

Water and its purification : a handbook for the use of local authorities, sanitary officers, and others interested in water supply / by Samuel Rideal.

Contributors

Rideal, Samuel, 1863-1929.
Royal College of Physicians of Edinburgh

Publication/Creation

London : Crosby Lockwood, 1902.

Persistent URL

<https://wellcomecollection.org/works/dpb43yuv>

Provider

Royal College of Physicians Edinburgh

License and attribution

This material has been provided by This material has been provided by the Royal College of Physicians of Edinburgh. The original may be consulted at the Royal College of Physicians of Edinburgh. where the originals may be consulted.

Conditions of use: it is possible this item is protected by copyright and/or related rights. You are free to use this item in any way that is permitted by the copyright and related rights legislation that applies to your use. For other uses you need to obtain permission from the rights-holder(s).



Wellcome Collection
183 Euston Road
London NW1 2BE UK
T +44 (0)20 7611 8722
E library@wellcomecollection.org
<https://wellcomecollection.org>

WATER AND ITS
PURIFICATION

S. RIDEAL, D.Sc.

R.C.P. EDINBURGH LIBRARY



NOTICE.

It is intended that this book shall be sold to the Public at the advertised price, NET, and the terms on which it is supplied to the Trade will not allow of discount.

CROSBY LOCKWOOD AND SON.

W. S. S.

WATER AND ITS
PURIFICATION



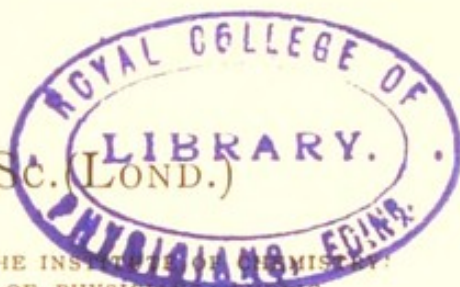
Digitized by the Internet Archive
in 2016

WATER AND ITS PURIFICATION

A HANDBOOK FOR THE USE OF LOCAL AUTHORITIES
SANITARY OFFICERS, AND OTHERS INTERESTED
IN WATER SUPPLY

BY

SAMUEL RIDEAL, D.Sc. (LOND.)



FELLOW OF UNIVERSITY COLLEGE, LONDON; FELLOW OF THE INSTITUTE OF CHEMISTRY;
EXAMINER IN CHEMISTRY TO THE ROYAL COLLEGE OF PHYSICIANS; PUBLIC
ANALYST FOR THE LEWISHAM DISTRICT BOARD OF WORKS; WATER
EXAMINER TO THE GUILDFORD RURAL DISTRICT COUNCIL;
AUTHOR OF "DISINFECTION AND DISINFECTANTS"

WITH NUMEROUS ILLUSTRATIONS AND TABLES
SECOND EDITION, REVISED AND EXTENDED



LONDON
CROSBY LOCKWOOD AND SON
7 STATIONERS' HALL COURT, LUDGATE HILL

1902

[All rights reserved]

BRADBURY, AGNEW, AND CO. LD., PRINTERS,
LONDON AND TONBRIDGE.

PREFACE TO THE SECOND EDITION.



IN the present edition, additional matter dealing with recent water epidemics and with sand filtration has been included and I have had the advantage of having the proof sheets read by my friend Mr. H. Howard Humphreys, A.M.I.C.E., who has given me some useful suggestions. Several alterations in the body of the book have been made in order to bring the subject up to date, and to correct a few errors which crept into the first edition. Chapter I. has been almost entirely re-written.

SAMUEL RIDEAL.

28, VICTORIA STREET, WESTMINSTER.

September, 1901.

PREFACE.

THE purity of water supplies has always been a subject of importance, and every year it receives more and more attention. Not only in London—where the present public supply has been recently discussed by a Royal Commission and by various other bodies—but also in several provincial towns, the desirability of a public supply of greater purity and larger quantity is now under consideration; while in the rural districts outbreaks of disease have now so frequently been traced directly to polluted wells, that it can safely be said that at the present time the question of universal pure drinking water is one of primary importance to all classes of the community. The closing of polluted wells, and decisions on new supplies, are now, however, in the hands of the general public, who, and their elected representatives, thus need to become acquainted with the results of the progress made during the last few years in bacteriology and knowledge of the causation of disease.

To all who are interested in the subject of Water Supply this book is meant to appeal, and it is hoped that by its perusal some insight into the methods

of research and the interpretation of results will be attained.

Reports of the results of water analysis are too often regarded as being of too technical a nature to be practically useful; whereas, on the contrary, such reports should at least indicate to the reader in what direction alterations, if necessary, in the present conditions of supply should proceed.

With this object in view, I have endeavoured to include in the scope of the book the more recent conclusions which have been arrived at by workers in different branches of the subject, and have as far as possible refrained from details. Whilst it is necessary that the results of a chemical or bacteriological analysis of a sample of water should be intelligible to a non-professional reader, it need hardly be pointed out that it is impossible for any but those who have been trained in the methods of analysis to arrive at results which are worthy of confidence. This little book will have achieved an important result if it tends to make more generally known the fact how valueless—and, moreover, how dangerous—it is to rely upon so-called rough-and-ready tests for forming an opinion upon the purity of a doubtful water.

In preparing the volume, I have had the advantage of several important suggestions from my friend Mr. Henry Law, M.Inst.C.E., who also was good enough to

read the proof-sheets as they were passing through the press. My thanks are also due to my assistant Mr. C. G. Stewart, A.R.C.S.I., for his valuable help, and to those publishers, manufacturers, and others, who have kindly lent blocks for illustration.

SAMUEL RIDEAL.

28, VICTORIA STREET, WESTMINSTER.
December, 1896.

CONTENTS.



CHAPTER I.

CHARACTERS OF NATURAL WATERS.

	PAGE
Degree of purity—Standards of transparency and colour—Tastes and odours caused by organisms—Temperature—Classification of impurities—Dissolved matters—Gases—Collecting the sediment	1

CHAPTER II.

ANIMAL AND VEGETABLE IMPURITIES.

Danger of impure water—Dead animal matters—Vegetable <i>débris</i> —Living organisms—Algæ—Bacteria	29
--	----

CHAPTER III.

DIFFERENT KINDS OF WATER.

Classification—Distilled and rain water—Gauges—Evaporation—Surface water—Upland water—Watersheds	59
--	----

CHAPTER IV.

SPRINGS AND WELLS.

	PAGE
Percolation — Structure of rocks — Characters of springs — Outcrops and faults — Absorption — Water finding—Testing for the source—Shallow, subsoil, deep and artesian wells—Line of saturation	74

CHAPTER V.

RIVERS.

Contamination — Hydrochemical maps — Rivers Pollution Acts — Changes in flow — Natural purification—Waterfalls and weirs—Compensation reservoirs — Estuaries — Measurement of flow—Rivers as a source of drinking water	104
---	-----

CHAPTER VI.

STORAGE.

Lakes — Reservoirs — Selection of source — Welsh water scheme—Effects of storage, covered or open	125
---	-----

CHAPTER VII.

DISTRIBUTION.

Pollution in transit—Aqueducts, open and closed—Inverted siphons—Pipes—Effects of frost—Corrosion and blocking of mains—Material of pipes—Action on lead, iron and zinc—Cisterns —Municipal supply—Regulations	136
--	-----

CHAPTER VIII.

PURIFICATION ON A LARGE SCALE.

	PAGE
Early methods—Subsidence—Mechanical precipitation—Chemical precipitation—Air and light—Sterilization by heat—Effects of cold—Sterilization by chemicals—Anderson's process—Ozone—Natural bacterial purification— <i>Sand filtration</i> —The surface slime and its flora—Bacterial limits—Intermittent filtration—Descriptions of works—Mechanical filters—Filtering galleries—Infiltration and temperature	156

CHAPTER IX.

HOUSEHOLD FILTRATION.

Inefficiency of the old style of domestic filters—Modern forms—Breyer—Pasteur-Chamberland—Berkefeld—Mallié—Prevention of typhoid	198
--	-----

CHAPTER X.

SOFTENING OF WATER.

Hardness, temporary and permanent—Clark's soap test—Disadvantages of hard water—Boiler crusts—Incrustation preventers—Methods and apparatus for softening—Strata giving hard and soft waters	218
--	-----

CHAPTER XI.

ANALYSIS AND INTERPRETATION OF RESULTS.

<i>Chemical.</i> Total solids—Loss on ignition—Chlorine—Oxygen consumed—Forms of nitrogen—Free and albuminoid ammonia—Nitrites and Nitrates	261
---	-----

CHAPTER XI.—*continued.*

	PAGE
— Mineral ingredients—Organic carbon and nitrogen—Kjeldahl process—Dissolved oxygen—Isolation of special substances—Standards	273
<i>Bacteriological.</i> Grouping—Methods of cultivation—Numbers of colonies—Blood heat organisms—Anaerobic cultures—Microscopic examination and staining—Experiments on animals—Ordinary and pathogenic bacteria—Cholera, typhoid, &c.	282

APPENDIX.

RECENT EPIDEMICS CONNECTED WITH WATER SUPPLY.

Circular of Local Government Board—Influence of soil—Typhoid at Maidstone, King's Lynn, Worthing, Camborne, Belfast, Carnarvon, London—General causes—Suggestions for legislation	309
TABLE A.—Examples of Water Analysis	322
TABLE B.—Composition of Boiler Incrustations	323
TABLE C.—The Common Elements and their Compounds occurring in connection with Water	324
TABLE D.—Order of the Rocks and Characteristics of Waters derived from them	326
INDEX	333-346

LIST OF ILLUSTRATIONS.

FIG.	PAGE
1 Human Hair ; Hair of Rat ; Hair of Mouse	31
2 Epithelial Scales	31
3 Fibres of Wool, Cotton, Linen, and Silk	32
4 Muscular Fibre, partially digested	33
5 Substances found in Sewage-polluted Water	34
6 Illustrations of Vegetable Impurities (also Plate I.)	34
7 Fragment of Straw	36
8 Pollen Granules	36
9 Starch Granules	37
10 Daphnia pulex ; Cyclops quadricornis ; Acarus (dead)	38
11 Ciliate infusoria	41
12, 13, 14, 15 Water Sediments under the Microscope	42, 43, 44, 45
16 Eggs of Parasitic Worms	47
17 Simple Still and Worm	60
18 Standard Rain-gauge	65
19 Pickering's Evaporometer	68
20, 21, 22 Diagrams illustrating occurrence of Springs	76, 79
23 Various forms of Divining Rod	84
24 Wells of different Depth due to a Fault	91
25 Section through London Basin, showing Line of Saturation	95
26 Artesian Wells	98
27 Driving a Tube-well	100
28 New extension of Vienna Reservoir	<i>facing</i> 138
29 Inverted Siphon for passing old Canal, Bear River, Utah	,, 138
30 130-foot Plate-girder Flume over Malad River	139
31 Equifex Water Heat-steriliser	163
32 Filtering Gallery at Lyons	195
33 Standard Pasteur-Chamberland Filter	205
34 Battery of Pressure Filters (English form).	206
35 Pasteur-Chamberland Filter for Table Use.	207

FIG.	PAGE
35A Battery of Candle Filters for Schools	207
35B Cistern form of Filters with Siphon Tube	207
36 Cistern Filter with Hand-pump	208
37 Nordmeyer-Berkefeld Filter	209
38 Filter Mallié	210
39 A Cell of a large Pressure Filter	215
40, 41, 42 Porter-Clark Water-softening and Filtering Plant (various forms)	248, 249, 251
43 Maignen's Water-softening Plant and Filter	252
44 Atkins's Water-softener and Filter	254
45 The Stanhope Tower	255
46, 47 Wright's Water-softening, Filtering, and Heating Plant	257, 258
48 Ice Case for Bacteriological Samples	263
49 Forms of Bacteria	282
50 Crenothrix Kühniana	283
51 Beggiatoa alba	284
52 A Koch-plate Culture, showing Colonies	288
53, 54, 55, 56, 57, 58, 59 Methods of cultivation of Bacteria	293, 294, 295, 296
60 Cholera Bacillus	301
61 Spirillum undula	303
62, 63 Typhoid Bacilli	304
64 Colony of Bacillus typhosus on Gelatine Plate	304
65 Diagram of Bacterial Filtration	306
66 Bacillus anthracis	307

WATER PURIFICATION

CHAPTER I.

CHARACTERS OF NATURAL WATERS.

THE word "pure," as applied to water for human use, bears a meaning different from the strict scientific sense. Chemically pure water is only to be obtained by laboratory processes and with great difficulty, and as it dissolves and absorbs a varying quantity of most matters with which it comes in contact, its preservation in the pure state presents an equal difficulty. For drinking, cleansing, and manufacturing purposes it is not necessary, nor is it always advisable, that it should be pure to this extent; it is sufficient that it should be as far as possible devoid of matters prejudicial to health or to commercial objects. Such water has in most inhabited countries been plentifully furnished by nature, and the first care must be to select the best, most constant, and copious of the supplies by studying the character of the substances that are usually found naturally admixed in more or less quantity with all waters; secondly, to secure that

a good water shall be transmitted to the consumer without any diminution of its purity.

The physical or "organoleptic" characters of a water are by no means a safe guide as to its wholesomeness. Brightness may be due to a filtration through porous soil which is quite inadequate to remove danger, a sparkling quality to dissolved gases produced by decomposition of organic matter, and a piquant taste to nitrates and chlorides of animal origin. Yet water from shallow wells in towns has frequently been preferred by residents to a purer public supply, and considerable opposition has often been encountered to the closing of such sources. The London Broad Street pump is a notable instance. During the cholera outbreak in 1854, this infected source, bright and sparkling as it was, carried the disease to over one hundred cases, while others in the locality who made use of a different supply were not attacked. Moreover, a lady who formerly lived in the district, through preference for the brilliant character of the water, had it conveyed in bottles to her house at Hampstead for her own consumption, and an isolated outbreak occurred in her establishment with fatal results. Favourite drinking waters of this kind have often been directly traced to springs originating from graveyards. Both by chemical and biological examination, and by the results in spreading disease, the most serious pollution by decaying animal matters has frequently been demonstrated. On the other

hand, flat, insipid, and even cloudy waters have caused no injury in use, their faults having been due to causes which had no hygienic importance. Physical characters, however, are of great value in conjunction with the subsequent analytical results. It is difficult to make them exactly comparable, and much work has been directed to establishing standards and degrees of colour, transparency, odour, and taste.

TRANSPARENCY

involves freedom from suspended particles, and in a less degree absence of colour. The difference between the two effects can be obtained by examination before and after careful filtration, which removes the first, but little affects the second. Transparency or turbidity is measured by the length of column through which an object can be seen when gradually lowered from the top, and afterwards approached from the bottom, the mean being taken as the measurement. It is best ascertained on the spot in large bodies of water, as it is rarely in the laboratory that a sufficient column of water is available, and it is usually only requisite to record the sample as turbid, very turbid, nearly clear, or clear. On the large scale various methods have been employed, by "diaphanometers." Secchi, in 1865, used in the Mediterranean a white disc, twenty centimetres in diameter; later, by the Geneva Commission, an incandescent light was lowered, noting the limits of

“clear vision” and of “diffused light.” This method would be specially adapted for wells. The intensity of light at different depths was also measured by sensitised photographic plates, but in this way colour considerably interfered. To obtain observations with less quantities of liquid, Hazen, at Lawrence, Mass., attached a bright platinum wire, one millimetre in diameter, at right angles to the end of a graduated rod, recording the turbidity in degrees; invisibility at one inch being taken as unity, other degrees were fractional, inversely as the depth at which the wire was obscured. If the turbidity was more than one, the sample was proportionally diluted; if less than 0.02 (50 in.), the turbidity was ascertained in another water, and this diluted to imitate the sample as nearly as possible. The jars or bottles were cased in black cloth and illuminated from below (*Filtration of Water Supplies*, by Allen Hazen, Wiley, New York, 1900). Whipple and Jackson have introduced silica standards for turbidity, made by finely grinding the silicious frustules of diatoms obtained from certain deposits, suspending in water, and diluting definitely. They seem to have many advantages over kaolin or chemical precipitates (*Eng. Record*, N.Y., Jan. 27th, 1900).

Waters which appear limpid to the eye may yet contain an appreciable amount of solid matter in suspension, consisting of substances and organisms so transparent that their presence can only be proved

by filtration. Comparison should always be made with a pure water.

COLOUR

is observed by looking at an illuminated white surface through a two feet column of the water contained in a horizontal cylinder closed by glass plates; also with less distinctness through a column in a vertical jar. For ordinary purposes a thin tumbler of the water may be set on a sheet of white paper in a good light. Pure water has naturally a blue tint. A greenish tinge is communicated by algæ, a brown by peaty and sometimes by animal matter, a reddish by iron, while a yellowish tint points to the possible presence of urine. Various colours may be also communicated by manufactures.

Many conventional standards have been proposed for obtaining figures of comparison between waters by means of coloured solutions on the same principle as Nesslerizing. Formerly, as the yellow and brown tints were considered the most important, the Nessler test alone was used, recording the result in amounts of ammonia required to produce the same colour. The method, however, had many faults. Crookes, Odling and Tidy, for the London reports, employed hollow glass wedges containing solutions of copper sulphate, cobalt chloride, and ferric chloride, sliding over one another in front of a circular hole. The figures were stated in millimetres thick of blue and

brown. Hazen employs standard mixtures of solutions of platinum and cobalt, the unit of colour being one of platinum in 10,000 of water (*American Chemical Journal*, xiv., 300). The London County Council measure the colours in terms of red, blue and yellow, by comparing the sample with an equal column of distilled water, before which graduated coloured glasses are interposed in Lovibond's Tintometer. The types chosen are somewhat unnatural, but in a clear water deviation from the usual tints follows the lines of contamination indicated above.

TASTE,

though often deceptive as to composition, is of great importance from the engineer's and consumer's point of view. Some of the London official reports speak of an "evanescent smoky taste." This, though certainly possible in a smoky town, does not seem to be elsewhere recorded. But tastes and odours due to algæ and animal* growths in reservoirs and pipes have frequently occasioned serious trouble, as many of these organisms cause peculiarly unpleasant flavours, while earthy and vegetable or marshy ones are sometimes communicated by larger aquatic plants and mouldy tastes and smells by fungi (p. 284). Custom may render such waters comparatively innocuous, but nausea, diarrhœa, and other ill effects

* A "bitter and cucumber taste" in the Boston (Mass.) water supply caused trouble in 1881 and 1892. It was traced to the protozoon *Synura* (Whipple).

have been traced to their use. Waters astringent from tanninoid substances, acid or alkaline from chemicals, brackish from sodium chloride, bitter from magnesium salts, inky from ferrous compounds, or in some districts sulphuretted (H_2S) or sulphurous (SO_2), are readily appreciated by taste, and are obviously unsuited for ordinary drinking.

ODOUR

is often a valuable indication. It may be earthy from clay, peaty from upland sources, marshy (there is a distinct difference) from rivers, swamps, and ponds, sulphuretted or even urinous from recent sewage contamination. The odour is best observed by half filling a stoppered bottle (a cork is inadmissible, as by itself it imparts some odour) with the water, warming to blood heat (about $100^\circ F.$), shaking vigorously with the stopper slightly loosened to relieve the pressure of the gas, and smelling carefully, preferably in comparison with a pure water warmed to the same degree. The natural odour of pure warmed water is very slight. A mere trace of urine could at once be detected by this test, and would, of course, condemn the water and render necessary a rigorous investigation as to its source.

In special cases a large volume of the water may be extracted with pure ether (p. 276), or a litre distilled and the first portions collected. Distillates from

all waters have a "boiled" odour, due probably to an alteration of the organic matter by the heat: in pollution with sewage a peculiar camphoraceous smell is often observed, derived from a neutral substance which I have isolated from sewage distillates in white volatile crystals almost insoluble in water, therefore collecting as a white scum when present in some quantity; it is frequently more strongly evident in the albuminoid ammonia distillates (p. 279).

No exact measurement of odour has yet been attained, and the nomenclature has no precision. A fishy taste and odour, due probably to trimethylamine, attends some bacteria of putrefaction which may invade water, such as *B. fluorescens putridus*; others, as *B. sulphureum*, yield sulphuretted hydrogen. Apart from the smell produced by decay, many odours affecting large bodies of water are due to oils secreted by algæ and protozoa. *Anabæna*, *Scenedesmus*, and *Asterionella* among the algæ, and some flagellate infusoria, such as *Uroglena* and *Synura*, have given great annoyance from this cause. Several public water supplies in England have at times been suddenly invaded by fishy odours and tastes, attributed to *Volvox*, *Nostoc*, and other organisms. At Cheltenham, in 1891, the fault was traced to *Chara fetida* or some of its parasites. The fishy odours are generally produced by animal, the aromatic by vegetable, organisms. It is found that these difficulties are avoided by adopting covered or dark

reservoirs. Boiling the water in many cases removes the odour.

Thresh states that in some parts of Essex the water derived from veins of sand beneath the boulder clay has a faint but decided odour of sulphuretted hydrogen; the smell entirely disappears upon leaving the water exposed to the air for a short time in a bucket or tank. "In these districts, however, the inhabitants will drink any kind of ditch or pond water rather than this."

TEMPERATURE.

This should always be observed at the time of taking the sample. The preference for deep supplies depends to a certain extent on their coolness, but in mains laid near the surface this advantage rapidly disappears. The importance of temperature is seen in the considerations that—

1. Great fluctuations indicate imperfect protection, or variability in the source, with possible extraneous pollution.

2. At a higher temperature the growth of bacteria, especially "blood heat," including pathogenic, organisms, is encouraged; the chemical changes are also more rapid.

3. When used for cooling purposes, every degree of rise marks less efficiency.

4. The amount of oxygen and other gases capable of being dissolved is less as the temperature becomes higher (see p. 22).

SUSPENDED IMPURITIES OF NATURAL WATERS.

A. Plants.

Observers are not entirely agreed on the classification of the lower plants occurring in land waters, but the following grouping is a useful one. For the genera and species special works must be consulted.

1. *Diatomaceæ*, generally brown or nearly colourless, skeleton silicious, with two box-like valves and fine markings. Free, or connected in stars or chains.

2. *Cyanophyceæ*, algæ of various colours, never pure green, the chlorophyll being associated with other colouring matters.

3. *Chlorophyceæ*, or green algæ, including Proto-coccoideæ, Desmideæ, and Confervoideæ.

4. *Fungi*, without chlorophyll, including:—

(a) Schizomycetes: Cladotrix, Leptothrix, Crenothrix, Beggiatoa, and Bacteria proper.

(b) Spores and mycelium of yeasts and moulds.

B. Animals.

5. *Protozoa*. Rhizopoda (Amœba); flagellate and ciliate Infusoria.

6. *Rotifera*, or wheel-bearing animalcules.

7. *Polyzoa* or *Bryozoa*: coral-like forms.

8. *Spongidæ*: fresh water sponges.

9. *Crustacea* (Cyclops, Daphnia and others).

10. Worms and their eggs, acari and small insects, &c., and occasionally small fish and amphibia.

C. Non-living matters.

(a) *Mineral*. Clay, sand, chalk and carbonate of lime crystals, soot, oxide of iron and occasionally of manganese.

(b) *Vegetable*. Hairs often of marked types; vessels, spiral or other forms; cellular tissue recent or decayed, including wood fragments; starch and pollen granules; fibres of paper and clothing; amorphous brown humus.

(c) *Animal*. Hairs, epidermal and epithelial scales, fibres of muscular and other tissues, fæcal matter, portions of insects, dead animalculæ.

The suspended bodies may be often accidental, and can be removed almost entirely by filtration or subsidence. Even in a water polluted by organisms causing disease these are often so few in the bulk that they are not found in the individual sample, whereas chemical products, being dissolved, are present in each unit. The substances in solution are therefore a better index of the permanent character, and exist in great variety, as shown by the following table :—

DISSOLVED MATTERS.

Organic	..	{	Peaty and other vegetable matter, urea and other constituents of excreta and animal fluids, products of putrefaction, as alkaloids (ptomaines) and amido-acids, phenol and its derivatives, with waste products from factories such as fat, soap, oils, tar, colouring matters, &c., sulphocyanides and benzene from gas works.
---------	----	---	---

DISSOLVED MATTERS—*continued.*

<i>Inorganic or mineral solids</i>	{	<i>Usual</i> (harmless unless quantity excessive)	{ Carbonates, chlorides, sulphates, nitrates of calcium, magnesium, sodium, potassium, iron; silica and phosphates, with minute traces of other bodies and small quantities of ammonium salts.
		<i>Occasional</i> (generally extraneous and noxious)	{ Nitrites; poisonous metals: lead, iron (in excess), copper, zinc, arsenic, manganese, barium, strontium; medicinal salts containing iron, iodine, bromine, silica, boron, lithium, &c.; products of manufacture: mineral acids, alkalies, and salts.
<i>Gases..</i>	{	<i>Normal</i> —Oxygen; nitrogen; carbon dioxide.	
	{	<i>Abnormal</i> —Sulphuretted hydrogen, sulphur dioxide, ammonia, &c.	

The Dissolved Organic Matter.—All organic matter is objectionable, as it is necessarily a sign of contamination. But the quantity of organic matter is not so important as the quality. For instance, an upland water may contain a large quantity of brown humous matter, almost entirely carbonaceous; yet, beyond being slightly astringent or laxative, according to the nature of the organic matter it has absorbed, it will not convey disease. On the other hand, a bright, clear water with less organic contents may include such dangerous elements as will infect a whole neighbourhood with a fatal epidemic. But the peaty water is not therefore to be approved; it contains abundant food for the growth of organisms that may accidentally enter. It must be purified by oxidation or precipitation before being passed as potable. There is another

objection to peaty waters: they are usually acid from the presence of humic (*humus*, the ground), crenic and apocrenic, and other brown vegetable acids produced by the decay of vegetable matters. These waters have a tendency to dissolve metals, rapidly corroding iron, and therefore are unfit for use in steam boilers. They also attack lead pipes, and thus render the water poisonous. Their colour alone makes them unfit for many technical purposes. Fortunately they can be easily and cheaply improved by a method which will be described later (p. 158).

In other respects there is a distinction between *peaty waters* which have derived their brown constituents from percolation through roots of heather and grass on uplands, then passing over the stony bed of mountain streams, and *marsh or swamp waters*, which have lain stagnant. The former are usually clear and almost free from organisms; the latter are frequently turbid, foul-smelling, and swarming with infusoria, rotifers, amœbæ, and bacteria. It is possible by habit to acquire immunity to both classes, but there are abundant instances where diseases of malarial or diarrhetic character have been caused especially by swamp waters. As François Coreil says (*L'Eau Potable*, Paris, 1896, p. 11):—"Waters charged with organic matters can create true symptoms of poisoning, although they are incapable of producing specific maladies if they do not contain the specific germs of the disease."

Hippocrates* speaks of the injury to general health occasioned by drinking impure waters. The effect of marshy waters in causing ague, dysentery, &c., is so well recognised that the term "paludism" has been introduced for it.

Animal matter of recent origin and undergoing rapid change is a specially dangerous feature in drinking water. In the putrefaction effected by bacteria it is broken up into simpler organic compounds with evolution of gases, chiefly carbonic acid and nitrogen, which may give the liquid the sparkling property already alluded to. The intermediate products include enzymes, amido-acids like glycocine, leucine, tyrosine, and others, and a number of alkaloidal bodies or amines, such as ethylene-diamine,

* Treatise *περι ἀέρων υδάτων τόπων*, Vol. I., p. 532, Kühn; Vol. II., p. 26, Littré. The passages in Chapter VII. relating to water are worth quoting as illustrating the early knowledge of the subject.

Περὶ δε τῶν λοιπῶν υδάτων βούλομαι διηγήσασθαι, ἃ τέ ἐστι νοσώδεα καὶ ἃ ὑλιείνοτατα καὶ ὀκόσα ἀφ' ὕδατος κακὰ εἰκὸς γίνεσθαι καὶ ὅσα ἀγαθα. Πλειῆστον γάρ μέρος ξυμβάλλεται ἐς τὴν ὑγιείην. Disadvantages of standing water in marshes and lakes, *τοῖς σὲ πίνουσι σπλήνας μὲν αἰεὶ μεγαλοὺς εἶναι καὶ μεμνωμένους* (have always an enlarged and hardened spleen). Then he condemns hard waters from stony districts, *ἀι πηγαὶ ἐκ πετρώων σκληρὰ γὰρ ἀνάγκη εἶναι.* In the eighth chapter he passes on to the consideration of rain and snow waters. *τὰ μὲν δυν ὕμβρια κουφώτατα καὶ γλυκύτατά ἐστι καὶ λεπτότατα καὶ λαμπρότατα* (rain waters are the lightest, sweetest, thinnest, and most limpid). On p. 36 (Littré) he gives the warning to boil the water, *δέεται δὲ ἀφέψεσθαι καὶ ἀποσήθεσθαι* (filter) *εἰ δὲ μὴ ὀδμὴν ἴσχει πονηρὴν.* Snow and ice water are condemned, *τὰ δὲ ἀπὸ χιόνος καὶ κρυστάλλων πονηρὰ πάντα.*

At p. 40 (Littré) *καὶ φημι ἄμεινον εἶναι τοῖσι παιδίοισι τὸν δινὸν ὡς ὑδαριστατον διδόναι ἥσσον γὰρ τὰς φλέβας ξυγκάει καὶ ξυναύει.*

An allusion in Pliny states: "Nube latent amnes puti, ære tantum mixti: terra calcem, salem, lutum addit, homo sordem" (the rivers rest pure in the cloud, mixed only with air: the earth adds lime, salt, mud; man adds filth).

with great physiological power. Therefore a polluted water, though freed from bacteria by filtration or boiling, may still be unwholesome. Further bacterial action can change these bodies into ammonia, which finally, by the aid of atmospheric oxygen and of nitrifying organisms, is converted into nitrates. This is what is meant by the natural purification of water, and forms a most important factor in dealing with supplies.

Recent excrementitious matter sometimes enters into waters through leaky pipes or wells near middens or manure heaps. In country villages it was formerly common to see closets on the banks of brooks discharging directly into the stream, the water of which was actually drunk by people living lower down before there had been time for oxidation or natural purification to take place. Such conditions have caused many violent epidemics, notably the one at Terling, in Essex. This form of pollution is easily recognisable by the odour, faecal or urinous, produced on warming the water. The urea present in the urine may sometimes be detected in such waters, but it rapidly passes into carbonate of ammonia. Phenol has been stated to be a constant constituent of sewage, and a test for the presence of soluble animal matter in waters is founded on its detection. It has been proved that water polluted by faecal matter can be drunk for a time with impunity by persons in health. This fact, together with the immunity of many

individuals from certain forms of infection, probably accounts for the escape from apparent consequences for long periods of persons who have habitually made use of wells and streams which were obviously contaminated with excreta, a fact which has often been adduced by unthinking persons in order to throw doubt on the importance of securing a purer water supply. But, apart from the repulsiveness of the idea, the immunity may at any time be terminated by the passage into the water by the same channel of special pathogenic organisms.

The nature and amount of the mineral salts present in water will depend on the rocks or soils over which it has passed or through which it has percolated. Almost all substances are to a certain extent soluble in or acted on by water and air; the quantity dissolved will be affected by the amount of substance present, the surface exposed and the time of contact—rapid transit allowing relatively less solution—on the degree of solubility of the substance, and the presence of accessories like oxygen and carbonic acid. Temperature and pressure, with certain exceptions (notably sulphate of lime, p. 226) increase solubility, hence many thermal deep springs contain abnormal amounts of dissolved ingredients, such as silica, which are deposited as crusts on exposure to air. The mineral constituent which is usually present in largest quantities is calcium carbonate, dissolved by the carbonic acid in the water as bicarbonate. Magnesium

carbonate is acted on in a similar manner, and the chloride, sulphate, and nitrate of these two metals are generally to be found in natural waters. These earthy salts cause "hardness," and will be discussed in Chapter X. It is sufficient to say that in moderate quantities they seem to make no difference to health. But, on the other hand, goitre has been suspected to be occasioned by waters containing a large amount of these salts, and constipation and dyspepsia are known to be sometimes produced by very hard water. At Leicester, in 1898, considerable opposition was offered to the introduction of a water supply from the upper Derwent as being goitrous, but it was shown that the water was pure and soft and not likely to cause goitre, the few cases on the mountains having been attributable to other reasons. Waters containing large quantities of magnesium salts or sulphate of soda are purgative, and frequently cause diarrhœa. Potassium salts are not usually present in any quantity, except in sewage-polluted waters.

Common salt (NaCl) is a frequent constituent of waters found near the sea or brackish estuaries, but unless it can be traced to a marine origin or is derived from rocks like the new red sandstone, which contain deposits of salt and brine springs, its presence in quantity is indicative of animal contamination.

Natural waters are usually faintly alkaline from the presence of carbonate of lime, and at the same time are acid to phenolphthalein, owing to free carbonic

acid also being present. Any other acid or alkaline constituent would render the water injurious to digestion. It is found by experience that certain proportions of mineral salts are beneficial in waters; beyond these proportions they may be injurious and deteriorate the water for most purposes. The approximate limits will be considered in a subsequent chapter.

Ammonia (NH_3) and its salts are almost entirely absent from pure waters. Ammonia, being one of the final products of the decomposition of animal matter, is usually an indication of pollution, and frequently indicates contamination by urine. It, however, is comparatively easily oxidised by water organisms into nitrites and nitrates. Its relation to these compounds is further discussed in a later section.

All waters contain minute traces of iron. Its presence in amount as low as one-fifth grain per gallon imparts a disagreeable chalybeate taste to the water, and renders it unfit for general consumption and most industrial purposes. It can generally be removed by precipitation with lime-water and oxidation, and the water so purified contains less bacteria, but frequently has still a somewhat unpleasant taste. For this reason it is rarely economical to resort to the purification of mine and pit waters or those arising from ferruginous strata.

Silica (SiO_2), derived from the passage of the water over sand, flints, or quartz rocks, is always present in

waters, but is frequently overlooked. It often amounts to one grain or more per gallon, and is precipitated with the earthy carbonates on boiling. In very soft waters, such as those which are derived from the uplands of igneous rocks, the silica in a gelatinous form constitutes the major portion of the precipitate on boiling. It is present in considerable amount in boiler incrustations, especially those from sea water (Table B). If in unusual quantity, it is a bad feature for industrial waters, though for medicinal use it may be of value.

Salts which give a water a medicinal value, and contaminations from manufactures, are considered in a subsequent chapter.

Even traces of poisonous metals condemn a water at once. Lead especially is known to accumulate in the system and occasion paralysis and other serious effects (p. 147). Although many of the metals can be removed from a water by filtration through animal charcoal, the action cannot be trusted, so that, unless the source of the metal can be detected and the contamination stopped, it is imperative that the supply should be disused for drinking.

A water to be palatable should be fully aerated; *i.e.*, it should contain fairly full amounts of the natural constituents of the atmosphere, oxygen, nitrogen, and carbonic acid, otherwise it tastes flat and insipid. Deep waters have, as a rule, a larger quantity of nitrogen and less oxygen. Dissolved

oxygen is necessary for fish life, and also for the self-purification of rivers, since it oxidises the organic impurities they contain. River water on boiling gives off about one-twentieth of its bulk of a mixture of oxygen, nitrogen, and carbonic acid. Water can dissolve under ordinary conditions about its own volume of carbonic acid, three per cent of oxygen, and $1\frac{1}{2}$ per cent. of nitrogen, when in the presence of each gas singly. In contact with mixtures like the atmosphere, however, water dissolves each gas in proportion to its co-efficient of solubility, and to its gaseous tension. Since air contains about one-fifth of its volume of oxygen and four-fifths of nitrogen, the relative tensions of each gas will be $\frac{1}{5}$ and $\frac{4}{5}$. Then the amounts dissolved from air will be approximately $3\% \times \frac{1}{5} = 0.6\%$ for oxygen, and $1\frac{1}{2}\% \times \frac{4}{5} = 1.2\%$ for nitrogen.

Argon has been detected as a constituent of such gases, proving its atmospheric origin. Free nitrogen in waters may also be due to reduction of nitrates by organic matter, or to anaerobic decomposition of the organic substances themselves.

Dittmar states that if one volume of water at t° is shaken with constantly renewed portions of a mixture containing m_1 of oxygen, m_2 of nitrogen, and m_3 of carbonic acid per unit volume until absorptiometric equilibrium is established and the dry-gas pressure at the end is p millimetres, the water dissolves of oxygen $m_1 p \beta_1$ volumes, of nitrogen $m_2 p \beta_2$, of carbonic

acid $m_3p\beta_3$, measured at 0° C. and 1 mm. dry pressure, the β 's being the coefficients of absorption, of which he gives a table for different temperatures (*Chemical Arithmetic*, 1890, p. 154). The three absorbed gas volumes, if measured at p millimetres, occupy $m_1\beta_1$, $m_2\beta_2$, $m_3\beta_3$ volumes. Hence, at any pressure, unit volume of the *absorbed gas* contains:—

$$\begin{array}{l} \text{Oxygen} \quad \dots \quad \dots \quad \frac{m_1\beta_1}{m_1\beta_1 + m_2\beta_2 + m_3\beta_3} \\ \text{Nitrogen... ..} \quad \dots \quad \dots \quad \frac{m_2\beta_2}{m_1\beta_1 + m_2\beta_2 + m_3\beta_3} \\ \text{Carbonic acid} \quad \dots \quad \dots \quad \frac{m_3\beta_3}{m_1\beta_1 + m_2\beta_2 + m_3\beta_3} \end{array}$$

From these formulæ he calculates the amount dissolved by 1 litre of water at 15° C. and ordinary pressure as: oxygen, 7.196; nitrogen, 13.96; carbonic acid, 0.30; total, 21.46 cubic centimetres.

E. Frankland gives the following as the actual volumes of gases expelled on boiling 1 litre of five typical waters (*Water Analysis*, 1880, p. 3):—

CUBIC CENTIMETRES PER LITRE.						
		Rain-water.	Cumberland Mountain Water.	Loch Katrine Water.	Thames Water.	Deep Chalk Well Water.
Nitrogen	13.08	14.24	17.31	13.25	19.44
Oxygen	6.37	7.26	7.04	5.88	0.28
Carbonic acid	1.28	2.81	1.13	40.21	55.20
		<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
		20.73	24.31	25.48	59.34	74.92

The above carbonic acid figures include not only the dissolved gas, but also that present in combination as bicarbonate, as this is also evolved on boiling.

As a general rule, when the dissolved oxygen falls

below 7 c.c. per litre, except in hot weather, it indicates the presence of putrescible organic matter by which the oxygen is being consumed. In the case of deep well waters, to which air has had little or no access, this process of natural purification has occurred long previously, and has produced nitrogen gas, the free oxygen almost disappearing.

Roscoe and Lunt (*Trans. Chem. Soc.*, 1839, 552) have constructed the following table of the amounts of dissolved oxygen in fully aerated water for each half degree between 5° C. and 30° C., and for an observed pressure of 760 mm. (29·93 in.). When the observed pressure is below 760 mm., $\frac{1}{76}$ the value must be subtracted for every 10 mm. difference; the same value must be added when the pressure is above 760 mm.

Temp.	Cc. Oxygen.	Temp.	Cc. Oxygen.	Temp.	Cc. Oxygen.
5·0	8·68	13·5	7·20	22·0	6·04
5·5	8·58	14·0	7·12	22·5	5·99
6·0	8·49	14·5	7·04	23·0	5·94
6·5	8·40	15·0	6·96	23·5	5·89
7·0	8·31	15·5	6·89	24·0	5·84
7·5	8·22	16·0	6·82	24·5	5·80
8·0	8·13	16·5	6·75	25·0	5·76
8·5	8·04	17·0	6·68	25·5	5·72
9·0	7·95	17·5	6·61	26·0	5·68
9·5	7·86	18·0	6·54	26·5	5·64
10·0	7·77	18·5	6·47	27·0	5·60
10·5	7·68	19·0	6·40	27·5	5·57
11·0	7·60	19·5	6·34	28·0	5·54
11·5	7·52	20·0	6·28	28·5	5·51
12·0	7·44	20·5	6·22	29·0	5·48
12·5	7·36	21·0	6·16	29·5	5·45
13·0	7·28	21·5	6·10	30·0	5·43

Sulphuretted hydrogen and sulphurous acid are naturally present in some mineral springs, the former constituting hepatic and the latter "sulphurous" waters. Certain organisms, such as *Oscillatoria* and other algæ, and many bacteria, can reduce the natural sulphates to sulphides, and the water then becomes foul and unfit for drinking; this action occasionally takes place in samples sent for analysis which have been kept too long in closed bottles, and is an indication of organic matter of a very objectionable kind. The presence of sulphuretted hydrogen is at once revealed by an odour of rotten eggs and an unpleasant hepatic taste.

Suspended particles, if of an appreciable size, soon sink to the bottom and constitute a sediment, from which the water may be poured off in a clear state. In depositing, the suspended matter may carry down with it most of the minute animals, algæ, and even bacteria, so that an examination of this deposit by the microscope is of great value in revealing the nature of the solid impurities present. By such deposition rivers become to a certain extent purified in the quieter tracts of their flow, and become clear, although the silt or sediment is apt to be again raised by an unusual current, causing "storm water" to be always more or less turbid, as is seen at intervals in many of the London supplies derived from the Thames. The colour and character of the suspended impurities may be judged by looking at a considerable

volume of the water alternately before a bright light, as a window, and a dark surface, such as cloth. Contrary to general opinion, most suspended particles in moderate quantity do not affect the flavour of the water, as can be proved by tasting in the dark a water which is "thick" and one that is perfectly clear. But, besides being unsightly, they afford evidence that the water has not been efficiently filtered, and it is mainly for this reason that a turbid water is condemned. Finely divided mineral matter in suspension is believed by some to be a cause of intestinal irritation and diarrhœa. Clarification can in most cases be effected by dissolving in it a small quantity of alum, from one to six grains per gallon, afterwards adding the equivalent amount of carbonate of soda (see p. 158) and allowing the gelatinous precipitate of hydrate of alumina, which carries down with it the suspended matter, to subside. Such a process must be carried out with care, as its success depends on the character of the water, and if more than the requisite quantity of either reagent be used, the liquid will be rendered unfit for drinking. The water should always be poured off directly the deposition is complete, as the bacteria and other organisms commence to multiply very rapidly when in such close contact with their food, and will then re-enter the water, making its condition worse than before.

It is obvious that there are two kinds of insoluble or suspended matters, inorganic or mineral and organic,

the latter being of either animal or vegetable nature and either living or dead. Organic matters, from being lighter, would be supposed to remain longer in suspension than mineral matters; but the very minute particles of clay, and in a less degree those of chalk, are exceedingly slow in subsiding, so that clayey waters remain for a long time turbid. Such waters are very difficult to clarify, and rapidly clog the pores of any filter.

Particles of soot are somewhat frequent in the water of towns, and are an indication that the water has not been sufficiently protected from atmospheric dust, or that an admixture with rainwater has occurred. Oxide of iron may be recognised in a sediment by its rusty colour; it is common in waters derived from the clay, and is not a good sign if present in more than minute quantities. Moreover, it renders the water unfit for washing and for several industrial purposes. Minute crystals of carbonate of lime are frequent in hard waters, such as those from the chalk; these and angular fragments of sand are easily distinguished under the microscope. They rapidly settle, and are only of importance as showing the water to be derived from calcareous or siliceous rocks.

Methods for collecting the Sediment.—About a gallon of the water is allowed to stand, carefully pouring off the top and transferring the lees to a conical glass. On settling, the deposit may be dipped out with a

small pipette or glass tube drawn to a point; the drop containing the sediment may then be placed on a glass slide between two slips of gummed paper (to allow room for the water), a cover glass placed over, and the water examined under the microscope. Portions should be tested with dilute hydrochloric acid (carbonate of lime dissolves with effervescence; oxide of iron dissolves with a yellow colour in stronger acid; sand is not affected) and with iodine (starch turns dark blue; animal matters are generally dyed brown). Bacteria may be stained with aniline dyes, such as methylene blue, methyl violet, or fuchsine.

Mr. Dibdin, late chemist to the London County Council, has pointed out that the sediment by no means represents all the solid matters in water, that a good deal settles on the sloping sides of the glass, and that many moving organisms remain suspended. He has introduced a method by which the whole of the insoluble matter is collected and measured. A litre (1.76 pints) of the water, or less if it be of bad character, is filtered through one of the smooth "hard filter papers" now commonly used in laboratories, and the deposit washed into a "micro-filter." This is a glass tube drawn out for some distance to a diameter of two millimetres (0.078 inch), and closed below by a short plug of clay burnt till porous. The sediment settles on the plug when the water is drawn off by a vacuum, and its depth is recorded in millimetres. The lower part of the tube is then cut off,

and the deposit transferred to a glass slide, and examined under the microscope. By this treatment waters usually returned as "clear, no sediment," often show a large and varied deposit. So delicate is the method that the presence of most objectionable matters has been repeatedly demonstrated in a single tumblerful of so-called good drinking water. Water from chalk wells only yields a minute quantity of deposit, consisting of a few infusoria, fibres, and *débris*. Blank experiments with pure water yielded only a minute quantity of fibre, and occasionally a few starch granules from the filter paper.

It need hardly be said that in all these inquiries the greatest care must be taken to exclude dust. Samples should be taken in perfectly clean stoppered bottles, and if from a tap it should be allowed to run for some time, and the bottle washed out with the water. From rivers and pools the water sample must be collected some distance from the shore by sinking the bottle and then withdrawing the stopper, so as not to collect any substances which may be floating on the surface. As bits of duckweed, straw, &c., would make a great difference in the percentage amount of suspended matter found by this method, it is important that they should be either excluded when taking the sample or removed mechanically before analysis.

In the Sedgwick-Rafter method, used in America, the sediment is collected on a layer of clean sand

supported in the bottom of a funnel by a perforated cork covered with fine cloth. The deposit is washed out of the sand into a standard cell and the organisms counted (p. 289). Centrifugal machines are also used, and, on a larger scale, the Plankton net, "plankton," from *πλαγκτος*, wandering, being a general term introduced by V. Hensen, of Kiel University, Germany, for microscopic organisms floating freely in water. Delicate and fragile species like *Uroglena*, *Synura* and others may require immediate examination. The American Public Health Association has issued a detailed report recommending certain standard methods of collecting samples, of physical tests, and of chemical and bacteriological analysis (Eng. Record, N.Y., Oct. 27th, 1900). The report of a committee of the British Association on the same subject was published in the B. A. Reports of 1899, p. 255.

CHAPTER II.

ANIMAL AND VEGETABLE IMPURITIES.

WE are even now occasionally confronted with the argument that a water condemned by chemists and bacteriologists cannot be so dangerous as it is represented, since it has been drunk by many people with apparent impunity, or at any rate with no direct production of disease.*

It would hardly be worth while to combat such a contention, in the face of the opposite propositions that have been demonstrated by recent visitations of cholera and by the periodic severe outbreaks of typhoid and other water-borne diseases, were it not that the argument is constantly used to fortify the objection of expense, with the effect of quashing or delaying local schemes for obtaining a proper supply of pure water.

M. Monod, Director of Public Health in France, examined the mortality of twenty-four towns for two years before and two after they had been supplied with a purer water. In three there had been no change (perhaps the water had not been really improved), but in twenty-one it had been reduced

* At Maidstone, in 1898, the springs that occasioned a violent epidemic of typhoid had been supplying the town, more or less innocuously, for twenty-five years.

from twenty to thirteen and a half per 1,000, and fatal cases of typhoid had almost disappeared.

There is no doubt that a robust system may be trained to an extraordinary tolerance of substances otherwise poisonous. The peasants in Styria, for example, are accustomed to eat arsenic without ill effects, and heavy drinkers and opium-eaters might argue that alcohol and opium could never do harm.

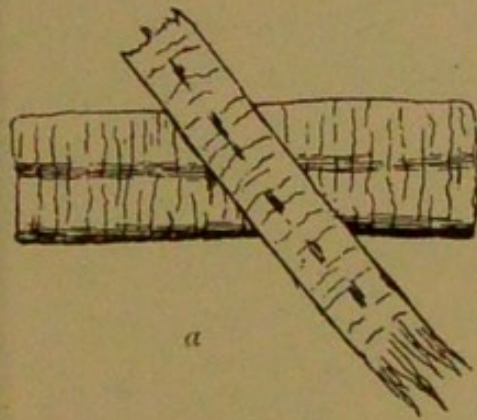
Under ordinary circumstances the body in health possesses a considerable power of resisting the germs of disease and of actually destroying them in the blood. But this process itself is a drain on the vital resources, and if at any time the system be enfeebled, or the activity of the contagion be intensified, the natural resistance is overpowered, and the disease has its way. When once the disease is established in some weaker member of the community, its spread as an epidemic is rendered more likely, and then even the strongest succumb.

It is not pleasant to enumerate the different kinds of filth and polluting matter which have been found by the microscope in drinking waters. It is obvious that *anything* may get into water that is unprotected. Less trouble is often taken to guard this most important food than is used for meat, bread, or other necessaries. Milk is carefully covered, provisions are kept in safes with wire or perforated casings admitting air and excluding dirt, but water is stored in open cisterns rarely cleaned, or directly drunk from streams that are open to every kind of contamination.

Dead animal matters are of more dangerous import

than vegetable, as the former may indicate direct contamination by a living animal, and even if only introduced with dust, they are quite capable of being a vehicle of contagion.

Hairs are often found, and may be easily identified as the product of a particular animal, such as a human



a



b



c

FIG. 1. a, Human hair; b, hair of rat; c, hair of mouse.

being, dog, mouse, &c. (Fig. 1). Epithelial scales (Fig.

2 and Fig. 5 b) from the lips or from the excretory organs are met with, and are a very bad indication.

Even the dead bodies of animals, such as mice, beetles, frogs, and worms, have been repeatedly found in uncleansed water cisterns and reservoirs.

Wing-scales of butterflies

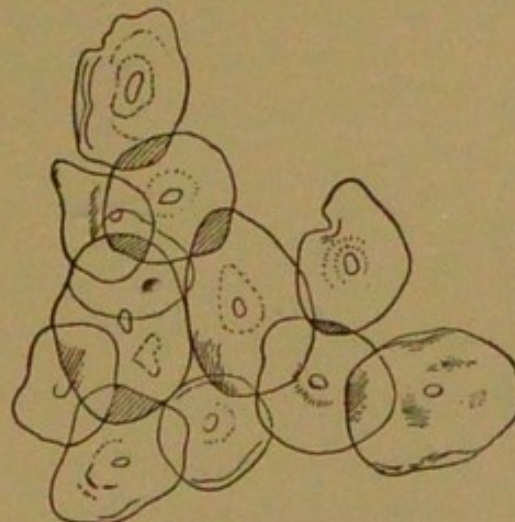


FIG. 2. Epithelial scales.

and moths and parts of insects are occasionally present. An acarus of a species allied to the cheese and sugar mites, but also belonging to the same family

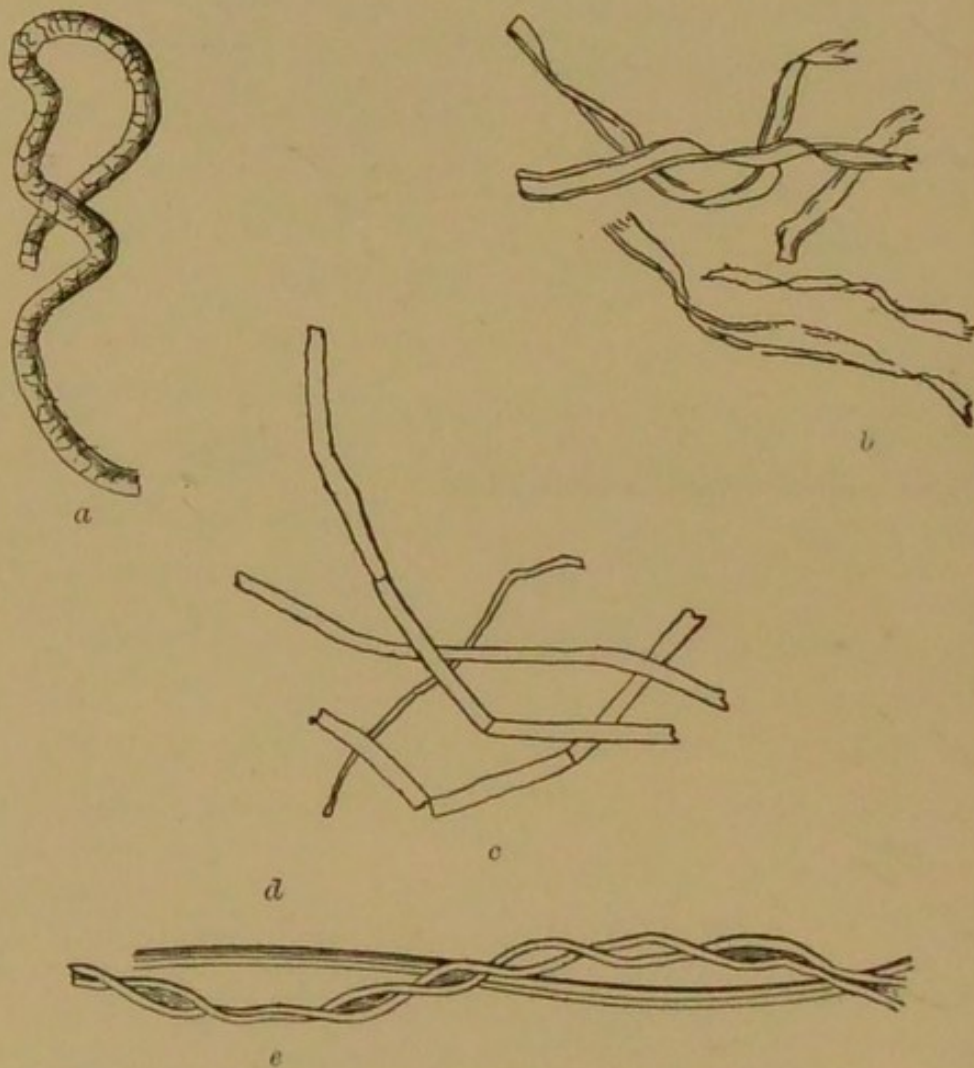


FIG. 3. *a*, Wool; *b* and *e*, cotton; *c*, linen (flax); *d*, silk.

as the itch insect and several animal parasites, sometimes occurs in the London waters derived from the Thames (Fig. 10, p. 38).

Fibres of clothing, sometimes dyed, are of frequent occurrence, and may be identified under the microscope as silk, cotton, linen, or wool (Fig. 3). They usually

point to contamination, but cotton and linen fibres in the water of drinking vessels generally arise from the wiping cloths, or may come from paper. Particles of muscular fibre (Fig. 4), when found in drinking water, are considered to be evidence of contamination with fæcal matter. Lionel Beale has pointed out that actual fragments of fæces can be identified under the microscope (Fig. 5).

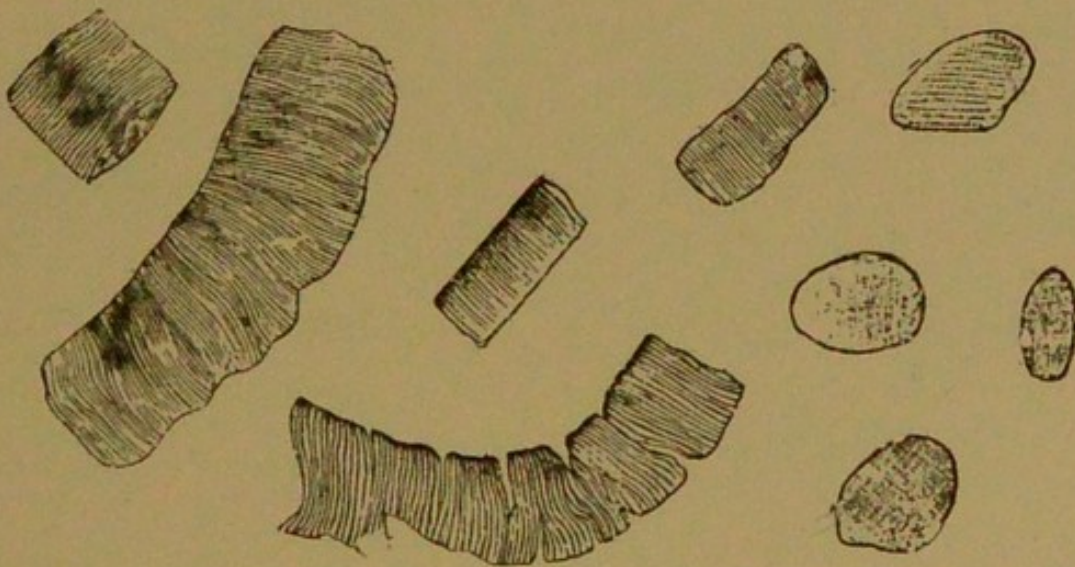


FIG. 4. Muscular fibre partially digested found in outfall sewer near Trinity Ballast Office (Lionel Beale).

Splinters of various woods are common, and those of deal or fir-wood are known by the rows of pitted markings in the fibres (Fig. 6). Plant hairs (Plate I.), spiral vessels, epidermis of leaves, fragments of straw (Fig. 7) and of the coverings of seeds, especially those of the cereals, and vegetable tissue more or less discoloured from decomposition, are met with in a large number of waters; if at all frequent, an excess of vegetable impurity is to be suspected.

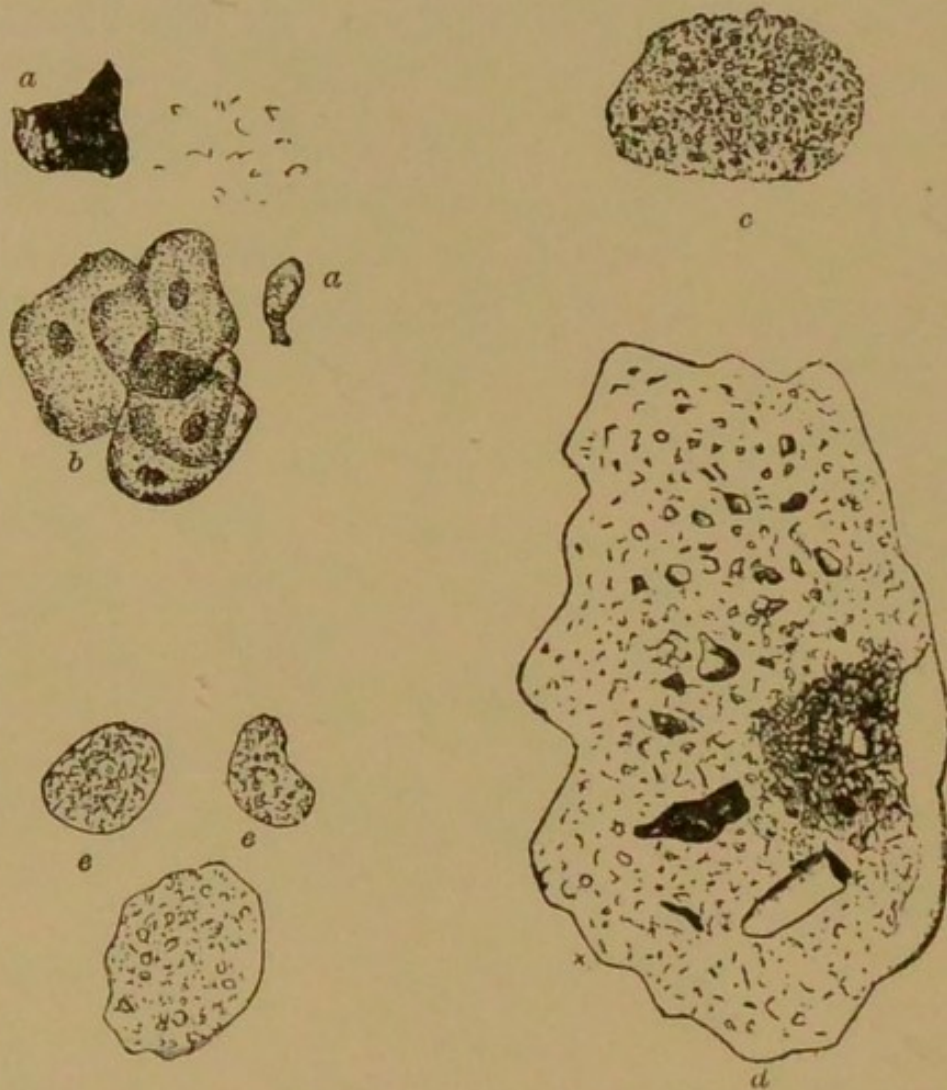


FIG. 5. Substances found in sewage-polluted water (Lionel Beale).
a, Fragments of coal; *b*, epithelial scales, probably from mouth; *c*, yellow faecal matter disintegrating; *d*, mass of faecal matter, siliceous and other fragments embedded in its viscid substance; *e*, faeces with granules and oil globules.

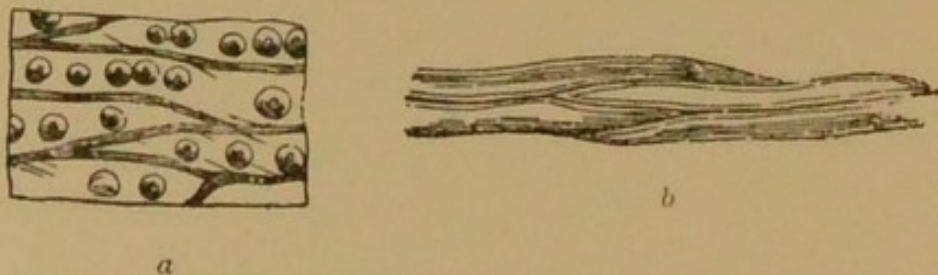


FIG. 6. *a*, Fir-wood, showing pitted markings; *b*, ordinary woody tissue.

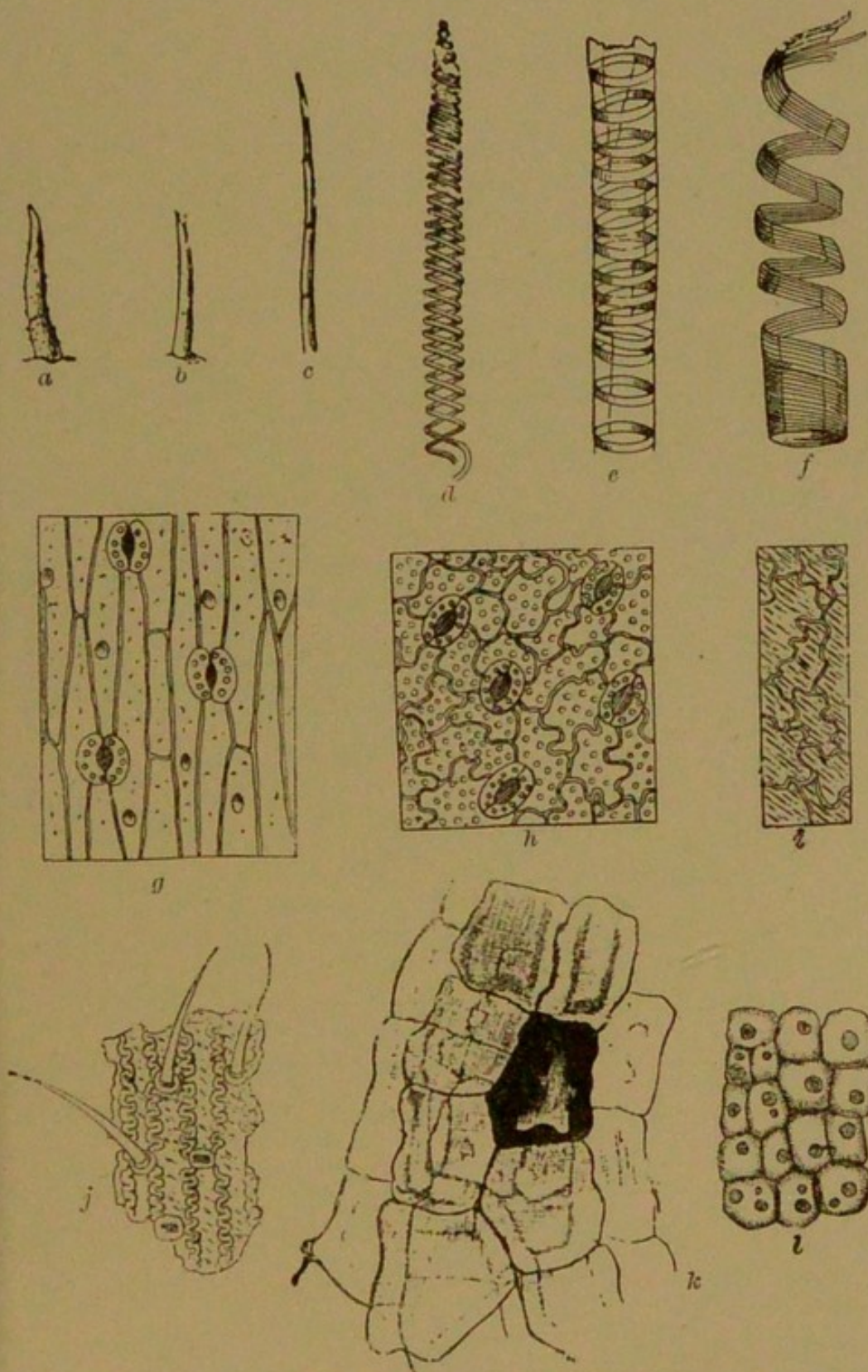


PLATE I. Illustrations of vegetable impurities. *a, b, c*, Plant hairs; *d, e, f*, spiral and annular vessels; *g, h*, epidermis of leaves; *i*, coat of seed showing star-shaped cells; *j*, epidermis of wheat; *k*, vegetable cellular tissue found in sewage undergoing decomposition; *l*, young vegetable cellular tissue.

Pollen granules (Fig. 8) from flowers are frequently wafted into waters in the country. Wheat starch

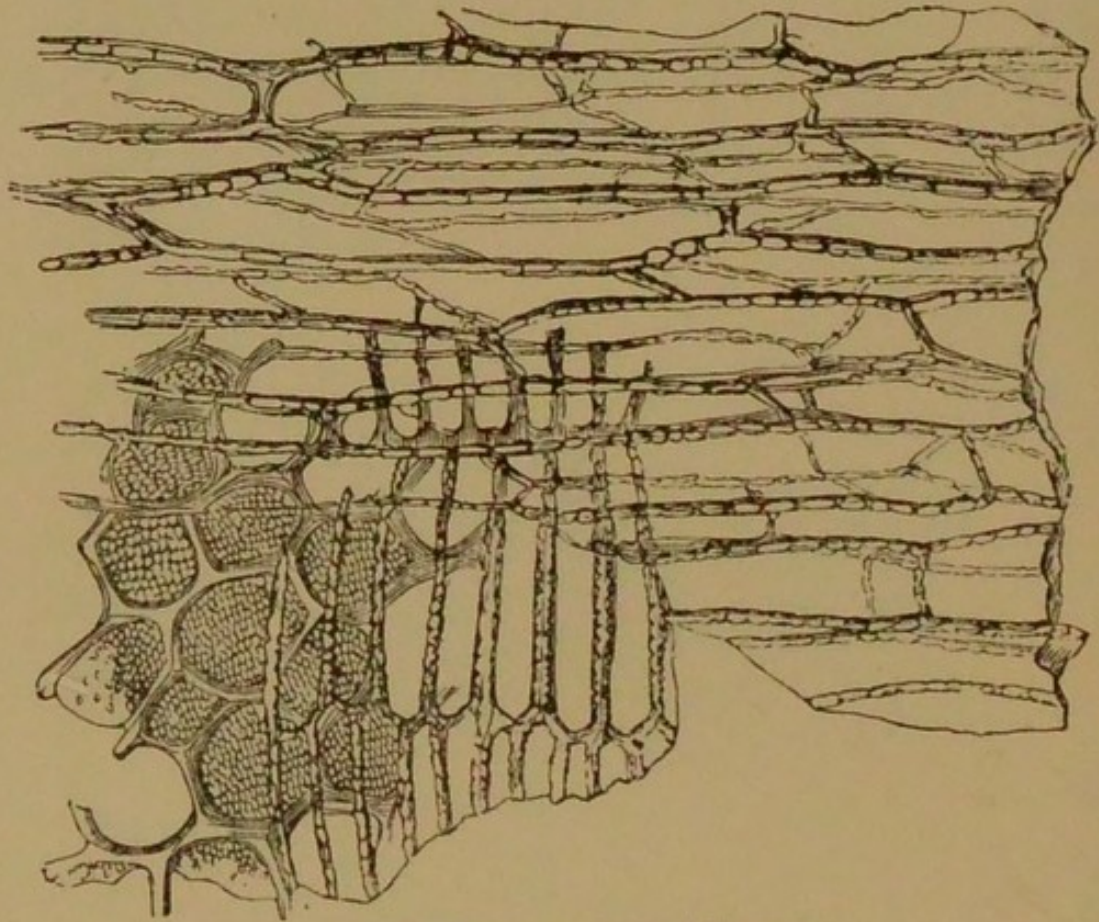


FIG. 7. Fragment of Straw.

from flour and occasionally potato and other starches are found. All these are important as evidences of

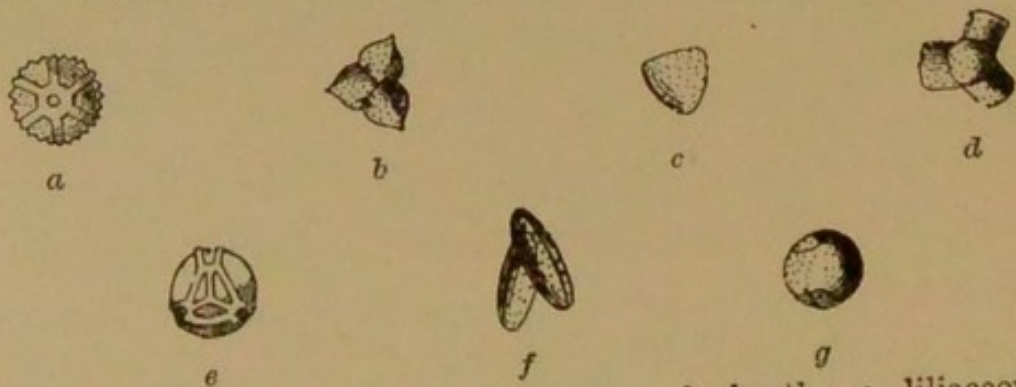


FIG. 8. Pollen granules. *a*, Dandelion; *b*, heath; *c*, liliaceous plant; *d*, heath; *e*, sowthistle; *f*, furze; *g*, violet.

bad filtration or careless storage (Fig. 9). It has been pointed out that starch granules and hard portions of food pass undigested from the intes-



FIG. 9. Starch granules. *a*, wheat; *b*, potato; *c*, oat; *d*, maize; *e*, rice. tines, and hence may be derived from sewage contamination.

Living animals found in water comprise members of all the natural families. Fish are an indication

that the water is fairly aerated. As a river becomes increasingly foul the fish disappear, and in the case of the Thames, for instance, the improvement effected by the construction of the embankment and of the

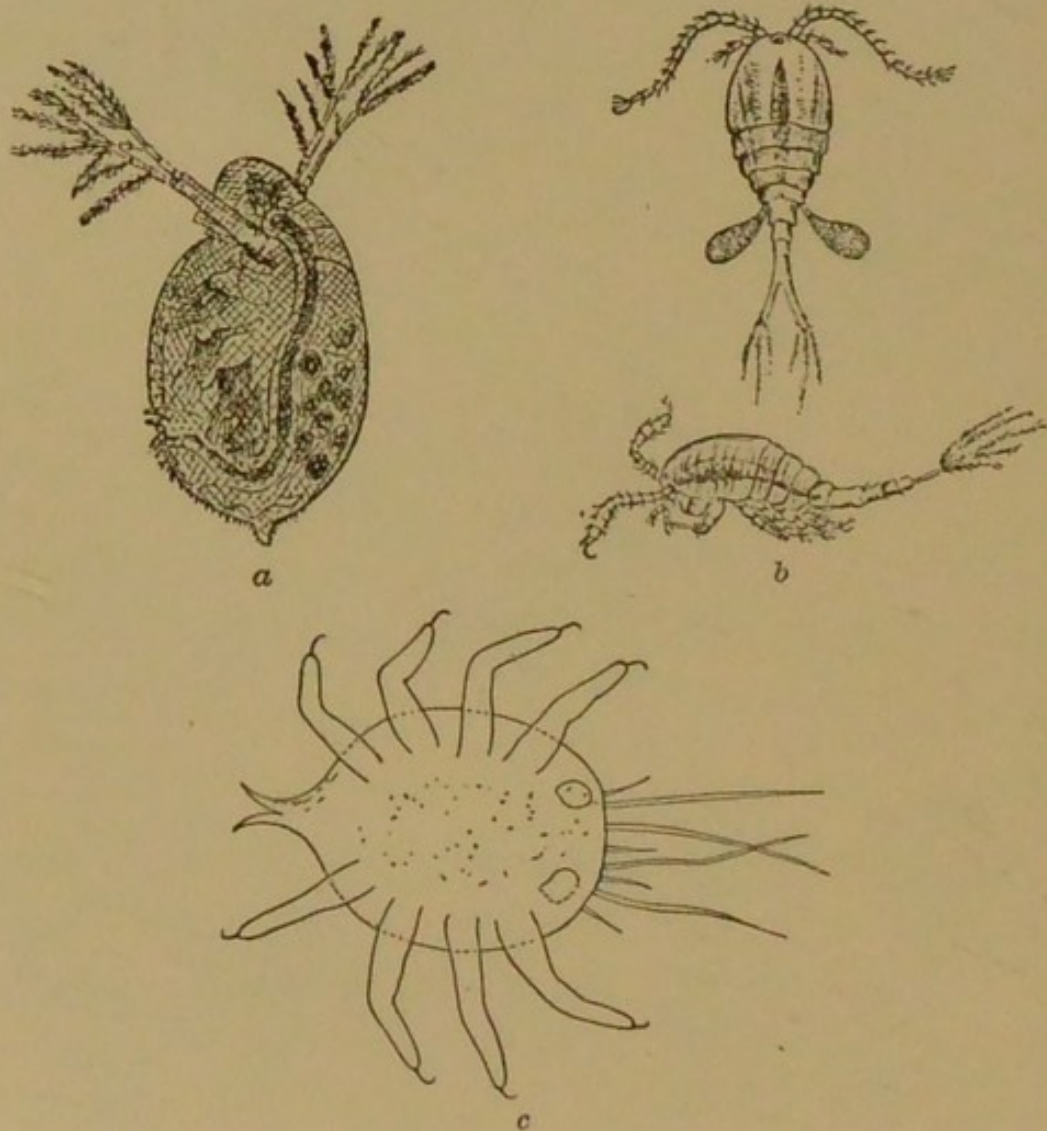


FIG. 10. *a*, *Daphnia pulex*; *b*, *Cyclops quadricornis*; *c*, *Acarus* (dead).

great main sewers and outfall works has been accompanied by the ascent of whitebait and other fish to the upper tidal reaches. At the end of 1895, a large number of excellent whitebait were actually taken by

the London County Council from one of the effluents of the sewage filters at Barking. But it must be remembered that fish in large numbers are often seen to congregate at the mouths of sewers where faecal matter is visibly floating, being attracted by fragments of food and insects carried down by the sewage. Fish, in fact, are more affected by muddy water and by chemicals from factories than by excreta, so that their presence is by no means conclusive that a water is not dangerous for man to drink.

Among minute animals living in water, a few are visible to the naked eye, such as the water flea, *Daphnia pulex*, and *Cyclops quadricornis* (Fig. 10). A small round worm, called *Anguillula fluviatilis* (Figs. 14 and 15) is common in rivers and ponds, and sometimes makes its way into London waters. It is believed to be capable of living in the human intestine, and therefore might be dangerous, and must be regarded as a very bad feature in a potable water.*

On numerous occasions letters to the papers have asserted the presence of small eels in the water drawn from the taps on constant supply. It would appear that eels and sometimes other fish have been found in the mains, and house-pipes have sometimes been stopped by their bodies. Their occurrence had been traced to accident or malice, and in one or two instances the bye-pass of a filter bed, used in reversing the current so as to wash out the impurities, has

* *Bilharzia*, or *Filaria sanguinis hominis*, has been traced to drinking water.

been improperly left open. No filter bed could permit the spawn of fish, still less the animals themselves, to penetrate unless it contained channels, formed by too rapid running or by careless laying, as has sometimes happened, that would allow unfiltered water to pass. There is proof that in many cases, both in times of flood and in seasons of scarcity, water imperfectly filtered or not filtered at all has been allowed to gain access to a town supply.

Protozoa, like *amœba*, are looked upon as a bad sign; they are most frequent in badly aerated waters containing much organic matter. Some of them have been recently proved to be pathogenic. Piana and Galli-Valerio, in the blood-corpuscles of dogs which sickened of fever and jaundice after a few days' hunting in a marshy locality, found a pyriform protozoon called *Pyrosoma bigeminum*, similar to those discovered by Smith and Kilborn in Texas fever (*Moderno Zooiatro*, May 10th, 1895). Dr. Schurmayer, in the case of a child seized with cramps, vomiting, and diarrhœa, found in the intestines large numbers of flagellate infusoria.

Grasset, in 1899, attributed goitre to a paludic hæmatozoon. The amœboid *Plasmodium malaricæ* can be derived from water, as well as from mosquitoes (Curtis). Similar organisms have been discovered in blackwater fever, Tsetse fly disease, and forms of dysentery.

The large class *infusoria*, mostly motile, and some containing green chlorophyll, are broadly divided into *flagellate*, or moving by whip-like appendages,

and *ciliate* (Fig. 11), having rows of vibratile filaments, or cilia, over parts of their bodies. Large rotifers, vorticellæ, and other forms occur in water sediments (Figs. 12, 13, 14, and 15). These organisms are found in waters remote from any chance of animal contamination; hence their significance is confined to the fact that, if they are in large numbers and actively moving, there must be also present a large quantity of matter to serve as their food, such as, of course, would also supply plenty of nutriment for directly dangerous



FIG. 11. Ciliate infusoria.

organisms. Apart from vegetable matter in solution in unusual quantity being known to be laxative and enfeebling to human beings, the water is likely to favour the rapid multiplication of any microbes of disease that might accidentally enter, and thus would contribute to the propagation of any epidemic.

Diatoms and desmids in small numbers occur in excellent waters. Filaments of confervæ are generally derived from the stones or walls of the source. Water weeds in moderate numbers effect a purification of the liquid by the oxygen they give

off from their leaves. In aquaria this improvement in the quality of the water may be seen ; but in rivers, if the growth is too luxuriant, the flow of the stream may be retarded and the water may be fouled by the



FIG. 12. Nos. 1, 2, 3, 5, 7, 9, 10, 27, Infusoria ; 8, Vorticella ; 11, 28, Paramæcia ; 12, 19, Confervæ ; 13, 14, 15, 16, 22, 23, 33, Diatoms ; 26, Desmid ; 6, *Anguillula fluviatilis* ; 17, Wool ; 20, Hair ; 18, 25, 29, Vegetable debris ; 24, *Torula*. (After Hassall.)

decay which would then take place. A very good idea of the character of a stream or river may be formed from an inspection of the kinds of plants growing on its banks. When such growth is very

luxuriant, and the stems and leaves of the plants are succulent, then a pollution of the river with sewage is to be suspected. A pure mountain stream shows either no, or only very stunted and slight, vegetation.

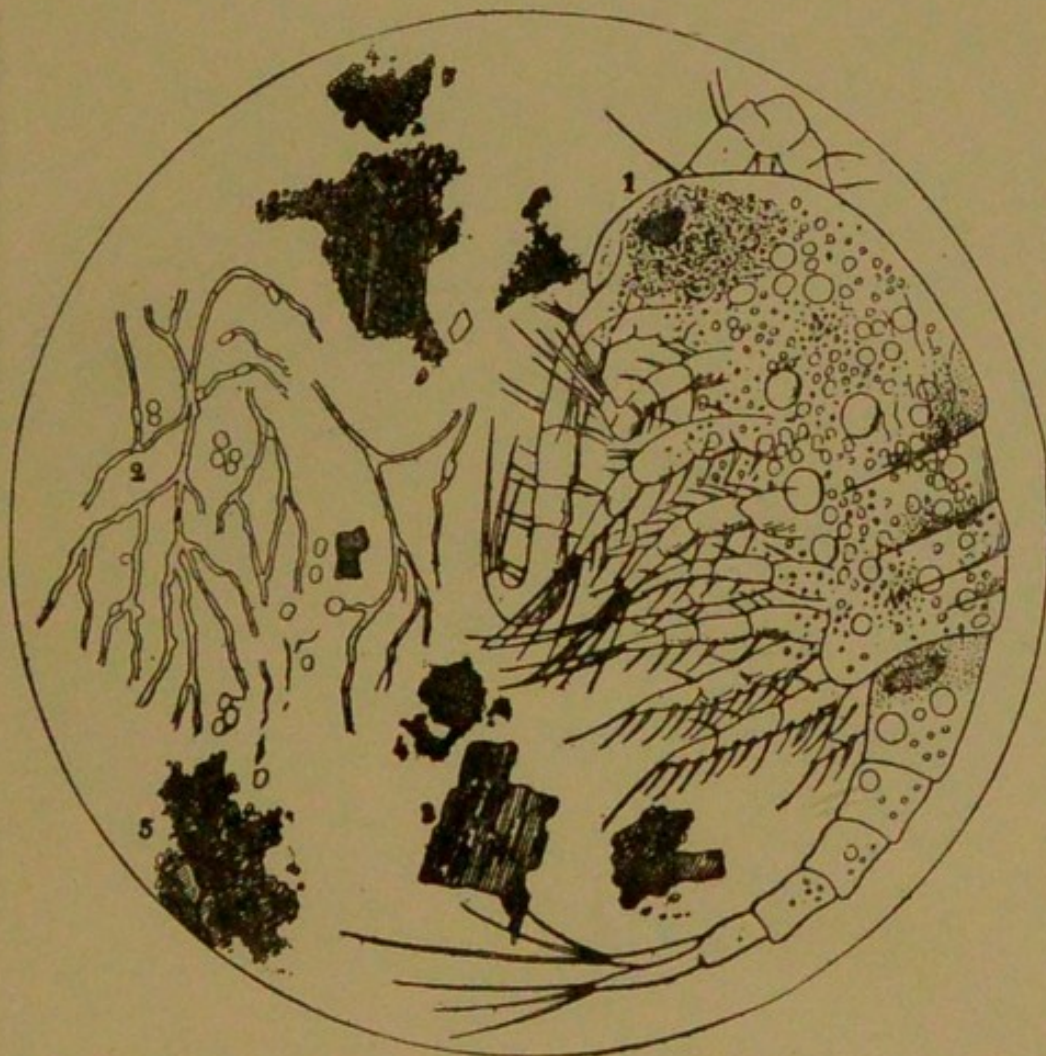


FIG. 13. Water from a well near the Seine at Paris. 1, Cyclops; 2, Mycelium with spores; 3, Woody débris; 4, Zoogloea; 5, Humus. (Diagrammatic.)

Sedges and flags grow in a water which is running and aerated. Smaller rushes and marsh plants indicate a brown, peaty, stagnant water, which is probably unwholesome for drinking.

