which appears behind it, and determined entirely with a slight touch of red chalk. The shadow caused by the nose is generally the darkest in the whole face, partaking of no reflection from its surrounding parts. Carmine and brown ocher, carmine and black, and such brilliant crayons, will compose it best.

The student having before prepared the lips with the strongest lake and carmine, &c. must, with these colours, make them compleatly correct, and, when finishing, introduce the strong vermilions, but with great caution, as they are extremely predominant: this, if properly touched, will give the lips an appearance equal, if not superior, to those executed in oils, notwithstanding the seeming superiority the latter has, by means of glazing, of which the former is entirely destitute.

When the student paints the neck, he should avoid expressing the muscles too strong in the stem, nor should the bones appear too evident on the chest, as both have an unpleasant effect, denoting a violent agitation of the body, a circumstance seldom necessary to express in portrait painting. The most necessary part to be expressed, and which should ever be observed (even in the most delicate subjects), is a strong marking just above the place where the collar bones unite, and if the head is much thrown over the shoulders, some notice should be taken of the large muscle that rises from behind the ear, and is inserted into the pit between the collar bones. All inferior muscles should be, in general,



general, quite avoided. The student will find this caution necessary, as most subjects, especially thin persons, have the muscles of the neck much more evident than would be judicious to imitate. As few necks are too long, it may be necessary to give some addition to the stem, a fault on the other side being quite unpardonable, nothing being more ungraceful than a short neck. In colouring the neck, let him preserve the stem of a pearly hue, and the light not so strong as on the chest. If any part of the breast appears, its transparency must also be expressed by pearly tints, but the upper part of the chest should be coloured with beautiful vermilion delicately blended with the other.

### *Of Drapery.*

PAINTING the drapery is commonly thought to be a very inferior branch of the art: this is, most certainly, a mistake. A very great painter being asked what part of the picture he thought most difficult to execute, answered, the drapery. Whether we allow this to be absolutely true or not, we may venture to affirm, that it is a very difficult part to execute with taste; merely to give the effect of silk, satin, or cloth, &c. is not the point; this, the servile copyist, by the mere dint of labour, may effect, and may even deceive the vulgar eye, so that the imitation may be taken for reality; but to make the folds give grace and dignity to the figure, to cloath it uninfluenced by prejudice, fashion, or caprice, so as to bear the test of ages, requires the fullest exertion of true genius, and the study of a man's life; therefore, a full description here would be too prolix, so I shall leave the student to perfect it with great diligence and care.



*Of the Materials.*

THE perfection of the crayons consists, in a great measure, in their softness, for it is impossible to execute a brilliant picture with them if they are otherwise, on which account great care should be observed in the preparing them, to prevent their being hard. In all compositions, flake-white, and white-lead should be wholly rejected, because the slightest touch with either of these will unavoidably turn black.

The usual objection to crayon paintings is, that they are subject to change; but whenever this happens, it is entirely owing to an injudicious use of the above-mentioned whites, which will stand only in oils. To obviate the bad effects arising from the use of such crayons, let the student make use of common whiting prepared in the following manner:

Take a large vessel of water, put the whiting into it, and mix them well together; let this stand about half a minute, then pour off the top into another vessel, and throw the gritty sediment away; let what is prepared rest about a minute, and then pour it off as before, which will purify the whiting and render it free from all dirt and grittiness. When this is done, let the whiting settle, and then pour the water from it; after which, lay it on the chalk to dry, and keep it for use, either for white crayons, or the purpose of preparing tints with other colours, for with this, all the other tints may be safely prepared. If the student chuses to make crayons of the whiting immediately after it is washed, it is not necessary to dry it on the  
chalk,

chalk, for it may be mixed instantly with any other colour, which will save considerable trouble. All colours of a heavy, or gritty nature, especially blue verditer, must be purified by washing after this method.

The student must be provided with a large, flexible pallet-knife, a large stone and muller to levigate the colours, two or three large pieces of chalk to absorb the moisture from the colours after they are levigated, a piece of flat glass to prevent the moisture from being absorbed too much, till the colours are rolled into form, and the vessels for water, spirits, &c. as necessity and convenience shall direct.

## R E D S.

### *Carmine and Lake.*

IT is rather difficult to procure either good carmine or good lake. Good carmine is inclined to the vermilion tint, and should be an impalpable powder, and good lake to the carmine tint. The carmine crayons are prepared in the following manner :

As their texture is inclinable to hardness, instead of grinding and rolling them, take a sufficient quantity of carmine, lay it upon a grinding-stone, mix it with a levigating knife with spirits of wine, till it becomes smooth and even ; yet the less friction produced by the knife the better. The chalk-stone being ready, lay the colour upon it to absorb the spirit, but be careful that it is laid on in a proper shape for painting. If it is levigated too thin, the crayons will be too flat, and if too thick, it will occasion a waste of colour, by their ad-



hering to the pallet-knife ; but practice will render the proper degree of consistency familiar.

When thus made, if the carmine crayons should prove too hard, they must be reduced to an impalpable powder in a mortar, and again mixed in the same manner till soft enough for use, which will not be if the carmine be ground by the muller with any fluid.

The simple colour being prepared, the next step is to compose the different tints by a mixture with whiting ; the proportion to be observed consisting of twenty gradations to one, which may be clearly understood by the following directions : take some of the simple colour, and levigate it with spirits of wine, adding about one part of washed whiting to three parts of carmine, of which, when properly incorporated, make two parcels. The next gradation should be composed of equal quantities of carmine and whiting, of which four crayons may be made. The third composition should have one fourth carmine, and three fourths whiting, of this make six crayons, which will be a good proportion with the rest. The last tint should be made of whiting, very faintly tinged with carmine, of which make about eight crayons, which will compleat the above-mentioned proportion. As these compound tints are levigated, they are to be laid immediately upon the chalk that the moisture may be absorbed to the proper degree of dryness for forming into crayons, which may be known by its losing the greatest part of its adhesive quality when taken into the hand : if the consistency is found to be right, it may be then laid upon the glass, which having no pores, will prevent the moisture from becoming too dry, before it is convenient to form it into crayons, otherwise the crayons  
would

would be full of cracks and very brittle, which will be a great inconvenience when they are used in painting.

N. B. Though these tints made with whiting may be rolled, yet the pure carmine will not bear it, but must be left on the chalk-stone till perfectly dry.

### *Lake,*

IS a colour very apt to be hard, to prevent which the student must observe the following particulars:

Take about half the quantity of lake intended for the crayons, and grind it very fine with spirits of wine; let it dry, and then pulverize it, which is easily done if the lake is good; then take the other half, and grind it with spirits, after which mix it with the pulverized lake, and lay it out directly in crayons on the chalk. The colour will not bear rolling. The simple colour being thus prepared, proceed with the compound crayons, as directed before, and in the same degrees of gradation as the carmine tints. If these should prove too hard when made, let them be again pulverized and treated as the carmine.

### *Vermilion.*

THE best is inclined to the carmine tint. To prepare this colour mix it on the stone with soft water or spirits, after which it may be rolled into crayons. It is sometimes, indeed, inclined to be so very soft as to return again to powder, and cannot be held in the fingers, which may be remedied



medied by mixing it up with thin water-gruel well strained, which will give sufficient cohesion. The different tints are produced by a mixture of the simple colour with whiting, according to the proportions already given.

## B L U E S.

### *Prussian Blue,*

IS a colour very apt to bind, and is rendered soft with more difficulty than carmine and lake. The same method of preparation is to be followed with this as directed with respect to lake, only it is necessary to grind a larger quantity of the pure colour, as it is chiefly used for painting draperies. The different tints may be made according to necessity, or the fancy of the painter.

### *Blue Verditer,*

IS a colour naturally gritty, and therefore it is necessary to wash it well. Its particles are so coarse as to require some binding matter to unite them, otherwise the crayons will never adhere together. To accomplish this, take a quantity sufficient to form two or three crayons, to which add a piece of sifted plaster of Paris about the size of a pea; mix these well together, and form the crayons upon the chalk. This blue is extremely brilliant, and will be of great use in heightening draperies, &c. The tints must be formed with whiting, as directed in the former instances, and are highly serviceable for painting flesh, to produce those pearly tints so beautiful in crayon pictures. It is not necessary

necessary to mix the compounds with spirits, as clear water will be sufficient.

## G R E E N S.

BRILLIANT greens are produced with great difficulty, which may be procured of those who make it their business to prepare them, yet the following compositions will be found useful.

These brilliant crayons will be necessary for the student to compleat his set with, of which he will find great want both in the browns and deep reds, as well as in the greens; but in general he should be careful what white or light crayons he uses, that they are not compounded by the maker with flake-white, a trial may be made of one of them thus: bruise the crayon to a powder between the finger and thumb, and mix it with an equal quantity of charcoal-dust, put this into a crucible, which must be placed in a fierce fire, till the charcoal-dust is consumed, and if the crayon be made with flake-white, the lead will return to its original metallic state, consequently these light crayons are not fit for use in this climate, as the least damp will make them turn black, yet notwithstanding the dark colours will be perfectly good, and may be used without danger.

Take yellow oker, and after grinding it with spirits, mix it with the powder of Prussian blue, then temper it with a knife, and lay the crayons on the chalk, without rolling them: besides this, use king's yellow mixed with Prussian blue, brown oker and Prussian blue. Roman oker and Prussian blue mixed in different proportions will be useful.

The



The crayons made of these last may be rolled. Various tints may be produced by these colours, according to fancy or necessity; some to partake more of the blue, and others of the yellow.

## Y E L L O W S.

### *King's-Yellow,*

IS the most useful and most brilliant, levigated with spirits of wine, to compose the different tints as before directed. Yellow oker and Naples yellow, ground with spirits, will make useful crayons.

### *Orange,*

IS produced by King's-yellow and vermilion, ground together with spirits, and the tints formed as in other cases, but no great quantity of them is required.

## B R O W N S.

### *Cullens-Earth,*

IS a fine dark brown. After six or eight of the simple crayons are prepared, several rich compound tints may be produced from it, by a mixture with carmine, in various degrees; black, carmine, and this colour, mixed together, make useful tints for painting hair; several gradations may be produced from each of these by a mixture with whiting Roman, and brown oker are excellent colours, either simple or compounded with carmine. Whiting tinged, in several degrees,

degrees, with either of these, will prove very serviceable in painting; common sea-coal, ground and mixed with carmine, is a fine brown.

*Umber*

MAY be treated in the same manner as above, only it is necessary to levigate it with spirits of wine.

P U R P L E S.

PRUSSIAN blue ground with spirits, and mixed with pulverized lake, will produce a good purple. Carmine thus mixed with Prussian blue, will produce a purple something different from the former. Various tints may be made from either of these compounds, by a mixture with whiting.

B L A C K.

*Lamp-Black*

IS the only full black that can be used with safety, as all others are subject to mildew; but as good lamp-black is very scarce, the student will, perhaps, find it most expedient to make it himself, the process of which is as follows:

Provide a tin cone, fix it over a lamp at such a height, that the flame may just reach the cone for the soot to gather  
L within



within it. When a sufficient quantity is collected, take it out, and burn all the grease from it in a crucible. It must then be ground with spirits, and laid on the chalk to absorb the moisture. Various grey tints may be formed from this by a mixture with whiting, as mentioned in former instances. Black chalk ground, is a very good blue black.

Carmine and black is another good compound, of which five or six gradations should be made, some partaking more of the black, and others having the carmine most predominant, besides several tints by a mixture with whiting.

Cinabar and black is also a very useful compound, from which several different tints should be made.

Prussian blue and black is another good compound, and will be found of singular service in painting draperies.

It is impossible to lay down rules for the forming every tint necessary in composing a set of crayons, there being many accidental compositions, entirely dependent on fancy and opinion. The student should make it a rule to save the leavings of his colours, for of these he may form various tints, which will occasionally be useful.

N, B. The Cologne or Cullen's earth, yellow oker, brown oker, Roman oker, Naples yellow, umber, black chalk, and sea coal dust, are all subject to throw out a white kind of salt, which will injure the picture, if the following method of treating them be not strictly observed: grind them extremely fine with water, and separately put them into a large glazed vessel, filled with boiling water. After  
the

the colour has been well stirred, leave it to precipitate ; then pour off the water, which will take away the salts, and leave the colour excellently prepared for making crayons after it has been dried on the chalk-stone and pulverized.

*Of rolling the Crayons, and disposing them for Painting.*

THE different compositions of colours must be cut into a proper magnitude after they are prepared, in order to be rolled into pastils for the convenience of using them. Each crayon should be formed in the left hand with the ball of the right, first formed cylindrically, and then tapered at each end. If the composition is too dry, dip the finger in water ; if too wet the composition must be laid upon the chalk again, to absorb more of the moisture. The crayons should be rolled as quick as possible ; and when finished, must be laid upon the chalk again, to absorb all remaining moisture. After the gradation of tints from one colour are formed, the chalk and the grinding-stone should be well scraped and cleansed with water before it is used for another colour.

When the set of crayons is compleated according to the rules prescribed, they should be arranged in classes for the convenience of painting with them. Some thin drawers, divided into a number of partitions, is the most convenient method of disposing them properly. The crayons should be deposited according to the several gradations of light. The bottom of the partitions must be covered with bran, as a bed for the colours, because it not only preserves them clean, but prevents their breaking.



The box made use of when the student paints, should be about a foot square, with nine partitions. In the upper corner, on the left hand, (supposing the box to be in the lap when he paints) let him place the black and grey crayons, those being the most seldom used; in the second partition, the blues; in the third, the greens and browns; in the first partition on the left hand of the second row, the carmines, lakes, vermilions, and all deep reds; the yellows and orange in the middle, and the pearly tints next; and as these last are of a very delicate nature, they must be kept very clean, that the gradations of colour may be easily distinguished: in the lowest row, let the first partition contain a piece of fine linen rag to wipe the crayons with while they are using; the second, all the pure lake and vermilion tints; and the other partition may contain those tints, which, from their complex nature, cannot be classed with any of the former.

#### Receipts for those who paint in WATER-COLOURS.

##### *Two Methods to make Gum-Water.*

1. DISSOLVE one ounce of pure white gum-arabic, and half an ounce of double-refined sugar, in a quart of spring water; strain it through a fine sieve or a piece of muslin, and bottle it off for use, keeping it free from dust.

2. Take some gum-arabic of the whitest sort, bruise it, and tie it up in a piece of woollen-cloth, and steep it in spring water in a glass or earthen vessel, till it be dissolved. If it be too stiff, add more water; and if too thin, more gum.

With

With this water you may temper most of your colours ; using such a quantity, that being touched when dry, the colour will not come off. If the colour shines, there is too much gum in it.

*To make Liquid Gold for Vellum Painting, &c.*

GRIND the finest leaf-gold with strong gum-water very fine, adding as you grind it more gum-water as you see necessary. When you have ground it as fine as you can, wash it in a large shell ; then temper it with a little mercury-sublimate, bind it in the shell with a little dissolved gum, shake and spread it equally all over the shell, and use it with fair water only. Those who do not chuse to make, may buy the shells ready prepared, at the colour shops, at a very low price.

*To make Liquid Silver for the same Purpose.*

THE process for this is the same with that of liquid gold, only observing in the using it to temper it with glare of eggs instead of water.

*To make the Glare of Eggs.*

TAKE the whites, and beat them with a spoon till they rise in a foam ; let them stand all night, and they will be clarified into good glare.



*Of Colours proper for washing Maps.*

COLOURS for washing maps may be made by boiling different kinds of wood, and staining substances, as logwood, Brazil, cochineal, madder, turnfal, &c.

*To keep the Colours from sinking.*

BOIL four ounces of roach-allum in a pint of spring water, till it is thoroughly dissolved; then filter it through brown paper, and keep it for use.

Before you lay on your colours, take a sponge, and wet the back of your paper with this water while it is hot. This will not only prevent the colours from sinking, but will likewise give them an additional beauty and lustre, and preserve them from fading. If your paper is not good, it must be washed three or four times with this water, drying it every time.

*To make Size for painting Scenes, and other Candle-Light Pieces,*

STEEL a quarter of a pound of the cuttings of white glove-leather in water for some time: then take them out, and boil them in three quarts of water, till it wastes to a pint, and strain it through a cloth into an earthen pan. When the size is cold, if it feel firm under your hand, it is strong enough. You may prepare any colours in this size while it is warm, and it will take off the glare which would appear

appear upon them by candle-light, if mixed with gum-water.

*How to make a Composition to wash Brasses so as to look like Silver.*

TAKE silver, or gold-lace, half an ounce, add thereto one ounce of double refined aquafortis, put them in an earthen pot, and place them over a gentle fire till all be dissolved, which will happen in about five minutes; then taste it off, and mix it in a pint of clear water, after which, pour it into another clean vessel to free it from grit or sediment; and then add a spoonful of salt, and the green water will immediately let go the silver particles, which will form themselves into a white curd; then pour off the water, and throw it away, for it is of no further use. The white curd must then be mixed with two ounces of salt of tartar, half an ounce of whiting, and a large spoonful of salt, more or less, according as you find it for strength. Mix it well up together, and it is ready for use.

*How to Silver Brasses, &c.*

HAVING well cleared the brasses from all scratches (otherwise it will spoil its appearance) rub it over with a piece of old hat and rotten-stone, to clear it from all greasiness, then rub it with salt and water with your hand; then take a little of the before-mentioned composition on your finger, and rub it over where the salt has touched, and it will adhere to the brasses, and appear as well as silver; after which, wash and steep it in plenty of clear water, to kill the



the aquafortis which remained in the composition; and, when dried with a clean hot rag, it is then ready to be varnished.

*To make white Varnish for Brass.*

TAKE spirits of wine (highly rectified) one pint, which, divide into four parts; then mix one part with half an ounce of gum mastic, in a phial by itself, one part spirits, and half an ounce of gum sandarach in another phial, one part spirits, and half an ounce of the whitest parts of gum benjamin; then mix and temper them to your mind. No rule can further instruct you, unless the quality of the gums and spirits could be ascertained. It would not be amiss to add a very little bit of white rosin, or clear Venice turpentine, in the mastic bottle, it will assist in giving a gloss: if your varnish should prove strong and thick, add clear spirits, if too hard, pour from the mastic bottle, if too soft, a little from the sandarach, or benjamin. When you have brought it to a proper temper and ready for use, warm the silvered (if a clock face, not too hot as to melt the wax) before the fire, or upon a hot heater, and with a flat camel's-hair brush, or clean linen rag lapped up, and dipped in the varnish, stroke it quickly over, until no white shades appear, and it will preserve the silver on many years.

*To make Pulvis Fulminans, or Thunder Powder.*

MIX three parts of salt petre, two parts of salt of Tartar, and one part of flowers of sulphur well together; put  
the

the composition into a bottle and cork it well to prevent the air from spoiling it, and it is ready for use.

When you use it, take as much as will lay upon a shilling, and putting it upon a fire shovel over a gentle fire, it will presently begin to ferment, and will make a horrible explosion like that of a gun. This experiment generally produces much diversion, especially when ignorant persons are employed to hold the shovel. I never knew an instance of its doing any harm, when no more than the above quantity was used at once.

*To cleanse Mercury by Aquafortis.*

PUT your mercury in a strong glass bottle, with a little clean sand, and shake it well for some time, after which pour it into a basin, and add thereto as many half ounces of double refined aquafortis, as you have pounds of mercury; let the aquafortis evaporate away, and it is then fit for use.

*To refine Mercury if mixed with other Metals.*

MAKE an iron ball A, as represented Plate IV. Fig. 1. that is hollow, and will screw in two halves in the middle; to one half must be fixed a pipe B, bended for the convenience of going into a vessel of water, then put your metal in, and screw it up, and place it on the fire, and the mercury will evaporate from the ball along the pipe into the vessel of water C, and leave all the dregs behind.



*A general description of making Thermometers.*

1. BEING well provided with tubes, with bottles at the end of them, provide some good spirits of wine, with alkanate root, and put it in the bason, Fig. 2; then take the instrument, Fig. 3, which is a large iron tube, heat it red hot, and with a pair of tongs lay hold of it at A, and immerse the ball A, and tube, Fig 2, into it while hot, and it will drive the air out of the ball; then immediately immerse it into the bason, and the spirits will ascend into the ball and fill it. If it should not be quite full the first operation; it may be done a second or third time.

*How to fill a Tube with Mercury.*

TAKE a tube, Fig. 4, and lap a paper funnel on the top of it, and pour mercury into it, until it covers the top B; then heat it as before, with the mercury in it, and the air will ascend, and, as it were, seem to boil through the mercury; when observe as soon as it has done boiling, take it out of the instrument, Fig. 3, and the mercury will descend into the ball, until it be quite full; after which set it to cool, to such a degree of density, that the mercury will not settle into the ball in extreme frost; then, by heating it a little, you may throw out as much superfluous mercury as you find sufficient; afterwards hermetically seal it with your blow-pipe and lamp, and it is ready to be applied to a scale.

Farenheit's scale is most generally in use, and the remarkable periods of heat are as follows: 212 water boils, 175 spirits of wine boils, 112 fever heat, 98 blood heat,



76 summer heat, 55 temperate, 32 water freezes, 27 vinegar freezes, 20 strong wines freezes, 0 the degree of cold produced by mixing snow and salt, (see scale Fig. 5) When you have filled your ball and tube to your satisfaction, before you hermetically seal the end, put the ball into boiling water and observe how high it rises; which part you must mark with a file, to a very great exactness; then let it settle to frost, or (if frost cannot be obtained) to the greatest degree of cold you can, according to another good thermometer; which point also mark exactly; after which divide the intermediate points, and continue them downwards as in the scale, according to their respective places, then heat the mercury in the ball, until it has forced all the air out of the tube, at which time instantly seal it by a blow pipe and lamp. In order to facilitate the process of sealing the tube, it will be necessary to observe, that the end of the tube should be drawn out as small as a hair, by means of a blow-pipe and lamp; when the mercury is forced by heat up to that small part, applying the flame of a candle to the end at that time, will seal it without the help of a blow-pipe.

Those who desire a more accurate description of the different scales, may be well instructed in Martine's treatise on the scales of thermometers; it would be quite too copious to be inserted here.

*To make Silver Solder.*

MELT fine silver two parts, brass one part; don't keep them long in fusion, lest the brass fly away in fumes.



*Another for coarser Silver.*

MELT four parts of fine silver, and three of brass, throw in a little borax, and pour it out as soon as it is melted.

*A Solder for Gold.*

MELT copper one part, fine silver one part, and gold two parts; add a little borax when it is just melted, then pour it out immediately.

*The Method of Soldering Gold or Silver.*

AFTER the solder is cast into an ingot, it would be more ready for use if you were to draw it into small wire, or flat it between two rollers; after that cut it into little bits, then join your work together with fine soft iron wire, and with a camel's-hair pencil dipt in borax, finely powdered, and well moistened with water, touch the joint intended to be soldered; placing a little solder upon the joint, apply it upon a large piece of charcoal, and with a blow pipe and lamp, blow upon it through the flame until it melts the solder, and it is done.

*To cleanse Silver after it is Soldered.*

M A K E it just red hot, and let it cool, then boil it in allum water, in an earthen vessel, and it will be as clean

clean as when new. If gold, boil it in urine, and sal-armoniac.

*A Solder for Lead.*

TWO parts lead and one part tin, its goodness is tried by melting it, and pouring the bigness of a crown piece upon the table; for if it be good, there will arise little bright stars in it. Apply rosin when you use this solder.

*A Solder for Tin.*

TAKE four parts pewter, one of tin, and one of bismuth, melt them together, and run them into narrow thin lengths, and it is done.

*A Solder for Iron.*

NOTHING here is necessary but good tough brass, with borax applied, mixed with water, to the consistence of paste.

*A Cement useful for Turners.*

TAKE rosin one pound, pitch four ounces, melt these together, and while boiling hot, add brick-dust, until by dropping a little upon a stone you perceive it hard enough; then pour it into water, and immediately make it up in rolls, and it is fit for use.

*Another*



*Another finer than the last.*

TAKE rosin one ounce, pitch two ounces, add red oker, finely powdered, until you perceive it strong enough, and it is done.

Either of these cements are of excellent use to turners, by applying to the side of a chock, and making it warm before the fire, you may fasten any thin piece of wood, which will hold while you have turned it, by the cement: when you want it off again, strike it on the top with your tool, and it will drop off immediately.

*A Cement for broken Pots, Glasses, &c.*

TAKE quick lime, glare of eggs, and old thick varnish; grind and temper temper well together, and it is ready for use.

*A strong Cement for Electrical Purposes.*

MELT one pound of rosin in a pot or pan, over a flow fire, add thereto, as much plaster of Paris, in fine powder, as will make it hard enough, which you may soon know by trial; then add a spoonful of linseed oil, stirring it all the time, and try if it be hard and tough enough for your purpose, if it is not sufficiently hard, add more plaster of Paris, and if not tough enough, a little more linseed oil.

N. B.

N. B. I believe this to be as good a cement as is possible to be made for fixing the necks of globes, or any thing which is wanted strongly fixed, for it is not very easy to melt again when cold.

*Another softer than the former.*

TAKE rosin, one pound, bees-wax one ounce, add thereto as much red oker as will make it of a sufficient stiffness, pour it into water, and make it into rolls, and it is fit for use. This cement is useful in cementing brass hoops on glasses, or any other mounting of electrical apparatus.

*A Cement for Glass-Grinders.*

TAKE pitch and boil it, add thereto, and keep stirring it all the while, fine sifted wood ashes, until you have it of a proper temper; the addition of a little tallow may be added as you find necessary.

*Another for small Work.*

TAKE six parts rosin, and one of bees-wax, melt them together, and if too soft, add more rosin, if too hard, add more bees-wax, &c.

*A Cement*



*A Cement or Glue, that will hold very strongly, either against Heat or Moisture.*

MIX and boil linseed oil and quick lime together, till they become very thick, then pour them out, and make them into rolls or cakes, and they will prove very useful, applied to many purposes.

*A good Glue for Sign Boards, or any Thing that must stand the Weather.*

MELT common glue with water, to a proper consistence; then add linseed oil, with a little red lead, more or less, as you see occasion, and it will answer the purpose exceeding well.

*To make a fine Glue, wherewith you may cast curious Medals.*

STEEP isinglass in brandy, and when it is dissolved, boil it together with water, and spread it over any medal, and when dry, it will appear perfect. It must be of a tolerable thick consistence, much like common glue.

*To stain Wood Red.*

TAKE archal one pound, add 1-4th oil of vitriol, and it is ready for use; to make it strike deeper, add a little more oil of vitriol.

*To Stain Blue.*

DISSOLVE indigo, well bruised, one ounce, in a pound of oil of vitriol, set it near the fire for two or three days, keep stirring it about with a stick, then let it down to what strength you please with water.

*Yellow.*

GAMBOGE or turmeric dissolved in oil of vitriol.

*A black Stain for Wood.*

HEAT a steel-bar very hot, take it out of the fire, and smear it over with brimstone, which will dissolve a part of the surface; scrape it off, and repeat this operation till all the steel is quite dissolved (or at least as much as you intend to use) then beat it to a fine powder, and incorporate it with very strong aleger or vinegar; add thereto blue nut galls, and a little copperas and allum; but before you lay the stain on, it will be proper to strike it over with boiling hot logwood water.

*To stain Green.*

DISSOLVE gamboge in water; add of the blue stain to it as you see occasion. N. B. All the wood must be very white.



*Blue Ink.*

A little of the blue stain tempered with water, with the addition of a little gum arabic.

*To make a good common Ink.*

IN four parts of water or beer let a pound of bruised galls be infused twenty-four hours without boiling; to this add six ounces of gum arabic; and when the gum is dissolved, six ounces of green vitriol, which will soon give it the black colour; the liquor is then to be strained through a hair sieve.

Inks of all colours may be made by using a strong decoction of the ingredients used for dying, mixed with a little allum and gum arabic. For example, a strong decoction of brazil wood, with as much allum as it can dissolve, and a little gum arabic to give it body and some consistence, forms a beautiful red ink; other ingredients may be added, viz. spirits to keep it from freezing, &c.

*A Composition for Ornaments.*

TAKE pounded chalk, what quantity you please, add thereto as much thin glue as will make it into paste, which mix well together; then put it into moulds, being a little oiled, and press it well in, after which, take it out, and it will grow as hard as stone. N. B. You must make no more of the composition than you want for present use,  
for

or if it be left till it grows hard, it cannot be worked again.

*To prove Spirits of Wine, whether they are fit for Varnish.*

TAKE some in a spoon, and put a little gunpowder in it, after which set it on fire with a candle or lighted paper; and if it fire the gunpowder when it has burnt itself dry, it may be depended on as good; if not, it is not fit for varnish at all. The less of watery parts are in the varnish, the sooner it dries, and is fit for polishing; it also is more permanent, and will come to a better gloss.