The spores of fungi, and more especially the interlacing threads called mycelium, are usually accompanied by a flatness and want of aeration in the water. Artesian wells, like those at Grenelle, near Paris, and

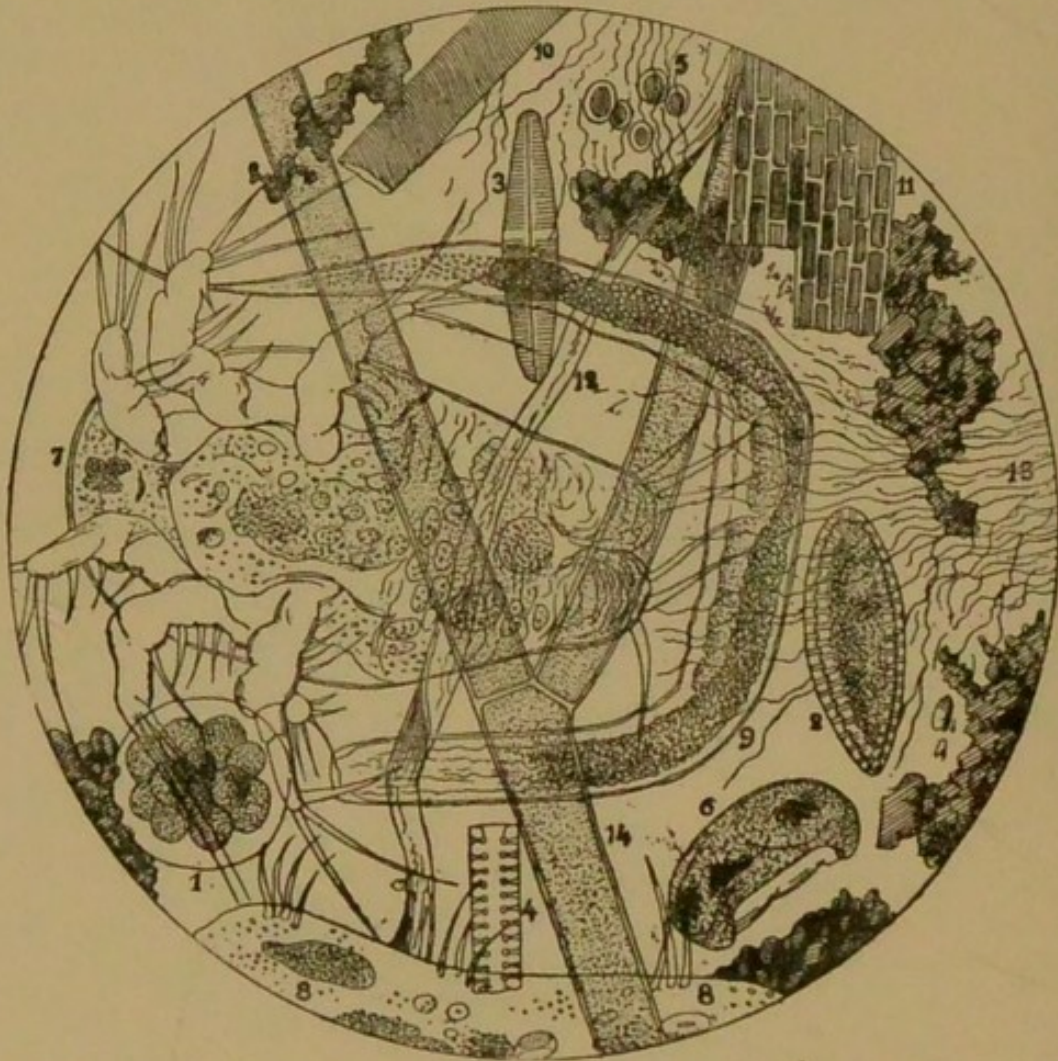


FIG. 14. 1, 5, Desmids; 2, 3, 4, Diatoms; 6, Infusoria; 7, *Daphnia pulex*; 8, an Entomostracan; 9, *Anguillula*; 10, Muscular fibre; 11, Vegetable tissue and earthy matter; 12, Cotton fibre; 13, Fungus mycelium; 14, *Cladophora* (an alga).

occasionally those sunk in the chalk belonging to the Kent Water Company, yield waters showing fungoid filaments and a few diatoms; these are found in the sediments of such waters, which sometimes contain also

crystals of carbonate of lime, particles of chalk, oxide of iron, and silica. The few organisms found in such

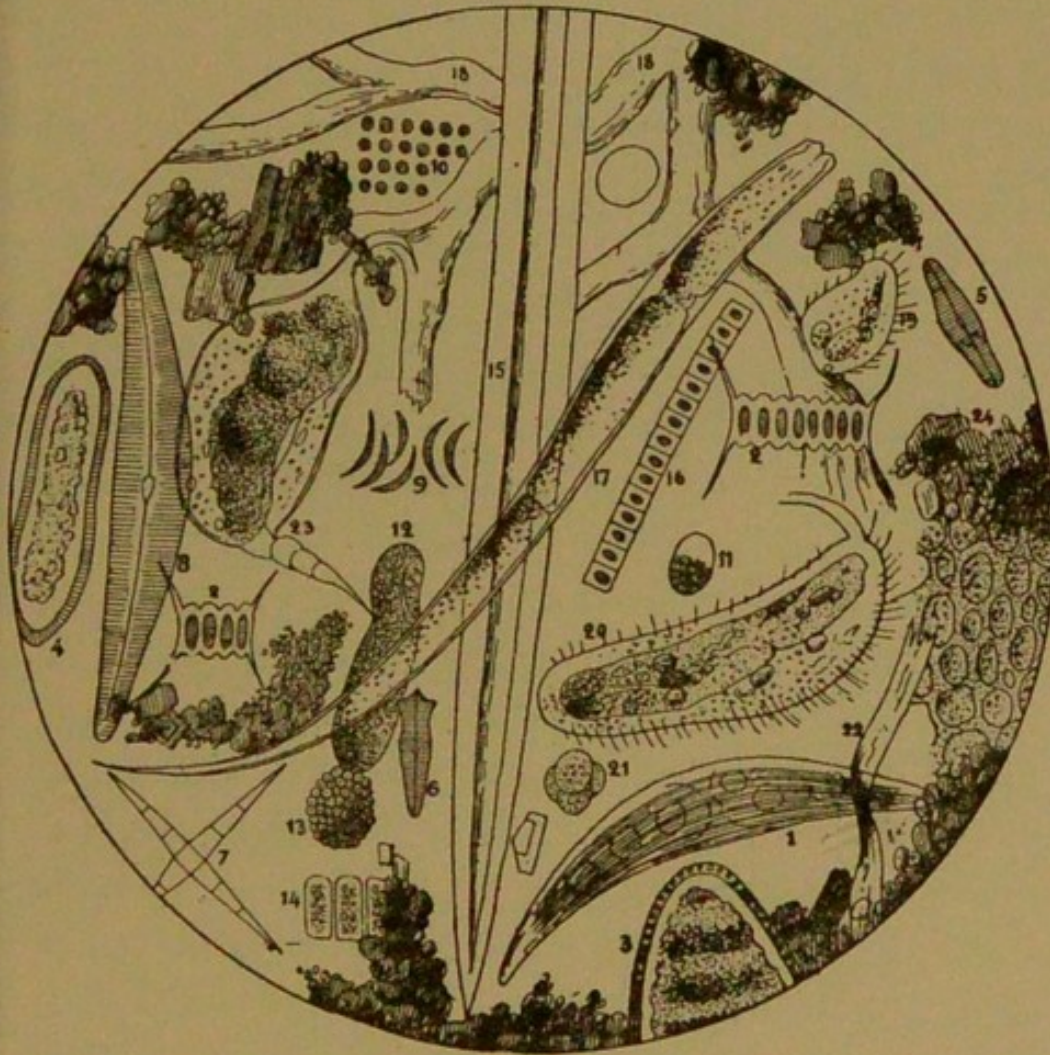


FIG. 15. Seine at Port à l'Anglais. 1, 2, Desmids; 3—8, Diatoms; 12, 19, 20, Infusoria; 15, Sponge Spicule; 14, 16, Confervæ; 17, Anguillula; 23, Rotifer.

waters probably drop in from falling atmospheric dust, and when growths of organic matter occur in deep well waters, usually they may be traced in

such accidental origin, and can be prevented by covering the well. In less pure waters one frequently finds that in the darkness of the water-pipe filaments of considerable length grow, and sometimes to such an extent that the valves and taps become choked.

It is very important that all drinking waters used by man should be kept away from animals, as parasitic maladies, like tapeworm and hydatid disease, have been frequently traced to water which has been polluted in this way. Dogs are especially liable to such diseases, and in Queensland it is said that the shepherds, while not too particular as to the water they drink, refuse to make use of any which bears evidence of having been drunk by a dog. Sheep and other animals may also convey parasites, so that it is imperative to avoid drinking any pond or brook water unless it has been filtered or boiled. The danger is more imminent in tropical countries, as in India, where the ova of a filaria, or kind of thread-worm, have been several times discovered in the waters of tanks and streams. *Filaria dracunculus*, the guinea-worm, was proved by Hirsch to be communicated by drinking the foul water of streams. Many other species of parasitic worms have also been traced to water, and animals often suffer from epidemics which have originated in this way (Fig. 16).

Fresh-water sponges occur as soft, fibrous masses of brown or greenish colour in tanks and water-butts where the liquid is continually in motion. When

When they die, the spicules which form their supporting skeletons are liberated, and may be detected in the water sediment by the microscope as minute pointed bodies of characteristic shape (Fig. 15, No. 15). The brown or grey sponges occasionally grow in water-pipes and cause obstruction, and the products of their growth and decay contaminate the water, and



FIG. 16. Eggs of parasitic worms. *a, b*, *Botryocephalus latus*; *c*, *Ascaris lumbricoides*; *d*, *Oxyuris vermicularis*; *e*, *Trichocephalus dispar*; *f, g, h*, *Anchylostomum duodenale* in different stages.

occasion an unpleasant odour and taste. They thrive most in summer, and will not grow in a water properly filtered and therefore free from the organisms which constitute their food; consequently the presence of sponge spicules in a sediment is a bad indication.

The sanitary significance of the presence of living organisms in water rests chiefly in the fact that where they are thriving there must be an adequate supply of

their appropriate food. Green algæ require the presence of considerable quantities of mineral ingredients, such as lime, salts of potassium, ammonia, and nitrates, which can all be derived from sewage, while certain crustacea and infusoria feed upon solid organic matter undergoing decay.

A green unicellular alga, a species of protococcus, is frequently seen encrusting decanters in which water has been allowed to stand.

It is found that the growth of green algæ can be prevented by excluding light from the water during storage. With this object, as well as to protect from dust and smoke and to prevent freezing in winter, reservoirs and wells are often covered over with brick arches. On the other hand, the beneficial effect of light in destroying the germs of disease (p. 160) is in this way hindered or lost. The algæ are infinitely less dangerous than the pathogenic bacteria, and as they undoubtedly cause a disappearance of some of the organic matter present, their presence may be useful in some cases.

Dr. O. Strohmeyer finds at the Hamburg water-works that the green algæ are very effective agents in removing bacteria from the water. In some cases the water has been rendered practically sterile in this way. And it is suggested by Dr. Kemna that the oxygen, or possibly ozone, liberated by the algæ brings about this result. Algæ are especially abundant on the surface of filter-beds, and different species appear

regularly at different seasons. *Hydrodictyon*, a green form having a hexagonal network, seems to be most useful in this respect (p. 175).

The most important of the solid bodies present in water are the vegetable organisms called bacteria, which are usually invisible to the naked eye and to the lower powers of the microscope. Under higher powers, they appear as minute points or as moving rods, which congregate together into groups and lines, but sometimes associate in pairs or form long segmented filaments (p. 282). To make out their form and structure requires the highest powers, with the aid of immersion lenses and special illumination. Even then these minute forms of life frequently so resemble one another that further experiments are necessary before it is possible to form any conclusions as to the species to which they belong. Their cultivation and isolation require considerable care, and their importance has increased since the discovery of the close connections which exist between certain diseases and these microbes. A bacteriological examination of a water is therefore as necessary as a chemical analysis, if it is required to ascertain the absence or presence of specific disease-producing organisms.

It is a familiar fact that yeast is capable of converting sugar into alcohol and carbonic acid, and that, when examined under the microscope, it is seen to consist of round cells of a species of fungus called *Saccharomyces*, or *Torula, cerevisiæ*. Many years ago,

Döbereiner proved that, before alcohol was formed, an intermediate body called "invert sugar" was produced, and other investigators noticed that similar changes could be effected in starch without the presence of any living cells, provided a substance called diastase, which exists in malt, was present. Liebig argued from these facts that diseases might have a similar origin, and, from the idea of *contact*, the theory was called "catalytic." It was consequently recognised that many matters undergoing change could propagate that change to other unstable molecules near them. Diseases were therefore presumed to be due to the action of organic ferments, or "enzymes," from which idea such affections were termed "*zymotic*" (*ζυμα*, yeast), a term which is still retained. As a consequence of this theory, *all* organic matter in waters was looked upon with suspicion, and the determination of its amount by chemical analysis was regarded as a measure of the wholesomeness or otherwise of a potable water.

But Pasteur subsequently found that, provided the living cells of yeast were excluded, no fermentation took place, and that substances and temperatures which hindered the growth of the ferment also hindered the change into alcohol and carbonic acid; that, in fact, the fermentation was a vital act of assimilation and excretion on the part of the fungus, that the sugar was really its food, and the other products its excreta. He further demonstrated that

germs conveyed by dust and from water were the causes of change in milk, blood, broth, &c., and if the germs were killed by boiling or removed by careful filtration, and the liquids, contained in a perfectly clean vessel or one that had been sterilised by heat, were then protected from dust by plugs of sterilised cotton wool, that then the fluids, although perfectly accessible to air filtered through the wool, would remain without putrefaction for an indefinite period. Since disease presented many analogies to putrefaction, he developed the germ or microbic theory of disease, which has been established by subsequent investigators for several of the more dangerous diseases, and is believed to explain the origin of many others.

Pasteur himself and his pupils, by long-continued investigations, succeeded in demonstrating the existence of bacteria in the blood and tissues of infected patients, and by inoculating animals with cultivations of these bacteria proved that they were pathogenic, or capable of re-producing the symptoms of the disease. A very large number of bacteria have thus been studied, and their characteristics described, but subsequent research has shown that in some cases what have been described as apparently different forms are merely transitional stages in the life history of a single species. The variation in the conditions under which the organism lives, the temperature and the food, and other circumstances, have to be carefully studied before the true nature of

the species can be ascertained. In some cases these variations produce such changes in the physiological action and structure of the organism that its nature is entirely altered. Thus the bacilli of anthrax, or wool-sorters' disease, sometimes pass into what is known as the spore condition, and in this state, according to Koch, will remain dormant for months, perhaps for years, until they reach the temperature of 16° C. (62° F.), when they will again commence to grow and multiply. The mature organisms, on the other hand, when placed in Thames water at 12° C., according to Percy Frankland, disappear in less than five days; they are also killed by a much lower temperature than that which destroys the spores. As a general rule, the spores of bacteria, like the seeds of higher plants, are possessed of much greater vitality than the fully developed organism, the latter being killed by a temperature of 60° C. or less, and more easily destroyed by disinfectants, while the spores can withstand any temperature below that of boiling water for a considerable time, and are also less affected by chemical reagents. Cold and dryness have little effect on the spores. On account of this variability, although the number of species of bacteria have been greatly reduced, the difficulty of identifying a particular bacillus and following its life history is very considerably augmented.

It is only a few bacteria which, up to the present time, have been definitely branded as "germs of

disease." As all natural waters contain microbes, and some immense numbers of them, and as they are almost universally distributed through the air and in our food, it is fortunate that the majority are harmless and even useful to man by destroying organic matter, which they turn into carbonic acid, water, ammonia, and nitrates. It is also more than probable that these harmless bacteria which exist in waters wage war upon any pathogenic organisms that may be present, either by starving them out or by poisoning them with the products they excrete. In this latter way they even render the water unfit for themselves to live in, and dying, sink with the sediment to the bottom. Such a process naturally happens in settling reservoirs. Percy Frankland demonstrated that ordinary surface waters, like that of the Thames, were capable of rapidly getting rid of certain injurious bacteria, independently of the further multiplication of the common water organisms, and, therefore, attributed the action not to "crowding out," or "struggle for existence," but to the elaboration of products by the latter, and possibly also by vegetable life, which are inimical to, for example, the typhoid bacillus. Frankland added this organism to Thames water, and found that it disappeared in nine to thirteen days, whereas in the purer deep well water of the Kent Company it survived for thirty-three to thirty-nine days (*Proceedings Royal Society*, lvi. 543).

The fact that the excretory products of bacteria are

inimical to bacteria themselves is the foundation of the processes of inoculation against disease. The microbes are grown abundantly in a "culture medium," which is filtered through porcelain to remove the organisms, and the liquid containing the product of their lives is found on injection into the veins of animals to be more or less protective against their future inroads. Duclaux, indeed, has termed these bacteria "the scavengers of the waters." Natural purification, then, by subsidence, light (p. 160), oxidation, and life action, accounts for the fact that, though myriads of disease germs must pass into rivers from the drainage and sewage polluting their upper course, they can rarely be discovered in the water after a flow of a few miles. Dr. Tidy contended that a few miles of flow were sufficient to purify any river, but the contention is not a safe one, since, if any survive, transplantation into purified water will cause them to recommence multiplication with extraordinary vigour, and may give rise to a fresh outbreak. Many epidemics which have often suddenly occurred may be explained in this way. It is also important to note that a water is not necessarily wholesome because by bacteriological examination it is found to be sterile, or free from microbes, as in that case a "sterilised"—*i.e.*, perfectly filtered or heated—sewage would be fit for drinking, whereas it might be poisonous from the presence of "ptomaines," or other products of bacterial growth, or might be injurious from

excessive quantities of mineral salts. A chemical analysis is, therefore, always necessary, in addition to a bacteriological examination, before a reliable opinion can be formed upon the purity of a water.

The distribution of bacteria in water is modified by every shower of rain, as the rain carries down large numbers of organisms or their spores floating in the air. Miquel, Hare, and others have shown that the number of micro-organisms in the air rapidly decreases as we ascend; therefore the water of upland surfaces at first contains very few. Surface waters that are still or in very slow motion develop large numbers; but as they are always depositing, in lakes they are almost absent. Rapid streams flowing over gravelly beds generally become purified from microbes, though they may be turbid from mineral matter, and springs at their origin are usually free from life. Rivers contain the drainage of their entire basins, and must necessarily hold a collection of all the surviving organisms of the land, of the air, and of the towns and villages that they have passed. A river in flood contains, of course, a larger number and variety than at ordinary times. Sea water has fewer microbes, and is a conspicuous example of a water that would pass a bacteriological examination and yet would not be potable.

Among zymotic diseases which have been directly traced to special bacteria in drinking water are Asiatic cholera and typhoid fever, whilst diphtheria has been

proved to have originated from impure milk. In many other diseases the causation by water is almost certain, although the bacillus has not been found. There are a large number of instances in which typhoid seems to have been specially due to bad water. Many of them are given in the reports of the Medical Officer of Health of the Local Government Board from 1868 to the present time.*

The bacillus of anthrax, or splenic fever, is of common occurrence in hair, wool, and fur, and is easily transferred to water, in which its spores were found by P. Frankland to be capable of surviving for two years, besides enduring great variations of temperature. An outbreak of the disease in Wurtemberg (*Zeitschrift für Hygiene*, viii. 179) was traced by Rotz to water, while Diatroptoff found the *Bacillus anthracis* in the mud of a spring (*Annales de l'Institut Pasteur*, 1893, p. 286). Consequently there is danger of this disease being transmitted to a river water from wool-scouring or fur factories or tanneries on its banks. Fatal cases of anthrax, or "wool-sorters' disease," periodically occur in London.

The outbreak of enteric fever in the Tees valley in 1891-2 is a good illustration of a water-borne epidemic. According to Dr. Barry, two sudden and marked outbursts of this disease occurred at a time of year when they were not usual. The localities supplied

* Also P. F. Frankland, *Proc. Roy. Soc.*, lvi. 396.

with water from the Tees suffered very heavily, while others not so supplied escaped. This river is subject to the grossest fouling by human excreta, and, previous to the epidemics, sudden floods washed vast masses of filth which had been accumulating on its banks down the stream up to and past the points of intake from where the water was being pumped, after a doubtful filtration through gravel and sand, and delivered to certain populations. It was these populations that suffered from the exceptional prevalence of enteric fever. Dr. Thorne Thorne remarks, "Seldom has the relation of water so befouled to the wholesale occurrence of enteric disease been more obvious" (Report of the Medical Officer to the Local Government Board, 1893). This evidence, however, was not deemed conclusive by the Royal Commission on the Metropolitan Water Supply.

Although typhoid is, without doubt, water-borne, the difficulties attending the isolation and identification of the typhoid bacillus make it often impossible to prove its presence in waters which have certainly been the source of the disease. On removal, however, of the pollution, the disease has disappeared, so that the connection is undoubted. Although it appears to be established that organisms survive for long periods in soil, they die rapidly both in sewers and rivers. Parry Laws and Andrewes, in a report to the London County Council, Dec., 1894, state that they failed to find the typhoid bacillus on careful bacteriological

analysis of many sewages, and only discovered it in sewage from the *main drain* of the Homerton hospital when forty cases were under treatment, and the disinfection of the stools had purposely been discontinued for two days previously. As to cholera, the reports of the visitations of 1854 and 1866, and of the epidemic of Hamburg in 1892, leave no doubt as to the agency of water in propagating the disease.

A great number of bacteria live in soil, a few of them pathogenic, such as *Staphylococcus pyogenes aureus*, an organism that may be the cause of wounds festering so frequently when dirt enters them. These bacteria naturally find their way into the water of shallow wells. Among the many ways in which dangerous organisms may gain admission to water, drainage from cultivated and especially manured land, sewage of towns, cesspools, privies along the banks of streams, animals drinking from or discharging into wells, springs, or watercourses,* and the floating dust of the atmosphere are the most prominent.

* Besides anthrax and typhoid, glanders, hog and chicken cholera, and diphtheria have been thus occasioned in animals, and in some cases have been undoubtedly transferred by their milk or flesh to man.

CHAPTER III.

DIFFERENT KINDS OF WATER.

NATURAL waters may be classified as :

1. *Rain water*, or that which is precipitated from the atmosphere under any conditions, as dew, frost, snow or hail.

2. *Surface water* : all collections in free contact with the atmosphere : streams, lakes, ponds and ditches.

3. *Subsoil or ground water*, not in free contact with the atmosphere, percolating or flowing through the soil or rock at a moderate distance below the surface, and derived in great part from the rain or surface water of the district.

4. *Deep spring or artesian water*, accumulated at a considerable distance below the surface, the subsoil water having been excluded by difficultly permeable strata.

5. *Mineral waters, sea water*, and that of saline lakes.

When any of these varieties are heated in a glass vessel, it will be noticed that bubbles form and ascend through the liquid : these are mainly oxygen and nitrogen dissolved from air, and liberated because gases are more soluble in cold than in hot liquids. Bubbles of steam next appear below and at first condense higher in the liquid, but as the heat increases

they at last mount to the surface and the liquid boils.

If an apparatus be arranged so that the steam shall pass through a "worm," or tube surrounded by cold water, it is possible to collect any quantity of the condensed steam (Fig. 17). The worm should be of *tin* (not tin-plate) or stoneware, *on no account of lead*, because this metal is easily dissolved and contaminates

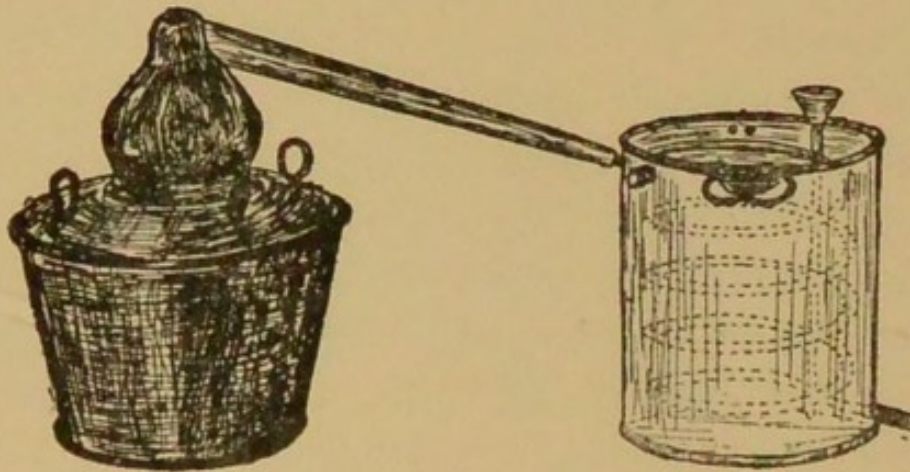


FIG. 17. Simple Still and Worm.

the water. The solid bodies in water are not volatile at the boiling temperature; consequently the distilled water is free from all solid matter, such as salt, carbonate of lime, &c., and only contains some of the *gases* of the water. Distillation therefore is used for purifying waters for chemical purposes and for making ice and some aerated beverages, also at sea, or wherever it is necessary to obtain fresh water from that which is too salt or foul to drink, or too hard to be used in steam boilers. By multiple

evaporators, such as the Yaryan, large quantities of distilled water can be obtained; but this liquid is not pleasant to drink, having a flat and sometimes burnt taste from the contact with heated metal, while any natural odour of the water is intensified. Distilled water also attacks lead very rapidly, and therefore must not be conveyed in pipes or stored in cisterns of that metal. It can be aerated and thus rendered more palatable by shaking vigorously with air, or better by being allowed to trickle over a long column of granular charcoal, with a current of filtered air passing upwards, as is done at sea.

The author finds that a small quantity of bicarbonate of soda, about two grains per gallon, gives a palatable result, which is improved by adding about two drops to the gallon of *pure* hydrochloric acid, previously diluted to about 10 per cent. strength. In this way a minute quantity of sodium chloride (common salt) is formed, which is, of course, innocuous, and communicates an agreeable slight flavour, while the carbonic acid liberated supplies the deficient piquancy. Such water obtained from a simple portable still, heated over the camp fire, is useful in expeditions through countries where the natural water is malarial or saline. The first portions distilled should always be rejected, and the distillation not carried too far. It is in many cases perfectly possible to arrange a constant supply of water from a tank elevated on a pole support. Bicarbonate of soda and hydrochloric acid could always

be carried, as they are almost indispensable for other purposes. The water so yielded would be more wholesome than any that could be obtained by filtration.

Condensed water from steam engines is always contaminated with oil, and is therefore generally not of much value.

It has been shown that many germs multiply more rapidly in distilled than in ordinary water. Hence the former is found to become rapidly foul and ill-tasted when exposed to the air.

Rainwater.—A process exactly parallel to the above is continually going on in nature. Wherever water is exposed to the air at any temperature, it is always evaporating, and so much the faster the more surface is exposed, as may easily be shown by the rapidity with which spilt water dries up when spread out in a thin layer by a cloth. As in artificial distillation, the solid matters remain behind, while the liquid rising into the atmosphere collects in clouds, from which it descends as rain, or sometimes as snow or hail. Rain, therefore, should be the same as distilled water were it not that it carries down with it most of the dust of the atmosphere and various germs which have been floating in the air, and also a quantity of the gases of the air. Out in the open country the rain is of considerable purity as regards solid matters, hence it is almost perfectly soft, but it contains somewhat large quantities of ammonia and varying amounts of nitrates and nitrites (according to the electrical

condition of the atmosphere), besides the germs and other constituents of the dust. These solid impurities are less in amount the greater the elevation, but are never entirely absent, several observers having found them in water collected at the greatest height ever reached by a balloon. In fact, Aitken and others have experimentally shown that solid particles are absolutely necessary before condensation of aqueous vapour can take place. Rainwater, as is well known, is admirably suited for washing, on account of its softness, but it possesses the same faults of unpalatability and of attacking lead that are shown by distilled water, and requires to be treated in the same way when used for drinking. Under the microscope rainwater shows minute sandy particles, believed to be meteoric dust, which is ever present in the remotest alpine regions (Tyndall), fragments of decayed and dried vegetable tissue, occasionally animal hairs, pollen granules, small insects, spores of fungi, and always bacteria. On account of the ammonia which forms their food, the latter rapidly multiply, and render the stored water so polluted that rainwater should always be filtered through a germ-proof filter when required for drinking purposes. Near the sea the rain contains salt, carried by the winds from the spray of the waves.* In the neighbourhood of towns

* During a storm Professor Church found the rain thirty-five miles from the coast to contain 6·97 parts per 100,000 of chlorine, due probably to a cyclone of sea spray. Such water would also be hard.

it is often exceedingly dirty from soot and the products of respiration, and is then quite unfit for washing until it has been strained. It is also acid from the presence of sulphuric acid derived from the sulphur in coal.

Angus Smith found in 100,000 parts of London rain-water two parts of sulphuric acid, in Manchester and Liverpool four to five, and in Glasgow eight parts. Such rain when it falls on buildings dissolves lime, iron, lead, &c., from the roofs, walls, gutters, and pipes, and, besides containing much soot and tarry matter, may become very hard. *Snow* is even more impure, as after falling it absorbs gases and dust from the atmosphere. The foulness of the water that is melted from London snow is a good example of how great may be the contamination caused in this way.

After the rain has fallen for some time and has effected a cleansing of the atmosphere, it becomes much purer even in towns. In country districts and in arid regions especially, rainwater is of great value, and should be collected with care in gutters regularly freed from the droppings of birds and from dead leaves and dust, and stored in tanks or barrels charred or tarred inside. With these precautions, rainwater should be used much more than at present. In some parts of South Africa it is the only good supply attainable, and is collected from the roofs of farms and outbuildings by means of galvanised iron or tarred wood gutters. Venice and many other continental cities are still supplied with rainwater both from public and

private reservoirs, which are commonly constructed underground. In Jerusalem every house is built over its own cistern; many have three or four, or even more, the whole supply of water for the consumption of each family in a year being contained in them.

These cisterns are stone chambers, generally vaulted, into which the rains that fall on the flat terraces drain. The houses are damp and unhealthy, and ague is almost universal. Some are provided with sand filters, from which the clear water runs into covered wells. The necessity of a reservoir is due to the fact that otherwise, on account of the extended surface of collection, evaporation would carry off the water as fast as it falls.

Farmhouses in many rural districts in England collect the water from the roofs in under-

ground brick or cement cisterns arched over, from which it is pumped into the houses, where it is used constantly for washing, cooking, and tea-making, for which purposes it is especially suitable from its softness. After subsidence it is clear, and is even used for drinking in times of scarcity. There are many similar arrangements in the neighbourhood of London.

W.P.

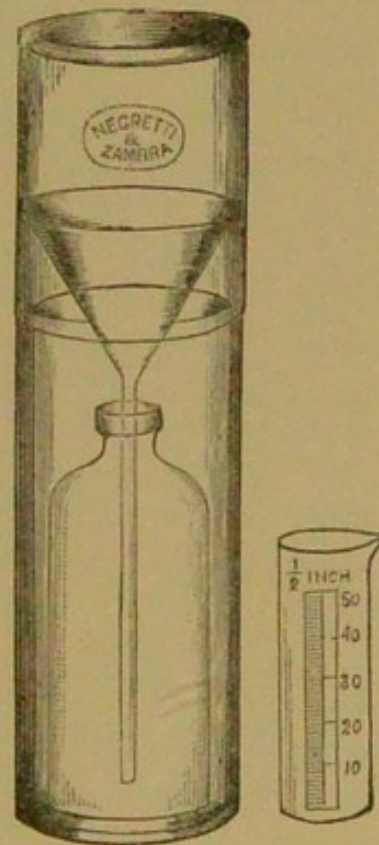


FIG. 18.
Standard rain-gauge.

F

Rain Gauge.—A form used in the Meteorological Office has a circular metal funnel eight inches in diameter, protected from dust and evaporation by a closely fitting metal cylinder, open at both ends and reaching about six inches above the funnel. The simple form (Fig. 18) has a rim directed inwards to prevent loss by splashing. The area would be about 50 sq. in. if round, or 64 if square. Larger gauges are usually measured by a float and rod, while for continuous observations self-recording instruments, like Beckley's and Richards', must be employed. The Rothampstead gauge is an inverted hollow pyramid of cemented brick, with a base measuring $\frac{1}{1000}$ acre. The height above the sea must be recorded, as at the top of a building less rain is collected than at the bottom, owing possibly to the lower layers of the atmosphere being generally more saturated with moisture than those above.

The amount collected in 24 hours, measured in inches, gives directly, or by calculation, the depth in the layer of rain that would form over a whole level country, if none were lost. The numbers for all the days added together give the *annual* rainfall, which varies considerably, being in London about twenty-five inches, in hilly districts forty to fifty, with an average for the whole of England of about thirty inches. At Borrowdale, Cumberland, it is 140, while at Cherrapungi in Assam it is the heaviest known, namely 500 inches. It also varies from month to

month, being greatest generally in November. The rain which falls on roofs measures from two and a half to three gallons per day for each person,* as compared with the ordinary town supply of 20 to 30 gals. Yet, being, when carefully collected, a water naturally very soft, and therefore specially suited for washing, cooking, and trade uses, it is a great extravagance to allow it to wash the streets and flush the drains, which objects might be served equally well by surface or sea water. One of the great difficulties in sewage disposal is the needless volume which is received at the works in periods of rain, especially when pumping is required. The dilution should be effected, not by the uncertain rainfall, but by properly arranged flushing tanks, in which again sea water or any common surface water could be used.

In country houses, the rainwater can be received in a special automatic separator (Roberts') fixed to the eend gutter of the house, so that the first dirty rain that falls is rejected. The collector consists of a removable bucket, which does not recover its position after the rejection of the first washings, and allows the subsequent nearly pure rainwater to be gathered. If the object be, as in certain outlying districts, such as the Western United States and South Africa, to

* The following rule is approximate: Area of roof in sq. ft. \times annual rainfall in ft. \div 100 = supply in gallons per day for a very dry year.

collect all available rainfall without loss by evaporation, high-pitched roofs and non-absorbent materials should be adopted. Slates are the cleanest material, and absorb only about 1 per cent. of the water falling on them, if they are of good quality, Bangor slates being the best; whereas tiles, besides being heavier, take up from 3 to 18 per cent. In the freight to

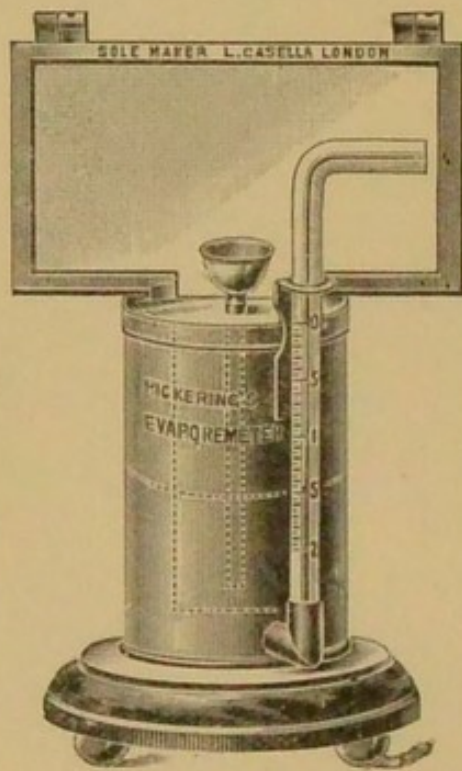


FIG. 19.

Pickering's Evaporometer.

distant countries the advantage of lightness in slate has also to be taken into consideration.

The "Patent Standard Evaporometer" of Spencer P. Pickering, F.R.S., is devised for directly measuring the volume of water evaporated from a moist surface: A framed sheet of blotting-paper is provided with a tongue which dips into distilled water in the vessel beneath. The side tube is

graduated to indicate the units of volume evaporated per unit area of paper exposed. It is made by Casella (Fig. 19). The rate of evaporation is an important factor in reference to the loss of water in reservoirs. Tables of evaporation are of very little value, as there are so many disturbing influences, such as the direction and force of the wind, the

character of the soil, influence of vegetation, &c., that the result is of very local application, and should be determined specially for each place and time.

Surface Water.—It must be distinctly understood that the whole of our supply of fresh water, or water fit for drinking, comes originally from rain. Of this about one-third is lost by evaporation—*i.e.*, dries up—and eventually comes down again from the clouds. Another third sinks into the ground more or less deeply, and the remaining third runs over the surface as streamlets, which unite to form rivers. As it sinks into the soil, water, which is almost a universal solvent, takes up the soluble matters which it meets with, and becomes, according to the distance to which it penetrates and the character of the rocks which it traverses, more and more a solution of the earthy constituents, and further departs from the purity of rainwater. But in its underground course it undergoes a process of natural filtration: solid matters of an objectionable character are gradually sifted out, and the extent to which this natural purification has gone makes the difference which is recognised, although sometimes it is hard to define, between surface waters, ground or subsoil waters, deep waters, and springs.

Surface water is generally that which has penetrated the coarse alluvial gravel or drift which in most regions overlies the solid strata. It is easily obtained by a shallow well, and in the extension of

London in former times, as is shown by early maps, was so entirely a source of supply that the population followed the porous strata or beds of gravel, and left at first uninhabited those districts which were underlaid with clay.

But the danger from surface water only filtered through a few layers of gravel, and therefore insufficiently filtered, became more pronounced when the population grew, and the amount of excrementitious matter soaking into the soil became greater, until at last the surface water in inhabited districts was actually a mere solution of the sewage that had soaked into the soil from the countless privies and cesspools, and was capable of transmitting over a large area any disease that might be prevalent. This fact, which has been repeatedly proved in numerous epidemics, led to the closing of shallow pumps and wells in towns, even when, as occurred in some cases, they were actually popular from their bright and sparkling character—qualities which, as already shown, are by no means inconsistent with serious and dangerous pollution.

Even in the country, the surface wells of farmhouses are mostly for convenience placed in close proximity to piggeries, middens, and other sources of pollution, and every analyst knows that among these shallow well supplies one meets with waters of the very worst type.

For these reasons surface waters, and what are

called "land springs," as a class, are to be rejected as unsafe for potable and culinary purposes. Great care must also be exercised to exclude such water from deep wells and reservoirs. The means of doing so will be further considered.

Upland surface waters from moors or mountain streams are, on the other hand, almost free from animal pollution, and where they have risen and flowed over the older rocks, like granite and slate, they are also peculiarly soft, or free from lime and magnesia salts, not having had time to dissolve much solid matter from the soil, but they frequently contain much vegetable or peaty matter. Among these some of the purest natural waters are to be found, like the Glasgow and Manchester supplies, and the proposed London supply from Wales. The amount of dissolved solids in the upland surface waters was found in a series of nearly 200 analyses by the Rivers Commission to vary from about $1\frac{1}{2}$ to 3 parts per 100,000 from the igneous rocks, to about 15 parts from shales and sandstones, and reached as much as 77.5 parts in waters from chalk and limestone hills. The latter, of course, would possess considerable hardness. The small amount of organic nitrogen, as well as the almost entire absence of nitrates and chlorides, proved the organic matter present to be of vegetable origin and to be the drainage of uncultivated land. Where cultivation occurs and manure is used the water

approximates to the constitution of lowland drainage, of rivers, and of shallow wells. In some towns on the Tees, where human manure was extensively distributed to fertilise the upland districts, the whole water supply became so contaminated as to cause serious epidemics of enteric or typhoid fever.

Another example of this is described in the Local Government Board Report for 1892-3. In 1891 enteric fever attacked Rotherham and two adjoining districts in South Yorkshire. It was proved to be almost confined to those portions having a certain high-level water supply derived from a gathering ground of 2,200 acres and two springs. The greater part of the gathering ground is cultivated, and much of it was found to be covered down to the very margin of the streams threading their way to the reservoir with manure, in which human excreta were detected. Dr. Klein, in a bacteriological report, stated, "that the water is most probably polluted with excrementitious matter." For this reason at Bury and elsewhere the policy has been pursued of buying up the farms on the watersheds wherever possible, with the result that the gathering grounds can be cleared of human habitations and freed from any likely sources of pollution. It is obvious, however, that unless the policy of clearing the watershed were thoroughly carried out it would be a delusion, and would not obviate the expense and necessity of subsequent filtration. In most cases, compulsory powers from

Parliament would have to be obtained, as the short-sighted opposition of local landowners is often extreme, and their demands exorbitant.

There is a serious local objection to the appropriation of a large part of the water of an upland surface for the use of large cities; thus the new scheme of London water supply from Wales has been objected to locally, on the ground that the Wye and the Usk would lose a considerable quantity of water, the supply to Birmingham would be affected, and the salmon fisheries of both rivers injured. It will be seen, however, that a very great reduction could be made in the waste that occurs in the water supply of towns, and that by using the purer mountain water exclusively for drinking, and employing ordinary waters for washing, trade, and sanitary purposes, a much less demand would be made on the upland area, and the objection would disappear.

When springs are cut off from a river, the quantity of water thus abstracted must be compensated by the construction of reservoirs sufficiently large to keep up the flow of the river during the dry season, as is the practice with canals.

[NOTE.—The volume of water absorbed and evaporated on a gathering ground varies considerably, so that the general statement, p. 69, which is true as regards the Thames and Seine, is not by any means of universal application.]

CHAPTER IV.

SPRINGS AND WELLS.

ALL porous materials that are wetted by a liquid are capable of retaining it in their interstices by "capillary attraction," just as a sponge does, and in the same way, when they are saturated, will allow the excess to drip out, and when they are compressed will give up a further quantity according to the pressure. The same is the case with rocks: sandstone, sand, and gravel* will absorb, as a rule, about one quarter of their weight of water without allowing any to flow out by gravity before they become *saturated*. If, afterwards, any further quantity of water flows in at one end a corresponding amount flows out at the other. But there are certain soils, such as clay, which do not allow water to penetrate them readily, and are known as "impervious strata." If rocks were laid horizontally, the one-third of the rainfall that permeates into the ground would be stopped by a layer of clay, and would form an underground reservoir of what has been called "ground water." But the internal forces acting in the body of the earth

* The ordinary idea of "rock" is something compact and hard, but geologically it is more convenient to speak of all formations of the earth's crust as rocks, and such is the universal custom in geological works.

have twisted and bent the strata into curves, which are called *anticlinal* when the sides descend away from one another, like the letter A, and *synclinal* when they slope towards each other, like a V, the highest and lowest points tracing respectively an anticlinal or synclinal *axis*. The angle made with the horizon is called the *dip*, which is expressed in degrees, and also described as east, west, &c., according to its bearing. The subsequent action of water in denuding or wearing away the upper portions of the rock leaves the synclinal curves as basins, with the edges of the strata exposed at the surface. The line of emergence of a stratum at the surface is called its *outcrop*, and its direction the *strike*. The outcrop on a flat surface coincides with the strike, but this relation is much disturbed by inequalities on the surface, so that the outcrop becomes a sinuous or wavy line. Rain falling on the upturned edges of a porous bed, such as gravel, descends till it meets with an impervious or saturated layer. If there be no outlet the entire stratum becomes in time saturated, and is then said to be *waterlogged*. But in cases where a valley has been cut by a river or by prehistoric glaciers through a lower portion of the beds, the rain that has entered above escapes at the lowest level as SPRINGS (Fig. 20).

Along the South Coast in places near the sea-level at the base of the chalk, considerable volumes of water escape into the sea, derived from the rainfall on

the Weald, and it has been suggested that such water might be rendered available not only, as at present, for the seaside towns when not wasted, but even as a supplement to the metropolitan supply.

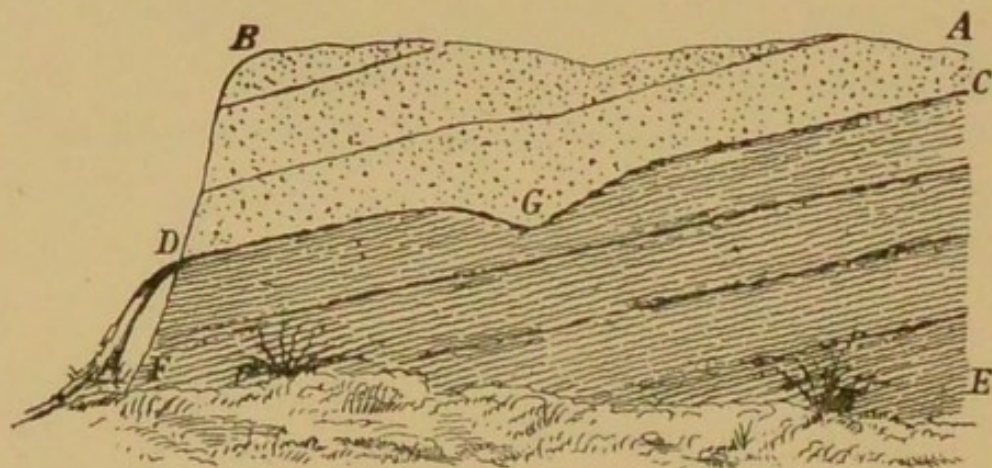


FIG. 20. Diagram of spring. AB, porous rock; CD, impervious strata; G, pocket; D, spring.

In other cases where the side of a synclinal curve has been worn away unequally, the body of water on

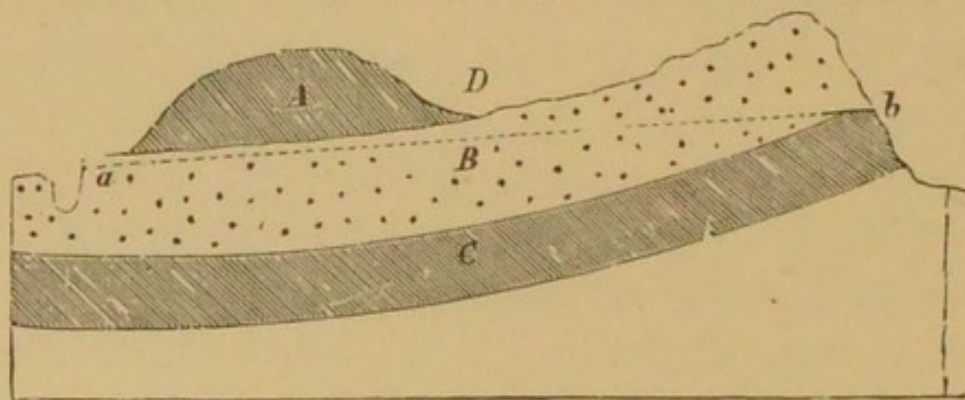


FIG. 21. Springs in synclinal.

the longer slope will appear as springs on the lower outcrop (Fig. 21). During the passage of the water through the rocks it dissolves a number of their mineral constituents, assisted greatly by the carbonic acid which

it has absorbed from the atmosphere, and by that which has been formed by the oxidation of organic matter derived from the surface. In this way it may become saline or hard, aerated or chalybeate, according to the composition of the strata it has traversed. This solvent action on chalk and limestone frequently excavates underground channels and large caverns, which in many cases constitute natural subterranean reservoirs of very considerable capacity. Occasionally rivers in cretaceous districts disappear in a "swallow hole" of this kind and reappear at a point some distance further, as is the case with the Mole near Dorking and other rivers. Such an appearance may sometimes be mistaken for a spring, but its composition will generally reveal that it is really a surface water.

Another condition almost necessary for the formation of underground reservoirs of water and of springs is the inclusion of the porous water-bearing strata between upper and lower layers of an impervious material like clay, heavy marl, or shales. The weight of the superincumbent water often causes the spring to emerge with considerable force, as at the fountain of Vacluse and other places.

In its transit through the porous rock the water will undergo a natural filtration, which will be proportionately complete according to the distance traversed and the rate of progress, which will in its turn depend on the fineness of the filtering strata.

At the same time, by contact with dissolved oxygen and by the action of the bacteria which it gathered at its first entrance into the soil, the organic matters will be decomposed into harmless mineral substances, like ammonia and carbonic acid, which are often present in considerable quantities in moderately deep or subsoil waters. Later, the ammonia is oxidised into nitrates, the bacteria and all suspended particles are removed, and the water emerges as springs or remains as deep water to be reached by boring, in either case being clear and bright, and almost absolutely free from germs and organic matter. For this reason spring water has always been considered to be an ideal supply. But, inasmuch as mere mechanical filtration cannot remove the dissolved mineral constituents, many springs, especially in Gault, Greensand, and New Red Sandstone, are so charged with salts of soda, magnesia and lime, or so impregnated with iron, as to be quite unfitted for drinking.

In Hertfordshire and Surrey an exceptional rainfall results in the formation of "bournes," or the outbreak of springs in places where the water level, in permeable rocks, is usually at some depth underground. Rapid streams arise in valleys usually dry: the water is often of considerable organic purity, and would probably pay for storage in small reservoirs on the South African principle, in this way also avoiding the damage by floods.

Springs are of two classes, LAND SPRINGS and DEEP

SPRINGS; the former are mostly found on the face of slopes, and are caused by the outcrop of the impervious floor, of clay, for instance, which hinders the water from descending further. Deep springs may arise from fissures in the impermeable strata, which allow the water in the layers beneath to rise to the surface.

The former class frequently become dry in periods without rain, and consist of surface water more or

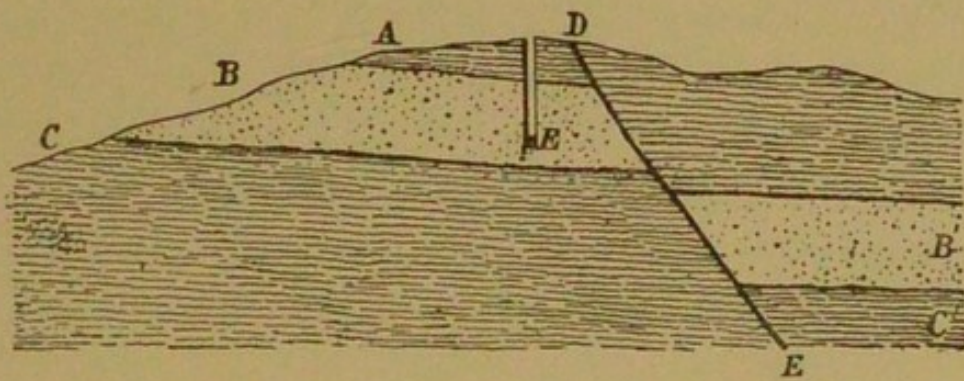


FIG. 22. Fault cutting off springs from water-bearing strata.

less filtered and oxidised. Deep springs are nearly always permanent, and yield water free from organic impurities if surface drainage has been excluded.

Owing to upheaval and depression, the rocks have frequently experienced dislocation by cracks or faults which often interrupt the strata and throw them for great distances out of their level. A continuous line of springs often reveals the presence of a *fault* (Fig. 22). The course of the underground water may

also be cut off or diverted by this cause, as shown at D, so that the final lowest outcrop of the original water-bearing strata may be totally devoid of springs. Moreover, the underground current may pass to great depths, and even to points horizontally far remote from where it penetrated, particularly in the mountain limestone and in chalk. Therefore, in seeking for water geological maps and sections must be consulted, particularly as to the occurrence of faults.

In regions imperfectly explored the surface must be carefully inspected for outcrops, and all natural sections which may be revealed at the sides of valleys and precipices must be examined to ascertain the nature and dip of the strata. A line of springs at the side of a valley may often be traced by a strip of marshy land or by the extra greenness of the herbage, marking either a natural outcrop or a fault. Such a junction of the strata should be followed across the country, and sinkings or borings made in portions of the line that showed no springs might be expected to tap hidden sources of supply which had not risen to the surface owing to less pressure or less permeability of the strata.

Faults are more difficult to trace, and would require the assistance of a geological map or of an experienced geologist, but they frequently include subterranean spaces or pockets in which large

quantities of water have accumulated. They are marked in geological maps by straight or curved lines on the opposite sides of which the strata are interrupted or broken. The dips are denoted by arrows showing the direction in which the beds slope downward, and a figure to show the angle to the horizon.

The proportion of water held by a rock or soil is often much larger than would be supposed. It has been stated that a square mile of sandstone 130 feet deep contains water sufficient to maintain a flow of a cubic foot a minute for more than thirteen years, as the average content of porous soils when saturated is from 25 to 33 per cent.; this estimate is a low one. The quantity cannot be well judged by the feel or appearance, as it depends almost entirely on the state of aggregation.

It is estimated by steeping a weighed dry sample in water for some hours, removing the loose water, and again weighing. Loose sandstones have been found to absorb 4 to 29 per cent., chalk 10 to 25: clay and loam retain more, increasing with the fineness of the particles.

Permeable rock below the permanent water level of a district may be regarded as a reservoir of which the cubic content is limited by the size of the spaces between the grains and the width of the fissures and cracks by which the rock may be traversed. When water passes directly through such fissures and cracks and does not percolate, as in the Carboniferous

Limestone, it is often mere unpurified surface drainage. It was given in evidence by Professor Boyd Dawkins, at a Local Government Board inquiry at Coventry, in 1896, that fissures in the Permian rock might account for contamination of the corporation well by the polluted waters of the river Sherbourne, distant half a mile away, and analyses by the author seemed to confirm such view. Shingle and gravel always contain water, which, however, is often brackish from old marine strata, even at distances from the sea, and in inhabited districts is generally contaminated by surface drainage, except at great depths. In some places on the sea-shore fresh water can be gathered from the shingle directly the ebb tide has removed the layer of salt water. A great number of Continental cities, such as Paris, Vienna, &c., are supplied by springs, also a number of cities in the United States, especially in the west. Such supplies generally require to be brought from a great distance, but if the conduits are well made and properly protected, the expense of filtration is obviated.

The best spring water is that which rises from granitic, jurassic (oolite), and cretaceous strata. That from gypseous, saline, pyritous, anthracite, bituminous, or clayey beds, or from deep alluvial deposits like the "dirt bed" of the South of England, is almost invariably of bad quality. If a spring augments in volume during winter or after rains, or if its temperature shares the fluctuation of the seasons,

it is to be looked upon with suspicion as being wholly or partially fed from the surface.

Spring and deep waters require to be guarded with special care on the way to the consumer, as they furnish a medium in which adventitious germs very rapidly propagate.

Where a water supply is taken from springs, it is necessary, in order to avoid the risk of pollution from manured land, that each spring should be protected to the source, and proper intake works constructed with a watertight conduit from each intake, and that sufficient land should be acquired round each spring to secure the water against pollution by surface or subsoil drainage.

The divining rod, *virgula divina*, *baculus divinatorius*, or in French *baguette*, allied to the *caduceus* of Hermes and to the rod of Aaron, is still used in exploring for underground water. In the Middle Ages it was relied on for the detection of criminals as well as for finding buried treasure and running water. It had various forms, as seen in the annexed illustrations (Fig. 23). It is believed to have been transmitted from the Mongols, through Scythia and the Tartars, to the Persians and Jews. It is said to be still in vogue in Pennsylvania for petroleum, and in Cornwall for metallic lodes. But in these practical times, when still employed, as it is extensively for the discovery of springs, it appeals only as a kind of scientific instrument, depending on some yet unexplained force

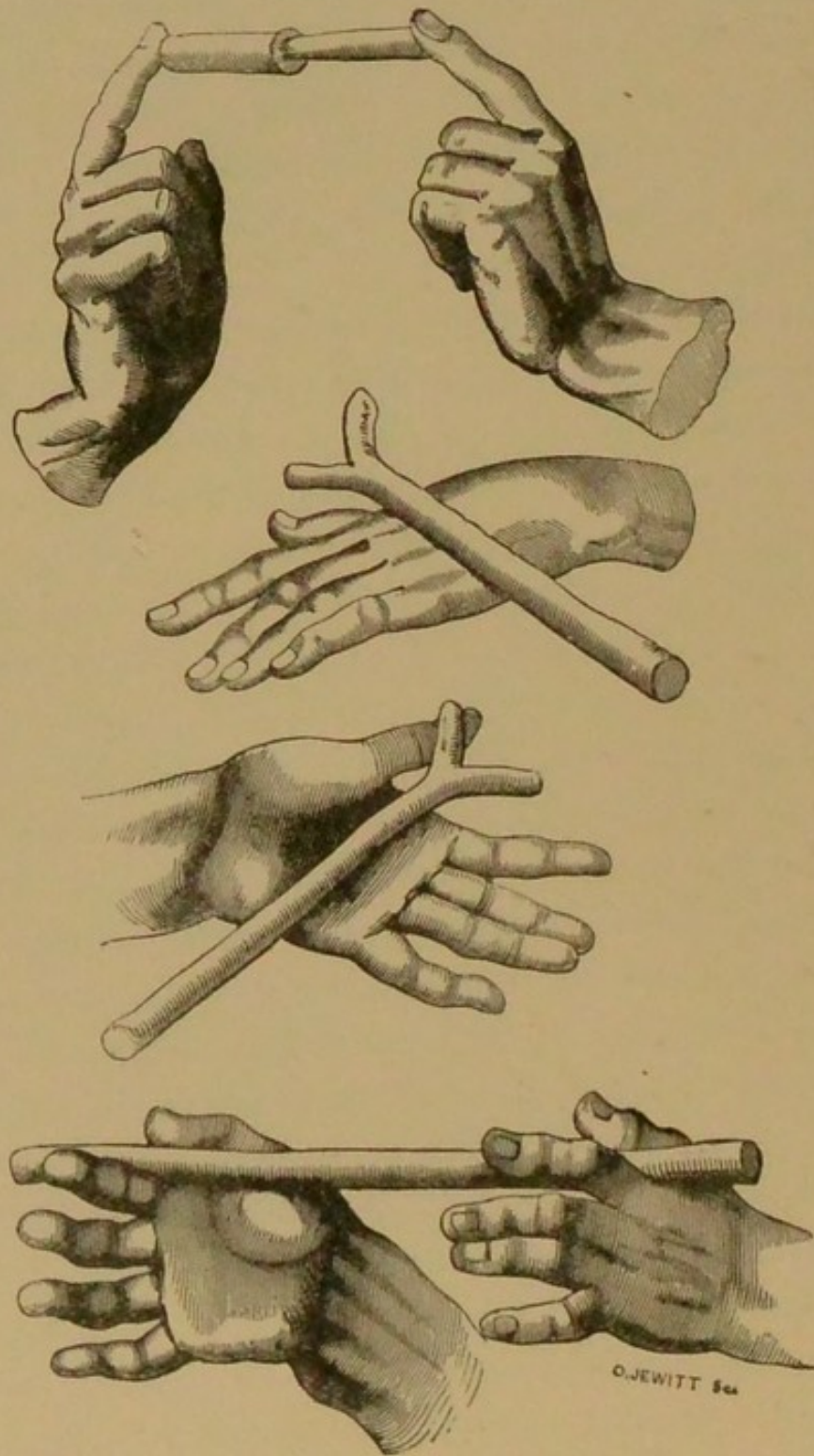


FIG. 23. Various forms of divining rod (Baring Gould).

of nature. Just as the magnetic needle moves towards iron always, but towards copper only when carrying a galvanic current, a fact which we cannot really explain further than by calling it a "property" of iron, so it is perfectly possible that a rod in the hands of a specially sensitive individual may move under the "induction" of running water. That water in an immense number of cases has been found by means of the "divining rod" admits of no doubt. De Quincey affirmed that he had repeatedly seen it applied with success. Lord Winchilsea writes of a well-known "dowser," or water-finder, in Wiltshire: "First he cut a forked twig from a living tree and held it in his hands, one fork in each hand, the centre point downwards and the two ends protruding between his fingers. Stooping forward, he would walk over the ground to be tried. Suddenly he would stop, and the centre point would revolve in a half-circle until it pointed the reverse way. This he stated to be owing to the presence of a subterranean spring, and further, by the movement of the twig, he could gauge the approximate depth. My brother (Hon. H. Finch-Hatton) and I each took hold of one end of the twig protruding, as stated above, and held them fast while the phenomenon occurred, to make sure that it was not caused by the movement of the man's own hand or fingers. The tendency to twist itself on the twig's part was so great that on our holding firmly on to the ends it split and finally broke off. The same thing occurred

on a bridge while standing over a running stream. Stagnant water seems to have no effect on the twig." Other crucial tests being applied, "all present considered the trial satisfactory in every way, and it certainly was conclusive of two things: first, the man's perfect good faith; secondly, the effect produced on the twig emanated from a power outside himself, and appeared due to the presence of running water." Similar testimony is given by Lord Heytesbury, the Earl of Jersey, Col. Wilson (who found the power less rare than is commonly supposed), and many others.

Another successful water-finder states that he is only affected by running water, and quite passive to stagnant. He says that "various kinds of wire or a watch-spring answer the same purpose as a twig or rod. A large number of people have the power to a certain extent. . . . I now use my hands alone, holding them out with palms towards the earth. I reckon the rod as an instrument only, and that the power itself is in the person."

The Rev. S. Baring Gould, in an interesting paper on the divining rod in his *Curious Myths of the Middle Ages*, from which the illustration on p. 84 is taken, says that he found it impossible to accomplish rotation of the rod at will.

There is no doubt that the employment of a "water-finder" has in a large number of cases led to success, although in numerous cases they have hopelessly failed, and the auditors of the Local

Government Board have recently disallowed their fees. If further research should discover a physical law underlying the process, its utility would become more certain and extended.

Testing for the Source.—When a water is proved by analysis to be polluted, it is often difficult to discover the origin of the contamination, which may sometimes be situated at a considerable distance. In the case of *Ballard v. Tomlinson*, 1884, the water in plaintiff's well at a brewery had been polluted and his brewings spoilt by percolation of foul matter, through several yards of chalk, from a disused well which had been turned into a cesspit. Damages were obtained.

Prof. E. Pfuhl has ascertained by direct experiment that certain bacteria could traverse in one hour 8 metres (26 feet) of gravel soil, further that the supply of a tube-well became contaminated by *B. prodigiosus* when cultures of the latter were inserted into the surface 3·7 metres (12 feet) from the top of the well (*Zeit. f. Hyg.*, 1897, p. 549). Characteristic bacilli, like *prodigiosus* and *violaceus*, have frequently been used with success for testing filters and leakages. Where the suspected source is accessible, a quicker method is to add a quantity of some easily recognisable substance, either in solution or suspension, and to look for it in the incriminated water. The same process is of service in tracing the course of underground streams, leakages, &c. Of soluble substances, common salt is the cheapest, and is often sufficient; the amount of

the white precipitate obtained on adding nitrate of silver will reveal any great increase of the chlorine.

Lithium chloride is sometimes used, the quantity required varying with the distance, rapidity of flow, permeability of the strata, &c. It is shown by the crimson lithium flame or by the spectroscope. Of course the original water must be tested for lithium first, as traces are often present.

Soluble strontium salts have also been suggested, as they can be recognised in the same way, but they have the disadvantage that they may be rendered insoluble during the passage.

Fluorescin ($C_{20}H_{12}O_5$), an orange dye with a very strong green fluorescence, is one of the best agents for this purpose, as it is easily visible when diluted with many thousand times its weight of water, and an entire river may be coloured by a few kilogrammes. By its use underground communication was proved between the Danube and Auch, a small river which flows into Lake Constance. It only gives a coloration in alkaline liquids; therefore soda should be added with it. Magenta and other dyes have been employed. Prussian blue, bran, starch, or other finely divided solids, suspended in water, are used to ascertain whether the water has undergone proper filtration.

An example of the use of salt and starch for this purpose was reported from Switzerland in 1872. The village of Lausen was visited by a severe epidemic of typhoid. Some time previously four cases had

occurred at an isolated farmhouse in a neighbouring valley, separated from Lausen by a mountain of porous glacial moraine. It was suspected that the spring supplying Lausen was fed by the Fuhler brook, which ran past the farmhouse in the next valley. Eighteen hundredweight of common salt was put into a water-hole connected with this brook. In a short time the chlorides in the Lausen water showed a great increase, and the water actually became brackish. Afterwards two and a half tons of flour diffused in water were thrown into the hole, but no starch granules appeared at Lausen. Hence it was proved that the water had filtered through the mountain, and that the filtration had been sufficient to remove the starch granules, but not the typhoid germs. Non-pathogenic organisms of easy identification have been used for testing the efficiency of filter beds. A common method of proving pollution is to pour carbolic acid or kerosine down privies or cesspools and seek for the odour in the well.

When the source is inaccessible, as in cellars and other places, the water may come from a leaky hydrant, sewer, drain, or from a subterranean current. It will generally have passed through a considerable distance of soil, and in "made ground" districts will have almost certainly suffered pollution by organic refuse. It is necessary in such cases to first ascertain the general characteristics of the subsoil water of the district and of the public supply. As a rule, sewage

passing through moderate thicknesses of soil does not materially alter in mineral constituents. So that if the polluted water contains more dissolved matters, and those of a character usual in sewage, than the general supplies of the district, it may reasonably be inferred that a drain or sewer has added the impurity. It is commonly sufficient to determine the total solids, chlorine, odour on heating, nitrates, and nitrites.

An example is given by C. F. Kennedy, of Philadelphia (parts per 100,000):—

	City supply.	Cellar No. 1.	Cellar No. 2.	Cellar No. 3.
Total solids.. ..	11.5	14.0	66.1	64.0
Odour on heating..	Faint	Faint	Strong	Urinous
Nitrogen as nitrates	0.07	0.10	0.35	None
„ nitrites	None	Present	Present	None
Chlorine	0.4	0.64	7.7	12.8

In No. 1 cellar a small quantity of water had been almost constantly present for a long time, of which the source could not be ascertained. Analysis shows it to be similar to the general water supply, and points to its source being a leaky hydrant or pipe. Examination of a hydrant on the adjacent property showed a leak, and when it was repaired the water in the cellar ceased. It had passed through twenty-two feet of earth. No. 2 suggested a leaky drain, and this also proved to be correct. As to No. 3, the high chlorine, odour, absence of nitrates and nitrites, pointed to recent and profuse admixture with sewer water. This also was verified on examination.

Occasionally the indications are ambiguous, but when more samples are analysed to see the influence of rainfall, &c., unusual substances, like paraffin oil, soap, &c., sometimes appear, and afford a clue to the contamination.

WELLS may be of three classes: *shallow wells*, fed by the surface water, and to be condemned in nearly all cases for the reasons already stated; *subsoil wells*, drawing the ground water from a greater depth; and *deep wells*, carried through the impervious strata on which the ground water rests into the water-bearing strata below. It will be seen that the depth of the well will depend on the distance of the impervious strata from the surface (Fig. 24).

Dip-wells are those in which the water rises to near the surface and can be ladled out, and are to be

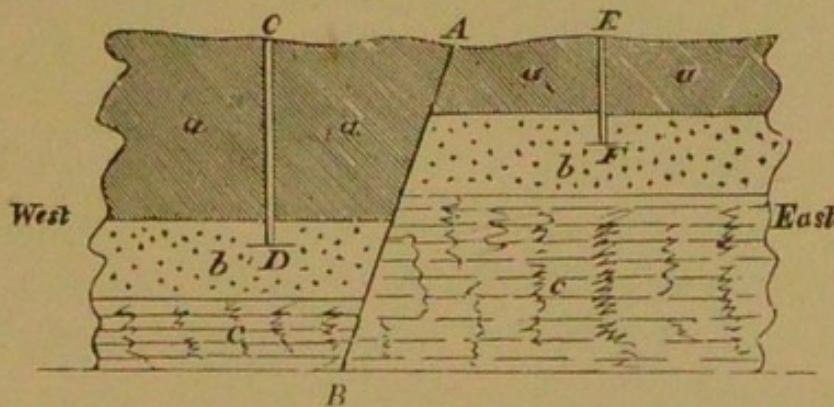


FIG. 24. Wells of different depths due to a fault.

distinguished from *draw-wells*, where the water must be raised by a pump or bucket.

A surface well drains an area which is greater the more the level of water is lowered by pumping, and

the greater the porosity of the soil. The distance has been found by experiment to vary from fifteen to 160 times the amount of depression. Thus overflow or leakage can enter a well from a distance that at first might appear safe. Pollution has in many cases been proved to have crossed a road. A roadside well in Argyllshire, supplied by a spring from a fissure in the granite, was found by the author to contain large quantities of substances characteristic of animal contamination. No habitations were near, but on the hill above, about 500 yards away, were fields which were liberally watered by liquid manure. At Maidstone, in 1892, "Hill's Well," 100 feet deep, was found to be contaminated by the subsidence and consequent leakage of a sewer 500 yards distant. Well water has been observed to smell of disinfectants which have been thrown into neighbouring drains. Surface water without filtration is prohibited by the German Imperial Board of Health.

Dr. Wheaton* traced an outbreak of typhoid at Quarry Bank to polluted draw wells constructed of loose blocks, close to houses and near leaking privies and drains. Country wells of this kind are daily being closed. In most large towns this has been done, but in outlying districts a great number are still tolerated on account of the difficulty of procuring a better supply. It was estimated in 1893 that there were still about twelve

* Local Government Board Report, 1895.

millions of people in Great Britain supplied with domestic water from shallow wells.

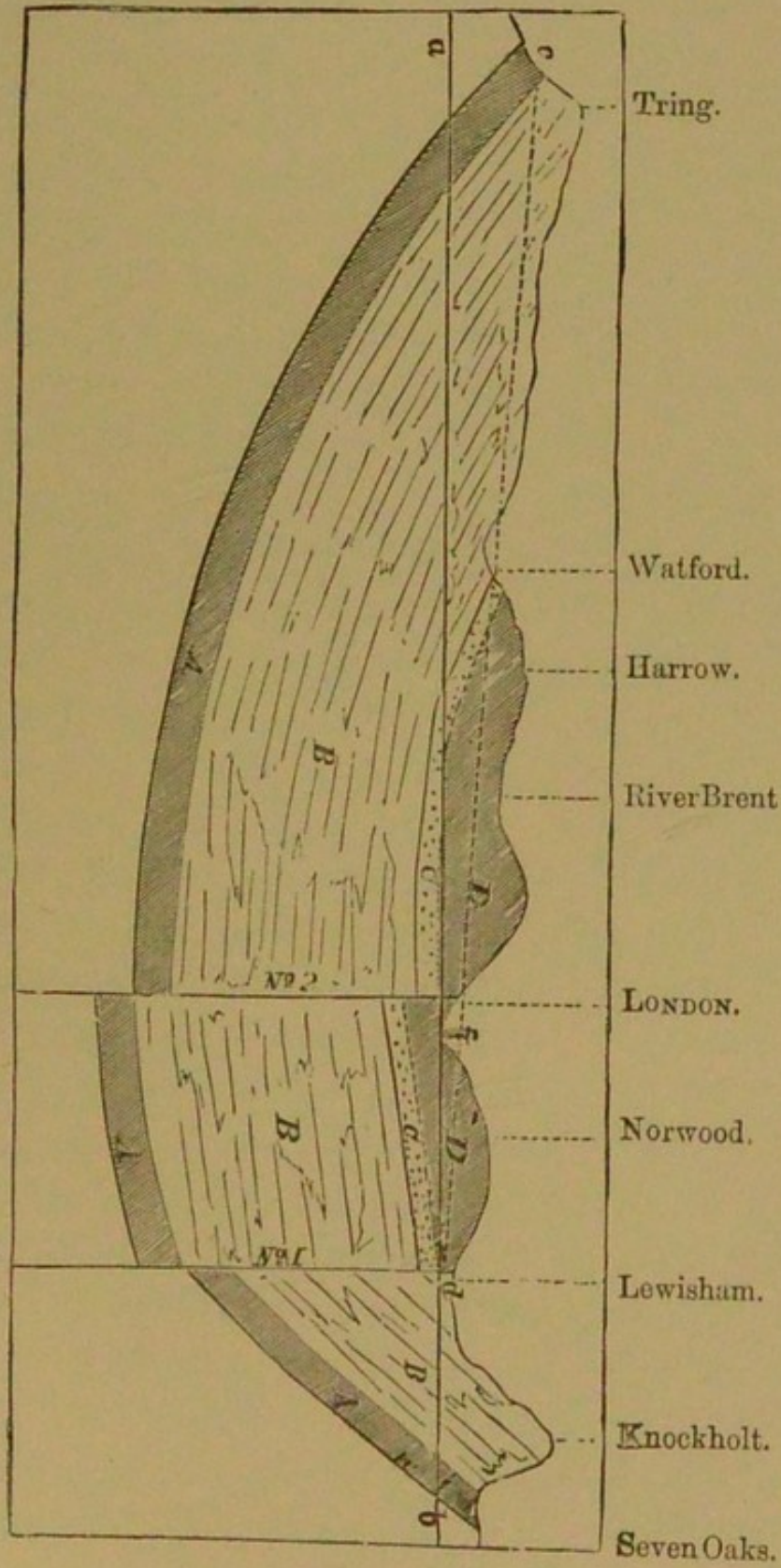
Town pumps in the Middle Ages were the chief sources of the public water. It has already been mentioned how the increase of population caused the soil to become saturated with sewage, and how, therefore, the necessity arose that such sources, derived in nearly all cases from shallow wells, should, in the interests of health, be closed. Except in remote villages, street pumps have now almost entirely disappeared. On the Continent, particularly in Germany, the people still draw from the public fountains; these in the majority of cases, being fed by deep springs, are free from objection, except from the danger of the spread of infectious disease by the use of imperfectly cleaned vessels. In the East the public wells are centres of population, and their possession is of supreme importance. For example, in the Soudan campaign of 1896 the Murat and Ambigol wells were the first points seized and strongly held. The water of most of these Nubian wells, or rather pools, is brackish, and has a sulphuretted smell; but some rock cisterns give a small supply of pure water, which is supplemented at times by water sent up from the Nile on camels. The taste and odour imparted by the skins in which water is commonly transported in the East are highly unpleasant, but do not seem to be injurious.

Subsoil or ground water is surface water which has percolated to a depth of about thirty feet through the

alluvial gravel and sand which in many cases overlies the bed rock or floor of clay. It contains considerable amounts of nitrates and chlorides derived from previous sewage contamination (p. 272), but in itself is generally innocent, though, like river water, it requires to be carefully watched. Dr. Koch considers it entirely suitable for drinking, and the town supply of Frankfort is derived from the subsoil water of an extensive wood, which is carefully kept free from habitations and other sources of contamination. But in the neighbourhood of large cities such care could hardly be exercised on account of the value of the land. The extraction of subsoil water often effects a remarkable improvement in the health of a locality by removing the dampness.

The "line of saturation," or water-line, is the level at which the water stands, and to which it will rise in wells, in any water-bearing stratum. If the water were perfectly free to move this would be a horizontal line at the level of the lowest point of escape; but by the resistance of the rock or soil it is raised into a straight line or curve sloping upwards to the point of entry of the rainwater at the outcrop of the strata. In the London basin the highest point is the outcrop of the Gault clay below the chalk near Tring, in Hertfordshire. Thence it runs in a slightly curved line to the Thames near Lewisham, more or less disturbed by two intersecting faults and by some inequalities in the clay floor. Where, as at Watford the surface lies below this line, springs,

FIG. 25. Section through the London basin showing line of saturation.



are frequent (Fig. 25). Although the main run of the saturation line can be deduced from geological sections, the actual details can only be worked out by observations of existing springs. The smaller springs of a district which run over beds of an impermeable nature may often be at a higher level than the general saturation line, but the lower end of this line is always found at the high-water mark of the main river or lake of the district, or at the level of the sea.

When a well or boring reaches below the saturation line the water will stand at that level, only affected by pumping, which will lower the line for a considerable distance round. The effect will then be to exhaust the neighbouring wells, and if it continues at a rate faster than the incoming rain can percolate the whole stratum will be depleted. It is therefore necessary to leave periods of rest. It is a singular fact that in London, Saturdays, Sundays, and holidays are recorded by the higher level of the water in the great brewers' wells. When more water is wanted there is no advantage to be derived from deepening a well beyond the chance of opening into fissures or new strata; it is better to drive horizontal tunnels, or "adits," to extend the area of connection, and also to form an underground reservoir to make the supply more constant. These adits, or "headings," may be only borings from three to twelve inches in diameter; they immensely increase the yield and regularity of a well.

Two of the artesian wells at Trafalgar Square, which supply the Houses of Parliament, are connected by a horizontal tunnel 400 feet in length, which forms a reservoir with a capacity of 112,000 gallons. It must be remembered that an injunction and action for damages may sometimes lie against the sinkers of a well if the operations cause a loss or deviation of water from any well-defined channel, although there is no right to underground waters. (As to sinking and lining wells, see Mansergh's Chatham Lectures, 1880, and Swindell on "Wells and Well-digging," 1891.)

In every case the greatest care must be taken by properly cementing the bricks inside and, if possible, by coating them with tar outside, to exclude the surface water. The lining must also be inspected at intervals, and any cracks filled up. The upper portion is often made of a succession of lengths of iron tubes screwed or jointed together with a watertight packing.

It is now possible to obtain large earthenware pipes of three and a half feet diameter with an internal flange to facilitate sinking. Where such pipes are carefully jointed together by cement and used for the upper fifty feet of a new or old brick well, security against surface water is generally assured.

Artesian wells are drilled through the rock by a boring machine, and are generally lined by lengths of iron tube screwed together. The water sometimes rises to a greater height under rock pressure caused by faults than can be accounted for by the probable

head of water in neighbouring hills. The great force with which the water often at first issues is probably caused by compressed gases. In Fig. 26, the outer wells require pumping, while the centre one will rise above the surface naturally, *a b* being the line of saturation. The well at Grenelle is 1,798 feet deep, and gives 516 gallons of water per minute. One at St. Louis, U.S.A., is 3,843 feet deep. Deep wells yield water of great organic purity, but often of high

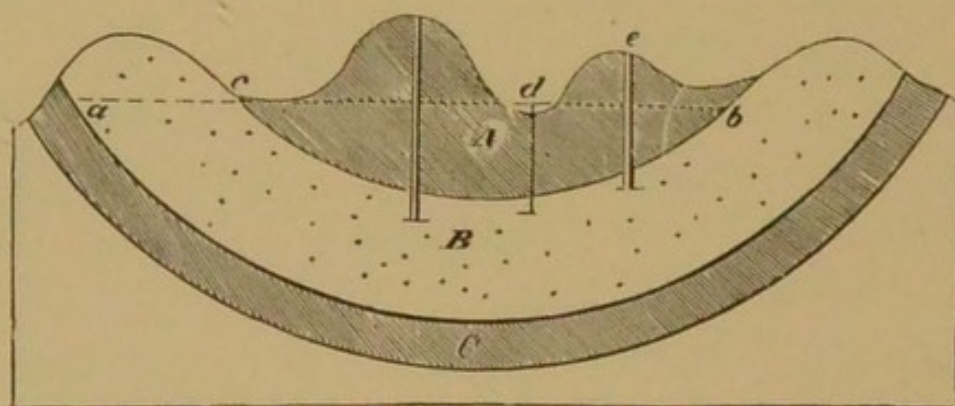


FIG. 26. Artesian wells.

hardness, as in the Kent Water Company's supply from deep wells in the chalk. G. Webster some years ago proposed to supplement the London water supply from borings in the chalk near Rickmansworth. From five wells sunk in this district a yield of about 10,000,000 gallons of pure water was obtained daily.

The artesian wells of Dakota, U.S.A., are, perhaps, the most remarkable examples of their kind which have ever been opened, both as regards the pressure and the volume of the escaping water. More than 100 wells, from 500 feet to 1,600 feet deep, are at

present in successful operation in the district north of Yankton, and they yield a constant stream of water, which is apparently never affected by any of the surrounding influences. The pressure of the water is abnormally high in many instances, and up to 180 pounds per square inch has been registered by the gauges. The power is utilised in the more important towns for water supply, for protection from fire, and for driving machinery; and a very considerable saving is effected by the adoption of hydraulic apparatus in place of the steam engine. Artesian wells on up-country farms in Australia have been attended with considerable success, yielding at 1,500 to 2,000 feet constant supplies of 2,000,000 to 4,000,000 gallons daily, and thereby converting a waterless country into one supporting thousands of cattle and sheep.

At St. Denis, near Paris, there exists a well that is rather more than a curiosity. In sinking, three consecutive water-bearing strata were found actually representing the shallow, subsoil, and deep supplies. It was decided to sink three concentric tubes, the inner one to the lowest source, the middle one to the next, and the outer one to the layer next the surface. Thus three separate waters were obtained from different strata. The lowest was the only one safe for drinking purposes, but the others were suitable for technical use. The experiment opens out possibilities in sinking an artesian well of using by concentric pipes the water from upper layers for ordinary non-drinking purposes.

Driven wells are claimed to be an American invention. The idea is said to have originated from some successful attempts made by the soldiers during the

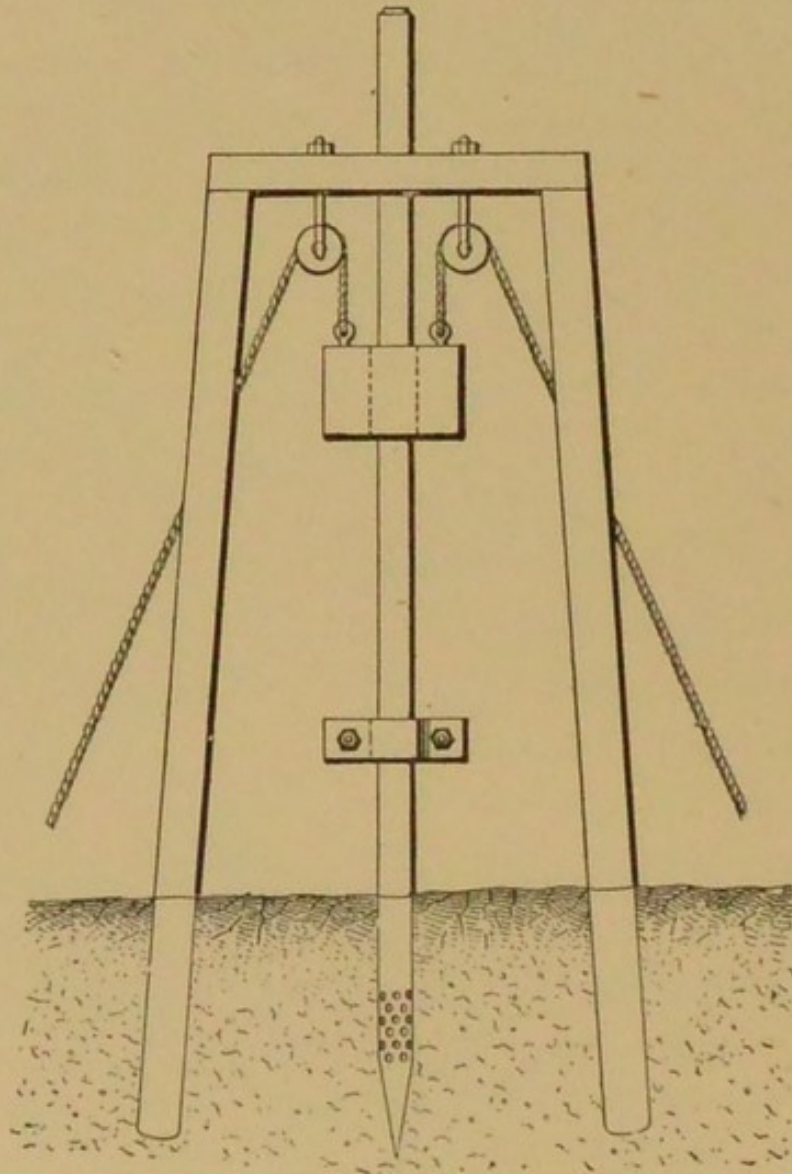


FIG. 27. Driving a tube-well.

Civil War to obtain water by driving gun-barrels into the earth. Norton's tube-well was first extensively used in the Abyssinian expedition, and in the Nile and other expeditions since. It is driven by

a ring weight, which is raised and allowed to fall (Fig. 27). When one length of tube is driven another length is screwed on, until the water is reached. More than 2,000 years ago the Chinese bored for water in much the same way, and erected water-towers when the pressure from the bore was not sufficient.

Dr. Koch (*Zeitschrift für Hygiene*, xiv., 1893) has recently condemned all brick wells as "irrational and dangerous, on account of unavoidable fissures in the walls, because they are always open or insufficiently covered, and, lastly, because laundry operations and the washing of utensils are often conducted at their margins, whence infective matter might easily find its way." But each of these faults could be easily obviated, except, perhaps, the permeability of the walls. The mouth should be raised, and the wall carried about a foot above the surface. He proposes that an iron pipe should be inserted and the well filled up with gravel and sand, while the pump should be placed at some distance off and connected by a properly protected pipe.

Tube-wells have two great advantages: they are cheaply driven, and the tube, in case of failure to find water, can be taken up and sunk in another place. Of course they will not penetrate hard rock, which can only be pierced by a percussion drill, as used for an artesian well. They are especially suited for loose gravels and sand, which are difficult to deal with in ordinary well-sinking operations; and if properly

screwed together the tubes effectually exclude surface water. Besides frequent examinations of the borings brought up by the drill to ascertain the character of the strata, at intervals an analysis should be made of any promising supply of water reached in regard to its purity and constancy of composition. Rapid variations either in the volume or constituents indicate that the underground source is neither permanent nor copious. The author was recently consulted as to a tube-well driven through sea-sand and gravel at Netley. The high percentage of salt in the water at once indicated a serious leakage of sea water into the tube. Greenwell and Curry* state that a thirty-foot tube-well can be driven for a total cost of about £10.

P. Griffith (Society of Engineers, May, 1896) has given a detailed description of borehole and other pumps which have recently been employed, and of various modern provincial waterworks.

In the history of Eastern nations, the sinking and protection of wells constituted an all-important part of tribal existence. The oases of deserts were originated by natural springs, but towns and villages centred round wells, most of them dug in the rock, but many in looser strata were constructed with sometimes elaborate timber or brick casings. Contests often occurred as to the possession of these wells, such as the one between Abraham and

* *Rural Water Supply*. London: Crosby Lockwood & Son, 1896.

Abimelech (Gen. xxi. 25). An invading army generally destroyed or filled in the wells; the defenders sometimes poisoned them. This latter practice is now forbidden by universal consent in the articles of war. Large quantities of water were required to be raised for the use of man, of the numerous flocks and herds, and for the irrigation of the pastures. The simple rope and pitcher was at an unknown date improved upon by the windlass, which is said to figure in some Egyptian inscriptions. Afterwards a string of buckets on a chain was adopted, and later on other appliances, such as the lift, force, and centrifugal pumps.

The so-called Joseph's well at Cairo, which is probably over 1,000 years old, is a marvellous example of early well engineering. It is cut in the solid rock to a depth of 297 feet, and raises the water in two stages by means of an upper and lower system of buckets worked by oxen at the middle and at the top. A spiral way winds round the upper shaft to allow the oxen and labourers to gain access to the middle chamber.

It must not be forgotten that an increase in the amount of water raised from a well, by enlarging the sphere of collection may alter the quality, so that periodic analysis is desirable.

CHAPTER V.

RIVERS.

SINCE one of the most elementary necessities of life is water, the proximity of a water supply is always a determining factor in the choice of a locality for human habitation. Great regions in the Asian, African, and American continents, and the vast extent of Central Australia, owe their deserted character primarily to their dryness. Large cities have usually been established somewhat inland from the mouths of rivers, in order to be in reach of abundant fresh water. Where for protection, or for mining reasons, habitations have been constructed in high places, they have either been in the neighbourhood of a mountain lake, like the city of Quito, or have depended on wells sunk in the rock.

As the area of cultivation extended, migration proceeded up the smaller rivers and streams, outlying districts being supplied by shallow wells sunk in the surface gravel of former river-beds, or in favoured cases by springs. The only contamination to be ordinarily met with in drinking water then arose from suspended mineral matters or from decaying vegetable debris. The former were dealt with by simple subsidence or by crude sand filtration; the latter is still a difficulty in forest regions, especially in the tropics, where dysentery

and fevers attend the use of marshy waters. Malaria, which signifies "bad air," has been attributed to bad water, as travellers who have boiled or properly filtered the water have escaped infection, but it is now known to be frequently communicated to man by mosquitoes.