*To make Seed-lac Varnish.*

TAKE spirits of wine, one quart; put it in a wide mouthed bottle, and add thereto eight ounces of seed-lac, which is large grained, bright, and clear, free from dirt and sticks; let it stand two days or longer in a warm place, often shaking it. Strain it through a flannel into another bottle, and it is fit for use.

*To make Shell-lac Varnish.*

TAKE good spirits of wine one quart, eight ounces of the thinnest and most transparent shell-lac, which, if melted in the flame of a candle, will draw out in the longest and finest hair; mix and shake these together, and let them stand in a warm place for two days, and it is ready for use. This varnish is softer than that which is made of seed-lac,



therefore is not so useful; but may be mixed with it for varnishing wood, &c.

*To make a Lacker for Brass.*

TAKE eight ounces of spirits of wine, and one ounce of arnotto, well bruised, mix this in a bottle by itself; then take one ounce of gamboge, and mix it in like manner to the same quantity of spirits: also bruised saffron, steeped in spirits to nearly the same proportion; after this take seed-lac varnish, what quantity you please, and you may brighten it to your mind by the above mixture: if it be too yellow, add a little more from the arnotto bottle; and if it be too red, add a little more from the gamboge or saffron bottle; if too strong, add a little spirits of wine, &c. thus you may temper lacker or varnish to what degree of perfection you please,

*To cast Vegetables, Insects, small Birds, Frogs, Fish, &c. in Plaster Moulds.*

PROVIDE a trough of boards, nailed together so as not to let water run through the joints; suspend in the trough by thread, or Holland twine in several places, the vegetable plant, insect, &c. which you would cast; which being performed, mix four parts plaster of Paris and two parts of fine brick dust with common water to the consistence of cream, and with this cover the thing intended to be cast, observing not to distort it from its natural position if possible; when you have filled your trough, let it harden by placing it near the fire by degrees, till you can make it red hot; then let it cool

cool, and with a pair of bellows, blow and shake as much of the ashes out of the mould as you can: you must now put a small quantity of quicksilver into the mould, and shake it in order to loosen every part of the ashes therein, also to make a passage through where the strings were tied in order to let the air out, when you pour in your metal.

*To prepare a Metal for the above Work.*

TAKE of grain tin 6, bismuth 2, and lead 3 ounces; melt them together in an iron ladle, and you may cast in the above mould to your satisfaction.

You may combine the above ingredients in such proportions as to compose a metal which will melt in boiling water.

*To cast Convex or Concave Moulds of Medals on Tinfoil with Plaster of Paris.*

TAKE a medal, &c. and cover it with very thin tinfoil, which press as close to the medal as you can; go over every part with a brush, laying on tolerably hard, in order to press the tinfoil into every cavity of the medal, after which you may pour prepared plaster upon it; and when it is hard, take the medal out, leaving the tinfoil in the plaster; then with a little fine olive oil, anoint the tinfoil and the plaster where it must part, and pour more plaster upon the tinfoil, which also let harden; you may then separate them, and take out the tinfoil, and you will have both a convex and concave mould.



*Chemical Transcolourations.*

AMONG the most pleasing as well as surprising phenomena of nature may be justly ranked the transcolourations produced by chemistry, and those are the more pleasing in general which are most easily executed.

*Colours produced by the Mixture of colourless Fluids.*

*Red.* Spirits of wine mixed with spirit of vitriol.

*Orange.* Solution of mercury mixed with oil of tartar.

*Yellow.* Solution of sublimate and lime water.

*Green.* Tincture of roses and oil of tartar.

*Purple,* Solution of copper and spirit of sal ammoniac.

*Blue.* Tincture of roses and spirit of wine.

*White.* Solution of sublimate and spirit of sal ammoniac.

*Black.* Solution of sugar of lead and solution of vitriol.

*Colours*

*Colours produced by the mixture of coloured Fluids.*

*Green.* Tincture of saffron, which is yellow, mixed with tincture of red roses.

*Crimson.* Tincture of violets, which is blue, and spirit of sulphur, which is brown.

*Blue.* Tincture of red roses, which is red, and spirit of hartshorn, which is brownish.

*Purple.* Tincture of violets, which is blue, and solution of Hungarian vitriol, which is blue.

*Violet.* Tincture of violets, which is blue, and solution of copper, which is green.

*Green.* Tincture of cyanus (blue bottle flower) which is blue, and spirit of sal ammoniac coloured blue.

*Yellow.* Solution of Hungarian vitriol, which is blue, and lixivium, which is brown.

*Black.* Solution of Hungarian vitriol, which is blue, and tincture of red roses.

*Red.* Tincture of cyanus, which is blue, and solution of copper which is green.



*Colours changed and restored.*

SOLUTION of copper, which is green, is made colourless by spirit of nitre; and is restored again by oil of tartar.

Limpid infusion of galls is made black by a solution of vitriol, and *transparent* again by oil of vitriol; and then black again by oil of tartar.

Tincture of red roses is made black by a solution of vitriol, and becomes red again by oil of tartar.

A slight tincture of red roses, by spirit of vitriol, becomes a fine red; then, by spirit of fal ammoniac turns green; and then by oil of vitriol becomes red again.

Solution of verdegris which is green, becomes colourless by spirit of vitriol; then by spirit of fal ammoniac becomes purple; and then by oil of vitriol becomes colourless again.

Take antimony and grind it to powder, and it will become black. Let it be calcined with aqua regia, and it will be of a greenish yellow; and when sublimed with fal ammoniac it will be white, red, yellow, greenish, and black; of an uniform red, when freed from its salt by water; but white when fixed with thrice its weight of nitre. Thus may be seen almost all the colours in one solid body.

Mercury

Mercury dissolved by aquafortis, and distilled in a glass retort, affords likewise in different parts of the glass, a variety of colours.

To turn an almost limpid liquor blue: pour spirits of sal-ammoniac to a solution of verdegris in vinegar, and dilute it with water till it be almost limpid. To turn that blue liquor pellucid, add an acid to it, till the acid predominant.

To turn a very green liquor of a beautiful *violet* colour: to a high green solution of copper in vinegar, drop spirit of sal-ammoniac till the alkali predominate.

To produce numerous *blues* and *greens* between a *deep* blue and a *deep* green: put a strong and hot solution of copper in sal-ammoniac, into a clean cylindrical glass, and add thereto, slowly, spirits of nitre, drop by drop. A different colour between the two degrees, will appear upon the addition of each drop.

Several of the above compositions when put in glass globes, and placed in a window with lamps behind them make beautiful illuminations.

### *Sympathetic Inks.*

By sympathetic inks is meant those sort of liquors with which any characters being written they remain invisible, till some method is used to give them a colour. There are a great number of compositions for performing



the above, but I shall only mention a few, sufficient to give a general idea of their nature and use.

1. Take one ounce of litharge of lead, incorporate it with twice the quantity of strong distilled vinegar, and let it stand twenty four hours. Then strain it off, and let it remain till it be quite settled. Preserve this liquor in a bottle.

2. Take one ounce of orpiment in powder, add thereto two ounces of quick lime, put the ingredients into a pint bottle with as much water as will stand two fingers above them. Place the bottles in a warm place, and in twenty four hours the water will be strongly impregnated; then pour the liquor gently off, and put it in a bottle well corked, and it is ready for use.

In preparing these liquors you must take care that they have no communication; for the vapour of the latter is sufficient to destroy the limpidity of the former, and thereby render it unfit for use.

When you write with the former ink the letters will be invisible, until you expose the vapours of the second; thus you may read what was written as plain as if written with ink.

*Another Sympathetic Ink.*

1. Dissolve green vitriol in common water, and add a small quantity of nitrous acid, to prevent that yellowish precipitation that will otherwise be formed. The characters wrote in this dissolution with a new pen will be invisible.

2. Infuse



2. Infuse in three fourths of a pint of water, or white wine, two ounces of small aleppo galls, and at the end of two or three days pour the infusion off: thus by drawing a pencil dipped in this infusion over the letters wrote with the last dissolution, they will appear of a beautiful black, especially if the infusion be strong.

The letters wrote with the last dissolution will become a fine blue; if they be wetted with water saturated with Prussian blue: and letters wrote with this water, which will be invisible, will likewise turn to a fine blue, by being wetted with the above dissolution.

*Directions for making the best Compositions for the Metal of reflecting Telescopes; together with a Description of the Process for grinding, polishing, and giving the great Speculum the true parabolic curve.*

THE perfection of the metal of which the speculum should be made, consists in its hardness, whiteness, and compactness: for upon these properties, the reflective powers and durability of the speculum depend.

The best composition for the Specula of reflecting Telescopes is as follows:

Take good Swedish copper two pounds, and when melted, add fourteen ounces and a half of grain into it; then having taken off the scoria, cast it into an ingot. This metal must be a second time melted to cast a speculum; but it will fuse in the compound state with a small heat, and therefore will not calcine the tin into putty; it should be poured off as soon as it is melted, giving it no more



heat that is absolutely necessary. It is to be observed, however, that the same metal, by frequent melting, loses something of its hardness and whiteness; when this is the case, it becomes necessary to enrich the metal by the addition of a little tin, perhaps in the proportion of half an ounce to a pound. And indeed when the metal is first made, instead of adding the fourteen ounces and a half of tin to the two pounds of melted copper, about one ounce of the tin were to be reserved and added to it in the succeeding melting, before it is cast off into the moulds the composition would be more beautiful, and the grain of it much finer: this I know by experience to be the case.

The best method for giving the melted metal a good surface is this: the moment before it is poured off, throw into the crucible a spoonful of charcoal dust; immediately after which, the metal must be stirred with a wooden spatula, and poured into the moulds.

The metal being cast, there will be no occasion for a complicated apparatus for grinding and polishing it. Four tools are all that are necessary, viz. the rough grinder to work off the rough face of the metal, a brass convex grinder, on which the metal is to receive its spherical figure; a bed of hones which is to perfect that figure, and to give the metal a fine smooth face; and a concave tool or bruiser with which both the brass grinder, and the hones are to be formed. A polisher may be considered as an additional tool; but as the brass grinder is used for this purpose, and its pitchy surface is expeditiously, and without difficulty formed by the bruiser, the apparatus is therefore not enlarged.



*Of Rough Grinding the Speculum.*

THE tool by which the rough surface of the metal is rendered smooth and fit for the hones, is best made of lead, stiffened with about a fifth or sixth part of tin. This tool should be at least a third more in diameter than the metal which is to be ground; and for one of any size not less than an inch thick. It may be cemented upon a block of wood, in order to raise it higher from the bench.

This leaden tool being cast, it must be fixed in the lathe, and turned as true as it is possible, by the gage, to the figure of the intended speculum, making a hole or pit in the middle as a lodgment for the emery, of about an inch diameter for a metal of four inches: when this is done, deep grooves must be cut across its surface with a graver, in the manner represented. Plate XVII, of the Introduction to Useful Knowledge, Fig. 3.

These grooves will serve to lodge the emery, and by their means the tool will cut a great deal faster. There is no occasion to fear any alteration in the convexity of this tool by working the metal upon it, for the emery will bed itself in the lead, and so far arm the surface of it, that it will preserve its figure and cut the metal very fast. Any kind of a low handle, fixed on the back of the metal with soft cement will be sufficient; but it should cover two thirds of its back to prevent its bending. This way of working will cut the metal tolerable fast, and with more truth than any other method yet described,

When



When all the sand-holes and irregularities on the face of the metal are ground off, and the whole surface is smooth and regularly figured, the speculum is then ready for the brass grinder, and must be laid aside for the present.

*The Manner of forming the Brass grinding Tool.*

Procure a round stout piece of Hamburgh brass, at most, a sixth part larger than the metal to be polished, and let it be well hammered into a degree of convexity (by the assistance of a gage) suitable to the intended speculum. Having done this, scrape and clean the concave side so thoroughly, that it may be well tinned all over; then cast upon it, after it has been pressed a proper depth into the sand, the former composition of tin and lead, in such quantity, that it may (for a speculum of four inches diameter), be at least an inch and an half thick, and with a base considerably broader than the top, in order that it may stand firmly upon the bench, in the manner hereafter to be described. This being done, it must be fixed and turned in the lathe with great care, and of such a convexity as exactly to suit the concave gage, which we suppose already made. It will be necessary to be more careful in forming this than the former tool, and especially that no rings be left from the turning, nor will the succeeding hone tool require so much exactness, as any defects in turning, will, by a method hereafter mentioned, be easily remedied; but any inequality or want of truth in the brass tool, will occasion a great deal of trouble before it can be ground out by the emery. This tool must have a hole (somewhat less than that of the metal to be worked upon it), in the middle, quite through to the bottom.

When



When this tool is finished off in the lathe, its diameter should be one eighth wider than the metal.

*How to form the Bed of Hones, or third Tool.*

HAVING chosen the best blue-stone, such as clock-makers use in polishing up their work (taking great care that there be no red veins in it, for such veins are generally hardest, therefore, will prevent its wearing equal) it must be then cemented to a piece of stone, or metal; if the blue-stone cannot be procured, as large as is required, in one piece, it may be joined together with cement, the size required; after which, you must saw it into  $\frac{3}{8}$  inch squares, and about one eighth of an inch below the face of the stone, in order to carry off what wears off the stone, and likewise what grinds off the metal. The bed of hones should be one fourth part larger than the metal which is ground upon it, and turned as true as possible to the gage in a turner's lathe.

*The Manner of forming the Bruiser, the fourth and last Tool.*

THIS tool should be likewise made of thick stout brass, like the former, perfectly sound, about a quarter of an inch thick, and hammered as near to the gage as possible. It should be then scraped, cleaned, and tinned on the convex side, as the former tool was on the concave, and the same thickness of lead and tin cast upon it. The general shape of this should differ from the former; for as that increased in diameter at the bottom for the sake of standing firmly,



so this should be only as broad at bottom as at top, as it is to be used occasionally in both these positions. When this tool is fixed in the lathe, and turned off concave to the convex gage with great truth; its diameter ought likewise to be the middle size between the hones and the polisher.