At a very early period, lakes and pools and rivers were subject to contamination by the visits of animals, many of whose parasitic diseases are known to be communicable to man (p. 58). But as the population in certain districts grew denser the quantity of water used and fouled became progressively greater. At first only the water used for domestic purposes, cooking, and ablution found its way into the streams, the excreta being disposed of in dry earth in the primitive manner still common in the East; but as the population augmented the contamination of the soil increased. At first the greater part of the polluting matter was consumed and rendered harmless by vegetation, just as a properly managed sewage farm will deal with the excreta of a district; but with the aggregation into villages and towns the upper layers of soil became saturated with excrementitious matters, which passed without appreciable purification into the water of surface wells. The neighbouring streams were polluted by drainage, and in their course joined with the other affluents in carrying the diluted sewage of the towns and villages into the rivers and thence to the sea. A considerable amount of purification took place in transit by deposition, oxidation, and aquatic life; but

this became less and less effectual as the proportion of discharge increased. A further element of impurity was added by the advent of manufactures, the effluents from dye-works, breweries, and other industries being discharged into the streams. By these combined causes the water in most populous districts was rendered unfit for consumption, and new sources had to be sought for at a greater distance. In 1894 the Seine was so polluted near Clichy that Dr. Billings observed, "Bubbles of gas from the putrefying slime at the bottom escaped from the dark surface, and no fish could live in it"; the sewage, in fact, was undergoing its bacterial change.

Dr. Bruce Lowe's recent report to the Local Government Board on the examination of the Dee above and below Chester shows that he and Dr. Ballard found that "the raw sewage of several large towns was poured directly into the Dee, and that pollution of the stream below the weirs could be carried by the tidal wave into close proximity to the Chester waterworks intake. The water was so polluted as to destroy the fish that came up the river." They concluded that "a stream receiving such contaminations could not be regarded as a safe source of public water supply, even if before it was delivered to the public it was subjected to the best process of sand filtration."

It will be within the memory of many Londoners how black and offensive the Thames was formerly between the bridges. Since 1859 the Main Drainage

scheme and the embankment of the Thames have immensely improved the condition of the river, so that fish that could not formerly live in the foul water have now been noticed as high as Westminster Bridge. At that time, as Sir E. Frankland reported, "the silvery Thames was for several weeks converted into a black, seething, and stinking canal, its sluggish waters being carried backwards and forwards by the tide through London and Westminster, and the stench in the committee-rooms of the Houses of Parliament became so unbearable as to render necessary the filtration of the outer air through cloths wetted with chloride of lime."

An instance of how such injury to watercourses was permitted quite recently occurs in a report to the Halifax Council as to the district of Upper Greetland, Yorkshire, in April, 1896. The local stream is stated to be "as badly polluted as ever, and although it had been condemned by three medical officers, it was still allowed to be used for cattle, and even by human beings. The milk from the cows which drank from the stream was sold in the Halifax district." The connection between polluted milk and disease has been so frequently demonstrated that it is obvious cattle should not have access to such water. It also appeared that pigs were in the habit of wading in the stream, and this animal is particularly subject to parasites.

A striking example of the pollution of a river by the domestic and manufacturing sewage of a town is given

in the Report of the Massachusetts Board of Health, 1890, p. 472. Above the town of Fitchburg, of 22,000 inhabitants, the water of the Nashua river has the following composition: free ammonia, .0004 parts per 100,000; chlorine, 0.39; nitrogen as nitrites, .0001. Below the town the respective figures are .0326, 0.83, and .0014. Thus the ammonia has enormously increased, the chlorine has more than doubled, and the nitrite is fourteen times as much, three ingredients which are characteristic of sewage pollution. A series of interesting chemical maps, illustrating with exceptional clearness other features of the kind, is included in the Report. This method of plotting certain of the analytical results on sketch maps of the river-basins furnishes an exceedingly useful bird's-eye view of the effect of tributaries and local discharges on the main stream, which would be still further elucidated if the maps were tinted to indicate the geological formations.

A series of such maps drawn on a larger scale, for which the name "hydrochemical" might be proposed, would be an important contribution to the study of our water supplies, and should be undertaken by some of our public authorities. It does not seem creditable to England that, while a state like Massachusetts should institute inquiries with such care and in such detail that their results are of benefit to the whole world, our local bodies should often be battling helplessly with problems in such a crudely experimental way as to cost large sums to the ratepayers for

abortive schemes which a little more knowledge would have prevented from being undertaken.

In 1865 a Royal Commission was issued for inquiring how far the present abuse of rivers in England for the purpose of carrying off the drainage of towns and the refuse of manufactures might be remedied, and how far such products could be utilised or rendered harmless before reaching the rivers. The reference included also an extensive inquiry into the water supplies then existing. The results were recorded in the series of reports of the Rivers Pollution Commissioners ending in 1874. Their researches were very valuable, but their suggestions as to the limits of impurity in discharges which should be permitted to pass into watercourses were ultimately abandoned or postponed by Government. A great improvement was effected when the intakes of the London companies were transferred to points higher up the stream, as, for instance, that of the Southwark and Vauxhall Company, from Battersea to Sunbury, near Hampton Court. But it must be remembered that these intakes still include the local sewage from the upper portions of the river.* The filtration to which the water is afterwards subjected is considered in Chapter IX.

* To show how important is the position of the intake, the following may be cited from the Report of the Medical Officer to the Local Government Board, 1894 (p. 18): "In the cholera epidemic at Paris in 1872, the inhabitants of those communes drawing their supply from below the main outfall sewer died of that disease at a rate nearly fourteen times as great as those who were supplied from the same river at a point above Paris."

The pollution of streams is prohibited under penalties by the Public Health Act of 1875, the Rivers Pollution Prevention Act of 1876, the Local Government Act of 1888, and by local Acts, such as the Public Health (London) Act of 1891, and by bye-laws of sanitary authorities. Many of these Acts, however, are largely inoperative owing to the numerous excepting clauses, but in any case the discharge of solid or liquid sewage, or indeed of any solid matter, into streams, is illegal. It is, therefore, the duty of an inspector of nuisances to guard against the common practice in towns and villages of allowing the washings of stables and pigsties to flow into any watercourse, and he should insist on the removal of all closets on the banks of running streams and prevent the discharge into them of all house refuse, &c.

Since the operation of these Acts it has been found possible and even remunerative for manufacturers to utilise waste products by precipitating, filtering, evaporating, distilling, and burning, so that chemicals are recovered, organic matters used as fuel or manure, and clean effluents only allowed to be discharged.

On August 21st, 1896, Mr. Justice Gye made an order, with full costs, requiring the Corporation of Andover to abstain from polluting the river Anton with sewage. He found that the Council had not used any means of rendering harmless the sewage so falling into the stream. This was one of the rare cases where private persons had taken action under

the Act, the plaintiffs being riparian and mill owners.

The Local Government Board has of late declined to sanction schemes for the drainage and sewage disposal of districts unless the manufacturers submitted their effluents to a preliminary treatment before passing them into the sewers.

The standards of the Thames Conservancy for districts below the intakes of the London Water Companies are that any discharge into the river should be—

1. Free from offensive odour.
2. Free from suspended matter—*i.e.*, perfectly clear.
3. Neither acid nor alkaline to test-papers. (This is impossible: natural waters are almost invariably acid to one test, on account of free carbonic acid, and alkaline to another, owing to carbonates. Hence “acids and alkalies not naturally present” should be specified as prohibited, or limits of permissibility stated.)
4. Not more than sixty grains per gallon of total solids.
5. Not more than two grains per gallon of organic carbon and 0·75 grains of organic and ammoniacal nitrogen.
6. Not less than one cubic inch of free oxygen per gallon.

Such a water undiluted would usually be still not potable.

The German Government Act of 1894 prohibits the discharge into rivers of (*a*) substances of such a nature

that their introduction may give rise to an infectious disease, (b) or in such quantities as may involve an injurious pollution of the water or of the air or a distinct annoyance to the public. A special officer of the province is to determine as to the things and quantities covered by this Act.

During their rapid upper course, mountain streams are generally turbid. The suspended matters are gradually deposited as the current slackens; but, owing to fresh accession from tributaries, river water is rarely bright, and is sometimes very difficult to clarify by filtration. An example of the change of a river in its flow is furnished by the Schuylkill, which rises in the anthracite region of Pennsylvania, receiving much refuse mine water and becoming so impregnated with iron salts and free mineral acids as to be quite unsuited for drinking or manufactures. In the course of 100 miles it passes over an extensive limestone district, and receives several large streams highly charged with carbonate of lime. In this way the acid is neutralised, and the iron and most of the lime are precipitated, with the result that the river becomes purer; and at its junction with the Delaware at Philadelphia it contains neither free sulphuric nor hydrochloric acid and only small traces of sulphate of lime, and is, in fact, a soft water.

Rivers which are hard at their source generally undergo some softening during their flow, while the total solids increase from the influx of salts from the land.

Thus Thames Head water near Cirencester contains 27·44 parts per 100,000 of solids; hardness, 23. As supplied to London it contains 30·94 solids and 17·3 hardness.

As to the natural organic purification of rivers, very opposite statements have been made. The late Dr. Tidy contended that water containing 20 per cent. sewage became purified by natural oxidation in a flow of ten or twelve miles; whereas Sir E. Frankland, by a series of experiments on the Irwell and on the Thames, sought to establish that 200 miles would not be sufficient for the purpose. But at that time the *rôle* of bacteria was not properly understood. Atmospheric oxygen alone will not readily attack organic matter in the absence of microbes; it is the number and nature of the latter that determine the rate and completeness of natural purification. In this process the organic matters containing carbon and nitrogen are partly absorbed by microbes as food and converted into their cell-walls and protoplasm, and in part are changed into compounds of volatile vegetable acids, such as butyric, which communicate unpleasant odours and taste. Other products are the ptomaines, some of which are powerful poisons; these remain in the water after filtration.

On the continent, the Isar, Spree, Limmat, and Danube have recently been examined by bacteriological methods, and the purification effected determined during the flow under different conditions.

Not the least important agents in the natural improvement of waters are the "nitrifying organisms," very minute micrococci of at least two species, which have been isolated and described by Winogradsky, Warington, and P. F. Frankland. One kind effects the conversion of ammonia into nitrites, and the other of nitrites into nitrates. In the process of nitrification, which has long been known in connection with the manufacture of saltpetre, nitrogenous organic fluids, like urine and the runnings from manure, when mixed with alkalies or lime and exposed to air, have their organic carbon converted into carbonates, and the nitrogen into ammonia, to be, in its turn, changed into nitrites and finally into nitrates, in which simpler form the whole becomes "mineralised" and is no longer injurious. The organisms which effect these changes are present in almost all soils and waters, but their activity is dependent on certain conditions:—

1. The solution must be neutral or alkaline; hence heavy and sour soils will not nitrify. Acid discharges from factories also entirely put a stop to the natural process of purification.

2. The presence of air seems necessary. Nitrification does not occur more than a few feet deep in soils (Warington), and then only when such soils are porous, like sand or gravel.

3. The action is more vigorous in the absence of light, so that in waters exposed to full sunlight it is suspended, and the organisms may actually be killed.

In waters loaded with organic matter and containing little dissolved oxygen, *denitrifying* organisms reduce the nitrates to nitrites, and may eventually convert them into nitrous and nitric oxide, or even into nitrogen gas. These gases dissolve in and finally escape from the water, and thus explain the well-known fact that the amount of nitrogen in the nitrates and ammonia produced is always lower than the nitrogen in the original organic matter. In comparing a sample of water taken from a stream at a point where it is much polluted with one taken further down, there is often a very marked improvement at the lower point, owing to the dilution caused by purer tributaries and by water filtering into the stream from underground sources. If the flow of a river be steady, different sources do not mix; the water of a turbid or coloured affluent can often be traced as a separate streak along a river for a great distance.

In regard to the self-purification of rivers, Dr. P. Frankland ("Bacterial Purification of Water," *Proc. I.C.E.*, November, 1896), instances his examination of the river Dee for forty miles of its course. Above Braemar the Dee was found to yield only eighty-eight microbes per cubic centimetre; after receiving the sewage at Braemar, however, the number went up to 2,829 per cubic centimetre, whilst some miles further down the number had fallen to 1,139; below another point, where some more sewage had gained access, the number rose to 3,780, while some miles further it again

fell to 938 ; with fresh access of sewage it rose to 1,860, lower down again falling to 950 microbes per cubic centimetre, "a most striking example of repeated pollution and purification within a limited distance." Dr. Frankland states that the chemical examination was not sufficiently delicate to reveal these changes.

By waterfalls and weirs the water is thoroughly mixed and also aerated. The improvement effected thereby is not so considerable as was formerly supposed. Dr. Leeds in 1890 examined the water above and below Niagara falls, and showed that the aeration did not cause any decrease of the free ammonia or in the oxygen consumed, and gave only a small reduction in the albuminoid (*Journal of Amer. Chem. Soc.*, November, 1890). Dr. P. Frankland (Third Report to Royal Society, 1894, p. 516) found that moderate agitation, with intervals of rest, on the whole promotes the growth of bacteria. In low-lying districts the construction of weirs and dams for mills, &c., frequently causes great injury to the health of the locality by rendering the soil damp and water-logged above the obstruction. In such a case the watercourse should be securely embanked, and the drainage carried to the lower part of the river, as it is to a great extent in London. According to section 33 of the Sanitary Laws Amendment Act of 1874, "any sanitary authority may, subject to the provisions of this Act and of the Sanitary Acts, buy up any water-mill, dam, or weir which interferes with

the proper drainage of or the supply of water to its district." A free growth of algæ and larger water plants uses up a large part of the ammonia and nitrates in a water ; but, on the other hand, they always render the water offensive to the smell and taste, and corrupt it by the products of their decay.

It is of the highest importance that the current of a river should be kept strong enough to carry along the solid matters contained in it, otherwise they deposit in foul banks along the shore. These at low water are converted by the heat of the sun into fœtid breeding grounds of germs, and the shallow water is a concentrated solution of highly deleterious matter. And it is probably due to this fact that it is generally in the time of, or just after, periods of drought and warmth that epidemics arise. "Compensation" reservoirs, to divert floods and store the water so that the river becomes less overcharged, are also made necessary by the fact that the water, in addition to being turbid, is always greatly increased in foulness, as, besides the washings of manured land and of streets in towns, numberless abominations, which get into the smaller tributaries and are left there to putrefy, are washed out by floods into the main stream. Thus in some cases small villages have produced epidemics in riparian towns situate below on the same river. Intermittent stagnancy, succeeded by flood, is favourable to the growth and dissemination of the more dangerous organisms. The storm-water collected in

a reservoir would have time to deposit, and would be a reserve against periods of drought such as recently visited, with such serious results, the town of Leicester. By reservoirs the "scouring action" of the stream can be kept continuous, and the stored water used to supplement a slackened flow in times of drought.

Dr. Shirley Murphy has shown that in 1894 sporadic cases of enteric fever occurred in London after the delivery of inefficiently filtered Thames water when the river was in flood in the late autumn. Thus, at St. George's, Hanover Square, out of the sixty-five cases of enteric fever which had occurred in the district during 1894 no fewer than twenty-nine were notified in November and December and only fourteen in the three previous months, when the seasonal prevalence of the disease usually takes place.

The pollution of smaller tributaries from mansions, farms, and ditches is seldom prevented except in those cases where the river is under the control of an active authority, which has special powers conferred on it by Act of Parliament, as in the case of the Thames Conservancy.

In the lower reaches of rivers large quantities of sea water are carried up by the tides. As sea water contains a high proportion of salt (chloride of sodium), the amount of chlorine furnishes a measure of the admixture. By this test it has been found that at London Bridge the river contains about one-fourth

of sea water. The first effect is a considerable deposition of solid matters, due both to retardation by the tidal wave and to the precipitating action of salt water. Dr. P. Frankland finds that the influx of chlorides favours the multiplication of some bacteria to an extraordinary extent, especially the germs of cholera. The high percentage of salt (or chloride of potassium) in the Elbe may have accounted for the severity of the cholera epidemic at Hamburg. In London also during some of the earlier outbreaks, the East London supply, where the disease was most fatal, was mainly derived from the tidal portion of the Thames. Brackish waters from the estuaries of rivers, as well as those drawn from the gravel near the sea (except from the occasional fresh-water springs, pp. 75, 82), are quite unfit for drinking, apart from bacteriological reasons, on account of the large amount of sodium and magnesium chloride, which render them purgative and unwholesome. Some inland waters from marine formations like the Trias (p. 329) are unsuitable for drinking purposes.

The measurement of the volume of flow of a river is easily understood in theory, but there are many practical difficulties. If the width and the depth at several points be found, the transverse section can be plotted, and the area found by ruling squares on the drawing. A great number of such sections being made, an average is obtained in square feet. The mean velocity is then determined by boards sunk

at different depths attached to floats. A series of observations being made, the average rate of flow in feet per hour is obtained. This, multiplied by the average sectional area, gives the number of cubic feet of water passing per hour. To calculate into gallons, 6·24 gallons equal 1 cubic foot. The average daily flow of the river Thames at Ditton is 906,000,000 gallons, of the Severn 300,000,000, the Ouse at York 140,000,000, the Tiber at Rome—a very rapid river—5,500,000,000.

It may be generally stated that the water supply of towns should not be taken from rivers if it can be avoided. The unfiltered water of rivers is never safe to drink, especially in their lower portions, where many of them, as shown by their appearance and odour, are practically open sewers. In the Seine, where numbers of wash-houses for linen are established on the banks and in the stream, Miquel found that the river water, containing originally 10,000 bacteria in one cubic centimetre, contained no less than 20,000,000 after passing through a wash-house, and many of these organisms would be of the more dangerous class.

There are a large number of rivers throughout the country furnishing water for domestic purposes which are scarcely ever examined by chemical or bacteriological analyses. The purity of sewage effluents and the character of the discharges from factories are occasionally examined by local authorities, but usually

not until a complaint is made. The existing Acts having to a great extent failed in operation, it must be laid down as a sanitary necessity, if rivers are to be used for any water supply, that a regular system of inspection by officers of the Local Government Board be established, similar to the existing system under the Alkali Works Regulation Act, 1884, with regard to the purity of air.

In respect to the London supplies from the Thames, in which much more care is taken, there is some divergence of opinion. The Royal Commissioners of 1892 reported as follows: "We are strongly of opinion that the water, as supplied to the consumer in London, is of a very high standard of excellence and of purity, and that it is suitable in quality for all household purposes. We are well aware that a certain prejudice exists against the use of drinking water derived from the Thames and the Lea because these rivers are liable to pollution, however perfect the subsequent purification, either by natural or artificial means, may be; but having regard to the experience of London during the last thirty years and to the evidence given to us on the subject, we do not believe that any danger exists of the spread of disease by the use of this water, *provided that there is adequate storage, and that the water is efficiently filtered before delivery to the consumers.* With respect to the quantity of water which can be obtained within the watersheds of the Thames and Lea, we are of opinion that, if

the proposals we have recommended are adopted, a sufficient supply to meet the wants of the metropolis for a long time to come may be found without any prejudice to the claims or material injury to the interests of any districts outside the area of Greater London."

Sir Edward Frankland, in a lecture at the Royal Institution in February, 1896, supported this conclusion, and also stated that "not a single harmful organism had ever been discovered, even in the unfiltered river water as it entered the intakes of the various companies, although these organisms had been diligently sought for." This is partially explained by the difficulty of isolating them from such an immense volume of water, and of identifying them conclusively when found. Probably Pasteur filtration (p. 305), worked on large quantities of water, will eventually succeed in discovering survivors of the typhoid and other pathogenic bacilli that undoubtedly enter the Thames. But the real reason is to be found in the fact proved by Dr. Percy Frankland and others, that unsterile surface water, like that of the Thames, possesses bactericidal powers irrespective of the further multiplication of any of the contained water-bacilli. He has, however, also proved that typhoid and other bacilli might, if of strong growth and in extra numbers, become habituated to their surroundings; and that, even if only a few remained, perhaps so scattered as to escape observation, they

would, when by chance introduced into a purer and naturally sterile or sterilised water, recommence multiplication with extraordinary vigour, so that in this way a severe epidemic might be occasioned.

The Report of the Royal Commission was by no means universally accepted by scientific men. Indeed, the highest medical and scientific opinions are practically at one in stating that the drinking water of a populous town ought not to be taken from rivers running through cultivated and inhabited lands. No fewer than three of the members of the recent Royal Commission were examined as experts on the Birmingham Water Bill in 1893, and they all expressed this view with more or less emphasis. No doubt, careful filtration will remove much impurity, but it is admitted that no system of filtering on a large scale can be relied on to remove all pollution. The Royal Commissioners themselves found serious fault with the filtering and reservoir arrangements of some companies. It is well known to any analyst who has examined daily samples of London waters that most of the companies supply at intervals, and invariably at times of flood, water that is more or less turbid, and therefore has not been efficiently filtered. And it is obvious that where suspended visible matter is present the more subtle bacteria may also certainly penetrate.

In favour of the proposed supply from Wales, which will be described in Chapter VI., p. 130, it may be pointed

out that the present Thames system not only robs the other towns of the Thames Valley for the benefit of London, but subjects them to a heavy expense in treating their sewage.

The average daily supply from the Thames during November, 1895, was about 123,000,000 gallons ; from the Lea, 45,000,000 ; from springs and wells, 42,000,000 : being in the proportions of fifty-nine Thames, twenty-one Lea, and twenty from springs and wells.

The amount of solid matter carried down by rivers is frequently enormous. The Mississippi has been calculated to carry down 400,000,000 tons of suspended matter yearly ; the Ganges over 6,000,000 ; the Thames about 2,000,000.

NOTE.—The Royal Commission on Sewage appointed in 1898, issued in July, 1901, an Interim Report which concludes—“ that the simplest possible means should be provided for adequately protecting all our rivers,” and that “ scientific experiments should be carried out to ascertain all the real dangers of pollution against which they should be protected.” They recommend “ the creation of a separate commission, or a new department of the Local Government Board which shall be a Supreme Rivers Authority . . . which, when appeal is made to them, shall have power to take action in cases where the local authorities have failed to do so.”

CHAPTER VI.

STORAGE.

It has been already stated that all the varieties of water on the earth's surface have originally fallen as rain. The fluctuations of seasons affect the volume of rivers and of every spring that is not fed by a large underground "pocket" of water, or a system of extensive fissures, as in the chalk. Storage of water then becomes necessary. In some localities nature has effected this by means of lakes, sometimes of vast extent, as in Canada and Central Africa. Where fed by mountain streams they have the character of upland surface water, as described on page 71, with the further advantage, when the lake is large, that it has undergone a long subsequent purification by subsidence and oxidation, so that it often attains a high degree of clearness and of organic purity. Most of the chief towns in the North of England derive at least part of their supply from mountain lakes, either natural or artificial. On account of their distance from contamination, and of their great depth permitting the solid particles to subside beyond the reach of disturbance, such water is fit for consumption without filtration, the only precaution being to keep the long aqueducts watertight and free from organic

life. As has been already mentioned (p. 53), the germs of disease, which are rapidly enfeebled or even killed by such an impure water as that of the Thames, multiply with extraordinary rapidity in a pure liquid like the water of Loch Katrine; while the conditions are also favourable for other minute plants, other infusoria or animalcules which live on these plants, and microbes, which consume both plants and infusoria after their death, to freely develop. This fact, which has actually been advanced as an argument against a mountain supply for cities, only proves that when pure water has been obtained the greatest care should be taken to protect it from pollution. That any one should continue to drink an impure or doubtful fluid when a better one is attainable, will not be seriously contended, as, although disease may not be directly or obviously communicated, the effect of a bad water, even when perfectly filtered, has been shown to be distinctly lowering to the constitution, and to pave the way towards the reception of further injurious influences on health.

Loch Katrine is about forty miles from Glasgow. The water is brought to the city by a closed conduit, and is very clear and bright. It contains in 100,000 parts, 3·28 of total solids, 0·256 of organic carbon, (p. 274), ·008 of organic nitrogen, ·031 of nitrogen as nitrates and nitrites, 0·36 of calcium carbonate, 0·25 of chlorine, ·002 of free ammonia, and has a hardness of about half a grain per gallon. The colour is faintly

brownish. It will thus be seen that it is an exceedingly soft water, the high relation of carbon to nitrogen showing that the organic matter is of a vegetable nature. It is said that Glasgow saves in soap, since using Loch Katrine water, £36,000 annually. For manufacturers the softness of the water is of great value. Bala Lake, one of the sources proposed for London, Thirlmere, which supplies Manchester, and other lakes of Westmoreland, are of similar character.

An example of the effect of depth and stillness in attaining clarification is furnished by the River Rhone, which enters the Lake of Geneva full of suspended matter, but emerges clear and bright.

To increase the storage capacity of a natural reservoir such as a lake, and also to form one where the sides of the valley through which a stream flows are sufficiently impervious, an embankment is built across the outlet. Reservoirs of the kind are very common in the United States, where small lakes are plentiful. Manchester is also supplied from Longerdale valley by six storage reservoirs, arranged in steps, with dams seventy to 100 feet high. The Bolton embankment at Entwistle is 120 feet deep, while one at Villar Madrid, in Spain, is 158 feet, and another at St. Etienne, in France, 164 feet. The new waterworks of the Bradford Corporation include a reservoir at Gouthwaite, covering 330 acres, over two miles in length, and holding 1,500 million gallons of water.

Before proceeding to the selection of a site for a reservoir, it is necessary to make an accurate and continuous observation on the flow of the streams that may feed it and the amount of rainfall. Where there is considerable storage accommodation, the ill-effect of a dry season is not felt to its full extent during the drought, but ensues some time after the rains have begun again. It is not uncommon to lose a large proportion of the first rains by their rapid flow over parched or frozen ground. About 15 or 16 inches of the ordinary rainfall is estimated to be lost by evaporation, soakage into the ground, &c. The greater number of watersheds of England are already appropriated by towns, even beyond their present needs, "to make provision against future increase of population." Towns like Middlesborough and Barrow, which have suddenly grown up from small beginnings to considerable magnitude, are threatened under the present haphazard system with having either to remain content with insufficient or possibly unwholesome supplies, or to buy watersheds at fancy prices from the forestalling neighbours.

Here is a case when it is the province of the State to apportion the upland water sources according to the needs of the populations, and to see that "private ownership" does not offer such hindrance as it has frequently done to local enterprise. It is hardly necessary to mention that high culti-

vation with manuring should not be permitted on the lands providing water for storage reservoirs.

The selection of a source from which to obtain a water supply depends principally on the following considerations:—

1. Purity, volume, and permanency of the supply.
2. Its elevation and distance.
3. Nature of the intervening ground.
4. Purchase of water rights and easements.

English law has decided that the property in water in a river or stream flowing in its natural course belongs to no one, but the use of it to every one having the right of access. Thus a local sanitary authority must first come to terms with the owner of the land whereon the spring rises, or the riparian owners at or below the point at which the water is sought to be taken. Sometimes "compensation reservoirs" have to be constructed to store the flood water (see p. 73), which is then allowed to flow as required, so as to minimise the interference with the stream. An "easement" is the right to lay pipes or tunnels through private property, and to have access to them for repairs. (For further details, see *Rural Water Supply*, by Greenwell and Curry: Lockwood, 1896.)

Where the source is elevated, water descends by gravitation, but in other cases pumping has to be resorted to. The former generally involves a larger first outlay, but a heavy annual expense is avoided.

“Impounding” reservoirs serve to remedy irregularities, their size and number depending on the population. In England, 20 gallons per head per day is generally allowed for non-manufacturing, and 30 or more for manufacturing towns, but with reasonable economy less would be needed.

The construction of storage reservoirs involves an examination of the ground for the foundations, and the subsequent erection of an embankment. Springs and porous beds often cause trouble. The slightest leakage, if neglected as at Johnstown, U.S.A., permits the water to gradually wear a passage until suddenly the whole gives way. The Holmfirth reservoir, which burst in 1852, was based on fissured sandstone, through which water leaked till the barrier was undermined; then a flood completed the destruction.

Jerome Park reservoir, New York, for high upland water, will be 299 acres, and will hold 1900 million gallons. The new Staines reservoirs, London, will draw from the Thames above Bell Weir by a conduit partly open and part closed, passing under two rivers and two railways. The pipes will be 6 feet 3 inches, and 8 feet 8 inches diameter, and the reservoirs $1\frac{1}{4}$ miles long, with a capacity of 3,300 million gallons, for the New River, West Middlesex, and Grand Junction Companies.

The scheme for supplying London with pure upland water from Wales, due to Sir Alexander Binnie, late

engineer to the London County Council, proposes to collect the head waters of the Usk, Wye, and Towy in five large reservoirs, from which the water would flow by gravity to London through two aqueducts of masonry and concrete 150 and 175 miles long. Two tunnels would occur in the course, a siphon pipe $13\frac{1}{2}$ miles long under the Severn, and several bridges of iron pipes across the valleys. The service reservoirs would be at Elstree and at Banstead Downs, at a height of 312 feet above sea level, from which the water would flow by gravity to all parts of London. The impounding reservoir near Llanynis would contain 31,000,000,000 gallons; its dam, of masonry, would be 166 feet high. The rocks over which the head waters flow are of Silurian and Old Red Sandstone, and the water is similar in purity to that of Loch Katrine. The rainfall varies from forty-five to seventy-five inches per annum, or about three times that of the Thames valley, and is usually very regular. It is estimated that 415,000,000 gallons could be supplied per day to London, which is sufficient for the probable increase of London in the next fifty years.* But, as previously mentioned, it would be neither necessary nor advisable to take so large a supply, and risk incommoding the local populations.

The winter of 1895 proved that the present distributing mains are not laid deep enough for protection from

* In the London Water Companies' Bills of 1896 it was proposed to take a total of 149 million gallons from the Thames daily.

frost; they have also frequently been injured by heavy loads passing over them. Whilst repairing, a second set of mains could be laid, so as to provide Thames water for common purposes, and the purer mountain water exclusively for drinking. Frankfort-on-the-Maine has already a double water supply, where spring water is supplemented from river and ground sources. Vienna has also successfully carried out a dual plan.

The improvement of water in reservoirs is largely due to the deposition of suspended mineral matter and bacteria, but, in addition, open storage favours the beneficial action of aeration and light. It would seem at first sight desirable that service reservoirs should be open to light and air, as by such means the brown colour of moorland water would be bleached, matters derived from sewage oxidised to ammonia and nitrates, and the bacteria antagonised. This would be the case if the water could be kept free from algæ and infusoria, but unfortunately these are favoured as much by light as the lower organisms are enfeebled. The minute algæ which render the water green (*Scenedesmus*, *Closterium* and others related to the *Desmids*, are specially active), also cause an unpleasant fishy odour and taste, which, though not poisonous, give rise to complaints from the consumers. Many attempts have been made to remedy this evil by fountains, circulation, and scouring, but the algæ grow so rapidly when supplied with fresh water, that it has been found

impracticable to suppress them at certain seasons, especially in hot countries. The Massachusetts Board, after lengthened experiments, concluded that while surface waters were generally improved by storing in open reservoirs or tanks, ground or subsoil waters underwent rapid deterioration from algæ unless kept in the dark. They also conclude that "the colour of water exposed to the sun in open reservoirs is reduced by storage; but it must be stored for several months to cause any material reduction of colour, and from six months to a year to remove practically all of it."*

The main distributing reservoir at Vienna is in three sections, lined with smooth Portland cement and covered with a roof supported by granite pillars. Conical glazed openings and ventilators supply light and air to the interior (Fig. 28). The capacity of the third extension is 10,470,000 gallons.

Deep well waters are not improved by storage, but are better delivered as pumped, provided they are clear, which is almost always the case after the well has been worked for some time. It has already been pointed out that pathogenic and other bacteria multiply in them with great rapidity. At their source they do not usually contain more than two or three bacteria per

* G. Bertrand is investigating certain soluble ferments termed "oxydases," which possess the power of bleaching and precipitating the organic colouring matter with absorption of oxygen (*Comptes Rendus*, cxxii. 1215).

cubic centimetre, and these have probably got in mainly by accident. But on exposure for a few hours in any vessel, there will be hundreds of bacteria, and perhaps millions in two or three days, after which time they will diminish by mutual exhaustion and destruction. Surface water on the other hand does not show any such multiplication, this change having taken place to its fullest extent during the previous history of the water.

It may be summed up that the only waters which deteriorate on storage in properly prepared reservoirs are those which are filtered or taken from subterranean sources. When they must be stored, they should be kept in closed reservoirs arched over like those of the Kent Company at Deptford. But surface waters are never injured by *proper* storage; on the contrary, in the great majority of cases they are very materially improved, and the poorer the quality of the water and the greater the amount of organic matter in process of change, the more conspicuous is the benefit of the action of light and air. Even the green algæ and other water plants, as Dr. Bokorny has shown, can use up as a nutriment many of the organic impurities that are drained into waters. And yet the recurrence of the offensive results of these algæ may compel the adoption of covered reservoirs, relying on subsequent filtration for the removal of bacteria, crenothrix (p. 283), and fungi which are encouraged by the dark. The depth of open reservoirs should

not be under ten feet, and preferably rather more, as an increase of depth hinders the growth. Covered reservoirs should have about two feet of earth above the roof to keep the water cool in summer, and ventilators should be placed at intervals. A reservoir must of course be covered when close to a town or factories, especially after the water is filtered.

The sides of open reservoirs should be well protected, sodded, and kept free from animals, &c. There are recorded cases of dead bodies having lain for a long time in reservoirs, and intestinal parasites may easily be derived from such carcasses.

At Southampton and other places, an ingenious electrical apparatus, worked by a float, signals the depth of water in a distant reservoir to the pumping station.

The average cost (and hardness) of different classes of supply is said to be:—

Surface	4 degrees total hardness, 4 <i>d.</i> per 1,000 gallons.					
River	13	„	„	9 <i>d.</i>	„	„
Spring	20	„	„	1/-	„	„

But this of course must vary immensely with circumstances.

Private storage in cisterns will be considered under “Distribution,” in the next chapter.

CHAPTER VII.

DISTRIBUTION.

WE have seen in the previous chapters how pure water may be recognised, how it can be obtained, and how it is to be stored. Its protection during transit to the consumer is of equal importance. At Mountain Ash, in Glamorganshire, a Local Government Board inquiry into an outbreak of typhoid revealed that the mains had become contaminated from the soil. During the East London inquiry in 1895, it was found that the water from the street hydrants issuing directly from the mains was of the ordinary character of the company's supply, but it was suggested on the analysis of private samples that the supply to houses was much inferior to the water in the company's reservoirs and in the large pipes. Collectors were therefore sent into the small alleys and dwellings, and samples taken from the house taps, after these had been cleaned, to represent the fluid actually drunk by the people. All these samples, when analysed chemically and bacteriologically, proved to have derived impurity from some source in their transit from the mains. The failure of the East London supply during the previous winter had been already attributed to leaks in the pipes, and it was

thus demonstrated that not only had water been lost but that dangerous matter from the soil of a populous district had diffused inward through the leaks.

At Eastbourne, in 1895, it was suddenly discovered by a private analysis* that the water supply of a portion of the town had been contaminated by salt water, which had leaked through fissures in the chalk into a well.

It is, therefore, important that a householder, before going to live in a new locality, should become acquainted with the nature and pureness of the water supply, and when the pipes are found to be old, small, or shallowly laid, to either avoid a tenancy or have the defect remedied.

In Roman times pure water was brought from a distance to cities by aqueducts, many of which remain as ruins, while some are still utilised. These were of solid masonry, carrying a conduit lined with cemented bricks or tiles. Across the valleys often three tiers of arches, with a height in many places of more than a hundred feet, were constructed. Some of these structures were completed several centuries before the Christian era. Ancient Rome, with its nine aqueducts, served its people with 300 gallons a day per head, including the supply for the public fountains, baths, circus and amphitheatre, and for sanitary and trade purposes. A special State department administered

* Solids, 113·0; chlorine, 31·75; nitrates, none; nitrites, distinct trace; oxygen consumed, ·040; free ammonia, ·0005; albuminoid, ·0030. A previous analysis had shown more organic matter.

the supply, and, as a result of these efforts, classic Rome was far more healthy than the modern city.

The water of the New River Company was originally brought to London by an aqueduct with several tunnels. The adoption of the built-aqueduct system was probably due to the fact that pipes of sufficient calibre and strength were not available. The ancients were certainly well aware of the fact that water will rise to its own level, and that, consequently, if pipes dip down in a valley, the water will rise to the same height on the other side, but in a clear atmosphere there is great advantage in an open aqueduct, as it can be easily cleaned and guarded, and allows of the beneficial action of light and air.

But in populous countries it is necessary that an aqueduct should be closed, to guard against contamination; hence a line of iron pipes of large diameter supersedes the old open channel. The pipes pass under rivers and canals by an "inverted siphon" (Fig. 29: see *ante*), as mentioned in connection with the proposed London supply from Wales (p. 131). Sometimes it is advisable to cross an obstruction by a closed girder conduit (Fig. 30).* It must be remembered that iron pipes are proportionately weaker as their diameter increases. The inconvenience and loss attending their bursting were exemplified in the rupture of a twenty-four-inch main at Chelsea in September, 1896, and at Hampstead in August, 1901.

* Details of the Bear River irrigation system at Utah are given in the *Engineering News of New York*, Feb. 13th, 1896.

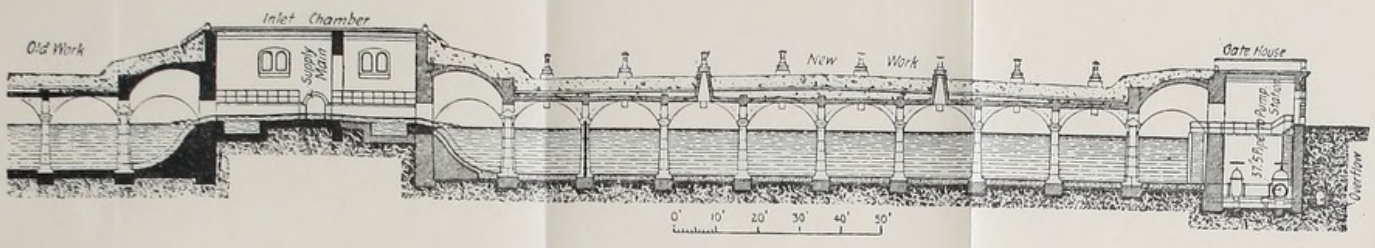


FIG. 28.—Extension of Vienna Reservoir.

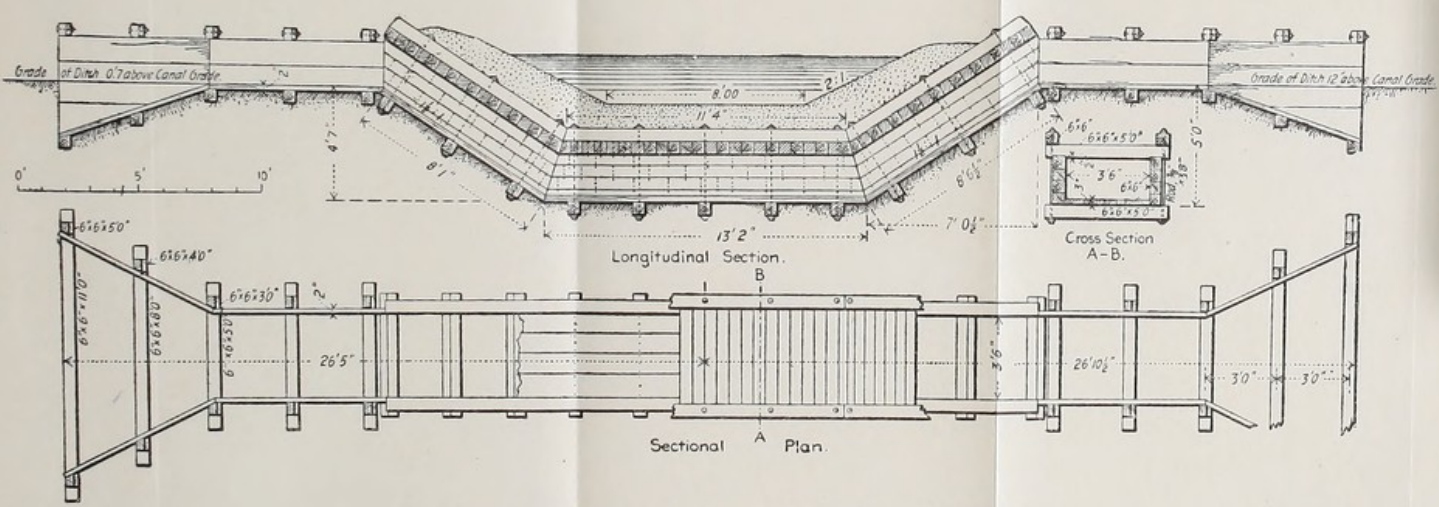
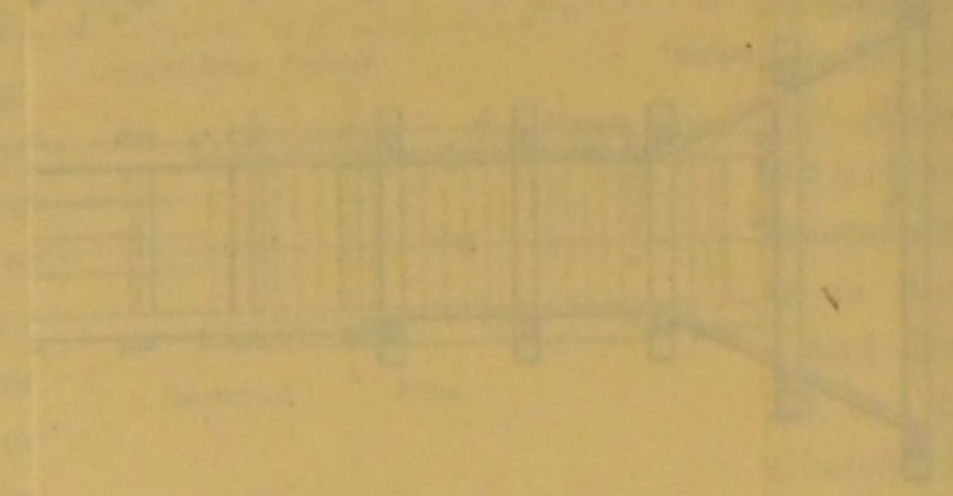
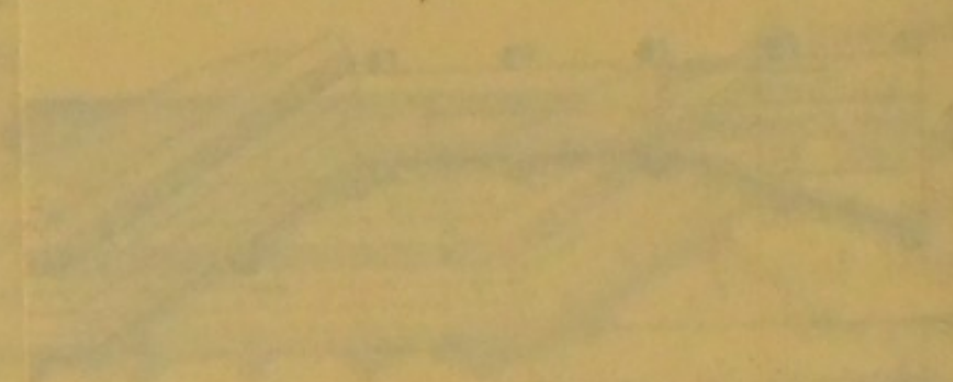
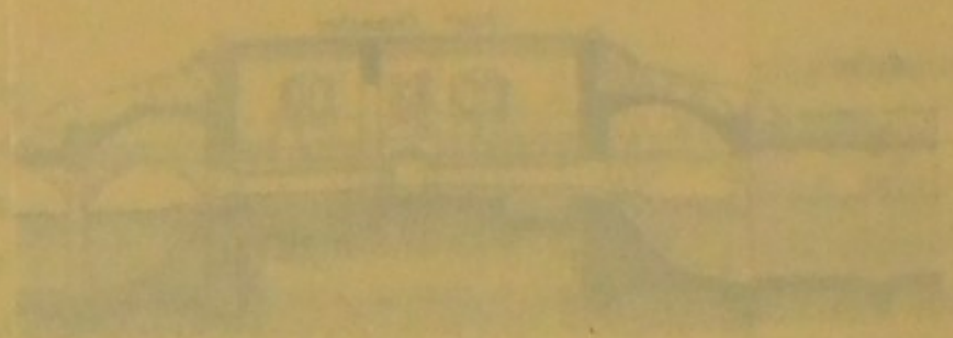


FIG. 29.—Inverted Siphon for passing old canal, Bear River, Utah.



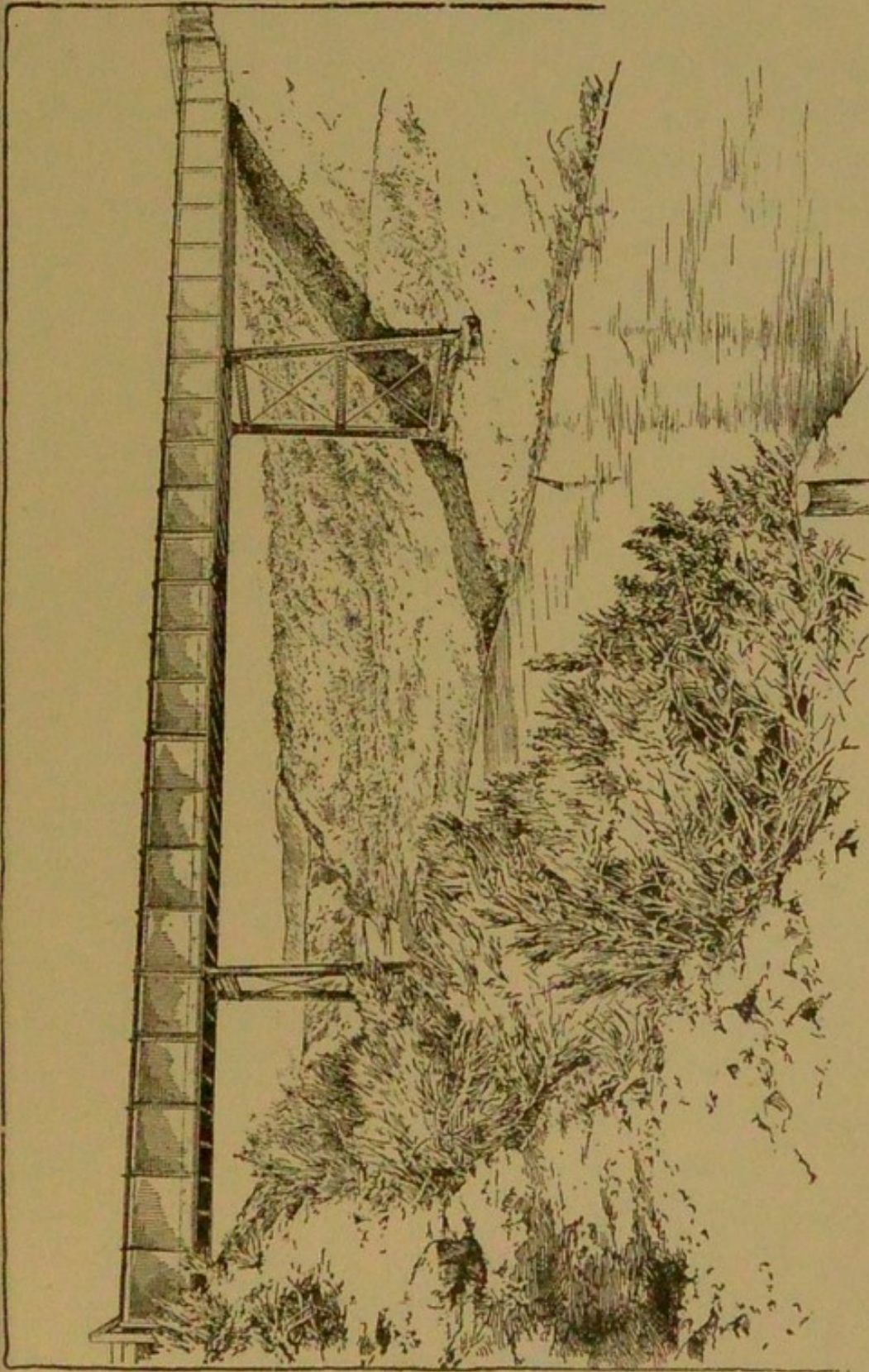


FIG. 30. 130-ft. Plate-girder Flume over Malad River.

One of the latest examples of the modern style of aqueduct is given in the Mourne water scheme for the city of Belfast. It is proposed to furnish an additional supply of 30,000,000 gallons per day by means of an aqueduct thirty-five miles long, comprising seven miles of tunnel (part of it passing under Slieve Donard, the highest of the Mourne range of mountains), with sixteen miles of covered conduit and twelve miles of cast iron siphon pipes, thirty-six inches in diameter. The service reservoir, about five miles from Belfast, will contain 90,000,000 gallons. From it the water will be conveyed under pressure in large mains to the city. The inlet ends of the siphon pipes will be controlled by automatic valves, so that the water is cut off immediately in case of breakage at any point in the siphon.

Some of the earlier water-pipes were constructed of wood.* During excavations at a brewery at St. Helens, in 1895, the workmen discovered a water-pipe line of considerable antiquity; the pipes consisted of trunks of trees about twelve feet long, chamfered at one end so as to fit in the end of the next pipe. A hole of about six inches diameter had been bored or burned through the irregular course of the trunk. The oak was in an excellent state of preservation, having been buried in clay.

Square wooden conduits are used occasionally in

* In the engineer's estimate for the Liverpool waterworks in 1797, the following items occur:—"Elm pipes at 11s. per yard, £1,000; earthen pipes at 3s. per yard, £1,975."

the Colonies; they should be tarred, or, at least, charred inside. There is no great objection to them beyond the liability to leakage and the bad taste they often communicate to the water. Iron pipes are now, however, generally used, the joints being either turned and bored, or run with lead, or with tar and sulphur, to make a strong and watertight joint.

Pipes of too small diameter are frequently laid to save initial expense, but the friction of a fluid in small pipes is so great that the loss of pressure and the extra pumping more than counterbalance the first cost. The passage of 300 gallons per minute through 500 yards of four-inch pipe will absorb, by the friction of the water against the sides of the pipe, a head of 135 feet, whereas if a five-inch pipe be used only 49 feet will be lost.

Iron mains are used in all large towns, as they better support the jar of traffic in the streets. When buried in the earth they can neither be inspected nor repaired without the great expense and inconvenience of opening the ground. All mains for gas, water, electricity, and pneumatic parcel transit might be laid in a common tunnel separated from one another so that there should be no risk of communication, and that every part of their surface be of easy access. Such a system is in practice in many Continental towns where all the supplies are under municipal control. The chief hindrance in England is the want of co-operation between private companies.

Effects of frost.—In an exceptionally severe frost the freezing of water mains has often led to great privations over large areas, as occurred in the London water famine of 1895. It was proved that in most cases the mains and branch pipes were not laid at a sufficient distance below the surface. A depth of not less than three feet six inches to the top of all pipes should be compulsory. It will be obvious to the consumer that in case of any damage to or defects in the pipes he has to pay for water that he does not receive.

Lead pipes of elliptical section have been proposed which when expanded by freezing become circular, thereby increasing the sectional area of the pipe. Such pipes, however, when once made circular do not return to the elliptical shape, so that a second freezing might cause their fracture.

In America and Australia riveted steel pipes are used successfully. San Francisco has a line over 50 miles long, which crosses the bay in deep sea water. But steel mains have been known to split without frost. At Manchester, in 1893, a 26 inch riveted pipe of $\frac{7}{16}$ inch steel ripped through five 10 feet lengths soon after laying. It was said to be of good quality and workmanship, and had been tested. Cast iron is considered safer, and to be less acted on by water, but a good deal depends on the composition of the latter.

The bursting of pipes by frost is commonly attri-

buted to the thaw instead of to the expansion of the water in freezing. That water on solidifying exerts a great pressure was shown by Major Williams in Canada, by filling a very strong iron bombshell completely with water and closing it tightly with an iron plug. On exposure to the frost the iron plug was forced out with a loud explosion and thrown to a distance of 415 feet, while a cylinder of ice eight inches long issued from the opening. In another case a screw plug that would not yield was used; the bombshell burst across the middle, and a sheet of ice spread all round the crack. In the bursting of lead pipes no explosion is heard, as the resistance is not so great, but the widening out of the portions that have not ripped testifies to the pressure exerted. In this way, water jugs, if left filled at night, are sometimes found in the morning split in long interlacing cracks, with a solid mass of ice within. In nature this action is the principal agent in the disintegration of rocks to form soils, and in the loosening and rendering porous the soils themselves by the freezing of the water contained in them.

Notwithstanding the frequent severe climatic changes in England, few precautions are taken against the grave inconveniences occasioned by frost. House pipes are often left unprotected, and so placed that a burst will cause considerable damage. Cisterns are frequently situated outside, and when they freeze solid are the cause of serious annoyance. The

pipes should be run not less than four feet below the surface, right into the house, and should pass within about three feet of the kitchen grate before branching to other parts of the establishment. It is well known that water in agitation is less liable to freeze, as the crystals of ice have not time to consolidate: therefore a common precaution to prevent pipes freezing is to leave taps dripping. Outside pipes may be protected with a casing of rough wood three-quarters of an inch thick and seven inches square, extending three feet into the ground, and filled with sawdust.

In view of the explosions that have been caused by frost in domestic boilers, a circular of the Board of Trade, dated January, 1896, advises:—

1. That all cisterns from which boilers are supplied, and particularly the pipes communicating therewith, should be placed in positions where they are not likely to be affected by frost.

2. That a safety valve should be fixed on every boiler that has not a movable lid.

3. That should the water supply be interrupted from any cause the fire should be at once withdrawn until the boiler is cold and the water supply has been restored. It is very dangerous to put water into an empty boiler while hot.

Glass-lined pipes are also now manufactured, and avoid the chance of zinc poisoning which has sometimes been noticed when galvanised pipes are employed. Tin is sometimes used as a coating for both iron and

lead pipes, an objection being that, owing to galvanic action, the corrosion is sometimes more pronounced than when the pipe is left unprotected. So-called linings of pure tin have been found on analysis to consist of an alloy of equal parts tin and lead. Schwartz protects lead pipes internally with a film of lead sulphide formed by washing them with a solution of "liver of sulphur," but the coating is liable to blister, and is acted upon by soft water in presence of air. Iron pipes treated by the Bower-Barff process, or by the modification of Bertrand, have been highly recommended. The pipes or other iron articles are raised to a bright redness in a chamber into which superheated steam is passed. A hard black layer of magnetic oxide of iron is thus formed, which, as long as it remains intact, completely protects the iron from rust.

Waters with little lime but high chlorides act rapidly on iron, acquire a ferruginous taste, and coat decanters, &c., with red oxide of iron. Angus Smith's composition, a varnish of pitch and coal-tar oil, has been long beneficially used for the inside of mains. At Newcastle, it has been recently shown that, while reducing the corrosion, it diminishes the adherence of the rust, and prevents the formation of hard nodules.

Mechanical scrapers are used in many places to remove incrustations, but some of the forms are liable to weaken the pipes. Filtered water has generally

less corrosive action than unfiltered. Some instances of the destructive action of carbonic acid have been noted in Germany. Near Beuthen, Silesia, $1\frac{1}{4}$ mile of cast-iron pipe from a pumping station began to leak after two years, when the upper third was found to be deeply pitted and punctured, the rest being unaffected. At Johann on the Saar, a very soft and pure water became badly discoloured and unfit for use: on examination the water proved to be saturated with carbonic acid, besides much bicarbonate. Foul water in soils is also very injurious to the outside of pipes. Sulphuretted hydrogen, chlorides, nitrates, nitrites and ammonia all have their special corrosive effects. Prof. Weber has found that cast iron under salt water, in about fifty years is converted for one-third of its thickness into a grey graphitoid mass. Pipes traversing infiltrated ground can be protected by a coating of clay, which seems entirely effective, or by pitch or asphalt. Slags and cinders often liberate alkali, which attacks lead. Slag-wool used for packing has been known to corrode wrought-iron pipes.

Iron pipes sometimes become clogged with animal growths. The bryozoa, or freshwater polyyps, often grow in this way, and can only be removed by steaming and flushing the pipes. The *Spongilla* and *Synura* have at times led to partial stoppages in the supply, and the former on decaying gives off an unpleasant smell and makes the water unpalatable.

Vegetable growths also cause clogging and con-

tamination (p. 285). Green algæ, cannot, of course, grow in the dark, but are met with in cisterns which are not kept covered. The presence of these organisms in the service pipes indicates imperfect filtration or faulty storage, as their spores should not have been allowed to gain access.

Lead is known to have a cumulative poisonous action, so that even a minute quantity taken day by day accumulates in the system and remains in the organs of the body until serious illness, if not fatal consequences, ensues. One of the most characteristic symptoms of "plumbism" or *lead colic* is a blue line around the gums. Communities have suffered from plumbism for many years before the cause was traced, so that it is now universally admitted that contamination by lead should never be tolerated in water used for drinking purposes.

Very few natural sources are thus tainted. In mining districts the metal is often found in issuing brooks, but is generally entirely precipitated by the sulphates, &c., in the water before it reaches the main stream. In a case which occurred near Hathersage, in Derbyshire, several effluents from lead mines were turbid with lead salts, and contained much of the metal in solution, but in samples of the river Derwent, at a point a quarter of a mile below the outlets of three of them, no lead could be detected in the examination of several gallons. It follows that when lead is detected in water it is usually to be attributed

to the material of the pipes or cisterns with which the water has been in contact.

The capacity of waters for dissolving lead varies considerably. As a rule, the softer the water the greater the danger of that kind. In Dublin the soft moorland water of the Vartry was found to attack lead so easily that tin-lined pipes were laid down when the new supply was inaugurated. The equally soft water of Loch Katrine, on the other hand, has little or no action upon this metal. At Sheffield much trouble was caused by some public supplies which were peaty and acid, and rapidly attacked lead, zinc and iron; it was overcome by adding $\frac{1}{2}$ to 3 grns. per gallon of powdered chalk. Treatment with silica, by passing over broken flints and limestone, was found ineffectual. Carbonate of soda, as in the process for softening water, has often been found beneficial.

According to a Local Government Board report (1895), the action is caused by organic acids generated by special organisms which exist in most peaty soils. At Keighley, in Yorkshire, three coke filters, to remove the coarser impurities, and four sandstone and limestone filters have been erected to remedy this evil. It is believed that the limestone will neutralise the organic acids, and so cure the water of its plumbo-solvent properties. At Rishworth Moor, near Halifax, lime is thrown into the reservoirs. Some waters act so rapidly that standing one night in the service pipe is sufficient to determine the

presence of lead in poisonous quantities, therefore the first water drawn should always be allowed to escape. During an outbreak of plumbism at Pudsey, Yorks, half a grain of lead per gallon was found in the water supplied in the morning. In other cases, where the direct effects of lead poisoning have not been diagnosed, chronic illness has been noticed to disappear on the substitution of iron piping for lead. Mr. Ackroyd, public analyst for Halifax, states (January, 1899), that the "Fly Flats" water, now disused for domestic purposes, contains about 5 units of acidity, and would dissolve 2 grains of lead piping in an hour. He recommended two or more catch-water drains instead of one, to diminish the length of peat through which the water flowed. The Leeds water, though coming from moorlands, is only slightly plumbosolvent.

Contamination with sewage, involving the presence of nitrites and chlorides, increases the solvent action of water, as do also a high temperature and pressure and the presence of air.

Sir E. Frankland remarks, in cases where the use of a lead-contaminated water is unavoidable:

1. That no water should be collected for drinking till the tap has been allowed to run some time, and that drinking and cooking water is better collected immediately after a considerable quantity has been drawn for other domestic purposes.

2. That filtration through animal charcoal practi-

cally guarantees freedom from lead. It is important, however, to bear in mind that the charcoal does not retain this power indefinitely, but requires to be renewed from time to time.

3. That hot water acts more powerfully than cold, hence that metal teapots and other soldered vessels should be avoided as far as possible.

New and bright lead is at first rather rapidly attacked by nearly all waters, but after a time the white coating of insoluble lead sulphate and carbonate to a great extent protects the surface from further action. When a lead cistern is cleaned out this coating should be allowed to remain, and cleaning with acids should never be practised, as such procedure has occasionally been attended with dangerous consequences. In all cases in which suspicion is aroused it is advisable that a full analysis of the water be conducted in order to ascertain what method for treatment should be adopted.

Zinc is easily attacked by most waters, and cisterns of galvanised iron have caused symptoms of irritant poisoning. The best material for cisterns is slate. Portland cement is also good, if not too bulky and heavy. It need hardly be said that with new cisterns and pipes the water is usually for some time unfit for drinking. Tanks of cast-iron plates, bolted together and well painted, are durable and inexpensive, but the water should be examined for lead, as sometimes it dissolves the latter from the paint.

Cisterns should be protected from frost, dust, and dirt, and be easily accessible for cleaning.

Constant Service.—Most towns have now a constant service, but in many parts of the metropolis an intermittent supply still obtains. Under a constant system, the pipes being always full and under pressure, a leakage is sooner detected; therefore pollution by drainage is less likely, the pipes are less subject to corrosion, and have therefore a longer life, and the mains need not be so capacious. An intermittent supply makes the consumer depend on a house cistern, and thus increases the danger of contamination, unless the precautions already alluded to and due attention to cleaning be observed. The penetration of sewer gas into cisterns has been shown by Parry Laws not to carry with it microbes, but it nevertheless renders the water offensive and unwholesome by the sulphuretted hydrogen and ammonia compounds which it communicates. Dr. Talbot, of Bow, has patented a self-cleansing storage cistern to be used with a constant service. It is of funnel shape, and is protected by a lid.

The Paddington Vestry, in 1897, took action as to uncovered water cisterns not being in accord with the Public Health (London) Act of 1891.

One of the advantages that has been claimed for cisterns (Sussex County Council, January, 1900), is that, where the supply is not copious, they protect the consumer against the effect of sudden and large

demands, as for street watering, a fire, or flushing of sewers, which sometimes so reduce the pressure in the mains as to wholly cut off the supply from houses at higher levels.

In February, 1901, the London Water Companies issued a circular enforcing the provision of cisterns and ball-cocks, but it was subsequently withdrawn. In Berlin and other Continental towns, the whole supply is charged for by meter.

Until recently the storage and distribution of the water supply of towns have been entirely in the hands of private companies, but the example of Glasgow, Liverpool, and other cities in purchasing these undertakings and placing them under municipal management, is being followed by other towns. A great deal of discussion has taken place in London on this point, and although vested interests are opposed to any change in this direction, it cannot be long before a matter of such importance to the public safety as the water supply of the metropolis will be under the control of a responsible and elected body.

Huddersfield, Yorkshire, is an example of a town where every large local service is under municipal control, and with conspicuous success. The capital expenditure on the waterworks, over £100,000, has produced an annual net profit of about £5,000. The storage capacity of their reservoirs is no less than 1,500,000,000 gallons. They are formed by embankments at the end of valleys. Compensation water

can be released from the reservoirs into the rivers (p. 73). The supply is chiefly moorland, from the millstone grit. It has been subject to the lead difficulty, but chalk has been used as a preventative, as at Sheffield. The water supply is forty-nine gallons per house daily. A local Water Act was passed in 1896 without restrictions, notwithstanding that clauses as to filtration or treating had been inserted in the Barnsley and Sheffield Water Bills of the same year.

At present, as pointed out in the report of the Select Committee of the House of Commons on the London Water Companies' Bills of 1896, there is in London no general legal control over the periods for pumping nor the proper carrying out of subsidence or filtration. The Committee considered that "the present system of the London Water Companies is not in accordance with the public interests."

In many respects, the United States are ahead of us in the care and management of water supplies. As an example, the regulations passed by the City Council of Wilkesbarre, Pennsylvania, may be of interest:—

"Section 1. Any person, companies, or corporations wilfully or negligently furnishing to the people of this city water for domestic purposes in a state of impurity, or impregnated with the germs of disease, or any other matters dangerous to health, upon conviction thereof shall be required to pay for the first offence

a penalty of not more than \$100, and for every subsequent offence a penalty of not more than \$200.

“Section 2. It shall be the duty of all persons, companies, or corporations furnishing to the people of this city water for domestic purposes, through pipes located in the public streets, to adopt, use, and maintain in the most efficient condition, and without unnecessary interruption, for the purification of the said water, some system of filtration now employed in the cities of the United States or Europe, which experience has shown to be the most effective in freeing water from impurities, deleterious organic matters, and germs of disease, and rendering the same clean and wholesome.

“Provided, however, that the adoption of the system of filtration through sand beds, such as are used in London and Berlin, shall not be deemed a compliance with this ordinance, unless the said sand beds are at least five feet deep, and in working the same not more than forty gallons of water per square foot of area are allowed to pass through said sand beds per twenty-four hours.

“Section 3. It shall be the duty of such persons, companies, or corporations to adopt and use, without unnecessary interruption, and in the most efficient manner, such measures as may be necessary to prevent contamination of the water at its source, and at all places where it shall flow or be collected before reaching the places where it is filtered, in obedience

to the requirements of the second section of this ordinance.

“Section 4. Any persons violating sections 2 or 3 pay a penalty of \$100 for every day such violation is continued.

“Section 5. For the purpose of aiding the enforcement of this ordinance the office of water inspector is hereby created; the incumbent thereof shall be an expert chemist and bacteriologist, to be appointed and his compensation fixed annually by an ordinance of the City Council; and it shall be the duty of the water inspector to make bi-weekly chemical and bacteriological analyses of the water supplied, and immediately report the results of the same to the Sanitary Committee and to all persons, companies, and corporations furnishing the said water, and also from time to time inspect the system or systems of filtration adopted in obedience to this ordinance, and whenever the same are not kept and operated as herein specified, make report thereof to the parties aforesaid.”

CHAPTER VIII.

PURIFICATION ON A LARGE SCALE.

NOTWITHSTANDING the fact that the necessity and, in most cases, the perfect possibility of obtaining a pure water supply has been insisted upon by hygienists for a great number of years, it is still a common practice to attempt the purification of polluted waters by cumbrous and expensive systems of filter-beds and reservoirs. Such systems, however, as was shown at Altona in 1892-3, are liable to accidental breakdowns, which then not only cause widespread inconvenience, but in many cases serious outbreaks of disease. Although such systems are wrong in theory and commercially wasteful, after they have once been started, the value of the plant and vested interests usually provoke such determined opposition to any natural scheme, that large populations are still persuaded to endure as their drinking water what has been described as "diluted and purified sewage." As compared with an artificial conduit for bringing water from an unpolluted collecting ground, a river is at once condemned on account of the certainty that it is open to drainage of all kinds, and that the so-called self-purification of a river in flow is of doubtful efficacy, and is in most cases

overbalanced by the constant accession of impurities with which its action is not rapid enough to cope.

Since, in districts distant from a supply, the rivers of the district may be the only source at present available, it is necessary to shortly describe the processes by which water originally unfit to drink can be altered to a state which is ordinarily harmless to the consumer.

Many vegetable juices containing tannin are capable of coagulating the organic matter in very bad waters and rendering them comparatively potable. This property of barks and woods containing tannin was known in very early times, and is referred to in Exod. xv. 23, in which passage the word "bitter" probably means disagreeable. The Indians in South America are similarly in the habit of purifying foul ponds by logs of the Peruvian bark (*cinchona*), and in this case the tannins act as a precipitant and the quinine as a febrifuge. The latter has been recommended to be added to marshy waters in Italy and in other places. *Strychnos potatorum* has also been used in India for the same purpose.

The common process of *subsidence* effected in settling tanks and reservoirs accomplishes the almost complete removal of suspended solid mineral matters, and with them a large proportion of the living organisms. Thus, Dr. Percy Frankland, in an examination of the intake waters of the West Middlesex Company, found 1,437 bacteria per cubic centimetre, whilst

after passing through one storage reservoir the number was reduced to 318, and after traversing a second reservoir there remained only 177 per cubic centimetre. During the process of settling, oxidation of the dissolved organic matter also takes place; but, unfortunately, the deposited bacteria are not killed, and continuing to multiply in the muddy sediment, unless this is removed at frequent intervals, necessitate periodic stoppages for cleansing, and additional reservoirs for the maintenance of the service.

Purification by *mechanical precipitation* is sometimes adopted, and consists in the addition of a finely divided solid, such as clay, chalk, charcoal, coke, spongy iron, or porcelain earth, which in its subsidence is capable of carrying down with it all solid matters, including the germs, so as to leave the water clear and almost sterile. Many of these precipitants, however, convey to the treated water an unpleasant earthy taste, and the same objection as to the settling process remains, that the deposit becomes a nidus for the further development of the microbes, which may rise and render the water at any time unfit for use. When waters have a marked colour, alum, in the proportion of about five grains per gallon, generally with the subsequent addition of an equal weight of lime, effects clarification and decoloration, the flocculent precipitate of alumina, by its well-known mordant action, absorbing the colouring matter and also entangling all the solid matters in suspension.

The mixing of the precipitant should be effected without splashing, in order to avoid the gelatinous alumina entangling air, which would retard the rate of settling. After alum precipitation, the sulphates of potash or ammonia, and those of the lime and magnesia formed, remain in the water, so that after such treatment these may be present in such quantities as to render the water undesirable for potable purposes or for use in boilers. Sulphate of alumina, free from excess of acid and iron, is better and cheaper than ordinary alum, and seventenths of the quantity need only be used. "Alumino-ferric" may even sometimes be employed, and ferric sulphate ("persulphate of iron"), which has lately been highly recommended, is of especial value for purifying foul river waters, as it throws down sulphides as well as the matters removed by alum. Ferric chloride (perchloride of iron) was formerly much used: it leaves in solution chlorides instead of sulphates, and has been objected to because it commonly contains arsenic. In any case, when such precipitants are employed, it is necessary to carefully determine from time to time by analysis the requisite quantity to employ, as excess may be most prejudicial.

Several chemical reagents have been proposed and used in the hope of killing the bacteria, or at least destroying their food. Manganate and permanganate of potassium or Condy's green and red fluids, when added to a very foul water until a permanent colour

remains for at least fifteen minutes, are capable of oxidising the impurities but do not kill the bacteria. When these salts are used a brown precipitate of manganese peroxide is formed, and it must be removed by filtration or settling before the water is fit to drink. In fact, all methods of precipitation require that the water should be subsequently filtered; and the expense of this operation, coupled with that of the chemicals, has caused most of the precipitation processes to be abandoned, except in local and temporary cases.

The various methods used for the softening of hard waters effect a purification of the water from organic matter and organisms at the same time, and the results obtained in this way will be further alluded to in Chapter X. Agitation with air causes a certain amount of improvement, but only a slight effect is noticeable in rivers which flow over weirs or which have waterfalls in their courses. The purifying properties of light have long been recognised, and even as early as 1640, Dr. Hart cautioned his readers against the use of well-water "to which the sun hath no reflection." Westbrook has recently, at Marburg, carefully studied the influence of sunlight upon cholera cultures in water, and has demonstrated that—

1. The heat of the sun as well as the light has an important influence upon organisms in water.

2. *Insolation* in presence of a full supply of atmospheric oxygen effectually and speedily kills germs.

3. Sunlight in the absence of air has no germicidal properties.

4. Solar heat of average intensity, when air is excluded, causes the organisms to multiply at a greater rate.

Other observers have found that at a depth of six or eight feet the destructive property of sunlight ceases. It follows that all reservoirs for *surface waters* should be shallow, uncovered, and freely exposed to the air (except in the immediate neighbourhood of towns or factories, where, however, for other reasons, such reservoirs should not be placed). Deep well and spring waters, on the other hand, should, if stored at all, be kept in covered receptacles, as algæ are thereby prevented from growing (see p. 133).

The immunity obtained by boiling water before drinking is now almost universally recognised, and if regularity of such procedure could be relied on, it would perhaps be the most satisfactory method for ensuring safety.

In an outbreak of cholera in the East Lancashire Regiment at Lucknow, the "E" Company, though living under the same conditions as the rest, entirely escaped.

Mr. Hankin (*Cholera in Indian Cantonments*) says:—
"On questioning the colour-sergeant of this company, the mystery at first appeared to deepen, for he roundly asserted that the men under his charge had exactly

the same supplies of food and water as the rest of the regiment. But on his being pressed as to how he knew that the water supply was the same, he replied that he ought to know, if anybody, 'as he boiled it himself!' Needless to say, that on making inquiries it was found this simple sanitary precaution had not been taken by the other colour-sergeants."

Sterilisation by heat was first practically applied about 1888 by the late Charles Herscher, while other apparatus, such as the Vaillard-Desmaroux, and in the United States the Waterhouse-Forbes, have since been introduced. Smaller "sterilisers," based on the fact that prolonged heating to 100° C. destroys almost all the germs, are widely used in laboratories. Boiled water, however, is flat and insipid, and the process on a large scale is precluded by the expense. A shorter exposure to a higher temperature under pressure effects complete sterilisation, while the gases dissolved in the water are not lost. If the sterilised water is made to heat the incoming fluid, considerable economy in fuel is effected, so that the water discharged from the apparatus has practically the temperature of that which enters, and in this way the heat required to be maintained is only that which theoretically should be attributed to losses by radiation. Amongst the many different forms of sterilisers, that entitled the Equifex, manufactured under the Geneste-Herscher patent, is perhaps the best known. It consists of four distinct parts: A heater, which

is fired in any suitable way, and maintains the boiler at a temperature of between 120° and 130° C. The heater is fitted with a pressure valve, so that the water therein never boils while it remains within the heater for the time necessary to effect sterilisation.

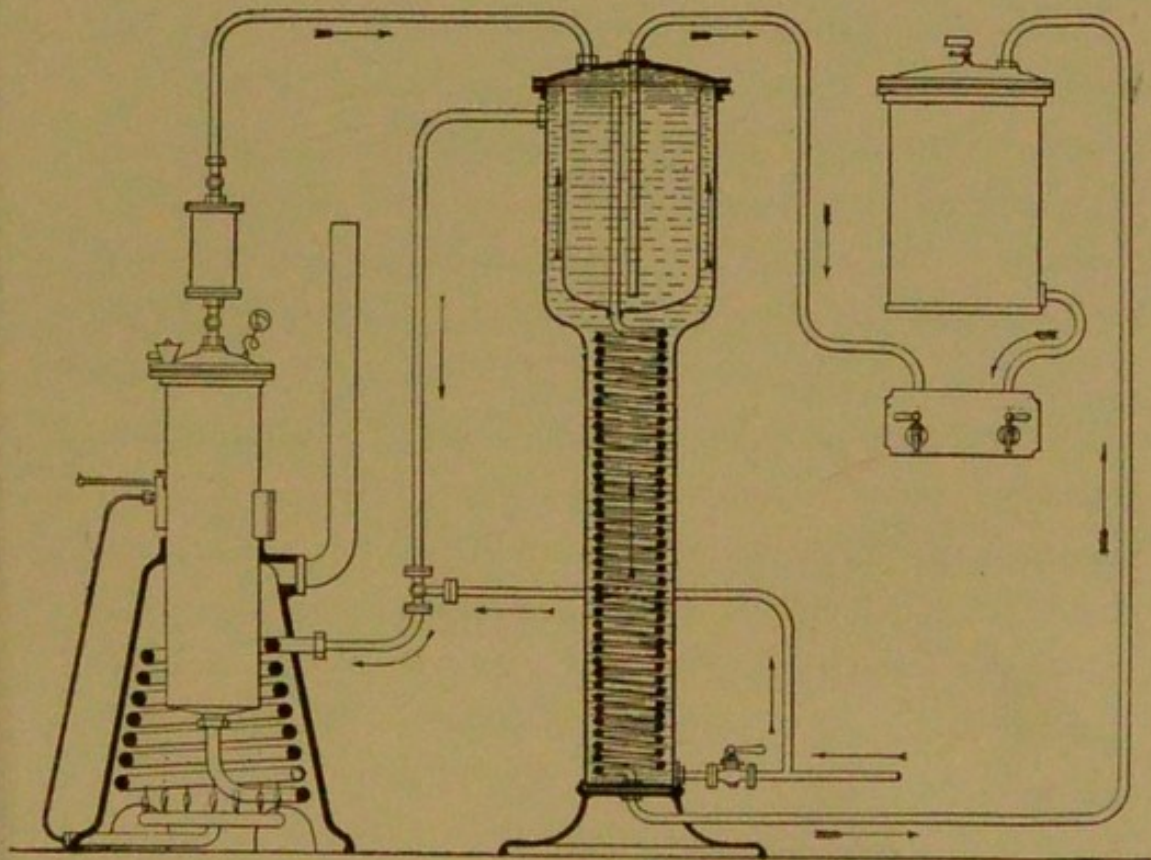


FIG. 31.—Equifex Water Heat-steriliser.

In connection with the heater is a serpentine tube, through which the sterilised water passes and gives up its heat to the unsterilised water entering the boiler. The sterilised water finally passes through a sand-filter, which removes any suspended matter. Such apparatus have been erected in hospitals and

infirmaries, and have been used by the French fleet at Brest, and by the town of Parthenay, in France. Kühn, who has devised a similar apparatus, states that, with a steriliser of ten cubic metres capacity, 22,000 gallons of water per day, or double that quantity if worked at night, can be produced, so that a battery of these sterilisers could easily deal with the water supply of a town. Although on a small scale, the cost of heating is high, it is obvious if the regenerative principle be successfully applied, the fuel required is very small, as the only essential of a perfect apparatus is, that each unit of water shall be subjected to a high temperature for a short time, without permanently removing any of the heat required to produce that temperature.

It is important to note that cold or freezing does not render a water safe for drinking purposes. Infectious diseases have been traced to the consumption of ice-creams made from unfiltered and contaminated water. At King's Lynn, in 1892, during a frost, there was a considerable storage of the discharges of typhoid patients on land sloping to a river bank. On the snow melting, thirty-nine houses, drawing their supply from the river, were infected with typhoid fever.

Dr. Christmas, in 1892, showed that citric acid, in the proportion of eight in 10,000, was fatal to the cholera bacillus, but did not destroy that of typhoid in a less strength than one in 1,000. He proposed that in

times of cholera, house-supplies should be sterilised by adding about 60 grns. per gallon of this acid to the water daily.

Anderson's process consists in subjecting the water during its passage through revolving drums to the action of a continuous shower of metallic iron. The water afterwards passes over cascades to remove dissolved iron by oxidation, is then allowed to settle in tanks, and is finally filtered through sand. The process is in use at Antwerp, Worcester, and other places, and seems to give both better chemical and bacterial results than those obtained by sand filters alone. The water of the Delaware at Philadelphia, and of the Mississippi at Memphis, have also been treated with iron; and Leffmann and Beam, who examined the process in 1890, showed that in both rivers the amount of organic matter underwent a considerable diminution, and that the action was one of oxidation. Mr. Anderson himself maintains that the effect of his machine is almost entirely a mechanical one, due to the absorbent properties of the flocculent oxide of iron. No iron remains in the finally purified water, and the temporary hardness is reduced.

The process is particularly successful with the water of the Nile, which is completely clarified by mere decantation in a very short time after shaking up with iron, while otherwise it remains turbid for weeks and opalescent for months. The most difficult waters to deal with are those derived from peaty

grounds, as it is not easy afterwards to completely remove the iron. Here alum precipitation would seem to be preferable. In the case of the Delaware I am informed that "the difficulty of causing the complete reprecipitation of the iron was very great, and the oxide formed separated in such a fine state of division that it very rapidly clogged up the filter bed."

Schumberg's bromine process for purifying water (Pfuhl, *Zeits. f. Hygiene*, 1900, 53) is specially advocated for army purposes, for sterilising water in the tropics, for use on ship-board, and in the case of water supplies of suspected or infected harbours. It consists in adding 0.06 gram of free bromine, dissolved in potassium bromide solution, for every litre of water. The excess of bromine is removed by adding an equivalent quantity of ammonia, or other "antibrom," so as to render the water palatable. Pfuhl states that the small quantity of bromide present is entirely devoid of the possibility of injury to health, and that the taste can scarcely be distinguished from that of the water before treatment.

In July, 1897 Braithwaite suggested the use of a mixture of bromide and bromate, followed by a tabloid of acid sulphate of soda or potash to liberate the bromine. May, Baker and Co. sell a similar mixture under the name of "bromidine." The quantity of bromine recommended was that obtained from two grains of bromide, or about one grain per quart, which gives only about one part in 17,500 of water.

This quantity is much smaller than the authorities recommend for sterilisation. About one part in 2,000 seems to be a safe quantity to use, or nine times the amount suggested above ; and this would render the quantity of bromide finally formed and remaining in the water rather too high for dietetic use.

The author, in conjunction with Dr. L. Parkes,* has suggested a method of preventing the danger of enteric fever, when, as in the case of armies in the field, the only drinking water available may be polluted, and boiling or proper filtration is not possible. A tin of tabloids is carried, each one containing five grains of bisulphate of soda, NaHSO_4 . Three of the tabloids are dissolved in each pint of water and allowed to remain at least fifteen minutes before drinking ; this is found to be fatal to the typhoid bacillus in the quantities met with. The water so treated has a pleasant acidulous taste, is more effective in slaking thirst, and has no injurious physiological effect. A tin of 350 tabloids weighs about 4 oz.

Iodine, chloride of lime, and other reagents have been proposed, and B. Krohnke, in 1893, suggested cuprous chloride, Cu_2Cl_2 , especially for the Elbe at Hamburg. One two-hundred-thousandth part—about a third of a grain per gallon—together with proto-sulphate of iron, were mixed with the water. At the end of six hours one-hundred-thousandth part of lime

* Epidemiological Soc. of London, January, 1901.

was added, and after deposition the liquid was filtered through sand. The water, which originally contained forty to fifty thousand germs per cubic centimetre, was thus completely sterilised, and was clear, almost colourless, and free from iron and copper. The sand filter could be used a long time without cleaning, and the copper was recoverable from the sediment. Such results would be of great importance were it not for the fact that, in working, any deviation, either by accident or carelessness, from the prescribed quantities, would lead to the water becoming poisonous. Besides, it is well known that as nothing is absolutely insoluble, precipitation never removes the last traces. It may, therefore, be laid down that no poisonous chemical reagent should be used in the purification of water for drinking. To trade purposes the same objection does not always apply.

Complete oxidation would seem to be the natural process for the destruction of organic matter, both living and dead; under the usual circumstances, however, atmospheric or ordinary oxygen will not act on most varieties of organic matter without the help of microbes. Ozone, the specially active modification of oxygen, produced by electricity or by slow oxidation, such as that of phosphorus or essential oils in air, can, on the other hand, attack, bleach, and entirely oxidise organic matter. Even such resistant substances as indiarubber are corroded and destroyed by ozone. Baron Tindal about 1896 proposed to the

municipality of Paris to sterilise, by means of ozone, 5,600 cubic metres (1,100,000 gallons) of crude Seine water daily. His system was installed experimentally at Paris, Brussels, and Ostend, and in 1898, was adopted officially for limited supplies in France and Belgium, and since then on a complete scale for the cities of Lille and Moscow.* To save the ozone, much of the impurity is first removed by filtration. The cost is given as about $\frac{1}{2}$ d. per 1,000 gallons. One of the most energetic of sterilisers is *peroxide of chlorine*, Cl_2O_4 (Howatson, Neuilly, Paris), employed at Ostend, Brussels, and Lectoure (France). It is prepared from sulphuric acid and chlorate of potash, the gas being passed into water.

Bacteria introduced into waters protected from further admixture almost invariably thrive up to a certain point, and then undergo diminution in numbers, and finally may entirely disappear. Pol and Dumont found that water placed in a vessel simply closed by a plug of cotton wool, and containing on December 24th, 1894, 150,000 microbes per cubic centimetre on December 31st had only 12,000, and on January 16th, 7,000, losses of 94 and 95·3 per cent. respectively.

There are three ways in which the bacteria are reduced:—

1. They may actually feed on one another. Many common and vigorous, but harmless, forms rapidly exterminate the bacteria of disease, such as that of typhoid.

* Marmier and Abraham's process.

2. They may exhaust their food supply and suffer starvation. This occurs when single isolated organisms undergo rapid multiplication.

3. They may evolve products, excreta of their life, which are actually poisonous to themselves. Some of these toxins and "ptomaines" have been isolated, and have proved to be also active poisons to higher forms of life.

As will be further explained in the section on bacteriology (p. 289), several micro-organisms are distinguished by the property of liquefying the gelatine in the "culture tubes" in which they are grown, after which they break it down into simpler compounds in the ordinary course. The changes which take place in water usually follow four distinct stages under "aerobic" conditions—that is, in the presence of air, and by the influence of common water bacteria:—

1. The destruction of pathogenic organisms by non-pathogenic forms.

2. The "hydrolysis" or splitting up of the complex solids by combination with water, yielding simpler compounds in solution.

3. The conversion of these soluble organic substances into still more unstable compounds, and eventually their complete resolution by water and oxygen into carbonic acid and ammonia. This part of the process is analogous to the chemist's procedure in distilling a water with alkaline permanganate in the "albuminoid

ammonia" method of water analysis (p. 270). The "free" ammonia of the chemist represents mainly what the bacteria have previously done; the "albuminoid" the bacterial work in progress. Therefore this method of analysis, although it does not give all the nitrogen, gives a valuable indication of the degree to which a water has been polluted and of the stage at which its natural purification has arrived.

4. The oxidation of ammonia by two classes of "nitrifying organisms" (p. 114) into nitrous and nitric acids. The presence of peaty or humous matters, and of organic matters fermented as above, and of dissolved oxygen, is necessary for this final transformation. Under certain conditions, particularly the absence of oxygen, certain "denitrifying" organisms effect a retrograde change of nitrates into nitrites; and even to lower oxides of nitrogen and nitrogen itself. This action also effects an oxidation of carbon, and must frequently take place in polluted waters, as shown by the loss of nitrogen (pp. 269, 271). W. Adeney uses the name "bacteriolysis" for the second and third of these processes, as distinguished from the nitrification of the last stage.

Mr. Scott Moncrieff has introduced a method for the systematic cultivation of bacteria in tanks, with the object of purifying sewage before its discharge into streams. By this means the solid organic matters are liquefied by the bacteria, so that the formation of "sludge" is avoided, and the organic matter in solution

is finally acted upon by the nitrifying organisms. Mr. Cameron, the city surveyor of Exeter, has obtained similar satisfactory results with sewage by the well-known "septic tank process."

All river waters contain a considerable amount of suspended matter, in which the microscopical examination has frequently revealed distinct evidence of animal pollution, besides the presence of large numbers of the smaller algæ, and of earthy matter and vegetable *débris*. A water which is thus a miscellaneous drainage will carry with it any pollution from surviving germs that may occur at any point of the watersheds, and is a likely bearer of any accidental contagion to the localities supplied. Epidemics from such a cause have repeatedly been recorded, when typhoid has been conveyed perhaps from a single cottage by means of a small brook to a large population. The soakage of farm manure is also capable of carrying internal parasites, besides what may be communicated by animals drinking and wading in the brooks on the higher lands. The unguarded supply of a water of this character would therefore be an open danger. It has been established by reports of Royal Commissions and by other investigations that efficient sand filtration is capable of removing these dangerous impurities, and no miscellaneous water supply from ground wholly or partially inhabited or cultivated should be permitted without this precaution. It is not necessary to prove

the absolute presence of a pathogenic organism in the water, but only to point out that where such large organisms as are found in these waters can pass, the smaller bacteria of disease could easily travel. Even the algæ and mineral and vegetal *débris* cannot be considered wholesome, as they promote undesirable changes in the water.

That filtered water is comparatively safe, and that unfiltered is certain at some time or another to carry disease, has been proved by the history of a large number of epidemics, from the early outbreak at Terling in Essex, to the more recent experiences at Hamburg. Speaking of the latter city, Dr. Reincke says "that the present favourable and heretofore unattainable status of typhoid fever is to be largely credited to the filtered water supply." It is significant that Rotterdam, with sand-filtered water from the River Maas, has a death-rate from typhoid of only 5·7 per 100,000; Dresden, Berlin, and Copenhagen, all with filtered water originally of more or less indifferent character, have typhoid death-rates of 6·2, 7·1, and 9·0 respectively, whereas Sydney, N.S.W., with impounded unfiltered river water, has 22, and even Glasgow, with the very pure upland water of Loch Katrine, *unfiltered*, has a typhoid rate of 23 per 100,000.

Sand filtration has undergone a great change within recent years, owing to the fact that whereas it was formerly considered that a filter-bed, in order to be

active, should be new and frequently changed, it is now known that clean and sterilised sand, beyond straining out suspended matter, exerts no purifying action on the water. It has also been repeatedly demonstrated that atmospheric oxygen will not act on organic matter without microbes. This was incidentally a complete settlement of the disputed question between the schools of Drs. Tidy and Frankland with reference to the natural oxidation of rivers during flow. The final result depends on the nature and number of the microbes as well as upon the aeration.

The first *sand filter* in London was constructed for the Chelsea Company by Simpson about 1829, but the system of sand filtration had been adopted by some provincial waterworks prior to this date. It is now estimated by Hazen that the number of people in Europe supplied with sand-filtered water is over twenty millions.

On the surface of a sand filter-bed a kind of slime, composed of finely-divided clay, together with a felted mass of bacteria, algæ, and diatoms, entangled in a gelatinous layer, accumulates and forms a cultivation bed where the main purification of the water takes place. Dr. Kemna suggests that this surface layer of a matured sand-filter acts similarly to a spider's web, so that the surface tension of the liquid when in an exceedingly thin film on the growth formed on the top of the filter causes it to act as

a "microbe trap." Diatoms of few kinds exist in large numbers in winter, but in the spring green algæ appear, the diatoms diminish in number and their species vary. Later in the summer blue algæ make their appearance, and do not die out until the late autumn. At Waelhem, Dr. Kemna finds *Melosira* and *Fragilaria* the dominant diatoms in winter, whilst in the spring species of *Synedra* and *Cyclotella* are abundant. According to his experience, by far the most effective strainer is *Hydrodictyon*, a green alga with the cells joined in hexagonal meshes, which forms sometimes a layer a foot thick over the whole surface. "The filters then run a good deal longer, and when cleaning the men roll the growth up like a carpet."

A sand filter does not, therefore, attain its maximum efficiency until this jelly layer has been produced. Purification is also effected for an indefinite period by the action of the nitrifying organisms immediately below this film. When through clogging the flow falls below a certain rate (p. 183), the surface is skimmed and renewed with fresh sand; after some days it regains efficiency.

All filters, however, must be worked with periodic testing, since a gradual growth of some bacteria through the substance takes place, and the effluent water is at length found to contain these organisms in undue numbers, so that it becomes necessary for the whole mass to be renewed. The upper layer of a filter-bed thus acts mechanically, by straining off

the solids and rendering the water clear, as well as chemically and bacteriologically. At Berlin and other places the formation of the upper active layer is hastened by spreading over the surface some of the top layer, known as "ripe" sand, scraped off at a previous cleaning.

M. Piefke has shown that, to obtain less than 100 colonies of microbes per cubic centimetre, it is necessary for the filter to have been at work for at least eight days, during which the water must be run to waste, whereas, he states, the iron or Anderson process gives the same result in two or three days. The essential features of a good sand filter have been worked out at Lawrence by the Massachusetts State Board of Health.

The new filtration works at Hamburg comprise:—

1. The use of sedimentary basins.
2. Dividing the filtering area into numerous small surfaces, each of which can be readily disconnected without interfering with the others.
3. Systematic and constant bacteriological supervision, as it is only in this way that any proof of the efficiency of a filter at any given time is assured. Occasional chemical analysis of the water in order to ascertain whether the oxidation into nitrates is regularly maintained.

At Hamburg and Berlin Koch's limits are adopted, and the conditions which he has laid down may be summarised as follows:—

(a) No water is allowed to pass through a filter at a speed of more than 100 millimetres (about four inches) per hour.

(b) Each filter must have a contrivance by which the movement of the water in the filter can be restricted to a certain pace and continually regulated, and must further be provided with an arrangement by which samples of the filtered water may be taken at any time.

(c) A bacteriological examination by cultures must be made daily.

(d) Water containing more than 100 germs per cubic centimetre must not be allowed to pass into consumption. Although this is an arbitrary rule, it is one which may be regarded as tolerably safe, although, of course, even when such a small number is permitted in the filtrate, pathogenic organisms may be present.

Intermittent Filtration.—Another advantage of having a larger number of filter-beds of smaller size is that short periods of rest can be arranged wherein the layers may become aerated. The purifying organisms are mostly *aerobic*, or require oxygen, hence no filter can work satisfactorily if continuously waterlogged. For this reason the Massachusetts Board prefer intermittent filtration. They say (Report, Part 2, 1890): “If we apply one day to the surface of an open body of sand one inch of water and next day another, we shall find that the water will go down each

day about nine inches ; in this space nearly two-thirds is sand, one-ninth water, and one-quarter air. The water is in an extremely fine layer over particles of sand, and intimately mingled with about twice its volume of air. It is pushed down each day, and the same amount issues at the bottom. Fresh air is brought in with the incoming water, so that if the sand be five feet thick, the water of any day will be slowly moving for a week over sand with two volumes of air." Sand which is too fine may remain saturated with water the whole depth, hence the advantage of using coarse sand and gravel. In London and in large towns where the demand is very great, it is difficult to afford periods of rest with the present large area filters ; but with smaller ones, used in rotation, it could be more easily managed.

At Hamburg there are four settling tanks, each holding water enough for a day's supply, and having an area of about twenty acres. Each of these in turn is allowed to fill, and then rest for twenty-four hours, when the clear water is pumped off and the sediment removed.

About thirty filters are alternately in use. The medium employed consists of an eight-inch layer of small stones, then eight inches of gravel, and the same depth of coarse sand, followed by three feet of fine sand. The water is admitted with special care so as not to disturb the surface, and a depth of three feet is maintained above the sand. With this head of water

the proper rate of filtration is secured. As the bed becomes choked, the head of water has to be increased, but there soon arrives a limit when the filter has to be thrown out of rotation and cleaned. Each filter has a separate outlet, where samples for analysis can be taken, and arrangements are provided for aeration. The total cost of the works was less than £500,000, and the supply will be ample for many years to come.

At Warsaw the water is kept under cover, but in other respects the arrangements are similar to those at Hamburg. At Lawrence, Mass., the impure water of the Merrimac is passed through four and a half feet of sand, and the bacteria reduced from 9,000 to 150 per cubic centimetre. The average speed of filtration is from five to eight feet per twenty-four hours. At all these places the death-rate from zymotic diseases has been very markedly reduced.

At Zurich four inches of garden soil are introduced into the filter-bed to promote nitrification. The filters are of gravel and about four feet of sand, and are run at four times the rate recommended above, but the lake water which forms the supply is of exceptional purity. At certain periods of warm weather, chiefly from July to September, a slimy layer called "waterbloom," consisting of microscopic algæ, makes its appearance on the surface, which requires removal, as it rapidly blocks the filter and gives the water a bad taste, variously described as "fishy,"

“marshy,” or “mouldy.” The same difficulty has often occurred in the United States.

Each filter-bed of the London companies averages about an acre in extent. As already mentioned, a greater number of beds of less area should be substituted. Smaller filter-beds also can be more readily protected and covered from frost. An epidemic of cholera at Altona arose from one of the beds being frozen, and in London water-famines have often occurred from this cause, and the water at other times has been indifferently filtered. The London filter-beds usually consist of a layer of sand two to four and a half feet in thickness, with gravel and stones below. The reservoirs contain from two to fourteen days' supply. The daily rate of filtration should not be more than 2,000,000 gallons per acre, but in times of great demand this is often exceeded.

Dr. Shirley Murphy, in his report to the London County Council for 1894, draws attention to the coincidence which existed between abnormal cases of typhoid in the last weeks of the year throughout the whole of the metropolitan area (with the exception of that supplied by water from the East London and Kent Water Companies) with the insufficiency of filtration, due to the floods in the Thames and Lea, which prevailed at that season. This relation between increase of enteric fever, and insufficient filtration on the part of the London Water Companies, was confirmed by an examination of the outbreaks of this

disease in suburban areas, where a similar coincidence was noticed. In provincial towns supplied with adequately filtered water, during the same period the number of cases of enteric fever notified was normal.

Sediment reservoirs occupy an immense amount of ground and are expensive, while in warm climates they cannot be prevented from becoming foul through the rapid growth of vegetation and animal life. The Riddell filter is extensively used in America, and lately in India, for rapidly removing the coarser impurities. Closed iron vessels are fitted with fine sand, through which the water is forced under pressure at almost any required rate. The inlet is through radial arms attached to a piston. When the gauge indicates that the resistance has too much increased, water is forced in from below to disintegrate the bed, then clean water is admitted by the radial arms, which are worked up and down to thoroughly mix and scour the sand, the washings escaping through strainers. Subsequent removal of the bacteria by finer filtration is afterwards necessary.

Although filtration through sand has never succeeded in removing the *whole* of the bacteria from water, the reduction in their numbers is very great, amounting, according to Frankland, to about 99·5 per cent. A few instances may be quoted of the effect of filtration on the health of cities.

The Hamburg cholera outbreak of 1893, which

occasioned nearly 9,000 deaths, was traced to the unfiltered water of the Elbe. Altona, drinking the same water after filtration through sand, escaped, except on certain occasions of the break-down of the filters. Since London waters have been filtered, the typhoid rate has fallen 86 per cent. In Warsaw, after the same precaution, the disease, which had been extremely prevalent, nearly disappeared. In Lawrence, Mass., the recurrent epidemics had ceased. The mean typhoid rate in cities both in Europe and the United States employing unfiltered water, was many times higher than those where the water was filtered. Prof. J. W. Hill, of Cincinnati, gives the following typhoid death-rates per 100,000, being the averages of seven years to December, 1896:—

1. *Cities using lake water.*—Chicago, 71; Milwaukee, 29; Detroit, 30; Cleveland, 46; Buffalo, 34; average, 42.

2. *Cities using river water.*—Pittsburg, 84; Philadelphia, 45; Cincinnati, 49; Louisville, 74; St. Louis, 39; average, 58.

3. *Cities using filtered river water.*—London, 14.4; Berlin, 7.1; Rotterdam, 5.7; Hamburg (since 1893), 7.0.

4. *Cities using unfiltered mountain spring water.*—Vienna, 6.55; Munich, 5.94.*

It has been proposed to seed the upper bacterial layer, "top-slime," or "Schmutzdecke," with cultivations of

* See Fuertes' "Water and Public Health," Wiley, New York.

specially active or rapidly liquefying organisms, but natural selection would soon interfere with this, while practically accomplishing the same end. The number of colonies is greatest at the surface of the sand, and decreases very rapidly in the successive layers beneath, the thickness of the main layer being about half an inch. In intermittent filters the upper slime is not considered of so much importance, the main action occurring in the interior of the bed. With reference to this system, as carried out at Lawrence, Mass., it is said that since it was put in service four years ago, it appears from the bacterial results and the local typhoid rates, not to have attained the high standard of efficiency reached by the continuous sand filters of Europe. "Aeration of the bed, so essential when treating sewage, is hardly necessary when dealing with water, which carries in solution sufficient oxygen to do all the work required."

Subsidence before Filtration (p. 157).—The following is approximately the number of days allowed in various waterworks. A good deal depends on the capacity of the reservoirs: East London, 15; Chelsea, 12; Lambeth, 6; West Middlesex, 5·6; New River, 4·4; Southwark and Vauxhall, 4·1; Grand Junction, 3·3; Hamburg, 1 to 1½; Berlin and Rotterdam, 1.

Rate of Filtration.—This will be by no means the same for all waters. As already mentioned at p. 177, the Berlin standard (Koch's limit) is 100 millimetres—about four inches—per hour, equal to about two

million gallons per acre per day. The actual rates for different supplies have been recorded as:—

London.—East London and West Middlesex $2\frac{1}{2}$ inches, Southwark 2·7, Chelsea 3·3, New River and Grand Junction 4·0, Lambeth 4·1.

Bradford 4·2, Carlisle 2·2, Dumfries 8·5, Leeds 4, Leicester 3·4, Liverpool 4.

Stuttgart 3·3, Altona 4, Berlin 4 to 5, Zurich 11·5 to 16·4, Oporto 21·3.

The velocity at Zurich is extraordinary, sometimes amounting to forty-four feet per day (Bertschinger). The Massachusetts Board find that although four inches per hour should not be exceeded in moderately new filters, an older and “riper” one will allow a much higher rate of delivery, stating however at the same time that the proportion of bacteria removed is with two million gallons per acre 99·75 to 99·49 per cent. ; with five millions 99·37, and with eight millions 99·2. Koch states that a severe epidemic of cholera at Nietleben asylum was clearly traced to improper treatment of the sand filters and to over rapidity—about seven inches of descent per hour.

Head of Water.—When new or after cleaning, only a few inches of “head” may be required: as the porosity diminishes in use by the accumulation of slime the height must be increased. In Continental cities the head of water varies from 4 feet 3 inches at Schweinfurth to 14 feet 4 inches at Brieg (Kummel), with Hamburg 3 feet 6 inches, and Berlin from $3\frac{1}{2}$ to

32 inches. At Hudson, N. Y., it varies from a few inches to over 6 feet (Mason), but in England the surface is usually cleaned when for an effective rate the head much exceeds 3 feet. Any sudden alteration of the head, or the rate of filtration, disturbs the layers of bacteria and is apt to wash them through the filter, so that in properly constructed plant regulators are provided, consisting of floats controlling the effluent orifice, with sliding valves or sluices for the inlets.

The area of filtering surface required is given by the formula $A = \frac{Q}{F}$, where Q is the maximum daily demand in cubic feet, F the filtering rate in feet, and A the area in square feet, to which must be added a reserve for use while portions are being cleaned.

The rate of filtering will depend upon (1) the fineness of the upper layer of sand, (2) the effective head of water, (3) the condition of the unfiltered water, (4) temperature: near 32° F. the yield is only about half that at 77° (Hazen).

The construction and dimensions of filter-beds are described in detail in engineering works, but a general type of a good filter may be briefly given.

To exclude surface drainage the floor and sides are made impervious by clay puddle, and lined with masonry or bricks set in cement.

Over the drains, in the bottom of the filter, are laid nine to twelve inches of stones or large gravel, then

six to twelve inches of smaller gravel in layers diminishing in coarseness, about a foot of coarse sand, and finally three feet of fine sand. Thus the materials are "graded" upwards as to size, and the upper layer is regulated as to uniformity by sifting and elutriation, the finest particles being usually about 0.1 millimetre in diameter. The materials are washed carefully, but not sterilised (p. 174).

Size of Sand.—In mixed materials containing particles of various sizes the water is forced to go round the larger and through the finer portions which occupy the intervening spaces, so that it is the finest portion which mainly determines the character of the sand for filtration.

The Massachusetts State Board of Health have recommended for general use two technical terms which are explained as follows:—

Effective size of sand grain "is that diameter than which 10 per cent. of the mass by weight is smaller, and 90 per cent. larger in size."

Uniformity coefficient "is the ratio of the diameter of the sand than which 60 per cent. by weight is finer, to the diameter than which 10 per cent. is finer." Thus, if 60 per cent. of the sand is less than 0.50 millimetres, and 10 per cent. is less than 0.25 millimetres, the "uniformity coefficient" is $\frac{0.50}{0.25}$ or 2, while the "effective size" is 0.25.

To determine these factors, a weighed quantity

of the sand is passed through a series of sieves (generally eight) of graduated fineness, and the weight of the fractions, and the width of mesh, plotted as abscissæ and ordinates on a curve, remembering that the amount that has passed through the coarsest sieve will be the sum of the amounts on all the others, and so on. The diameters corresponding to 60 and 10 per cent. are then found on the scale. A low uniformity coefficient implies regularity in size and larger water spaces; a high one means greater irregularity and smaller voids. The average size in mixed sand is always greater than the effective size, and it was found at Lawrence that the 10 per cent. of finer sand has as much effect on filtration as the 90 per cent. of coarse.

Both the quality of the effluent and the cost of filtration depend on the selection of a sand of appropriate size, as with finer grades the filter clogs quicker and washing is more difficult. In Holland, the finest sand is used, of an effective size of 0.17 to 0.19 millimetre; no sand is re-washed, new being always used for refilling. These waters, however, are nearly clear before filtration, or the beds would soon become obstructed. By sand of 0.04 to 0.06 millimetre, water may be made sterile, but the rate of delivery is impossibly slow, and the use of pressure is not satisfactory. At Berlin (Lake Müggel) the top layer is only 24 inches; in some cities it ranges up to 52. The factors most suitable must be regulated by local circum-

stances and by tests of the effluent: their chief use is to secure uniformity and intelligent control. The following table gives a few particulars from various sources:—

	Thickness of Sand.		Rate of Filtration in Gallons per Square Foot.			Effective Size.	Uniformity Coefficient.
	Max.	Min.	Max.	Min.	Mean.		
	ft. in.	ft. in.	gallons.	gallons.	gallons.		
LONDON—							
East London ...	2 6	1 6	1.33	1.33	...	0.40	2.0
New River ...	2 3	1 7	2.3	1.9
West Middlesex	2 9	1.25
Grand Junction	3 0	1 6	1.9	1.3	...	0.40	3.6
Southwark ...	2 9	2 3	1.6	1.5	...	0.34	2.5
Lambeth ...	3 0	2 6	2.4	2.1	...	0.36	2.4
Chelsea ...	4 6	3 6	1.75	1.75	...	0.36	2.4
LIVERPOOL	0.37	2.6
LEEDS	2 0	1.9
BERLIN ...	2 0	1 3	2.4	2.0	...	0.35	1.8
Average of five large German towns	0.34	2.0
Lawrence, Mass. (intermittent)...	5 0	1.8	0.25	...

It will be shown subsequently (p. 202) that the bacterial efficiency only partially depends on the size of the sand grains, since many of the organisms are smaller than the interspaces of even the finest sand: their removal is due to their entanglement by the zooglœa film surrounding the grains, to their mutual antagonism, and to the destructive influence

of nitrification. It was proved, however, by the Massachusetts experiments that "fineness of sand and effective bacterial efficiency march *pari passu*." Sir Edward Frankland gives the following results in confirmation, observing that "the West Middlesex Company, by the use of finer sand, is able with much less storage to attain a higher degree of efficiency than the Chelsea Company."

Company.	Thickness of Sand in feet.	Percentage of Sand of less than four (?) millimetres.	Percentage of Organisms left in.
THAMES.			
Chelsea	4.0	26.10	6.0
West Middlesex	2.75	78.19	2.3
Grand Junction	2.25	28.70	8.9
LEA.			
New River	1.8	60.26	2.2
East London	2.0	33.12	3.1

"This table also shows that thickness of sand has much less effect than might have been expected—a conclusion which is confirmed at Massachusetts, where it has been found that the depth of sand between one foot and five feet exercises no practical effect on bacterial purity when a proper rate of filtration is maintained."

Cases occur in which waters, especially those of rivers, are only imperfectly clarified even by the finest sand. The Nile water presented great difficulty from this cause, but was cleared with facility by Anderson's process (p. 165). Prof. H. Robinson

states that the River Plate, containing a quantity of finely comminuted clay, giving a yellowish tint, passed still turbid through very fine sand and even through the finest filter paper, whereas a filter of alternate layers of finely pulverized cinders and coarse sand was successful in arresting the impurity.

Cleansing.—The filter being emptied and disconnected, the upper layer, which is usually compact and easily separated, is removed by shovels or by a mechanical scraper to a depth of $\frac{1}{4}$ to $\frac{3}{8}$ inch. After an interval for aeration of the bed, filtered water is admitted very gradually from below, since if the entry were too rapid the escaping air would form channels in the sand. In the best construction, as at Leeds, escape pipes are provided in the walls of the filters.

Raw water is then run on cautiously and as uniformly as possible, and the whole allowed to rest for from twelve to twenty-four hours to allow the slime to re-form, and the filtration is then gradually recommenced. At first, the number of bacteria in the effluent is much increased, therefore the filtrate should not be used until it is proved by examination to be in a satisfactory state.

The freezing of a filter is exceedingly injurious (p. 180), therefore in the colder countries the filter beds must be covered. At Hamburg, however, where the filters are open and of large area (nearly two acres), the sand is scraped beneath the layer of ice by the

Mager apparatus, a kind of dredger attached to a float and drawn by cables across the bed.

The minimum thickness of fine sand is defined by the German law to be 12 inches, but it is rarely allowed to fall below 15. After washing by rotary cleansers with filtered water till the latter is clear, the sand is sometimes returned at once to the beds to restore the depth of layer, but the practice is not to be recommended. The general custom in London, on reaching the minimum thickness, is to remove the remainder and replace it by an equal amount of sand that has been washed and stored, then to transfer the old sand to the upper position, thus reversing the layers.

Sir E. Frankland states that the number of bacteria in raw river waters is practically governed by the volume of flowing water, that is, by the rainfall, and gives the following figures for the Thames at Teddington Weir during 1896, observing that the four preceding years show similar results:—

	Million gallons daily.	Microbes per c.c.		Million gallons daily.	Microbes per c.c.
January 10	... 1,152	11,560	July 2	... 262	2,220
February 10	... 948	26,800	August 24	... 216	1,740
March 10	... 1,673	18,000	September 9	... 431	4,300
April 10	... 742	7,520	October 8	... 2,624	39,760
May 12	... 375	2,060	November 4	... 930	8,560
June 10	... 421	6,760	December 8	... 3,840	160,000

With regard to storage, he remarks that, while the number of microbes in Thames water at Hampton

averaged during four years 19,258 per c.c., after thirteen days' storage it was 1,649; while the Lea at first contained 20,376, and after fourteen days only 4,304.

As to the original bacterial quality, he does not altogether agree with Koch that this has no connection with the character after filtration. From Frankland's own figures, however, there does not appear to be any obvious relation, except that a filter acting well, and yielding about the same low number of organisms in the effluent will clearly furnish a higher percentage of purification with a fouler water.

In considering these numbers it must be remembered that the bacteria in an effluent consist of some that have passed through the filter, and some from the lower layers and under-drains: these latter are believed to be harmless.

Mechanical Filtration.—The sand filter cannot be relied upon in America to remain unfrozen during winter. Hence many systems of rapid filtration under cover and aided by pressure are in use in the United States, chiefly for the waters of muddy rivers. Alum or sulphate of alumina, in the proportion of one-half to two grains per gallon, is first added, and the water then passed through filters of small area, of which the "Hyatt" and "National" are the best known. The filtering material is usually sand or coke, and is cleaned at short intervals by reversing the current, as in the Riddell filter.

The Morison-Jewell Filter Company, of New York,

introduced in 1887 a system of purification on a large scale, which substituted a film of gelatinous alumina for the slimy organic film of ordinary sand filters. The "coagulant" is a "basic sulphate of alumina," formed by mixing sulphate of alumina (containing 17 per cent. of Al_2O_3) with caustic soda, which yields, when dissolved, sodium sulphate in solution and aluminium hydrate as a suspended gelatinous precipitate. This, when run on to the filter-bed, forms a layer which very rapidly removes the colour and suspended matter of the water, and also 98 to 99 per cent. of the bacteria. The medium is quartz, crushed by machinery to a diameter of 0.38 millimetres (0.0142 inch) and screened. Steam is also used for cleansing and sterilising, with a solution of soda-ash at intervals. The beds are supported by perforated screens of aluminium bronze. The filter is readily washed by reversing the current and removing the top surface by a mechanical rake, then introducing fresh quartz sand and alumina, the process taking about eleven minutes. Washing is done once every twenty-four hours, and oftener in flood-times. The rate of filtration adopted at Providence, Rhode Island, is 100,000,000 gallons per acre per day with a head of three and a half to six feet. The amount of aluminium sulphate used is 0.5 to 0.75 grains per gallon of water filtered. Prof. Doremus, of New York, has reported favourably on this process.

The objection made to these filters is that the constant addition of chemicals to the water may exercise an injurious influence on the public health. At the Providence waterworks, Mr. Weston found by the logwood test finely divided alumina in the filtered water. Prof. Drown records a decrease of oxide of iron by 0.023 grain per gallon, an increase of alumina by 0.0292, and of sulphuric acid (SO_3) by 0.205 in the filtered water, when about half a grain of aluminium sulphate was stated to have been added. It must be mentioned that officers of health in some forty or fifty towns using alum-treated water attribute no ill effects to its use, and the water has had no injurious action on boilers. The rate of filtration through sand of the London Water Companies is 540 gallons per square yard per twenty-four hours, equal to 2,600,000 gallons per acre. The Jewell filter passes in the same time about 100,000,000 imperial gallons.*

The Fischer system consists of a battery of large flat plates or "plaques" composed of sharp sand and powdered glass fused together to a porous mass, bolted together on each face of an oblong metal frame so as to leave an internal space with an exit tube below. They are washed by reversing the current. The process is a modification of the Pasteur-Chamberland without sterilisation (p. 213). The Worms

* Dr. Swarts and Mr. Weston found at this rate an average removal of 98.6 per cent. of the bacteria (*J. Amer. Med. Ass.*, Jan., 1896). Prof. Appleton found less alumina after than before filtration.

report states that the percentage of bacteria left is somewhat greater than that left by the sand filter.

In many places there is still no attempt at chemical or bacteriological purification; floating and visible suspended matter is simply removed by copper gauze strainers.

Filtering galleries consist of underground waterways, which are run at a low level parallel to the

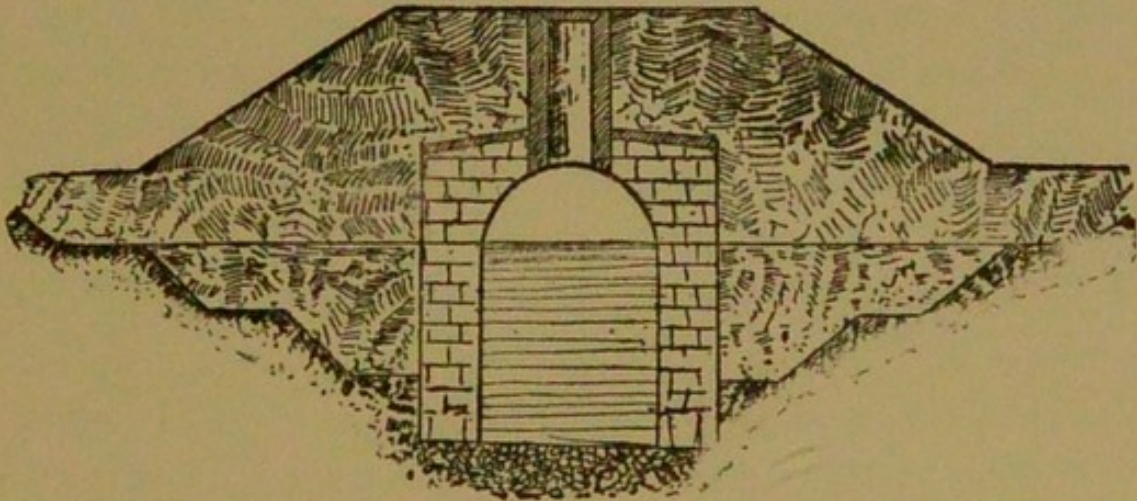


FIG. 32.—Filtering gallery at Lyons.

banks of a river to receive the naturally filtered river water; but the greater portion of the water which collects in such galleries is subsoil water derived from neighbouring higher land, as the bottom of a river is usually almost impervious to water, from the fine deposit of silt and clay. At Toulouse there are long filtering galleries excavated in the alluvium, which yield 2,800 cubic metres of clear water at a uniform temperature daily. A similar

gallery at Lyons has deteriorated both in quality and quantity. On the whole, the experience gained from the existing galleries is not favourable, but when the water is derived wholly from the subsoil at sufficient depth, and the surface is kept free from habitation or contamination, as at Frankfort, the water collected in this way is of great organic purity and nearly germless. If the temperature of the water varies on pumping, it shows that admixture with river water is taking place.

Filtering cribs are large boxes of iron or wood sunk in an excavation in the bed of the river or lake, then surrounded and covered with gravel and sand. The water is pumped through pipes to the shore. Being submerged, they are beyond daily inspection, while control and repair may be almost impossible.

It is believed that the auxiliary wells sunk by some of the London Companies in the gravel at Moulsey and Ditton are fed almost directly from the Thames.

NOTE AS TO INFILTRATION AND TEMPERATURE.

Wells, or reservoirs at low levels, may undergo contamination not only from the surface, but also from beds of rivers or streams which have received sewage. Such pollution often causes the temperature of the water to alter (p. 82).

Dr. Jäger employs the following formulæ for calculating the volume of the admixture :—

If t^1 = the normal temperature of the ground water at a given depth and beyond the influence of the river ;

t^2 = temperature of the river near the bottom ;

q^1 and q^2 the proportions of the two waters in the mixture Q , taken from the well, deep reservoir, or boring ; and having a temperature T ; then—

$$q^1 t^1 + q^2 t^2 = QT$$

or—
$$q^1 = Q \frac{T - t^2}{t^1 - t^2}, \text{ and } q^2 = Q \frac{T - t^1}{t^2 - t^1}.$$

He finds that the results are confirmed by chemical analyses, and points out that if the infiltration passes at a depth of two or three metres, the organic matter in the river water would not have undergone nitrification. Meinert, while the Elbe was in flood, found in a Dresden storage reservoir *Bacillus violaceus*, an organism abundant in the river but absent from the ground water.

CHAPTER IX.

HOUSEHOLD FILTRATION.

THE original idea of a filter was simply a strainer, which, by keeping back the solid particles, could render a water clear and bright. For this purpose, sponge, sand, and linen were found to be sufficient, and water that had passed through them was supposed to be wholesome. Sponge was convenient, as it could be so easily washed and squeezed out. Sand can be taken out and washed, but a layer of gravel, followed by coarse sand, must be introduced below the fine sand which does the main work of clarifying, and finally a layer of gravel again, to prevent the fine sand from washing up. Such filters were furnished with a perforated plate, or sometimes with a small sponge, to protect the bed and to retain the grosser impurities. All this was so complicated that the arrangement was sealed up when purchased, and was used till it became stopped by the dirt from the water. On such an occasion, which perhaps happened every two years, the filter required to be cleaned and refitted, and this process was frequently delayed by the user owing to its cost.

Charcoal, with or without the use of the sponge, was then introduced as a medium. Vegetable charcoal

was known to remove odours, animal charcoal to take away colour; the latter became the favourite, and a great variety of forms of charcoal filters were placed on the market and received "testimonials." The action of the charcoal was not merely mechanical: it also for a time softened the water by absorbing some of the lime; metals like lead and iron were removed, and it was supposed to be even capable of purifying from "sewage." By compressing the charcoal with some binding material, like resin, oils, silicates, &c., and then charring again in close vessels, the once popular blocks were formed; they were supposed to be capable of being cleaned by scrubbing and blowing water through in the reverse way. Only a few years ago the tests which were considered valid as applied to these filters consisted in adding water containing finely divided carbon or ultramarine, and noticing whether a clear filtrate was produced. In the same way, claret was poured in and came out colourless, solutions of lead and iron were added, tests applied after filtration, and none of the metal found. It need hardly be said that the filter must be fairly *new* for such tests to succeed, and that they have no sanitary value.

In 1876, the Royal Commission on Rivers Pollution pointed out that when the filtered water was allowed to stand, minute organisms, animal and vegetable, appeared, and made it unfit to drink and actually offensive; whilst, if the charcoal had not been burnt

at a sufficiently high temperature—which is rarely done, as it involves a loss of carbon—some nitrogenous matter remained and became a breeding ground for organisms, which were also encouraged by the 70 per cent. of calcium phosphate and by the other mineral salts present. On the other hand, some of the products of the putrefaction of albumen—ptomaines, sulphides, enzymes—are oxidized by newly prepared charcoal. Spongy iron increases the ammonia. Fresh organic matter, like white of egg, was almost unacted upon.

It was common for these filters to be excessively foul internally, being green with confervæ and containing small worms and swarms of bacteria.

Dr. Drown's report of 1895 to the Massachusetts State Board of Health, laid it down that one of the chief objects of water filtration was, in most cases, the removal of the disease germs. However bright and sparkling a water may be, it has been repeatedly proved during cholera outbreaks that it may frequently convey germs. Such water is apt to be preferred by unthinking people when a water slightly turbid might be perfectly harmless. In 1888 Prudden and Ernst stated they had found typhoid bacilli in the domestic filters of houses at Providence, Rhode Island.

In view of this essential point, Dr. Sims Woodhead and Dr. Wood subjected existing types of filters to a bacteriological test by passing through them yeast cells

and various pathogenic organisms (*Staphylococcus pyogenes aureus*, typhoid and cholera bacilli; see p. 304). They examined the filters of twenty-one manufacturers, including all the best known types, reporting that the only forms that did not admit the passage of disease germs were the candle filters known as the Pasteur-Chamberland, Berkefeld, and Aéri-Filtre-Mallié. They condemn all others as increasing the risk of acquiring infectious diseases. Even in regard to the two latter forms, their approval of the Berkefeld was based upon insufficient experiment, and of the Mallié on a non-commercial form (*British Medical Journal*, Nov. and Dec., 1894).

A report by Dr. Plagge, which has been issued by the Prussian War Office, mentions that in 1885 he tested all the then known filters, and found that the carbon, natural stone, gravel, sand, cloth, sponge, paper, and asbestos forms extant in Germany were entirely useless. In the few cases where he examined filters from England, made with spongy iron or some form of carbon, he obtained the same result. In a renewed investigation of modern forms of filters, conducted within the last few years, he came to a similar conclusion. With reference to a number of carbon filters, he found that they were all incapable of preventing the passage of disease germs, and he severely characterised the false claims put forward by the makers. The different forms of filter composed of a carbon preparation and asbestos, were also found to

fail, as well as the well-known Austrian filter of Breyer, composed of "micro-membranes" of an exceedingly close felt of very finely-divided asbestos. With regard to this filter, Dr. Guinochet also says (*Eaux Potables*, J. B. Baillièrè, Paris, 1894) : "It is not a perfect filter, as it allows microbes to pass ; it proves, in fact, that the fineness of the filaments used in the construction of a filter does not play such an important part as has been said, since here is a membrane whose particles are not more than $\frac{1}{1000}$ millimetre (0.0004 inch) in diameter, while porcelain would be formed of grains much more bulky, besides leaving between them spaces larger than those of asbestos. It is not so necessary to obtain spaces smaller than the microbes, which is practically impossible, as to secure that the microbes arriving in the interior may be retained by molecular attraction." Dr. Guinochet concludes that the Breyer form does not filter so well as the Chamberland, that it is delicate, difficult to clean, and liable to leakage.

Dr. Plagge also condemned all filters made of paper, cellulose, and asbestos, whilst the Pasteur-Chamberland was described as satisfying all sanitary requirements. He then examined some of its imitations, which, while yielding water much more rapidly, are stated by the makers to be equally efficient. The Berkefeld filters were successively under observation during three years, thirty-seven specimens being used ; of these, twenty-nine passed microbes almost

immediately, within twenty-four hours, or before the end of the trials, which lasted three to eight months. Dr. Plagge is of opinion that it is indispensable for the Berkefeld filter to be boiled either once or twice in twenty-four hours, according to the extent of its use. He further draws attention to the fragility of the Berkefeld filter as compared with the Pasteur-Chamberland form.

Dr. Johnston, in a bacteriological examination of representative filters in 1894, obtained similar results, and states that "the Pasteur-Chamberland filter is the best and the only one on which reliance can be placed for permanently sterilising water." The results were obtained with the cylinders marked "B," which are intended for slow filtration, worked from a main tap at a pressure of from twelve to forty-six pounds to the square inch.

Guinochet, using the rapid Pasteur filters marked "F," working continuously under pressure for several weeks, found in the filtrate only a few bacterial colonies and moulds, which he considers were due to accidental contamination while making the cultures.

Unfortunately, therefore, the majority of household filters are worse than useless, since they do not remove the contaminating bacteria, and actually, by forming a nidus for their growth, contribute to their formation and multiplication in the water sought to be purified by their means. The extent to which the danger of

a bad filter may go was calamitously shown at Lucknow, in 1894, when a particularly virulent epidemic of cholera among the East Lancashire regiment was traced to the pollution of the barrack-room filters. Out of a total of 646 officers and men there were 145 cases, of which 93 terminated fatally.

Hankin maintains (Report on N.W. Provinces of India, 1895) that domestic filters, except the Pasteur-Chamberland, are quite incapable of keeping back the cholera bacillus. P. Frankland obtained some unexpected results with Pasteur and Berkefeld filters, when Thames water sterilised by filtration was infected with the typhoid bacillus. The latter refused to grow, and in five days had disappeared. To ascertain whether any antiseptic substance had been communicated by the filter, it was washed with a large volume of pure water and tried again, with the same result, although in the same liquid ordinary water bacilli were found to multiply with ease, showing that the filtration removes some food substance necessary for the growth of typhoid germs. M. de Freycinet, French Minister of War in 1892, states that where the Pasteur filter was used, typhoid fever disappeared, even in the garrisons which were most often and the most cruelly attacked. His successor, General Zurlinden, strongly corroborated

this statement, with the caution that "soldiers who have in their barracks a pure water are none the less exposed to typhoid fever in inns, restaurants, and other public places."

The candle filter is the outcome of experiments made by Pasteur, who found that plates of plaster of Paris were inefficient in sterilising bacteriological fluids. Chamberland afterwards suggested the application to drinking water of the tubes which Pasteur had found efficient for bacteriological work. Such filters do not merely strain off suspended matter, as many of the organisms are smaller than the pores. The action must therefore be due to some molecular attraction dependent on the material of the tube and its manufacture. It is stated that "it requires the highest skill in pottery to produce a uniform result as to sterilising capacity, and that some 30 per cent. of the finished tubes are rejected on test." Many other forms of porous porcelain have been tried, but none of them seem at present to give the same efficiency. Candle filters are manufactured by the Sanitats Porzellan Fabrik at Charlottenberg, and in this country several

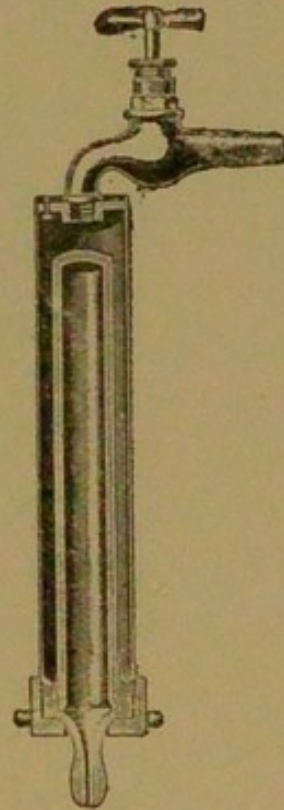


FIG. 33.
Standard Pasteur-
Chamberland
filter (pressure
form).

English-made candle filters have made their appearance. At present, however, there is no sufficient evidence to warrant the belief that any of them give the protection against water-borne disease which is afforded by Pasteur filtration; and the assumption that they function similarly is a very dangerous one for the general public, who are unable to distinguish between the forms.

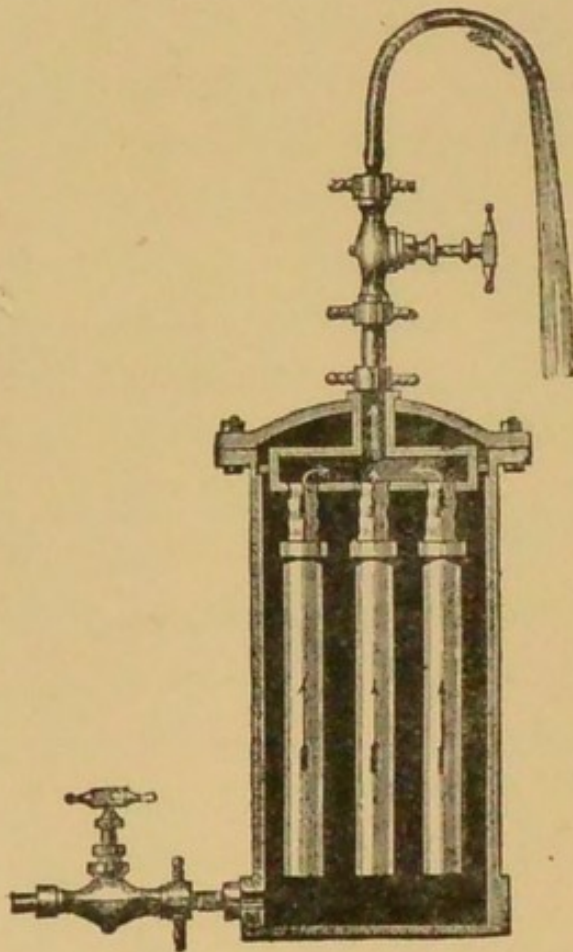


FIG. 34. Battery of pressure filters (English form).

In use the unfiltered water passes through the filter tube or tubes from outside inwards. This may take place under the pressure of a water main (Figs. 33, 34, 39) or of a pump, under suction of a siphon tube

which may deliver into a separate filtered water

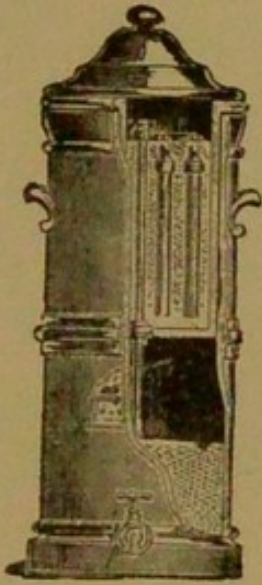


FIG. 35. — Pasteur-Chamberland filter for table use (without pressure).

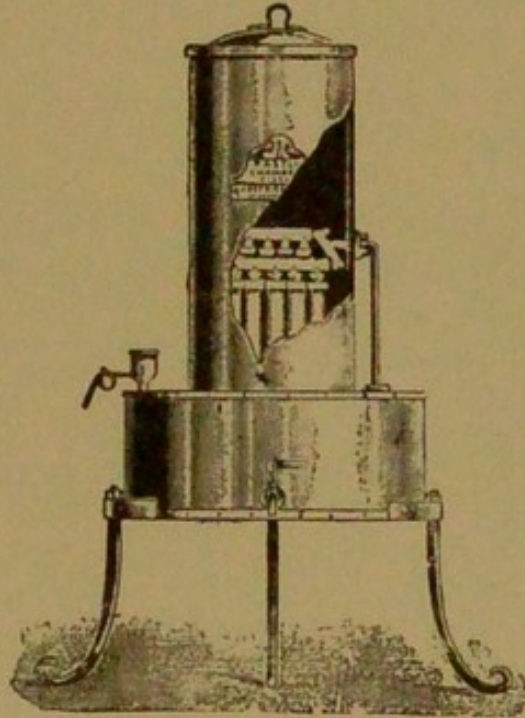


FIG. 35A. — Battery of candle filters for schools.

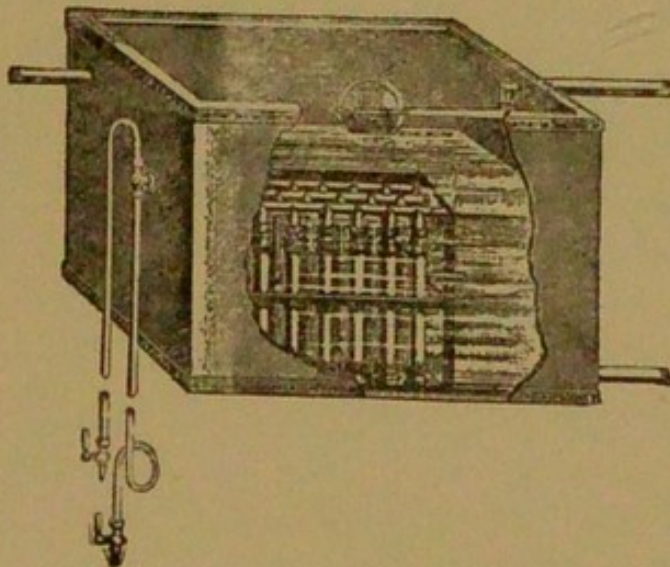


Fig. 35B. — Cistern form of filters with siphon tube.

chamber, as shown in Figs. 35 and 35A, or from the

cistern by a long siphon tube to a lower room, as shown in Fig. 35B. Under some circumstances the

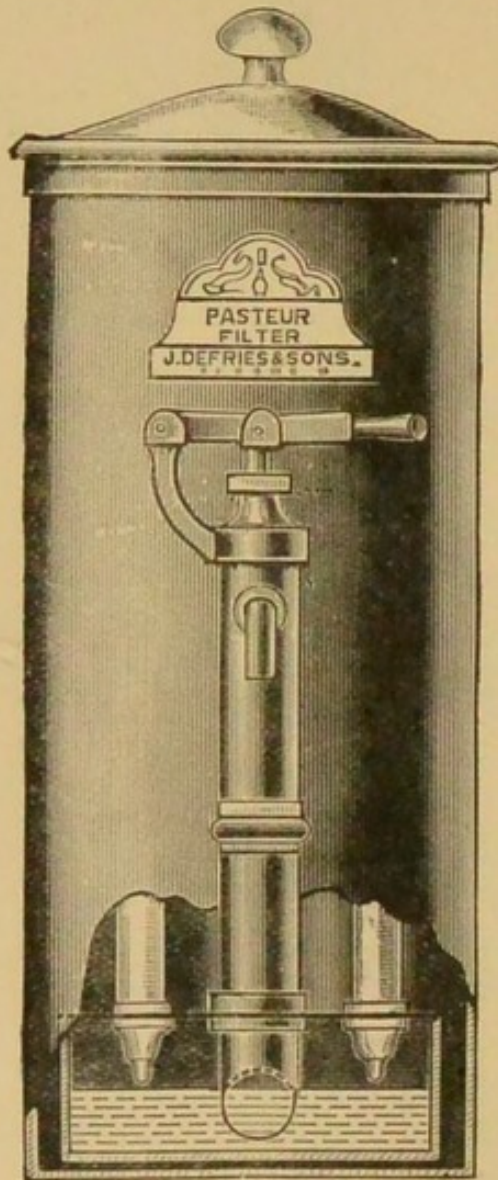


FIG. 36.—Cistern filter with hand-pump (Pasteur-Chamberland).

head of water in the filter chamber above the candle can be used, but the yield is then slow. In Fig. 36, the candles are fitted into a closed reservoir, from which the filtered water is removed by a hand-pump, which creates a partial vacuum in the filtered water chamber and thus augments the rate of filtration. The filter may consist of one or any number of tubes delivering into a common reservoir made either in one with the filter or separate from it. In the latter case, care should be taken that the receptacle is dust-proof. The water can obviously be led by pipes and distributed over the house

instead of unfiltered water. The average yield per tube is about half a gallon per day without pressure and eight gallons per day with pressure.

The Nordmeyer-Berkefeld filter (Fig. 37) is made of kieselguhr, or infusorial earth, in the same form as the Pasteur, but of much greater thickness. It is much more porous than the porcelain of the Pasteur-Chamberland, and allows the water to pass with about five times the rapidity, which would be a great advantage if it were not for the fact, as shown by the experiments mentioned above, that it is also more permeable to microbes, and allows them to grow through in a shorter though variable time, and therefore does not present an equal safety. It was nevertheless thought that it was sufficiently resistant to give protection

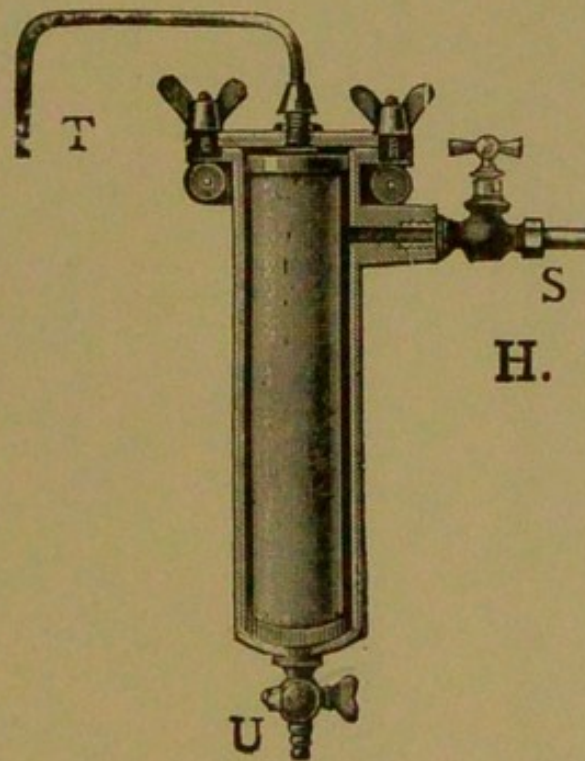


FIG. 37. Nordmeyer-Berkefeld filter (pressure form).

against water-borne disease, and the entire British forces in the South African campaign of 1899 were equipped with it. They notwithstanding suffered enormously and constantly from typhoid fever, a result which, when contrasted with practical results obtained from Pasteur filtration, threw doubt upon the filter's capacity to arrest the microbe. This has since been

tested directly at the Hygiene Laboratory of the Royal Army Medical School at Netley, by Prof. Horrocks, and it has been found that the typhoid bacillus, even in water without any nutrient addition whatever,

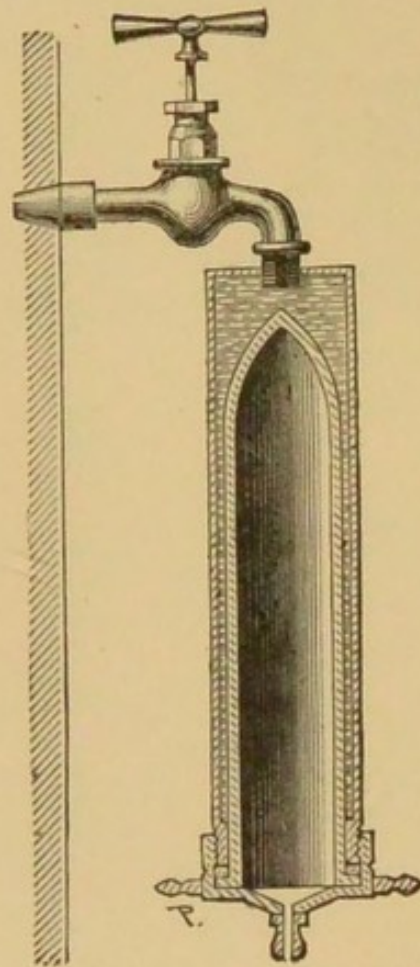


FIG. 38. Filtre Mallié
(pressure form).

penetrates the Berkefeld filter in a few days. The same bacillus, whether in water or in nutrient broth, failed altogether to penetrate Pasteur filters during the several weeks over which the experiments lasted.

As to the rapidity of filtration or output of the Berkefeld filter, Dr. P. Frankland, who reported very favourably on this form, but tried it after too short a time (twenty minutes), using Loch Katrine water, found that the rate, which was at first about seven gallons an hour, had in one hour diminished to about half that amount, and in twenty-four hours' continuous running had come almost to a standstill. The matter removed was a dark brown layer of slime of a vegetable or peaty nature, containing also all the bacteria. He published no trial of the filtrate after the first twenty minutes mentioned above. The Manchester

town supply also gives a coating of thick black mud one-eighth of an inch in thickness, swarming with bacteria and other organisms. The Pasteur filter with the same water required cleaning once a week, which seems the ordinary time for the Pasteur form.

If it were possible to subject Berkefeld filters to daily sterilisation, they would then be as safe to use as the Pasteur-Chamberland form, and the question would resolve itself into a choice between a battery of Pasteur-Chamberland filters, involving only a weekly cleaning and somewhat larger initial cost, and that of a couple of Berkefeld filters purchasable at a more moderate cost, but necessitating a daily sterilisation as recommended by Dr. Plagge. It would even then have to be remembered that the kieselguhr filters have to be handled with considerable care, as they are far more fragile than those made of porcelain, and the slightest flaw would render them quite useless ; and in this way the renewal of tubes would become a large item of maintenance. There is, further, no certainty that the Berkefeld tubes are always initially sound, owing to the impossibility of reliable test other than bacteriological examination ; and the process of cleaning inevitably destroys their soundness and renders the filtration illusory sooner or later. The initial efficiency of the filter, whatever it may have been, will therefore be liable to be reduced through these factors ; and the impossibility in actual practice of getting a filter tube sterilised every day or

so with certainty and regularity makes it impossible for practical purposes to substitute Berkefeld for Pasteur filtration as a preventative of water-borne disease. The fact is unfortunate; but the military experience in South Africa shows that it is still more unfortunate that the fact should have been ignored or undiscovered for so long.

The "Aéri-Filtre Mallié" is constructed in a similar way to the Pasteur form, but is made of a porcelain paste of exceedingly finely-divided asbestos (Fig. 38). As described by Drs. Woodhead and Wood, it was so slow in filtration as to prevent it from ever coming into general use. Since the date of that examination it is being made of a different composition containing only a small amount of asbestos, and in this form there are no published data for estimating its efficiency in arresting microbes.

In case of a suspicion of failure from any cause, a sample of the filtered water carefully collected in a stoppered bottle, as described on p. 263, should be submitted to an expert for bacteriological examination. Whatever form of filter be adopted, the filtered water must of course be carefully guarded from subsequent pollution.

In India the use of the Pasteur-Chamberland batteries for large supplies has greatly extended. Those constructed for the Darjiling municipal waterworks (Fig. 39) are of the pressure type, and consist of thirty-eight cells of tough cast

iron coated with an acid-resisting composition and arranged in four rows. Each cell contains 250 Pasteur filter tubes fixed into solid elastic bushes, and is connected by wrought-iron pipes to cast-iron mains, which deliver into cast-iron collecting mains, all protected by the acid-resisting composition. The cells are fitted with gun-metal valves, enabling any one cell or group of cells to be cut out for cleaning or other reason. The inlet and outlet pipes are controlled by sluice valves in the ordinary way. Cleaning of the tubes and cells is effected by means of a circulating pump, which forces through the tubes of any cell or group of cells a solvent—usually a diluted acid—by which the deposit in the pores of the filter tubes is removed; and it is claimed that at the same time the whole of the filtering system is sterilised. “This process only entails the passage of an inappreciable quantity of acid per gallon of filtered water during the day; and as the same acid can be used several times, it is accordingly both economical and free from objection.” All the parts of the installation are interchangeable, and its nominal output is 150,000 gallons per day.

Similar cells are largely used in this and smaller sizes by some of the larger steamship companies for sterilising the drinking water. This is of considerable importance, as many ports of call are known to have inferior water supplies.

For military or travelling purposes exhaust filters

are found by experience more suitable than the pressure forms, as they involve no joints which have to be broken for cleaning. During the late Ashanti expedition, a number of portable pressure filters were used in the field and caused trouble in this way. These were specially made, and were constructed of aluminium alloy, with gun-metal fittings, so as to reduce the weight to the utmost extent consistent with serviceable strength. The station where they were used was the only one which was free from dysentery, so that the efficiency of the filtration was thus again verified.

Exhaust filters are made with single tubes for personal use, or with batteries for the use of bodies of men. In view of the temptations offered by casual streams to men on the march, small pocket filters in a case, which could be used with or without a small hand force-pump, can be supplied to the men. Mouth suction filters are always objectionable, as it is hardly possible to prevent the saliva passing down the tube. The siphon form is useful if a suitable vessel is at hand. The portable form with hand pump is much to be preferred.

In conclusion, although a town supply may be of good chemical quality, comparatively free from bacteria, and well filtered, yet in its passage from the works to the consumer it may become contaminated with the bacillus of typhoid or cholera, or some other pathogenic organisms, brought in by leakage from

the drains in the neighbourhood of the supply pipes or by infection of cisterns. There may also be a breakdown in the filter-beds, as occurred in 1894 at Altona, when a fresh outbreak of cholera occurred

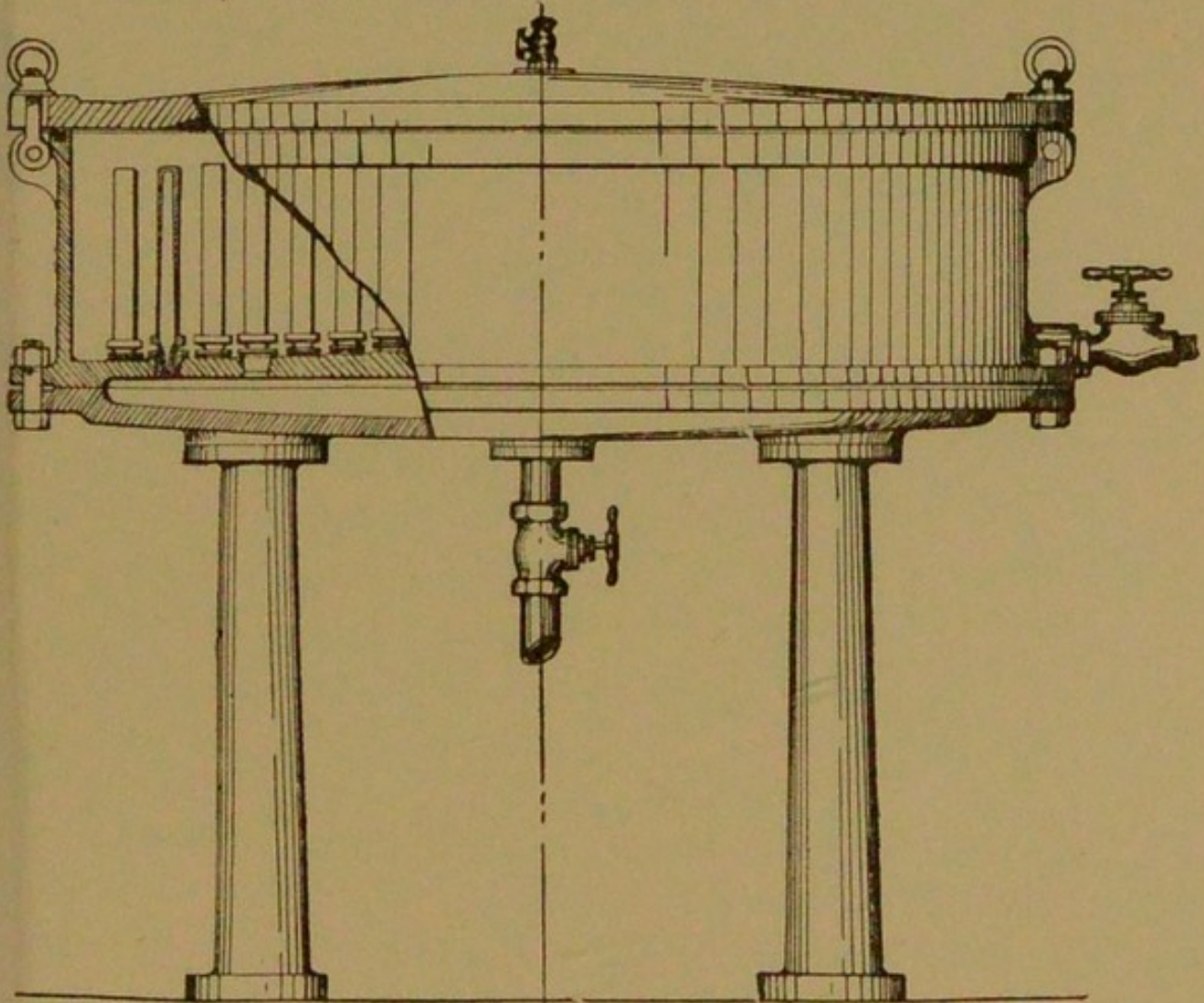


FIG. 39.—A cell of a large Pressure Filter.

through one of the sand filters becoming frozen and refusing to act, though in the previous year the filter had successfully resisted the epidemic. In the same way Dr. Klein has recently shown the liability of the London supply to pollution by sewage organisms,

and Dr. Shirley Murphy attributes sporadic cases of enteric fever in London to the same cause. It is on these grounds chiefly that at the present time the sterilisation of water at the supply works is not advocated, and only the partial bacterial filtration aimed at. The possibility of subsequent pollution from some such causes renders it highly important that some adequate system of domestic filtration should be adopted by every householder. In many conditions, as on board ship and in country places, filtration on a smaller scale is the only purification practicable.

That such a system is attainable by simple means we have attempted to show. It would be a hygienic ideal, and probably will become a necessity, that the required apparatus be furnished as an integral portion of the ordinary water fittings, and that the duty of keeping it cleansed and in order be enforced by official inspection. The expense would bear no comparison with the outlay that is periodically occasioned in combating with diseases which are conveyed through the medium of impure water.

The reports of the French Minister of War in 1889 and 1892, demonstrated that a conspicuous diminution in the number of deaths from typhoid in the French army had followed the substitution of spring or filtered water for the water of rivers or wells. In the barracks of Melun, in 1889, the deaths from this disease had been 122; after the introduction of the Pasteur-Chamberland filter, the mortality of subsequent years

fell to fifteen, six, two, seven, and seven. In one case the attacks were confined to soldiers lodged in the better rooms who had made use of water from troughs fed from the Seine, on account of the filters being frozen. The other battalions, who had drunk nothing but the regimental tea, had not a single case. Similar and quite as conclusive examples occur throughout the report in reference to typhoid and cholera, and still more striking results to the same effect are given in the report for 1894.

The slowness sometimes urged against this class of filter arises from the attempt to get a higher duty than the nature of the water allows, therefore the size and number of tubes must be proportionally regulated. Where slimy matter is present and power is available, a mechanical system of brushing might be devised; better still would be a preliminary straining through coarse sand, with a Pasteur filter as a final steriliser.

CHAPTER X.

SOFTENING OF WATER.

ALTHOUGH the carbonates of lime and magnesia are almost insoluble in water, in presence of carbonic acid they dissolve to an appreciable extent, forming bicarbonates, which though unstable, have been proved to be definite compounds. As rainwater and other natural waters contain free carbonic acid, partially derived from the atmosphere, which contains ordinarily 4 parts in 10,000, and partly from the oxidation of organic matter in the water, they exert a solvent action upon any carbonates present in the soil or rocks with which they come in contact, and thus most natural waters contain these bicarbonates in solution. Such waters are said to be *hard*, and, chiefly, the hardness is due to lime salts. Formations containing magnesium carbonate, such as the new Red Sandstone and the Permian, usually yield waters in which the hardness is due to magnesium bicarbonate.

The word *hardness*, implying the hard or harsh feeling to the hands in washing, is thus used in a purely technical and commercial sense. In very hard waters the curds which are formed before a permanent lather is produced by the soap are often

considerable, whereas in distilled, or a very soft water, a lather will be obtained almost immediately, and little or no precipitate will be formed in the water. Natural fats are converted into soaps by heating with soda or potash. This process effects the decomposition of the fat into the potash or soda soap, or salt of the fatty acids which exist in the fat in combination with glycerine. The hard soaps contain soda, whilst soft soap contains potash; when dissolved in water they both yield a solution of the well-known soapy feel, frothing and forming a lather on shaking. The other metallic salts of these fatty acids are insoluble in water, so that when a soap solution comes into contact with a hard water it is decomposed, white curdy precipitates of lime or magnesia soaps are produced, and at the same time the solution ceases to have a soapy feel, and loses the property of lathering.

When a water containing earthy bicarbonates in solution is boiled, an escape of gas will be noticed, and gradually a white precipitate will be thrown down, with a corresponding loss of hardness. The white precipitate produced consists of the carbonates of lime and magnesia formed by the decomposition of the bicarbonates, and as this change takes place on boiling, when the hardness of a water is due solely to presence of these salts, it is said to be *temporary*. On the other hand, the sulphates, chlorides, and nitrates of lime and magnesia are soluble in water, even in the absence of carbonic acid, and are not precipitated

on boiling. They, therefore, constitute what is known as *permanent* hardness, or hardness after boiling.

For purposes of comparison, both forms of hardness are recorded in terms of the amount of dissolved carbonate of lime that would decompose and precipitate the same amount of soap. A measured volume of the water, usually fifty cubic centimetres, is taken, and "Clark's soap-test" (a definite amount of soap dissolved in proof spirit) is added from a burette until a permanent lather is produced. Each cubic centimetre of soap solution used represents one grain per gallon of *total hardness* estimated as carbonate of lime. Another measured quantity of the water is then boiled for about half-an-hour, until the bicarbonates are decomposed, filtered, if necessary, and the soap test again added from the burette until a permanent lather remains. This second reading gives the *permanent hardness* in terms of carbonate of lime, and the difference between the two values is the *temporary hardness*.

Hardness is usually recorded in degrees, *i.e.*, grains of carbonate of lime per gallon, equivalent to the soap-destroying power of the water under examination. From this number the parts per 100,000 can be obtained by multiplying by ten and dividing by seven. Since a perfectly pure water requires a small amount of soap before it produces a lather, some analysts are accustomed to deduct one degree from the reading to correct for this consumption. It is, however, best not

to do this, as the figure required is the actual soap-consuming power of the water. Hardness determinations by different analysts often show slight discrepancies, owing to the above correction and to variations in the time of boiling and other causes.

Statistics from a number of towns show that the hardness of the water supply does not produce any perceptible effect upon the mortality, notwithstanding the fact that it is commonly held that hard waters tend to induce gout and calculous disorders. It is, however, certain that a change of water produces frequently as much effect as a change of air, and that persons who are habituated to a soft drinking water experience slight derangements of the digestive system on partaking of hard water for a few days.

For industrial and general domestic uses, a hard water has very serious disadvantages. The waste of soap alone is generally stated to amount to twelve pounds per 10,000 gallons of water for every degree of hardness. From the author's experiments, and from calculation, the quantity is probably rather less than the above, but may be safely estimated as from nine to ten pounds per 10,000 gallons for every degree. Not only does a hard water cause this serious waste, but the curd produced occasions a greasy deposit in sinks, pipes, and utensils, and forms one of the difficulties in dealing with sewage. When soda is added in washing to overcome the hardness, the fabrics are more or less injured, and insoluble earthy soaps are left in the

fibre. For most industrial purposes a soft water is indispensable, and, with the exception of London, all great manufacturing centres have soft supplies. The woollen trade of Bradford would be seriously affected if that town had a hard water supplied to it; and (as already mentioned) Glasgow is estimated to save £36,000 annually in the matter of soap since using Loch Katrine water.

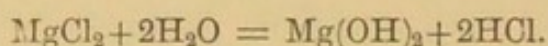
In cooking, a hard water is objectionable, as a deposit of lime salts is formed upon the surfaces of tea-leaves, meat, vegetables, &c., which hinders their extraction or hardens their tissues. It has been asserted that "ten ounces of tea made with soft water is as strong as eighteen ounces brewed with hard water;" and M. Soyer, in his evidence before a Royal Commission, proved that in the making of soup more meat is required with a hard water, and the operation takes a longer time. Vegetables have their colour darkened by the action of the carbonate of lime. For these reasons, it is a common practice to add a little bicarbonate of soda to the water in culinary operations. In baking, the dough rises better, and bread is lighter in colour, when soft water is used.

Brewers and distillers find a soft water very desirable, as, when the water has a high temporary hardness, the refrigerators become coated with a non-conducting scale of carbonate of lime mixed with organic matter, which is often very thick and difficult to remove. The presence of a large quantity of

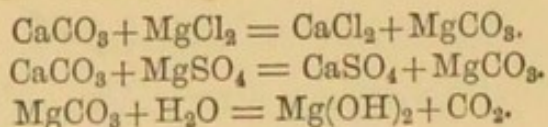
carbonate of lime makes the water alkaline, and so hinders the fermentation and favours the growth of unhealthy organisms. Permanent hardness, on the other hand, seems a condition for the brewing of light-coloured ales, and Burton has gained its reputation from the sulphate of lime which is present in the water of the Trent and wells in the neighbourhood. So much is this the case that, in other localities, sulphate of lime, as gypsum, is added by the brewer when the water supply is deficient in this ingredient.

The fouling or furring of steam boilers is due to the deposit of earthy salts which is formed on boiling and evaporation. The reactions which take place in water heated to a high temperature under pressure are different to those which obtain in water boiling in an open vessel. The carbonic acid is less easily disengaged, and consequently the carbonate of lime is deposited more slowly. The incrustation given by supplies whose hardness is mainly temporary, such as Chalk waters, the Thames, and most other rivers, takes the form of warty, detached plates, or cauliflower-like masses, which are fairly friable, and do not adhere very strongly to the iron. Such boiler deposits, therefore, do not present any serious difficulties beyond the trouble and expense of cleaning the boiler from time to time. At the same time, careless removal of the scale by workmen may cause damage to the boiler-plates, and in most cases it is more economical to soften the water before use.

“Selenitic” waters, or those heavily charged with sulphate of lime, and magnesian waters containing magnesium chloride and sulphate, deposit a crust which is very hard and crystalline. When chloride of magnesium is present, the heat causes this salt to be decomposed, and hydrochloric acid is produced, which is given off with the steam in small quantities, and causes corrosive effects which may be of a serious character. Magnesium hydrate is at the same time deposited in the crust, according to the equation :—



This decomposition is retarded in the presence of alkaline chlorides, like common salt, so that sea water, although it contains a large quantity of magnesium chloride, may be evaporated nearly to dryness without any evolution of hydrochloric acid, and even at the high temperature of boilers the decomposition is very limited. The addition of salt to such waters has therefore been suggested as a remedy for this pitting action, but in most cases it would be better to use a softening process before the water enters the boiler. The magnesium hydrate, which is invariably found in crusts from magnesian waters, owes its origin mainly to the decomposition of the magnesian salt by the carbonate of lime previously deposited, the carbonic acid escaping, as shown by the equations :—



Vivian Lewes points out that this explains the almost entire absence of calcium carbonate from marine crusts, and also that ferric chloride is not found in the water, which would be the case if corrosion or pitting were due to hydrochloric acid. At the same time, it is quite possible for both actions to occur, and some corrosion may take place before the calcium carbonate has time to take up the hydrochloric acid, the iron being afterwards precipitated. It will be noticed, that all the incrustations from marine boilers contain a considerable quantity of iron (Table B in Appendix).

Calcium chloride and nitrate, and also magnesium nitrate, although present in most hard waters, are so soluble in water that they are never precipitated, and are consequently not found in boiler crusts. Some soluble salts, like sodium chloride, form slightly soluble double salts with the magnesium chloride and sulphate, and are therefore occasionally met with in deposits. Magnesium sulphate is very soluble in water, but, in presence of calcium chloride and carbonate, reacts with them, and thus eventually is found as magnesium hydrate in the crust. Calcium sulphate is, as already mentioned, the most objectionable constituent of waters for use in steam boilers, as it yields a hard, crystalline scale, which is exceedingly difficult to remove. When first deposited it is hydrated in the form of gypsum, $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$, but slowly changes into anhydrite, CaSO_4 , which is still

denser and more insoluble. At a temperature of 150° C. (300° F.), calcium sulphate is nearly insoluble in either salt or fresh water, and is therefore almost completely deposited under such conditions. If the water be heated under pressure above this temperature before entering the boiler the salts are deposited outside the boiler, but the difficulty is only transferred to the tubes of the heater, and Tilden has shown that the removal is imperfect.

Waters impregnated with sewage often have a considerable quantity of oily or fatty substances, with soda salts and ammonia, present in them. The last-named acts upon copper, and any dissolved copper will be subsequently deposited upon the iron of the boiler and cause local corrosion, or "pitting," by galvanic action. The scale under such circumstances often shows green spots, and such waters should be treated chemically before use. Moss or peaty waters are often valuable for boilers on account of their softness, and because the mud is easily *blown*. But if they contain much of the organic humus acids, they must be neutralised with lime before using, or the action upon the iron will be considerable.

Lefèvre proved that the rapid pustular corrosion of steam-boilers used with some river waters was due to solid organic particles, which, by oxidation, developed pectic acid. He prevented this action with success by adding either alum or, better, ferric chloride, in quantities determined by experiment, followed by

lime, to the feed-water. The purified water was easily decanted, and no longer acted on iron, and when ferric chloride was used deposited hardly any scale. In tidal rivers the proportion of admixed sea water is greatest at high tide, and as at low tide the water is generally too dirty for use in boilers, such a supply must be chosen with regard to these conditions. As a rule, however, the water of the lower part of a tidal river is quite unfit for use. Pit waters, especially from shale and coal, frequently contain acid sulphates of iron and alumina, which are most injurious to boiler-plates. Those that are not acid can be used with some advantage, as the coal-dust gives a scale which is much looser, and where such water is used on an old boiler it sometimes detaches the existing scale. Surface waters, on account of their hardness, are generally unfit for use in boilers. Some years ago, two 30 h.p. boilers, supplied from a well in Lambeth, gave such a deposit that nearly a ton of incrustation had to be removed monthly by cleaning and chipping.

An idea of the composition of boiler-crusts is given in the table (Table B, Appendix). Collet estimates the amount as follows:—"Condensing engines, when large and of very high steam economy, require about two gallons per hour per indicated h.p. for boilers, and generally twice as much for condenser water; small and inferior, but yet 'high class,' three to five; low class, in bad condition, six to fifteen gallons per hour. Three gallons is the average, equal to

3,000 gallons per day of ten hours for 100 h.p. If the water has fifteen degrees of total hardness, the deposit per working day will weigh six and a half pounds, or over a ton per annum, of which the larger portion will remain as scale, equal to thirty-five cubic feet of soft, or seventeen of hard scale." The order in which the deposition usually takes place is:— (1) Carbonate of lime; (2) sulphate of lime; (3) oxide of iron; (4) silica, alumina, and organic matter, with magnesium hydrate; (5) common salt.

These coatings are very bad conductors of heat. Rankine states that the resistance to heat of carbonate of lime is eighteen times, and that of sulphate of lime fifteen times, that of iron. The consequent waste of heat in urging the fire for steam-raising in a foul boiler is enormous. It is estimated that one-sixth of an inch of scale necessitates the use of 16 per cent. more fuel; quarter of an inch, 50 per cent.; and half an inch, 150 per cent. additional coal. These figures are probably in excess of the truth, but the loss is still very large. In addition to this, there is the damage to the boiler-plates by overheating, and a certainty of explosion if the coating should crack suddenly, and the water be admitted to the nearly red-hot iron. The scale evidently prevents a proper internal examination of the boiler. Chipping off the crust injures the boiler, and may start the rivets.

“Blowing off” for a short time at frequent intervals is always necessary, as only the deposit near the cocks

is blown out. The cocks themselves are often worn out by the friction with the scale. When the whole boiler has to be blown, it should be cooled first by the very gradual injection of cold water, or any loose deposit will cake together as the water runs off. The loss of time, heat, and water, in frequent blowing off is very great. In marine boilers using salt water the neglect to blow out is often the cause of collapsed furnace crowns, the density of the water gradually increasing until it reaches the saturation point, when solid sodium and magnesium chlorides separate on the plates, even though there may be a copious supply of water; then the same non-conduction and overheating occur as in the case with lime deposits. For this reason, condenser water (which is the spent steam condensed and used again, amounting practically to distilled water, and therefore perfectly soft) is returned to the boiler to dilute the salt water. Approximately, one ton of water per 100 h.p. per twenty-four hours is required to make up the condenser water to the right amount.

C. E. Stromeyer, at the Institute of Naval Architects (May, 1896), proposed to control the composition of water in boilers by chemical testing. At intervals a sample is withdrawn and tested by nitrate of silver, caustic soda, or carbonate of soda, to determine the salts it has acquired by concentration. The feed of condenser, distilled, or softened water is regulated in proportion. In all cases where condensed exhaust

steam is used as feed-water, the boiler should never be blown out without first using the scum-cocks freely, so as to remove as much as possible of the grease and scum.

A large number of patents have been taken out for the prevention of boiler incrustations. Some of these are mechanical, introducing twigs, fibres, wires, chains, balls, or brushes to entangle the deposit, like the familiar marble in the kettle. One of the most modern, which appears to have a wonderful power of aggregating the sediment to itself, is in the form of a metal centre with radiating wires. Electricity has, of course, been invoked, the boiler being made the negative terminal, and suspended plates or chains the positive, in the hope that the hydrogen gas generated by galvanic action would protect the boiler from oxidation, hinder a crust from forming, or render it loose and friable if deposited, but the result has not answered the expectations. Spent tan, peat, moss, wheat bran, potato-pulp, chestnuts, peas (patent 3,395, 1883), and other solid materials acting mechanically, undoubtedly render the crust looser, but they clog the boiler, promote priming, and furnish so much more solid matter to remove. Treacle (patent 4,717, 1877) and glycerine (patent 4,236, 1881) are worse than useless.

Tallow and fat-oils are to be condemned, not only because they form greasy lime or magnesia soaps, which agglomerate into hard concretions, but because

by the heat they are decomposed into glycerine and fatty acids, which are known to act vigorously upon iron plates. The scale where tallow is used has been found to contain 12 to 26 per cent. of iron from the plates. A sediment from a condensed steam tank where tallow was used as a lubricator contained 50 per cent. of ferric oxide, 41 of fatty matter, and nearly 1 per cent. of copper oxide from the fittings. This shows that the fatty acids, rising with the steam, penetrate the cylinder and pumps. In a great many cases considerable injury has been caused to a boiler by the presence of copper in the feed-water. For these reasons "cylinder oils" are used that consist mainly of mineral or hydrocarbon oils, not acid, and not decomposed by superheated steam. The main part of the fatty matter which always accumulates in boilers fed partially by condenser water is drawn off at intervals by the scum-cocks.

Paraffin oil, which is extensively used in America, causes the deposit to be thrown down in a pulverised form by incrusting the particles with a very thin oily coating. Such a deposit is easily blown, while in a singular manner the oil sinks into the scale already formed, and causes it to split up and be removed with facility. Indeed, it has been actually mentioned as a drawback that it so thoroughly cleanses the joints that it sometimes causes a boiler to leak. Its use is unattended by priming or frothing. But its action is

only temporary, as it passes off with the steam and requires constant renewal. It should be free from solid paraffins, or "hard scale," or it will form concretions like tallow. It is recommended to be first introduced when the boiler is empty, to make an oily coating over the plates; afterwards it is added with the water, sometimes by an automatic arrangement. In buying a crude product, a careful test should be made for acidity by shaking up with distilled water and testing the water with litmus paper, since some sulphuric acid is often left behind from the purification of the raw petroleum; if any acid be found, the sample should be rejected, or the acid may be neutralised with soda.

"Soda-tar," from paraffin refining, containing caustic soda and carbonate of soda, is a well-known anti-incrustator.

Chemical incrustation-preventers have been numerous patented and advertised, and no doubt many of them yield a large profit to their manufacturers. The majority are, however, useless, and many injurious. Tannin, as contained in extracts of various barks, gives a loose and friable tannate of lime, but it attacks iron dangerously, and has no effect on the permanent hardness of waters. If tannate of soda be used, its virtue is little greater than the soda it contains, while its expense and the ease with which it decomposes are fatal defects. Any acid preparation designed to dissolve the scale will attack the iron of the boiler-plates also. Ammonium chloride

has also this objection, as by dissociation with the heated steam it generates ammonia gas and hydrochloric acid, $\text{NH}_4\text{Cl} = \text{NH}_3 + \text{HCl}$, both of which originate serious local mischief to metal parts, either iron, copper, or brass.

Caustic soda and sodium carbonate are the most inoffensive members of the class, but if in excess they cause foaming and wet steam, especially in locomotives, and are apt to corrode the fittings, particularly asbestos packing. They are sold at very large profits to manufacturers, and are known under numerous fancy names. Sometimes they are coloured with litmus powder or aniline dyes. The scale from soda crystals is often very hard and difficult to remove. Borax and boric acid (3,721, 1878) have nothing to recommend them. The triple sodium phosphate, Na_3PO_4 , is said to have given good results; the product, phosphate of lime and magnesia, has been proposed to be sold as manure. "Baudet's patent" is sodium hyposulphite, glycerine, and rainwater. Sulphite of soda ("Morgan's compound") has also been recommended, while in Germany barium chloride has been used to turn the calcium sulphate into the soluble calcium chloride, leaving a pulverulent precipitate of barium sulphate.

A. Nieske (*Wochenschr. f. Brauerei*, 1895, 215) employed chromates as incrustation preventers, stating that under the conditions of pressure in a boiler, calcium carbonate and sulphate are decomposed by a soluble chromate to form a light, non-adherent

sludge of calcium chromate, readily removed by blowing off, the plates remaining clean even after protracted working, and showing no corrosion. For this purpose the waste of chrome-dyeing has been used with success at Rochdale (Tatton, *Proc. Inst. Civ. Engineers*, 1900, cxl., part 2).

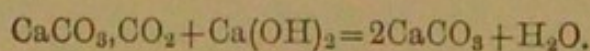
Sodium Fluoride.—Doremus gives the following prescription for preventing scale: "Determine the lime and magnesia in the water; multiply the CaO by $1\frac{1}{2}$ and the MgO by 2. The sum gives the amount of sodium fluoride required to throw down the lime and magnesia. One-fourth of this quantity suffices, as the earthy fluorides do not adhere, and form nuclei for the other hardening salts to deposit. Sodium fluoride is now manufactured for the purpose at a reasonable rate by the American Fluoride Company, New York. Two ounces per 1,000 gallons is the average quantity added to the feed."

Any chemical reagent is better added outside the boiler before the water enters. Even if used in the feed-heater it chokes up the tubes, and requires continual removal. In any case, an analysis of a compound, and of the water for which it is proposed to be used, should be obtained, and chemical advice sought, or heavy expense and injury to the boiler may ensue. Many large firms expend as much as £150 a year on incrustation-preventers, which amount would go a long way towards the cost of the far more preferable preliminary softening.

In works where large quantities of water are used, as the price charged for town's water is generally far above the cost of pumping, the saving through sinking a well, if a spring or river is not near, in large establishments often amounts to more than £1,000 a year. The water, if hard, must be previously softened. To show the importance of procuring analysis of the waters, we may mention that considerable changes in the composition sometimes occur owing to atmospheric conditions, to fresh strata being tapped, or to new factories being established on a stream. Clear water may be obtained at great cost from a well or other source, and may be unfit for use on account of its hardness, whereas turbid water from a neighbouring stream may, by simple filtration or deposition, furnish a suitable supply at a much cheaper rate.

Methods for softening Water.—It has already been mentioned (p. 219) that temporary hardness can be removed by boiling, but this method is costly, and causes a loss of water. Boiling is said to cost not less than 1s. per 1,000 gallons, while lime costs about a farthing. Professor Clark, about 1840, patented his well-known process of adding lime-water, so as to combine with the carbonic acid which kept the earthy carbonates in solution, with the result that both portions of carbonate of lime were precipitated.

Calcium Slaked
Bicarbonate. Lime.



Thus only the permanent hardness was left, plus about two grains per gallon of carbonate of lime in solution. The precipitate was allowed to deposit in reservoirs or tanks, and the clear water drawn off, but the area required by these tanks was considerable, their sediment settled slowly, the finer particles were apt to remain suspended and render the water milky, and the carbonic acid of the air also re-dissolved some of the earthy carbonates.

The Porter-Clark modification mixes the lime with the water by paddles, and then passes it through filter presses of cloth, saving much time and space, and ensuring a clear product. The quicklime is preferably slaked first; a good quality should be employed (Buxton lime is reputed the purest), as far as possible free from stones and clinkers. Good lime ought to contain at least 90 per cent. of free CaO . The best generally is "stone lime" from limestone. Grey and shell lime from chalk often contains a large quantity of clay and stones. It should be almost entirely soluble in hydrochloric acid without much effervescence (which would show carbonate from underburning or exposure to the air), and not more than 4 or 5 per cent. should be insoluble in water. It should also give no smell of sulphur compounds, and should be kept away from air. Lime-water can be tested by blowing through it, when it should give a heavy cloud, or by nitrate of silver. Its strength is determined from time to time by standard acid.