Having with the lathe roughly formed the convex brass grinder, the beds of hones, and the concave bruifers, the convex and concave brass tools, and the metal, they must be wrought alternately and reciprocally upon each other, with fine emery and water, so as to keep them as nearly to the same figure as possible, in order to which, some washed emery must be procured. This is best done by putting it into a phial, which must be half filled with water, and well shaken up, so that, as it subsides, the coarsest may fall to the bottom first, and the finest remain at the top: and whenever fresh emery is laid on the tools, the best method (which we should always observe with the putty in polishing), will be to shake the bottle gently, and pour out a small quantity of the turbid mixture.

*Of grinding the Speculum, the Brass Tool, and the Bruiser together.*

All the tools being ready, upon a firm post in the middle of a room, you are to begin to grind the convex tool with the bruiser upon it, working the latter cross-ways with strokes sometimes across its diameter, at others a little to the right and left, and always so short, that the bruiser may not pass above half an inch within the surface of the brass tool, either way, shifting the bruiser round its  
axis



axis every half dozen strokes, or thereabouts. You must likewise every now and then; shift your own position, by walking round, and working at different sides of the brass tool, at the times the strokes should be carried round and round, but not much over the tool: in short, they must be directed in such a way, and the whole grinding conducted in such a manner, and with such equability, that every part of both tools may wear equally. This habit of grinding, as well as the future one of polishing, may be soon acquired.

When you have wrought in this manner about a quarter of an hour with the bruiser upon the tool, it will be then necessary to change them, and, placing the bruiser upon its bottom, to work the convex tool upon that in the same manner.

When by working in this equable manner alternately with the bruiser and tool, and occasionally adding fresh emery, you have nearly got out all the vestiges of the turning tool, and brought them both nearly to a figure, it will be then time to give the same form to the metal. This must be done by now and then grinding it upon the brass tool with the same kind of emery, taking care however, by working the two former tools frequently together, to keep all three exactly in the same curve. The best kind of handle for the metal is made of lead, a little more than double its thickness, and somewhat less in diameter, of about three pounds weight, with a hole in the middle a little larger than that in the metal: this handle should be cemented on with pitch. The upper edge of this weight must be rounded off, that the fingers may not be hurt; and a groove



about the bigness of the little finger, be turned round just below it, for the more conveniently holding and taking the metal off the tools.

*The Manner of figuring the Metal upon the Hones.*

WHEN the bruiser, brass tool, and metal, are all brought to the same figure, and have all a good surface, the next part of the process is to give a correct spherical figure, and a fine face to the metal, upon the hones. It will be necessary to premise, however, that the hones should be placed in a vessel of water, with which they should be quite covered for at least an hour before they are used, otherwise they will be perpetually altering their figure when the metal comes to be ground upon them. The same precaution is also necessary, if you are called off from your work while you are grinding the metal, for if they be suffered to grow dry, the same inconvenience will arise.

In order to give a proper figure to the hones, and exactly suitable to that of the brass tool, bruiser, and metal when the hones are fixed down to the block, some common flour of emery (unwashed), with a good deal of water, must be put upon them, and the bruiser being placed upon the hones, and rubbed thereon with a gentle stroke and a light hand, the inequalities of the stone will be quickly worn off; but as a great deal of mud will be suddenly generated, it must be washed off every quarter of a minute, with a great deal of water. By a repetition of this two or three times, the hones (being of a soft and friable substance), will be cut down to the figure, without much wearing or  
altering



altering the bruifer. Though business may be quickly done, and can be continued but for a few strokes at a time; I need not say, that it is necessary that those strokes be carried in the same direction, and with the same care which was observed in grinding the two former tools together.

As soon as the hones have received the general figure of the bruifer, and all the turning strokes are worn out from them, the emery must be carefully washed off; in order to which, it will be necessary to clear it from the joints, with a brush, under a stream of water. The bruifer and metal must be likewise cleared in the same manner, and with equal care, from any lurking particles of emery.

The hones being fixed down to the block, you now begin to work the bruifer upon them, with very cautious, regular, short strokes, forward and backward, to the right and left, turning the axis of the bruifer in the hand while you move round the hones, by shifting your position, and walking round the block. Indeed the whole now depends upon a knack in working, which should be conducted nearly in the following manner: having placed the bruifer on the center of the hones, slide it in an equable manner forward and backward with a stroke or two directly across the diameter, a little on one side, and so on the other; then shifting your position an eighth part round the block, and having turned the bruifer in your hand about as much, give it a stroke or two round and round, but not far over the edges of the hones, and then repeat the cross strokes as before: those round strokes (which ought not to be above two or three at most) are given every time you shift your



own position, and that of the metal, previous to the cross ones, in order to take out any stripes either in the hones or bruiser, which may be supposed to be occasioned by the straight cross strokes. During the time of working, no mud must be suffered to collect upon the hones, so as to destroy the perfect contact between the two tools; and therefore they must every now and then be washed clean, by throwing some water upon them. When by working in this manner, all the emery strokes are ground off from the bruiser, and it has acquired a good figure and clean surface, you may then begin with the metal upon the hones, in the same cautious manner, washing off the mud as fast as it collects, though that will be much less now than when the bruiser was ground upon them. Every now and then, however, the bruiser must be rubbed gently and lightly upon the hones, which will as it were, by sharpening them, and preventing too great smoothness, occasion them to cut the metal much faster.

When, after having some time cautiously wrought in the manner before described, the hone pavement has uniformly taken out all the emery strokes, and given a fine face and true figure to the metal, which will be pretty well known by the great equality there is in the feel while you are working, and by which an experienced workman will form a pretty certain judgment; having proceeded thus far, I say, you may then try your metal, and judge of its figure by this more certain manner,

Work the hone-pavement quite clean; then put the metal upon the center of it, and give two or three light strokes round and round only, not carrying, however, the  
edges



edges of the metal much over the hones ; this will take out the order of straight strokes ; then having again washed the hones, and placed the speculum upon their center, with a gentle pressure, slide it towards you, till its edge be brought a little over that of the hones ; then carry it quite across the diameter as far as the other side, and having given the metal a light stroke or two in this direction, take it off the tool. The metal being wiped quite dry, place it upon a table at a little distance from a window ; stand yourself as near the window at some distance from the metal, and looking obliquely on its surface, turn it round its axis, and you will see at every half turn the grain given by the last cross strokes flash upon your eye at once, over the whole face of the metal. This is a certain proof of a true spherical figure. For as there is nothing soft or elastic, either in the metal or in the hones, this glare is a certain proof of a perfect contact in every part of the two surfaces ; which there could not be, if the spheres were not both perfect and precisely the same.

Indeed there is one accidental circumstance which necessarily affords its aid in this and every business of the like sort ; and this is, that a concave and convex surface ground together, though ever so irregular at first, will (if the working be uniform and proper, consisting, especially at last, of cross strokes in every direction across the diameter) be formed into portions of true and equal spheres ; had it not been for this lucky necessity, it would have been impossible to have produced that correctness which is essential in the speculum of a good reflecting telescope by any mechanic contrivance whatever. For when it is considered that the errors in reflection are four times as great as in refraction



tion, and that the last defect in figure is magnified by the powers of the instrument ; any thing short of perfection in the figure of the speculum, would be evidently perceived by a want of distinctness in the performance.

I must not, however, quit this article without observing, that I all along suppose, both in forming the tools, and at last figuring the metal (and indeed the same must be observed in the future process of polishing), that no kind of pressure is used that may endanger the bending, or irregularly grinding them ; they should, therefore, be held with a light hand, and loosely between the fingers, and the motion given should be in an horizontal direction, with no more pressure than their own dead weight.

Having now finished the metal on the hones, and rendered it both in point of figure and surface, fit for the last and most essential process, viz. that of polishing, I will describe it in the best manner I can ; though many little circumstances which are unavoidably omitted (and which, at the same time, are frequently essential to the success of a mechanic process) can only be supplied by actual experience.

The polishing of the speculum is the most difficult and essential part of the whole process ; for every experienced workman knows, to his vexation, that the most trifling error here will be sufficient to spoil the figure of his metal, and render all his preceding caution useless.

I shall explain a method not only of giving the metal a parabolic figure, but also of recovering it when it happens

to be injured ; both to be effected in the act of polishing, and the former as certainly as the spherical figure is given upon the hones.

Indeed, if we consider rightly, polishing will be perceived to be but a kind of grinding with a finer order of strokes, and with a powder infinitely finer than what was before used in what was commonly called the grinding.

*How to polish the Speculum.*

IT is necessary to observe, that in order to avoid the detrimental intrusions of any particles of emery, it would not be right to polish in the same room where the metal and tools were ground, nor in the same clothes which were worn in the former process ; at least, it would be necessary to keep the bench quite wet, to prevent any dust from rising.

Having then made the polisher by coating the brass convex tool equally with pitch, which we suppose smoothed and finished with the brass tool in the manner before described, and which is a very easy process ; the whole operation is begun and finished in the following manner :

The leaden weight or handle upon the back of the metal should be divided into eight parts, by so many deep strokes of a graver upon the upper surface of the lead, making each stroke with the numbers 1, 2, 3, 4, and so on, that the turns of the metal in the hand may be known to be uniform and regular.

To



To prevent any mischief from coarse particles of putty, I always wash it immediately before using: in order to this, put about half an ounce of putty into an ounce phial, and fill it two thirds with water; then having shaken the whole, let the putty subside, and stop the bottle with a cork.

In a tea-cup, with a little water, there should be a full-sized camel's-hair brush, and a piece of dry clean soap in a gally-pot: a soft piece of sponge will also be necessary. These, as well as the metal bruiser and polisher, should be constantly covered from dust.

The polisher being fixed down, and the camel's-hair brush, being first wetted and rubbed a little over the soap, let every part of the tool be brushed over therewith; then work the bruiser with short, straight, and round strokes, lightly upon the tool, and continue to do so, now and then turning it, till the polisher have a good face, and be fit for the metal. Then having shaken up the putty in the phial, and touched the polisher in five or six places with the cork wetted with that and the water, place the bruiser upon the tool, and give a few strokes upon the putty to rub down any gritty particles; after which, having removed it, work the metal lightly upon the polisher round and round, carrying the edges of the speculum, however, not quite half an inch over the edge of the tool, and now and then with a cross stroke.

The first putty, and indeed all the succeeding applications of it, should be wrought with a considerable while; for if time be not given for the putty to bed itself in the pitch, and  
any



any quantity of it lie loose upon the polisher, it will accumulate into knobs, which will injure the figure of the metal: and therefore as often as such knobs arise, they must be carefully scraped off with the point of a pen-knife, and the loose stuff taken away with a brush. After the putty is well wrought into the pitch, some more may be added in the same manner, but never much at a time, always remembering to work upon it first with the bruiser, for fear any gritty particles may find their way upon the polisher. If the bruiser be apt to stick, and do not slide smoothly upon the pitch, the surface of either tool may be occasionally brushed over with the soap and water, but it must be remembered, that the wet brush must be but slightly rubbed upon the soap.

In the beginning of this process little effect is produced, and the metal does not seem to polish fast, in some measure owing to its taking the polish in the middle, and perhaps because neither that nor the bruiser move evenly upon the polisher: but a little perseverance will bring the whole into a good temper of working; and when the pitch is well defended by the coating of the putty, the process will advance apace, and the former acquiring possibly some little warmth, the metal moves more agreeably over it, with an uniform and regular friction. All this while the metal must have no more pressure than that which it derives from its own weight, and that of the handle; and the polisher must never be suffered to grow dry, but as often as it has a tendency to do so, the edges of it must be moistened with the hair pencil; and now and then, even when fresh putty is not laid on, the surface of the polisher should be touched with the brush to keep it moist.

Q

When



When the polish of the metal nearly reaches the edge (for it always, as I said before, begins in the middle) you must alter your method of working; for now the round strokes must be gradually altered for the short and straight ones. Supposing then you are just beginning to alter them; after having put on fresh putty, and gently rubbed it with two or three strokes of the bruiser, you place the metal on the tool, and after a stroke or two round and round, give it a few forward and backward, and from side to side, but with the edges very little over the tool; then having turned the metal one eighth round in your hand, and having moved yourself as much round the block (which must be remembered through out the whole process), you go on again with a stroke or two round, to lead you only to the cross strokes, which are now to be principally used, and with more boldness. After this has been done some time, the metal will begin to move stiffly as the friction now increases, and the speculum polishes very beautifully and fast; and the whole surface of the polishing tool will be equally covered over with a fine metallic bronze. The tool even now must not be suffered to become dry; a single round stroke in each of your stations and turnings of the metal will be sufficient, and the rest must all be cross ones, for we are completing a circular figure. You must now be very diligent, for the polisher drying, and the friction increasing very fast, the business of the spherical figure is nearly at an end. As the metal wears much, its surface must be now and then cleaned with a piece of shammy leather, from the black stuff which collects upon it; and the polisher likewise from the same matter, with a soft piece of wet sponge. You will now be able to judge of the perfect spherical figure of the metal and tool, when there is a perfect correspondence between the surfaces, by the fine equable feel there is in working



working, which is totally free from all jerks and inequalities. Having proceeded thus far, you may put the last finishing to this figure of the metal by bold cross strokes, only three or four in the directions of each of the eight diameters, turning the metal at the same time: this must be done quickly, for it ought, in this part of the process particularly, to be remembered, that if you permit the tool to grow quite dry, you will never be able, with all your force, to separate that and the metal, without destroying the polisher by heat.

The metal has now a beautiful polish and a true spherical figure, but will by no means make a sharp distinct image in the telescope: for the speculum (if it be tried in the manner hereafter recommended) will not be found to make parallel rays converge without great aberration; indeed, the deviation will be so great, as to be very sensibly perceived by a great indistinctness in the image.

It is here necessary to remark, that there must be a hole through the middle of the polisher, a little less than the hole in the metal, otherways the hole in the metal would collect the pitch towards the middle, and hence it would be impossible to make a good figure.

*How to give the Parabolic Figure to the Metals.*

In order then to give the speculum the last and finishing figure, which is done by a few strokes, it must be particularly remarked, that by working the metal round and round, the sphere of the polisher by this means growing less, it wears fastest in the middle: and as a segment of the sphere may



become parabolic, by opening the extremes gradually from within outwards, so it may be equally well done by increasing the curvature in the middle, in a certain ratio, from without inwards.

Supposing then the metal to be now truly spherical, stop the hole in the polisher, by forcing a cork into it underneath, about an inch, so that it do not reach quite to the surface; and having washed off any mud that may be on the surface of the tool with a wet soft piece of sponge, whilst the surface of it is a little moist, place the center of the metal upon the middle of the polisher; then having, with the wet brush, lodged as much water round the edge of the metal as the projecting edge will hold, fill the hole of the metal and its handle with water, to prevent the evaporation of the moisture, and the consequent adhesion between the speculum and polisher, and let the whole rest in this state two or three hours: this will produce an intimate contact between the two, and by parting, with any degree of warmth they may have acquired by the vicinity of the operator, they will grow perfectly cold together.