In the softening process the undissolved lime is

allowed to settle: the clear lime-water, containing about sixty to seventy grains of CaO per gallon, being agitated with the water. After the deposition of the main part of the precipitate, the still turbid liquid passes on to the filters. The process is made continuous by running the lime solution into the water as it passes through a mixing chamber. To ascertain the proper proportions, the lime-cock is at first turned on until the lime is in excess, as shown by withdrawing a sample of the softened water, and testing it with nitrate of silver, when a grey-brown precipitate of silver hydroxide is obtained. The cock is now turned off until a sample shows no brown, but only a white precipitate: the proportions are now correct. Another test is a drop of phenolphthalein solution: excess of lime produces a red colour. An automatic arrangement, worked by steam or water, maintains the supply of lime-water at the right proportion to the flow of the water. Further tests must be made from time to time, as waters change somewhat in composition from day to day.

An intermittent system without filtration consists of two lime-water tanks, in which the lime-water is prepared one day and used the next, and three softening tanks, of which two are for use on alternate days, and the third is for reserve while cleaning out, &c. The lime is run into one of the softening tanks and the hard water pumped in; next day the carbonate of lime has deposited, and the clear water is run off for

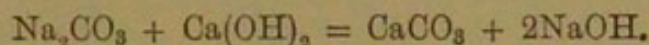
use. For a moderate-sized town requiring 250,000 gallons a day, the two lime-water tanks should hold 40,000 gallons each, and the three softening tanks 300,000 gallons each, or a total of 980,000 gallons.

The objections to this system are (1) the imperfect mixing of the solution with the hard water; (2) the cost of construction of the tanks, and the large area of ground required; (3) the heavy working expenses.

Clark's process removes only the temporary hardness. Lime does not affect calcium sulphate; with magnesium salts, it indeed precipitates magnesia, but it leaves lime salts instead, so does not reduce the permanent hardness; although, under certain circumstances, it precipitates the bicarbonate of magnesia. Waters permanently hard, therefore, require additional treatment with an alkaline mixture, which will vary in composition and amount according to the character of the water.

Caustic Soda, or sodium hydrate, NaOH , of commerce contains 50 to 70 per cent. of sodium oxide, Na_2O (theoretical 77.5), with water and some carbonate, chloride, sulphate, thiosulphate and insoluble matter. Only the hydrate and carbonate are useful, and sulphide must be absent. The 70 per cent. is generally used. As on opening it becomes moist and absorbs CO_2 , a whole drum should be dissolved in the proper quantity of water in an unpainted iron tank, *kept well covered*, and the solution siphoned off as wanted, the strength being determined by gravity or by standard acid. It can be prepared direct by boiling sodium carbonate

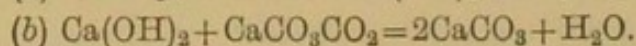
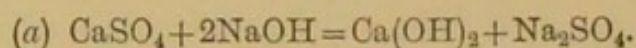
with its equivalent of lime and decanting from the carbonate of lime; or lime and sodium carbonate are mixed together and dissolved in the water to be treated.



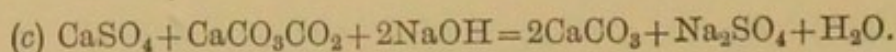
Sodium Carbonate.—The ordinary crystals have the formula $\text{Na}_2\text{CO}_3, 10\text{H}_2\text{O}$, and contain only 37 per cent. of the anhydrous carbonate, with 63 per cent. of water of crystallisation. They are called “soda crystals,” “Scotch soda,” “washing soda,” or simply soda. Brunner, Mond & Co.’s concentrated crystal soda is a sesquicarbonate, containing 70 per cent. of Na_2CO_3 , in the form of small crystals readily soluble in water, and presents the great advantage of less weight and bulk, and therefore less freight than “soda crystals.” The so-called “carbonate of soda” of the shops is *bicarbonate*, NaHCO_3 , and is useless for softening.

The use of these three agents, lime, soda, and sodium carbonate, is often wrongly and imperfectly stated, and the solutions added by guesswork, hence the frequent failures in attempts at commercial softening. The total and permanent hardness of the water, and the strength of the reagents must first be known; these require simple operations in volumetric analysis by soap-test and by standard acid solutions. If the water be fairly constant in composition, and a sufficient stock of the solutions be made, the determinations need not be frequently repeated. But the softened effluent must be occasionally tested with nitrate of silver, or by the taste, to see that there is no excess

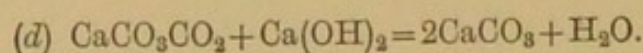
of the chemicals, as such an occurrence would be injurious for many purposes. It is better in most cases not to carry the precipitation to its final limit, but to leave the softened water with about three to five grains of hardness. Sometimes a partial softening is easily and cheaply effected, where to go further would be costly. The following are the equations on which the calculations are based, taking calcium sulphate as the representative of permanent, and calcium carbonate of temporary hardness.



The reactions are almost simultaneous, thus:—



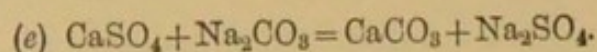
The remainder of the temporary hardness will be removed in the usual way by lime:—



The result may be summarised thus:—

RULE I.—For a water in which the temporary hardness exceeds the permanent, caustic soda must be added equivalent to the permanent hardness, and lime equivalent to the temporary hardness minus the permanent hardness.

In waters of great permanent hardness due to lime salts, carbonate of soda must be used instead of caustic:—



If it be necessary to remove also the temporary

hardness, lime must be added *subsequently*, as in equation (d) above. We should then have:—

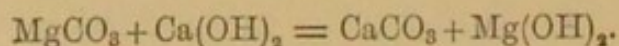
RULE II.—*For a water in which the permanent hardness due to compounds of lime, exceeds the temporary hardness, carbonate of soda must first be added in proportion to the permanent hardness, and then, if necessary, lime equivalent to the temporary hardness.*

Every degree of hardness, reckoned as carbonate of lime, whether as grains per gallon, or as parts per 100,000, is equivalent to 0·8 grains, or parts, of NaOH, to 0·56 of CaO or 0·74 of Ca(OH)₂, to 1·06 of the anhydrous Na₂CO₃, or to 2·86 of the crystallised Na₂CO₃,10H₂O.

For magnesian waters the case is different, and here it will be useful to correct a prevalent mis-statement. It is usually asserted that calcium *and* magnesium bicarbonates are precipitated on boiling. But magnesium carbonate is much more soluble than is commonly supposed; it is only partially thrown down on boiling, the main part remaining in solution *as a part of the permanent hardness*. On the other hand, magnesium chloride, if present in any considerable amount, is liable to be decomposed by the boiling, hydrochloric acid escaping, and a basic chloride of magnesium depositing. This portion of the magnesium salts would therefore figure in the soap-test as *temporary hardness*. Magnesium chloride also reacts with the precipitated calcium carbonate, as mentioned in speaking of steam-boilers (p. 224), yielding dissolved

calcium chloride, and at first basic magnesium carbonate, and then, finally, insoluble magnesium hydrate. Magnesium sulphate can also interchange with sodium chloride, forming sodium sulphate and magnesium chloride, which then may undergo the above changes, although the presence of alkaline chlorides, by forming double salts, renders it more stable.

Lime decomposes magnesium salts, throwing down magnesia, and leaving a sulphate, chloride, or nitrate of calcium as the case may be. In neither case is the hardness reduced; in that of the sulphate it is rendered still more objectionable. The chlorides and nitrates of calcium, however, give no fur in steam boilers, as they are so soluble. Waters with much chloride or nitrate of magnesium are improved by lime for use in steam boilers, while those containing magnesium sulphate are deteriorated; the relation to soap is little changed. For an improvement in this direction caustic soda must be employed, but the separation of the magnesium hydrate is never complete. The soap-test is not a safe guide to the soda required; a chemical analysis must be made, and eighty parts of NaOH used for every forty parts of MgO, the lime salts being dealt with, if necessary, by the other reagents, as above described. The process is more difficult, but a considerable improvement may be effected. The magnesium present as carbonate is almost entirely thrown down by lime.



Davis (English patent 5,655, 1887) used tri-sodium phosphate, Na_3PO_4 , especially for softening magnesian waters, under the name of "Tripsa," employing 2.5 grains for every degree of hardness. Besides sodium fluoride (p. 234), Doremus has patented the use of a double phosphate and fluoride, $\text{Na}_3\text{PO}_4, \text{NaF}, 12\text{H}_2\text{O}$, in large crystals of definite composition and permanent in air, whereas Na_3PO_4 itself readily becomes damp and alters. The phosphatic precipitates have some value as manure. In waters which are not potable through the purgative action and bitter taste of magnesium salts, such as occur in the Permian and other formations (see Table D in Appendix), lime, by substituting calcium for magnesium, would probably in great part remove the objection, while in this case if soda were used, the sulphate of sodium formed would be little less objectionable than the sulphate of magnesium. Chloride of magnesium with soda would of course form common salt. It must be understood that the use of soda somewhat increases the total dissolved matter, as the corresponding soda salts are left in solution, therefore the softened water, if used for too long a period in a boiler without washing out, will cause priming and finally a hard scale. Permanent hardness costs about nine times as much to remove as temporary (Archbutt).

The calculation of the amount of reagents required will be simplified by the following scheme, which gives

the weight in grains of the reagents required to be added per gallon :—

A.—WHEN TEMPORARY HARDNESS IS MORE THAN PERMANENT
 $\frac{8}{100}$ of the Permanent Hardness = Soda, NaOH, in grains per gallon.

And $\frac{56}{100}$ (Temporary Hardness *minus* Permanent Hardness) } = { Quicklime, CaO, in grains per gallon.

Or $\frac{74}{100}$ (Temporary Hardness *minus* Permanent Hardness) } = { Slaked Lime, Ca(OH)₂, in grains per gallon.

B.—WHEN PERMANENT HARDNESS EXCEEDS TEMPORARY.

$\frac{106}{100}$ of the Permanent Hardness = Anhydrous sodium carbonate, Na₂CO₃.

Or $\frac{154}{100}$ „ „ „ = “Brunner-Mond's concentrated crystallised soda.”

Or $\frac{286}{100}$ „ „ „ = “Soda crystals,”
Na₂CO₃.10H₂O

Afterwards $\frac{56}{100}$ „ Temporary „ = Quicklime, CaO.

Or $\frac{74}{100}$ „ „ „ = Slaked lime, Ca(OH)₂.

The amount is given as quicklime, not because it is added in that form, but because it is easier to calculate the strength of lime and lime water as CaO.

C.—FOR MAGNESIAN WATERS.

$\frac{56}{40}$ of the MgO found by analysis gives the weight of Quicklime, CaO, required for softening one gallon.

Or $\frac{80}{40}$, or twice the MgO = Soda, NaOH.

The lime salts can be afterwards treated, if necessary, according to A or B above. When a hard supply is replaced by a softened water it is always found that the old scale begins to loosen and fall off, sometimes causing the boiler to leak. As it is not

advisable to push the softening to its lowest limits, the above theoretical quantities of reagents should be reduced by from $\frac{1}{10}$ to $\frac{1}{5}$. If an excess of lime is used the liquid is often opalescent and will not filter.

By the softening process a water is rendered clear, its colour is usually diminished, and a large proportion of the organic matter, and sometimes all the bacteria, are entangled and removed. The palate soon becomes accustomed to the slight difference of taste.

In the Sixth Report of the Rivers Commission, Sir E. Frankland urged that the water companies ought to use Clark's process for softening their waters "before they were allowed to raise fresh capital."

In the case of clean water, the lime precipitate produced by softening can be used for commercial purposes, or can be re-burned to quicklime, but in dirty waters it is very much discoloured, and is usually thrown away.

Softening apparatus.—These are made in many distinct patterns, which aim at improving the process in different ways:—

1. *To economise space.*—Several forms consist of divided iron tanks, with cisterns affixed above for the regulated supply of water and chemicals. The mixture passes down one side, partially settles, and passes upwards on the other through filters of various construction, the cleared and softened water emerging through a pipe at the top. Some types are designed on a small scale for softening a domestic supply. The

softening solutions are generally soda or carbonate of soda ; the powders contain lime, and are often sold at a large profit.

Many of these contrivances are exceedingly ingenious, but also particularly liable to get out of order. The regulating, and withdrawal of sludge, are delicate operations, and on the whole, except in remote neighbourhoods, where no other course is possible, private softening on a small scale by a machine cannot be recommended. It would probably be better to have a large iron cistern of known capacity, to add the chemicals definitely in known strength, to stir thoroughly, allow to subside, and dip out or siphon off the clear water as wanted.

In kitchen boilers, however, the use of a hard water occasions continual trouble and expense, and great danger of explosion. If rainwater apparatus cannot be obtained, or a softer local supply, some form of automatic softener will become necessary.

2. *To insure the proper proportions and mixing of the reagents.*—At the locomotive sheds of the London and North-Western Railway, at Camden Town, 7,000 gallons per hour of chalk well-water from Watford is continuously reduced from seventeen or eighteen degrees of hardness to four degrees, under a pressure of sixty pounds per inch (Porter-Clark process). The lime is churned in a horizontal cylinder, all the mixing and delivery being accomplished by a water-motor worked by the pressure of the water itself, therefore adjusting its

rate of supply to the current of water. Filter presses separate the sediment.

The Porter-Clark process is specially adapted for waters of high temporary hardness, like those of London. At Duncan's sugar refinery, Victoria Docks, it was found that the pipes were becoming rapidly choked by carbonate of lime, owing to the removal of carbonic acid by the vacuum in the sugar evaporation. Hence that process was adopted, and worked successfully. They found that "if the proportion of lime was too little there was great difficulty in filtration, but by arranging the lime valve so as always to have a slight excess, the difficulty was removed; the filtration was also much easier if the water was warmed (the deposit becomes crystalline). The slight excess of lime in the boilers did not cause any trouble. The water lost its yellow colour and became blue."

The following illustrations show different forms of the plant used for working the Porter-Clark process:—

Fig. 40 is an apparatus that treats continuously 1,200 gallons per hour. The square tank on the right contains the lime water, which is transferred to the central softening cylinder by a small feed-pump. On the left is the filter press.

A smaller apparatus for softening and filtering 350 gallons per twelve hours, and working under pressure from the main without any motive power, is shown in Fig. 41. The softened water passes upwards to the cisterns of the house.

Where motive power is not available, a modification is used called the "Industrial" purifier. A pair of upper tanks contain lime water and other solutions for working twenty-four hours daily. The hard water and the solutions are introduced at the bottom of the lower tank, and the mixing is completed by

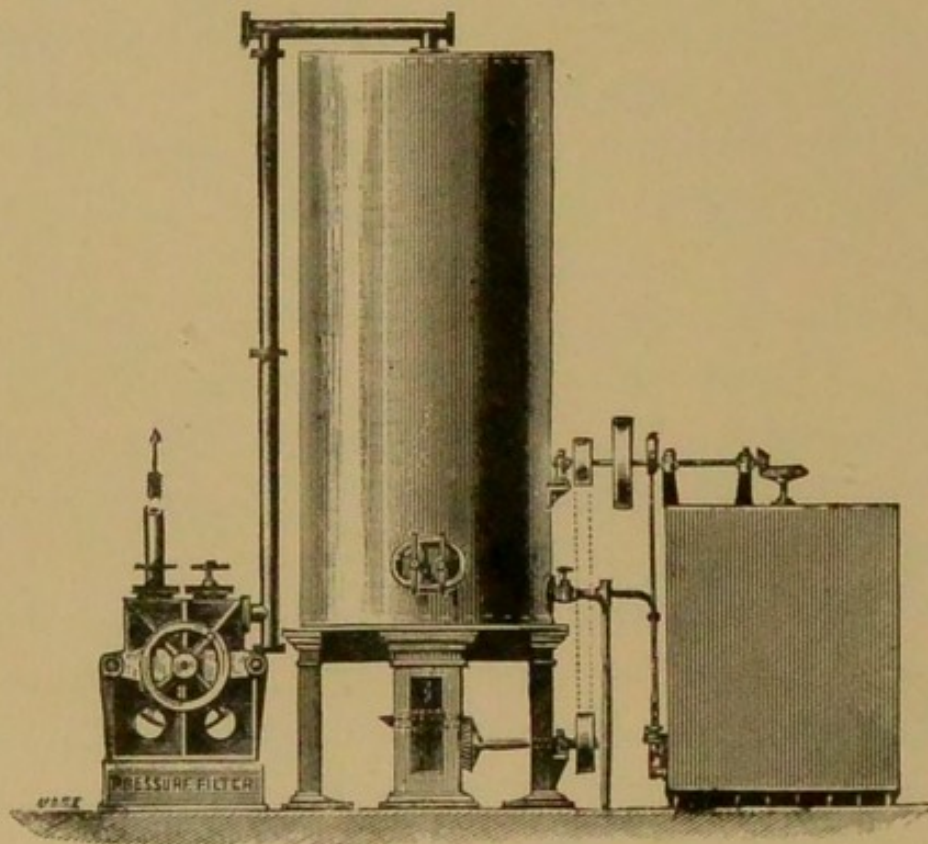


FIG. 40.—Porter-Clark Water-softening and Filtering Plant
(1,200 gallons per hour).

causing the liquid to issue in a very thin stream over the edge of a trough fixed internally round the top of the lower vessel. The materials have to be carried up, and there is a corresponding inconvenience and loss of time as compared with working with a motor on the ground level.

Fig. 42 is a recent apparatus intended to reduce the cost of cleansing the filters daily. The longer tank consists of a mixing chamber and a filtering compartment. The water passes through a series of

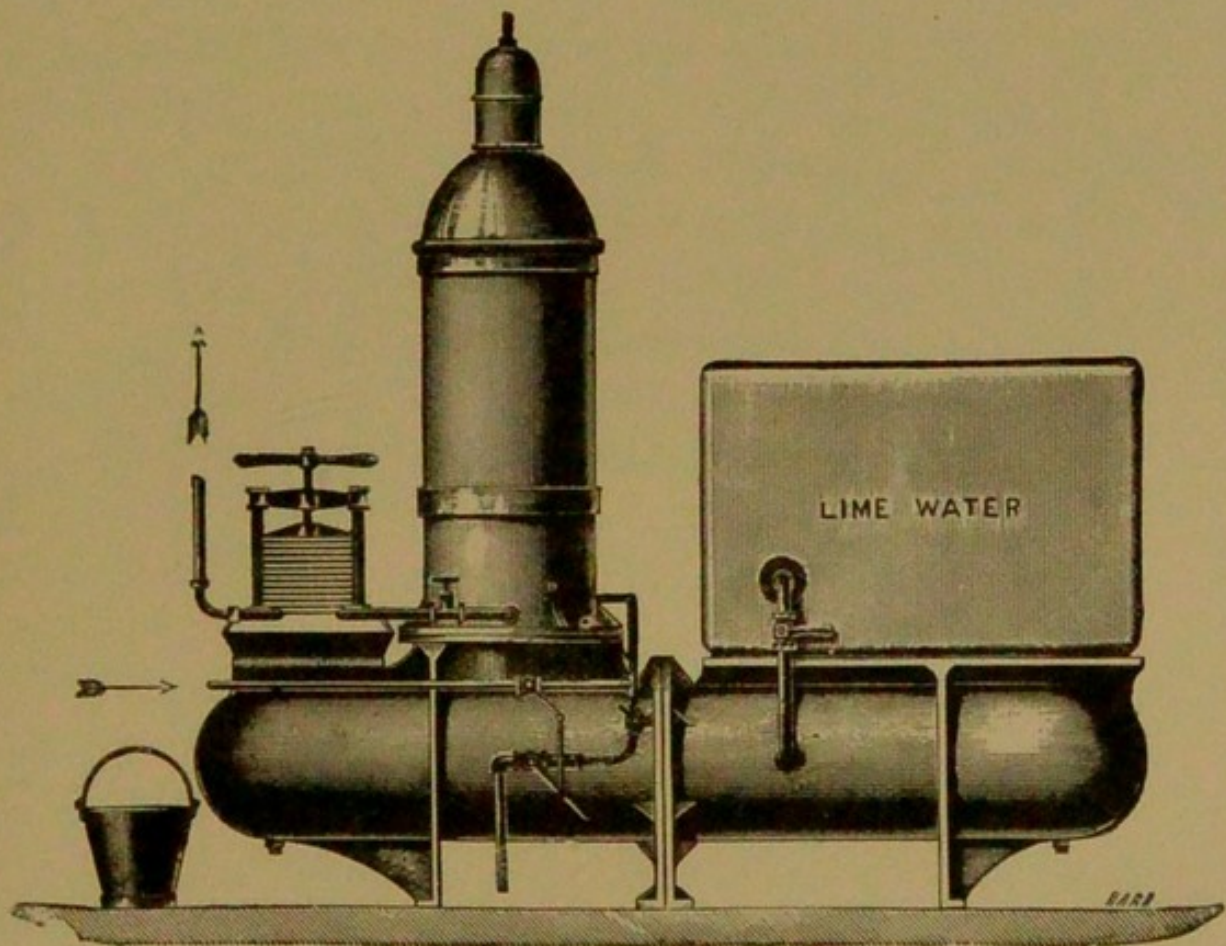


FIG. 41.—Porter-Clark Water-softening and Filtering Plant
(350 gallons per 12 hours).

pendent filtering mats and cloths into perforated pipes and then into a main pipe connected with a suction-pump

Maignen uses a powder called "Anti-calcaire," of lime, carbonate of soda or caustic soda, and alum; the latter on dissolving gives aluminate of soda, which

aids in the precipitation and clarifying. The powder is contained in a vessel over the cistern (Fig. 43), and its delivery is regulated by a kind of water-wheel worked by the incoming stream of water; the wheel also aids in the mixing; the resulting mixture is cleared by a filtering bed placed in a second compartment of the cistern. A constant supply of water is required, and the results are generally good, Maignen, and also Archbutt (*J. Soc. Chem. Ind.*, 1891, 519) state that the chemicals give practically the same result whether added together or separately.

I may here note that the soap test, with experience, gives rapid and useful results if (1) the sample is diluted with distilled water till the 100 c.c. taken have about 10 degrees of hardness: (2) at the end the titration is overdone to see that a strong lather is obtained, thus avoiding the mistake often caused by the "pseudo-point" of magnesia. But Hehner's method is now widely preferred. The alkalinity of 500 cc. of the water is determined by standard acid and methyl orange, and recorded as temporary hardness in terms of CaCO_3 . The remaining lime and magnesia are now precipitated by boiling 250 cc. with a known volume of decinormal sodium carbonate, filtering and titrating with acid. The sodium carbonate consumed gives the permanent hardness. In important cases a mineral analysis is made; the CaO and MgO calculated to CaCO_3 give the total, and the CO_2 gives the temporary hardness. For softening, if

lime equivalent to the total, and sodium carbonate to the permanent, hardness be used, more precipitate has to be removed than with soda and lime (p. 240).

3. *To remove the precipitate rapidly and completely.*—Settling reservoirs being slow in action and occupying much space, many other devices have been tried.

The Archbutt-Deeley process, as carried out at the Midland Railway Works, Derby, employs two tanks side by side. In one the water is mixed with lime, soda, and sometimes sulphate of alumina, in proportions determined by analysis. The solutions are injected through a rose by means of a steam blower. Since the particles of an old lime precipitate form

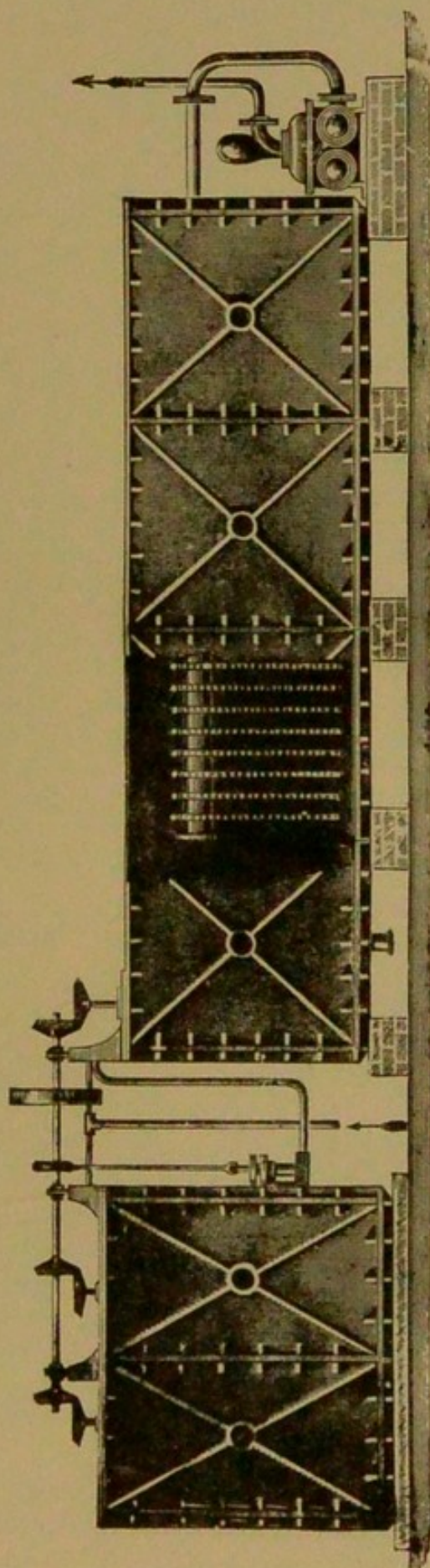


FIG. 42.—Porter-Clark Water-softening and Filtering Plant.

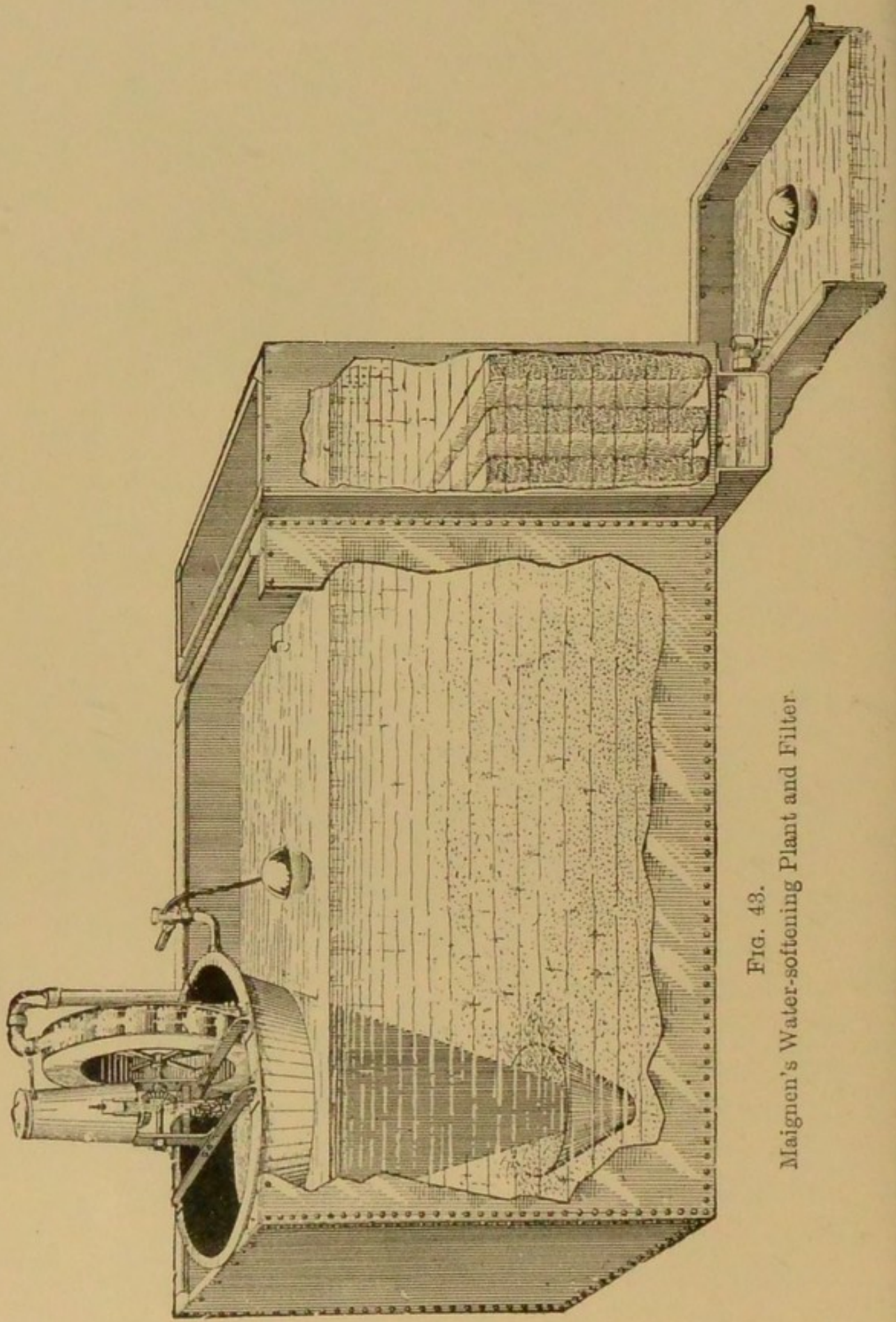


FIG. 43.

Maignen's Water-softening Plant and Filter.

nuclei, round which the new deposit aggregates, they are left in the tank to promote the separation. By means of a three-way cock, a blower injects air in bubbles through perforated pipes at the bottom of the tank, stirring up the old precipitate and mixing the two. The settling then takes place rapidly, the water, practically clear, is run off in from half-an-hour to an hour into the second tank. Magnesian waters are apt to deposit hydrate or carbonate of magnesia in the cocks and tubes. To prevent this, the water is re-carbonated after the process by forcing in carbonic acid gas generated by a small coke stove. The method seems in great favour with brewers and steam users.

Atkins's process, as carried out at Southampton waterworks, is mainly distinguished by the form of filter used to finally clean the softened water after settling. The filtering medium consists of an endless band of cotton cloth travelling slowly. It first passes round a perforated horizontal revolving cylinder with a hollow axle, immersed for nearly its whole depth in a cistern containing the liquid to be clarified, so that the water filters inwards, leaving the deposit on the outside of the filter cloth.

More or less of a vacuum is maintained in the cylinder by pumps or by a fall in the outlet pipe, so as to aid the filtration by the pressure of the air. The cleared water passes out through the hollow axle. The cloth as it emerges is passed through a second part of

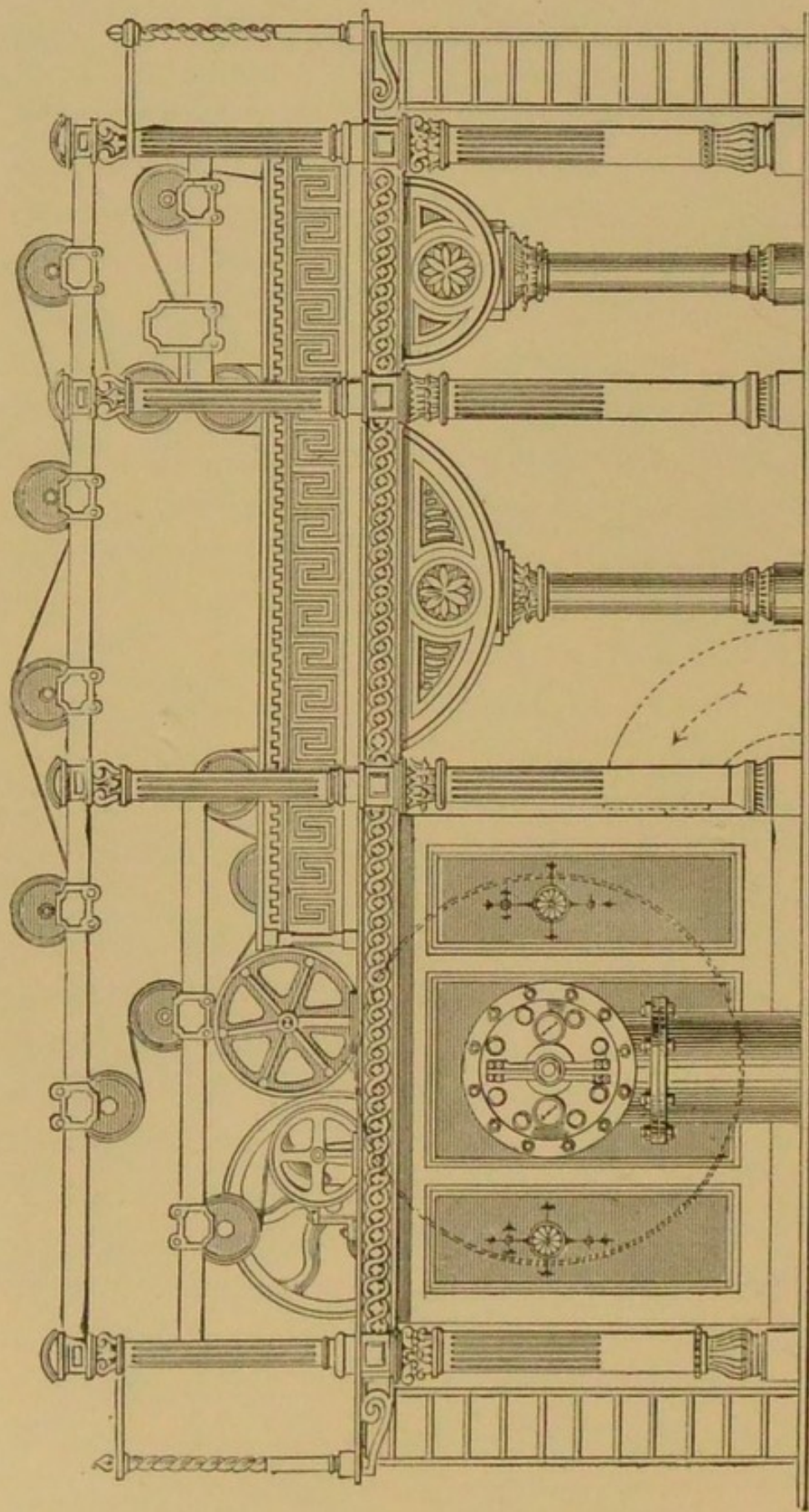


FIG. 44.—Atkins's Water Softener and Filter.

the machine, where it is rinsed, boiled, steamed, and returned overhead by a series of rollers to the filtering tank. By this ingenious arrangement, the filtration and cleaning is made continuous, and it is claimed that a machine will soften 2,000,000 gallons per diem, at a cost of one farthing per 1,000 gallons (Fig. 44).

The "Stanhope Tower" (Fig. 45) has a series of sloping perforated shelves through which the water, mixed with lime and soda, ascends. In one form these take the shape of a series of funnels,

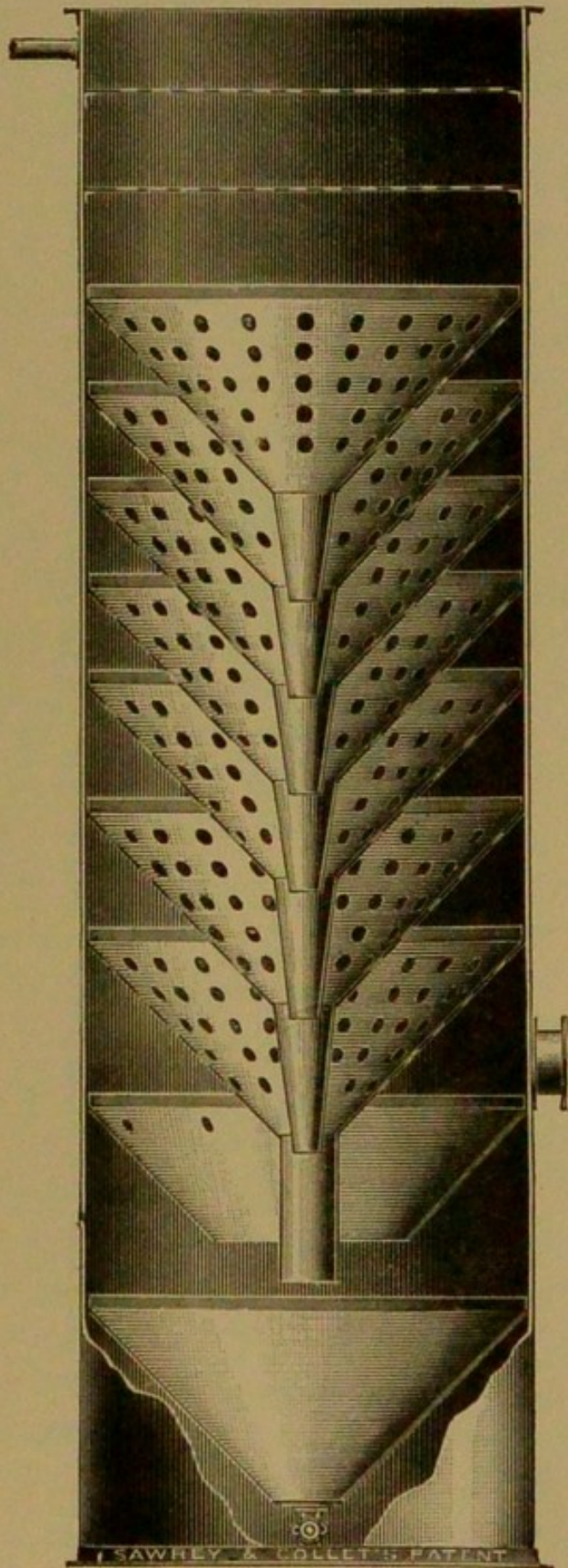


FIG. 45.—The Stanhope Tower.

on which the precipitate collects and slides down through a central tube to the base of the tower below, where the water enters. The deposit is drawn off by a sludge cock. The original form was patented by Gaillet and Huet. The towers are made rectangular or cylindrical, in various sizes, and are constructed to soften from 500 to 5,000 gallons per hour, "at a cost of one halfpenny per 1,000 gallons."

Wright's Patent Heater Condenser Company manufacture a form of apparatus (Fig. 46) in which the water is softened under pressure. This is said to be more applicable in cases of towns' supply, large institutions, or mansions, where the water has to be delivered at some distance from the softener, or where the tank is a considerable height above the outlet. A small reagent pump for the lime, or lime and soda, is fitted to the main pumps, so that every time they make a stroke the reagent pump makes one also. The incoming water passes over a small water-wheel working the lime-mixer. The deposition takes place on inclined plates. The filters, of charcoal, or of cloth if the water contains grease or matters that carbon will not arrest, are designed to work under a pressure of eighty pounds to the square inch. They are cleaned by reversing the current. The usual cost of chemicals is stated to be about 1*d.* per 1,000 gallons.

Another form of the apparatus specially intended for boilers combines a heater with the above pressure-softener (Fig. 47). It removes both temporary and

permanent hardness down to three degrees, and

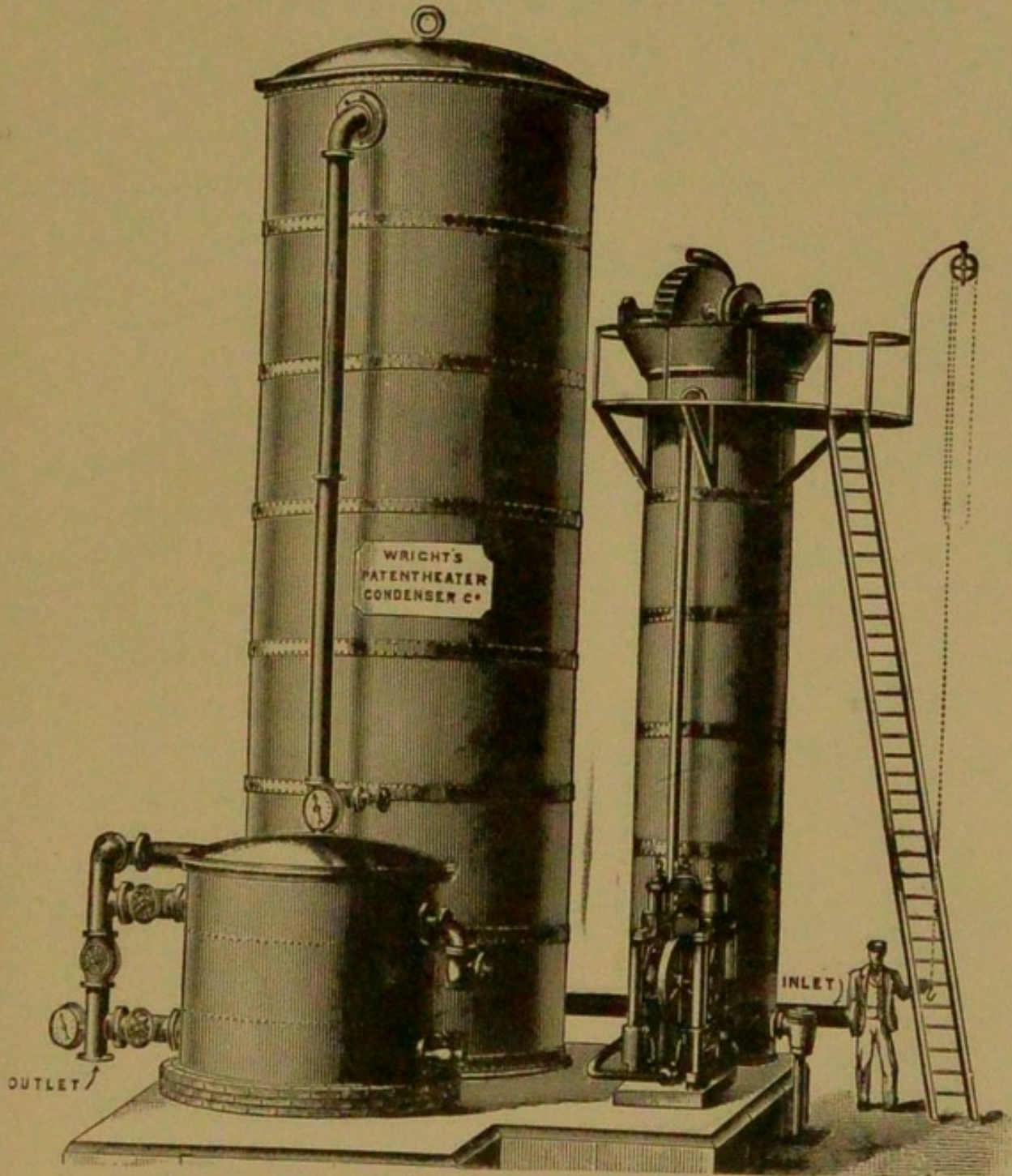


FIG. 46.—Wright's Softener and Filter under pressure.

raises the temperature to 210° F. before entering the boiler.

W.P.

As to the economy of softening there can be no doubt. It is estimated that "a farthing's worth of lime saves about 30s. worth of soap." On the small

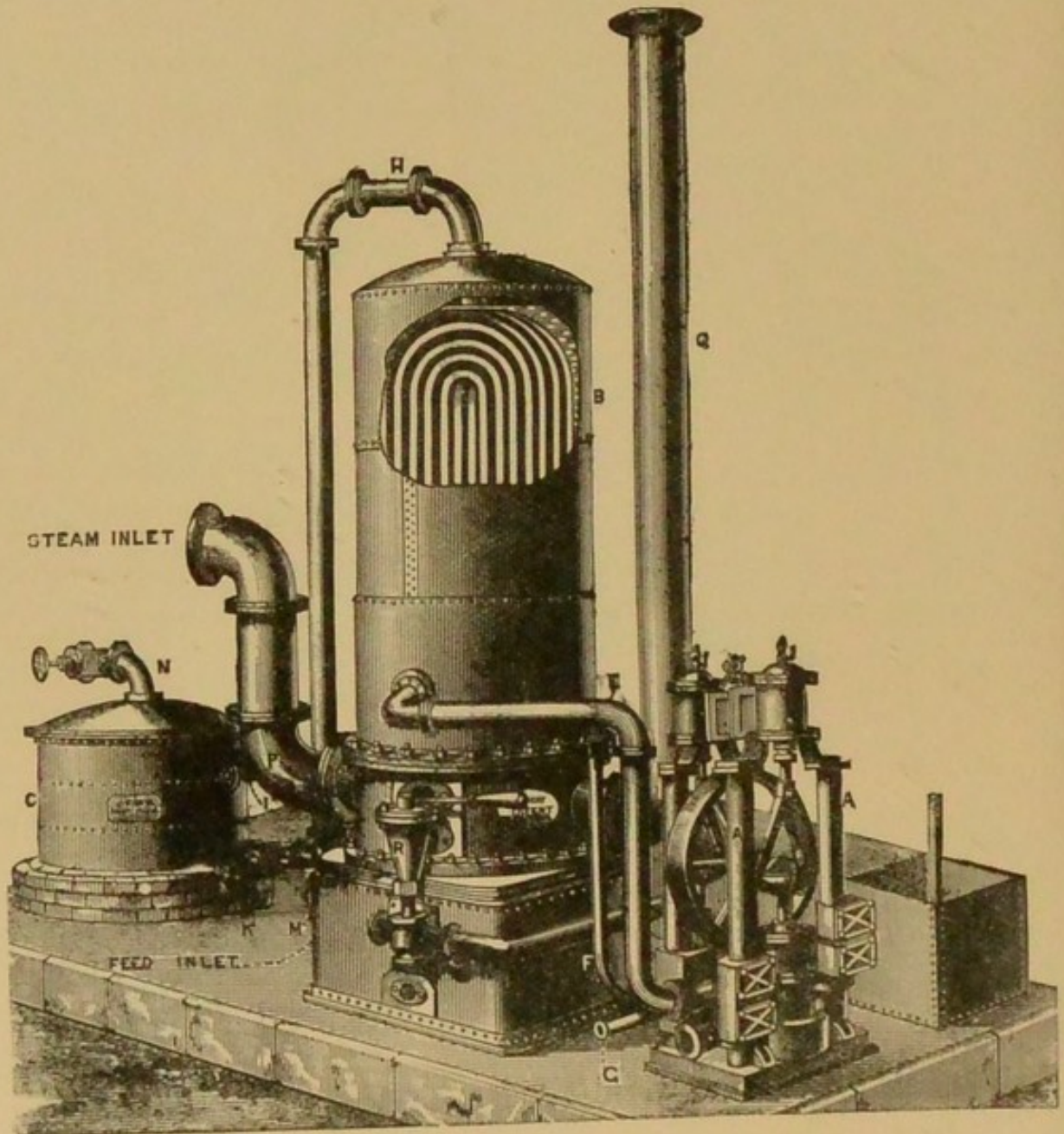


FIG. 47.—Wright's Combined Softener and Heater.

scale this would be about 1*d.* per 1,000 gallons under favourable conditions. Frankland considered that a

town supply could be softened for £1 per 1,000,000 gallons.

Some analyses by the author, given in a report by Mr. Aldwinkle, the architect to the Metropolitan Asylums Board, February 6th, 1896, show the practical results obtained by some of these processes :—

Process.	Place.	Hardnesses in grains per gallon after softening.		
		Total.	Tempy.	Permt.
1. Porter-Clark ..	Brookwood Asylum ..	3·1	0·7	2·4
2. Ditto ..	North London Rail- way Works, Bow ..	11·3	2·45	8·85
3. Atkins-Clark ..	Lambeth Workhouse ..	6·35	5·7	0·65
4. Ditto ..	Darenth Asylum ..	8·3	6·15	2·15
5. Archbutt-Deeley	McMurray's Paper- mills, Wandsworth ..	6·2	2·4	3·8

This table shows, as has been already explained, that lime effects almost a complete softening of a water like No. 1, which owes its hardness to calcium bicarbonate; whereas with No. 2, a magnesian water (this water had the original composition, total hardness, 16·4; permanent hardness, 10·8), little improvement is effected.

The same report gives interesting information as to the cost of the three processes, as applied to the special conditions at the Brook Hospital.

Hard waters, as a rule, are furnished by the following formations: Calcareous strata of Silurian, Devonian, and Coal Measures, Mountain Limestone, Lias, Oolites, Upper Greensand, Chalk.

Soft waters, by Igneous, Metamorphic, non-cal-

careous Cambrian, Silurian, Devonian, and Coal Measures, Lower Greensand, London and Oxford Clay, Bagshot Beds (hardness one to nine, average four), and non-calcareous gravel. Water from Gault Clay varies very much: some of it is soft and pure, some "of fair quality," hardness nine to eleven degrees; in Bedfordshire it often contains much lime and iron, derived from pyrites and coprolites. Lower Greensand and shale waters are frequently very ochreous. Water from Oxford and Kimmeridge Clays contains much vegetable matter, and is sometimes bituminous; other clays often include much sulphate of lime, and give waters of high permanent hardness. The New Red Sandstone waters are generally briny and quite unfit for drinking, besides containing much sulphate of lime and magnesian salts. Magnesian limestone also yields usually a bad supply. The water in porous strata below the central portions of clay basins is usually bad, containing much alkaline chloride and sulphate, and also sodium carbonate, due to the rain having percolated laterally through a large body of soil before reaching the spot, and having dissolved and accumulated the soluble constituents: from the presence of alkaline carbonate the lime is generally low, and there is often little organic matter.

A detailed description of the strata in their relation to waters will be found in the Appendix.

CHAPTER XI.

ANALYSIS AND INTERPRETATION OF RESULTS.

THE results of a bacteriological or chemical analysis of a sample of water are necessarily expressed numerically and in a technical way. It is possible, however, without discussing the details of the various processes used by chemists and bacteriologists, to understand the figures and the deductions which may be drawn from them. The minute proportions in which some of the most significant impurities exist in drinking waters render the analysis exceedingly difficult and delicate. The difference between a pure and an impure water may only be indicated by fractions in 100,000; and the problem is further complicated by the fact that, as animal and vegetable substances contain practically the same elements, it is often difficult for the chemist to decide whether the pollution is of animal or vegetable origin. As the quantities are so small, it is very rarely that their exact nature can be ascertained, so that usually the decomposition products only are determined. There is hardly any test sufficiently delicate to indicate with certainty whether an organic impurity in a natural water be poisonous or innocuous. On the other hand, the information furnished by an analysis

gives valuable suggestions as to the quality of a water, especially if its source be known and the data of its normal composition have been previously ascertained.

The results of an analysis are still commonly expressed in grains per gallon of water, *i.e.*, in parts per 70,000. The method of stating the results in parts per 100,000 is, however, far preferable, inasmuch as being founded on a decimal system, they are at once comparable with analyses made in other countries. Continental results are sometimes stated in grammes per litre (parts per 1,000), whilst occasionally parts per 1,000,000 (milligrammes per litre), have been adopted. Results expressed as grains per gallon can be converted into parts per 100,000 by dividing by seven and multiplying by ten, whilst multiplying by seven and dividing by ten converts parts per 100,000 into grains per gallon. A Committee of the British Association recommended that all water analysis results should be expressed in parts per 100,000, and many authorities have since adopted that plan, which is the one used in this book.

Samples of water for analysis should be taken in the stoppered half-gallon bottles known as "Winchester quarts," which are obtainable at most chemists. They should be free from any adhering dirt and washed out with concentrated sulphuric acid when purchased, then filled up with common water and rinsed several times, finally with distilled water.

In collecting the sample the precautions mentioned

on p. 27 should be observed. The bottle should be filled to the top with the water, then rinsed out with it, filled, and the stopper rinsed and inserted. Except when the gases dissolved in the water are to be examined, it is best to leave a small air space below the stopper. If possible the temperature of the water should be observed at the time of collecting the sample. Any surrounding circumstances—distance of dwelling, &c., nature of soil, depth of well, presence of plants, &c.,—should be noted. After the sample is collected it should be despatched as quickly as possible to the analyst, as many waters change very considerably on keeping.

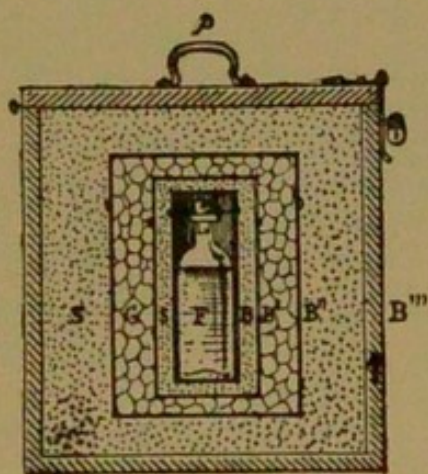


FIG. 48.—Ice Case for Bacteriological Samples.

Samples required for bacteriological examination should be separately taken in sterilised bottles, about two ounces in capacity, and immediately packed in ice (Fig. 48) and forwarded for examination. For an ordinary chemical analysis one Winchester quart of the water is sufficient, but when a mineral analysis is required two or three times this amount will be found necessary.

The interpretation of results of analysis is often a matter of considerable difficulty, as the analyst judges of the purity or otherwise of a water upon all the

factors presented to him, and not on any single constituent. Some authorities insist upon withholding from the analyst particulars as to the source and possible contaminating influences of a water sent for analysis, thinking that by so doing his opinion will not be biassed in any way. Such procedure is, however, most undesirable, as it must obviously be to the interest of the senders to arrive at the truth, and any circumstances which may give rise to suspicion may be very helpful to the analyst as explaining some of the figures which he may obtain, which otherwise he might consider not sufficiently condemnatory to warrant his pronouncing against the supply.

The deductions to be drawn from the general appearance, colour, and odour of a water have already been mentioned in Chapter I.

The total solids are obtained by carefully evaporating a measured volume of the water, drying the residue at 120° C., and weighing it. The solids in a good drinking water should not amount to more than thirty or forty parts per 100,000, and should be white and crystalline, or finely granular, and not coloured in any way. Frequently a water sample contains matter in suspension, and it becomes a question whether the suspended matter should be included in the total solids or separately recorded. As a water sample is taken usually by inexperienced persons, it is exceedingly unlikely that the suspended matter collected in

a Winchester quart represents fairly the average amount of matter in suspension in the water, so that, in most cases, the analyst prefers to separately estimate this amount. The total solids are therefore determined upon a sample of the water taken from the bottle after it has been allowed to stand for some time, when the grosser particles will have subsided to the bottom of the bottle.

The loss on ignition represents the amount of loss which the total solids undergo when the dish containing them is heated to low redness. If there is much organic matter present the solids blacken under this treatment, and if this organic matter is of animal origin an odour of burnt feathers, indicating the presence of much nitrogenous matter, is noticed. The ash may be coloured brown if iron is present in the water, but is usually white, and consists of the mineral salts present. Many mineral salts, *e.g.*, magnesium chloride, lose acid on being heated in this way, so that the loss on ignition is not an absolute measure of the amount of organic matter present in a water. To overcome this difficulty some analysts add a known amount of sodium carbonate to the solid residue before igniting, in order to fix any such acids which might otherwise be evolved.

The total amount of chlorine as chlorides is very important and is determined volumetrically by a standard silver solution. The result is returned as chlorine, sometimes also as sodium chloride. It must

not be forgotten, however, that waters naturally contain other chlorides, as those of calcium, magnesium, and potassium, so that the calculation into sodium chloride is only for convenience. A high chlorine, however, usually raises a suspicion of contamination with sewage, as urine contains about 1 per cent. of sodium chloride. About 1.5 to 3.0 parts of chlorine per 100,000 is a normal amount; but in districts where there are salt deposits, as in Cheshire, or in wells in the New Red Sandstone or in proximity to the sea, the water may normally contain a higher amount without indicating sewage pollution. In the United States the influence of the sea on land water has been carefully studied, and Dr. Drown, in his reports to the Massachusetts State Board of Health, has shown that it is possible to map out the State by lines which are practically parallel to the coast line, in which the ground water shows equal amounts of chlorine. Such lines he terms "isochlors," and in his hands they have proved of considerable value, as any excess of chlorine found in any well water above the natural "isochlor" shows at once local contamination.

The amount of chlorine found in a water can be converted into its equivalent amount of sodium chloride, NaCl, by multiplying by the factor 1.65. Although chlorine as chlorides thus gives a measure of the amount of sewage pollution that the water has received, it does not give any information as to when such pollution took place, since, by filtration and

oxidation, the organic matter of the sewage and the pathogenic organisms formerly present may have long since been entirely removed from the water.

By the term *oxygen consumed* by the organic matter in a water is meant the reduction which an acidified solution of permanganate of potassium undergoes when brought into contact with a known volume of the water. This test is conducted in various ways, and different analysts use solutions of permanganate of different strengths, and allow it to act on the water under various conditions of time and temperature. The red colour of the solution is gradually destroyed, very polluted waters removing the colour almost instantaneously. By using a solution of permanganate of ascertained strength, the amount of reduction is determined by adding excess of potassium iodide, and titrating with a standard solution of thiosulphate. The method most commonly followed in this country is to determine the amount of oxygen consumed at 80° F. in two stages:—

1. *In fifteen minutes*: this figure includes the nitrites and any ferrous salts, sulphides, and any very easily reduced organic matter.

2. *In four hours*: after this time the whole of the organic matter will have been oxidised from most waters, but with very bad waters a longer time is still required to finish the oxidation. In Germany it is customary to boil the water with the acidified permanganate for one hour; whilst the author is in

the habit of keeping the water and permanganate for three hours in a stoppered bottle at a temperature a little short of boiling, so as to get a maximum amount of reduction.

Attempts have been made to calculate the relation between the amount of oxygen required and the amount of carbon present in the water as found by combustion, but no definite relation seems to exist, since the factor varies with waters of different characteristics. Where, however, consecutive determinations have to be made on the same supply, the oxygen absorbed approximately represents the carbonaceous matter, and varies, like the albuminoid ammonia and the chlorides, with the fluctuations of the seasons, so that any abnormal deviation at once points to some new source of pollution.

The condition in which *the nitrogen* derived from animal organic matter exists in a water is one of the chief points which a full chemical analysis determines. A water contaminated with sewage will contain a definite amount of chlorides and nearly all nitrogenous matter with which such chlorides were originally associated. If, after pollution, the water has been under the influence of bacteriological action, the nitrogen may have been converted into oxidised forms; and, therefore, in most cases a water contains nitrogen in the several forms of organic compounds, ammonia, nitrites, and nitrates. Fresh sewage is practically free from nitrates, whilst a deep well, or

well-oxidised river water, contains the nitrogen almost entirely in the form of nitrate. The ratio of the oxidised to unoxidised nitrogen in a water, therefore, gives a measure of the amount of purification which has taken place, and the total nitrogen of all kinds the absolute amount of pollution which the water has sustained. Under certain conditions, however, some of the nitrogenous compounds are so completely destroyed by bacterial agencies that nitrogen gas and the lower oxides of nitrogen are evolved, and a loss of total nitrogen is therefore caused. When the quantities of nitrogen in a water are compared with the amount of chlorine, it is found that the chlorine is largely in excess, although in urine the amount of nitrogen is slightly greater than the amount of chlorine. This difference between theory and the amount found is partially due to the absorption of nitrates by plants, and only in raw sewage do we find that the amount of nitrogen at all approaches the amount of chlorine.

The term *albuminoid ammonia* is given to the quantity of ammonia which can be obtained from a water after the removal of the saline, or free ammonia, when such water is boiled with an alkaline solution of permanganate. The process was first devised by Wanklyn and Chapman, who showed that, although the total organic nitrogen was not obtained in this way in the form of ammonia, all polluted waters gave off a fraction of the nitrogen in this form, so that

the relative amounts of albuminoid ammonia fairly represent the amounts of unoxidised organic or polluting matter actually present. Before determining the albuminoid ammonia, it is necessary to remove the free ammonia, so that a determination of the amount of free ammonia is first made.

Free ammonia and albuminoid ammonia.—For this determination about half a litre of the water, made alkaline with carbonate of soda, is distilled until the free ammonia has passed over, and the amount estimated by the brown colour given by Nessler's reagent. To the remainder in the retort a solution of potash and potassium permanganate is added, and the distillation continued until the "albuminoid ammonia" has all come over; the amount is estimated by means of Nessler's solution, as in the case of the free ammonia. A large quantity of free ammonia is generally indicative of recent sewage contamination, as it is frequently formed directly from urea by bacteria. Vegetable matter gives rise to little or no ammonia on decomposition.

As already mentioned, the albuminoid ammonia is only a relative quantity, and does not give the absolute amount of organic nitrogen present in a water. In many of the recorded cases of water-borne typhoid the amount of albuminoid ammonia found in the water was so extremely small that the supplies would seem from the chemical analysis alone to be of high organic purity. It has been shown that *Bacillus typhosus* actually

flourishes better in a water which is pure and free from other matter which has undergone nitrification (p. 53). In an inoculated water Pearmain and Moor found no less than 900,000 bacteria per cubic centimetre, but the amount of pollution produced by adding the broth culture to the water was so small as not to appreciably raise the amount of albuminoid ammonia.

Nitrites are usually looked for qualitatively by colour reactions, and are returned as strong or slight, according to the intensity of the colour produced. They are generally regarded as a bad sign when present to any appreciable extent, as they either indicate that the organic matter is only then undergoing oxidation, and is therefore recent in character, or point to a reduction of nitrates present in the water by reducing organisms and fresh contamination with organic matter. In this way a river water containing a large quantity of nitrates may suddenly lose them owing to admixture with fresh sewage, but the change is usually detected by the simultaneous production of nitrites. The presence of nitrites, therefore, indicates temporary or unstable conditions of the nitrogen contents of the water, and points either to incomplete nitrification of the ammonia, or to a reduction of the nitrates previously present.

Nitrates are present in rainwater to a very slight extent, and are derived from the air, being produced probably by the direct combination of atmospheric

oxygen and nitrogen during thunderstorms. Mainly, however, they are the product of nitrifying organisms. Dr. E. Frankland's original description of nitrates as "previous sewage contamination" is thus to a great extent justified, as moorland waters and those containing vegetable *débris* are almost free from nitrates. In deep well-waters from the chalk the nitrates are often high; here the water, originally derived from the surface, has passed through a perfect natural nitrification and filtration. But nitrification may take place in a polluted water so rapidly that nitrates may accumulate after transit through a layer of soil quite inadequate to remove the germs of either typhoid or cholera. Therefore a water which contains over 0.5 or 0.6 parts of nitrogen, as nitrates or nitrites, in 100,000 may be certified as dangerous, even if for the time the free and albuminoid ammonia are not excessive, especially if the chlorides are also present in undue proportion. The results of nitrate and nitrite determinations are usually recorded as "oxidised nitrogen."

The results obtained as above, with a microscopical examination, constitute in most cases sufficient data for an opinion on the quality of a drinking water. But as germs of disease are so excessively minute that they may be actually present, and yet give no weighable or measurable quantities to chemical analysis, the latter alone can never certify that a water is perfectly safe. A chemical analysis, however,

gives valuable information, and for the following reasons should never be omitted:—

1. Changes in the chemical composition of a water reveal the presence of active bacteria.

2. When pathogenic organisms are present in small numbers, their detection by bacteriological methods is exceedingly doubtful.

3. Bacteria do not thrive without nitrogenous food, which is at once detected by analysis.

4. Their entrance into a water supply is almost always accompanied by sewage products, which reveal themselves to the chemical examination, and in cases of doubt the chemical analysis should always be supplemented by a bacteriological test.

For domestic and industrial purposes the *hardness* of water is an important item. It also gives an insight into the mineral composition of the "total solids," whether the water contains much lime or magnesia, and whether they are present as carbonates (temporary), or as sulphates, chlorides, or nitrates (permanent hardness). The chlorine and nitrates ("oxidised nitrogen") will have been already determined; the sulphates can be tested for by comparison with a water of known composition, *e.g.*, the tap water of the place. If the total hardness be deducted from the total solids, we have approximately the amount of sodium and potassium salts, which in some samples are a leading feature, and when excessive render the water laxative, of a bad taste,

and unfit for drinking (see Table A in Appendix). The presence of *potassium* is significant in suspicious cases. Urine contains sodium salts, fæces yield mainly potassium compounds; hence the latter in large quantity point to pollution by solid excreta. *Phosphoric acid*, as a rule, is practically absent from pure waters, though traces occur where the strata contain coprolites. As phosphates are a characteristic ingredient of both urine and fæces, "heavy traces" condemn a water; "traces" are suspicious. In sewage effluents which have been treated with alum and lime, phosphates are usually absent, having been precipitated as the insoluble phosphate of alumina. They may sometimes also be low in sewage effluents and undoubtedly polluted waters, if aquatic plants have had time to remove them in their growth.

Organic carbon and nitrogen, or combustion process (Frankland and Armstrong).—The water is evaporated with certain precautions to remove the nitrates, and the residue burnt with oxide of copper. The product consists of carbonic acid and nitrogen, which are measured, and the former calculated into "organic carbon," the latter into "organic nitrogen." The relation between them reveals whether the contamination is of animal or vegetable nature, since animal matter has, as a rule, a greater percentage of nitrogen. Unfortunately, the process is liable to numerous errors, the chief of which are:—

1. During the prolonged evaporation (twelve to

twenty-four hours), destruction of the organic matter and loss of volatile compounds occur.

2. Ammonia or dust may be absorbed from the atmosphere.

3. The nitrates, especially if high, are not always completely destroyed. Any remainder would figure as "organic nitrogen."

4. Uncertainty as to how much ammonia is retained by the acid.

5. Introduction of nitrogen from the copper oxide during the combustion, of occluded hydrogen from the metallic copper, and thence the formation of carbon monoxide, either of which, if not tested for, would be returned as nitrogen.

6. Leakage of air into the pumps, &c.

7. The fallacy of deducting the amount of gas (CO_2 and N) obtained in a "blank" experiment, as a correction for air-leakage, impurity of reagents, &c., since this is an exceedingly variable quantity. Many analysts who have obtained the apparatus have consequently discontinued to use it.

Kjeldahl process, as modified by Drown and Martin. —The water is boiled down with concentrated pure sulphuric acid to near dryness, a little permanganate added, and gentle heat continued until the brown colour has almost disappeared. By this means the nitrates and nitrites are first expelled, and the remaining nitrogen is converted into ammonia, which remains as ammonium sulphate. The residual liquid

is distilled with pure soda, and the ammonia determined by the Nessler test or otherwise. After deducting the free ammonia, the rest is calculated into "organic nitrogen" (Kjeldahl). The process is a useful one: the results are about double those of the albuminoid ammonia (see p. 269).

No method at present devised yields with certainty the *whole* of the organic carbon and nitrogen in a water, and any that did so would still furnish little certain information as to its composition. Isolation of definite compounds from larger quantities of water is the direction that future analysis must take, and a few attempts have already been made.

H. Fleck (*Zeitschrift für Angew. Chem.*, 1889, 580) evaporates one or two litres to dryness with tartaric acid, extracts with absolute alcohol, evaporates, and moistens with potash solution. With polluted waters he obtained a distinct odour of fæces (*skatol*?).

M. Baudrimont extracts the original water with ether: on spontaneous evaporation of the solvent characteristic odours, fatty residues, &c., are left.

Zune concentrates the suspected water at a gentle heat until a few cubic centimetres are left, then extracts with warm alcohol. In the case of pollution by urine or fæces, he finds urea and biliary matters in the alcoholic solution, and uric acid (by the murexide test) in the insoluble portion. Such a discovery would, of course, be proof positive of admixture with fresh sewage. But these methods only apply to

recent and extreme contamination. Odours are liable to great divergence of opinion.

Products of manufacture occasionally find their way into drinking water. Soap, petroleum, various fibres, traces of metals and chemicals have been detected in domestic supplies. These occurrences have sometimes been of service, as pointing to a leakage into wells or pipes that might also admit pathogenic organisms (see p. 89). Poisonous metals, like lead, copper, and zinc, should be entirely absent. Not more than a trace of iron is admissible. Arsenic, barium, manganese, &c., have been occasionally recorded.

In a paper on Fermentative Changes (Royal Dublin Society Transactions, September, 1895), W. E. Adeney has proved that it is important in the examination of a water to show (1) the absence of easily fermentable matters of all kinds; (2) that it has been subjected to efficient natural or artificial filtration. The first condition will have been established if the water contains no free ammonia, or only slight traces, since of the easily fermentable substances present in waters it is the last to be fermented. The second is satisfied if traces only of fermented organic matter are found. To determine the rate of progress of the natural purification of polluted waters by bacteria and oxidation, he estimates the oxygen, carbonic acid, ammonia, nitrite and nitrate, present in the water, kept out of contact with air, at various stages.

The *determination of dissolved oxygen* is seldom made.

It is valuable in showing the purification or pollution of rivers during flow and in filtration experiments. Gérardin has shown that diminution in the amount of oxygen dissolved in a water indicates low *vegetable* life, and usually results in an unpleasant odour and taste, besides retarding natural purification. A fully aerated water will contain about 7 c.c. of dissolved oxygen per litre, the amount, however, varying with the temperature from about 6 c.c. in summer to over 8 c.c. in winter. A sewage or badly polluted water contains little or none. (See Chapter I., p. 19.)

The following are fairly valid inferences :

Free ammonia.	Albuminoid do.	Chlorine.	Indications.
High.	Moderate.	Small.	Sewer gas.
High.	Very high.	High.	Sewer water.
High.	Rather low.	Very high.	Urine.
Rather high.	Low.	Very low.	Vegetable matter, perhaps marshy.

Dr. Smart has pointed out that, in the albuminoid ammonia process, fermenting vegetable matter gives a yellow colour with the carbonate of soda, and a greenish with the Nessler test. This, coupled with the oxygen consumed and the rate of evolution of the albuminoid ammonia, led to the following discrimination :—

NH_3 evolved slowly = recent organic matter.

Oxygen consumed low = animal.

high = vegetable.

NH_3 evolved rapidly = decomposing organic matter.

Oxygen low : Nessler colour, } = animal.
the normal brown

Oxygen high : Nessler greenish, } = vegetable.
 Na_2CO_3 yellow

The above differences of colour have been for a long time observed, and have been attributed to different causes. Water containing notable amounts of sewage always gives a peculiar aromatic odour in the first albuminoid distillate.

Wanklyn's standards for albuminoid ammonia are :—

High purity, 0 to ·0041 parts per 100,000.

Satisfactory, ·0041 to ·0082.

Impure, over ·0082.

In the absence of free ammonia, he does not condemn a water unless the albuminoid exceeds ·0082, but a water yielding ·0123 he condemns under any circumstances. This would frequently, and with justice, condemn the waters of the London companies.

Frankland and Tidy's standards for oxygen consumed are :—

High organic purity, ·005.

Doubtful, ·15 to ·21.

Medium, ·05 to ·15.

Impure, over ·21.

Tables of hard and fast limits for waters are, however, useless and misleading. So much depends on the locality. A number of typical analyses will be found in the Appendix.

In a research on the different actions of sodium peroxide and of permanganate on the organic matter in water (*British Association Reports*, 1893), I have shown that different kinds of "albuminoid ammonia" are possible, remarking that waters con-

taining fresh sewage which has been partially oxidised by the peroxide yield the remainder of their ammonia to the alkaline permanganate much more rapidly than when the water had not been so treated, and suggesting the presence in waters of organic nitrogenous matters which, when partially oxidised, are then in a condition to be completely broken up by the stronger reagent. When the albuminoid ammonia process was introduced it was well known that there was a varying relation between the quantities of albuminoid ammonia and the amounts of different kinds of organic nitrogenous matter. The works of Preusse and Tiemann, Mallet, Leffmann and Bean, P. Frankland, and others, have confirmed the inference that, although a useful indication, too much importance must not be placed on this item of the analysis.

Barnes (*J. Soc. Chem. Ind.*, 1896, 83) compared the effects of acid permanganate and of acid bichromate on different bodies, and showed that the latter was far more energetic towards starch, glycerine, sugar, and gelatine; that with albumen and its congeners the permanganate used increased, while in solutions containing tannin or peaty matters the amounts of permanganate and of chromate consumed approached equality. Woodman (*J. Amer. Chem. Soc.*, 1898, xx. 497), has applied Barnes' ratio to the discrimination of the nature of the organic matter in waters. The process is described in the above papers.

BACTERIAL EXAMINATION.—Bacteria are divided into groups, based upon their appearance under the microscope (Fig. 49), as follows:—

1. *Micrococci*, or rounded forms, seen under ordinary powers as simple dots. These may be single, or micrococci proper; double, or *Diplococci*; in fours or cubical packets, as *Sarcina* (one form of which is common in the human stomach); in bunches, like

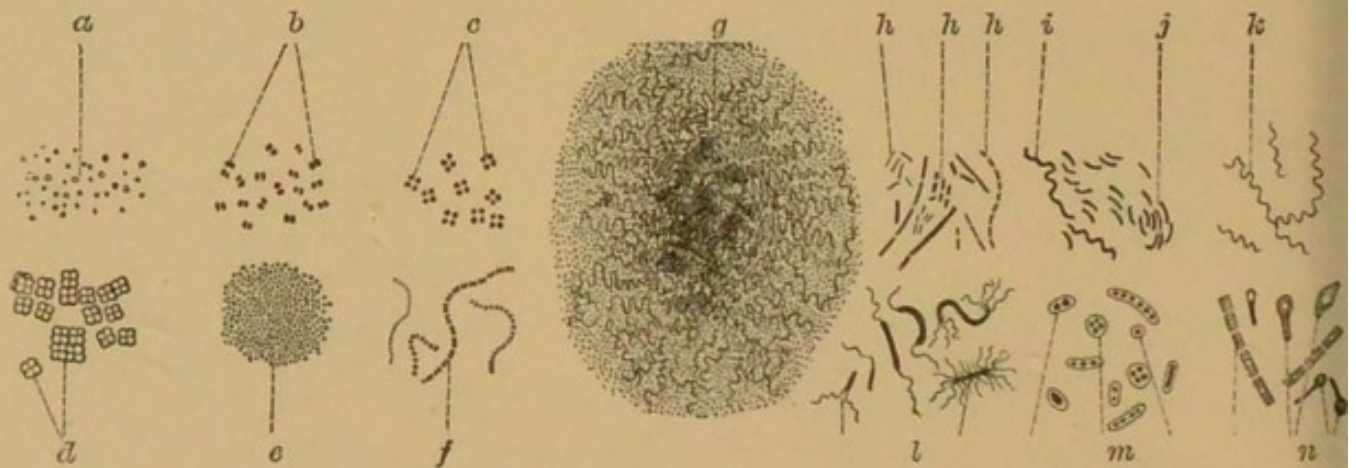


FIG. 49.—Forms of Bacteria: *a*, Micrococci; *b*, Diplococci; *c*, Tetrads; *d*, Packet cocci (*Sarcina*); *e*, Staphylococci; *f*, Streptococci; *g*, Zooglœa colony; *h*, Bacilli; *i*, Spirilla; *j*, Comma bacilli; *k*, Spirochætæ; *l*, Ciliated cells; *m*, Cocci with capsules; *n*, Bacteria showing spores.

grapes, as *Staphylococci*; or connected in chains, as *Streptococci*. Often they are collected in jelly-like “zooglœa” masses.

2. *Bacilli*, or short rods, often connected end to end to form a conferva-like line, or grouped side by side. The ends of the rods sometimes widen into dumb-bell shape, and spores may form in clear vesicles in the middle or at the ends. The rods are, in a

few species, curved into "comma" or short spiral forms, which are then considered as belonging to group 4.

3. Longer unsegmented threads, straight or undulating, often matted and interlaced into flocculent masses.

Crenothrix (Fig. 50) develops in water-pipes and in covered tanks, under the influence of darkness and of deficient aeration, sometimes to such an extent as to communicate a bad odour and taste to the whole supply. It imparts a reddish tint to the liquid, owing to the oxide of iron which it assimilates and then excretes; it increases very rapidly by spores. At Lille and at Berlin it has caused very great trouble and expense. *Cladothrix dichotoma*

also occasions great inconvenience by blocking pipes, especially if the water is periodically stagnant, as in intermittent supplies, and when it is rich in organic material. In large numbers it gives rise to whitish flocculent masses; threads of it are easily identified under the microscope, and indicate that the water is not in a

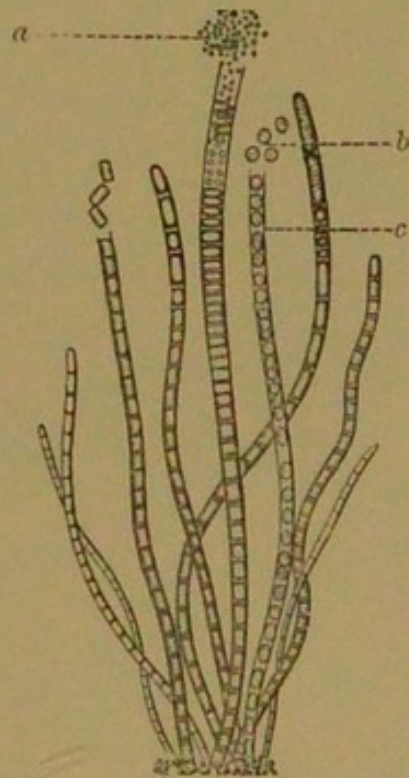


FIG. 50.—*Crenothrix Kühniana* ($\times 600$). *a*, Arthrospores; *b*, single segments; *c*, common sheath surrounding the separate spores.

proper state, or that the filtration is inefficient. It develops a strong mouldy smell, and precipitates carbonate of lime round its filaments, so that if

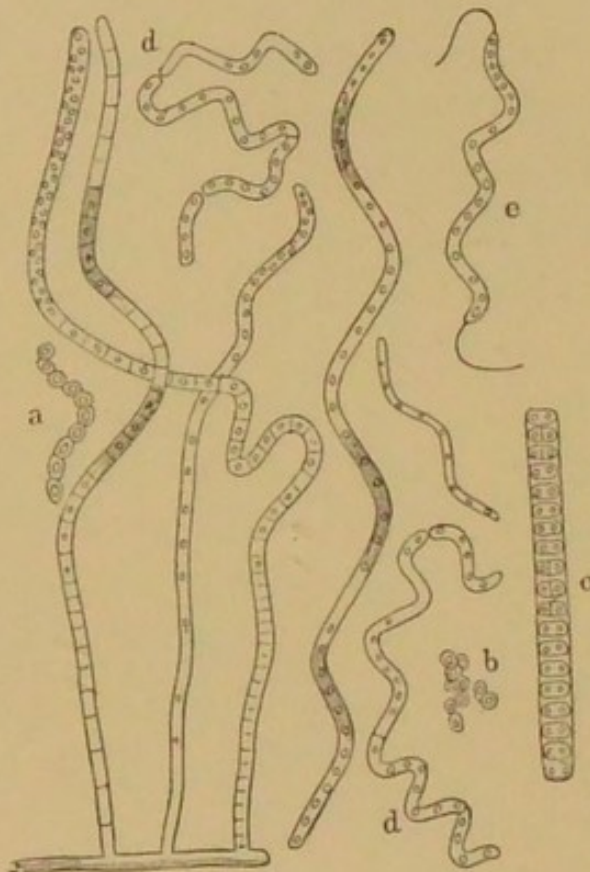


FIG. 51.—*Beggiatoa alba*, showing attached, free, curved, and spiral forms. *a*, chain of spores; *b*, free spores (motile); *c*, portion under a higher power, showing transverse and longitudinal division; *d*, filaments breaking up (the small dark circles are granules of sulphur highly refracting); *e*, free motile segment with terminal flagella.

treated under the microscope with hydrochloric acid it shows bubbles of carbonic acid gas. *Beggiatoa alba*, "the sewage fungus," occurs as whitish or grey threads, or large flakes (Fig. 51), by the sides of effluents, and sometimes finds its way into polluted drinking waters. At the extremities of the filaments highly refracting granules will be seen under the microscope; these are sulphur in a liquid state secreted by the plant, and formed either by a reduction of sulphates

to sulphides or from sulphuretted hydrogen produced by putrefaction; in either case the water is obviously unpotable. This fungus is frequent

in drain-water, and is also found in sulphur springs. *Leptothrix ochracea* is one of the "iron-bacteria," growing sometimes luxuriantly in ferruginous waters containing very small quantities of organic matter. It occasionally leads to rust-coloured flakes and crusts in decanters, and shows that the water contains too much iron to be wholesome, and indicates that the water should be previously treated by lime and deposition or filtration (p. 18). *Fusarium aqueductuum* (*Fusisporium moschatum*), the "musk fungus," was found by Lagerheim in the tap-water of Upsala as long greyish masses hanging down from the orifice of the pipes. Its presence has been suspected in many waters having a musky odour; it is believed to be pathogenic (Heller). I have found the inodorous *F. solani* in London water.

4. Screw-shaped or spiral bacteria. *Vibrios* are short, undulating forms; *Spirilla* are longer, and in a distinct helix or screw; *Spirochæta* is a long, thin thread, with numerous short turns of the spiral (see Fig. 49). The comma bacillus has been variously referred to *Vibrio* or to *Spirillum*, as both forms occur. This variability of shape of the same species renders it necessary to supplement a simple microscopic examination by cultivation experiments. Certain identification of a special organism depends on:—

(a.) The microscopic appearance at different stages of growth.

(b.) The presence of capsules, spores, flagella, &c.

(c.) Motility. Some bacteria are sluggish or almost immotile; others exhibit rapid changes of position. In this case minute, whip-like processes, called *cilia* if short and numerous, or *flagella* if few and lengthened, should be looked for by careful staining.

(d.) The production of substances recognisable by chemical tests, such as indol (p. 302), &c., and of characteristic colours by chromogenic bacteria, of fluorescence, of odours, of phosphorescence, of liquefaction, turbidity, precipitates, or gases.

(e.) Whether the bacterium can live without oxygen. The larger number are incapable of multiplying in absence of air, and are called *aerobic*. Such as cannot grow in the presence of oxygen are termed *anaerobic*. Both of these are described as *obligate* aerobes or anaerobes. If an organism can thrive under either condition it is said to be *facultative*.

(f.) The results of cultures in different media and at various temperatures.

(g.) Experiments by inoculation on animals. These can only be carried out under a licence, and are not necessarily conclusive as to man.

Cultivations are made with various media, such as nutrient gelatine, agar-agar, meat broth, milk, blood serum, potatoes, albumen, &c. The most important of these is the nutrient gelatine, which consists of meat broth containing 10 to 15 per cent. of gelatine, 1 per cent. of peptone and 0.5 per cent. of common salt. It is rendered neutral or very faintly

alkaline and clarified with egg-albumen. While hot, quantities of about 10 c.c. are run into test-tubes fitted with cotton-wool plugs, the cotton-wool and tubes having been previously sterilised by heat. These tubes are then fractionally sterilised by steaming for half an hour on three successive days. When properly prepared the jelly is quite bright, should not melt at 22° C., and undergo no alteration on keeping; as the cotton-wool plugs, while admitting air, exclude the micro-organisms floating in it. Nutrient agar is prepared similarly to the above, 2 per cent. of agar-agar being used in place of the gelatine; this remains solid at blood-heat, and is therefore used for cultures at the higher incubation temperatures. These tubes of gelatine and agar are always stocked, and they are used for the following cultivations:—

1. *Plate cultures.*—This method was originally devised by Koch, and is almost invariably resorted to for the isolation of bacteria. The gelatine is gently warmed until perfectly fluid, one cubic centimetre or less of the water, according to its purity, is then added from a pipette graduated into $\frac{1}{10}$ ths of a cubic centimetre. The tube is then carefully shaken and the contents poured into a shallow glass dish with a close fitting lid—this “Petri’s dish” and the pipette are previously sterilised by heat. The gelatine is then allowed to set, which can be hastened by placing the dish on a block of ice, and is subsequently incubated at a definite temperature not exceeding

22° C. and examined from day to day. If germs are entirely absent, the gelatine will remain quite clear, but this very rarely occurs in nature. Deep well waters after a time show a few isolated specks; other waters, according to their quality, show greater or less numbers of centres of growth (Fig. 52). These "colonies," which are due to the multiplication of

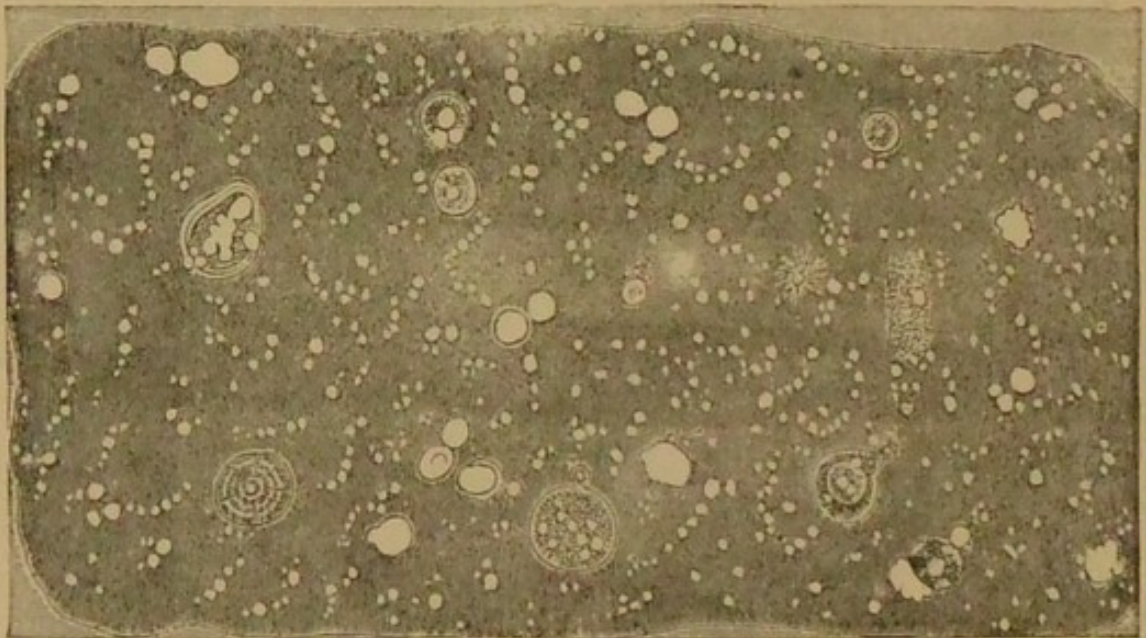


FIG. 52.—A Koch-plate culture, showing colonies.

scattered organisms, are almost invariably pure cultures of the original germ, and soon exhibit characteristic differences. Some form cup-shaped depressions of liquid gelatine, others refuse to liquefy the medium. The colonies are either raised above the surface or penetrate deeply into it; the outline may be ragged or circular; branchings from the centre or concentric circles may appear; they may

remain white or develop peculiar pigments. Many bad waters cause the gelatine to rapidly liquefy and to emit an unpleasant putrefactive odour. If there is no guidance as to the purity of the water, several plate cultures with varying quantities have to be made at once, as they cannot be repeated; sometimes the sample has to be diluted with sterile water. A maximum of about 100 colonies should be obtained on a plate, and even then if a number of rapidly liquefying bacteria is present the plate will be useless in one or two days, according to the temperature, before other colonies have developed sufficiently to be visible. Owing to the rapidity with which bacteria multiply, especially in the presence of organic matter, it is sometimes preferable to start the plate cultures at the spring or other source of supply, the operator being provided with a spirit-lamp and a case for the safe transit of the plates to the laboratory.

As a rule, the colonies on the surface of gelatine plates grow more rapidly and are easier to diagnose than those in the depth, which often remain mere dots; when typical colonies are required, "surface cultures" are prepared. The sterile gelatine is poured into the Petri dish and allowed to become quite solid. About 1 c.c. of the liquid to be examined is then run on to the jelly and carefully spread over the whole surface. After a few hours the water is absorbed and the bacteria are deposited superficially.

The number of colonies on the plate is counted

with the aid of a magnifying glass, and when they are numerous by placing the culture over a glass plate ruled in centimetre squares (Wolffhügel's apparatus). As each colony originates from one individual, a factor is obtained which represents the number of organisms per cubic centimetre. But it is obvious that the *number* of bacteria alone furnishes very imperfect information unless their *nature* is also known. It is, however, of great value in controlling the efficiency of filtration or the carefulness of storage, as where innocuous organisms can penetrate, disease germs can also find a way. For this reason, Koch prescribes for a good drinking water a maximum limit of 100 micro-organisms per cubic centimetre. The following is Miquel's experience of the numbers found in different classes of water:—

	Number of organisms per cubic centimetre.		
Exceedingly pure water	0 to	10	
Very pure ditto	10 to	100	
Pure water	100 to	1,000	
Mediocre water	1,000 to	10,000	
Impure ditto	10,000 to	100,000	
Very polluted ditto	100,000 to	many millions.	

There is no doubt that these limits are too wide, and Koch's figure, 100 per cubic centimetre, is now generally looked upon as easily reached by good filtration. Delépine has employed a comparative method, taking as a standard of purity the water from one of the feeders which is known to be free from contamination; he finds that the number of organisms

may be increased 300 per cent. by wet weather. In river waters, Kibrehl states that the number of bacteria normally increases with a rising tide and decreases with the falling tide. Deep well waters, as a rule, contain less than ten, while P. Frankland found that out of sixty-one samples of filtered water collected at the London companies' works, only one contained more than 100 colonies per cubic centimetre, the average being twenty-nine. But the water as delivered to the consumer frequently contains a much larger number, as is shown by the table of analyses in the Appendix.

The number, and nature, of organisms present in a water, which multiply at blood-heat, can be determined from an agar plate culture, prepared similarly to the gelatine plate, and incubated at 38° C. for forty-eight hours; as a rule no further growths appearing after this time.

The colonies on the gelatine plates are organisms capable of multiplying at room temperature, and may include many water-bacteria, which are killed, or at least inhibited, at the temperature of the body; but pathogenic forms, and the majority of organisms present in fæces, develop rapidly at blood-heat. In the author's laboratory gelatine and agar plates were prepared from tap water previously infected from a pure culture of *B. typhosus*—the agar plates showed numerous colonies of the typhoid bacillus after twenty-four hours at 38° C., but the bacillus could not be

recognised on the gelatine plates, even after six days' incubation at 15° C., the gelatine being then almost entirely fluid owing to *B. fluorescens liquefaciens* and other rapidly liquefying bacteria originally present in the tap water. Agar plates are therefore very valuable for detecting any pollution of a natural water. The number of colonies obtained at room temperature may be within Koch's limit of 100 per c.c., and yet an excessive number of "blood-heat" organisms may be present; or the water may exceed Koch's limit, whilst few or no blood-heat colonies are obtained. In other words, the *ratio* of blood-heat organisms to those obtained at room temperature has always to be considered.

For example, in a London water, regularly examined by the author, the ratio of blood-heat colonies to those obtained on the gelatine plates varied at different times from 1:68 to 1:2, while the average ratio of nearly a year's weekly examinations has been 1:12. The average number of blood-heat colonies per c.c. after forty-eight hours' incubation of the plate was 7; that of the gelatine colonies, five days' incubation at 15° C., was 83.

Deep well waters should be entirely free from "blood-heat" organisms, and the presence of even a few must be regarded as suspicious.

To identify an organism, as soon as the colony is sufficiently developed it is microscopically examined, minute portions transferred with a sterilised platinum

wire to various culture media, and the development of these sub-cultures watched as already described.

2. *Streak cultures*.—A tube of melted gelatine (Fig. 53) or agar is allowed to solidify in a slanting position, so as to expose a long surface; the tube is then inverted, the plug carefully removed and the surface of the jelly lightly scratched with the infected platinum needle, the cotton-wool plug is then singed and quickly replaced. Streak cultures are specially adapted for the development of pigments which generally require free access of air for their production.

3. *Stab cultures*.—The tube is held horizontally, the inoculated wire plunged steadily nearly to the bottom (Fig. 54), withdrawn, and the wool plug at once replaced. Certain ramifying growths show themselves better under this method. Moreover, the occurrence of

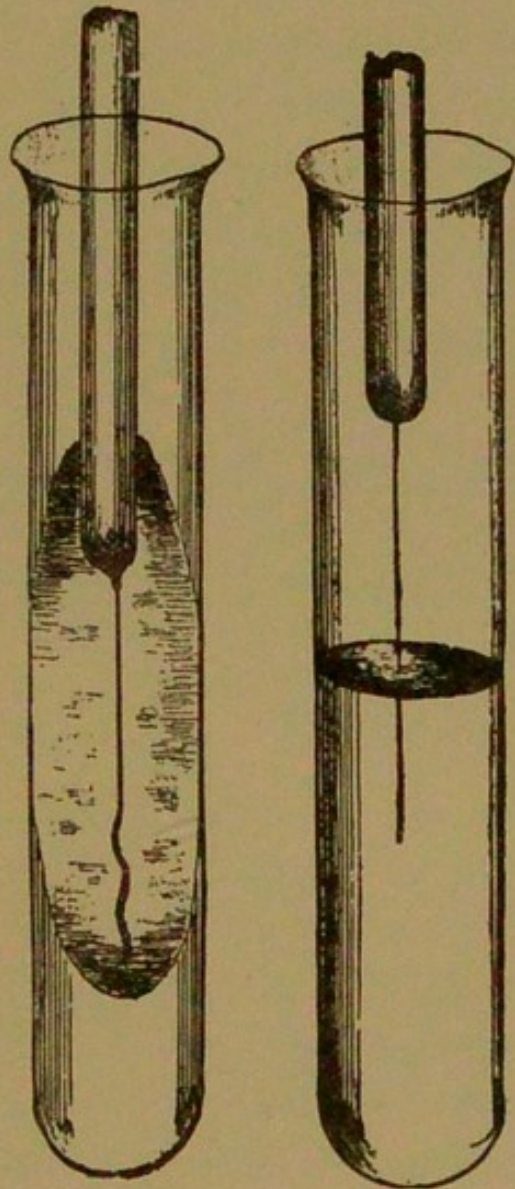


FIG. 53. Streak cultivation. FIG. 54. Stab culture.

a growth in the deep layers will often reveal the presence of anaerobic organisms, which can afterwards be specially cultivated as described below.

4. *Shake cultures*.—The fluid gelatine or agar is inoculated with the organism, gently shaken, so as not to produce air-bubbles, and then allowed to solidify. If the organism produces gas during its growth, the jelly will become impregnated with small gas bubbles, which gradually increase in size and number. *B. coli communis*, a non-liquefying bacterium

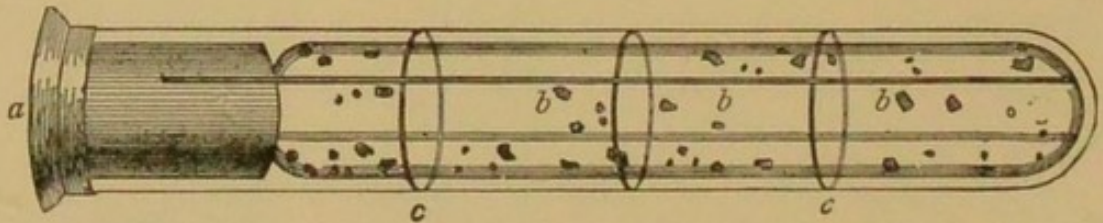


FIG. 55.—Roll culture, showing lines drawn on glass to facilitate counting.

present in large numbers in sewage and polluted waters, gives the “shake reaction” after six hours’ incubation at 38° C.

5. *Roll cultures*.—These can be employed instead of gelatine plates when it is required to start the cultures at the water source; but they must be kept cool, and are soon spoilt by liquefying bacteria. Quantities of about 10 c.c. of nutrient gelatine are sterilised in wide test-tubes; these are inoculated in the usual manner, and a rubber cap is drawn over the cotton-wool plug. The tube is then held horizontally in cold water, and rotated with the fingers till an even layer of

the gelatine has set round the walls of the tube (Fig. 55).

6. *Anaerobic cultivations.*—A wide test-tube fitted with two narrow tubes, as shown in the drawing, is sterilised, and the inoculated gelatine is introduced. Hydrogen is now passed through the liquid, kept

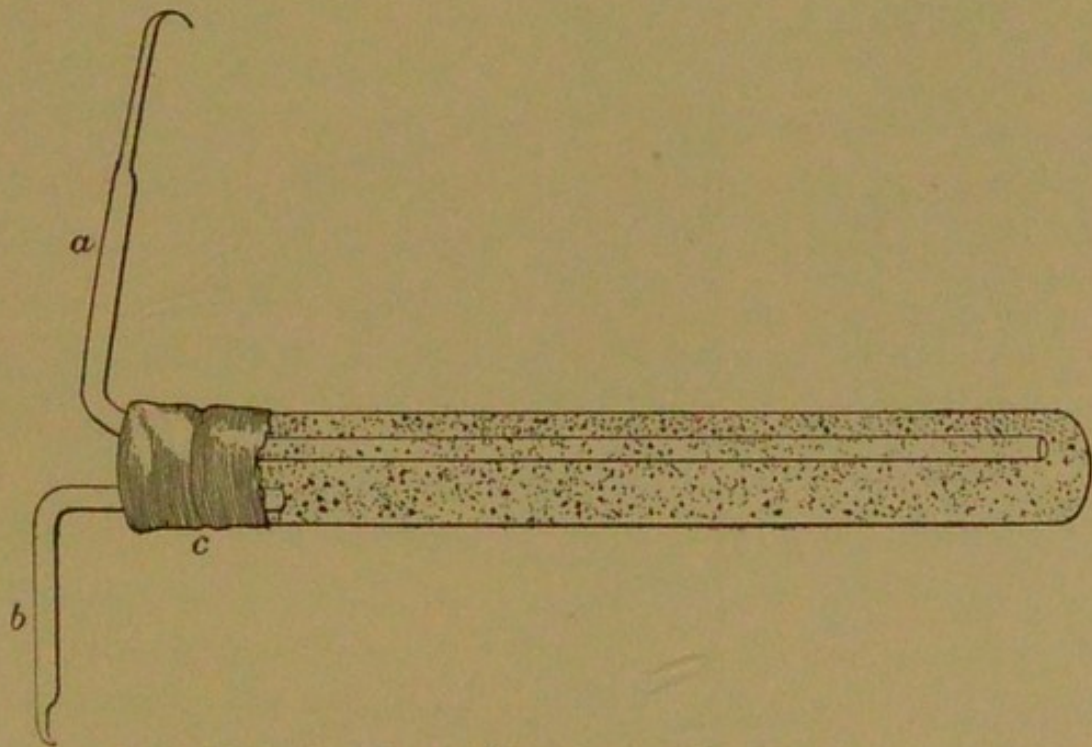


FIG. 56.—Anaerobic culture in hydrogen.

warm, until the air has been completely displaced; then the two glass tubes are rapidly sealed at the blowpipe, and the caoutchouc stopper covered with melted paraffin wax. The tube is now rotated horizontally in water for a roll culture, as above (Fig. 56). Or the culture is mounted in a closed jar containing a layer of pyrogallic acid and potash to absorb the oxygen (Fig. 57). The air may also be exhausted by

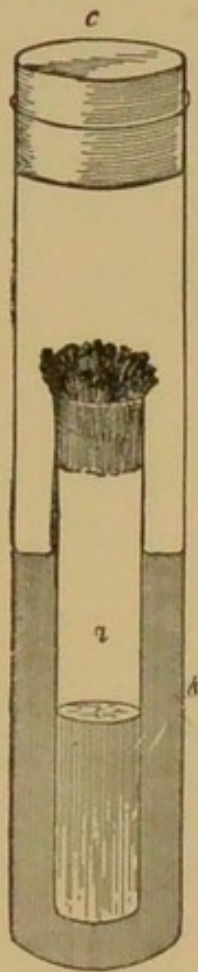


FIG. 57.
Anaerobic culture
in jar.

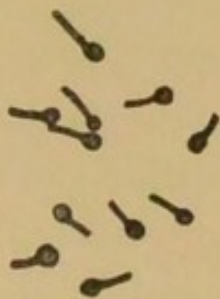


FIG. 58.
Tetanus bacilli
with terminal
spores.

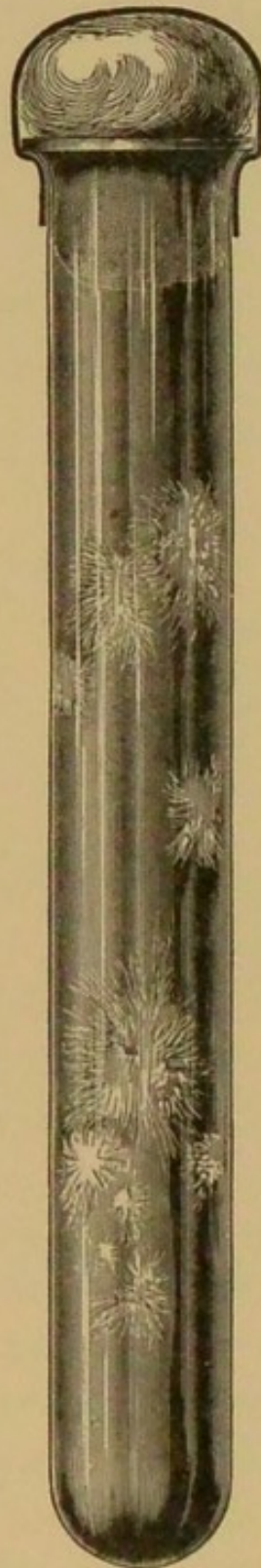


FIG. 59.
Tube culture of
Tetanus bacilli
(anaerobic).

an aspirator and the apparatus sealed. In this way Roux isolated the Tetanus bacillus (Figs. 58 and 59) from the filtering galleries at Lyons (p. 195), and Miquel from the waters of the Seine and Marne.

Special additions are sometimes made to the nutrient gelatine, such as litmus, to demonstrate the production of acidity or alkalinity, lead carbonate for sulphuretted hydrogen, magenta to detect any bleaching action. Many bacteria grow luxuriantly on a particular medium, their development on other materials, if any, being poor and not characteristic; the nitrifying bacteria only will grow in the absence of organic matter, and have to be isolated from a silica jellyplate. Some species,

like *B. coli communis*, coagulate milk; the majority do not. *B. lactis viscosus*, first found by Adametz in the water of brooks in the neighbourhood of Vienna, is a widespread infector of milk, rendering it slimy and foul. Butter made with such milk quickly spoils. *B. butyricus* and *B. lacticus* can be carried by water, as well as many others which set up peculiar fermentations.

Sterilised slices of potato are of great value for the distinction of several pathogenic forms, such as typhoid and others, and the production of pigments. *B. prodigiosus*, found in air and water, often loses its characteristic blood-red colour after repeated sub-culture in gelatine, but it can be restored with metallic brilliancy by cultivation on potato.

Microscopical examination and staining.—The suspected colony is examined at first with a low power, about 1 inch, the Petri's dish being inverted or, if necessary, the cover is removed. A minute portion of the growth is then mixed with a drop of pure water on a cover-glass and dried by a very gentle heat, and it is fixed by rapidly passing twice or thrice through a flame with the residue upwards. A drop of the stain is then spread over the preparation, or it may be floated face downwards on the staining solution, which sometimes requires warming, and after a few minutes the specimen is carefully rinsed with water, dried, and examined under the microscope with a $\frac{1}{12}$ inch immersion lens. For such rapid work

methyl blue is a most useful stain—fuchsine, gentian violet and other dyes are also used, sometimes with a mordant for demonstrating flagella, spores, &c. Many bacteria do not stain readily, some are easily bleached again, and the manner in which an organism takes up a stain often helps in its identification. Details of different processes, and the morphology of the bacteria occurring in water, must be sought in special treatises on Bacteriology.

The size of organisms is recorded in micro-millimetres = $\frac{1}{1000}$ of a millimetre (about $\frac{1}{25000}$ of an inch), commonly abbreviated μ . In the absence of a scale, a comparison may be made with bodies of known size, such as red-blood corpuscles.

To study the growth of an organism and to decide whether it is motile or not, a "hanging drop" examination should be made. A portion of the fluid culture is transferred by a platinum loop to the surface of a thin cover-glass held by forceps. This is then inverted over the well of a hollow slide, round which a ring of vaseline has been painted, so as to fix down the cover-slip. The edge of the drop must be first focussed with a low power, and then with a higher.

An "impression" preparation is made by gently pressing the cover-glass on the colony, which must be on the surface and not too advanced. The cover-glass is then removed with the aid of forceps, and, after being allowed to dry, the preparation is fixed, stained and mounted. Many bacteria show their

natural grouping when examined in this manner, which is not so clearly defined in the usual cover-glass preparation.

Sterile distilled water is frequently required, and can be obtained by a Pasteur-Chamberland or Berkefeld filter (p. 201). Apparatus, cover-glasses, &c., must be carefully freed from grease or dust, and all vessels for cultures must be sterilised before use by heating for some hours above 100° C. Perishable articles, like rubber corks, are soaked in a one per 1,000 solution of mercuric chloride (or preferably formalin) and then *thoroughly* washed with hot sterile water.

The identification of all the species of micro-organisms in a natural water would usually be an extremely laborious, if not impossible, task, and the results when obtained would not be of equivalent value in our present limited knowledge of the subject. The bacteriologist therefore confines his attention to the number of organisms present, the nature of the predominant species and the significance of their presence, and a search, by special methods, for any pathogenic forms that may be suspected.

To determine the "pathogenicity" and the presence of surface organisms, Blachstein conducts animal experiments with broth cultures from the water.

One cubic centimetre of the water is introduced into a tube of sterile broth, and this is incubated at blood-heat for two days. Animals, usually guinea-pigs or rabbits, are then inoculated, either subcutaneously or

intraperitoneally, with 2 c.c. of the broth culture. If other than harmless water organisms are present, the subcutaneous inoculation excites a more or less violent local action, and the animal infected intraperitoneally loses weight, and in some cases death rapidly ensues.

A water which contained 668 bacteria per c.c., of which 106 rapidly liquefied gelatine, was examined by the above method. Two guinea-pigs were inoculated with a forty-eight hours' broth culture from 1 c.c. of the water; subcutaneous and intraperitoneal injections were made respectively. The former produced a large indurated swelling, but the animal did not lose weight. The guinea-pig inoculated intraperitoneally died in three days, and had lost seventy-five grains in weight. This water therefore contained a large number of putrefactive and noxious bacteria.

The organisms found in natural waters are for the most part bacilli. Houston considers streptococci as indicating recent pollution: I have occasionally found them in deep well waters of undoubted purity. Moulds sometimes develop on the gelatine plates; they are rare except in waters that have been improperly stored, and have usually got in during manipulation. Protean forms, such as *Proteus vulgaris* or *mirabilis* are occasionally met with, but their presence is objectionable, as they are typical organisms of advanced putrefaction.

Koch's "Comma-Bacillus," *Vibrio* or *Spirillum Cholerae Asiaticæ*, first found by him in the water of a

tank at Calcutta, readily multiplies in sterilised and pure waters, but in river water is soon crowded out and starved by the ordinary water bacteria, hence it has been discovered on comparatively few occasions. It appears as curved or undulating rods, mostly short, but sometimes lengthened into threads of spiral form, very motile, and ciliated at one end (Fig. 60). It is best stained by fuchsine. On gelatine the colonies are circular, with a rough, irregular, scintillating surface and indented margins. The medium liquefies very slowly, cavities being formed by the evaporation. A stab culture in gelatine gradually grows as a loose, white thread, without branchings. A globular depression is produced, after some days, at the point of inoculation, and eventually the whole becomes fluid. Since it is easily killed by the presence of free acid (see p. 164), all media must be made slightly alkaline by carbonate of soda. On potatoes thus prepared it forms at 30° to 40° C. a greyish-brown layer.

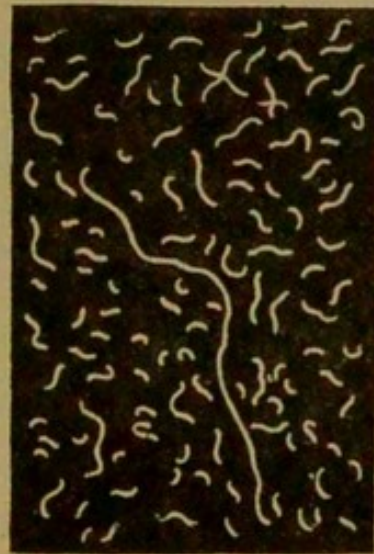


FIG. 60.—Cholera bacillus.
($\times 1,000.$)

In dilute peptone water the cholera spirillum multiplies with great rapidity, forming a pellicle on the surface, even after twelve hours' incubation at 38° C. Advantage is taken of this fact, first noticed

by Durham, in the examination of waters. A quantity of the suspected water is treated with 1 per cent. peptone and 1 per cent. salt, rendered faintly alkaline and incubated at 38° C. Microscopical examinations are made every few hours from the surface of the culture, and plate cultures are prepared. A portion of the peptone culture is tested for the "cholera-red reaction" by adding a few drops of hydrochloric or sulphuric acid (free from nitrous acid), when the rose colour of nitroso-indol appears. This reaction depends upon the fact that the cholera spirillum produces indol, *as well as nitrites*, whereas nearly all those that resemble it do not show the same chemical action. *B. coli communis* also forms indol, but not nitrites, consequently it does not give the colour unless nitrite is also added, whilst *B. typhosus* does not form indol.

Gruber uses a comparative method. He prepares a number of tubes containing cholera spirilla in peptone grown at 38° C., then sterilises them by heating for ten minutes to 65° C. A number of such tubes are inoculated with the suspected water, and kept at 38° C. for twenty-four hours. One is tested for cholera-red; if it gives a deeper colour than a tube that has not been inoculated, it proves that the water contains an organism similar to that of cholera, which has continued the indol-formation which was interrupted by the death by sterilisation of the previous cholera vibrios. Other inoculated tubes are examined under

the microscope and by cultures. Klein says that it is possible to give a definite opinion in from eighteen to forty-eight hours.

Agar plates are placed in the incubator face downwards, so that the condensed moisture does not fall on the surface of the medium. Gelatine cultures are maintained at 22° C. The colonies show their characters in thirty-six to forty-eight hours. Koch also relies on the pathogenic effect on guinea-pigs (*cobayes*), which are affected by the cholera vibrios, but apparently not by the allied forms. It is believed, however, that there are a number of different organisms which at stages of their development can produce in man the symptoms of cholera, some of them giving the "cholera-red" reaction.

In a search for cholera organisms in water, the sample must be examined at the earliest possible moment after it is taken, and light should be excluded.

Other spirilla are frequently present in stagnant waters, and are characterised by their rapid motion, due to the flagella with which they are provided. Some of these may be pathogenic. *Spirillum undula*, the common form, according to Schenk, is shown in Fig. 61, stained to show the flagella.

The *B. typhosus* of Eberth appears as short, plump



FIG. 61.
Spirillum undula.
(x 800.)

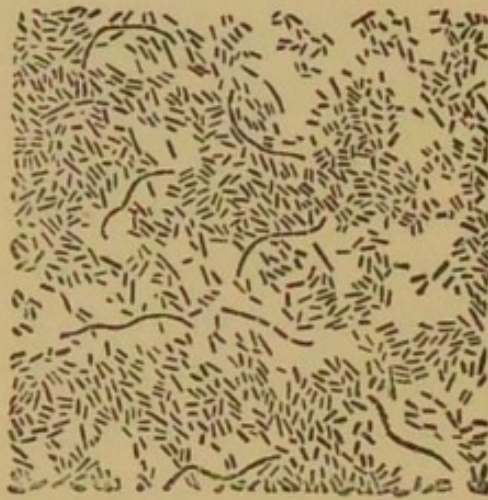


FIG. 62.—Typhoid bacilli.
(x 800.)

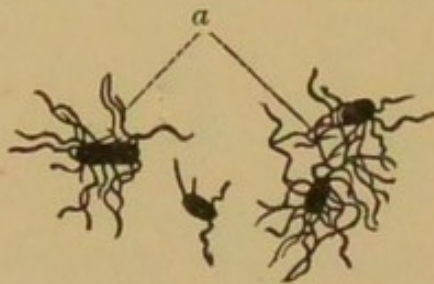


FIG. 63.—Typhoid bacilli (showing flagella). (x 1,200.)

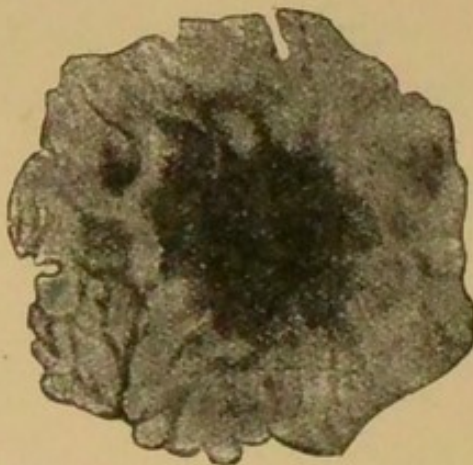


FIG. 64.—Colony of *B. typhosus*
on gelatine plate, five days old.

rods with rounded ends, growing sometimes in cultures into long threads bent at an obtuse angle, which are characteristic. (Fig. 62). They are extremely motile, surrounded on all sides by a great number of flagella, which, however, are not rendered visible by the ordinary stains, requiring a special process, such as Löffler's, when the bacillus presents the appearance shown in Fig. 63, the cell appearing larger owing to its envelope taking up the heavy stain. Colonies on the surface of gelatine plates are whitish, with indented margin, becoming yellowish-brown; the gelatine is not liquefied.

B. coli communis is constant in the intestines of man and animals, and will always be present in waters contaminated with

typhoid. In some forms it greatly resembles the typhoid bacillus, and was frequently mistaken for the latter by earlier observers. It does not liquefy gelatine, but produces gas, which the typhoid bacillus does not, and they can, therefore, be distinguished by shake cultures (p. 294). Further distinctions are, that *B. coli* when grown in peptone broth produces indol (see p. 302), and also coagulates milk in twenty-four to forty-eight hours at 38° C., whilst *B. typhosus* does not.

The typhoid bacillus is capable of growing in the presence of small quantities of phenol and hydrochloric acid (Parietti's solution), while comparatively few other organisms, including *coli*, are capable of multiplying in such a medium; the rapidly liquefying bacteria in particular, which spoil a plate before the typhoid colonies can appear, being entirely inhibited. The absence of typhoid colonies on a few plate cultures, from such quantities as one or two cubic centimetres of the suspected water, would obviously not prove that the water was innocuous, especially in view of the fact that *B. typhosus* is rapidly crowded out by other bacteria, particularly when the water is contaminated with sewage. Therefore the following method is adopted for its isolation:—

A litre or more of the water is drawn by a filter pump through a sterilised Pasteur or Berkefeld filter (Fig. 65). The "candle" is then removed, and the film of bacteria, &c., carefully cleaned off into a beaker,

employing a small sterile brush and about 10 c.c. of the water. Carbolised gelatine plates, containing 0·05 per cent. phenol and 0·05 per cent. hydrochloric acid, are then prepared with 1 c.c. of this liquid and incubated at 22° C. Any suspicious colonies are then

examined and sub-cultures made with gelatine, streak, shake and stab cultures, milk, potato, and broth tubes for indol reaction. Widal's, or the serum reaction, is also used as confirmatory of *B. typhosus*.

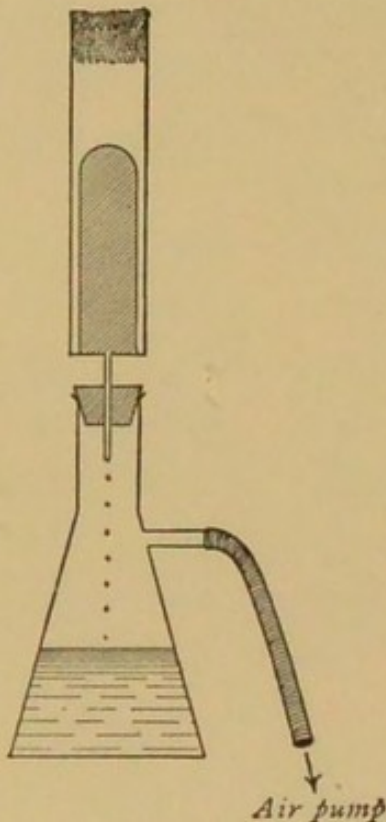


FIG. 65.—Diagram of bacterial filtration.

B. coli communis, although rather widely distributed in nature, is essentially a sewage organism. Houston and Clowes, in their report to the London County Council (First Report, 1898) on the Bacteriological Examination of London Crude Sewage, frequently detected the colon bacillus in as little as ·000025 c.c. of crude sewage.

“The *B. coli communis* is perhaps the most characteristic, and is one of the most abundant of the different species of sewage micro-organisms, and sewage is the chief and most dangerous source of pollution of potable waters. The *B. coli communis* is not present, at all events in any numbers, in pure

waters, and it is evident that sewage may contain at least 100,000 germs of this micro-organism per cubic centimetre. It is obvious, then, that there exists a bacteriological method of detecting the pollution of water with minimum quantities of sewage, which is of very great delicacy."

But, besides the typical *B. coli communis*, there are closely allied bacteria, forming the "coli group," which are only distinguished by minor differences,

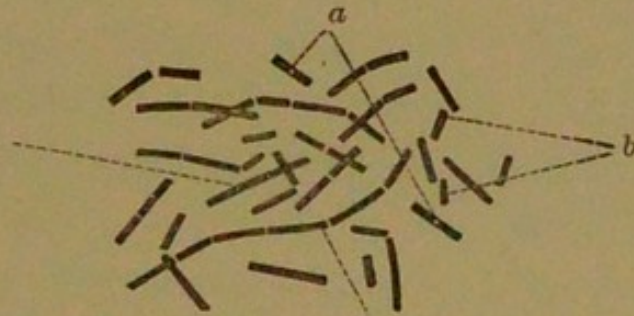


FIG. 66.—*Bacillus anthracis*. *a*, Spores; *b*, detached short rods. (x 800.)

such as degree of motility (*B. coli communis* is sluggishly motile) and the rate of production of indol, and also by their pathogenicity.

The isolation of the typical coli would undoubtedly condemn a water, but opinions vary as to the significance of the presence of atypical organisms, although these, if present in numbers, say sufficient to be isolated from the blood-heat colonies from 1 c.c. of the water, would be condemnatory.

Dr. Sims Woodhead defines the *true coli* bacillus as essentially "pathogenic to the lower animals, and producing indol *rapidly* in broth cultures."

Dr. Klein has found *B. coli* present in one week in four out of the eight London companies, and in two other weeks it was found in two. The Southwark, the East London, and the Lambeth all yielded it, in two weeks out of eight, in the early part of 1895. It has also been repeatedly isolated in the author's laboratory from London water supplies.

B. enteritidis sporogenes (Klein) is a pathogenic anaerobe, producing resistant spores which are abundant in sewage, Houston and Clowes finding 100 to 1,000 and more per c.c. in the London crude sewage. They are not found in pure waters. The spores are detected by heating for ten minutes to 80° C., to kill other organisms, and preparing anaerobic milk cultures. Examinations of London waters in the author's laboratory gave negative results with ordinary quantities, but by filtering 50 litres through a Pasteur candle their presence was proved.

B. anthracis, which has been identified in one or two cases in water, has the appearance shown in Fig. 66.

Staphylococcus pyogenes aureus is pathogenic, and is found in soil and occasionally in sewage and polluted waters. It liquefies the gelatine, producing a yellow to orange coloration.

APPENDIX.



RECENT EPIDEMICS CONNECTED WITH WATER SUPPLY.

OCCURRENCES at Maidstone, King's Lynn, Worthing, Cambridge, and Belfast have attracted a large amount of public attention. The Local Government Board issued in 1898 the following circular-letter to the Clerks of Town Councils and other authorities, on the subject of the supply of water in districts *which are not within the limits of Water Companies* :—

“The importance of a wholesome supply of water need not be emphasized, in view of the serious epidemics of enteric fever which have of recent years been brought about by specific contamination of water supplies in different parts of the country. It is true that this disease, which formerly prevailed somewhat generally in endemic form, has during the last twenty-five years been largely reduced as a cause of death. But, on the other hand, there is now a recurring tendency to sudden localized epidemics, in which the typhoid infection is distributed to large populations by means of the contamination of water delivered from public works of water supply.

“The Council are the body responsible under the Public Health Acts for securing to the inhabitants of their district a proper and sufficient supply of water; and the Board desire to impress upon them the importance of taking the matter into their serious consideration, with the object of guarding their district against dangers the gravity of which has been sufficiently shown by recent examples.

“Where the Council have themselves constructed or purchased

any water-works, it is their duty, in pursuance of section 55 of the Public Health Act, 1875, to provide a supply of "pure and wholesome" water; and in order to fulfil this obligation, it behoves them to exercise every precaution to secure that the water which they deliver to the consumers shall be protected from risk of contamination, whether in connection with the sources from which it is derived or during the course of its storage or distribution, and that where means of filtration are necessary these should be adequate, and maintained in a thoroughly efficient condition. Not only are the Council thus under a responsibility for the wholesomeness of the water which they themselves supply, but they should, by careful inquiry, make themselves acquainted with the sources, nature, and quality of the various supplies in all parts of their district, and, in every case in which the result of their inquiries is unsatisfactory, should take all such steps as may be within their powers with the view of supplementing or improving the supplies.

"The Board would observe generally that accurate information should be procured, if not already available, in such matters as the following: (1) *Where water is derived from gathering-grounds or from springs*, whether drainage from human habitations, farmyards, and the like, finds its way, directly or indirectly, into the reservoir or to any part of the water service; and whether risk of access to the water of human excreta and similar refuse is likely to arise. (2) *Where water is derived from deep wells*, whether surface or other water, liable to be contaminated by drains, sewers, cesspools, and the like, reaches, or is liable to reach, the wells. The existence and direction of fissures in the strata deserve especial consideration in this respect. (3) *Where water is derived from shallow wells*, whether the wells are so circumstanced that they run risk of contamination by reason of drains, privies, cesspools, or middens, or by deposit of manure (whether derived from human excreta or not) in or on the ground in the neighbourhood of the wells.

"The Board trust that the Council will not fail to give their most careful attention to this subject, and that, where it may appear that further works which may be within the powers of the Council for the improvement or protection of existing

supplies are needed, the Council will forthwith, with the assistance of such skilled advice as the circumstances of the case may require, execute the necessary works."

Water companies, which although private concerns, are established by Act of Parliament, seem to be specially exempted, by the opening clause, from the above responsibility.

It has been observed that careful attention to the points mentioned above would prevent the sickness and suffering of some 50,000 people every year in this country alone, and save some 4,000 lives.

In a recent paper by Dr. Vivian Poore, at the Royal Medical Society, he states that the contagion of typhoid or enteric fever is contained in the excreta, and may gain access to the bodies of the healthy in drink or food or air. When epidemic, it is generally through contamination of the drinking water, and sometimes through the water of the milk and other beverages. Short records were given of 46 instances within the last 30 years of contamination of public water supplies; and in 29 instances in which the figures were given the cases amounted to 16,486. Of the sources, 8 were streams and rivers, 11 were wells, 3 were upland gathering grounds, 7 were deep wells in the chalk, which were polluted by various leakages. Plumbers who attend to drains and sewers ought not to touch water pipes and cisterns without complete washing and change of raiment.

With reference to the causation of typhoid from the soil, as by leaky water mains (p. 136), &c., it is known that other diseases, such as malaria, cholera, yellow fever, dysentery, tuberculosis and summer diarrhœa may originate from this source, and may be transferred to water. Dublin is supplied from a purer source than London (p. 148), but the gravel soil is more polluted by leaky drains, and typhoid is far more prevalent.

However, at Buda Pesth, Draschke showed by elaborate statistics that improved water supplies, and not otherwise improved sanitary conditions, were the chief instruments in lowering the typhoid mortality. At Vienna, the temporary re-introduction of Danube water was followed by a rise of typhoid mortality in the parts where it was used many times

greater than that in parts where the Hochquellen water (high springs) was supplied. Similar evidence was given from Naples, Bremen, Buda, Lemberg, and Fünfkirchen.

Maidstone Epidemic, 1897.—This is a remarkable instance of culpable negligence in the protection of portions of a water supply, and of its consequences. Population about 34,000. A fairly healthy town on the Lower Greensand, with a substratum of clay. Death-rate in decade preceding 1897, 14·54 per 1,000, as compared with 18·57 for the corresponding average of England and Wales. Typhoid, ·077; England and Wales, 0·175. Water supplied by a company from springs rising in three districts—Cossington and Boarley, both chalk; and Farleigh, surface springs, nominally in Lower Greensand, over Atherfield clay. The latter springs are said to be “derived from more or less shallow sources in the Ragstone, which is liable to be fissured; the gathering grounds of some of them are covered with hop or fruit gardens, which are heavily manured, and on which great numbers of persons are employed at certain seasons of the year. *The land on which the springs are situated does not belong to the company, who apparently have no control over the surface.*” According to the evidence of the manager, “it had never occurred to anyone that it might be expedient to exclude labourers from the vicinity of the springs, or to protect them in any way,” although “on one occasion some petroleum which had been spilt on the surface of the ground found its way into the catchpit.” (See p. 92.) The storage reservoirs were also liable to risks of pollution by surface water, and had not been cleaned out for two years, while the filter-beds were only used four or five times a year, when after heavy rains the water became turbid.

In the early part of September, 1897, a violent outbreak of typhoid fever, involving nearly 1,700 cases in about two months, and a total of nearly 2,000, suddenly appeared. Some of the above particulars are taken from the detailed report of the Local Government Board inquiry, lasting for eight days from January 31st, 1898, which, however, was not published in entirety till the following August. The official decision was that “on a review of the whole of the epidemic we have no hesitation in coming to the conclusion that it was caused by pollution from

the Farleigh sources. . . . The sudden and simultaneous outbreak over a wide area, and the rapidity with which the epidemic grew, cannot be accounted for by the existence of defective conditions of sewerage and drainage." Although "many of the typhoid cases in the borough were due to defects of drainage and sewerage, with consequent pollution of the soil underlying the town," yet "the cases of typhoid were confined to the Farleigh area to an extent which quite precludes the possibility of mere chance." The percentages of incidence in the three areas were, as to persons attacked: Cossington, 0·86; Boarley, 0·97; Farleigh, 5·60; at the same time the most insanitary parts of the town escaped.

The examinations, bacteriological and chemical, were undertaken *too late*. *B. typhosus* grows freely at blood-heat, but disappears rapidly in ordinary water, starved out by the large numbers of common water organisms. It is true that it has been recently proved to be capable of living, under certain conditions, for one or two months or more, in *soil* containing organic matter.* But even here vegetation interferes with its growth. As the period of incubation of typhoid is fourteen to sixteen days, all the organisms that had caused the epidemic might have died or been washed away before the samples were taken. Even *B. coli*, which is much more robust, would suffer the same fate. Dr. Washbourne found sixty *coli* per cubic centimetre in the Tutsham spring on September 21st; the infection is supposed to have occurred about August 17th, the outbreak about September 9th. Drs. Durham, Foulerton and Tew found both typical and atypical *coli* in considerable numbers. But Dr. Sims Woodhead, at a later date, November 5th, did not discover *typical, i.e., intestinal, coli*, although a number of soil organisms were present, proving surface pollution.

* Dr. J. Robertson, Medical Officer of Health, Sheffield, has found that during the warmer months typhoid bacilli, placed in the soil, continued to multiply, this multiplication lasting apparently for at least 143 days. When, however, the cold weather came on, and the soil was left untreated, at the end of 181 days none were found. If various organic matters were added at intervals, the bacilli lived through the winter, and were discovered after 315 days. These experiments have been confirmed by Dr. Sidney Martin, of the Local Government Board.

The chemical analyses suffered under the same disadvantage. Dr. Adams had calculated a "local standard" for the water of the district, founded on a large number of analyses extending over a lengthened period. He had formerly executed fortnightly analyses, which would almost certainly have given warning in time of any dangerous deviation from the normal. But from motives of economy, the local authorities had ordered that the water should only be examined quarterly. The water company had no examination at all, "except when fresh springs were added."

The analyses of September showed, in many cases, no great excess of albuminoid ammonia, but the increase in hardness, in phosphate, and particularly in nitrates, proved that the ammonias had been acted on by the soil. The chlorine was not high, a feature denoting faecal, rather than urinous, contamination.

Dr. Adams, in his paper at the Society of Analysts, June, 1898, attributes the epidemic to the long drought having cracked the loamy clay, so that on the falls of rain which immediately preceded the outbreak, and, as is shown by his tables, coincided with the maxima of cases allowing for the period of incubation, the surface pollution, from hop-pickers or otherwise, was washed through the fissures into the springs. It is well known that typhoid and some other epidemics have usually followed on a dry period succeeded by sudden rains, and this may very well be the explanation. He also illustrates and explains the effect on the ground-water level. He considers the "premonitory diarrhoea," which in this as in other cases, gave the first warning of danger, to be due to ptomaine poisoning by soluble products of the incubated bacteria, washed through before the organisms themselves had time to be transported. It was pointed out that it might also have been caused by another bacillus (such as Klein's *B. enteritidis*) with a shorter period of incubation.

In the conclusion of their report the Commissioners observe that, "the general order of the Board of 1891 prescribes that the Medical Officer of Health shall inform himself as far as may be practicable respecting all influences affecting or threatening to affect injuriously the public health within his

district. . . . Section 7 of the Public Health (Water) Act, 1878, imposes upon Rural Sanitary Authorities the duty of taking such steps as may be necessary to ascertain the condition of the water supply within their district." Yet it was stated at Maidstone that "when analyses were made, and the water was reported bad, no action was taken," also that "if the Medical Officer of Health visited the springs to take a sample, he was trespassing, and taking that which did not belong to him."

So that we have, as costly lessons of this disaster—

1. Protection of gathering grounds, which as far as possible should be public property and free from habitations.
2. Right of access for inspection and for taking samples.
3. Analyses at frequent intervals. A partial examination, chemical and bacterial, undertaken once a week, is more useful than complete analyses at longer periods.

On October 16th the reservoir, mains and pipes that had received Farleigh water were sterilised with chloride of lime solution of 1 per cent. strength, the hydrants and house taps being left open until the reagent was running freely at the outlets. The disinfection occupied forty-eight hours, and the system was then washed out. No corrosion of the pipes was observed, and all bacilli, except perhaps anthrax spores, which are not in question, would be destroyed.

The Maidstone Town Council decided to promote Bills to compulsorily acquire the undertakings of the water company, and also to obtain additional sources of supply, but the scheme was rejected by the ratepayers. The expense of the epidemic is estimated to have been over £18,000.

King's Lynn.—In 1897 there was a sudden epidemic of typhoid in this town, with a general distribution of the fever. The water was supplied from the Gaywood river, rising from springs polluted by foul surroundings. Faecal matters were washed into the stream by the heavy rains, while the earthen pipes at the intake leaked freely at the joints. These pipes were bedded in clay covered by heavily-manured garden mould. The "filter-beds" were really only straining tanks. The total number of cases noted up to the end of 1897 were 461. New waterworks are in progress, supplied from deep wells in the chalk near Grimstone.

Worthing.—The official report on the outbreak in 1893 stated that the water supply was contaminated through a fissure in the chalk which conveyed sewage matter to a new well sunk shortly before. 1,411 cases occurred. Prof. Kelly considered that the water was infected by labourers employed on the works. Klein found *B. coli* and *typhosus* in water from the main. With the object of sterilising the pipes, they were filled with milk of lime, which was allowed to remain for three or four days and then washed out. It has, however, been proved by experiments on sewage that lime does not necessarily *kill* the bacteria, but merely carries them down, so that if any deposit were left, they might still re-diffuse. Chloride of lime, as used at Maidstone, is far more effectual.

Camborne.—The first case was notified on December 5th, 1897, and during the month there were eighty other cases, besides seventeen in the adjoining parish of Illogan. The only factor in common in these cases, which are distributed over a wide area, was that they were all supplied by the Camborne Water Company, while no case has occurred in neighbouring districts supplied from a different source. Periodical examinations of the drinking water were ordered to be made.

Belfast: Population 350,000.—During 1897 an epidemic of typhoid broke out in this city, and reappeared in 1898. In one week in August, 1898, 100 fresh cases were received into hospital. The disease at first attacked only the upper classes. The cause of this was stated to be that the better houses were provided with cisterns, and the overflow pipes were frequently connected with sewers. The gathering grounds were exposed to contamination, but the water, as supplied to the people, appeared on chemical analysis to be pure. Bacteriological examinations were made of the different sources, active disinfection was carried out, and the inhabitants were instructed to boil all milk and water before use. It was said officially that "the apparent want of exclusive association with either source of water supply, and the fact that there has been a prevalence of fever for many years, point to an origin from a general fouling of the soil."

Carnarvon: Population 10,000.—These wide-spread outbreaks naturally led to investigations as to the danger in other

districts, since many towns drink water quite as unsafe as Maidstone, and only escape fever by mere accident. The sources of the Carnarvon water supply having for some years been subject to pollution, Dr. S. W. Wheaton reported to the Local Government Board on the subject. At the intake from the river Gwrfai, $6\frac{1}{2}$ miles above Carnarvon, the water was screened through copper gauze, and then flowed directly to a reservoir, from which it was issued *without filtration* to the town. The river received the whole of the liquid refuse from the village of Rhyd-ddu, of 150 inhabitants, besides the drainage from farms of bad sanitary surroundings, situated on a tributary. The local authorities of the vicinity had failed to come to an arrangement as to a joint system of sewerage. Dr. Wheaton doubted greatly whether filtration, as ordinarily carried out, would render such water safe, and expressed a preference for a new supply from Lake Dywarchen, which was not then used for any purpose.

A severe epidemic of typhoid fever occurred in Philadelphia in 1899, there having been 4,880 cases and 490 deaths between January 1st and March 24th. This condition is consequent upon a defective water supply, and for more than fifteen years repeated small outbreaks have given warning of the danger. The water supplying the town was drawn from the Schuylkill River, and was much polluted, unfiltered, and deficient in quantity. From the fact that the general death-rate was not increased in any notable degree, that children were chiefly attacked, and that the incidence of the disease was so unevenly distributed, it appeared that the general sanitation was not satisfactory, the outbreak being partly due to overcrowding and defective drainage. The death-rate from typhoid fever in Philadelphia was 60 per 100,000; that of towns supplied by pure mountain spring water, *e.g.*, Berlin and Munich, is 4; and of towns supplied from proper filter-beds, *e.g.*, London and the Hague, is 8·3 per 100,000.

London (see p. 121).—The London County Council, at a meeting on October 12th, 1897, agreed to the following reference: "That it be referred to the Public Health and Water Committees to inquire and report whether the causes which have led to the typhoid fever epidemic at Maidstone have any

parallel in the conditions of the London water supply, and what steps, if any, should be taken to prevent the propagation of the disease in London."

The report was issued in 1899, and was unfavourable to the present supplies from the Thames.

Although the typhoid rate in London is undoubtedly low, the fever is always present in the area. Hence considerable anxiety exists as to the security of the Metropolis against a widespread outbreak, especially as the Thames and Lea valleys furnish constant pollution to the river waters. In times of flood both rivers become turbid, and charged with the filth of all the districts drained: then, nothing but efficient filtration stands between London and water-borne disease. And yet, even the filtered water of some companies is occasionally turbid.

Neither the water companies who supply the water, nor the Local Government Board who are responsible for its analysis, nor the County Council, which represents those who drink it, have control over the river—only the Thames Conservancy—which is chiefly concerned with navigation. The County Council have not even the right to send to see if the filters are clean. Yet there is no city in the world where such minute and incessant care is taken daily, and almost hourly, to detect and report on the slightest deviation from purity in its water supply. Specific tests are often made for the presence of pathogenic organisms, besides the daily bacteriological examinations of the clear water wells of the companies. In view, however, of the well-known fact that, in the present state of bacteriological science, the detection of typhoid bacillus in waters which have caused the disease, has only been effected in a very few recorded cases, the statement in the reports of the Local Government Board that "the most minute microscopic examination of the water as it reaches the intakes of the various companies has hitherto failed to discover in it a single pathogenic organism," loses much of its presumption of safety. Moreover, bacilli of the *Coli* group, at least some of which are probably pathogenic, have been repeatedly found in the water supplied by certain companies. When it is observed in a report that, say, 93 per cent. of the bacteria have been removed, it is possible that the 7 per cent. left in may either

have passed through the filters, or may represent a corresponding percentage of water that has actually not been filtered. Some of the companies run all their filtered water into a general receptacle from which the samples are taken for examination, so that a fault of the kind would be masked by an average. The *anguillulæ*, cyclops, infusoria, and various *débris* which have on many occasions been extracted by the micro-filter (p. 26) from the public supplies could hardly have originated in the mains, which are dark: they could not have escaped efficient filtration, and their presence requires explanation as throwing suspicion on the efficiency of the subsidence and sand filtration. This process, if conducted with great care, undoubtedly effects an immense reduction in the number of organisms (p. 187), while the intensity of infection which may arise from a well or small supply is practically impossible with larger volumes like the Thames and Lea.

At the same time, Shirley Murphy has shown that an abnormal distribution of typhoid in the part of London supplied from the Thames has followed exceptional floods in the Thames valley. The legal power of constant inspection, of taking samples, and of stopping a supply when the arrangements are defective, is at present wanting, and yet is urgently needed. The powers and procedure would be similar to those at present in use under the Food and Drugs Acts. Even with all precautions, however, apart from the question of a future deficiency in the amount of water owing to the observed progressive shrinking of the Thames, London cannot be considered secure while drawing from polluted rivers. "Our only real safety lies in selecting a pure supply, and in keeping it so" (see p. 123).

In December, 1898, unfavourable reports were issued by Mr. Cassal on the water supplied by some West End London companies. Sir E. Frankland had reported that "owing to heavy floods and insufficient storage, the water sent out by all the water companies, except the West Middlesex, contained an excess of organic matter, which was, however, almost entirely of vegetable origin." Crookes and Dewar's official analysis found that the "oxygen consumed" figures were for the Grand Junction Company 0.071 grn. per gallon, and for the Chelsea 0.063, whereas in September they had been 0.025; an

increase in December of about three times. Dr. Corfield remarked that this impurity during winter is constant, and that enteric fever at the same period was unusually prevalent and fatal in London.

The examples are numerous of local epidemics being caused by—

(1) *Disregard of regulations or warnings against using crude water.*—Two instances may be cited. At the Chicago Exhibition of 1893, the employees, numbering 15,000, used water sterilised at 100° C. by an ordinary feed heater. No diarrhœal troubles were reported. But on a few occasions when for a short time unsterilised water was used, intestinal troubles and even typhoid fever resulted. In September, 1897, a localized outbreak of typhoid occurred at Hamburg. It was traced by the medical board to the drinking of raw river water from the harbour, notwithstanding the frequent notice boards cautioning against its use.

(2) *The accidental breakdown of plant* (p. 182).

(3) *Contamination in transit.*—Besides the examples of leakage which have been described (p. 136), convictions have been repeatedly obtained for bathing in public aqueducts, notably in East London in 1898.

The first and third causes are common to all systems, but the second is the peculiar weakness of methods attempting to purify polluted waters, which therefore, even with the best appliances, demand continual watching and effective scientific control.

At a meeting of the Sanitary Institute in March, 1898, after a paper on "Water-borne Typhoid," by Dr. C. Childs, the following resolutions were passed as suggestions for legislation:—

(1) All local sanitary authorities shall have free access to the water supplies—from source to distribution—which are distributed within their districts, whether the source and course of the water so supplied be within their district or not. That the sanitary authorities provide for the thorough and regular inspection of the water supplies distributed within their districts, and for the regular analysis of such water, as often as may be deemed sufficient, and that the results of such inspections and analyses shall be regularly recorded and published.

(2) That the waterworks companies shall prepare and publish records of their water supplies; such records containing a full account of every source and tributary of the water supply, and a full account of all reservoirs, conduits, filter-beds, mains, and pipes by which the water which they supply is collected, stored, or conveyed, to the houses supplied; such records also being fully illustrated by maps, plans, and sections, showing the relation of all houses, drains, sewers, cesspits, and all deposits of organic refuse in the immediate neighbourhood of any part of the water supplied by them, and that all such records, maps, plans, sections, &c., shall be freely accessible for the purpose of inspection to the sanitary authority within whose district the water is supplied, and to every customer of the waterworks company.

(3) That the waterworks companies shall be required to make regular constant and thorough inspection of all parts of the water supplied by them—from source to distribution—with a view to preventing wilful, careless, or accidental pollution; also to make regular analyses of the water supplied by them, so often as may be considered necessary; and to make and publish reports of all such inspections and analyses.

(4) That waterworks companies shall be made responsible for the consequences of the pollution of water supplied by them, if such pollution could reasonably have been prevented.

(5) That wilful or careless pollution of any water supply shall be regarded and treated as a penal offence.

(6) That authorities, representative of the interests concerned, be appointed for each watershed of the kingdom, who shall have the general care and supervision of the waters within each respective watershed; shall take prompt measures to prevent any threatened pollution, and to arrest any detected pollution of any water; and shall be responsible for the due and effective administration of the laws respecting the protection of water within their districts.

In several Water Bills recently introduced, clauses embodying some of these resolutions have been inserted, and new water powers will probably not be granted in this country without similar protection being legalized.



TABLE A.—EXAMPLES OF WATER ANALYSES.

Parts per 100,000.

WATER	Source or Locality.	Physical Characters.	Total Solids.	Chlorine.	Free Ammonia.	Albuminoid Ammonia.	Nitrogen as Nitrate and Nitrite.	Nitrite.	Total combined Nitrogen.	Percentage of Nitrogen as Nitrate Oxidized.	Phosphate.	Total Hardness.	Permanent Hardness.	First Oxygen Consumed ¹ .	Second Oxygen Consumed ¹ .	Organic Carbon.	Organic Nitrogen.	REMARKS.	
Rainwater from Tank	Guildford	Inodorous, nearly colourless, not clear.	2.9	0.55	.045	.0256	No nitrate.	Trace	.082	Trace to nitrite.	None	Slight	A fair sample of rainwater as ordinarily collected.	
Average of 71 Rainwaters	Rothamstead	3.42	0.33	.019	..	.007	..	.063	10.3	..	0.5095	.021	Solids ranged from 0.62 to 8.58.	
Rainwater, Land's End	Cornwall	Slightly turbid	42.8	21.8	None	..	.020	..	.054	37	..	10.0	Mixed with sea-spray.	
Town Rain	London	Slightly sooty	3.8	0.6	.110	.032	.008	Distinct	.148	5.4	..	1.5	1.5383	.040	Trace of free sulphuric acid. Arsenic 0.00 (Frankland).	
LONDON WATERS. †																			
River at Sunbury (intakes)	Thames	Turbid	31.24	1.8	.002	..	.305	Distinct	.356	86914	.019	
River at Hampton (")	"	Brownish turbid	29.74	1.9	.012	.030	.273	"	.335	81.5	Slight	21.5	5.0	.064	.140	.258	.052	..	Microbes per c.c. 18,330.
Chelsea Water Co.	"	Clear, pale yellow	29.92	1.8	None	.0098	.236	V. F. T.	.276	85.5	Very slight	23.0	4.6	.040	.094	.177	.035
West Middlesex Water Co.	"	Clear, pale amber	30.1	1.8	..	.0124	.254	None	.272	93.4	..	22.4	4.4	.069	.160	.150	.018
Southwark	"	Clear, straw-coloured.	29.58	1.8	Trace	.0160	.225	V. F. T.	.241	93.4	..	22.4	4.5	.060	.136	.170	.040
Grand Junction	"	Clear, pale amber	27.96	1.9	.003	.0000	.211	None	.237	92.8	..	21.7	4.1	.077	.099	.179	.026
Lambeth	"	29.1	1.9	None	.0074	.237	"	.261	96.8	..	22.1	4.4	.020	.086	.162	.035
Intake New River Co.	Lea	Turbid, pale yellow	32.3	1.7	.002	.0216	.334	V. F. T.	.344	94.2	..	25.0	6.5	.030	.144	.099	.018
New River Co.'s Supply	" and wells	Clear, nearly colourless.	28.5	1.8	.0003	.0050	.287	None	.295	97.1	..	24.0	6.0	.053	.077	.056	.008
Intake East London Co.	Lea	Turbid, pale brown	40.9	2.3	.030	.0221	.255	..	.346	73.7	Slight	26.6	6.4	.043	.150	.295	.066
East London Co.'s Supply	" and wells	Clear, very pale yellow.	32.24	2.1	.004	.0140	.285	..	.309	92.2	Very slight.	23.6	6.1	.047	.077	.135	.024
Kent Co., New Cross	Wells in Chalk	Clear, bluish	32.9	2.4	None	.006	.227	..	.235	96.8	None	24.5	7.0	.004	.009	.067	.008
"	"	39.0	2.0	..	.0010	.450	..	.461	97.5	Trace072	.011
" Deptford	"	38.8	2.3	..	.0015	.329	..	.345	95.4	None	22.2	7.1	.006	.013	.069	.016
Midstream, Grosvenor (average)	Thames	Turbid, brownish102	.0394274
SEWAGE EFFLUENTS.																			
Average London Sewage	"	10.5	4.52	.547	None	..	4.26	0	4.30
Raw Sewage	Yerriil	Very turbid and fetid.	80.6	12.64	9.00	1.135	9.39	0	Very heavy.	5.86
"	Weybridge	Cloudy, strong smell.	84.6	10.0	10.15	1.05	10.21	4.00
" (after treatment with Alum, &c.)	Coventry	Turbid, rather offensive.	69.6	7.01	0.34	0.104	No nitrate.	Strong	.480	Distinct to nitrite.	Heavy	1.87
Fish Manures Factory Effluent	Wembley	Brown colour, very offensive.	245.8	16.7	52.0	2.40	None	None	47.1	0	9.36
Sewage Farm Effluent	Wembley	Blackish, turbid, and fetid.	133.4	12.6	0.85	0.63	0.75	Very strong.	1.54	48.7	1.79
Sewage Effluent	Aylesbury	Cloudy, strong sewage odour.	80.0	8.0	4.4	1.3	0.08	Trace	5.95	2.3	7.83
Sewage Farm Effluent	Croydon	Nearly clear	46.0	3.25	.455	0.07	0.88	Very strong.	1.40	63	1.29

* This column has reference to the remarks on p. 269. In rainwater, the oxidized nitrogen has mainly been derived from the air. † The "First Oxygen consumed" indicates the loss from permanganate in a short time (5 minutes or 15 minutes, as the case may be). ‡ These vary from time to time. For complete series, see reports of Metropolitan Water Examiners, also London County Council Report, 1896. § Second Oxygen consumed, the maximum amount obtained under the conditions used by the analyst. ¶ This and the text furnish a good example of the improvement effected by subsidence and filtration. [See continuation of this Table on following sheet.]

TABLE I

Date	Location	Time	Description
1912
1913
1914
1915
1916
1917
1918
1919
1920
1921
1922
1923
1924
1925
1926
1927
1928
1929
1930
1931
1932
1933
1934
1935
1936
1937
1938
1939
1940
1941
1942
1943
1944
1945
1946
1947
1948
1949
1950

Notes: ...

TABLE A.—EXAMPLES OF WATER ANALYSES—Parts per 100,000—continued.

WATER.	Source, Locality, or Date.	Physical Characters.	Total Solids.	Chlorine.	Free Ammonia.	Albuminoid Ammonia.	Nitrogen as Nitrate and Nitrites.	Nitrites.	Total combined Nitrogen.	Percentage of Nitrogen as Nitrate.	Phosphoric Acid.	Total Hardness.	Permanent Hardness.	First Oxygen Consumed. ¹	Second Oxygen Consumed. ¹	Organic Carbon.	Organic Nitrogen.	REMARKS.	
Sewage Effluent, Ripley Green, Guildford.	January 13, 1896	39.5	9.11	.300	.086	None	Very strong.	.414	To nitrite only.	Heavy trace.	1.18	Nitrification not satisfactory.	
Farm Effluent, Ripley Green, Guildford.	" "	Distinct sewage odour.	59.9	8.48	1.42	.128	"	None	1.41	0	1.52	In bad condition. No nitrification.	
Sewage Farm Effluent	" "	77.7	7.05	.850	..	.441	..	.908	48.5980	.154	Suspended matter: organic .23, mineral .76. Nitrification active.	
Fresh Sewage: average from 16 Water-Closet Towns.	(Frankland)	72.2	10.66	6.70	..	.003	..	7.80	0.04	4.70	2.20	Suspended matter: organic 24.2, mineral 30.8.	
Fresh Sewage from 15 Midden Towns	" "	82.4	11.54	5.43	..	None	..	6.50	0	4.18	1.97	Suspended matter: organic 17.8, mineral 21.3.	
River Avon, Coventry	February 6, 1896.	Turbid, marshy odour.	51.6	2.2	Trace	.032	.625	Strong	.079 ²	31.6	H.T.	Polluted with sewage, altered by flow and vegetation.	
UPLAND SURFACE WATER.																			
River Exe above Town, May 28, 1895.	Exeter	Clear, very pale brownish.	9.0	1.3	None	.011	.107	V.F.T. ³	.133	80.5	V.F.T.	4.21	4.14270	.400	.063	Peaty matter.
	Millstone Grit	Brownish, slightly turbid.	7.9	0.95	Trace	.009	.035	None	.060	58.3	None	3.5	3.0380	.250	.025	Very peaty.
	Bagshot Beds	Nearly clear	8.4	2.06	.004	.010	.007	V.F.T.	.059	11.8	V.F.T.	3.8	3.5220	.379	.048	Very little nitrification.
Lower London Tertiaries, &c.	Mountain Limestone.	Brownish, clear	17.7	1.24	.001	.006	.011	None	.059	18.6	None	12.7	7.0370	.047	Peaty.
	Magnesian Limestone.	Slightly turbid	17.8	1.40	.001	.004	None	..	.037	0	..	14.7	8.3172	.036	
	Calcareous Soil	Turbid, brownish, faint odour.	110.4	12.75	.030	..	1.005	..	1.337	75.2	H.T.	67.3	42.1	1.34	.307	Highly polluted with manure.
	New Red Sandstone.	Clear, nearly colourless.	38.5	2.30	.001	..	.449	..	.466	96.3	..	31.3	10.9040	.016	Probably polluted with surface drainage.
DEEP WELLS.																			
Bore Hole, 575 feet, Coventry (see also Kent Waters above).	Red Sandstone	Clear, nearly colourless.	796.9	117.7	.100	..	.119	..	.239	49.8	..	151.5	36.3041	.036	Example of a saline and undrinkable water.
Artesian Well	Chalk under London Clay.	Clear, nearly colourless.	106.7	38.8	.118	..	.645	..	.681	91.7	..	48.5	25.4195	.067	High mineral constituents. Shows the difference mentioned at p. 327.
SPRINGS.																			
From Granite and Gneiss Rocks	5.94	1.89	.001	..	.106	None	.115	92.2	None	3.0	2.6042	.008	
Lower Greensand and Gault Clay	Shefford, March 13, 1896.	Clear and colourless.	99.4	12.4	Trace	.022	.90	Trace	.904	99.5	Trace105	..	A bad water from its mineral constituents. Shows some signs of organic pollution.
Tidaxwell Spring, Derbyshire	Mountain Limestone.	Clear and colourless.	29.5	1.4	.001	.005	.25	24.0	
Weald Clay	Charwood	Brown sediment.	429.6	40.0	.020	.080	Trace	None	.157	Trace	Trace	21.8200	..	Alkaline, unfit for drinking.
Oolite	Clear, colourless.	30.3	1.55	.001	.003	.402	..	.414	97	None	24.4	6.2063	.011	A good water.
A SHALLOW WELL	Deep yellow brown, clear.	112.0	8.8	.252	.013	4.61	Abundant	4.85	95	H.T.	57.0	33.0	C84	.112	Badly polluted.

¹ This column has reference to the remarks on p. 209. In rainwater, the oxidized nitrogen has mainly been derived from the air.

² "Second Oxygen consumed," the maximum amount obtained under the conditions used by the analyst.

³ The "First Oxygen consumed" indicates the loss from permanganate in a short time 5 minutes or 15 minutes, as the case may be.

⁴ Very faint trace.

⁵ Heavy trace.

TABLE C.
 TABLE OF THE COMMON ELEMENTS AND THEIR COMPOUNDS OCCURRING IN CONNECTION WITH WATER.

	Symbol	Atomic Weight	Chief Compounds and their Synonyms and Formulæ.
A.—NON-METALS.			
<i>Gases.</i>			
Oxygen	O	16	Free oxygen, O ₂ , in air, and dissolved in water, H ₂ O. Basic oxides, oxy-acids, and almost all organic matter. Ozone, O ₃ . Peroxide of hydrogen, H ₂ O ₂ .
Hydrogen . . .	H	1	Product of putrefaction. Water, H ₂ O. Hydrates. All acids.
Nitrogen	N	14	Free, N ₂ , in air, and dissolved in water. Product of some bacteria. Nitric acid, HNO ₃ , and nitrates. Nitrous acid, HNO ₂ , and nitrites. Ammonia, NH ₃ , and its salts. Nitrogenous organic matter, animal and vegetable.
Chlorine	Cl	35.4	Free, Cl ₂ , only artificially, as a disinfectant. Common salt, sodium chloride, NaCl; hydrochloric or "muriatic" acid, "spirits of salts," HCl; chlorides of all metals.
<i>Solids.</i>			
Sulphur	S	32	Sulphuretted hydrogen or hydric sulphide, H ₂ S. Ammonium sulphide, NH ₄ HS. Ferrous sulphide or protosulphide of iron, FeS. Sulphates. Organic sulphur compounds, including albumen, &c.
Carbon	C	12	Free in charcoal, coke, soot, &c. Combined in "carbonic acid," CO ₂ , more correctly carbon dioxide or carbonic anhydride. Carbonates (see lime, magnesia, &c.). All organic matter. Marsh gas or methane, CH ₄ , among products of putrefaction. All organic matter free in nature. Phosphuretted hydrogen, PH ₃ , from putrefaction. Phosphates (see the metals).
Phosphorus	P	31	Never free in nature. Silica, SiO ₂ , in waters, and along with silicates in rocks and soils.
Silicon	Si	28	Never free in nature. Silica, SiO ₂ , in waters, and along with silicates in rocks and soils.
Sodium	Na	23	B.—METALS. Caustic soda, sodium hydrate, or "soda," NaOH. Anhydrous sodium carbonate, the neutral or normal carbonate, Na ₂ CO ₃ . Crystallized sodium carbonate, "washing soda," "soda crystals," often simply called "soda," Na ₂ CO ₃ . 10 H ₂ O. Soda ash, black ash, or ball soda, very impure Na ₂ CO ₃ . Sodium hydrogen carbonate, acid carbonate, hydrocarbonate, or bicarbonate, often called "carbonate of soda," NaHCO ₃ . Sodium chloride, common salt, NaCl. Sodium nitrate, NaNO ₃ . Nitrite, NaNO ₂ . Sulphate, Na ₂ SO ₄ . Bisulphate, or acid sulphate, NaHSO ₄ . Sulphide, Na ₂ S. Disodium phosphate, common phosphate of soda, Na ₂ HPO ₄ , 12 H ₂ O. Tribasic phosphate, common phosphate of soda, Na ₃ B ₄ O ₇ , 10 H ₂ O. Borate, borax, Na ₃ B ₄ O ₇ , 10 H ₂ O. Fluoride NaF.

TABLE OF ELEMENTS—continued.

	Symbol.	Atomic Weight.	Chief Compounds and their Synonyms and Formulæ.
Potassium . .	K	39	B.—METALS—continued. Caustic potash, the hydrate or hydroxide, KOH. Carbonate, "pearlash," K_2CO_3 . Chloride, KCl. Nitrate, nitre, or saltpetre, KNO_3 . Sulphate, K_2SO_4 .
Calcium	Ca	40	Oxide, quicklime, CaO. Hydrate or hydroxide, slaked lime, $Ca(OH)_2$ or CaH_2O_2 . Carbonate, chalk, marble, limestone, $CaCO_3$. Bicarbonate, $CaCO_3 \cdot CO_2$ or $CaH_2 \cdot 2CO_3$, only known in solution. Chloride, CaCl ₂ . Sulphates: anhydrite, $CaSO_4$; gypsum or selenite, $CaSO_4 \cdot 2H_2O$. Nitrate, $Ca(NO_3)_2$. Phosphate, $Ca_3(PO_4)_2$.
Magnesium	Mg	24	Oxide, magnesia, MgO. Hydrate, $Mg(OH)_2$ or MgH_2O_2 . Carbonate, $MgCO_3$. Chloride, $MgCl_2$. Sulphate, $MgSO_4$; crystallized or "Epsom Salts," $MgSO_4 \cdot 7H_2O$. Nitrate, $Mg(NO_3)_2$.
Aluminium	Al	27.3	Oxide, alumina, Al_2O_3 . Hydrate or hydroxide, gelatinous alumina, $Al_2(OH)_6$. Sulphate, $Al_2(SO_4)_3$, 18 H_2O . "Alumino-ferric," mixture of the sulphates of iron and alumina. Potash alum, $Al_2(SO_4)_3 \cdot K_2SO_4 \cdot 24H_2O$. Ammonia alum, $Al_2(SO_4)_3 \cdot (NH_4)_2SO_4 \cdot 24H_2O$. Chloride, "chloralum," Al_2Cl_6 . Clay, impure silicate of Al containing iron.
Iron, Ferrum	Fe	56	Ferric oxide, peroxide of iron, Fe_2O_3 . Ferric hydrate, $Fe_2(OH)_6$. Ferrous carbonate, $FeCO_3$. Bicarbonate. Ferric chloride, perchloride of iron, Fe_2Cl_6 . Ferrous sulphate, protosulphate of iron, green vitriol or copperas, $FeSO_4 \cdot 7H_2O$. Ferric sulphate, $Fe_2(SO_4)_3$, 9 H_2O . Ferrous sulphide, FeS.
Manganese . .	Mn	55	Manganous oxide, MnO. Potassium manganate, "Condy's Green Fluid," K_2MnO_4 . Potassium permanganate, "Condy's Red Fluid," "Crimson Salt," $K_2Mn_2O_8$. Peroxide or dioxide, MnO_2 .
Lead	Pb	207	Hydrocarbonate, white lead, $PbCO_3$, $Pb(OH)_2$ (soluble as bicarbonate). Sulphate, $PbSO_4$ (insoluble). Hydrate, $Pb(OH)_2$ (somewhat soluble). Chloride, $PbCl_2$ (soluble).

The molecular weight of a compound is obtained by adding up the atomic weights of the elements in its formula.

TABLE D.
ORDER OF THE ROCKS AND CHARACTERISTICS OF WATERS DERIVED FROM THEM.

Period.	Group.	Sub-divisions.	Waters.
TERTIARY ..	Recent ..	Made Earth ..	Waters from vegetable soil and from made earth are polluted and highly dangerous. Waters from sand are sometimes almost pure rain water, but are often brackish. Surface waters, p. 69. Peaty and moorland waters are described at p. 71.
		Vegetable Soil.	
		Blown Sand ..	
	Post - tertiary or Pleistocene.	Alluvium ..	Shelly sands, marls, and gravel, usually too porous to allow of proper filtration of the surface water that soaks into them. In some places beds of peat affect the character of the water. In the west of England open shallow wells in the drift sometimes form the chief supply of villages, but are gradually being superseded by less dangerous sources.
		Peat ..	
		Glacial Drift.	
		Norwich Crag, Red Crag, &c.	
	Newer Tertiary or Pliocene.	Coralline Crag.	Absent in the London Basin. In Hampshire its sandy layers yield a good water, though not abundant. Water mostly very soft, but often of bad taste and colour through fossil remains, lignite, &c. Impervious to water. Pebble beds, sand, loam, and plastic clay. Water very various in quality, and not usually regular nor abundant in yield. Occur only in the London Basin. Water often abundant and soft, but wells liable to great fluctuations and to surface infiltration.
		Barton Clay ..	
		Bagshot Sands ..	
Middle Tertiary or Miocene.	London Clay ..	Water very various in quality, and not usually regular nor abundant in yield. Occur only in the London Basin. Water often abundant and soft, but wells liable to great fluctuations and to surface infiltration.	
	Woolwich and Reading Beds.		
	Thanet Sands ..		
Lower Tertiary or Eocene.			

ORDER OF ROCKS, &c.—continued.

Period.	Group.	Sub-divisions.	Waters.	
MESOZOIC or SECONDARY.	Upper Cretaceous.	Upper Chalk, with flints.	These strata, as is well known, owing to their fineness of grain, yield water of great organic purity, but of considerable temporary hardness. They form large underground reservoirs of water resting on the chalk marl. Far-extending fissures have occasionally been known to convey surface pollution, but the water is usually almost free from organic matter and life. Artesian wells are frequent, as those of the Kent Company. The water from the chalk, where covered by the London clay, is not, however, good. See p. 260.	
		Lower Chalk, without flints.		
	Grey Chalk ..	Contains organic matter, water often ill-tasting.	
		Chalk Marl ..	Contains clayey and silicious matter and iron. Water usually inferior in a mineral sense. Arrival at these beds indicates the termination of a boring in the chalk.	
	Upper Greensand ..	Derives water partially from the chalk, stopped by the gault.	
		Gault Clay ..	Supply not large, often turbid and hard, sometimes ferruginous. Its organic character varies.	
		Lower Greensand ..	A blue tenacious clay with pyrites and phosphatic nodules. Springs yield a scanty and inferior water.	
	Lower Cretaceous.	Contains much oxide of iron, therefore water ferruginous, and often full of sand. Strata partly marine. Beds of clay intervene. A few wells yield, however, a soft and pure water, but in limited quantity.	
			Weald Clay ..	No available water.
			Hastings Sand Purbeck Beds	Water good where in sufficient quantity. The "dirt beds" convey mainly limestone without water. The "dirt beds" convey much vegetable organic matter and an objectionable taste.

ORDER OF ROCKS, &c.—*continued.*

Period.	Group.	Sub-divisions.	Waters.	
MESOZOIC or SECONDARY.	Jurassic ..	Upper Oolite. { Portland Stone .. Portland Sand .. Kimmeridge Clay	Owing to the porosity of the water-bearing beds of the Oolite, the water is frequently turbid, and surface water is rare. Limestones, with hard and scanty water.	
			Middle Oolite. { Coral Rag and Calcareous Grit. Oxford Clay ..	Water abundant, and usually good. About 600 feet deep. Much bituminous and vegetable matter. When this stratum is reached further boring is generally inadvisable.
				Lower Oolite. { Kellaways Rock Bath or Great Oolite (calcareous with sandstones and clayey seams). Fuller's Earth (clay).
		A calcareous sandstone containing little water. On the whole the Oolite consists of four masses of partially permeable strata separated by thick deposits of clay, the limestones forming the ridges and the clays the valleys:— (1) Portland Oolite Limestone and Sand, Kimmeridge Clay; (2) Calcareous Grit, Coral Rag, Oxford Clay; (3) Bath Oolite, Fuller's Earth; (4) Inferior Oolite, Lias Clay. Hence springs are numerous and abundant from the porous strata under the beds of clay. The water is usually hard, and varies from clear and palatable to very turbid. In some cases a saline taste from chloride and sulphate of sodium.		

ORDER OF ROCKS, &c.—*continued.*

Period.	Group.	Sub-divisions.	Waters.
MESOZOIC or SECONDARY.	Jurassic	Inferior Oolite (calcareous freestone and grit). Alum Shale Marlstone. Lower Lias.	Northampton Sands contain ironstone, and the water is ferruginous. Deep wells at Gloucester and Cheltenham are impregnated with sodium sulphate and chloride. At Bath they are gypseous, but not often saline. Some springs in the Mendip Hills are good and copious. Oolite waters of Yorkshire are much softer than those from the southern Oolite. Usually acid and loaded with mineral matter. } Waters of fair quality where not medicinal.
	Trias or Upper New Red Sandstone.	Rhætic or Infra-Lias Upper Trias or Keuper. Middle Trias or Muschelkalk. Lower Trias or Bunter Sandstone.	The Rhætic includes the "Bone-bed," giving ill-flavoured water containing organic matter and phosphate of lime, therefore peculiarly apt to develop organisms. The Muschelkalk is a limestone unrepresented in England. When cut off locally by thin beds of clay or by clay-filled faults the Bunter Sandstone yields excellent water, as at Wolverhampton and other places. More rarely good water is obtained from the Keuper. But, as a whole, the Trias, being a marine formation, including deposits of gypsum, rock salt, and oxide of iron, yields water unfit for drinking on account of its saline constituents (analysis, Table A). The Lower Keuper nearly always contains water and is generally known as "Waterstones." At Stockport there are many private deep wells of very good quality in the Trias and Permian rocks.

ORDER OF ROCKS, &c.—*continued.*

Period.	Group.	Sub-divisions.	Waters.
<p>PALÆOZOIC or PRIMARY. (These, from their hard- ness, form usually mountainous districts, and are important "gathering grounds.")</p>	<p>Permian or "Dyas."</p>	<p>Magnesian Lime- stone or Dolomite.</p>	<p>Furnishes an abundant yield in places, but the water shows high permanent hardness, from the presence of lime and magnesium salts, and is apt to be salt, bitter, and unwholesome. The thickness of the strata and, therefore, depth of sinking vary very greatly, and there is also great interference from faults.</p>
	<p>Lower New Red Sandstone.</p>		<p>Water organically good, but often saline and ferruginous. The beds contain large quantities of water, and yield copious springs, but the rock being extremely porous, surface contamination is frequent.</p>
	<p>Carboniferous</p>	<p>Coal Measures (hot springs occur at Matlock, Buxton, and Clifton).</p>	<p>Water mostly scanty in quantity, and of bad quality, often ferruginous and acid. Mine waters are generally very inferior, even if treated with lime. (See p. 147.) In many cases, however, it would be desirable to economize them in reservoirs for small towns and villages, as the draining of mines sometimes dries up the wells of a district. Storage would effect considerable improvement.</p>
		<p>Millstone Grit ..</p>	<p>Supplies excellent water to large towns in Yorkshire and Lancashire.</p>

ORDER OF ROCKS, &c.—*continued.*

Period.	Group.	Sub-divisions.	Waters.
PALÆOZOIC or PRIMARY.	Carboniferous	Carboniferous or Mountain Limestone.	<p>The black limestone gives a water of an earthy and sulphurous taste, due to the presence of organic matter. The lighter limestones yield water organically pure, and of moderate temporary hardness (p. 244). The water is plentiful from fissures, but may then be mixed with much unfiltered surface water. In Mendip and Derbyshire rivers often disappear in "swallow holes." There is a regular business of stopping up these holes to prevent loss of water in dry seasons (Hughes). Mineral veins of lead and zinc sometimes contaminate the water, which always needs a chemical examination.</p> <p>Waters usually good, but scarce. There are no wells for large supply, but where clay beds occur there is abundance at no great depth for private houses. Sometimes bituminous schists occur, containing remains of fishes; these give undrinkable water.</p> <p>Tilestone water is good. The shales and limestones often give very inferior turbid and hard waters.</p> <p>Usually very soft and pure waters of granitic character.</p> <p>Like granitic waters, but of greater hardness, owing to the presence of crystalline limestones.</p>
	Devonian or Old Red Sandstone.	Quartzose Conglomerate. Cornstone (clays and marls).	
	Upper Silurian.	Tilestone (sandy). Ludlow Shales. Wenlock Limestone.	
	Lower or Cambro-Silurian. Laurentian ..	Caradoc Sandstone. Llandeilo Flags. (Chiefly in Canada) ..	

ORDER OF ROCKS, &c.—*continued.*

Period.	Group.	Sub-divisions.	Waters.
IGNEOUS and METAMORPHIC. (May be of any age, but more common in the primary.)	(Mineral veins are frequent, and may cause metallic contamination of the waters with iron, lead, zinc, or copper, and also acidity.)	Granite, Gneiss, Quartz Rock, Mica Schist, Slate.	Very soft waters, containing potass. salts and silica, but little lime or magnesia. Usually bright and clear, and slightly alkaline. From very rapid streams there may be a white turbidity. Organically of great purity. Slaty waters often contain iron from decomposing pyrites, and are acid, and of a bad taste and earthy odour.
		Crystalline Limestone or Marble. Trap and Basalt . .	Hard, from bicarbonate of lime, otherwise pure. Vary, often acid, alkaline, or ferruginous from decomposing minerals. Organically pure.
		Volcanic Ash or Tufa. Trachyte.	Alkaline and silicious, or may be acid or sulphuretted from presence of sulphur. Springs from volcanic rocks are frequently medicinal, but seldom potable. The temperature is usually high.
		Serpentine	When decomposed may give magnesian waters.

INDEX.