By this time you may push out the cork from the polisher, to discharge the water, and give the metal the parabolic figure in the following manner:

Move the metal gently and slowly at first, a very little round the center of the polisher (indeed after this rest it will move stiffly) then increasing by degrees the diameter of these strokes, and turning the metal frequently round its axis, give it a larger circular motion, and this without any pressure but its own weight, and holding it loosely between  
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the fingers: this manner of working may safely be continued about two minutes, moving yourself as usual round the block, and carrying the round strokes in their increased and largest state, not more than will move the edge of the metal half an inch or five-eighths over the tool. The speculum must not all this while be taken off from the polisher; and consequently no fresh putty can be added. It will not be safe to continue this motion longer than the time above-mentioned; for if the parabolic tendency be carried the least too far, it will be impossible to recover a true figure of that kind, but by going through the whole process for the spherical one in manner before described, by the cross strokes upon the polisher, which takes a great deal of time. However, when there is occasion, it may be done; and I have myself several times recovered the circular figure, when I had inadvertently gone too far with the parabolic, and ultimately finished the metal on the polisher without the use of the hones.

*To try the true Figure of the Metal.*

IT will now be proper to try the figure of the speculum, and that is always best done by placing it in the telescope it is intended for. In order to this, I use the instrument as a kind of microscope, placing the object however, at such a distance that the rays may be nearly parallel. At about twenty yards a watch-paper, or some such object, on which there are some very fine hair strokes of a graver is fixed up. The lead must be then taken off from the back of the speculum, which is best done by placing the edge of a knife at the junction of the lead and metal, when,  
by



by striking the back of it with a slight blow, the pitch immediately separates, and the handle drops off; the remaining pitch may be scraped off with a knife, taking care that none of the dust stick to the polished face of the metal.

Having placed the speculum in the cell of the tube, and directed the instrument to the object, make an annular kind of diaphragm with card paper, so as to cover a circular portion of the middle part of the metal between the hole and the circumference, equal in breadth to about an eighth part of the diameter of the speculum: this paper ring should be fixed in the mouth of the telescope, and remain so during the whole experiment, for the part of the metal covered by it, is supposed to be perfect, and therefore unemployed.

There must likewise be two other circular pieces of card-paper cut out, of such sizes, that one may cover the center of the metal by completely filling the hole in the last described annular piece; and the other, such a round piece as shall exactly fit into the tube, and so broad, as that the inner edge just touch the outward circumference of the middle annular piece. It would be convenient to have these two pieces so fixed to an axis, that they may be put in their places, or removed from thence so easily, as not to displace or shake the instrument. All these pieces therefore, together, will completely shut up the mouth of the telescope.

Let the round piece which covers the center of the metal, or that which has no hole in it, be removed; and by a nice adjustment of the screw, let the image (which is now formed by the center of the mirror) be as sharp and distinct as possible. This being done, every thing else remaining



remaining at rest, replace the central piece, and remove the outside annular one, by which means the circumference only of the speculum will be exposed, and the image now formed will be from the rays reflected from the outside of the metal. If there be no occasion to move the screw and little metal, and the two images formed by these two portions of the metal be perfectly sharp, and equally distinct, the speculum is perfect, and of the true parabolic curve; or at least the errors of the great and little speculum, if there be any, are corrected by each other.

If, on the contrary, under the last circumstance, the image from the outside of the metal should not be distinct, and it should become necessary, in order to make it so, that the little speculum be brought nearer, it is plain that the metal is not yet brought to the parabolic figure; but if, on the other hand, in order to procure distinctness, you be obliged to move the little speculum farther off, then the figure of the great speculum has been carried beyond the parabolic, and hath assumed an hyperbolic form. When the latter is the case, the circular figure of the metal must be recovered (after having fixed on the handle with the soft pitch) by bold soft strokes upon the polisher; indeed, a very few of them in the manner before described make in effect a greater difference in the speculum than would be at first imagined. If a metal of a true spherical figure were to be tried in the above-mentioned manner in the telescope (which I have frequently done) the difference of the foci of the two segments of the metal would be so considerable, as to require two or three turns of the screw to adjust them; so very great is the aberration of a spherical figure of the speculum, and so improper to procure that sharpness



sharpness and precision so necessary to a good reflecting telescope.

This is by no means the case with the object glasses of the refractors; for besides that they are in fact never so distinct as well finished reflectors, the apertures of them are so exceedingly small, compared to the latter, and the number of the degrees employed so very small, that the inconvenience of a spherical figure is not so much perceived. Accordingly we observe in the generality of reflectors (whose specula, unless by accident, are always spherical) that the only true rays which form the distinct image arise from the middle of the metal: and unless the defect be remedied by a considerable aperture, which destroys much light, the false reflection from the inside of the metal produces a greyish kind of haziness, which is never seen in in Mr. Short's, or indeed in any good telescopes.

Supposing that the two foci of the different parts of the metal perfectly coincide, and that, by the union of them when the apertures are removed, the telescope shews the objects very sharp and distinct, you are not however even then to conclude that the instrument is not capable of farther improvement; for you will perceive a sensible difference in the sharpness of the image, under different positions of the great speculum with respect to the little one, by turning round the great metal in its cell, and opposing different parts of it to different parts of the little metal, correcting by this means the error of one by the other. This attempt should be persevered in for some time, turning round the great speculum about one sixteenth at a time, and carefully observing the most distinct situation each time the eye piece is screwed on: when by trying and turning  
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the great metal all round, the distinctest position is discovered, the upper part of the metal should be marked with a black stroke, in order that it may always be lodged in the cell in the same position. This is the method Mr. Short always used; and the caution is of so much consequence, that he thought it necessary to mention it very particularly in his printed directions for the use of the instrument.

And farther, Mr. Short frequently corrected the errors of the great by the little metal in another way. If the great speculum did not answer quite well in the telescope, he cured that defect sometimes by trying the effect of several metals successively, by this means correcting the errors of one by the other; for in several of his telescopes which have passed through my hands, when the sizes and powers have been the same, I have found that the great metals, though very distinct in their proper telescopes, yet have, when taken out and changed from one to the other, spoiled both telescopes, rendering them exceedingly indistinct, which could arise from no other circumstance.

To return: a little use in working will make the whole of the process of grinding and polishing very easy and certain; for though I have endeavoured to be as particular as I can (I am almost afraid too much so), it is yet scarcely possible to supply a want of dexterity, arising from habit only, by the most laboured and minute description. And though the above account may appear irksome to the reader, as it lies cold before the eye, I am very sure, whoever attempts to make the instrument, will not complain of it as tediously particular.



I will, however, farther remark, that when the metal begins to move stiffly upon the polisher, and particularly when the figure is almost brought to the parabolic form, it will be necessary to fix the elbows against the sides, in order to give momentum and equability to the motion of the hand by that of the whole body.

The same polisher will serve for several metals, if it be somewhat warmed when you begin to use it.

There is another circumstance, and a material one too, which must not be omitted; it is this: for the very same reason that the pitch should not be too hard or soft, the work will not proceed well in the heat of summer, or cold of winter: in the latter, it may be possible to remedy the defect by having the room warmed with a stove; and in the summer, the other inconvenience may perhaps be avoided by using a harder kind of pitch; but I much doubt in either case whether the work will go on so kindly; I have myself always wrought in spring and autumn.

The process of polishing, and indeed grinding upon the hones, will not go on so well if it be not continued uninterruptedly from beginning to end; for if the work of either kind be left but for a quarter of an hour, and you then return to it again, it will be some time before the tool and metal can get into a kindly way of working; and till they do you are hurting what was done before.

I cannot conclude without indulging myself in an observation on the amazing sagacity of Sir Isaac Newton in every subject upon which he thought fit to employ his attention.



tention. It was he who first proposed, and indeed practised the polishing with pitch; a substance which, at first sight, perhaps every one but himself would have thought very improper, from its softness, to produce that correctness of figure so necessary upon these occasions; yet, he polished several object glasses for refracting telescopes, and mended many more with it; and I do believe, that it is the only substance in nature that is perfectly well calculated for the purpose; for, at the same time that it is soft enough to suffer the putty to lodge very freely on its surface, and for that reason to give a most tender and delicate polish; it is likewise totally inelastic, and therefore, never from that principle, suffers any alteration in the figure you give it. If the first makers of the instrument, therefore, had given proper credit to, or had simply followed the hint Sir Isaac gave, it would have saved them infinite trouble, and they would have produced much better instruments; but the pretended refinement of drawing a tincture from pitch, with spirits of wine, affords you only the resinous, hard, and untractable part of the pitch, divested of all that part of its original substance which is necessary to give it that accommodating pliability in which its excellence consists.

It is needless to swell this account with a detail of the process for polishing the little speculum, as it must be conducted in the same manner which has been already described in that of the large one; only observing, that as the little metal has an uninterrupted face, without a hole, so there is no occasion for one in the polisher; and likewise that, as a spherical figure is all that need here be practically attempted, so the difficulty in finishing is infinitely short of that of the other.



As it is always necessary to solder to the back of the little speculum a piece of brass, as a fixture for the screw to adjust its axis, I shall just hint a safe and neat method of doing it, which may be very useful to the optical or mathematical instrument-maker upon other occasions. Having cleaned the parts to be soldered very well, cut out a piece of tin-foil the exact size of them; then dip a feather into a pretty strong solution of sal ammoniac in water, and rub it over the surfaces to be soldered; after which, place the tin-foil between them as fast as you can (for the air will quickly corrode their surfaces, so as to prevent the solder taking) and give the whole a gradual and sufficient heat to melt the tin. If the joints to be soldered have been made very flat, they will not be thicker than a hair: though the surfaces be ever so extensive, the soldering may be conducted in the same manner, only that care must be taken, by gentle pressure, to keep them close together. In this manner, for instance, a silver graduated plate may be soldered on to the brass limb of a quadrant, so as not to be discernable by any thing but the different colours of the metals.

*A Description of the Grinding Tools, and the Apparatus for ascertaining the true Figure of the Speculum.*

THE grinder for working off the face of the metal. The black strokes represent deep grooves made with a graver. Fig. 3.

The bed of hones, which is to complete the spherical figure of the speculum, and to render its surface fit for the polisher. Fig. 4.



An apparatus for examining the parabolic figure of the speculum. Fig. 5.

A A, the mouth of the telescope, or edge of the great tube.

B B, a thin piece of wood, fastened into, and flush with the end of the tube; to which is permanently fixed, the annular piece of pasteboard C C, intended to cover, and to prevent the action of the corresponding part of the speculum,

D, another piece of pasteboard, fixed by a pin to the piece of wood B B, on which it turns on a center; so that the great annular opening H H, may be shut up by the ring F F, or the aperture G G, by the imperforate E, in such manner, that in the first instance, the reflection may be from the center, and, in the latter, from the circumference of the great speculum.

*To grind and polish Concave Lenses, for Prospect Glasses, &c.*

PLACE an arbor or mandrill in a turner's lathe, whereon you can fix leaden wheels of what dimension you please, suppose one, two, or three inches diameter, and three-eighths, or half an inch thick (which are common sizes for making the above-mentioned instruments), you then prepare the glass by chipping it round with a pair of large scissars, or small shears, to the size you want it, and either cement it to the end of a little short block of wood made for that purpose, or hold it loose in your fingers upon the edge of the wheel, it having emery and water constantly



constantly applied to it all the while you are grinding. In holding the glass, you must press moderately upon it, and keep turning it backward and forward all the time, so that it may have a true figure. When you have ground it deep enough, and you can observe no defect in its spherical figure, you must apply no more emery, but still keep working it upon the tool with a very light hand; it would still be much better if you had another wheel of the same diameter, on which, you might apply a little ground pumice stone, in order to take out the strokes, or scratches, made by the emery. When you perceive it to be in a proper state for polishing, which you may do by examining it through a magnifying glass, and if no scratches, nor holes appear, it is then ready for the polishing wheel, which is made of wood, the exact size of the wheel on which it was ground, and a piece of clean linen cloth fastened double round its edge; then apply putty, moistened with water, and work it in the same manner as when you ground it; and, in a few minutes, you will perceive it to have an excellent polish.

*To grind Convex Lenses for Microscopic Object Glasses, Eye Glasses, &c.*

First, provide an upright spindle, at the bottom of which, a pulley is fixed, which must be turned by a wheel by means of a cord, and handle. At the top of the spindle, make a screw, the same as a lathe spindle, whereon you may screw chocks of different sorts, which may be made in the following manner:

Make



Make a hole in a piece of wood, just to fit tight upon the collar of the spindle, and turn it to one inch long, and one inch larger in diameter than the hole; place it on the collar at the chock end of the screw, and lap a piece of pasteboard round the wood, so that it may stand an inch above the top of the screw; then pour melted lead upon it till the paper is full, and when cold, you may unscrew it, and fix it in a lathe; screw the chock on again, and turn it true on the end; take it off, and solder a piece of thick brass upon it, with soft solder, afterwards turn the brass to the concavity you intend it, as true as possible with the turning tool, after which apply it upon the edge of a wheel of the same radius of a sphere as the gage you turned it by; and, by grinding it a little in the same manner as you grind concave glasses, it will be ready for use. Next prepare the glass, by chipping it to the size you want it, and cement it on the end of a block of wood of the same diameter, and one, two, or three inches long, so as to hold it easily between your two fingers and thumb; make a concave gage of thin brass, the same radius of a sphere as the pan, and grind the edges of the glass upon a rough grinding-stone, till it fits the gage; then it is ready for its spherical figure.

The next thing necessary is to prepare the emery, which is done in the following manner: provide at least, six earthen vessels, that will hold two or three quarts each (take care they are quite clean when used), fill the first with water, and put one pound of fine emery in it, and stir it well about with a stick, after which, let it stand about three seconds of time, and then pour it into another vessel, which let stand ten seconds, then pour it off again into the several vessels until the water is quite clear; and, by this means,



means, you will obtain emery of as many degrees of fineness as you please; which must be kept separate from one another, and worked in their proper order, beginning at the first, and working off all the marks of the grinding-stone; then take of the second and third, &c. holding the glass upon the pan with a light hand, when it comes to be nearly fit for polishing; a little experience will make the practitioner quite perfect.

The polishing is performed as follows: after the glass is brought, by grinding with emery, to a fine surface, grind some pumice-stone, by rubbing it with a little water upon a stone, and what rubs off must be used in the pan (this is called bottoming), work it off with this, till it is almost polished, which will easily be perceived; then tie a piece of linen rag about the pan, and, with putty, moistened with water, continue the grinding motion, and in a little time there will be an excellent polish.

What has been said on grinding speculums for reflectors, will be as easily adapted to the grinding of object glasses for refractors; for what is called the bruiser there, will, in this case, be called a pan, and the convex tool will become the bruiser.

There have been contrived a number of different compositions for the metals of reflecting telescopes; among which, the following appear to be very good.

1. Take of clean new copper twenty-four ounces; melt it in a crucible, skim off the *scoria*; let the fire abate a little, and add ten ounces of the purest grain tin rolled up in brown paper; when the tin is melted stir it with a wooden

wooden spatula, and having your moulds ready, pour the metal into them.

The regulation of the fire in making the above metals, should be particularly attended to; for if a violent fire be used after the tin is added, the tin will evaporate, and the metal will be full of air-holes, which will prevent its acquiring a fine polish. Therefore, when the copper is in perfect fusion and the scoria taken off, the fire should be diminished, the tin added, and no more heat should afterwards be used than is sufficient to melt the whole, so as to give the metal its proper form when poured off into the mould.

The Rev. Mr. *Edwards* has taken a great deal of pains to discover the best composition for the metals of reflecting telescopes, also to give them a fine polish and the true parabolic figure.

These telescopes have been tried by Dr. *Maskeine*, and found greatly to excel in brightness, and to equal in other respects, those made by the best artists; they shew a white object perfectly white, and all objects of their proper colour, much different from the common reflecting telescopes.

After having combined the following metals and semi-metals, such as silver, platina, iron, copper, brass, lead, tin, antimony, bismuth, zinc, arsenic, &c. he found, that 32 ounces of copper, with 15 or 16 ounces of grain tin, (according to the purity of the copper) with the addition of one ounce of brass, one of silver, and one ounce of arsenic,

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will



will form a metal, capable, when polished in a proper manner, of reflecting more light than any other metal yet made public.

When it is said that the proportion of tin is from 15 or 16 to 32 ounces of copper, it should be understood that the proportion of tin will not always be accurately the same, as copper will take more or less tin to perfectly saturate it according to its purity; it might be of use previously to purify the copper as much as possible; but a very little experience in these matters will enable any one exactly to know when the copper is compleatly saturated; as the composition will, if broken, appear of a most beautiful bright, and glassy nature, very much resembling the fine face of quicksilver; the method to ascertain that point exactly, is to melt 32 ounces of copper, and to add to it, when sufficiently fused, 15 ounces of tin, and to pour the mixture into an ingot; then to a certain known portion of this composition add a very small, but known, portion of tin, and thus by a few trials one may easily obtain the point of complete saturation, and the maximum of perfection; having then ascertained what portion of tin is added to the above known quantity of the composition, add the proportional quantity of tin to the whole, when melted a second time. Thus if I find I must add 1 quarter of an ounce to 1 pound of the composition, so as to obtain the utmost brilliancy; then I know, that when I shall melt the remainder of the metal a second time, in order to cast the speculum, I must add 1 ounce of grain tin to 4 pounds of the composition made according to the proportion of 32 ounces of copper to 15 ounces of tin.



The best method possible to make this composition to the greatest advantage, is to melt the copper as fluid as possible, and flux it with the *black flux*, which is made by mixing 2 parts of *tartar*, with 1 of *nitre*; to melt the tin in a separate crucible by itself; to take the two crucibles out of the fire, and pour the melted tin into the fluid copper, and stir it instantly with a wooden spatula, and pour the whole immediately into a large quantity of cold water. The sudden chill from the cold water divides the melted mass into an infinite number of small particles, and by that means cools it instantaneously, and consequently prevents the tin from calcining sensibly; and hence it was always found, that in the second melting the composition was entirely free from pores, even though no arsenic had been employed. Yet the addition of arsenic ever rendered it much more compact, and indeed specifically heavier, as well as more brilliant and beautiful; for the specific gravity of the composition itself is 8.78; but with the addition of 1 ounce of arsenic, to 1 pound of metal it is 8.89.

After having made the brilliant composition of copper and tin, melt the proportionable quantity of silver and brass in a small crucible by itself. When you put the composition a second time into the crucible, add also the lump of brass and silver melted before in a separate crucible, and when the whole is fluid, add the proportionable quantity of arsenic, and then pour it off into the flasks after the *scoria* is taken off, and a little powdered rosin is thrown into it. In other words, it is better not to add the brass to the copper in the first melting, as the heat of the copper calcines the *Lapis Calaminaris* in the brass, which renders the metal not so good, as if the brass and silver were melted together, (as silver melts with a less heat than brass) and then added to



the metal in the second melting. As copper requires a much greater heat to melt it than brass, it gives too great a heat to the brass when it is added to it, which by calcining the lapis calaminaris in the brass will sometimes cause the metal to be in a small degree porous. By pursuing the above method it will never be porous in the least degree. We are not to imagine it porous because it breaks up with the emery. It will always do so with the finest emery; but these break-ups are taken out by the bed of hones. If the common blue hones are used, a little water must be applied at a time, to make them cut the metal. Having said so much relative to the composition of the metal, which is indeed a capital article, we will pass on to,

*The Manner of casting this Metal.*

THE sand most proper for the purpose of casting speculums, is the common Highgate sand generally used by the *London Founders*; it should be as little wet as may be, and well beaten, but not too hard. The flasks should be at least 2 inches wider than the metal intended to be cast; for if the sand is not of a sufficient thickness, it will instantly become dry when the hot fluid metal is poured into it, and consequently will contract, and of course the fluid metal will run out of the flasks. A proper thickness of sand will however prevent this accident. The metal or pattern must be made of brass or hard pewter, and must be a little thicker than the speculum intended to be cast from it, as the thing cast is always a little less than the pattern, owing to its contracting a small degree in cooling. A wooden pattern will not quit the sand near so well as one made of metal; besides wood will always warp by the moisture of the sand,

sand, and consequently will give a false figure or form to the intended speculum, and so create more labour.

As the composition here given for the speculum is the hardest, and the most brittle of any metal yet known, so it is the most difficult to cast: the common manner of casting other specula will not avail in the least degree *here*, and it was a considerable time, before a certain and infallible way to cast them free from faults or flaws in the face downwards, was found out.

The *ingate* should be at the back of the metal, and at the very edge of it, its breadth, where it joins the metal, should be at least half the diameter of the metal, and its thickness must be half the thickness of the metal at the edge; and the upper part of the *git* should contain as much metal at least, or even more, than the speculum itself.

When the pattern with its *ingate* is taken out of the sand, ten or a dozen small holes should be made through the sand at the back of the mould, with a small wire or common knitting-needle, to permit the air to escape as the metal is poured into the mould. It is found by experience that several small holes are infinitely better for that purpose than one large hole.

When the metal is melted a second time, which must be done with as small a degree of heat as possible, and the proportionable quantity of crude arsenic in coarse powder is added, stir it with a wooden spatula; when the fumes are gone off, take the metal off the fire, take away the dross, and add half an ounce or an ounce of powdered rosin, or equal parts of powdered rosin and nitre, in order to give the metal a good  
face,



face, stir it well with a stick and pour it immediately into the flasks. When the git is filled up with the fluid metal, strike the flasks gently, so as to shake or jog the metal in them in a small degree; this will prevent any flaws in the face, from any air bubbles being lodged there. When the metal has remained in the flasks for a few minutes, so as to become entirely solid, open the flasks when the metal is red hot (it cannot crack in this state, though it is exposed to the air, as all metals are malleable when they are red hot) and take out the speculum with a pair of tongs, laying hold of it by the git, but take care to keep the face downwards to prevent it from sinking; force out the sand from the hole in the middle of the mirror with a piece of wood or iron, and place the speculum in an iron pot with a large quantity of hot ashes, or small coals, so as to bury the speculum in them a sufficient depth; if the sand is not forced out of the hole in the manner above directed, the metal by sinking as it cools will embrace the sand in the middle of the speculum, so tight, as to cause it to crack before it becomes entirely cold; and if the metal is not taken out of the sand, and put in a pot with hot ashes to anneal it, the moisture from the sand will always break the metal. Let the speculum remain in the ashes till the whole is become entirely cold. The git may easily be taken off, by marking it round with a common fire half-round file, and giving it then a gentle blow; the metal is then to be ground and figured.

*Of rough grinding and figuring the Speculum.*

THE best method found to rough grind the speculum, is to grind the surface of it quite bright upon the common



mon grind-stone, made nearly to the figure or focus of the speculum, by a gauge. Take it then to a convex tool made of lead and tin, or else of pewter, and grind the metal upon it with fine emery; which, however fine it may be, will break up the metal very much. This tool, or rough grinder, should be of an elliptical form, and not circular, and of such dimensions that the shortest diameter of the ellipse should be equal in breadth to the diameter of the mirror, and the longest diameter of the elliptical tool should be to the shortest diameter in the proportion of 10 to 9 accurately.

When the metal is brought to a true figure, it must be brought to a convex tool formed with some stones from a place called *Edgdon*, in *Shropshire*, situate between *Ludlow* and *Bishops-Castle*; these stones or hones are of a fine grain, and will easily cut the metal, and bring it to a fine face. The bed of hones should be of a circular figure, and but very little larger than the metal intended to be figured upon it, viz. about 2-tenths of an inch, but not more for a speculum of 4 or 5 inches diameter. If the tool is made considerably larger than the metal, it will grind the metal perpetually into a larger sphere, and by no means of a good figure; if the metal and tool are of the same size exactly, the metal will work truly spherical, but it is apt to shorten the focus less and less, unless the metal and tool are worked alternately upwards: it had better be made a little (about 1-twentieth part) greater in diameter, larger than the mirror, when it will not so much alter its focus. Too much water should not be used at a time upon the hone pavement, or the figure will be very bad; which may easily be seen by the face of the metal appearing of different degrees of brightness in different parts of it. When the metal is brought



brought to a very fine face and figure by the bed of hones, it is then ready to receive a polish; but before we give directions concerning the manner of polishing it, a circumstance or two inadvertently passed over must be mentioned. The metal must not be cast too thick, or it will never take the parabolical figure intended to be given to it: the best proportion found for this purpose is a metal of  $4\frac{1}{2}$  inches diameter, and 18 inches focus; it should be  $\frac{4}{10}$  of an inch thick at the edge of it: the back of the mirror should be convex to strengthen it, and to cause it to spring and adhere to the polisher uniformly, its convexity should be equal to its concavity on the face, that the metals may be every where of an equal thickness. The handle should be made of lead, of the same convexity and concavity as the metal; its thickness about double that of the metal; and its diameter  $\frac{3}{4}$  of that of the speculum; it should have a hole in the middle, with a copper or iron screw on it, so as to put it together with the mirror, to which it is fastened with pitch, on a collar lathe, in order to smooth and finish the edge of the metal, which may be done by holding a fine file to it, when in the lathe at first, and afterwards one of the above-mentioned stones.

*Of polishing the Metal, and giving it the true parabolic Figure.*

THE rough grinder of an elliptical form is now to be covered with common pitch. The pitch for this purpose is generally made by boiling tar in a ladle, over a slow fire, till it becomes of the consistence required, for there is a great nicety in the degree of hardness of the pitch. The  
harder



harder the pitch is, the better figure it will give to the metal, as it does not alter its figure in working, as soft pitch does; besides the metal will acquire a lustre upon a polisher moderately hard, so as to shew objects reflected from it as vivid and as near their natural colour as possible; but if the pitch is too soft, some of its finest particles will always adhere to the face of the metal, and form a very fine and thin cuticle or covering upon its surface. This circumstance is rendered very evident by viewing any white object in the metal, when that fine cuticle or covering upon the surface of the speculum will cause it to shew the object of a dingy brown colour, and not of its genuine whiteness.

Pitch may be easily made harder by adding to it a proper quantity of rosin. I often use equal quantities of pitch and rosin, so as to make the mixture just so hard when cold as to receive an impression from a moderate pressure of my nail. A polisher made with pitch and rosin has this advantage, viz. though it is hard yet it is not so brittle as when pitch only is used, and made hard by boiling it; and consequently not so liable to break or chip off at the edges, and thereby scratch the metal. Pour the melted pitch and rosin, when pretty cool, upon the elliptical tool, made previously warm, so as to cover it every where when spread upon it with an iron spatula about the thickness of a half crown piece. If the covering is too thin, it will continually alter its figure, by the heat it acquires in working the metal upon it, and thereby give a bad figure also to the speculum; when it is somewhat cool, lay a piece of writing paper upon the surface of the pitch, and gently press the mirror upon the paper; instantly pull the paper off from the pitch, after you have pressed the mirror upon it, else



it might adhere to the pitch, and you will find the polisher will be neatly figured to the form of the speculum. If it has not taken an exact figure every where, which would appear by the fine marks of the paper upon the pitch, gently warm the surface of the pitch, and repeat the operation as before, till you have formed it of the exact figure of the metal.

With a penknife now take away all the superfluous pitch from the edge of the polisher; and with a convenient piece of wood form the hole in the middle, accurately round. In other words, let the pitchy surface be every where of the exact size and shape as the lead tool which is under it.

It may be necessary to mention that the hole in the middle of the polisher should go quite through the tool, and should be made of the same size, or somewhat less than the hole in the middle of the speculum. This is a necessary caution; and indeed it has always been found that small mirrors without any hole in the middle will polish much better, and the figure will be more correct, if the polisher has a hole in the middle of it. The powder to which the preference is given, to give a most exquisite lustre, is colcothar of vitriol, and not putty. Putty gives metals a white lustre, or, as the workmen call it, *a silver bue*; but good colcothar of vitriol will polish with a very fine and high black lustre, so as to give the metal polished with it the complexion of polished steel. To know if the colcothar is good, put some of it in your mouth, and if you find it dissolved away it is good; but if you find it hard and cranch between your teeth it is bad; good colcothar of vitriol is of a deep red or deep purple colour, and is soft and  
oily



oily when rubbed between the fingers: bad colcothar is of a light red colour and feels harsh and gritty. The colcothar of vitriol should be levigated between two surfaces of polished steel, and wrought with a little water; when it is worked dry, you may add a little more water to carry it down to what degree you please. When the colcothar has been wrought dry 3 or 4 times it will acquire a black colour; and will be low enough, or sufficiently fine, to give an exquisite lustre: this levigated colcothar of vitriol put in a small phial, and pour some water upon it, and afterwards use it for polishing the metals in the same manner that washed putty is directed to be made use of for that purpose in the former part of this treatise. Put on a large quantity of washed colcothar of vitriol at once, so as to saturate the pitch, and form a fine coating of the colcothar, and you will very rarely need to make use of a second application. If a second or third application of colcothar should be found necessary to bring the metal to a fine lustre, or to take out any scratches upon its face, use it very sparingly, or you will destroy the polish you have already attained. When the metal is nearly polished, it will always generate some black mud upon the surface of the mirror, and also upon the tool. Wipe it now away from the face of the metal with some very soft wash leather; though if too much of the mud be taken away, it will not polish so well; indeed a little experience in these matters will better suffice than a volume written upon the subject.