Absorption of gases 21	Ammonia 18, 171
— — water by rocks 74, 81	— albuminoid .. 170, 269,
Acarus 10, 32, 38	270, 278, 279
Acidity 12, 13, 296	— free .. 108, 171, 269, 270
Acts 116, 121, 153	Ammonium chloride as an
Adits 96	anti-incrustator 232
Admixture, calculation of 196	<i>Amæba</i> 10, 40
Aeration 19, 60, 116, 132, 160	<i>Anabæna</i> 8
— of filter-beds 183	Anaerobic 294, 295, 308
Aeri-Filtre-Mallié .. 201, 212	Analyses .. 90, 126, 137, 320
Aerobic 170, 177	— examples .. Table A 322
Affluents 115	Analysis of water .. 261-308
Agar cultures .. 291, 292, 303	— importance of .. 120, 229,
Agitation, effect of 116	234, 235, 273, 314
Ague 14	Anderson's process 165, 176, 189
Air in water (<i>see</i> Aeration).	<i>Anguillula</i> .. 39, 44, 45, 319
Albumen, behaviour of .. 280	Angus Smith's composition 145
Albuminoid ammonia 170, 269,	Anhydrite 225
272, 278, 279	Animal charcoal .. 19, 149, 199
Alcohol extraction of waters 276	— experiments 299
Algæ 6, 42, 44, 45, 48, 117, 132,	— growths in pipes .. 146
134, 147, 172, 173, 175	— life in water 10, 37-46,
Alkalinity 296	126
Altona 156, 182, 184, 216	— matter in water 10, 11,
Alum as a clarifier 24, 158, 166,	14, 29-47, 278
192, 226, 249, 325	— parasites 46, 105
Alumina as a filtering	Animals, pollution by .. 107
medium 193	<i>Anthrax</i> 52, 56, 307, 308, 315
— sulphate 159, 192, 193,	Anti-calcaire 249
251	Anticlinal 75
Aluminoferric 159, 325	Anti-incrustators 230
America, filtration in .. 192	Aqueducts 125, 131, 137-140
— typhoid in 182, 317, 320	Archbutt-Deeley's softening
— water regulations in 153	process 251, 259

- Area of drainage 91
 — filtering surface .. 185
 Armies, sterilising water for
 166, 167, 214
 Artesian water 59
 — wells 44, 97
 Asbestos filters .. 201, 202, 212
 — packing 233
Asterionella 8
 Atkins' softening process .. 253,
 259
 Atypical coli 307
- BACILLI.. .. . 282
Bacillus anthracis 52, 56, 307,
 315
 — *butyricus* 297
 — *coli communis* .. 294, 297,
 302, 304, 306, 313, 316
 — *fluorescens liquefaciens*
 292
 — *lacticus* 297
 — *prodigiosus* .. 87, 297
 — *tetani*.. .. . 296
 — *typhosus* 53, 122, 200, 201,
 270, 291, 297, 302, 303,
 304, 313, 316
 — *violaceus* 87, 197
 Bacteria .. 10, 14, 48, 49, 273
 — action in filter-beds 174
 — as tests for pollution 87,
 120
 — blood-heat 291
 — effect of salt water on 119
 — forms of 282
 — growth through filters 175
 — harmless 53
 — in filtrates 177, 179, 181,
 184, 193, 291
 — in soil 58, 313
 — liquefying 292
- Bacteria, natural disappear-
 ance 169
 — number in waters .. 55,
 115, 120, 133, 157, 176,
 191, 192, 290, 307
 — rapid growth 133
 — staining 297
 Bacteriological examination 49,
 282, 318
 Bacteriolysis 171
Bacterium sulphureum .. 8
 Baking, soft water in .. 222
 Banks of mud 117
 Barium chloride 233
 Barks as clarifiers 157
 Barnes' ratio 280
 Basins, geological 75
 Baudet's anti-incrustator .. 233
Beggiatoa 10
 Belfast 140
 — typhoid at 316
 Berkefeld filters .. 201, 209-212
 Berlin 176, 183, 184, 188
 Bertrand process.. .. . 145
 Bicarbonate of soda .. 61, 332
 Bicarbonates 218
 Bichromate in analysis .. 280
Bilharzia 39
 Biliary matters in waters .. 276
 Birmingham 123
 Blackwater fever.. .. . 40
 Blocks, carbon 199
 Blood-heat organisms .. 291
 Blowing off of boilers 226, 228
 Boiler incrustations .. 19, 223,
 227, Table B 323
 — plates.. .. . 228
 Boilers 13, 223
 — bursting of 144
 Boiling .. 15, 60, 161, 219, 235
 Borax and boric acid 233
 Boring wells 97, 100

- Bournes 78
 Bower-Barff process 145
 Brackish waters 119
 Bradford 127, 184, 222
 Brewing, water in 222
 Breyer's filter 203
 Brick wells 101
 Bromine as a steriliser .. 166
 Bryozoa 146
 Bursting of pipes 138, 142, 143
Butyricus, B. 297
- CARNARVON, typhoid at .. 316
 Calcium carbonate 16, 25, 218,
 225
 — salts 225
 Camborne, typhoid at .. 316
 Candle filters 201
 Capacity of reservoirs 127, 133,
 140, 152
 — rocks and soils 74, 81
 Capillary attraction 74
 Carbohc test for wells .. 89
 Carbon blocks 199
 — organic 268, 274
 Carbonate of lime 16, 25, 218
 — magnesia 218
 — soda as anti-incrus-
 tator 233
 — — for corrosive
 waters 140
 — — for softening .. 239
 Carbonic acid .. 14, 17, 20, 218
 — — corrosive action
 of 146
 Cast-iron cisterns 150
 — pipes 146
 Catalytic theory of disease 50
 Caustic soda 238
 Caverns 77
 Cellars, leaks into 90
 Cellular tissue 35
 Centrifugal machines .. 28
 Chalk 25, 77, 158
 — for preventing cor-
 rosion 148, 153
 — porosity of 81
 Chalybeate 18
 Chamberland-Pasteur filter
 201-208
Chara fœtida 8
 Charcoal 198
 Chemical purification .. 159
 — sterilisation .. 166-169
 Chloride of lime as a
 steriliser 167, 315
 Chlorides, chlorine as .. 265
 Chlorine as an indicator of
 pollution 89, 90, 102, 108
 — as chlorides 265
 — peroxide as a steri-
 liser 169
Chlorophyceæ .. 10, 132, 175
 Cholera 2, 55, 58, 109, 119, 161,
 164, 180, 181, 184, 200,
 201, 204, 216, 217
 — bacillus of 300, 301
 — -red reaction 302
 Chromate, bi-, in analysis 280
 Chromates as anti-incrus-
 tators 233
 Ciliate infusoria 41
 Cisterns 65, 144, 150, 152, 316
 Citric acid as a steriliser .. 164
 City supplies 82, 104
Cladothrix 10, 283
 Clarification, artificial 24, 25, 158
 — natural 127, 157
 Clark's softening process 235
 — test 220
 Classification of impurities
 10-12
 — — suspended matter 10

- Classification of waters .. 59
 Clay 25, 77, 158
 — coating for pipes .. 146
 Cleaning of Pasteur filters 213
 Cleansing filter-beds .. 190, 191,
 193
 Clogging of pipes .. 146, 283
 Closets 15, 110
Closterium 132
 Clothing fibres 32
 Coagulant for filters 193
 Coal 34
 — dust, effect on scale .. 227
 Coke as a filtering medium 192
 Cold, effect of 164
 — — on filtration .. 185
 Coli group 294, 297, 302, 304,
 306, 307, 313, 318
 Collection of samples.. 27, 262
 Colour 5, 133
 Colonies in filters 183
 — of bacteria 288
 Combustion process .. 274, 275
 Comma bacilli 282, 300
 Common salt 17, 87, 102, 118
 Compensation reservoirs .. 73,
 117, 129, 152
 Condenser water 62, 229
 Conduits 125, 131, 137-140, 156
Confervæ .. 41, 42, 45, 200
 Constant service 151
 Contamination (*see* Pollution).
 — at a distance .. 82, 87
 Control of water com-
 panies 153
 Cooking.. .. . 222
 Copper in waters 231
 Corrosion of metals .. 13, 145,
 146, 148, 225, 226, 231,
 232, 233
 Cost of purification 164, 169, 179
 — water 135
 Cotton 32
Crenothrix 10, 134, 283
 Crusts, boiler 223
 Cultivated land 92, 129
 Cultures, agar 291, 292
 — anaerobic 295
 — hanging-drop 298
 — potato 297
 — roll 294
 — shake.. .. . 294, 305
 — silica 296
 — stab 293
 — streak 293
 — surface 289
 Cuprous chloride as a
 steriliser 167
 Current.. .. . 117
 Curves, anticlinal and
 synclinal 167
Cyanophyceæ 10, 175
Cyclops 10, 38, 43, 319
Cyclotella 175
 Cylinder oils 231

 DAMS 116, 131
Daphnia 10, 44
 — pulex 38
 Darjiling water works .. 213
 Dark reservoirs 134
 Decolorising by charcoal .. 199
 Dee river 106, 115
 — pollution of 106
 Deep spring water 59, 79, 91,
 98, 133, 161, 272, 292
 Delaware 166
 Denitrification 115
 Deposition .. 112, 117, 119, 127,
 132, 158
 Depth of reservoirs .. 134, 135
 — wells 98
Desmids .. 41, 44, 45, 132

- Diaphanometers 3
 Diarrhœa 13, 24, 308, 314
 Diatomaceæ 10, 41, 42, 44, 45
Diatoms 174, 175
 Dibdin's sediment method 26
 Dip, angle of 75, 81
 — wells 91
 Diphtheria 55, 58
 Dirt bed 82
 Disease germs 16, 46, 48, 51,
 55-58, 120, 122, 133, 169,
 170, 272, 311
 — matters 11, 12
 Dissolved oxygen 9, 19-22, 78,
 183, 277
 Distillation 60
 Distilled water 60, 219
 — — sterile 299
 Divining rod 83
 Dogs 46
 Dowsers 85
 Draw wells 91
 Driven wells 100
 Drought 117, 128
 Dual supply 132
 Dublin 148, 311
 Dyed fibres 32
 Dysentery 14, 40
- EASEMENTS 129, 130
 Eastbourne 137
 Eastern wells .. 93, 102, 103
 East London 136
 Eels in drinking water .. 39
 Effluents 110, 111, 120
 Eggs of worms 47
 Elbe 119, 182, 197
 Electricity for purifying
 waters 160
 — in preventing scale.. 230
- Elements and compounds
 in water .. Table C 324, 325
 Embankments 127, 152
 Enteric fever (*see* Typhoid)
 56, 180, 216
Enteritidis, B. 308, 314
 Enzymes 200
 Epidemics .. 2, 15, 41, 56, 117,
 123, 156, 172, 184, 204,
 216, 309-320
 Epidermis, vegetable 35
 Epithelial scales 31, 34
 Equifex steriliser 163
 Estuaries 119
 Ether extraction of waters 276
 Evaporation, rate of 68, 69, 128
 Evaporators, multiple .. 60
 Evaporometer, Pickering's 68
- FÆCAL matter .. 15, 33, 34,
 274, 315
 Falls 116
 Fats as incrustation pre-
 ventors 226, 230
 Faults in rock 79
 Fermentation of waters .. 277
 Fermentations 49, 50
 Ferric sulphate and chloride
 159, 226
 Ferruginous strata 18
 Fevers 40, 56
 Fibres 32, 33, 34
Filaria 39, 46
 Filter-bed model.. .. . 185
 Filter beds .. 39, 40, 48, 173,
 180, 315
 — cleaning of 190, 191, 193
 — thickness of
 187, 188, 189, 191
 Filtering cribs 196
 — galleries 195

- Filtrates, number of bacteria
 in 177, 179, 181, 184, 193, 194
 Filtration 15, 63, 123, 134, 147,
 154, 173
 — bacterial 306
 — household.. .. 198
 — intermittent .. 177, 183
 — mechanical 192
 — natural 69, 77
 — rate of 177, 178, 180, 183,
 188, 193
 Fir-wood 33, 34
 Fischer filter 194
 Fish 10, 20, 37, 39, 107
 Fissures 81
 Flagellate infusoria 40
 Flax 32
 Floods 117, 123, 129, 131
 Flow, measurement of 119, 128
 — of rivers, effect 113, 115
 Flowers, pollen from 36
 Flumes 139
 Fluorescein test for leakage 88
 Fluorides for softening 234, 243
 Foaming 231, 233
 Fountains 132
Fragilaria 175
 Frankfort 94, 132
 Free ammonia 108, 171, 269, 270
 Freezing does not sterilise 164
 — of filter beds
 180, 190, 192, 216
 — of pipes and mains
 142, 143
 Frost 132, 142
 Fungi 6, 10, 44, 50, 134
- GAILLET and Huet's soften-
 ing process 256
 Galleries, filtering 195
 Gallons of water supplied
 130, 131, 133, 153
- Gallons to cubic feet 120
 Galvanised pipes 144
 Gases in water .. 2, 12, 14, 19,
 60, 78, 277, 294
 Gathering grounds .. 72, 310
 Gauging flow 119
 Gelatine plates 288
 Geological maps 80
 Germ theory of disease .. 51
 Germs of disease 16, 46, 48, 51,
 55-58, 120, 122, 133, 169,
 170, 272
 Girder conduits 138
 Glasgow 71, 173, 210
 Glass-lined pipes 144
 Goitre 17, 40
 Grading filter materials 186, 137
 Grains, per gallon 262
 Gravel 70, 82, 119, 178, 185, 197
 — water-holding 74
 Gravitation 129, 131
 Ground pollution 136
 — water 59, 74
 Growths in pipes 146
 Gruber's test for cholera .. 302
 Guinea worm 46
 Gypsum 223, 225
- HAIRS of animals 31
 — of plants 35
 Halifax 148, 149
 Hamburg 119, 176, 178, 181,
 182, 184, 190, 320
 Hanging-drop cultures .. 298
 Hard waters, effect of, on
 health 17
 — — strata yielding.. 259
 Hardness 17, 112, 126, 135, 218,
 240, 273
 — effect on mortality .. 221
Hæmatozoa 40

- Head of water 178, 179, 184, 193
 Headings 96
 Heat, effect of 52
 — loss of, through in-
 crustations 228
 — solar, effect of 161
 — sterilisation .. 162-164
 Heaters, choking of .. 226, 234
 Hepatic waters 23
 Holland, sand filters in .. 187
 Household filtration .. 198-217
 Howatson's process 169
 Huddersfield 152
 Humic acid 13, 171, 226, 281
 Hyatt filter 192
 Hydrants 89, 90, 136
 Hydrochemical maps .. 108
Hydrodictyon 49, 175
 Hydrogen, cultures in .. 295
 Hydrolysis 170
- ICE (*footnote*) 14
 Ice-creams 164
 Ignition, loss on 265
 Impervious strata .. 74, 77
 Impounded water 173
 Impression preparations .. 298
 India, filtration in .. 204, 213
 Indol 302, 305
 Incrustation .. 19, 223, 323
 Incrustation preventers .. 230
 Infiltration .. 82, 87, 92, 310
Infusoria 10, 40, 42, 44, 45,
 132, 319
 Infusorial earth 209
 Inoculation 54
 Insects 10, 32
 Insolation 160
 Inspection of filters 216
 — supplies .. 110, 121, 155
 Intakes 109, 122, 157
- Intermittent filtration 177, 183
 — supply 151
 Interpretation of analysis
 263, 278
 Iodine as a steriliser 167
 Iron bacteria 283
 — corrosion of 13
 — in boiler crusts .. 225
 — in water 18, 25
 — removal of 199
 — metallic, as a clarifier 165
 — pipes 138, 145
 — salts as clarifiers .. 159
 — spongy .. 158, 200, 201
 Isochlors 266
 Isolation of definite com-
 pounds 276
- JÄGER's formula.. .. . 196
 Joints in pipes 141
- KATRINE, Loch, water .. 210
 Keighley 148
 Kerosine test 89
 Kieselguhr 209, 211
 King's Lynn, typhoid at 164, 315
 Kjeldahl process.. .. . 275
- LAKES 105, 125-127
 Lake water 182
 Land springs 78
 Lausen, pollution at 88
 Law as to property in water 129
 Lea river 121, 192
 Lead 12, 13, 19, 60, 147-150, 199
 — pipes 142, 145
 Leaks through ground 89, 90,
 136, 137, 277, 320
 Leaves, fragments of .. 33, 34

- Leeds water 149
Leptothrix 285
 Light, effect of .. 48, 114, 132,
 134, 138, 160
 Lime 18, 25
 — as a steriliser 316
 — carbonate of 218
 — salts 273
 — sulphate of 223, 224, 225
 — water softening .. 235
 Limestone filters 148
 Line of saturation .. 94-96, 98
 Linen fibres 32
 Linings of wells 97
 Liquefying organisms 170, 292
 Lithium salts as tests .. 88
 Local Government Board 136,
 148, 312
 — — — circular .. 309
 Loch Katrine 126, 210
 London 2, 6, 23, 38, 70, 97, 118,
 119, 121, 124, 131, 136,
 138, 152, 157, 317-319
 — basin 94, 95
 — filter-beds 180,
 184, 188, 191
 — intakes 109
 — water supply from
 Wales 73
 Loss on ignition 265
 Lovibond's tintometer .. 6
- MAGER apparatus 191
 Magnesian hardness 241
 — waters 224, 241, 244, 260
 Magnesium salts 16, 218, 273
 Maidstone 92, 312
 Maignen's softening process 249
 Mains 132, 141
 Malaria 13, 40, 105
 Manchester 64, 127, 211
- Manganates 159
 Manganese 160
 Manufacturing effluents 106,
 110, 111, 277
 Manuring 92, 129, 310
 Maps, geological 80
 — hydrochemical .. 108
 Marine boilers 229
 — strata .. 81, 119, 329
 Marsh plants 43
 — water .. 13, 14, 105
 Massachusetts 108, 133, 176, 177,
 179, 183, 184, 186, 188, 189, 200
 Measurement of flow .. 119
 Meat fibres 33
 Mechanical filtration .. 192
 — precipitation .. 158, 159
Melosira 175
 Metallic contamination 12, 13,
 19, 60, 144-150, 277
 Meter, charging by 152
 Microbic theory of disease 51
Micrococci 114, 282
 Micro-filter 26, 319
 Micro-membranes 202
 Microscopic examination 23, 297
 Military purposes, filters for 214
 Milk 56, 58, 107, 305, 311
 — effect of bacteria on 297
 Millstone grit 153
 Mine water 112, 147, 227
 Mineral salts 16-18
 — waters 59
 Mineralisation 114
 Mississippi 124, 165
 Mixing, imperfect, of rivers 115
 Moncrieff process 171
 Moorland waters .. 71, 128, 153
 Morgan's anti-incrustator 233
 Morison-Jewell filter 192
 Mortality in connection
 with water 29

- Moulds* 10, 300
 Mountain streams .. 71, 112
 Mud banks 117
 Multiple evaporators 61
 Municipal supply 152
 Muscular tissue 33
 Mycelium 44

 NATIONAL filter 192
 Natural filtration .. 69, 77
 — purification 15, 20, 22,
 54, 112, 113, 115, 170,
 174, 272
 Necessity of universal fil-
 tration 216
 Nessler test 270
 New red sandstone .. 218, 260
 New river 138
 New York, rate of filtration
 at 185
 Niagara 116
 Nile water 165, 189
 Nitrates 18, 62, 94, 114, 171,
 268, 271
 — and nitrites as indi-
 cators of pollution 90,
 269
 Nitrification .. 114, 189, 197
 Nitrifying organisms.. 114, 171,
 272, 296
 Nitrites .. 18, 62, 108, 114, 149,
 171, 271, 302
 Nitrogen, condition of .. 268
 — organic .. 115, 127, 274,
 276
 — oxides 115, 269
 — solubility 20-22
 — total 269
 Nitroso-indol reaction .. 302
 Nordmeyer Berkefeld filter 209
Nostoc 8

 ODOUR .. 7, 113, 117, 132, 146,
 277, 283
 Official inspection of filters 216
 Oily substances in water .. 226
 Organic acids 148
 — carbon 268, 274
 — nitrogen .. 115, 127, 274,
 276
 Organoleptic 2
Oscillatoria 23
 Outcrop 75, 80, 94
 Ova of worms 47
 Oxidation, purification by
 168, 169
 Oxidised nitrogen 269
 Oxygen, action of 113, 174
 — consumed 267
 — dissolved .. 9, 19-22, 78,
 183, 277
 — liberated by algæ .. 48
 — ratio 281
 Ozone as a steriliser 168

 PALUDISM 14
 Paraffin as an incrustation
 preventer 231
 Parasites 46, 47, 105, 135, 172
 Parietti's solution 305
 Parts per 100,000 262
 Pasteur on fermentations.. 50
 Pasteur-Chamberland filter
 201-208, 305
 Pathogenic organisms 16, 46, 48,
 51, 55-58, 120, 133, 169, 170,
 172, 177, 273, 291, 296, 299,
 300, 303, 307, 308, 318
 Peaty acids 148, 171, 280
 — waters 12, 13, 71, 148,
 226, 281
 Pectic acid 226
 Permanent hardness .. 220, 240

- Permanganate as a purifier 159
 — in water analysis 267, 270
 Permian 218, 243
 Petri dishes 289
 Phenol 15
 Philadelphia, typhoid in .. 316
 Phosphate of soda .. 233, 243
 Phosphoric acid and phosphates 274
 Physical standards 3
 Pipes 13, 46, 137, 138, 140, 146
 — blocking of .. 146, 283
 — bursting of .. 138, 143
 — depth of 144
 — diameter of .. 141, 142
 Pit water (*see* "Mine Waters").
 Pitting 225, 226
 Plankton 28
 Plants, fragments of .. 33, 34
 — microscopic, in water 10
 — river 42, 117
Plasmodium malaricæ .. 40
 Plaster of Paris 205
 Plumbers, sanitary precautions 311
 Plumbism 147-149
 Plumbo-solvent waters .. 148
 Pockets 76, 80, 125
 Pollution of reservoirs 196, 311
 — wells 22, 196
 Pollen granules 36, 37
 Pollution, animal .. 14, 15, 70,
 105, 110, 118, 129, 136,
 181, 270, 278
 — at a distance .. 82, 87,
 92, 310
 — causes of 58
 — of reservoirs .. 196, 311
 — of wells 92, 196
 — trade 277
 — vegetable 12, 13, 104, 126,
 146, 181, 270, 278, 281
 Polyyps 143
 Ponds 46
 Porosity 74
 Porter-Clark softening
 method .. 236, 246-250, 259
 Potassium salts 17, 274
 Potato cultures 297
 Precipitation, mechanical 158
 Pressure, effect of 223
 Preventers, boiler-crust .. 230
 Previous sewage contamination 272
 Priming 230, 231
Proteus, forms of 300
Protococcus 10, 18
Protozoa 40
 Ptomaines 113, 170, 200
 Pumps 2, 93
 Pure water 1
 Purification, chemical .. 159
 — natural 15, 20, 22, 23, 54,
 69, 77, 112, 113, 115, 272
 — on a large scale .. 156
 Putrefaction 14
Pyrosoma geminum 40

 QUARRY Bank outbreak .. 92
 Quartz 193

 RAIN 55, 69, 128
 — gauges 65, 66
 — water 59, 62-68
 Rainfall 66, 74, 131, 191
 Rate of evaporation 68
 — filtration 177, 178, 180,
 183, 188, 193, 194
 Refrigerators 222
 Regulations for water supply
 153, 177, 320
 Regulators for filter-beds .. 185

- Reservoirs 48, 53, 65, 127, 131,
140, 152, 161
— compensation 73, 129, 152
— depth of 134
— impounding .. 130, 131
— open and closed 132-135
— pollution of 196
— roofs of 135
— settlement in 157, 158, 181
— storage .. 78, 127-132
— underground .. 77, 134
Residue of waters 264
Results, interpretation of 263
— method of expressing 262
Rhone 127
Riddell filter 181
Rideal and Parkes' use of
 bisulphate as a steriliser 167
Ripe sand 176
Rivers 104
— as sources of supply 156
— bacteria in 55
— gauging flow of 119, 120
— natural purification of 54
— plants of 42
— pollution .. 105, 108, 110,
317
Rivers Pollution Commission
109, 199
Rock, definition of (*footnote*) 74
Rocks, kind of water yielded
 by 259
— order of and waters
 from .. Table D 326-332
— water capacity of .. 81
Roll cultures 294
Rome 137
Roofs as collecting areas 67, 68
— of reservoirs 135
Rotherham outbreak.. .. 72
Rotifers.. .. . 41, 45
Rushes 43
SACCHAROMYCES 49
Saline water.. .. 78, 243, 260
Salt as a test of pollution 87,
102, 118, 137
Salts in water .. 11, 12, 78
Samples, collection .. 27, 262
Sand 25, 178
— beds 154
— filters 201
— filtration 172-192
— size of 186, 293
— thickness of 191
— water-holding power 81
Sandstone, absorption by 74, 81
— new red 218, 260
Sarcina.. .. . 282
Saturated strata 74
Saturation line .. 94-96, 98
Scale on boilers 223
Scenedesmus 8, 132
Schizomycetes 10
Schmutzdecke 182
Schwartz's protected pipes 145
Scott-Moncrieff process .. 171
Scour of rivers 118
Scrapers for filter-beds .. 190
Scum-cocks 230
Scum on filters 174
Sea water 17, 59, 63, 67, 118,
119, 224, 227, 229, 259, 266
Sedgwick-Rafter method .. 27
Sedimentation 53, 112, 127, 132,
157, 181, 183
Sediments .. 10, 23, 25, 63
Seeding filters with orga-
nisms 182
Seeds, testa of 33, 34
Seine, pollution of .. 106, 120
Selenitic waters 224
Self-purification of water
(*see* Purification, Natural).
Septic tank process 172

- Service, constant 151
 Settling tanks 157
 Sewage and plumbo-solvency 149
 — effect on boilers .. 226
 — pollution 274, 281
 Shake cultures 294, 305
 Shallow wells 2, 91, 310
 Sheffield 148
 Silica 16, 18, 296
 — standards 4
 — treatment 148
 Silk 32
 Siphons 131, 138, 140
 Size of organisms 298
 Skatol 276
 Slag-wool 146
 Slate cisterns 150
 — roofs 68
 Slime 174, 182, 183, 190
 Snow 14 (footnote), 62, 64
 Soap, saving of .. 127, 222, 258
 — test 218
 Soaps, action of waters on 219
 Soda caustic 233, 238
 — crystals 233, 239
 — tar 232
 Sodium bicarbonate .. 61, 222
 — carbonate 233, 239
 — — for corrosive
 waters 148
 — chloride and sulphate
 (see Salt) 17
 — — estimation 265
 — — in boiler crusts 225
 — fluoride 234, 243
 — hyposulphite and sul-
 phite 233
 — phosphate 233, 243
 — salts 273, 274
 Soft waters 17, 19, 63, 71, 127,
 145, 148
 — — strata yielding .. 259
 Softening .. 112, 160, 218-260
 Soil bacteria .. 58, 114, 313, 316
 — pollution 136
 Soils, action on pipes .. 146
 Solids, total 264
 Solubility of gases 20
 Soot 25, 64
 Source, selection of 129
 — testing for 87
 South Africa 214
 Southampton 135
Spirillum cholerae .. 300, 301
 — *undula* 303
 Sponge filters 198, 201
 — spicules 45, 47
 Sponges, fresh water 10, 46, 146
Spongilla 146
 Spongy iron 158, 200, 201
 Spores of bacteria .. 52, 307
 Spring water, character of 77, 78
 Springs, deep 79
 — land 71, 78
 — protection 83, 310
 — theory of 75
 Stab cultures 293
 Staining bacteria 297
 Standards, local 266, 314
 — official 279, 290
 — physical 3
 — silica 4
 Stanhope Tower 255
Staphylococcus pyogenes
aureus .. 58, 201, 282, 308
 Starch 36
 Steel pipes 142
 Sterilisation 51, 52, 159,
 162-169, 193, 315, 316
 — of apparatus 299
 Still, simple 60
 Storage 125-135, 152
 — effect of on bacteria 191
 Storm water 23, 117

- Strainers 195
 Straining 174, 195, 317
 Strata.. .. . 77
 — waters from different 82,
 119, Table D, Appendix
 Straw 33, 35
 Streak cultures 293
Streptococci 282, 300
 Strike of strata 75
Strychnos potatorum 157
 Subsidence (*see* Sedimenta-
 tion).
 Sub-soil water .. 59, 93, 133
 Sulphate of alumina 159, 192,
 193
 — — lime 223, 224
 — — magnesia .. 16, 218,
 273
 Sulphuretted hydrogen 6, 9, 23,
 146, 296
 Sulphuric acid in rain .. 64
 Sulphurous acid 23
 Sunlight (*see* Light and
 Heat, Solar).
 Supply, intermittent 151
 Surface cultures 289
 — water 59, 69, 77, 79, 91,
 133, 161, 227
 Suspended matter 3, 10-12, 23,
 124, 172
 Swallow holes 77
 Swamp water 13, 14
 Synclinal 75
Synedra 175
Synura 146
- TALLOW for preventing scale 230
 Tannin 157, 232
 Taste 6, 113, 117, 132, 179, 283
 Tea-making 221
 Tees river 72
- Temperature .. 9, 16, 196, 263
 Temporary hardness 219
 Terling village 8
 Tetanus bacillus 296
 Thames Conservancy.. 111, 118
 — river 38, 53, 106, 121, 122,
 124, 191, 197, 223, 270
 Thaw 143
 Tidal waters 227
 Tile roofs 68
 Tindal sterilisation process
 168, 169
 Tin-lined pipes 144, 145
 Tintometers.. .. . 6
 Top slime 174, 182, 183
Torula 42, 49
 Total solids 264
 Toxines 170
 Trade effluents .. 106, 110, 111
 Transparency 3
 Trent river 223
 Trias 119, 329
 Triple phosphate of soda 233, 243
 Tripsa 243
 Tsetse fly disease 40
 Tube wells 100, 101
 Tunnels for mains 141
 Turbidity .. 3, 24, 123, 190
 Typhoid 30, 55, 88, 92, 118, 136,
 164, 169, 173, 180,
 200, 204, 209, 210,
 217, 311-320
 — death rates 317
 — in United States .. 182,
 317, 320
Typhosus, B. 53, 122, 200, 201,
 270, 291, 302-305, 313, 316
- UNDERDRAINS 192
 Underground currents .. 80
 — reservoirs 77

CROSBY LOCKWOOD & SON'S

Catalogue of

Scientific, Technical and Industrial Books.

	PAGE		PAGE
MECHANICAL ENGINEERING	1	CARPENTRY & TIMBER	28
CIVIL ENGINEERING	10	DECORATIVE ARTS	30
MARINE ENGINEERING, &c.	17	NATURAL SCIENCE	32
MINING & METALLURGY	19	CHEMICAL MANUFACTURES	34
COLLIERY WORKING, &c.	21	INDUSTRIAL ARTS	36
ELECTRICITY	23	COMMERCE, TABLES, &c.	41
ARCHITECTURE & BUILDING	25	AGRICULTURE & GARDENING	43
SANITATION & WATER SUPPLY	27	AUCTIONEERING, VALUING, &c.	46
		LAW & MISCELLANEOUS	47

MECHANICAL ENGINEERING, &c.

THE MECHANICAL ENGINEER'S POCKET-BOOK.

Comprising Tables, Formulæ, Rules, and Data: A Handy Book of Reference for Daily Use in Engineering Practice. By D. KINNEAR CLARK, M. Inst. C.E., Fourth Edition. Small 8vo, 700 pp., bound in flexible Leather Cover, rounded corners **6/0**

SUMMARY OF CONTENTS:—MATHEMATICAL TABLES.—MEASUREMENT OF SURFACES AND SOLIDS.—ENGLISH AND FOREIGN WEIGHTS AND MEASURES.—MONEYS.—SPECIFIC GRAVITY, WEIGHT, AND VOLUME.—MANUFACTURED METALS.—STEEL PIPES.—BOLTS AND NUTS.—SUNDRY ARTICLES IN WROUGHT AND CAST IRON, COPPER, BRASS, LEAD, TIN, ZINC.—STRENGTH OF TIMBER.—STRENGTH OF CAST IRON.—STRENGTH OF WROUGHT IRON.—STRENGTH OF STEEL.—TENSILE STRENGTH OF COPPER, LEAD, &c.—RESISTANCE OF STONES AND OTHER BUILDING MATERIALS.—RIVETED JOINTS IN BOILER PLATES.—BOILER SHELLS.—WIRE ROPES AND HEMP ROPES.—CHAINS AND CHAIN CABLES.—FRAMING.—HARDNESS OF METALS, ALLOYS, AND STONES.—LABOUR OF ANIMALS.—MECHANICAL PRINCIPLES.—GRAVITY AND FALL OF BODIES.—ACCELERATING AND RETARDING FORCES.—MILL GEARING, SHAFTING, &c.—TRANSMISSION OF MOTIVE POWER.—HEAT.—COMBUSTION: FUELS.—WARMING, VENTILATION, COOKING STOVES.—STEAM.—STEAM ENGINES AND BOILERS.—RAILWAYS.—TRAMWAYS.—STEAM SHIPS.—PUMPING STEAM ENGINES AND PUMPS.—COAL GAS, GAS ENGINES, &c.—AIR IN MOTION.—COMPRESSED AIR.—HOT AIR ENGINES.—WATER POWER.—SPEED OF CUTTING TOOLS.—COLOURS.—ELECTRICAL ENGINEERING.

"Mr. Clark manifests what is an innate perception of what is likely to be useful in a pocket-book, and he is really unrivalled in the art of condensation. It is very difficult to hit upon any mechanical engineering subject concerning which this work supplies no information, and the excellent index at the end adds to its utility. In one word, it is an exceedingly handy and efficient tool, possessed of which the engineer will be saved many a wearisome calculation, or yet more wearisome hunt through various text-books and treatises, and, as such, we can heartily recommend it to our readers."—*The Engineer*.

"It would be found difficult to compress more matter within a similar compass, or produce a book of 650 pages which should be more compact or convenient for pocket reference. . . . Will be appreciated by mechanical engineers of all classes."—*Practical Engineer*.

THE MECHANICAL ENGINEER'S REFERENCE BOOK.

For Machine and Boiler Construction. In Two Parts. Part I. GENERAL ENGINEERING DATA. Part II. BOILER CONSTRUCTION. With 51 Plates and numerous Illustrations. By NELSON FOLEY, M.I.N.A. Second Edition, Revised throughout and much Enlarged. Folio, half-bound, net . **£3 3s.**

PART I.—MEASURES.—CIRCUMFERENCES AND AREAS, &c., SQUARES, CUBES, FOURTH POWERS.—SQUARE AND CUBE ROOTS.—SURFACE OF TUBES.—RECIPROCALLS.—LOGARITHMS.—MENSURATION.—SPECIFIC GRAVITIES AND WEIGHTS.—WORK AND POWER.—HEAT.—COMBUSTION.—EXPANSION AND CONTRACTION.—EXPANSION OF GASES.—STEAM.—STATIC FORCES.—GRAVITATION AND ATTRACTION.—MOTION AND COMPUTATION OF RESULTING FORCES.—ACCUMULATED WORK.—CENTRE AND RADIUS OF GYRATION.—MOMENT OF INERTIA.—CENTRE OF OSCILLATION.—ELECTRICITY.—STRENGTH OF MATERIALS.—ELASTICITY.—TEST SHEETS OF METALS.—FRICTION.—TRANSMISSION OF POWER.—FLOW OF LIQUIDS.—FLOW OF GASES.—AIR PUMPS, SURFACE CONDENSERS, &c.—SPEED OF STEAMSHIPS.—PROPELLERS.—CUTTING TOOLS.—FLANGES.—COPPER SHEETS AND TUBES.—SCREWS, NUTS, BOLT HEADS, &c.—VARIOUS RECIPES AND MISCELLANEOUS MATTER.—WITH DIAGRAMS FOR VALVE-GEAR, BELTING AND ROPES, DISCHARGE AND SUCTION PIPES, SCREW PROPELLERS, AND COPPER PIPES.

PART II.—TREATISE OF POWER OF BOILERS.—USEFUL RATIOS.—NOTES ON CONSTRUCTION.—CYLINDRICAL BOILER SHELLS.—CIRCULAR FURNACES.—FLAT PLATES.—STAYS.—GIRDERS.—SCREWS.—HYDRAULIC TESTS.—RIVETING.—BOILER SETTING, CHIMNEYS, AND MOUNTINGS.—FUELS, &c.—EXAMPLES OF BOILERS AND SPEEDS OF STEAMSHIPS.—NOMINAL AND NORMAL HORSE POWER.—WITH DIAGRAMS FOR ALL BOILER CALCULATIONS AND DRAWINGS OF MANY VARIETIES OF BOILERS.

"Mr. Foley is well fitted to compile such a work. . . . The diagrams are a great feature of the work. . . . Regarding the whole work, it may be very fairly stated that Mr. Foley has produced a volume which will undoubtedly fulfil the desire of the author and become indispensable to all mechanical engineers."—*Marine Engineer*.

"We have carefully examined this work, and pronounce it a most excellent reference book for the use of marine engineers."—*Journal of American Society of Naval Engineers*.

COAL AND SPEED TABLES.

A Pocket Book for Engineers and Steam Users. By NELSON FOLEY, Author of "The Mechanical Engineer's Reference Book." Pocket-size, cloth . **3/6**

TEXT-BOOK ON THE STEAM ENGINE.

With a Supplement on GAS ENGINES, and PART II. on HEAT ENGINES. By T. M. GOODEVE, M.A., Barrister-at-Law, Professor of Mechanics at the Royal College of Science, London; Author of "The Principles of Mechanics," "The Elements of Mechanism," &c. Fourteenth Edition. Crown 8vo, cloth . **6/0**

"Professor Goodeve has given us a treatise on the steam engine which will bear comparison with anything written by Huxley or Maxwell, and we can award it no higher praise."—*Engineer*.

ON GAS ENGINES.

With Appendix describing a Recent Engine with Tube Igniter. By T. M. GOODEVE, M.A. Crown 8vo, cloth . **2/6**

"Like all Mr. Goodeve's writings, the present is no exception in point of general excellence. It is a valuable little volume."—*Mechanical World*.

THE GAS-ENGINE HANDBOOK.

A Manual of Useful Information for the Designer and the Engineer. By E. W. ROBERTS, M.E. With Forty Full-page Engravings. Small Fcap. 8vo, leather. [Just Published. Net **8/6**

A TREATISE ON STEAM BOILERS.

Their Strength, Construction, and Economical Working. By R. WILSON, C.E. Fifth Edition. 12mo, cloth . **6/0**

"The best treatise that has ever been published on steam boilers."—*Engineer*.

"The author shows himself perfect master of his subject, and we heartily recommend all employing steam power to possess themselves of the work."—*Ryland's Iron Trade Circular*.

THE MECHANICAL ENGINEER'S COMPANION

of Areas, Circumferences, Decimal Equivalents, in inches and feet, millimetres, squares, cubes, roots, &c.; Weights, Measures, and other Data. Also Practical Rules for Modern Engine Proportions. By R. EDWARDS, M.Inst.C.E. Fcap. 8vo, cloth. [Just Published. **3/6**

"A very useful little volume. It contains many tables, classified data and memoranda, generally useful to engineers."—*Engineer*.

"What it professes to be, 'a handy office companion,' giving in a succinct form, a variety of information likely to be required by engineers in their everyday office work."—*Nature*.

A HANDBOOK ON THE STEAM ENGINE.

With especial Reference to Small and Medium-sized Engines. For the Use of Engine Makers, Mechanical Draughtsmen, Engineering Students, and users of Steam Power. By HERMAN HAEDER, C.E. Translated from the German with considerable additions and alterations, by H. H. P. POWLES, A.M.I.C.E., M.I.M.E. Second Edition, Revised. With nearly 1,100 Illustrations. Crown 8vo, cloth **9/0**

"A perfect encyclopædia of the steam engine and its details, and one which must take a permanent place in English drawing-offices and workshops."—*A Foreman Pattern-maker*.

"This is an excellent book, and should be in the hands of all who are interested in the construction and design of medium-sized stationary engines. . . . A careful study of its contents and the arrangement of the sections leads to the conclusion that there is probably no other book like it in this country. The volume aims at showing the results of practical experience, and it certainly may claim a complete achievement of this idea."—*Nature*.

"There can be no question as to its value. We cordially commend it to all concerned in the design and construction of the steam engine."—*Mechanical World*.

BOILER AND FACTORY CHIMNEYS.

Their Draught-Power and Stability. With a chapter on *Lightning Conductors*. By ROBERT WILSON, A.I.C.E., Author of "A Treatise on Steam Boilers," &c. Crown 8vo, cloth **3/6**

"A valuable contribution to the literature of scientific building."—*The Builder*.

BOILER MAKER'S READY RECKONER & ASSISTANT.

With Examples of Practical Geometry and Templating, for the Use of Platers, Smiths, and Riveters. By JOHN COURTNEY, Edited by D. K. CLARK, M.I.C.E. Third Edition, 480 pp., with 140 Illustrations. Fcap. 8vo . **7/0**

"No workman or apprentice should be without this book."—*Iron Trade Circular*.

REFRIGERATING & ICE-MAKING MACHINERY.

A Descriptive Treatise for the Use of Persons Employing Refrigerating and Ice-Making Installations, and others. By A. J. WALLIS-TAYLER, A.-M. Inst. C.E. Second Edition, Revised and Enlarged. With Illustrations. Crown 8vo, cloth. [Just Published. **7/6**

"Practical, explicit, and profusely illustrated."—*Glasgow Herald*.

"We recommend the book, which gives the cost of various systems and illustrations showing details of parts of machinery and general arrangements of complete installations."—*Builder*.

"May be recommended as a useful description of the machinery, the processes, and of the facts, figures, and tabulated physics of refrigerating. It is one of the best compilations on the subject."—*Engineer*.

TEA MACHINERY AND TEA FACTORIES.

A Descriptive Treatise on the Mechanical Appliances required in the Cultivation of the Tea Plant and the Preparation of Tea for the Market. By A. J. WALLIS-TAYLER, A.-M. Inst. C.E. Medium 8vo, 468 pp. With 218 Illustrations. [Just Published. **Net 25/0**

SUMMARY OF CONTENTS:—MECHANICAL CULTIVATION OR TILLAGE OF THE SOIL.—PLUCKING OR GATHERING THE LEAF.—TEA FACTORIES.—THE DRESSING, MANUFACTURE OR PREPARATION OF TEA BY MECHANICAL MEANS.—ARTIFICIAL WITHERING OF THE LEAF.—MACHINES FOR ROLLING OR CURLING THE LEAF.—FERMENTING PROCESS.—MACHINES FOR THE AUTOMATIC DRYING OR FIRING OF THE LEAF.—MACHINES FOR NON-AUTOMATIC DRYING OR FIRING OF THE LEAF.—DRYING OR FIRING MACHINES.—BREAKING OR CUTTING, AND SORTING MACHINES.—PACKING THE TEA.—MEANS OF TRANSPORT ON TEA PLANTATIONS.—MISCELLANEOUS MACHINERY AND APPARATUS.—FINAL TREATMENT OF THE TEA.—TABLES AND MEMORANDA.

"The subject of tea machinery is now one of the first interest to a large class of people, to whom we strongly commend the volume."—*Chamber of Commerce Journal*.

"When tea planting was first introduced into the British possessions little, if any, machinery was employed, but now its use is almost universal. This volume contains a very full account of the machinery necessary for the proper outfit of a factory, and also a description of the processes best carried out by this machinery."—*Journal Society of Arts*.

ENGINEERING ESTIMATES, COSTS, AND ACCOUNTS.

A Guide to Commercial Engineering. With numerous examples of Estimates and Costs of Millwright Work, Miscellaneous Productions, Steam Engines and Steam Boilers; and a Section on the Preparation of Costs Accounts. By A GENERAL MANAGER. Second Edition. 8vo, cloth. [Just Published. **12/0**

"This is an excellent and very useful book, covering subject-matter in constant requisition in every factory and workshop. . . . The book is invaluable, not only to the young engineer, but also to the estimate department of every works."—*Builder*.

"We accord the work unqualified praise. The information is given in a plain, straightforward manner, and bears throughout evidence of the intimate practical acquaintance of the author with every phase of commercial engineering."—*Mechanical World*.

AERIAL OR WIRE-ROPE TRAMWAYS.

Their Construction and Management. By A. J. WALLIS-TAYLER, A.M.Inst.C.E.
With 81 Illustrations. Crown 8vo, cloth. *[Just Published. 7/6]*

"This is in its way an excellent volume. Without going into the minutiae of the subject, it yet lays before its readers a very good exposition of the various systems of rope transmission in use, and gives as well not a little valuable information about their working, repair, and management. We can safely recommend it as a useful general treatise on the subject."—*The Engineer*.

"Mr. Tayler has treated the subject as concisely as thoroughness would permit. The book will rank with the best on this useful topic, and we recommend it to those whose business is the transporting of minerals and goods."—*Mining Journal*.

MOTOR CARS OR POWER-CARRIAGES FOR COMMON ROADS.

By A. J. WALLIS-TAYLER, Assoc. Memb. Inst. C.E., Author of "Modern Cycles," &c. 212 pp., with 76 Illustrations. Crown 8vo, cloth . . . **4/6**

"Mr. Wallis-Tayler's book is a welcome addition to the literature of the subject, as it is the production of an Engineer, and has not been written with a view to assist in the promotion of companies. . . . The book is clearly expressed throughout, and is just the sort of work that an engineer, thinking of turning his attention to motor-carriage work, would do well to read as a preliminary to starting operations."—*Engineering*.

PLATING AND BOILER MAKING.

A Practical Handbook for Workshop Operations. By JOSEPH G. HORNER, A.M.I.M.E. 380 pp. with 338 Illustrations. Crown 8vo, cloth . . . **7/6**

"The latest production from the pen of this writer is characterised by that evidence of close acquaintance with workshop methods which will render the book exceedingly acceptable to the practical hand. We have no hesitation in commending the work as a serviceable and practical handbook on a subject which has not hitherto received much attention from those qualified to deal with it in a satisfactory manner."—*Mechanical World*.

PATTERN MAKING.

A Practical Treatise, embracing the Main Types of Engineering Construction, and including Gearing, both Hand and Machine-made, Engine Work, Sheaves and Pulleys, Pipes and Columns, Screws, Machine Parts, Pumps and Cocks, the Moulding of Patterns in Loam and Greensand, &c., together with the methods of estimating the weight of Castings; with an Appendix of Tables for Workshop Reference. By JOSEPH G. HORNER, A.M.I.M.E. Second Edition, Enlarged. With 450 Illustrations. Crown 8vo, cloth . . . **7/6**

"A well-written technical guide, evidently written by a man who understands and has practised what he has written about. . . . We cordially recommend it to engineering students, young journeymen, and others desirous of being initiated into the mysteries of pattern-making."—*Builder*.

"An excellent *vade mecum* for the apprentice who desires to become master of his trade."—*English Mechanic*.

MECHANICAL ENGINEERING TERMS

(Lockwood's Dictionary of). Embracing those current in the Drawing Office, Pattern Shop, Foundry, Fitting, Turning, Smiths', and Boiler Shops, &c., &c. Comprising upwards of 6,000 Definitions. Edited by JOSEPH G. HORNER, A.M.I.M.E. Second Edition, Revised, with Additions. Crown 8vo, cloth **7/6**

"Just the sort of handy dictionary required by the various trades engaged in mechanical engineering. The practical engineering pupil will find the book of great value in his studies, and every foreman engineer and mechanic should have a copy."—*Building News*.

TOOTHED GEARING.

A Practical Handbook for Offices and Workshops. By JOSEPH HORNER, A.M.I.M.E. With 184 Illustrations. Crown 8vo, cloth . . . **6/0**

"We must give the book our unqualified praise for its thoroughness of treatment, and we can heartily recommend it to all interested as the most practical book on the subject yet written."—*Mechanical World*.

FIRE PROTECTION.

A Complete Manual of the Organisation, Machinery, Discipline and General Working of the Fire Brigade of London. By CAPTAIN EYRE M. SHAW, C.B., Chief Officer, Metropolitan Fire Brigade. New and Revised Edition, Demy 8vo, cloth. . . . **Net 5/0**

FIRES, FIRE-ENGINES, AND FIRE BRIGADES.

With a History of Fire-Engines, their Construction, Use, and Management; Foreign Fire Systems; Hints on Fire-Brigades, &c. By CHARLES F. T. YOUNG, C.E. 8vo, cloth . . . **£1 4s.**

"To such of our readers as are interested in the subject of fires and fire apparatus we can most heartily commend this book."—*Engineering*.

STONE-WORKING MACHINERY.

A Manual dealing with the Rapid and Economical Conversion of Stone. With Hints on the Arrangement and Management of Stone Works. By M. POWIS BALE, M.I.M.E. Second Edition, enlarged. With Illustrations. Crown 8vo, cloth. [Just Published. 9/0

"The book should be in the hands of every mason or student of stonework."—*Colliery Guardian*.

"A capital handbook for all who manipulate stone for building or ornamental purposes."—*Machinery Market*.

PUMPS AND PUMPING.

A Handbook for Pump Users. Being Notes on Selection, Construction, and Management. By M. POWIS BALE, M.I.M.E. Fourth Edition. Crown 8vo, cloth. [Just Published. 3/6

"The matter is set forth as concisely as possible. In fact, condensation rather than diffuseness has been the author's aim throughout; yet he does not seem to have omitted anything likely to be of use."—*Journal of Gas Lighting*.

"Thoroughly practical and simply and clearly written."—*Glasgow Herald*.

MILLING MACHINES AND PROCESSES.

A Practical Treatise on Shaping Metals by Rotary Cutters. Including Information on Making and Grinding the Cutters. By PAUL N. HASLUCK, Author of "Lathe-Work." 352 pp. With upwards of 300 Engravings. Large crown 8vo, cloth 12/6

"A new departure in engineering literature. . . . We can recommend this work to all interested in milling machines; it is what it professes to be—a practical treatise."—*Engineer*.

"A capital and reliable book which will no doubt be of considerable service both to those who are already acquainted with the process as well as to those who contemplate its adoption."—*Industries*.

LATHE-WORK.

A Practical Treatise on the Tools, Appliances, and Processes employed in the Art of Turning. By PAUL N. HASLUCK. Seventh Edition. Crown 8vo, cloth. [Just Published. 5/0

"Written by a man who knows not only how work ought to be done, but who also knows how to do it, and how to convey his knowledge to others. To all turners this book would be valuable."—*Engineering*.

"We can safely recommend the work to young engineers. To the amateur it will simply be invaluable. To the student it will convey a great deal of useful information."—*Engineer*.

SCREW-THREADS,

And Methods of Producing Them. With numerous Tables and complete Directions for using Screw-Cutting Lathes. By PAUL N. HASLUCK, Author of "Lathe-Work," &c. With Seventy-four Illustrations. Fifth Edition. Waistcoat-pocket size 1/6

"Full of useful information, hints and practical criticism. Taps, dies, and screwing tools generally are illustrated and their actions described."—*Mechanical World*.

"It is a complete compendium of all the details of the screw-cutting lathe; in fact a *multum-in-parvo* on all the subjects it treats upon."—*Carpenter and Builder*.

TABLES AND MEMORANDA FOR ENGINEERS, MECHANICS, ARCHITECTS, BUILDERS, &c.

Selected and Arranged by FRANCIS SMITH. Sixth Edition, Revised, including ELECTRICAL TABLES, FORMULÆ, and MEMORANDA. Waistcoat-pocket size, limp leather. [Just Published. 1/6

"It would, perhaps, be as difficult to make a small pocket-book selection of notes and formulae to suit ALL engineers as it would be to make a universal medicine; but Mr. Smith's waistcoat-pocket collection may be looked upon as a successful attempt."—*Engineer*.

"The best example we have ever seen of 270 pages of useful matter packed into the dimensions of a card-case."—*Building News*. "A veritable pocket treasury of knowledge."—*Iron*.

POCKET GLOSSARY OF TECHNICAL TERMS.

English-French, French-English; with Tables suitable for the Architectural, Engineering, Manufacturing, and Nautical Professions. By JOHN JAMES FLETCHER, Engineer and Surveyor. Third Edition, 200 pp. Waistcoat-pocket size, limp leather. [Just Published. 1/6

"It is a very great advantage for readers and correspondents in France and England to have so large a number of the words relating to engineering and manufacturers collected in a lilliputian volume. The little book will be useful both to students and travellers."—*Architect*.

"The glossary of terms is very complete, and many of the Tables are new and well arranged. We cordially commend the book."—*Mechanical World*.

THE ENGINEER'S YEAR BOOK FOR 1901.

Comprising Formulæ, Rules, Tables, Data and Memoranda in Civil, Mechanical, Electrical, Marine and Mine Engineering. By H. R. KEMPE, A.M. Inst. C.E., M.I.E.E., Technical Officer of the Engineer-in-Chief's Office, General Post Office, London, Author of "A Handbook of Electrical Testing," "The Electrical Engineer's Pocket-Book," &c. With about 1,000 Illustrations, specially Engraved for the work. Crown 8vo, 800 pp., leather. [Just Published. 8/0

"Represents an enormous quantity of work, and forms a desirable book of reference."—*The Engineer*.

"The volume is distinctly in advance of most similar publications in this country."—*Engineering*.

"This valuable and well-designed book of reference meets the demands of all descriptions of engineers."—*Saturday Review*.

"Teems with up-to-date information in every branch of engineering and construction."—*Building News*.

"The needs of the engineering profession could hardly be supplied in a more admirable, complete and convenient form. To say that it more than sustains all comparisons is praise of the highest sort, and that may justly be said of it."—*Mining Journal*.

"There is certainly room for the newcomer, which supplies explanations and directions, as well as formulæ and tables. It deserves to become one of the most successful of the technical annuals."—*Architect*.

"Brings together with great skill all the technical information which an engineer has to use day by day. It is in every way admirably equipped, and is sure to prove successful."—*Scotsman*.

"The up-to-dateness of Mr. Kempe's compilation is a quality that will not be lost on the busy people for whom the work is intended."—*Glasgow Herald*.

THE PORTABLE ENGINE.

A Practical Manual on its Construction and Management. For the use of Owners and Users of Steam Engines generally. By WILLIAM DYSON WANSBROUGH. Crown 8vo, cloth 3/6

"This is a work of value to those who use steam machinery. . . . Should be read by every one who has a steam engine, on a farm or elsewhere."—*Mark Lane Express*.

"We cordially commend this work to buyers and owners of steam-engines, and to those who have to do with their construction or use."—*Timber Trades Journal*.

"Such a general knowledge of the steam-engine as Mr. Wansbrough furnishes to the reader should be acquired by all intelligent owners and others who use the steam-engine."—*Building News*.

"An excellent text-book of this useful form of engine. The 'Hints to Purchasers' contain a good deal of common-sense and practical wisdom."—*English Mechanic*.

IRON AND STEEL.

A Work for the Forge, Foundry, Factory, and Office. Containing ready, useful, and trustworthy Information for Ironmasters and their Stock-takers; Managers of Bar, Rail, Plate, and Sheet Rolling Mills; Iron and Metal Founders; Iron Ship and Bridge Builders; Mechanical, Mining, and Consulting Engineers; Architects, Contractors, Builders, &c. By CHARLES HOARE, Author of "The Slide Rule," &c. Ninth Edition. 32mo, leather . . . 6/0

"For comprehensiveness the book has not its equal."—*Iron*.

"One of the best of the pocket books."—*English Mechanic*.

CONDENSED MECHANICS.

A Selection of Formulæ, Rules, Tables, and Data for the Use of Engineering Students, Science Classes, &c. In accordance with the Requirements of the Science and Art Department. By W. G. CRAWFORD HUGHES, A.M.I.C.E. Crown 8vo, cloth 2/6

"The book is well fitted for those who are either confronted with practical problems in their work, or are preparing for examination and wish to refresh their knowledge by going through their formulæ again."—*Marine Engineer*.

"It is well arranged, and meets the wants of those for whom it is intended."—*Railway News*.

THE SAFE USE OF STEAM.

Containing Rules for Unprofessional Steam Users. By an ENGINEER. Seventh Edition. Sewed 6d.

"If steam-users would but learn this little book by heart, boiler explosions would become sensations by their rarity."—*English Mechanic*.

THE LOCOMOTIVE ENGINE.

The Autobiography of an Old Locomotive Engine. By ROBERT WEATHERBURN, M.I.M.E. With Illustrations and Portraits of GEORGE and ROBERT STEPHENSON. Crown 8vo, cloth. [Just Published. Net 2/6

SUMMARY OF CONTENTS:—PROLOGUE.—CYLINDERS.—MOTIONS.—CONNECTING RODS.—FRAMES.—WHEELS.—PUMPS, CLACKS, &c.—INJECTORS.—BOILERS.—SMOKE BOX.—CHIMNEY.—WEATHER BOARD AND AWNING.—INTERNAL DISSENSIONS.—ENGINE DRIVERS, &c.

"It would be difficult to imagine anything more ingeniously planned, more cleverly worked out, and more charmingly written. Readers cannot fail to find the volume most enjoyable."—*Glasgow Herald*.

THE LOCOMOTIVE ENGINE AND ITS DEVELOPMENT.

A Popular Treatise on the Gradual Improvements made in Railway Engines between 1803 and 1866. By CLEMENT E. STRETTON, C.E. Fifth Edition, Enlarged. With 120 Illustrations. Crown 8vo, cloth. [Just Published. 3/6

"Students of railway history and all who are interested in the evolution of the modern locomotive will find much to attract and entertain in this volume."—*The Times*.

LOCOMOTIVE ENGINE DRIVING.

A Practical Manual for Engineers in Charge of Locomotive Engines. By MICHAEL REYNOLDS, Member of the Society of Engineers, formerly Locomotive Inspector, L. B. & S. C. R. Ninth Edition. Including a KEY TO THE LOCOMOTIVE ENGINE. Crown 8vo, cloth 4/6

"Mr. Reynolds has supplied a want, and has supplied it well. We can confidently recommend the book not only to the practical driver, but to everyone who takes an interest in the performance of locomotive engines."—*The Engineer*.

"Mr. Reynolds has opened a new chapter in the literature of the day. His treatise is admirable."—*Athenaeum*.

THE MODEL LOCOMOTIVE ENGINEER,

Fireman, and Engine-Boy. Comprising a Historical Notice of the Pioneer Locomotive Engines and their Inventors. By MICHAEL REYNOLDS. Second Edition, with Revised Appendix. Crown 8vo, cloth. [Just Published. 4/6

"From the technical knowledge of the author, it will appeal to the railway man of to-day more forcibly than anything written by Dr. Smiles. . . . The volume contains information of a technical kind, and facts that every driver should be familiar with."—*English Mechanic*.

"We should be glad to see this book in the possession of everyone in the kingdom who has ever laid, or is to lay, hands on a locomotive engine."—*Iron*.

CONTINUOUS RAILWAY BRAKES.

A Practical Treatise on the several Systems in Use in the United Kingdom: their Construction and Performance. With copious Illustrations and numerous Tables. By MICHAEL REYNOLDS. 8vo, cloth 9/0

"A popular explanation of the different brakes. It will be of great assistance in forming public opinion, and will be studied with benefit by those who take an interest in the brake."—*English Mechanic*

STATIONARY ENGINE DRIVING.

A Practical Manual for Engineers in Charge of Stationary Engines. By MICHAEL REYNOLDS. Sixth Edition. Crown 8vo, cloth 4/6

"The author is thoroughly acquainted with his subjects, and his advice on the various points treated is clear and practical. . . . He has produced a manual which is an exceedingly useful one for the class for whom it is specially intended."—*Engineering*.

"Our author leaves no stone unturned. He is determined that his readers shall not only know something about the stationary engine, but all about it."—*Engineer*.

ENGINE-DRIVING LIFE.

Stirring Adventure and Incidents in the Lives of Locomotive Engine-Drivers. By MICHAEL REYNOLDS. Third Edition. Crown 8vo, cloth . 1/6

"Perfectly fascinating. Wilkie Collins's most thrilling conceptions are thrown into the shade by true incidents, endless in their variety, related in every page."—*North British Mail*.

THE ENGINEMAN'S POCKET COMPANION,

And Practical Educator for Enginemen, Boiler Attendants, and Mechanics. By MICHAEL REYNOLDS. With 45 Illustrations and numerous Diagrams. Fourth Edition, Revised. Royal 18mo, strongly bound for pocket wear 3/6

"This admirable work is well suited to accomplish its object, being the honest workmanship of a competent engineer."—*Glasgow Herald*.

THE RECLAMATION OF LAND FROM TIDAL WATERS.

A Handbook for Engineers, Landed Proprietors, and others interested in Works of Reclamation. By ALEXANDER BEAZELEY, M.Inst. C.E. With Illustrations. 8vo, cloth. *[Just Published. Net 10/6]*

"The book shows in a concise way what has to be done in reclaiming land from the sea, and the best way of doing it. The work contains a great deal of practical and useful information which cannot fail to be of service to engineers entrusted with the enclosure of salt marshes, and to land-owners intending to reclaim land from the sea."—*The Engineer*.

"The author has carried out his task efficiently and well, and his book contains a large amount of information of great service to engineers and others interested in works of reclamation."—*Nature*.

MASONRY DAMS FROM INCEPTION TO COMPLETION.

Including numerous Formulæ, Forms of Specification and Tender, Pocket Diagram of Forces, &c. For the use of Civil and Mining Engineers. By C. F. COURTNEY, M. Inst. C.E. 8vo, cloth. *[Just Published. 9/0]*

"The volume contains a good deal of valuable data, and furnishes the engineer with practical advice. The author deals with his subject from the inception to the finish. Many useful suggestions will be found in the remarks on site and position, location of dam, foundations and construction."—*Building News*.

RIVER BARS.

The Causes of their Formation, and their Treatment by "Induced Tidal Scour"; with a Description of the Successful Reduction by this Method of the Bar at Dublin. By I. J. MANN, Assist. Eng. to the Dublin Port and Docks Board. Royal 8vo, cloth **7/6**

"We recommend all interested in harbour works—and, indeed, those concerned in the improvements of rivers generally—to read Mr. Mann's interesting work."—*Engineer*.

TRAMWAYS: THEIR CONSTRUCTION AND WORKING.

Embracing a Comprehensive History of the System; with an exhaustive Analysis of the Various Modes of Traction, including Horse Power, Steam, Cable Traction, Electric Traction, &c.; a Description of the Varieties of Rolling Stock; and ample Details of Cost and Working Expenses. New Edition, Thoroughly Revised, and Including the Progress recently made in Tramway Construction, &c., &c. By D. KINNEAR CLARK, M. Inst. C.E. With 400 Illustrations. 8vo, 780 pp., buckram. *[Just Published. 28/0]*

"The new volume is one which will rank, among tramway engineers and those interested in tramway working, with the Author's world-famed book on railway machinery."—*The Engineer*

PRACTICAL SURVEYING.

A Text-Book for Students preparing for Examinations or for Survey-work in the Colonies. By GEORGE W. USILL, A.M.I.C.E. With 4 Plates and upwards of 330 Illustrations. Sixth Edition. Including Tables of Natural Sines, Tangents, Secants, &c. Crown 8vo, cloth **7/6**; or, on THIN PAPER, leather, gilt edges, for pocket use. **12/6**

"The best forms of instruments are described as to their construction, uses and modes of employment, and there are innumerable hints on work and equipment such as the author, in his experience as surveyor, draughtsman and teacher, has found necessary, and which the student in his inexperience will find most serviceable."—*Engineer*.

"The latest treatise in the English language on surveying, and we have no hesitation in saying that the student will find it a better guide than any of its predecessors. Deserves to be recognised as the first book which should be put in the hands of a pupil of Civil Engineering."—*Architect*.

SURVEYING WITH THE TACHEOMETER.

A practical Manual for the use of Civil and Military Engineers and Surveyors. Including two series of Tables specially computed for the Reduction of Readings in Sexagesimal and in Centesimal Degrees. By NEIL KENNEDY, M. Inst. C.E. With Diagrams and Plates. Demy 8vo, cloth. *[Just Published. Net 10/6]*

"The work is very clearly written, and should remove all difficulties in the way of any surveyor desirous of making use of this useful and rapid instrument."—*Nature*.

AID TO SURVEY PRACTICE.

For Reference in Surveying, Levelling, and Setting-out; and in Route Surveys of Travellers by Land and Sea. With Tables, Illustrations, and Records. By LOWIS D'A. JACKSON, A.M.I.C.E. 8vo, cloth **12/6**

"A valuable *vade-mecum* for the surveyor. We recommend this book as containing an admirable supplement to the teaching of the accomplished surveyor."—*Athenæum*.

"The author brings to his work a fortunate union of theory and practical experience which, aided by a clear and lucid style of writing, renders the book a very useful one."—*Builder*.

ENGINEER'S & MINING SURVEYOR'S FIELD BOOK.

Consisting of a Series of Tables, with Rules, Explanations of Systems, and use of Theodolite for Traverse Surveying and plotting the work with minute accuracy by means of Straight Edge and Set Square only; Levelling with the Theodolite, Casting-out and Reducing Levels to Datum, and Plotting Sections in the ordinary manner; Setting-out Curves with the Theodolite by Tangential Angles and Multiples with Right and Left-hand Readings of the Instrument; Setting-out Curves without Theodolite on the System of Tangential Angles by Sets of Tangents and Offsets; and Earthwork Tables to 80 feet deep, calculated for every 6 inches in depth. By W. DAVIS HASKOLL, C.E. With numerous Woodcuts. Fourth Edition, Enlarged. Crown 8vo, cloth . 12/0

"The book is very handy; the separate tables of sines and tangents to every minute will make it useful for many other purposes, the genuine traverse tables existing all the same."—*Athenaeum*.

"Every person engaged in engineering field operations will estimate the importance of such a work and the amount of valuable time which will be saved by reference to a set of reliable tables prepared with the accuracy and fulness of those given in this volume."—*Railway News*.

LAND AND MARINE SURVEYING.

In Reference to the Preparation of Plans for Roads and Railways; Canals, Rivers, Towns' Water Supplies; Docks and Harbours. With Description and Use of Surveying Instruments. By W. DAVIS HASKOLL, C.E. Second Edition, Revised, with Additions. Large crown 8vo, cloth 9/0

"This book must prove of great value to the student. We have no hesitation in recommending it, feeling assured that it will more than repay a careful study."—*Mechanical World*.

"A most useful book for the student. We strongly recommend it as a carefully-written and valuable text-book. It enjoys a well-deserved repute among surveyors."—*Builder*.

"This volume cannot fail to prove of the utmost practical utility. It may be safely recommended to all students who aspire to become clean and expert surveyors."—*Mining Journal*.

PRINCIPLES AND PRACTICE OF LEVELLING.

Showing its Application to Purposes of Railway and Civil Engineering in the Construction of Roads; with Mr. TELFORD'S Rules for the same. By FREDERICK W. SIMMS, F.G.S., M. Inst. C.E. Eighth Edition, with the addition of LAW'S Practical Examples for Setting-out Railway Curves, and TRAUTWINE'S Field Practice of Laying-out Circular Curves. With 7 Plates and numerous Woodcuts, 8vo, cloth 8/6

. TRAUTWINE ON CURVES may be had separate 5/0

"The text-book on levelling in most of our engineering schools and colleges."—*Engineer*.

"The publishers have rendered a substantial service to the profession, especially to the younger members, by bringing out the present edition of Mr. Simms's useful work."—*Engineering*.

AN OUTLINE OF THE METHOD OF CONDUCTING A TRIGONOMETRICAL SURVEY.

For the Formation of Geographical and Topographical Maps and Plans, Military Reconnaissance, LEVELLING, &c., with Useful Problems, Formulæ, and Tables. By Lieut.-General FROME, R.E. Fourth Edition, Revised and partly Re-written by Major-General Sir CHARLES WARREN, G.C.M.G., R.E. With 19 Plates and 115 Woodcuts, royal 8vo, cloth 16/0

"No words of praise from us can strengthen the position so well and so steadily maintained by this work. Sir Charles Warren has revised the entire work, and made such additions as were necessary to bring every portion of the contents up to the present date."—*Broad Arrow*.

TABLES OF TANGENTIAL ANGLES AND MULTIPLES FOR SETTING-OUT CURVES.

From 5 to 200 Radius. By A. BEAZELEY, M. Inst. C.E. 6th Edition, Revised. With an Appendix on the use of the Tables for Measuring up Curves. Printed on 50 Cards, and sold in a cloth box, waistcoat-pocket size.

[Just Published. 3/6

"Each table is printed on a card, which, placed on the theodolite, leaves the hands free to manipulate the instrument—no small advantage as regards the rapidity of work."—*Engineer*.

"Very handy: a man may know that all his day's work must fall on two of these cards, which he puts into his own card-case, and leaves the rest behind."—*Athenaeum*.

HANDY GENERAL EARTH-WORK TABLES.

Giving the Contents in Cubic Yards of Centre and Slopes of Cuttings and Embankments from 3 inches to 80 feet in Depth or Height, for use with either 66 feet Chain or 100 feet Chain. By J. H. WATSON BUCK, M. Inst. C.E.

On a Sheet mounted in cloth case. [Just Published. 3/6

EARTHWORK TABLES.

Showing the Contents in Cubic Yards of Embankments, Cuttings, &c., of Heights or Depths up to an average of 80 feet. By JOSEPH BROADBENT, C.E., and FRANCIS CAMPIN, C.E. Crown 8vo, cloth **5/0**

"The way in which accuracy is attained, by a simple division of each cross section into three elements, two in which are constant and one variable, is ingenious."—*Athenæum*.

A MANUAL ON EARTHWORK.

By ALEX. J. S. GRAHAM, C.E. With numerous Diagrams. Second Edition. 18mo, cloth **2/6**

THE CONSTRUCTION OF LARGE TUNNEL SHAFTS.

A Practical and Theoretical Essay. By J. H. WATSON BUCK, M. Inst. C.E., Resident Engineer, L. and N. W. R. With Folding Plates, 8vo, cloth **12/0**

"Many of the methods given are of extreme practical value to the mason, and the observations on the form of arch, the rules for ordering the stone, and the construction of the templates, will be found of considerable use. We commend the book to the engineering profession."—*Building News*.

"Will be regarded by civil engineers as of the utmost value, and calculated to save much time and obviate many mistakes."—*Colliery Guardian*.

CAST & WROUGHT IRON BRIDGE CONSTRUCTION

(A Complete and Practical Treatise on), including Iron Foundations. In Three Parts.—Theoretical, Practical, and Descriptive. By WILLIAM HUMBER, A. M. Inst. C.E., and M. Inst. M.E. Third Edition, revised and much improved, with 115 Double Plates (20 of which now first appear in this edition), and numerous Additions to the Text. In 2 vols., imp. 4to, half-bound in morocco **£6 16s. 6d.**

"A very valuable contribution to the standard literature of civil engineering. In addition to elevations, plans, and sections, large scale details are given, which very much enhance the instructive worth of those illustrations."—*Civil Engineer and Architect's Journal*.

"Mr. Humber's stately volumes, lately issued—in which the most important bridges erected during the last five years, under the direction of the late Mr. Brunel, Sir W. Cubitt, Mr. Hawkshaw, Mr. Page, Mr. Fowler, Mr. Hemans, and others among our most eminent engineers, are drawn and specified in great detail."—*Engineer*.

ESSAY ON OBLIQUE BRIDGES

(Practical and Theoretical). With 13 large Plates. By the late GEORGE WATSON BUCK, M.I.C.E. Fourth Edition, revised by his Son, J. H. WATSON BUCK, M.I.C.E.; and with the addition of Description to Diagrams for Facilitating the Construction of Oblique Bridges, by W. H. BARLOW, M.I.C.E. Royal 8vo, cloth **12/0**

"The standard text-book for all engineers regarding skew arches is Mr. Buck's treatise, and it would be impossible to consult a better."—*Engineer*.

"Mr. Buck's treatise is recognised as a standard text-book, and his treatment has divested the subject of many of the intricacies supposed to belong to it. As a guide to the engineer and architect, on a confessedly difficult subject, Mr. Buck's work is unsurpassed."—*Building News*.

THE CONSTRUCTION OF OBLIQUE ARCHES

(A Practical Treatise on). By JOHN HART. Third Edition, with Plates. Imperial 8vo, cloth **8/0**

GRAPHIC AND ANALYTIC STATICS.

In their Practical Application to the Treatment of Stresses in Roofs, Solid Girders, Lattice, Bowstring, and Suspension Bridges, Braced Iron Arches and Piers, and other Frameworks. By R. HUDSON GRAHAM, C.E. Containing Diagrams and Plates to Scale. With numerous Examples, many taken from existing Structures. Specially arranged for Class-work in Colleges and Universities. Second Edition, Revised and Enlarged. 8vo, cloth . . . **16/0**

"Mr. Graham's book will find a place wherever graphic and analytic statics are used or studied."—*Engineer*.

"The work is excellent from a practical point of view, and has evidently been prepared with much care. The directions for working are simple, and are illustrated by an abundance of well-selected examples. It is an excellent text-book for the practical draughtsman."—*Athenæum*.

WEIGHTS OF WROUGHT IRON & STEEL GIRDERS.

A Graphic Table for Facilitating the Computation of the Weights of Wrought Iron and Steel Girders, &c., for Parliamentary and other Estimates. By J. H. WATSON BUCK, M. Inst. C.E. On a Sheet **2/6**

PRACTICAL GEOMETRY.

For the Architect, Engineer, and Mechanic. Giving Rules for the Delineation and Application of various Geometrical Lines, Figures, and Curves. By E. W. TARN, M.A., Architect. 8vo, cloth **9/0**

"No book with the same objects in view has ever been published in which the clearness of the rules laid down and the illustrative diagrams have been so satisfactory."—*Scotsman*.

THE GEOMETRY OF COMPASSES.

Or, Problems Resolved by the mere Description of Circles and the Use of Coloured Diagrams and Symbols. By OLIVER BYRNE. Coloured Plates. Crown 8vo, cloth **3/6**

HANDY BOOK FOR THE CALCULATION OF STRAINS

In Girders and Similar Structures and their Strength. Consisting of Formulæ and Corresponding Diagrams, with numerous details for Practical Application, &c. By WILLIAM HUMBER, A. M. Inst. C.E., &c. Fifth Edition. Crown 8vo, with nearly 100 Woodcuts and 3 Plates, cloth **7/6**

"The formulæ are neatly expressed, and the diagrams good."—*Athenæum*.

"We heartily commend this really *handy* book to our engineer and architect readers."—*English Mechanic*.

TRUSSES OF WOOD AND IRON.

Practical Applications of Science in Determining the Stresses, Breaking Weights, Safe Loads, Scantlings, and Details of Construction. With Complete Working Drawings. By WILLIAM GRIFFITHS, Surveyor. 8vo, cloth. **4/6**

"This handy little book enters so minutely into every detail connected with the construction of roof trusses that no student need be ignorant of these matters."—*Practical Engineer*.

THE STRAINS ON STRUCTURES OF IRONWORK.

With Practical Remarks on Iron Construction. By F. W. SHEILDS, M.I.C.E. 8vo, cloth **5/0**

A TREATISE ON THE STRENGTH OF MATERIALS.

With Rules for Application in Architecture, the Construction of Suspension Bridges, Railways, &c. By PETER BARLOW, F.R.S. A new Edition, revised by his Sons, P. W. BARLOW, F.R.S., and W. H. BARLOW, F.R.S.; to which are added, Experiments, by HODGKINSON, FAIRBAIRN, and KIRKALDY; and Formulæ for calculating Girders, &c. Arranged and Edited by WM. HUMBER, A. M. Inst. C.E. 8vo, cloth **18/0**

"Valuable alike to the student tyro, and the experienced practitioner, it will always rank in future as it has hitherto done, as the standard treatise on that particular subject."—*Engineer*.

"As a scientific work of the first class, it deserves a foremost place on the bookshelves of every civil engineer and practical mechanic."—*English Mechanic*.

SAFE RAILWAY WORKING.

A Treatise on Railway Accidents, their Cause and Prevention; with a Description of Modern Appliances and Systems. By CLEMENT E. STRETTON, C.E., Vice-President and Consulting Engineer, Amalgamated Society of Railway Servants. With Illustrations and Coloured Plates. Third Edition, Enlarged. Crown 8vo, cloth **3/6**

"A book for the engineer, the directors, the managers; and, in short, all who wish for information on railway matters will find a perfect encyclopædia in 'Safe Railway Working.'"—*Railway Review*.

"We commend the remarks on railway signalling to all railway managers, especially where a uniform code and practice is advocated."—*Herepath's Railway Journal*.

EXPANSION OF STRUCTURES BY HEAT.

By JOHN KEILY, C.E., late of the Indian Public Works Department. Crown 8vo, cloth **3/6**

"The aim the author has set before him, viz., to show the effects of heat upon metallic and other structures, is a laudable one, for this is a branch of physics upon which the engineer or architect can find but little reliable and comprehensive data in books."—*Builder*.

THE PROGRESS OF MODERN ENGINEERING.

Complete in Four Volumes, imperial 4to, half-morocco, price **£12 12s.**

Each volume sold separately, as follows:—

FIRST SERIES, Comprising Civil, Mechanical, Marine, Hydraulic, Railway, Bridge, and other Engineering Works, &c. By WILLIAM HUMBER, A. M. Inst. C.E., &c. Imp. 4to, with 36 Double Plates, drawn to a large scale, Photographic Portrait of John Hawkshaw, C.E., F.R.S., &c., and copious descriptive Letterpress, Specifications, &c. Half-morocco . . . **£3 3s.**

LIST OF THE PLATES AND DIAGRAMS.

VICTORIA STATION AND ROOF, L. B. & S. C. R. (8 PLATES); SOUTHPORT PIER (2 PLATES); VICTORIA STATION AND ROOF, L. C. & D. AND G. W. R. (6 PLATES); ROOF OF CREMORNE MUSIC HALL; BRIDGE OVER G. N. RAILWAY; ROOF OF STATION, DUTCH RHENISH RAIL. (2 PLATES); BRIDGE OVER THE THAMES, WEST LONDON EXTENSION RAILWAY (5 PLATES); ARMOUR PLATES; SUSPENSION BRIDGE, THAMES (4 PLATES); THE ALLEN ENGINE; SUSPENSION BRIDGE, AVON (3 PLATES); UNDERGROUND RAILWAY (3 PLATES).

HUMBER'S MODERN ENGINEERING.

SECOND SERIES. Imp. 4to, with 3 Double Plates, Photographic Portrait of Robert Stephenson, C.E., M.P., F.R.S., &c., and copious descriptive Letterpress, Specifications, &c. Half-morocco . . . **£3 3s.**

LIST OF THE PLATES AND DIAGRAMS.

BIRKENHEAD DOCKS, LOW WATER BASIN (15 PLATES); CHARING CROSS STATION ROOF, C. C. RAILWAY (3 PLATES); DIGSWELL VIADUCT, GREAT NORTHERN RAILWAY; ROBBERY WOOD VIADUCT, GREAT NORTHERN RAILWAY; IRON PERMANENT WAY; CLYDACH VIADUCT, MERTHYR, TREDEGAR, AND ABERGAVENNY RAILWAY; EBBW VIADUCT, MERTHYR, TREDEGAR, AND ABERGAVENNY RAILWAY; COLLEGE WOOD VIADUCT, CORNWALL RAILWAY; DUBLIN WINTER PALACE ROOF (3 PLATES); BRIDGE OVER THE THAMES, L. C. & D. RAILWAY (6 PLATES); ALBERT HARBOUR, GREENOCK (4 PLATES).

HUMBER'S MODERN ENGINEERING.

THIRD SERIES. Imp. 4to, with 40 Double Plates, Photographic Portrait of J. R. M'Clean, late Pres. Inst. C.E., and copious descriptive Letterpress, Specifications, &c. Half-morocco . . . **£3 3s.**

LIST OF THE PLATES AND DIAGRAMS.

MAIN DRAINAGE, METROPOLIS.—*North Side.*—MAP SHOWING INTERCEPTION OF SEWERS; MIDDLE LEVEL SEWER (2 PLATES); OUTFALL SEWER, BRIDGE OVER RIVER LEA (3 PLATES); OUTFALL SEWER, BRIDGE OVER MARSH LANE, NORTH WOOLWICH RAILWAY, AND BOW AND BARKING RAILWAY JUNCTION; OUTFALL SEWER, BRIDGE OVER BOW AND BARKING RAILWAY (3 PLATES); OUTFALL SEWER, BRIDGE OVER EAST LONDON WATER-WORKS' FEEDER (2 PLATES); OUTFALL SEWER RESERVOIR (2 PLATES); OUTFALL SEWER, TUMBLING BAY AND OUTLET; OUTFALL SEWER, PENSTOCKS. *South Side.*—OUTFALL SEWER, BERMONDSEY BRANCH (2 PLATES); OUTFALL SEWER, RESERVOIR AND OUTLET (4 PLATES); OUTFALL SEWER, FILTH HOIST; SECTIONS OF SEWERS NORTH AND SOUTH SIDES).

THAMES EMBANKMENT.—SECTION OF RIVER WALL; STEAMBOAT PIER, WESTMINSTER (2 PLATES); LANDING STAIRS BETWEEN CHARING CROSS AND WATERLOO BRIDGES; YORK GATE (2 PLATES); OVERFLOW AND OUTLET AT SAVOY STREET SEWER (3 PLATES); STEAMBOAT PIER, WATERLOO BRIDGE (3 PLATES); JUNCTION OF SEWERS, PLANS AND SECTIONS; GULLIES, PLANS AND SECTIONS; ROLLING STOCK; GRANITE AND IRON FORTS.

HUMBER'S MODERN ENGINEERING.

FOURTH SERIES. Imp. 4to, with 36 Double Plates, Photographic Portrait of John Fowler, late Pres. Inst. C.E., and copious descriptive Letterpress, Specifications, &c. Half-morocco . . . **£3 3s.**

LIST OF THE PLATES AND DIAGRAMS.

ABBAY MILLS PUMPING STATION, MAIN DRAINAGE, METROPOLIS (4 PLATES); BARROW DOCKS (5 PLATES); MANQUIS VIADUCT, SANTIAGO AND VALPARAISO RAILWAY, (2 PLATES); ADAM'S LOCOMOTIVE, ST. HELEN'S CANAL RAILWAY (2 PLATES); CANNON STREET STATION ROOF, CHARING CROSS RAILWAY (3 PLATES); ROAD BRIDGE OVER THE RIVER MOKA (2 PLATES); TELEGRAPHIC APPARATUS FOR MESOPOTAMIA; VIADUCT OVER THE RIVER WYE, MIDLAND RAILWAY (3 PLATES); ST. GERMANS VIADUCT, CORNWALL RAILWAY (2 PLATES); WROUGHT-IRON CYLINDER FOR DIVING BELL; MILLWALL DOCKS (6 PLATES); MILROY'S PATENT EXCAVATOR; METROPOLITAN DISTRICT RAILWAY (6 PLATES); HARBOURS, PORTS, AND BREAKWATERS (3 PLATES).

MARINE ENGINEERING, SHIPBUILDING, NAVIGATION, &c.

THE NAVAL ARCHITECT'S AND SHIPBUILDER'S

POCKET-BOOK of Formulæ, Rules, and Tables, and Marine Engineer's and Surveyor's Handy Book of Reference. By CLEMENT MACKROW, M.I.N.A. Seventh Edition, 700 pp., with 300 Illustrations. Fcap., leather . . . **12/6**

SUMMARY OF CONTENTS:—SIGNS AND SYMBOLS, DECIMAL FRACTIONS.—TRIGONOMETRY.—PRACTICAL GEOMETRY.—MENSURATION.—CENTRES AND MOMENTS OF FIGURES.—MOMENTS OF INERTIA AND RADII OF GYRATION.—ALGEBRAICAL EXPRESSIONS FOR SIMPSON'S RULES.—MECHANICAL PRINCIPLES.—CENTRE OF GRAVITY.—LAWS OF MOTION.—DISPLACEMENT, CENTRE OF BUOYANCY.—CENTRE OF GRAVITY OF SHIP'S HULL.—STABILITY CURVES AND METACENTRES.—SEA AND SHALLOW-WATER WAVES.—ROLLING OF SHIPS.—PROPULSION AND RESISTANCE OF VESSELS.—SPEED TRIALS.—SAILING, CENTRE OF EFFORT.—DISTANCES DOWN RIVERS, COAST LINES.—STEERING AND RUDDERS OF VESSELS.—LAUNCHING CALCULATIONS AND VELOCITIES.—WEIGHT OF MATERIAL AND GEAR.—GUN PARTICULARS AND WEIGHT.—STANDARD GAUGES.—RIVETED JOINTS AND RIVETING.—STRENGTH AND TESTS OF MATERIALS.—BINDING AND SHEARING STRESSES, &c.—STRENGTH OF SHAFTING, PILLARS, WHEELS, &c.—HYDRAULIC DATA, &c.—CONIC SECTIONS, CATENARIAN CURVES.—MECHANICAL POWERS, WORK.—BOARD OF TRADE REGULATIONS FOR BOILERS AND ENGINES.—BOARD OF TRADE REGULATIONS FOR SHIPS.—LLOYD'S RULES FOR BOILERS.—LLOYD'S WEIGHT OF CHAINS.—LLOYD'S SCANTLINGS FOR SHIPS.—DATA OF ENGINES AND VESSELS.—SHIPS' FITTINGS AND TESTS.—SEASONING PRESERVING TIMBER.—MEASUREMENT OF TIMBER.—ALLOYS, PAINTS, VARNISHES.—DATA FOR STOWAGE.—ADMIRALTY TRANSPORT REGULATIONS.—RULES FOR HORSE-POWER, SCREW PROPELLERS, &c.—PERCENTAGES FOR BUTT STRAPS, &c.—PARTICULARS OF YACHTS.—MASTING AND RIGGING VESSELS.—DISTANCES OF FOREIGN PORTS.—TONNAGE TABLES.—VOCABULARY OF FRENCH AND ENGLISH TERMS.—ENGLISH WEIGHTS AND MEASURES.—FOREIGN WEIGHTS AND MEASURES.—DECIMAL EQUIVALENTS.—FOREIGN MONEY.—DISCOUNT AND WAGES TABLES.—USEFUL NUMBERS AND READY RECKONERS.—TABLES OF CIRCULAR MEASURES.—TABLES OF AREAS OF AND CIRCUMFERENCES OF CIRCLES.—TABLES OF AREAS OF SEGMENTS OF CIRCLES.—TABLES OF SQUARES AND CUBES AND ROOTS OF NUMBERS.—TABLES OF LOGARITHMS OF NUMBERS.—TABLES OF HYPERBOLIC LOGARITHMS.—TABLES OF NATURAL SINES, TANGENTS, &c.—TABLES OF LOGARITHMIC SINES, TANGENTS, &c.

"In these days of advanced knowledge a work like this is of the greatest value. It contains a vast amount of information. We unhesitatingly say that it is the most valuable compilation for its specific purpose that has ever been printed. No naval architect, engineer, surveyor, or seaman, wood or iron shipbuilder, can afford to be without this work."—*Nautical Magazine*.

"Should be used by all who are engaged in the construction or design of vessels. . . . Will be found to contain the most useful tables and formulæ required by shipbuilders, carefully collected from the best authorities, and put together in a popular and simple form. The book is one of exceptional merit."—*Engineer*.

"The professional shipbuilder has now, in a convenient and accessible form, reliable data for solving many of the numerous problems that present themselves in the course of his work."—*Iron*.

"There is no doubt that a pocket-book of this description must be a necessity in the shipbuilding trade. . . . The volume contains a mass of useful information clearly expressed and presented in a handy form."—*Marine Engineer*.

WANNAN'S MARINE ENGINEER'S GUIDE

To Board of Trade Examinations for Certificates of Competency. Containing all Latest Questions to Date, with Simple, Clear, and Correct Solutions; Elementary and Verbal Questions and Answers; complete Set of Drawings with Statements completed. By A. C. WANNAN, C.E., and E. W. I. WANNAN, M.I.M.E. Illustrated with numerous Engravings. Crown 8vo, 370 pp., cloth . . . **8/6**

"The book is clearly and plainly written and avoids unnecessary explanations and formulas, and we consider it a valuable book for students of marine engineering."—*Nautical Magazine*.

WANNAN'S MARINE ENGINEER'S POCKET-BOOK.