In regard to the parabolic figure to be given to the metal, no particular caution is required in the polishing; the elliptic tool will always cause the speculum to work into an accurate parabolic figure, supposing the transverse and conjugate diameters bear the true proportion to each other, and



the metal is not too thick to prevent it always from adhering firmly, and uniformly to the polisher. Should the pitch prove too soft it will give way, and alter the figure a little. This circumstance will render the figure of the mirror sometimes a small degree short of the parabola, and sometimes a very little beyond it, but by a little perseverance the correct figure is easily acquired.

To convince any one of the certainty of my assertions; let him polish a metal  $2\frac{1}{2}$  inches diameter, and  $9\frac{1}{2}$  inches focus upon an elliptical tool whose diameters are  $2\frac{1}{2}$  and 3 inches, and I can assert he will always find the metal when polished (if it is not too thick) beyond the Parabola, or it will prove hyperbolic. If he polishes it upon a circular tool in the common way with cross strokes in every direction possible, using first a few round strokes, every time he changes his position, he will find it always prove spherical and consequently short of the parabola. A very little experience in these matters will convince any one of the ease and certainty of giving the great speculum a parabolic figure by polishing it in a common manner with cross strokes in every direction possible, upon an elliptical tool of the proper dimensions, in which (for common foci and apertures, viz.  $2\frac{1}{2}$  to  $9\frac{1}{2}$  focus, or 3.8 inches diameter, to 18 inches focus) the diameters should be 10 to 9. The shortest diameter of the ellipse being exactly the same, as the diameter of the metal, and the longest diameter of the ellipse to the shortest diameter as 10 to 9.

*Magnetism.*



*Magnetism.*

Though the phenomena of the magnet have, for many ages, engaged the attention of natural philosophers, not only by their singularity and importance, but also by the obscurity in which they are involved; yet very few additions have been made to the discoveries of the first enquirers upon the subject. The powers of genius which have been hitherto employed in prosecuting this subject, have not been able to frame an hypothesis, that will account, in an easy and satisfactory manner, for all the various properties of the magnet, or point out the links of the chain which connect it with the other phænomena of the universe. Though it is certain that both natural and artificial electricity will give polarity to needles, and even reverse; from whence it would appear, that there is a considerable affinity between the electric and magnetic fluid, but how it acts when producing magnetism, is entirely unknown.

It is known by the works of *Plato* and *Aristotle*, that the antients were acquainted with the attractive and repulsive powers of the magnet; but it does not appear, that they knew of its pointing to the pole, or the use of the compass. As they were not acquainted with the true method of philosophising, and contented themselves with observation alone, their knowledge of nature was confined within very narrow limits, and did not afford any considerable advantage to society. Modern philosophers, by combining experiment with observation, soon extended the boundaries of science, and discovered the polarity of the loadstone, a  
property



property which in a manner constitutes the basis of navigation, and gives being to commerce.

The loadstone, leading stone, or natural magnet, is an iron ore, of all forms and sizes, and of various colours. It is endowed with the property of attracting iron; and of both pointing itself, and also enabling a needle, touched upon it, and duly poised, to point towards the poles of the world.

*Two Methods of communicating the Powers or Properties of the Magnet to Iron and Steel.*

TO give a detail of the various processes which have been suggested, for the touching or communicating the properties of the magnet to iron or steel, would alone fill a volume; I shall therefore only give on account of two general and good methods which I presume will be found adequate to every common purpose.

1. Place two magnetic bars A B, (Plate IV. Fig. 6.) in a line, with the north, or marked end of one, opposed to the south, or unmarked end of the other, but at such a distance from each other, that the magnet to be touched may rest with its marked end on the unmarked end of A, and its unmarked end on the marked end of B, then apply the north end of the magnet D, and the south end of E to the middle of the bar C, the opposite ends being elevated as in the figure; draw D and E asunder along the bar C, one towards A, the other towards B, preserving the same elevation, remove D and E a foot or two from the bar when they are off the ends, then bring the north and south poles  
of



of these magnets together, and apply them again to the middle of the bar C as before ; repeat the same process five or six times, then turn the bar, and touch the opposite surface in the same manner, and afterwards the two remaining surfaces, and by this means the bar will acquire a strong fixed magnetism.

2. Place the two bars which are to be touched parallel to each other, and then unite the ends by two pieces of soft iron called supporters, in order to preserve, during the operation, the circulation of the magnetic matter ; the bars are to be placed so that the marked end D, (Fig. 7,) may be opposite the unmarked end B, then place the two attracting poles G and I on the middle of one of the bars to be touched, raising the ends so that the bars may form an obtuse angle of 100 or 120 degrees ; the ends G and I of the bars are to be separated two or three tenths of an inch from each other. Keeping the bars in this position, move them slowly over the bar A B, from one end to the other, going from end to end about fifteen times. Having done this, change the poles of the bars, that is the marked end of one is always to be against the unmarked end of the other, and repeat the same operation on the bar C D, and then on the opposite faces of the bars ; the touch, thus communicated, may be farther increased, by rubbing the different faces of the bars with sets of magnetic bars disposed as in Fig. 8.

It seems, that in order to render steel magnetical, we must so dispose the pores, that they may form contiguous tubes parallel to each other, capable of receiving the magnetic fluid, and then propagating and perpetuating its motion, so that the magnetic stream may enter with ease, and  
be



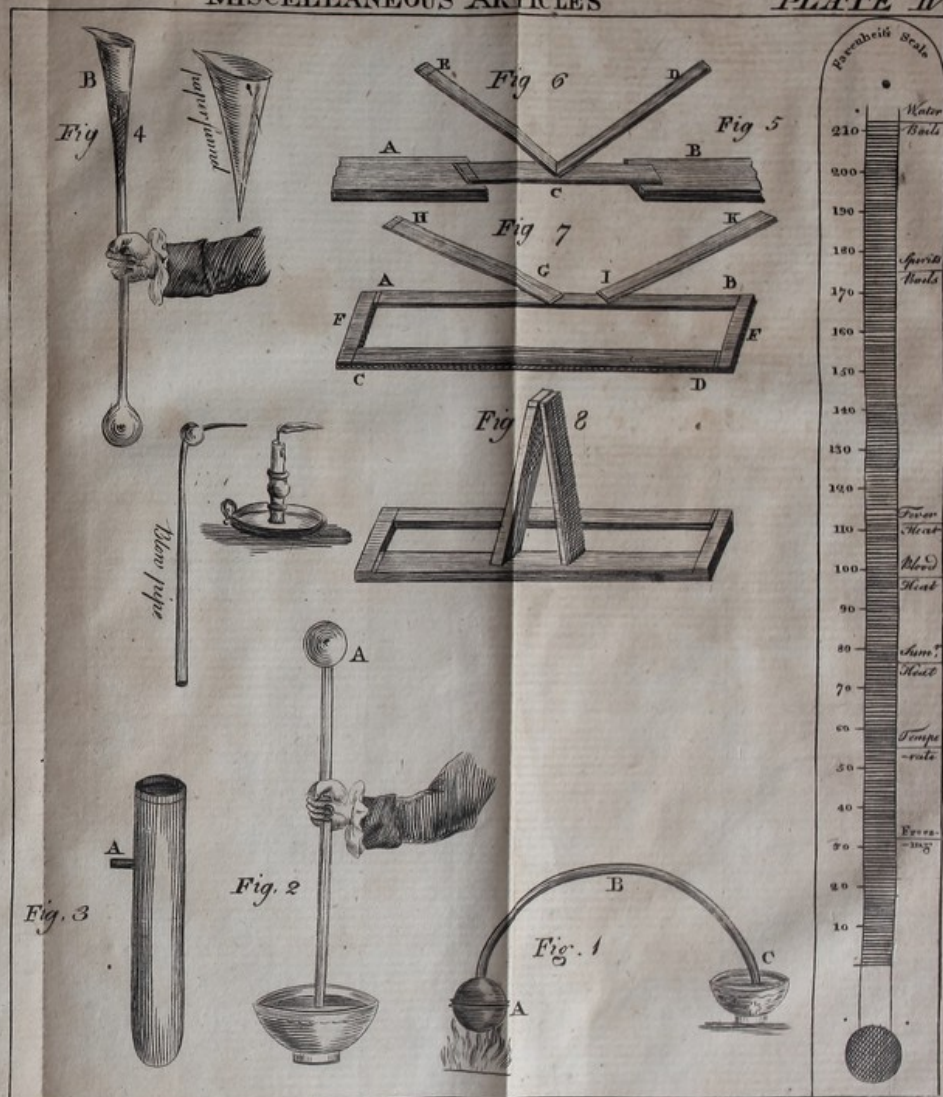
be made to circulate through it with the greatest force: to this end, it is necessary to be particularly attentive in the choice of the steel which is to be touched; the grain should be equal, small, homogeneous, and without knots, that it may present a number of equal and uninterrupted channels to the fluid, from one end to the other: this is more immediately important in the choice of the steel for the needles of sea compasses, for if the steel is impure, or the mode of touching improper, the needle may have different poles communicated to it, which will more or less impede the action of the principal needle according to their strength and situation.

The steel should be well tempered, that the pores may preserve a long time the disposition they have received, and and better resist those changes in their direction, to which iron and soft steel are liable. The difference in the nature of steel is exceeding great, and is easily proved by touching in the same manner, and with the same bars, two pieces of steel of equal size but of different kind.

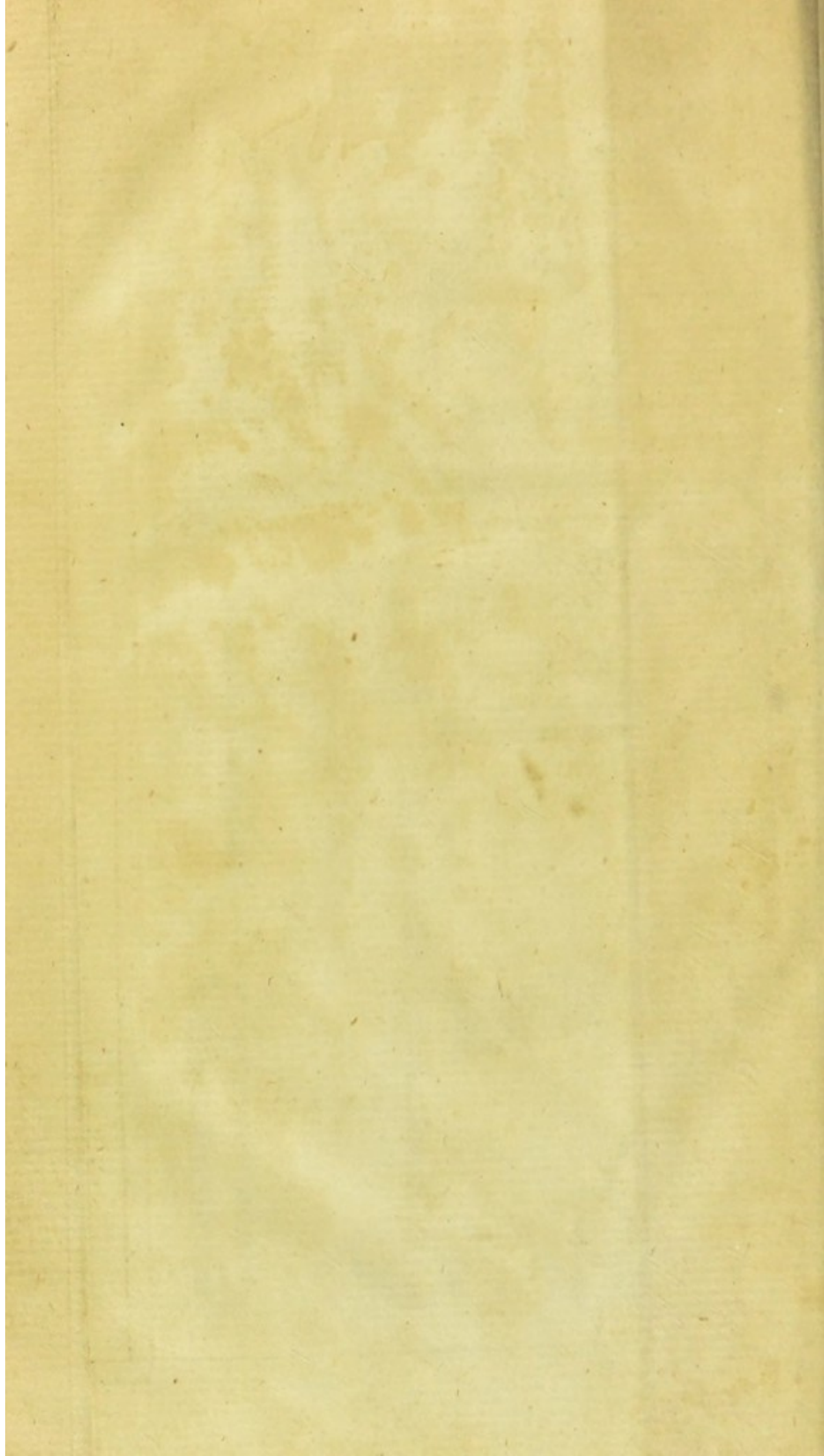
Steel that is hardened, receives a more perfect magnetism than soft steel, though it does not appear that they differ from each other in any thing but the arrangement of the parts; perhaps the soft steel contains phlogiston in its largest pores, while hardened steel contains it in the smaller. Iron, or steel, have very little air incorporated in their pores; when they are separated from the ore, they are exposed to a most intense degree of heat, and most of the changes to which they are afterwards submitted, are effected in a red hot state. A piece spring-tempered steel will not retain as much magnetism as hard steel, soft steel still less, and iron scarce retains any. From some experiments of

Mr.









Mr. Muschenbroek, it appears, that when iron is united with an acid, it will not become magnetical; but if the acid is separated, and the phlogiston restored, it will become as magnetical as ever.

The dimensions and shape of a magnet will make a difference in its force, therefore the bars to be touched, should neither be too long nor too short, but in proportion to the thickness; if they are too long, the passage of the magnetic matter coming out of one pole, and proceeding round the magnet to enter the other, will be impeded, and its velocity lessened. If they are too short, the fluid which comes out from one pole, will be repelled and thrown back by the other acting parts of the magnet, and thus be carried too far from the pole into which it ought to enter, and prevent the continued circulation of the magnetic matter. If they are too thin, then the number of pores are too few to receive a stream sufficiently strong to resist the obstacles in the external space; while, if they are too thick, the strait and regular direction of the channel is injured by the difficulty which takes place in the arrangement of the interior channels, as the magnetic matter has not sufficient force to penetrate the steel to any considerable depth, and thus injures the circulation of the fluid.

All the pieces should be well polished; it is of the greatest importance that the ends should be flat and true, so as to touch in as many points as is possible, the ends of soft iron which keep up the circulation. Inequalities on the faces, but principally near the poles, are to be avoided, as these occasion irregularities in the circulation, and thus diminish its velocity, which is one of the principal sources of magnetic power.

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While



While the bars are touching, the ends of soft iron should be kept in constant contact with the bars, for a momentary separation is sufficient to destroy the effect of the operation, as the fluid will be instantly dispersed in the air.

The operator ought not to stop longer on the first bar than is necessary to open the pores, and to arrange them magnetically, passing immediately to the other, to form an opening for the fluid which issues from the first.

It is most advantageous to turn the bar that is quitted, while the touching magnets are placed on the other; by this means the stream that is to be excited will dispose the channels of the first, and thus render the operation more efficacious; besides, by only turning one bar at a time, the touching bars need never be totally removed during the whole operation, a circumstance which will contribute to the strength of the magnet.

The touching bars should never be separated but at the equator of the magnet; and their motion over the others, should be slow and regular.

The magnetic powers of touching needles has been increased by leaving them for some time in linseed oil.

It may contribute to the effects of the operation if the bars A and B, fig. 6, are placed in the direction of the magnetic meridian, and are inclined to the horizon in an angle equal to the dip of the needle.

The fixed power, thus communicated to a magnet, is impaired if it is laid amongst iron, or by rust; it may be injured

jured also by fire, as each of these circumstances will change, or confuse the direction of the magnetic stream.

Place a small magnetic needle on the point of one of the small stands, and put it between two magnetic bars, so that the north end of the bar may be near the south end of the needle; the small needle will, without any apparent cause, be thrown into a violent vibratory motion, and seem as it were animated, till it is saturated with magnetism, when it will become quiescent. The vibratory motion is probably occasioned by the irregularity of the impressions it receives from the magnetic fluid, and the difficulty that fluids find in entering the needle.

All causes that are capable of making the magnetic fluid move in a stream, will produce magnetism in those bodies which are properly qualified to receive it.

If bars of iron are heated, and then cooled equally, in various directions, as parallel, perpendicular, or inclined to the dipping needle, the polarity will be fixed according to their position, strongest when they are parallel to the dipping needle, and so less by degrees, till they are perpendicular to it, when they will have no fixed polarity; but if upon cooling a bar of iron in water, the under end is considerably hotter than the upper, and the upper end is cooled first, it will sometimes become the north pole, but not always. If iron, or steel, undergo a violent attraction in any one particular part, they will acquire a polarity; if the iron is soft, the magnetism remains very little longer than while the heat continues. Lightening is the strongest power yet known in producing a stream of magnetism; it will in an



instant, render hardened steel strongly magnetical, and invert the poles of a magnetic needle.

To make a magnetical bar with several poles, place magnets at those parts where the poles are intended to be, the poles to be of a contrary name to those required, and if a fourth pole is fixed on one part, the two next places must have north poles set against them; consider each piece between the supporters as a separate magnet, and touch it accordingly.

*To produce Fire from two cold Liquors.*

MIX together 2 drachms of oil of cloves, and  $2\frac{1}{2}$  drachms of the spirit of nitre, made with oil of vitriol. Let the mixture be made by pouring the acid at once upon the essential oil, and they instantly take fire.

This is an experiment very surprising; and very often spoken of; but sometimes attempted without success. He who buys his ingredients at the next Chemist's may easily be disappointed; for one of them may be adulterated; and the other made by a wrong process. Though the spirit of nitre made with the oil of vitriol, will take this effect; neither oil of vitriol itself, nor spirit of nitre made in the old way will do it; nay, the very spirit made with the vitriolic acid, is, for certain reasons, sometimes distilled from such proportions that it will not answer. The process is easy; and he who would perform the experiment to his satisfaction, would do well to draw the acid off himself,

in

in a particular proportion: if it be made according to the following directions it will never fail.

Lay a quantity of purified nitre some time in a warm place, that it may be perfectly dried; pound it to a gross powder; and put it in the same place again to be dried more perfectly; then put into a glass retort a pound and one ounce of this salt; and a pound and two ounces of good oil of vitriol; lute on a receiver and set the retort in a sand furnace; make but a gentle fire and raise it only gradually; never let it be higher than is just sufficient for driving over the spirit. The distillation being finished, keep this spirit carefully stopped.

This will never fail of firing the oil of cloves; nor is that expensive oil necessary for the experiment; for it will, when thus made, fire almost any of the vegetable or animal oils.

*To make Alum Phosphorus.*

REDUCE to a fine powder half a pound of common alum; mix it with two ounces of dry wheat flour; grind these together, and put the powder into an iron dish, or ladle; set it over the fire, and it will melt. Keep stirring it about till it concrete into a dry mass again. Then reduce it a second time to powder; put this into the ladle, and burn it again till it be of a dark brown colour, nearly black. Remove this from the fire, and put the powder into a tall phial; set this upon a little sand in a crucible, and pour sand about it; then set it on a naked fire, and make the bottom of the crucible red hot: keep the fire at this degree



degree for twenty minutes. After this stop the phial with a cork, and then remove the crucible from the fire. Let all cool: then take the phial out of the sand, and put it up in a dark place. This is the alum phosphorus; or, as some call it, the black phosphorus. At any time, if a little of this powder be poured out of the bottle, it takes fire of itself, and burns away to a coal, or cinder. The best method of shewing its effect, is by pouring it out upon a piece of coarse paper, which has been hung up in a damp place.

*The Phosphorus of Urine.*

THIS is the most considerable of all the bodies that have been called *Phosphori*, and it is the most troublesome to be made. Many processes have been given for it; but many who have tried them after the *authors*, have failed of success. Whether this has been owing to their fault, or that of those who have lain down the instructions, is not easy to say; however the following is less difficult than many. It is very nearly that by which *Boerhaave* made it; and is very exactly the process by which I have assisted in making it.

Boil about twelve or fourteen gallons of fresh urine in a very large vessel, and with great care that it do not boil over, till it be reduced to a small quantity, and have the consistence of honey; take this out of the vessel, in which it was boiled, and set it in a glass in a warm room: let it stand a long time, for it is necessary it should putrefy; and this does not come on suddenly. When it has been thoroughly putrefied put it into an iron pot, such as is used for distilling spirit of hartshorn in large quantities, and lute on  
an



an alembic head of earthen ware, such as are made for those pots. Lute on the head very firmly; and fit to the nose a long pipe; admit this into a large receiver. When all is thus ready make a fire under the pot, and raise it by degrees to a great height: an alkaline salt is sublimed, and afterwards a yellow oil comes over; the fire is then to be increased, so as to keep the bottom of the pot red hot for some time; a thicker oil and a second salt will come over: these, if there be use for them may be preserved: the remainder is now prepared for making the phosphorus.

Let the pot cool, and take out the residuum; throw it into a mortar a little heated, and beat it to a coarse powder; have ready some powdered charcoal; mix with this powdered mass twice its weight of the powdered charcoal; grind them a little together, and then put the mixture divided into three or four portions, into so many little glass retorts; cover these with a coat of *Windsor* loam, carefully laid on, to the thickness of one sixth of an inch. Place these in a reverberatory furnace, and fit on large receivers filled with water, to such a height, that the necks of the retorts may be buried an inch and half under the water. Make the fire gradually, but raise it at the last to the most extreme degree. Continue it in this unremitted violence; and after twelve or fourteen hours a bluish looking matter will fall from the necks of the retorts in small quantities, and sink to the bottom of the receivers. This is the phosphorus. The fire is to be continued as long as any of it can be forced over; and then the vessels are to be removed and unluted.

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The phosphorus now remains in the bottom of the receivers in loose fragments, and it is to be collected together without taking it out of the water. To this purpose a small vessel is to be put into each receiver, and the quantity of phosphorus it contains is to be got together, and taken out covered with water in this smaller vessel. This vessel is to be set in a sand heat, and by degrees the phosphorus will melt, as the water continues boiling. When it is thus reduced to a mass, it is to be put into a proper vessel, and kept always under water, except when it is taken out to be used. The method here laid down, though tedious, is not difficult.

*Phosphorus of Lime.*

REDUCE to powder six ounces of crude sal ammoniac, and mix it with thirteen ounces of lime, that has been slack'd by the air, or has lain in the air till it has fallen to powder. Mix these very well together, and put them into a crucible big enough to hold twice the quantity. Melt them together in a strong fire, and as the matter swells and rises up, stir it about with a spatula: when it runs perfectly in every part, remove it from the fire, and pour it out into the bottom of a mortar; let it cool, and preserve it in a wide mouthed glass well stopped.

At any time when a piece of this is struck upon with a hammer, it takes fire, and burns as it breaks under the blow.



*Of Objects for Microscopes.*

THE works of nature are the only sources of true knowledge, and the study of them the most noble employment of the mind of man. Every part of the creation demands his attention, and proclaims the power and wisdom of its Almighty Author. The smallest seed, the minutest insect shews the skill of providence in the aptness of its contrivance for the purposes it is to serve, and displays an elegance of beauty beyond the utmost stretch of art.

The wise in all ages have been sensible of this truth; and, as far as they were able, have studied and enquired into the recesses of nature; but for want of proper helps have frequently been mistaken. As certain principles must first be learned e'er we can become masters of any science, so in the school of nature, we must begin with the *minutiæ*, the smallest and most uncompounded parts, e'er we can understand the larger and more considerable.

The ancients, having only their naked eyes to trust to, were incapable of any great discoveries of this sort: but we are so happy, that by the help of glasses, we can distinguish and examine objects many thousands of times less than what the sharpest eye unassisted can discern: In short, microscopes furnish us as it were with a new sense, unfold the amazing operations of nature, and present us with wonders unthought of in former ages.



Who, a thousand years ago, would have imagined it possible to distinguish myriads of living creatures in a single drop of water? Or, that the purple tide of life, and even the globules of the blood, should be seen distinctly rolling through veins, and arteries smaller than the finest hair? That thousands of animalcules should be discovered in the *semen masculinum* of all creatures? That not only the exterior form, but even the internal structure of the bowels, and the motion of the fluids in a *gnat* or *louse*, should be rendered objects of sight? Or that numberless species of creatures should be made visible, though so minute, that some thousands of them are less than a grain of sand?

These are noble discoveries that enlarge the capacity of the human soul, and furnish a more just and sublime idea than mankind had before, of the grandeur and magnificence of nature; and the infinite power, wisdom and goodness of the Divine Being.

He must certainly be delighted with the works of nature who makes them his study; since every animal, flower, fruit, or insect, nay, almost every particle of matter affords him entertainment. Such a man can never feel his time hang heavy on his hands, or be weary of himself, for want of knowing how to employ his thoughts: each garden or field are to him a cabinet of curiosities, every one of which he longs to examine fully; and he considers the whole universe as a magazine of wonders, which infinite ages are scarce sufficient to contemplate and admire enough. Indeed, when we compare the structure of a mite with that of an elephant, the largeness and strength of one may strike us with wonder and terror; but we shall find ourselves quite



quite lost in amazement, if we attentively examine the several minute parts of the other. For the mite has more limbs than the elephant, each of which is furnished with veins and arteries, nerves, muscles, tendons and bones: it has eyes, a mouth, and a proboscis too (as well as the elephant) to take in its food; it has a stomach to digest it, and intestines to carry off what is not retained for nourishment: it has an heart to propel the circulation of its blood, a train to supply nerves every where, and parts of generation, as perfect as the largest animal. Let us now stop, look back, and consider, as far as our abilities can reach, the excessive minuteness of all these parts; and if we find them so surprising and beyond our ideas, what shall we say of those many species of animalcules, to whom a mite itself is in size as it were an elephant.

All these and numberless wonders more the microscope can exhibit to us. I have described this noble invention in the *Introduction to useful Knowledge*, and shall now point out some objects for the curious to examine by it.

1st. The silver tree, in the preparing of which observe the following directions: dissolve a little silver in a small quantity of aqua-fortis; when this is done, add twice the quantity of common water to it, and the preparation will be made. When you apply it to the microscope, drop a little upon a plain glass, and put therein a short piece of small brass wire, and immediately trees will appear growing, which may be observed till it has spread as far as the liquid extended.

2d. The crystallization of salts are curious objects, and are prepared in the following manner. Dissolve a little  
sal-ammoniac



sal-ammoniac in common water, place it upon the glass as above directed; and while you are viewing it, hold a hot iron near the glass in order to make it more expeditious in evaporating; which, as soon as it takes place, imitates the branches of trees, and displays such beauty, as will fill every beholder with wonder and admiration. N. B. Every different kind of salt forms a different figure.

3d. A variety of other curious collections will be found highly entertaining, viz. 1. The fly. 2. Loufe. 3. Mites in cheese. 4. Scales of fishes. 5. Eels, serpents, or little worm-like animalcules found in vinegar and paste. 6. Animalcules in several infusions. 7. Feathers. 8. Hair. 9. Wings of flies. 10. Flies which infest fruit and other trees. 11. Sting of a bee. 12. The human skin. 13. Transverse cuttings of wood. 14. The beard of a wild oat. 15. Mouldiness. 16. Small seeds, &c.

This small class of objects is but trifling in comparison of the inexhausted store which abounds in every part of the creation, and there is not a particle of matter but what affords amusement for the microscope.

F I N I S.