Containing the Latest Board of Trade Rules and Data for Marine Engineers. By A. C. WANNAN. Second Edition, carefully Revised. Square 18mo, with thumb Index, leather . . . **5/0**

"There is a great deal of useful information in this little pocket-book. It is of the rule-of-thumb order, and is, on that account, well adapted to the uses of the sea-going engineer."—*Engineer*.

MARINE ENGINES AND STEAM VESSELS.

A Treatise on. By ROBERT MURRAY, C.E. Eighth Edition, thoroughly Revised, with considerable Additions by the Author and by GEORGE CARLISLE, C.E., Senior Surveyor to the Board of Trade. 12mo, cloth. **4/6**

SEA TERMS, PHRASES, AND WORDS

(Technical Dictionary of) used in the English and French Languages (English-French, French-English). For the Use of Seamen, Engineers, Pilots, Shipbuilders, Shipowners, and Ship-brokers. Compiled by W. PIRRIE, late of the African Steamship Company. Fcap. 8vo, cloth limp **5/0**

"This volume will be highly appreciated by seamen, engineers, pilots, shipbuilders and ship-owners. It will be found wonderfully accurate and complete."—*Scotsman*.

"A very useful dictionary, which has long been wanted by French and English engineers, masters, officers and others."—*Shipping World*.

ELECTRIC SHIP-LIGHTING.

A Handbook on the Practical Fitting and Running of Ships' Electrical Plant, for the Use of Shipowners and Builders, Marine Electricians and Sea-going Engineers in Charge. By J. W. URQUHART, Author of "Electric Light," "Dynamo Construction," &c. Second Edition, Revised and Extended. 326 pp., with 88 Illustrations. Crown 8vo, cloth. [*Just Published*]. **7/6**

MARINE ENGINEER'S POCKET-BOOK.

Consisting of useful Tables and Formulæ. By FRANK PROCTOR, A.I.N.A. Third Edition. Royal 32mo, leather, gilt edges, with strap **4/0**

"We recommend it to our readers as going far to supply a long-felt want."—*Naval Science*.

"A most useful companion to all marine engineers."—*United Service Gazette*.

ELEMENTARY ENGINEERING.

A Manual for Young Marine Engineers and Apprentices. In the Form of Questions and Answers on Metals, Alloys, Strength of Materials, Construction and Management of Marine Engines and Boilers, Geometry, &c., &c. With an Appendix of Useful Tables. By J. S. BREWER. Crown 8vo, cloth. **1/6**

"Contains much valuable information for the class for whom it is intended, especially in the chapters on the management of boilers and engines."—*Nautical Magazine*.

PRACTICAL NAVIGATION.

Consisting of THE SAILOR'S SEA-BOOK, by JAMES GREENWOOD and W. H. ROSSER; together with the exquisite Mathematical and Nautical Tables for the Working of the Problems, by HENRY LAW, C.E., and Professor J. R. YOUNG. Illustrated. 12mo, strongly half-bound **7/0**

THE ART AND SCIENCE OF SAILMAKING.

By SAMUEL B. SADLER, Practical Sailmaker, late in the employment of Messrs. Ratsey and Laphorne, of Cowes and Gosport. With Plates and other Illustrations. Small 4to, cloth **12/6**

"This extremely practical work gives a complete education in all the branches of the manufacture, cutting out, roping, seaming, and goring. It is copiously illustrated, and will form a first-rate text-book and guide."—*Portsmouth Times*.

CHAIN CABLES AND CHAINS.

Comprising Sizes and Curves of Links, Studs, &c., Iron for Cables and Chains, Chain Cable and Chain Making, Forming and Welding Links, Strength of Cables and Chains, Certificates for Cables, Marking Cables, Prices of Chain Cables and Chains, Historical Notes, Acts of Parliament, Statutory Tests, Charges for Testing, List of Manufacturers of Cables, &c., &c. By THOMAS W. TRAILL, F.E.R.N., M.Inst.C.E., Engineer-Surveyor-in-Chief, Board of Trade, Inspector of Chain Cable and Anchor Proving Establishments, and General Superintendent Lloyd's Committee on Proving Establishments. With numerous Tables, Illustrations, and Lithographic Drawings. Folio, cloth, bevelled boards **£2 2s.**

"It contains a vast amount of valuable information. Nothing seems to be wanting to make it a complete and standard work of reference on the subject."—*Nautical Magazine*.

MINING, METALLURGY, AND COLLIERY WORKING.

THE METALLURGY OF GOLD.

A Practical Treatise on the Metallurgical Treatment of Gold-bearing Ores. Including the Assaying, Melting, and Refining of Gold. By M. EISSLER, Mining Engineer, A.I.M.E., Member of the Institute of Mining and Metallurgy. Author of "Modern High Explosives," "The Metallurgy of Silver," &c., &c. Fifth Edition, Enlarged and Re-arranged. With over 300 illustrations and numerous Folding Plates. Medium 8vo, cloth.

[Just Published. Net 21/0

"This book thoroughly deserves its title of a 'Practical Treatise.' The whole process of gold milling, from the breaking of the quartz to the assay of the bullion, is described in clear and orderly narrative and with much, but not too much, fulness of detail."—*Saturday Review*.

"The work is a storehouse of information and valuable data, and we strongly recommend it to all professional men engaged in the gold-mining industry."—*Mining Journal*.

THE CYANIDE PROCESS OF GOLD EXTRACTION.

Including its Practical Application on the Witwatersrand Gold Fields in South Africa. By M. EISSLER, M.E., Author of "The Metallurgy of Gold," &c. With Diagrams and Working Drawings. Second Edition, Revised and Enlarged. 8vo, cloth 7/6

"This book is just what was needed to acquaint mining men with the actual working of a process which is not only the most popular, but is, as a general rule, the most successful for the extraction of gold from tailings."—*Mining Journal*.

"The work will prove invaluable to all interested in gold mining, whether metallurgists or as investors."—*Chemical News*.

DIAMOND DRILLING FOR GOLD & OTHER MINERALS.

A Practical Handbook on the Use of Modern Diamond Core Drills in Prospecting and Exploiting Mineral-Bearing Properties, including Particulars of the Costs of Apparatus and Working. By G. A. DENNY, M.N.E. Inst. M.E., M.I.M. and M. Author of "The Klerksdorp Goldfields." Medium 8vo, 168 pp., with Illustrative Diagrams. [Just Published. 12/6

"There is certainly scope for a work on diamond drilling, and Mr. Denny deserves grateful recognition for supplying a decided want. We strongly recommend every board of directors to carefully peruse the pages treating of the applicability of diamond drilling to auriferous deposits, and, under certain conditions, its advantages over shaft sinking for systematic prospecting, both from the surface and underground. The author has given us a valuable volume of eminently practical data that should be in the possession of those interested in mining."—*Mining Journal*.

"Mr. Denny's handbook is the first English work to give a detailed account of the use of modern diamond core-drills in searching for mineral deposits. The work contains much information of a practical character, including particulars of the cost of apparatus and of working."—*Nature*.

FIELD TESTING FOR GOLD AND SILVER.

A Practical Manual for Prospectors and Miners. By W. H. MERRITT, M.N.E. Inst. M.E., A.R.S.M., &c. With Photographic Plates and other Illustrations. Fcap. 8vo, leather. [Just Published. Net 5/0

"As an instructor of prospectors' classes Mr. Merritt has the advantage of knowing exactly the information likely to be most valuable to the miner in the field. The contents cover all the details of sampling and testing gold and silver ores. The work will be a useful addition to a prospector's kit."—*Mining Journal*.

"It gives the gist of the author's experience as a teacher of prospectors, and is a book which no prospector could use habitually without finding it pay out well."—*Scotsman*.

THE PROSPECTOR'S HANDBOOK.

A Guide for the Prospector and Traveller in search of Metal-Bearing or other Valuable Minerals. By J. W. ANDERSON, M.A. (Camb.), F.R.G.S., Author of "Fiji and New Caledonia." Eighth Edition, thoroughly Revised and much Enlarged. Small crown 8vo, cloth, 3/6; or, leather, pocket-book form, with tuck. [Just Published. 4/6

"Will supply a much-felt want, especially among Colonists, in whose way are so often thrown many mineralogical specimens the value of which it is difficult to determine."—*Engineer*.

"How to find commercial minerals, and how to identify them when they are found, are the leading points to which attention is directed. The author has managed to pack as much practical detail into his pages as would supply material for a book three times its size."—*Mining Journal*.

THE METALLURGY OF SILVER.

A Practical Treatise on the Amalgamation, Roasting, and Lixiviation of Silver Ores. Including the Assaying, Melting, and Refining of Silver Bullion. By M. EISSLER, Author of "The Metallurgy of Gold," &c. Third Edition. Crown 8vo, cloth **10/6**

"A practical treatise, and a technical work which we are convinced will supply a long-felt want amongst practical men, and at the same time be of value to students and others indirectly connected with the industries."—*Mining Journal*.

"From first to last the book is thoroughly sound and reliable."—*Colliery Guardian*.

"For chemists, practical miners, assayers, and investors alike we do not know of any work on the subject so handy and yet so comprehensive."—*Glasgow Herald*.

THE METALLURGY OF ARGENTIFEROUS LEAD.

A Practical Treatise on the Smelting of Silver-Lead Ores and the Refining of Lead Bullion. Including Reports on various Smelting Establishments and Descriptions of Modern Smelting Furnaces and Plants in Europe and America. By M. EISSLER, M.E., Author of "The Metallurgy of Gold," &c. Crown 8vo, 400 pp., with 183 Illustrations, cloth **12/6**

"The numerous metallurgical processes, which are fully and extensively treated of, embrace all the stages experienced in the passage of the lead from the various natural states to its issue from the refinery as an article of commerce."—*Practical Engineer*.

"The present volume fully maintains the reputation of the author. Those who wish to obtain a thorough insight into the present state of this industry cannot do better than read this volume, and all mining engineers cannot fail to find many useful hints and suggestions in it."—*Industries*.

METALLIFEROUS MINERALS AND MINING.

By D. C. DAVIES, F.G.S., Mining Engineer. Sixth Edition, thoroughly Revised and much Enlarged by his Son, E. HENRY DAVIES, M.E., F.G.S. 600 pp., with 173 Illustrations. Large crown 8vo, cloth **12/6**

[Just Published. Net 12/6]

"Neither the practical miner nor the general reader, interested in mines, can have a better book for his companion and his guide."—*Mining Journal*.

"We are doing our readers a service in calling their attention to this valuable work."—*Mining World*.

"As a history of the present state of mining throughout the world this book has a real value, and it supplies an actual want."—*Athenæum*.

MACHINERY FOR METALLIFEROUS MINES.

A Practical Treatise for Mining Engineers, Metallurgists, and Managers of Mines. By E. HENRY DAVIES, M.E., F.G.S. Crown 8vo, 580 pp., with upwards of 300 Illustrations, cloth **12/6**

"Mr. Davies, in this handsome volume, has done the advanced student and the manager of mines good service. Almost every kind of machinery in actual use is carefully described, and the woodcuts and plates are good."—*Athenæum*.

"From cover to cover the work exhibits all the same characteristics which excite the confidence and attract the attention of the student as he peruses the first page. The work may safely be recommended. By its publication the literature connected with the industry will be enriched and the reputation of its author enhanced."—*Mining Journal*.

EARTHY AND OTHER MINERALS AND MINING.

By D. C. DAVIES, F.G.S., Author of "Metalliferous Minerals," &c. Third Edition, Revised and Enlarged by his Son, E. HENRY DAVIES, M.E., F.G.S. With about 100 Illustrations. Crown 8vo, cloth **12/6**

"We do not remember to have met with any English work on mining matters that contains the same amount of information packed in equally convenient form."—*Academy*.

"We should be inclined to rank it as among the very best of the handy technical and trades manuals which have recently appeared."—*British Quarterly Review*.

BRITISH MINING.

A Treatise on the History, Discovery, Practical Development, and Future Prospects of Metalliferous Mines in the United Kingdom. By ROBERT HUNT, F.R.S., late Keeper of Mining Records. Upwards of 950 pp., with 230 Illustrations. Second Edition, Revised. Super-royal 8vo, cloth **£2 2s.**

"The book is a treasure-house of statistical information on mining subjects, and we know of no other work embodying so great a mass of matter of this kind. Were this the only merit of Mr. Hunt's volume it would be sufficient to render it indispensable in the library of every one interested in the development of the mining and metallurgical industries of this country."—*Athenæum*.

POCKET-BOOK FOR MINERS AND METALLURGISTS.

Comprising Rules, Formulæ, Tables, and Notes for Use in Field and Office Work. By F. DANVERS POWER, F.G.S., M.E. Second Edition, Corrected. Fcap. 8vo, leather. [Just Published. 9/0

"This excellent book is an admirable example of its kind, and ought to find a large sale amongst English-speaking prospectors and mining engineers"—*Engineering*.

THE MINER'S HANDBOOK.

A Handy Book of Reference on the subjects of Mineral Deposits, Mining Operations, Ore Dressing, &c. For the Use of Students and others interested in Mining Matters. By JOHN MILNE, F.R.S., Professor of Mining in the Imperial University of Japan. Revised Edition. Fcap. 8vo, leather. 7/6

"Professor Milne's handbook is sure to be received with favour by all connected with mining, and will be extremely popular among students."—*Athenæum*.

THE IRON ORES of GREAT BRITAIN and IRELAND.

Their Mode of Occurrence, Age and Origin, and the Methods of Searching for and Working Them. With a Notice of some of the Iron Ores of Spain. By J. D. KENDALL, F.G.S., Mining Engineer. Crown 8vo, cloth. 16/0

"The author has a thorough practical knowledge of his subject, and has supplemented a careful study of the available literature by unpublished information derived from his own observations. The result is a very useful volume, which cannot fail to be of value to all interested in the iron industry of the country."—*Industries*.

MINE DRAINAGE.

A Complete Practical Treatise on Direct-Acting Underground Steam Pumping Machinery. By STEPHEN MICHELL. Second Edition, Re-written and Enlarged, 390 pp. With about 250 Illustrations. Royal 8vo, cloth.

[Just Published. Net 25/0

SUMMARY OF CONTENTS:—HORIZONTAL PUMPING ENGINES.—ROTARY AND NON-ROTARY HORIZONTAL ENGINES.—SIMPLE AND COMPOUND STEAM PUMPS.—VERTICAL PUMPING ENGINES.—ROTARY AND NON-ROTARY VERTICAL ENGINES.—SIMPLE AND COMPOUND STEAM PUMPS.—TRIPLE-EXPANSION STEAM PUMPS.—PULSATING STEAM PUMPS.—PUMP VALVES.—SINKING PUMPS, &c., &c.

"This volume contains an immense amount of important and interesting new matter. The book should undoubtedly prove of great use to all who wish for information on the subject, inasmuch as the different patterns of steam pumps are not alone lucidly described and clearly illustrated, but in addition numerous tables are supplied, in which their sizes, capacity, price, &c., are set forth, hence facilitating immensely the rational selection of a pump to suit any purpose that the reader may desire, or, on the other hand, supplying him with useful information about any of the pumps that come within the scope of the volume."—*The Engineer*.

THE COLLIERY MANAGER'S HANDBOOK.

A Comprehensive Treatise on the Laying-out and Working of Collieries, Designed as a Book of Reference for Colliery Managers, and for the Use of Coal Mining Students preparing for First-class Certificates. By CALEB PAMELY, Mining Engineer and Surveyor; Member of the North of England Institute of Mining and Mechanical Engineers; and Member of the South Wales Institute of Mining Engineers. With 700 Plans, Diagrams, and other Illustrations. Fourth Edition, Revised and Enlarged, medium 8vo, over 900 pp. Strongly bound. £1 5s.

SUMMARY OF CONTENTS:—GEOLOGY.—SEARCH FOR COAL.—MINERAL LEASES AND OTHER HOLDINGS.—SHAFT SINKING.—FITTING UP THE SHAFT AND SURFACE ARRANGEMENTS.—STEAM BOILERS AND THEIR FITTINGS.—TIMBERING AND WALLING.—NARROW WORK AND METHODS OF WORKING.—UNDERGROUND CONVEYANCE.—DRAINAGE.—THE GASES MET WITH IN MINES; VENTILATION.—ON THE FRICTION OF AIR IN MINES.—THE PRIESTMAN OIL ENGINE; PETROLEUM AND NATURAL GAS.—SURVEYING AND PLANNING.—SAFETY LAMPS AND FIREDAMP DETECTORS.—SUNDRY AND INCIDENTAL OPERATIONS AND APPLIANCES.—COLLIERY EXPLOSIONS.—MISCELLANEOUS QUESTIONS AND ANSWERS.—Appendix: SUMMARY OF REPORT OF H.M. COMMISSIONERS ON ACCIDENTS IN MINES.

"Mr. Pameley has not only given us a comprehensive reference book of a very high order, suitable to the requirements of mining engineers and colliery managers, but has also provided mining students with a class-book that is as interesting as it is instructive."—*Colliery Manager*.

"Mr. Pameley's work is eminently suited to the purpose for which it is intended, being clear, interesting, exhaustive, rich in detail, and up to date, giving descriptions of the latest machines in every department. A mining engineer could scarcely go wrong who followed this work."—*Colliery Guardian*.

"This is the most complete 'all-round' work on coal-mining published in the English language. . . . No library of coal-mining books is complete without it."—*Colliery Engineer* (Scranton, Pa., U.S.A.).

COLLIERY WORKING AND MANAGEMENT.

Comprising the Duties of a Colliery Manager, the Oversight and Arrangement of Labour and Wages, and the different Systems of Working Coal Seams. By H. F. BULMAN and R. A. S. REDMAYNE. 350 pp., with 28 Plates and other Illustrations, including Underground Photographs. Medium 8vo, cloth. [Just Published. 15/0

"This is, indeed, an admirable Handbook for Colliery Managers, in fact it is an indispensable adjunct to a Colliery Manager's education, as well as being a most useful and interesting work on the subject for all who in any way have to do with coal mining. The underground photographs are an attractive feature of the work, being very lifelike and necessarily true representations of the scenes they depict."—*Colliery Guardian*.

"Mr. Bulman and Mr. Redmayne, who are both experienced Colliery Managers of great literary ability, are to be congratulated on having supplied an authoritative work dealing with a side of the subject of coal mining which has hitherto received but scant treatment. The authors elucidate their text by 119 woodcuts and 28 plates, most of the latter being admirable reproductions of photographs taken underground with the aid of the magnesium flash-light. These illustrations are excellent."—*Nature*.

COAL AND COAL MINING.

By the late Sir WARINGTON W. SMYTH, F.R.S., Chief Inspector of the Mines of the Crown. Eighth Edition, Revised and Extended by T. FORSTER BROWN, Mining Engineer, Chief Inspector of the Mines of the Crown and of the Duchy of Cornwall. Crown 8vo, cloth. [Just Published. 3/6

"As an outline is given of every known coal-field in this and other countries, as well as of the principal methods of working, the book will doubtless interest a very large number of readers."—*Mining Journal*.

NOTES AND FORMULÆ FOR MINING STUDENTS.

By JOHN HERMAN MERIVALE, M.A., Late Professor of Mining in the Durham College of Science, Newcastle-upon-Tyne. Fourth Edition, Revised and Enlarged. By H. F. BULMAN, A.M.Inst.C.E. Small crown 8vo, cloth. 2/6

"The author has done his work in a creditable manner, and has produced a book that will be of service to students and those who are practically engaged in mining operations."—*Engineer*.

INFLAMMABLE GAS AND VAPOUR IN THE AIR

(The Detection and Measurement of). By FRANK CLOWES, D.Sc., Lond., F.I.C., Prof. of Chemistry in the University College, Nottingham. With a Chapter on THE DETECTION AND MEASUREMENT OF PETROLEUM VAPOUR by BOVERTON REDWOOD, F.R.S.E., Consulting Adviser to the Corporation of London under the Petroleum Acts. Crown 8vo, cloth. Net 5/0

"Professor Clowes has given us a volume on a subject of much industrial importance. Those interested in these matters may be recommended to study this book, which is easy of comprehension and contains many good things."—*The Engineer*.

"A book that no mining engineer—certainly no coal miner—can afford to ignore or to leave unread."—*Mining Journal*.

COAL & IRON INDUSTRIES of the UNITED KINGDOM.

Comprising a Description of the Coal Fields, and of the Principal Seams of Coal, with Returns of their Produce and its Distribution, and Analyses of Special Varieties. Also, an Account of the Occurrence of Iron Ores in Veins or Seams; Analyses of each Variety; and a History of the Rise and Progress of Pig Iron Manufacture. By RICHARD MEADE. 8vo, cloth. £1 8s.

"Of this book we may unreservedly say that it is the best of its class which we have ever met. . . . A book of reference which no one engaged in the iron or coal trades should omit from his library."—*Iron and Coal Trades Review*.

ASBESTOS AND ASBESTIC.

Their Properties, Occurrence, and Use. By ROBERT H. JONES, F.S.A., Mineralogist, Hon. Mem. Asbestos Club, Black Lake, Canada. With Ten Collotype Plates and other Illustrations. Demy 8vo, cloth. [Just Published. 16/0

"An interesting and invaluable work."—*Colliery Guardian*.

GRANITES AND OUR GRANITE INDUSTRIES.

By GEORGE F. HARRIS, F.G.S., Membre de la Société Belge de Géologie, Lecturer on Economic Geology at the Birkbeck Institution, &c. With Illustrations. Crown 8vo, cloth. 2/6

"A clearly and well-written manual for persons engaged or interested in the granite industry."—*Scotsman*.

TRAVERSE TABLES.

For use in Mine Surveying. By W. LINTERN, Mining Engineer. Crown 8vo, cloth. [Just Published. Net 3/0

ELECTRICITY, ELECTRICAL ENGINEERING, &c.

SUBMARINE TELEGRAPHS.

Their History, Construction, and Working. Founded in part on WÜNSCHENDORFF'S "Traité de Télégraphie Sous-Marine," and Compiled from Authoritative and Exclusive Sources. By CHARLES BRIGHT, F.R.S.E. Super-royal 8vo, about 780 pp., fully Illustrated, including Maps and Folding Plates.

[Just Published. Net £3 3s.]

"There are few, if any, persons more fitted to write a treatise on submarine telegraphy than Mr. Charles Bright. The author has done his work admirably, and has written in a way which will appeal as much to the layman as to the engineer. This admirable volume must, for many years to come, hold the position of the English classic on submarine telegraphy."—*Engineer*.

"This book is full of information. It makes a book of reference which should be in every engineer's library."—*Nature*.

"Mr. Bright's interestingly written and admirably illustrated book will meet with a welcome reception from cable men."—*Electrician*.

"The author deals with his subject from all points of view—political and strategical as well as scientific. The work will be of interest, not only to men of science, but to the general public. We can strongly recommend it."—*Athenæum*.

"The work contains a great store of technical information concerning the making and work- of submarine telegraphs. In bringing together the most valuable results relating to the evolu- tion of the telegraph, the author has rendered a service that will be very widely appreciated."—*Morning Post*.

DYNAMO ELECTRIC MACHINERY.

Its Construction, Design, and Operation (Direct Current Machines). By SAMUEL SHELDON, A.M., Ph.D., assisted by H. MASON, B.S. Second Edition, Revised. Large crown 8vo, cloth. With 202 illustrations.

[Just Published. Net 10/6]

THE ELECTRICAL ENGINEER'S POCKET-BOOK.

Consisting of Modern Rules, Formulæ, Tables, and Data. By H. R. KEMPE, M.Inst.E.E., A.M.Inst.C.E., Technical Officer Postal Telegraphs, Author of "A Handbook of Electrical Testing," "The Engineer's Year-Book," &c. Second Edition, thoroughly Revised, with Additions. With numerous Illustrations. Royal 32mo, oblong, leather 5/0

"It is the best book of its kind."—*Electrical Engineer*.

"The Electrical Engineer's Pocket-Book is a good one."—*Electrician*.

"Strongly recommended to those engaged in the electrical industries."—*Electrical Review*.

ELECTRIC LIGHT FITTING.

A Handbook for Working Electrical Engineers, embodying Practical Notes on Installation Management. By J. W. URQUHART, Electrician, Author of "Electric Light," &c. With numerous Illustrations. Third Edition, Revised, with Additions. Crown 8vo, cloth. [Just Published. 5/0]

"This volume deals with what may be termed the mechanics of electric lighting, and is addressed to men who are already engaged in the work, or are training for it. The work traverses a great deal of ground, and may be read as a sequel to the same author's useful work on 'Electric Light.'"—*Electrician*.

ELECTRIC LIGHT.

Its Production and Use, Embodying Plain Directions for the Treatment of Dynamo-Electric Machines, Batteries, Accumulators, and Electric Lamps. By J. W. URQUHART, C.E. Sixth Edition, Revised, with Additions and 145 Illustrations. Crown 8vo, cloth. [Just Published. 7/6]

"The whole ground of electric lighting is more or less covered and explained in a very clear and concise manner."—*Electrical Review*.

"A *va-de-mecum* of the salient facts connected with the science of electric lighting."—*Electrician*.

DYNAMO CONSTRUCTION.

A Practical Handbook for the Use of Engineer-Constructors and Electricians-in-Charge. Embracing Framework Building, Field Magnet and Armature Winding and Grouping, Compounding, &c. By J. W. URQUHART. Second Edition, Enlarged. Crown 8vo, cloth 7/6

"Mr. Urquhart's book is the first one which deals with these matters in such a way that the engineering student can understand them. The book is very readable, and the author leads his readers up to difficult subjects by reasonably simple tests."—*Engineering Review*.

THE MANAGEMENT OF DYNAMOS.

A Handy Book of Theory and Practice for the Use of Mechanics, Engineers Students, and others in Charge of Dynamos. By G. W. LUMMIS-PATERSON. Second Edition, thoroughly Revised and Enlarged. With numerous Illustrations. Crown 8vo, cloth. [Just Published. 4/6

"An example which deserves to be taken as a model by other authors. The subject is treated in a manner which any intelligent man who is fit to be entrusted with charge of an engine should be able to understand. It is a useful book to all who make, tend, or employ electric machinery. —*Architect.*

THE STANDARD ELECTRICAL DICTIONARY.

A Popular Encyclopædia of Words and Terms Used in the Practice of Electrical Engineering. By T. O'CONNOR SLOANE, A.M., Ph.D. Second Edition, with Appendix to date. Crown 8vo, 680 pp., 390 Illustrations, cloth. [Just Published. 7/6

"The work has many attractive features in it, and is, beyond doubt, a well put together and useful publication. The amount of ground covered may be gathered from the fact that in the index about 5,600 references will be found."—*Electrical Review.*

ELECTRIC SHIP-LIGHTING.

A Handbook on the Practical Fitting and Running of Ships' Electrical Plant. For the Use of Shipowners and Builders, Marine Electricians, and Seagoing Engineers-in-Charge. By J. W. URQUHART, C.E. Second Edition, Revised and Extended. 326 pp., with 88 Illustrations, Crown 8vo, cloth. [Just Published. 7/6

"The subject of ship electric lighting is one of vast importance, and Mr. Urquhart is to be highly complimented for placing such a valuable work at the service of marine electricians."—*The Steamship.*

ELECTRIC LIGHT FOR COUNTRY HOUSES.

A Practical Handbook on the Erection and Running of Small Installations, with Particulars of the Cost of Plant and Working. By J. H. KNIGHT. Third Edition, Revised. Crown 8vo, wrapper. [Just Published. 1/0

"The book contains excellent advice and many practical hints for the help of those who wish to light their own houses."—*Building News.*

ELECTRIC LIGHTING (ELEMENTARY PRINCIPLES OF).

By ALAN A. CAMPBELL SWINTON, M.Inst.C.E., M.Inst.E.E. Fourth Edition, Revised. With 16 Illustrations. Crown 8vo, cloth. [Just Published. 1/6

"Any one who desires a short and thoroughly clear exposition of the elementary principles of electric lighting cannot do better than read this little work."—*Bradford Observer.*

DYNAMIC ELECTRICITY AND MAGNETISM.

By PHILIP ATKINSON, A.M., Ph.D., Author of "Elements of Static Electricity," &c. Crown 8vo, 417 pp., with 120 Illustrations, cloth . 10/6

POWER TRANSMITTED BY ELECTRICITY

And applied by the Electric Motor, including Electric Railway Construction. By P. ATKINSON, A.M., Ph.D. With 96 Illustrations. Crown 8vo, cloth 7/6

HOW TO MAKE A DYNAMO.

A Practical Treatise for Amateurs. Containing numerous Illustrations and Detailed Instructions for Constructing a Small Dynamo to Produce the Electric Light. By ALFRED CROFTS. Sixth Edition, Revised and Enlarged. Crown 8vo, cloth. [Just Published. 2/0

"The instructions given in this unpretentious little book are sufficiently clear and explicit to enable any amateur mechanic possessed of average skill and the usual tools to be found in an amateur's workshop to build a practical dynamo machine."—*Electrician.*

THE STUDENT'S TEXT-BOOK OF ELECTRICITY.

By H. M. NOAD, F.R.S. Cheaper Edition. 650 pp., with 470 Illustrations. Crown 8vo, cloth 9/0

ARCHITECTURE, BUILDING, &c.

PRACTICAL BUILDING CONSTRUCTION.

A Handbook for Students Preparing for Examinations, and a Book of Reference for Persons Engaged in Building. By JOHN PARNELL ALLEN, Surveyor, Lecturer on Building Construction at the Durham College of Science, Newcastle-on-Tyne. Third Edition, Revised and Enlarged. Medium 8vo, 450 pp., with 1,000 Illustrations, cloth. [Just Published. 7/6

"The most complete exposition of building construction we have seen. It contains all that is necessary to prepare students for the various examinations in building construction."—*Building News*.

"The author depends nearly as much on his diagrams as on his type. The pages suggest the hand of a man of experience in building operations—and the volume must be a blessing to many teachers as well as to students."—*The Architect*.

"The work is sure to prove a formidable rival to great and small competitors alike, and bids fair to take a permanent place as a favourite student's text-book. The large number of illustrations deserve particular mention for the great merit they possess for purposes of reference in exactly corresponding to convenient scales."—*Journal of the Royal Institute of British Architects*.

PRACTICAL MASONRY.

A Guide to the Art of Stone Cutting. Comprising the Construction, Setting Out, and Working of Stairs, Circular Work, Arches, Niches, Domes, Pendentives, Vaults, Tracery Windows, &c., &c. For the Use of Students, Masons, and other Workmen. By WILLIAM R. PURCHASE, Building Inspector to the Borough of Hove. Third Edition, with Glossary of Terms. Royal 8vo, 142 pp., with 52 Lithographic Plates, comprising nearly 400 separate Diagrams, cloth. [Just Published. 7/6

"Mr. Purchase's 'Practical Masonry' will undoubtedly be found useful to all interested in this important subject, whether theoretically or practically. Most of the examples given are from actual work carried out, the diagrams being carefully drawn. The book is a practical treatise on the subject, the author himself having commenced as an operative mason, and afterwards acted as foreman mason on many large and important buildings prior to the attainment of his present position. It should be found of general utility to architectural students and others, as well as to those to whom it is specially addressed."—*Journal of the Royal Institute of British Architects*.

MODERN PLUMBING, STEAM AND HOT WATER HEATING.

A New Practical Work for the Plumber, the Heating Engineer, the Architect, and the Builder. By J. J. LAWLER, Author of "American Sanitary Plumbing," &c. With 284 Illustrations and Folding Plates. 4to, cloth.

[Just Published. Net 21/-

HEATING BY HOT WATER.

With Information and Suggestions on the best Methods of Heating Public, Private and Horticultural Buildings. By WALTER JONES. Second Edition. With 96 Illustrations, crown 8vo, cloth Net 2/6

"We confidently recommend all interested in heating by hot water to secure a copy of this valuable little treatise."—*The Plumber and Decorator*.

CONCRETE: ITS NATURE AND USES.

A Book for Architects, Builders, Contractors, and Clerks of Works. By GEORGE L. SUTCLIFFE, A.R.I.B.A. 350 pp., with numerous Illustrations. Crown 8vo, cloth 7/6

"The author treats a difficult subject in a lucid manner. The manual fills a long-felt gap. It is careful and exhaustive; equally useful as a student's guide and an architect's book of reference."—*Journal of the Royal Institute of British Architects*.

"There is room for this new book, which will probably be for some time the standard work on the subject for a builder's purpose."—*Glasgow Herald*.

LOCKWOOD'S BUILDER'S PRICE BOOK for 1901.

A Comprehensive Handbook of the Latest Prices and Data for Builders, Architects, Engineers, and Contractors. Re-constructed, Re-written, and Greatly Enlarged. By FRANCIS T. W. MILLER. 800 closely-printed pages, crown 8vo, cloth 4/0

"This book is a very useful one, and should find a place in every English office connected with the building and engineering professions."—*Industries*.

"An excellent book of reference."—*Architect*.

"In its new and revised form this Price Book is what a work of this kind should be—comprehensive, reliable, well arranged, legible, and well bound."—*British Architect*.

THE DECORATIVE PART OF CIVIL ARCHITECTURE.

By Sir WILLIAM CHAMBERS, F.R.S. With Portrait, Illustrations, Notes, and an EXAMINATION OF GRECIAN ARCHITECTURE, by JOSEPH GWILT, F.S.A. Revised and Edited by W. H. LEEDS. 66 Plates, 4to, cloth 21/0

THE MECHANICS OF ARCHITECTURE.

A Treatise on Applied Mechanics, especially Adapted to the Use of Architects. By E. W. TARN, M.A., Author of "The Science of Building," &c. Second Edition, Enlarged. Illustrated with 125 Diagrams. Crown 8vo, cloth 7/6

"The book is a very useful and helpful manual of architectural mechanics."—*Bui'der*.

A HANDY BOOK OF VILLA ARCHITECTURE.

Being a Series of Designs for Villa Residences in various Styles. With Outline Specifications and Estimates. By C. WICKES, Architect. 61 Plates, 4to, half-morocco, gilt edges £1 11s. 6d.

"The whole of the designs bear evidence of their being the work of an artistic architect, and they will prove very valuable and suggestive."—*Building News*.

THE ARCHITECT'S GUIDE.

Being a Text-book of Useful Information for Architects, Engineers, Surveyors, Contractors, Clerks of Works, &c., &c. By FREDERICK ROGERS, Architect. Third Edition. Crown 8vo, cloth 3/6

ARCHITECTURAL PERSPECTIVE.

The whole Course and Operations of the Draughtsman in Drawing a Large House in Linear Perspective. Illustrated by 43 Folding Plates. By F. O. FERGUSON. Second Edition, Enlarged. 8vo, boards 3/6

"It is the most intelligible of the treatises on this ill-treated subject that I have met with."—E. INGRESS BELL, ESQ., in the *R.I.B.A. Journal*.

PRACTICAL RULES ON DRAWING.

For the Operative Builder and Young Student in Architecture. By GEORGE PYNE. 14 Plates, 4to, boards 7/6

MEASURING AND VALUING ARTIFICER'S WORK

(The Student's Guide to the Practice of). Containing Directions for taking Dimensions, Abstracting the same, and bringing the Quantities into Bill, with Tables of Constants for Valuation of Labour, and for the Calculation of Areas and Solidities. Originally edited by E. DOBSON, Architect. With Additions by E. W. TARN, M.A. Seventh Edition, Revised. With 8 Plates and 63 Woodcuts. Crown 8vo, cloth. [Just Published. 7/6

"This edition will be found the most complete treatise on the principles of measuring and valuing artificer's work that has yet been published."—*Building News*.

TECHNICAL GUIDE, MEASURER, AND ESTIMATOR.

For Builders and Surveyors. Containing Technical Directions for Measuring Work in all the Building Trades, Complete Specifications for Houses, Roads, and Drains, and an Easy Method of Estimating the parts of a Building collectively. By A. C. BEATON. Ninth Edition. Waistcoat-pocket size, gilt edges 1/6

"No builder, architect, surveyor, or valuer should be without his 'Beaton.'"—*Building News*.

SPECIFICATIONS FOR PRACTICAL ARCHITECTURE.

A Guide to the Architect, Engineer, Surveyor, and Builder. With an Essay on the Structure and Science of Modern Buildings. Upon the Basis of the Work by ALFRED BARTHOLOMEW, thoroughly Revised, Corrected, and greatly added to by FREDERICK ROGERS, Architect. Third Edition, Revised. 8vo, cloth 15/0

"The work is too well known to need any recommendation from us. It is one of the books with which every young architect must be equipped."—*Architect*.

THE HOUSE-OWNER'S ESTIMATOR.

Or, What will it Cost to Build, Alter, or Repair? A Price Book or Un-professional People as well as the Architectural Surveyor and Builder. By J. D. SIMON. Edited by F. T. W. MILLER, A.R.I.B.A. Fifth Edition, Carefully Revised. Crown 8vo, cloth. [Just Published. Net 3/6

"In two years it will repay its cost a hundred times over."—*Field*.

SANITATION AND WATER SUPPLY.

THE PURIFICATION OF SEWAGE.

Being a Brief Account of the Scientific Principles of Sewage Purification, and their Practical Application. By SIDNEY BARWISE, M.D. (Lond.), M.R.C.S., D.P.H. (Camb.), Fellow of the Sanitary Institute, Medical Officer of Health to the Derbyshire County Council. Crown 8vo, cloth. [*Just Published.* 5/0

"What process shall we adopt to purify our sewage?" This question has rarely been treated from so many points of view in one book. This volume teems with practical hints, which show the intimate knowledge the author has of his subject.—*The Engineer.*

WATER AND ITS PURIFICATION.

A Handbook for the Use of Local Authorities, Sanitary Officers, and others interested in Water Supply. By S. RIDEAL, D.Sc. Lond., F.I.C. With numerous Illustrations and Tables. Crown 8vo, cloth. [*Just Published.* 7/6

"Dr. Rideal's book is both interesting and accurate, and contains a most useful *résumé* of the latest knowledge upon the subject of which it treats."—*The Engineer.*

RURAL WATER SUPPLY.

A Practical Handbook on the Supply of Water and Construction of Water-works for Small Country Districts. By ALLAN GREENWELL, A.M.I.C.E., and W. T. CURRY, A.M.I.C.E. Revised Edition. Crown 8vo, cloth 5/0

"We conscientiously recommend it as a very useful book for those concerned in obtaining water for small districts, giving a great deal of practical information in a small compass."—*Builder.*

THE WATER SUPPLY OF CITIES AND TOWNS.

By WILLIAM HUMBER, A.M. Inst. C.E., and M. Inst. M.E. Imp. 4to, half-bound morocco. (See page 11.) Net £6 6s.

THE WATER SUPPLY OF TOWNS AND THE CONSTRUCTION OF WATER-WORKS.

By PROFESSOR W. K. BURTON, A.M. Inst. C.E. Second Edition, Revised and Extended. Royal 8vo, cloth. (See page 10.) 25/0

WATER ENGINEERING.

A Practical Treatise on the Measurement, Storage, Conveyance, and Utilisation of Water for the Supply of Towns. By C. SLAGG, A.M. Inst. C.E. 7/6

SANITARY WORK IN SMALL TOWNS AND VILLAGES.

By CHARLES SLAGG, A. M. Inst. C.E. Crown 8vo, cloth 3/0

SANITARY ARRANGEMENT OF DWELLING-HOUSES.

By A. J. WALLIS-TAYLER, A.M. Inst. C.E. Crown 8vo, cloth 2/6

MODERN PLUMBING, STEAM AND HOT WATER HEATING.

A New Practical Work for the Plumber, the Heating Engineer, the Architect, and the Builder. By J. J. LAWLER, Author of "American Sanitary Plumbing," &c. With 284 Illustrations and Folding Plates. 4to, cloth.

[*Just Published* (see page 25). Net 21/-

PLUMBING.

A Text-book to the Practice of the Art or Craft of the Plumber. By W. P. BUCHAN, R.P. Eighth Edition, Enlarged. Crown 8vo, cloth 3/6

VENTILATION.

A Text-book to the Practice of the Art of Ventilating Buildings. By W. P. BUCHAN, R.P. Crown 8vo, cloth 3/6

THE HEALTH OFFICER'S POCKET-BOOK.

A Guide to Sanitary Practice and Law. For Medical Officers of Health, Sanitary Inspectors, Members of Sanitary Authorities, &c. By EDWARD F. WILLOUGHBY, M.D. (Lond.), &c. Fcap. 8vo, cloth 7/6

"A mine of condensed information of a pertinent and useful kind on the various subjects of which it treats. The different subjects are succinctly but fully and scientifically dealt with."—*The Lancet.*

CARPENTRY, TIMBER, &c.

THE ELEMENTARY PRINCIPLES OF CARPENTRY.

A Treatise on the Pressure and Equilibrium of Timber Framing, the Resistance of Timber, and the Construction of Floors, Arches, Bridges, Roofs, Uniting Iron and Stone with Timber, &c. To which is added an Essay on the Nature and Properties of Timber, &c., with Descriptions of the kinds of Wood used in Building; also numerous Tables of the Scantlings of Timber for different purposes, the Specific Gravities of Materials, &c. By THOMAS TREDGOLD, C.E. With an Appendix of Specimens of Various Roofs of Iron and Stone, Illustrated. Seventh Edition, thoroughly Revised and considerably Enlarged by E. WYNDHAM TARN, M.A., Author of "The Science of Building," &c. With 61 Plates, Portrait of the Author, and several Woodcuts. In One large Vol., 4to, cloth **25/0**

"Ought to be in every architect's and every builder's library."—*Builder*.

"A work whose monumental excellence must commend it wherever skillful carpentry is concerned. The author's principles are rather confirmed than impaired by time. The additional plates are of great intrinsic value."—*Building News*.

WOODWORKING MACHINERY.

Its Rise, Progress, and Construction. With Hints on the Management of Saw Mills and the Economical Conversion of Timber. Illustrated with Examples of Recent Designs by leading English, French, and American Engineers. By M. POWIS BALE, A.M.Inst.C.E., M.I.M.E. Second Edition, Revised, with large Additions, large crown 8vo, 440 pp., cloth **9/0**

"Mr. Bale is evidently an expert on the subject, and he has collected so much information that his book is all-sufficient for builders and others engaged in the conversion of timber."—*Architect*.

"The most comprehensive compendium of wood-working machinery we have seen. The author is a thorough master of his subject."—*Building News*.

SAW MILLS.

Their Arrangement and Management, and the Economical Conversion of Timber. By M. POWIS BALE, A.M.Inst.C.E. Second Edition, Revised. Crown 8vo, cloth. [Just Published. **10/6**

"The *administration* of a large sawing establishment is discussed, and the subject examined from a financial standpoint. Hence the size, shape, order, and disposition of saw mills and the like are gone into in detail, and the course of the timber is traced from its reception to its delivery in its converted state. We could not desire a more complete or practical treatise."—*Builder*.

THE CARPENTER'S GUIDE.

Or, Book of Lines for Carpenters; comprising all the Elementary Principles essential for acquiring a knowledge of Carpentry. Founded on the late PETER NICHOLSON'S standard work. A New Edition, Revised by ARTHUR ASHPITEL, F.S.A. Together with Practical Rules on Drawing, by GEORGE PYNE. With 74 Plates, 4to, cloth **£1 1s.**

A PRACTICAL TREATISE ON HANDRAILING.

Showing New and Simple Methods for Finding the Pitch of the Plank, Drawing the Moulds, Bevelling, Jointing-up, and Squaring the Wreath. By GEORGE COLLINGS. Second Edition, Revised and Enlarged, to which is added A TREATISE ON STAIR-BUILDING. With Plates and Diagrams **2/6**

"Will be found of practical utility in the execution of this difficult branch of joinery."—*Builder*.

"Almost every difficult phase of this somewhat intricate branch of joinery is elucidated by the aid of plates and explanatory letterpress."—*Furniture Gazette*.

CIRCULAR WORK IN CARPENTRY AND JOINERY.

A Practical Treatise on Circular Work of Single and Double Curvature. By GEORGE COLLINGS. With Diagrams. Third Edition, 12mo, cloth **2/6**

"An excellent example of what a book of this kind should be. Cheap in price, clear in definition, and practical in the examples selected."—*Builder*.

THE CABINET-MAKER'S GUIDE TO THE ENTIRE CONSTRUCTION OF CABINET WORK.

By RICHARD BITMEAD. Illustrated with Plans, Sections and Working Drawings. Crown 8vo, cloth. [Just Published. **2/6**

HANDRAILING COMPLETE IN EIGHT LESSONS.

On the Square-Cut System. By J. S. GOLDTHORP, Head of Building Department, Halifax Technical School. With Eight Plates and over 150 Practical Exercises. 4to, cloth **3/6**

"Likely to be of considerable value to joiners and others who take a pride in good work. The arrangement of the book is excellent. We heartily commend it to teachers and students."—*Timber Trades Journal*.

TIMBER MERCHANT'S and BUILDER'S COMPANION.

Containing New and Copious Tables of the Reduced Weight and Measurement of Deals and Battens, of all sizes, from One to a Thousand Pieces, and the relative Price that each size bears per Lineal Foot to any given Price per Petersburg Standard Hundred; the Price per Cube Foot of Square Timber to any given Price per Load of 50 Feet, &c., &c. By WILLIAM DOWSING. Fourth Edition, Revised and Corrected. Crown 8vo, cloth **3/0**

"We are glad to see a fourth edition of these admirable tables, which for correctness and simplicity of arrangement leave nothing to be desired."—*Timber Trades Journal*.

THE PRACTICAL TIMBER MERCHANT.

A Guide for the Use of Building Contractors, Surveyors, Builders, &c., comprising useful Tables for all purposes connected with the Timber Trade, Marks of Wood, Essay on the Strength of Timber, Remarks on the Growth of Timber, &c. By W. RICHARDSON. Second Edition. Fcap. 8vo, cloth . . . **3/6**

"Contains much valuable information for timber merchants, builders, foresters, and all others connected with the growth, sale, and manufacture of timber."—*Journal of Forestry*.

PACKING-CASE TABLES.

Showing the number of Superficial Feet in Boxes or Packing-Cases, from six inches square and upwards. By W. RICHARDSON, Timber Broker. Third Edition. Oblong 4to, cloth **3/6**

"Invaluable labour-saving tables."—*Ironmonger*.

GUIDE TO SUPERFICIAL MEASUREMENT.

Tables calculated from 1 to 200 inches in length by 1 to 108 inches in breadth. For the use of Architects, Surveyors, Engineers, Timber Merchants, Builders, &c. By JAMES HAWKINGS. Fourth Edition. Fcap., cloth. **3/6**

"A useful collection of tables to facilitate rapid calculation of surfaces. The exact area of any surface of which the limits have been ascertained can be instantly determined. The book will be found of the greatest utility to all engaged in building operations."—*Scotsman*.

PRACTICAL FORESTRY.

And its Bearing on the Improvement of Estates. By CHARLES E. CURTIS, F.S.I., Professor of Forestry, Field Engineering, and General Estate Management, at the College of Agriculture, Downton. Second Edition, Revised. Crown 8vo, cloth. [Just Published. **3/6**

SUMMARY OF CONTENTS:—PREFATORY REMARKS.—OBJECTS OF PLANTING.—CHOICE OF A FORESTER.—CHOICE OF SOIL AND SITE.—LAYING OUT OF LAND FOR PLANTATIONS.—PREPARATION OF THE GROUND FOR PLANTING.—DRAINAGE.—PLANTING.—DISTANCES AND DISTRIBUTION OF TREES IN PLANTATIONS.—TREES AND GROUND GAME.—ATTENTION AFTER PLANTING.—THINNING OF PLANTATIONS.—PRUNING OF FOREST TREES.—REALIZATION.—METHODS OF SALE.—MEASUREMENT OF TIMBER.—MEASUREMENT AND VALUATION OF LARCH PLANTATION.—FIRE LINES.—COST OF PLANTING.

"Mr. Curtis has in the course of a series of short pithy chapters afforded much information of a useful and practical character on the planting and subsequent treatment of trees."—*Illustrated Carpenter and Builder*.

THE ELEMENTS OF FORESTRY.

Designed to afford Information concerning the Planting and Care of Forest Trees for Ornament or Profit, with suggestions upon the Creation and Care of Woodlands. By F. B. HOUGH. Large crown 8vo, cloth **10/0**

THE TIMBER IMPORTER'S, TIMBER MERCHANT'S, AND BUILDER'S STANDARD GUIDE.

By RICHARD E. GRANDY. Comprising:—An Analysis of Deal Standards, Home and Foreign, with Comparative Values and Tabular Arrangements for fixing Net Landed Cost on Baltic and North American Deals, including all intermediate Expenses, Freight, Insurance, &c.; together with copious Information for the Retailer and Builder. Third Edition. 12mo, cloth . . . **2/0**

DECORATIVE ARTS, &c.

SCHOOL OF PAINTING FOR THE IMITATION OF WOODS AND MARBLES.

As Taught and Practised by A. R. VAN DER BURG and P. VAN DER BURG Directors of the Rotterdam Painting Institution. Royal folio, 18½ by 12½ in., Illustrated with 24 full-size Coloured Plates; also 12 plain Plates, comprising 154 Figures. Third Edition, cloth. [Just Published. £1 11s. 6d.]

LIST OF PLATES:—1. VARIOUS TOOLS REQUIRED FOR WOOD PAINTING.—2, 3. WALNUT PRELIMINARY STAGES OF GRAINING AND FINISHED SPECIMEN.—4. TOOLS USED FOR MARBLE PAINTING AND METHOD OF MANIPULATION.—5, 6. ST. REMI MARBLE; EARLIER OPERATIONS AND FINISHED SPECIMEN.—7. METHODS OF SKETCHING DIFFERENT GRAINS, KNOTS, &c.—8, 9. ASH: PRELIMINARY STAGES AND FINISHED SPECIMEN.—10. METHODS OF SKETCHING MARBLE GRAINS.—11, 12. BRECHE MARBLE; PRELIMINARY STAGES OF WORKING AND FINISHED SPECIMEN.—13. MAPLE; METHODS OF PRODUCING THE DIFFERENT GRAINS.—14, 15. BIRD'S-EYE MAPLE; PRELIMINARY STAGES AND FINISHED SPECIMEN.—16. METHODS OF SKETCHING THE DIFFERENT SPECIES OF WHITE MARBLE.—17, 18. WHITE MARBLE; PRELIMINARY STAGES OF PROCESS AND FINISHED SPECIMEN.—19. MAHOGANY; SPECIMENS OF VARIOUS GRAINS AND METHODS OF MANIPULATION.—20, 21. MAHOGANY; EARLIER STAGES AND FINISHED SPECIMEN.—22, 23, 24. SIENNA MARBLE; VARIETIES OF GRAIN, PRELIMINARY STAGES AND FINISHED SPECIMEN.—25, 26, 27. JUNIPER WOOD; METHODS OF PRODUCING GRAIN, &c.; PRELIMINARY STAGES AND FINISHED SPECIMEN.—28, 29, 30. VERT DE MER MARBLE; VARIETIES OF GRAIN AND METHODS OF WORKING, UNFINISHED AND FINISHED SPECIMENS.—31, 32, 33. OAK; VARIETIES OF GRAIN, TOOLS EMPLOYED AND METHODS OF MANIPULATION, PRELIMINARY STAGES AND FINISHED SPECIMEN.—34, 35, 36. WAULSORT MARBLE; VARIETIES OF GRAIN, UNFINISHED AND FINISHED SPECIMENS.

"Those who desire to attain skill in the art of painting woods and marbles will find advantage in consulting this book. . . . Some of the Working Men's Clubs should give their young men the opportunity to study it."—*Builder*.

"A comprehensive guide to the art. The explanations of the processes, the manipulation and management of the colours, and the beautifully executed plates will not be the least valuable to the student who aims at making his work a faithful transcript of nature."—*Building News*.

"Students and novices are fortunate who are able to become the possessors of so noble a work."—*The Architect*.

ELEMENTARY DECORATION.

A Guide to the Simpler Forms of Everyday Art. Together with PRACTICAL HOUSE DECORATION. By JAMES W. FACEY. With numerous Illustrations. In One Vol., strongly half-bound 5/0

HOUSE PAINTING, GRAINING, MARBLING, AND SIGN WRITING.

A Practical Manual of. By ELLIS A. DAVIDSON. Eighth Edition. With Coloured Plates and Wood Engravings. 12mo, cloth boards 6/0

"A mass of information of use to the amateur and of value to the practical man."—*English Mechanic*.

THE DECORATOR'S ASSISTANT.

A Modern Guide for Decorative Artists and Amateurs, Painters, Writers, Gilders, &c. Containing upwards of 600 Receipts, Rules, and Instructions; with a variety of Information for General Work connected with every Class of Interior and Exterior Decorations, &c. Seventh Edition. 152 pp., cr. 8vo. 1/0

"Full of receipts of value to decorators, painters, gilders, &c. The book contains the gist of larger treatises on colour and technical processes. It would be difficult to meet with a work so full of varied information on the painter's art."—*Building News*.

MARBLE DECORATION

And the Terminology of British and Foreign Marbles. A Handbook for Students. By GEORGE H. BLAGROVE, Author of "Shoring and its Application," &c. With 28 Illustrations. Crown 8vo, cloth 3/6

"This most useful and much wanted handbook should be in the hands of every architect and builder."—*Building World*.

"A carefully and usefully written treatise; the work is essentially practical."—*Scotsman*.

DELAMOTTE'S WORKS ON ALPHABETS AND ILLUMINATION.

ORNAMENTAL ALPHABETS, ANCIENT & MEDIÆVAL.

From the Eighth Century, with Numerals; including Gothic, Church-Text, large and small, German, Italian, Arabesque, Initials for Illumination, Monograms, Crosses, &c., &c., for the use of Architectural and Engineering Draughtsmen, Missal Painters, Masons, Decorative Painters, Lithographers, Engravers, Carvers, &c., &c. Collected and Engraved by F. DELAMOTTE, and printed in Colours. New and Cheaper Edition. Royal 8vo, oblong, ornamental boards **2/6**

"For those who insert enamelled sentences round gilded chalices, who blazon shop legends over shop-doors, who letter church walls with pithy sentences from the Decalogue, this book will be useful."—*Athenæum*.

MODERN ALPHABETS, PLAIN AND ORNAMENTAL.

Including German, Old English, Saxon, Italic, Perspective, Greek, Hebrew, Court Hand, Engrossing, Tuscan, Riband, Gothic, Rustic, and Arabesque; with several Original Designs, and an Analysis of the Roman and Old English Alphabets, large and small, and Numerals, for the use of Draughtsmen, Surveyors, Masons, Decorative Painters, Lithographers, Engravers, Carvers, &c. Collected and Engraved by F. DELAMOTTE, and printed in Colours. New and Cheaper Edition. Royal 8vo, oblong, ornamental boards **2/6**

"There is comprised in it every possible shape into which the letters of the alphabet and numerals can be formed, and the talent which has been expended in the conception of the various plain and ornamental letters is wonderful."—*Standard*.

MEDIÆVAL ALPHABETS AND INITIALS FOR ILLUMINATORS.

By F. G. DELAMOTTE. Containing 21 Plates and Illuminated Title, printed in Gold and Colours. With an Introduction by J. WILLIS BROOKS. Fourth and Cheaper Edition. Small 4to, ornamental boards **4/0**

"A volume in which the letters of the alphabet come forth glorified in gilding and all the colours of the prism interwoven and intertwined and intermingled."—*Sun*.

A PRIMER OF THE ART OF ILLUMINATION.

For the Use of Beginners; with a Rudimentary Treatise on the Art, Practical Directions for its Exercise, and Examples taken from Illuminated MSS., printed in Gold and Colours. By F. DELAMOTTE. New and Cheaper Edition. Small 4to, ornamental boards **6/0**

"The examples of ancient MSS. recommended to the student, which, with much good sense, the author chooses from collections accessible to all, are selected with judgment and knowledge as well as taste."—*Athenæum*.

THE EMBROIDERER'S BOOK OF DESIGN.

Containing Initials, Emblems, Cyphers, Monograms, Ornamental Borders, Ecclesiastical Devices, Mediæval and Modern Alphabets, and National Emblems. Collected by F. DELAMOTTE, and printed in Colours. Oblong royal 8vo, ornamental wrapper **1/6**

"The book will be of great assistance to ladies and young children who are endowed with the art of plying the needle in this most ornamental and useful pretty work."—*East Anglian Times*.

INSTRUCTIONS IN WOOD-CARVING FOR AMATEURS.

With Hints on Design. By A LADY. With 10 Plates. New and Cheaper Edition. Crown 8vo, in emblematic wrapper **2/0**

"The handicraft of the wood-carver, so well as a book can impart it, may be learnt from 'A Lady's' publication."—*Athenæum*.

PAINTING POPULARLY EXPLAINED.

By THOMAS JOHN GULLICK, Painter, and JOHN TIMBS, F.S.A. Including Fresco, Oil, Mosaic, Water-Colour, Water-Glass, Tempera, Encaustic, Miniature, Painting on Ivory, Vellum, Pottery, Enamel, Glass, &c. Fifth Edition. Crown 8vo, cloth **5/0**

. Adopted as a Prize Book at South Kensington.

"Much may be learned, even by those who fancy they do not require to be taught, from the careful perusal of this unpretending but comprehensive treatise."—*Art Journal*.

NATURAL SCIENCE, &c.

THE VISIBLE UNIVERSE.

Chapters on the Origin and Construction of the Heavens. By J. E. GORE, F.R.A.S., Author of "Star Groups," &c. Illustrated by 6 Stellar Photographs and 12 Plates. Demy 8vo, cloth 16/0

"A valuable and lucid summary of recent astronomical theory, rendered more valuable and attractive by a series of stellar photographs and other illustrations."—*The Times*.

"In presenting a clear and concise account of the present state of our knowledge Mr. Gore has made a valuable addition to the literature of the subject."—*Nature*.

"Mr. Gore's 'Visible Universe' is one of the finest works on astronomical science that have recently appeared in our language. In spirit and in method it is scientific from cover to cover, but the style is so clear and attractive that it will be as acceptable and as readable to those who make no scientific pretensions as to those who devote themselves specially to matters astronomical."—*Leeds Mercury*.

STAR GROUPS.

A Student's Guide to the Constellations. By J. ELLARD GORE, F.R.A.S., M.R.I.A., &c., Author of "The Visible Universe," "The Scenery of the Heavens," &c. With 30 Maps. Small 4to, cloth 5/0

"The volume contains thirty maps showing stars of the sixth magnitude—the usual naked-eye limit—and each is accompanied by a brief commentary adapted to facilitate recognition and bring to notice objects of special interest. For the purpose of a preliminary survey of the 'midnight pomp' of the heavens nothing could be better than a set of delineations averaging scarcely twenty square inches in area and including nothing that cannot at once be identified."—*Saturday Review*.

AN ASTRONOMICAL GLOSSARY.

Or, Dictionary of Terms used in Astronomy. With Tables of Data and Lists of Remarkable and Interesting Celestial Objects. By J. ELLARD GORE, F.R.A.S., Author of "The Visible Universe," &c. Small crown 8vo, cloth. 2/6

"A very useful little work for beginners in astronomy, and not to be despised by more advanced students."—*The Times*.

"A very handy book . . . the utility of which is much increased by its valuable tables of astronomical data."—*Athenæum*.

THE MICROSCOPE.

Its Construction and Management. Including Technique, Photo-micrography, and the Past and Future of the Microscope. By Dr. HENRI VAN HEURCK. Re-Edited and Augmented from the Fourth French Edition, and Translated by WYNNE E. BAXTER, F.G.S. 400 pp., with upwards of 250 Woodcuts, imp. 8vo, cloth 18/0

"A translation of a well-known work, at once popular and comprehensive."—*Times*.

"The translation is as felicitous as it is accurate."—*Nature*.

ASTRONOMY.

By the late Rev. ROBERT MAIN, M.A., F.R.S. Third Edition, Revised by WILLIAM THYNNE LYNN, B.A., F.R.A.S., formerly of the Royal Observatory, Greenwich. 12mo, cloth 2/0

"A sound and simple treatise, very carefully edited, and a capital book for beginners."—*Knowledge*.

"Accurately brought down to the requirements of the present time by Mr. Lynn."—*Educational Times*.

A MANUAL OF THE MOLLUSCA.

A Treatise on Recent and Fossil Shells. By S. P. WOODWARD, A.L.S., F.G.S. With an Appendix on RECENT AND FOSSIL CONCHOLOGICAL DISCOVERIES, by RALPH TATE, A.L.S., F.G.S. With 23 Plates and upwards of 300 Woodcuts. Reprint of Fourth Edition (1880). Crown 8vo, cloth 7/6

"A most valuable storehouse of conchological and geological information."—*Science Gossip*.

THE TWIN RECORDS OF CREATION.

Or, Geology and Genesis, their Perfect Harmony and Wonderful Concord. By G. W. V. LE VAUX. 8vo, cloth 5/0

"A valuable contribution to the evidences of Revelation, and disposes very conclusively of the arguments of those who would set God's Works against God's Word. No real difficulty is shirked, and no sophistry is left unexposed."—*The Rock*.

HANDBOOK OF MECHANICS.

By Dr. LARDNER. Enlarged and re-written by BENJAMIN LOEWY, F.R.A.S.
378 Illustrations. Post 8vo, cloth **6/0**

"The perspicuity of the original has been retained, and chapters which had become obsolete have been replaced by others of more modern character. The explanations throughout are studiously popular, and care has been taken to show the application of the various branches of physics to the industrial arts, and to the practical business of life."—*Mining Journal*.

HANDBOOK OF HYDROSTATICS AND PNEUMATICS.

By Dr. LARDNER. New Edition, Revised and Enlarged by BENJAMIN LOEWY, F.R.A.S. With 236 Illustrations. Post 8vo, cloth **5/0**

"For those 'who desire to attain an accurate knowledge of physical science without the profound methods of mathematical investigation,' this work is well adapted."—*Chemical News*.

HANDBOOK OF HEAT.

By Dr. LARDNER. Edited and re-written by BENJAMIN LOEWY, F.R.A.S., &c.
117 Illustrations. Post 8vo, cloth **6/0**

"The style is always clear and precise, and conveys instruction without leaving any cloudiness or lurking doubts behind."—*Engineering*.

HANDBOOK OF OPTICS.

By Dr. LARDNER. New Edition. Edited by T. OLVER HARDING, B.A. Lond.
With 298 Illustrations. Small 8vo, 448 pp., cloth **5/0**

"Written by one of the ablest English scientific writers, beautifully and elaborately illustrated."—*Mechanics' Magazine*.

ELECTRICITY, MAGNETISM, AND ACOUSTICS.

By Dr. LARDNER. Edited by GEO. CAREY FOSTER, B.A., F.C.S. With
400 Illustrations. Small 8vo, cloth **5/0**

"The book could not have been entrusted to any one better calculated to preserve the terse and lucid style of Lardner, while correcting his errors and bringing up his work to the present state of scientific knowledge."—*Popular Science Review*.

HANDBOOK OF ASTRONOMY.

By Dr. LARDNER. Fourth Edition. Revised and Edited by EDWIN DUNKIN, F.R.A.S., Royal Observatory, Greenwich. With 38 Plates and upwards of 100 Woodcuts. 8vo, cloth **9/6**

"Probably no other book contains the same amount of information in so compendious and well arranged a form—certainly none at the price at which this is offered to the public."—*Athenaeum*.

"We can do no other than pronounce this work a most valuable manual of astronomy, and we strongly recommend it to all who wish to acquire a general—but at the same time correct—acquaintance with this sublime science."—*Quarterly Journal of Science*.

MUSEUM OF SCIENCE AND ART.

Edited by Dr. LARDNER. With upwards of 1,200 Engravings on Wood. In Six Double Volumes, **£1 1s.** in a new and elegant cloth binding; or handsomely bound in half-morocco **£1 11s. 6d.**

"A cheap and interesting publication, alike informing and attractive. The papers combine subjects of importance and great scientific knowledge, considerable inductive powers, and a popular style of treatment."—*Spectator*.

Separate books formed from the above.

Common Things Explained. 5s.	Steam and its Uses. 2s. cloth.
The Microscope. 2s. cloth.	Popular Astronomy. 4s. 6d. cloth.
Popular Geology. 2s. 6d. cloth.	The Bee and White Ants. 2s. cloth.
Popular Physics. 2s. 6d. cloth.	The Electric Telegraph. 1s. 6d.

NATURAL PHILOSOPHY FOR SCHOOLS.

By Dr. LARDNER. Fcap. 8vo **3/6**

"A very convenient class book for junior students in private schools."—*British Quarterly Review*.

ANIMAL PHYSIOLOGY FOR SCHOOLS.

By Dr. LARDNER. Fcap. 8vo **3/6**

"Clearly written, well arranged, and excellently illustrated."—*Gardener's Chronicle*.

THE ELECTRIC TELEGRAPH.

By Dr. LARDNER. Revised by E. B. BRIGHT, F.R.A.S. Fcap. 8vo. **2/6**

"One of the most readable books extant on the Electric Telegraph."—*English Mechanic*.

CHEMICAL MANUFACTURES, CHEMISTRY, &c.

THE GAS ENGINEER'S POCKET-BOOK.

Comprising Tables, Notes and Memoranda relating to the Manufacture, Distribution and Use of Coal Gas and the Construction of Gas Works. By H. O'CONNOR, A.M.Inst.C.E. Second Edition, Revised. 470 pp., crown 8vo, fully Illustrated, leather. [Just Published. 10/6

"The book contains a vast amount of information. The author goes consecutively through the engineering details and practical methods involved in each of the different processes or parts of a gas-works. He has certainly succeeded in making a compilation of hard matters of fact absolutely interesting to read."—*Gas World*.

"A useful work of reference for the gas engineer and all interested in lighting or heating by gas, while the analyses of the various descriptions of gas will be of value to the technical chemist. All matter in any way connected with the manufacture and use of gas is dealt with. The book has evidently been carefully compiled, and certainly constitutes a useful addition to gas literature."—*Builder*.

"The volume contains a great quantity of specialised information, compiled, we believe, from trustworthy sources, which should make it of considerable value to those for whom it is specifically produced."—*Engineer*.

LIGHTING BY ACETYLENE

Generators, Burners, and Electric Furnaces. By WILLIAM E. GIBBS, M.E. With 66 Illustrations. Crown 8vo, cloth. [Just Published. 7/6

ENGINEERING CHEMISTRY.

A Practical Treatise for the Use of Analytical Chemists, Engineers, Iron Masters, Iron Founders, Students and others. Comprising Methods of Analysis and Valuation of the Principal Materials used in Engineering Work, with Analyses, Examples and Suggestions. By H. J. PHILLIPS, F.I.C., F.C.S. Second Edition, Enlarged. Crown 8vo, 400 pp., with Illustrations, cloth 10/6

"In this work the author has rendered no small service to a numerous body of practical men. . . . The analytical methods may be pronounced most satisfactory, being as accurate as the despatch required of engineering chemists permits."—*Chemical News*.

"Full of good things. As a handbook of technical analysis, it is very welcome."—*Builder*.

"The analytical methods given are, as a whole, such as are likely to give rapid and trustworthy results in experienced hands. . . . There is much excellent descriptive matter in the work, the chapter on 'Oils and Lubrication' being specially noticeable in this respect."—*Engineer*.

NITRO-EXPLOSIVES.

A Practical Treatise concerning the Properties, Manufacture, and Analysis of Nitrated Substances, including the Fulminates, Smokeless Powders, and Celluloid. By P. G. SANFORD, F.I.C., Consulting Chemist to the Cotton Powder Company, &c. With Illustrations. Crown 8vo, cloth. [Just Published. 9/0

"Any one having the requisite apparatus and materials could make nitro-glycerine or gun-cotton, to say nothing of other explosives, by the aid of the instructions in this volume. This is one of the very few text-books in which can be found just what is wanted. Mr. Sanford goes through the whole list of explosives commonly used, names any given explosive, and tells us of what it is composed and how it is manufactured. The book is excellent throughout."—*Engineer*.

A HANDBOOK ON MODERN EXPLOSIVES.

A Practical Treatise on the Manufacture and Use of Dynamite, Gun-Cotton, Nitro-Glycerine and other Explosive Compounds, including Collodion-Cotton. With Chapters on Explosives in Practical Application. By M. EISSLER, Mining Engineer and Metallurgical Chemist. Second Edition, Enlarged. With 150 Illustrations. Crown 8vo, cloth. [Just Published. 12/6

"Useful not only to the miner, but also to officers of both services to whom blasting and the use of explosives generally may at any time become a necessary auxiliary."—*Nature*.

DANGEROUS GOODS.

Their Sources and Properties, Modes of Storage and Transport. With Notes and Comments on Accidents arising therefrom, together with the Government and Railway Classifications, Acts of Parliament, &c. A Guide for the Use of Government and Railway Officials, Steamship Owners, Insurance Companies and Manufacturers, and Users of Explosives and Dangerous Goods. By H. JOSHUA PHILLIPS, F.I.C., F.C.S. Crown 8vo, 374 pp., cloth. 9/0

"Merits a wide circulation, and an intelligent, appreciative study."—*Chemical News*.

A MANUAL OF THE ALKALI TRADE.

Including the Manufacture of Sulphuric Acid, Sulphate of Soda, and Bleaching Powder. By JOHN LOMAS, Alkali Manufacturer, Newcastle-upon-Tyne and London. 390 pp. of Text. With 232 Illustrations and Working Drawings, Second Edition, with Additions. Super-royal 8vo, cloth . . . £1 10s.

"This book is written by a manufacturer for manufacturers. The working details of the most approved forms of apparatus are given, and these are accompanied by no less than 232 wood engravings, all of which may be used for the purposes of construction. Every step in the manufacture is very fully described in this manual, and each improvement explained."—*Athenaeum*.

"We find not merely a sound and luminous explanation of the chemical principles of the trade, but a notice of numerous matters which have a most important bearing on the successful conduct of alkali works, but which are generally overlooked by even experienced technological authors."—*Chemical Review*.

THE BLOWPIPE IN CHEMISTRY, MINERALOGY, AND GEOLOGY.

Containing all known Methods of Anhydrous Analysis, many Working Examples, and Instructions for Making Apparatus. By Lieut.-Colonel W. A. ROSS, R.A., F.G.S. With 120 Illustrations. Second Edition, Enlarged. Crown 8vo, cloth 5/0

"The student who goes conscientiously through the course of experimentation here laid down will gain a better insight into inorganic chemistry and mineralogy than if he had 'got up' any of the best text-books of the day, and passed any number of examinations in their contents."—*Chemical News*.

THE MANUAL OF COLOURS AND DYE-WARES.

Their Properties, Applications, Valuations, Impurities and Sophistications. For the Use of Dyers, Printers, Drysalters, Brokers, &c. By J. W. SLATER. Second Edition, Revised and greatly Enlarged. Crown 8vo, cloth . . . 7/6

"A complete encyclopædia of the *materia tinctoria*. The information given respecting each article is full and precise, and the methods of determining the value of articles such as these, so liable to sophistication, are given with clearness, and are practical as well as valuable."—*Chemist and Druggist*.

"There is no other work which covers precisely the same ground. To students preparing for examinations in dyeing and printing it will prove exceedingly useful."—*Chemical News*.

A HANDY BOOK FOR BREWERS.

Being a Practical Guide to the Art of Brewing and Malting. Embracing the Conclusions of Modern Research which bear upon the Practice of Brewing. By HERBERT EDWARDS WRIGHT, M.A. Second Edition, Enlarged. Crown 8vo, 530 pp., cloth. [Just Published. 12/6

"May be consulted with advantage by the student who is preparing himself for examinational tests, while the scientific brewer will find in it a *résumé* of all the most important discoveries of modern times. The work is written throughout in a clear and concise manner, and the author takes great care to discriminate between vague theories and well-established facts."—*Brewers' Journal*.

"We have great pleasure in recommending this handy book, and have no hesitation in saying that it is one of the best—if not the best—which has yet been written on the subject of beer-brewing in this country; it should have a place on the shelves of every brewer's library."—*Brewers' Guardian*.

"Although the requirements of the student are primarily considered, an acquaintance of half-an-hour's duration cannot fail to impress the practical brewer with the sense of having found a trustworthy guide and practical counsellor in brewery matters."—*Chemical Trade Journal*.

FUELS: SOLID, LIQUID, AND GASEOUS.

Their Analysis and Valuation. For the Use of Chemists and Engineers. By H. J. PHILLIPS, F.C.S., formerly Analytical and Consulting Chemist to the G.E. Rlwy. Third Edition, Revised and Enlarged. Crown 8vo, cloth 2/0

"Ought to have its place in the laboratory of every metallurgical establishment and wherever fuel is used on a large scale."—*Chemical News*

THE ARTISTS' MANUAL OF PIGMENTS.

Showing their Composition, Conditions of Permanency, Non-Permanency, and Adulterations; Effects in Combination with Each Other and with Vehicles; and the most Reliable Tests of Purity. By H. C. STANDAGE. Crown 8vo. 2/6

"This work is indeed *multum-in-parvo*, and we can, with good conscience, recommend it to all who come in contact with pigments, whether as makers, dealers, or users."—*Chemical Review*.

A POCKET-BOOK OF MENSURATION AND GAUGING.

Containing Tables, Rules, and Memoranda for Revenue Officers, Brewers, Spirit Merchants, &c. By J. B. MANT, Inland Revenue. Second Edition, Revised. 18mo, leather 4/0

"This handy and useful book is adapted to the requirements of the Inland Revenue Department, and will be a favourite book of reference."—*Civilian*.

"Should be in the hands of every practical brewer."—*Brewers' Journal*.

INDUSTRIAL ARTS, TRADES, AND MANUFACTURES.**TEA MACHINERY AND TEA FACTORIES.**

A Descriptive Treatise on the Mechanical Appliances required in the Cultivation of the Tea Plant and the Preparation of Tea for the Market. By A. J. WALLIS-TAYLER, A. M. Inst. C.E. Medium 8vo, 468 pp. With 218 Illustrations. [Just Published. Net 25/0

SUMMARY OF CONTENTS:—MECHANICAL CULTIVATION OR TILLAGE OF THE SOIL.—PLUCKING OR GATHERING THE LEAF.—TEA FACTORIES.—THE DRESSING, MANUFACTURE, OR PREPARATION OF TEA BY MECHANICAL MEANS.—ARTIFICIAL WITHERING OF THE LEAF.—MACHINES FOR ROLLING OR CURLING THE LEAF.—FERMENTING PROCESS.—MACHINES FOR THE AUTOMATIC DRYING OR FIRING OF THE LEAF.—MACHINES FOR NON-AUTOMATIC DRYING OR FIRING OF THE LEAF.—DRYING OR FIRING MACHINES.—BREAKING OR CUTTING, AND SORTING MACHINES.—PACKING THE TEA.—MEANS OF TRANSPORT ON TEA PLANTATIONS.—MISCELLANEOUS MACHINERY AND APPARATUS.—FINAL TREATMENT OF THE TEA.—TABLES AND MEMORANDA.

"The subject of tea machinery is now one of the first interest to a large class of people, to whom we strongly commend the volume."—*Chamber of Commerce Journal*.

"When tea planting was first introduced into the British possessions little, if any, machinery was employed, but now its use is almost universal. This volume contains a very full account of the machinery necessary for the proper outfit of a factory, and also a description of the processes best carried out by this machinery."—*Journal Society of Arts*.

FLOUR MANUFACTURE.

A Treatise on Milling Science and Practice. By FRIEDRICH KICK, Imperial Regierungsrath, Professor of Mechanical Technology in the Imperial German Polytechnic Institute, Prague. Translated from the Second Enlarged and Revised Edition with Supplement. By H. H. P. POWLES, Assoc. Memb. Institution of Civil Engineers. Nearly 400 pp. Illustrated with 28 Folding Plates, and 167 Woodcuts. Royal 8vo, cloth £1 5s.

"This valuable work is, and will remain, the standard authority on the science of milling. . . . The miller who has read and digested this work will have laid the foundation, so to speak, of a successful career; he will have acquired a number of general principles which he can proceed to apply. In this handsome volume we at last have the accepted text-book of modern milling in good, sound English, which has little, if any, trace of the German idiom."—*The Miller*.

COTTON MANUFACTURE.

A Manual of Practical Instruction of the Processes of Opening, Carding, Combing, Drawing, Doubling and Spinning of Cotton, the Methods of Dyeing, &c. For the Use of Operatives Overlookers, and Manufacturers. By JOHN LISTER, Technical Instructor, Pendleton. 8vo, cloth 7/6

"A distinct advance in the literature of cotton manufacture."—*Machinery*.

"It is thoroughly reliable, fulfilling nearly all the requirements desired."—*Glasgow Herald*.

MODERN CYCLES.

A Practical Handbook on their Construction and Repair. By A. J. WALLIS-TAYLER, A. M. Inst. C. E. Author of "Refrigerating Machinery," &c. With upwards of 300 Illustrations. Crown 8vo, cloth. [Just Published. 10/6

"The large trade that is done in the component parts of bicycles has placed in the way of men mechanically inclined extraordinary facilities for building bicycles for their own use. . . . The book will prove a valuable guide for all those who aspire to the manufacture or repair of their own machines."—*The Field*.

"A most comprehensive and up-to-date treatise."—*The Cycle*.

"A very useful book, which is quite entitled to rank as a standard work for students of cycle construction."—*Wheeling*.

CEMENTS, PASTES, GLUES, AND GUMS.

A Practical Guide to the Manufacture and Application of the various Agglutinants required in the Building, Metal-Working, Wood-Working, and Leather-Working Trades, and for Workshop, Laboratory or Office Use. With upwards of 900 Recipes and Formulæ. By H. C. STANDAGE, Chemist. Third Edition. Crown 8vo, cloth. [Just Published. 2/0

"We have pleasure in speaking favourably of this volume. So far as we have had experience, which is not inconsiderable, this manual is trustworthy."—*Athenæum*.

"As a revelation of what are considered trade secrets, this book will arouse an amount of curiosity among the large number of industries it touches."—*Daily Chronicle*.

THE ART OF SOAP-MAKING.

A Practical Handbook of the Manufacture of Hard and Soft Soaps, Toilet Soaps, &c. Including many New Processes, and a Chapter on the Recovery of Glycerine from Waste Leys. By ALX. WATT. Sixth Edition, including an Appendix on Modern Candlemaking. Crown 8vo, cloth.

[Just Published. 7/6

"The work will prove very useful, not merely to the technological student, but to the practical soap boiler who wishes to understand the theory of his art."—*Chemical News*.

"A thoroughly practical treatise on an art which has almost no literature in our language. We congratulate the author on the success of his endeavour to fill a void in English technical literature."—*Nature*.

PRACTICAL PAPER-MAKING.

A Manual for Paper-Makers and Owners and Managers of Paper-Mills. With Tables, Calculations, &c. By G. CLAPPERTON, Paper-Maker. With Illustrations of Fibres from Micro-Photographs. Crown 8vo, cloth . . . 5/0

"The author caters for the requirements of responsible mill hands, apprentices, &c., whilst his manual will be found of great service to students of technology, as well as to veteran paper-makers and mill owners. The illustrations form an excellent feature."—*The World's Paper Trade Review*.

"We recommend everybody interested in the trade to get a copy of this thoroughly practical book."—*Paper Making*.

THE ART OF PAPER-MAKING.

A Practical Handbook of the Manufacture of Paper from Rags, Esparto, Straw, and other Fibrous Materials. Including the Manufacture of Pulp from Wood Fibre, with a Description of the Machinery and Appliances used. To which are added Details of Processes for Recovering Soda from Waste Liquors. By ALEXANDER WATT, Author of "The Art of Soap-Making." With Illustrations. Crown 8vo, cloth . . . 7/6

"It may be regarded as the standard work on the subject. The book is full of valuable information. The 'Art of Paper-Making' is in every respect a model of a text-book, either for a technical class, or for the private student."—*Paper and Printing Trades Journal*.

A TREATISE ON PAPER.

For Printers and Stationers. With an Outline of Paper Manufacture; Complete Tables of Sizes, and Specimens of Different Kinds of Paper. By RICHARD PARKINSON, late of the Manchester Technical School. Demy 8vo, cloth.

[Just Published. 3/6

THE ART OF LEATHER MANUFACTURE.

Being a Practical Handbook, in which the Operations of Tanning, Currying, and Leather Dressing are fully Described, and the Principles of Tanning Explained, and many Recent Processes Introduced; as also Methods for the Estimation of Tannin, and a Description of the Arts of Glue Boiling, Gut Dressing, &c. By ALEXANDER WATT, Author of "Soap-Making," &c. Fourth Edition. Crown 8vo, cloth . . . 9/0

"A sound, comprehensive treatise on tanning and its accessories. The book is an eminently valuable production, which redounds to the credit of both author and publishers."—*Chemical Review*.

THE ART OF BOOT AND SHOE MAKING.

A Practical Handbook, including Measurement, Last-Fitting, Cutting-Out, Closing and Making, with a Description of the most approved Machinery Employed. By JOHN B. LENO, late Editor of *St. Crispin*, and *The Boot and Shoe-Maker*. 12mo, cloth . . . 2/0

WOOD ENGRAVING.

A Practical and Easy Introduction to the Study of the Art. By W. N. BROWN.
12mo, cloth 1/6

"The book is clear and complete, and will be useful to any one wanting to understand the first elements of the beautiful art of wood engraving."—*Graphic*.

MODERN HOROLOGY, IN THEORY AND PRACTICE.

Translated from the French of CLAUDIUS SAUNIER, ex-Director of the School of Horology at Macon, by JULIEN TRIPPLIN, F.R.A.S., Besancon Watch Manufacturer, and EDWARD RIGG, M.A., Assayer in the Royal Mint. With Seventy-eight Woodcuts and Twenty-two Coloured Copper Plates. Second Edition. Super-royal 8vo, cloth, £2 2s.; half-calf £2 10s.

"There is no horological work in the English language at all to be compared to this production of M. Saunier's for clearness and completeness. It is alike good as a guide for the student and as a reference for the experienced horologist and skilled workman."—*Horological Journal*.

"The latest, the most complete, and the most reliable of those literary productions to which continental watchmakers are indebted for the mechanical superiority over their English brethren—in fact, the Book of Books, is M. Saunier's 'Treatise.'"—*Watchmaker, Jeweller, and Silversmith*.

THE WATCH ADJUSTER'S MANUAL.

A Practical Guide for the Watch and Chronometer Adjuster in Making, Springing, Timing and Adjusting for Isochronism, Positions and Temperatures. By C. E. FRITTS. 370 pp., with Illustrations, 8vo, cloth 16/0

THE WATCHMAKER'S HANDBOOK.

Intended as a Workshop Companion for those engaged in Watchmaking and the Allied Mechanical Arts. Translated from the French of CLAUDIUS SAUNIER, and enlarged by JULIEN TRIPPLIN, F.R.A.S., and EDWARD RIGG, M.A., Assayer in the Royal Mint. Third Edition. 8vo, cloth. 9/0

"Each part is truly a treatise in itself. The arrangement is good and the language is clear and concise. It is an admirable guide for the young watchmaker."—*Engineering*.

"It is impossible to speak too highly of its excellence. It fulfils every requirement in a handbook intended for the use of a workman. Should be found in every workshop."—*Watch and Clockmaker*.

A HISTORY OF WATCHES & OTHER TIMEKEEPERS.

By JAMES F. KENDAL, M.B.H. Inst. Boards, 1/6; or cloth, gilt 2/6

"The best which has yet appeared on this subject in the English language."—*Industries*.

"Open the book where you may, there is interesting matter in it concerning the ingenious devices of the ancient or modern horologer."—*Saturday Review*.

ELECTRO-DEPOSITION.

A Practical Treatise on the Electrolysis of Gold, Silver, Copper, Nickel, and other Metals and Alloys. With Descriptions of Voltaic Batteries, Magneto and Dynamo-Electric Machines, Thermopiles, and of the Materials and Processes used in every Department of the Art, and several Chapters on ELECTRO-METALLURGY. By ALEXANDER WATT, Author of "Electro-Metallurgy," &c. Third Edition, Revised. Crown 8vo, cloth 9/0

"Eminently a book for the practical worker in electro-deposition. It contains practical descriptions of methods, processes and materials, as actually pursued and used in the workshop."—*Engineer*.

ELECTRO-METALLURGY.

Practically Treated. By ALEXANDER WATT. Tenth Edition, including the most recent Processes. 12mo, cloth 3/6

"From this book both amateur and artisan may learn everything necessary for the successful prosecution of electroplating."—*Iron*.

JEWELLER'S ASSISTANT IN WORKING IN GOLD.

A Practical Treatise for Masters and Workmen, Compiled from the Experience of Thirty Years' Workshop Practice. By GEORGE E. GEE, Author of "The Goldsmith's Handbook," &c. Crown 8vo, cloth 7/6

"This manual of technical education is apparently destined to be a valuable auxiliary to a handicraft which is certainly capable of great improvement."—*The Times*.

ELECTROPLATING.

A Practical Handbook on the Deposition of Copper, Silver, Nickel, Gold, Aluminium, Brass, Platinum, &c., &c. By J. W. URQUHART, C.E. Fourth Edition, Revised. Crown 8vo, cloth. [Just Published. 5/0

"An excellent practical manual."—*Engineering*.

"An excellent work, giving the newest information."—*Horological Journal*.

ELECTROTYPING.

The Reproduction and Multiplication of Printing Surfaces and Works of Art by the Electro-Deposition of Metals. By J. W. URQUHART, C.E. Crown 8vo, cloth 5/0

"The book is thoroughly practical; the reader is, therefore, conducted through the leading laws of electricity, then through the metals used by electrotypers, the apparatus, and the depositing processes, up to the final preparation of the work."—*Art Journal*.

GOLDSMITH'S HANDBOOK.

By GEORGE E. GEE, Jeweller, &c. Fifth Edition. 12mo, cloth 3/0

"A good, sound educator, and will be generally accepted as an authority."—*Horological Journal*.

SILVERSMITH'S HANDBOOK.

By GEORGE E. GEE, Jeweller, &c. Third Edition, with numerous Illustrations. 12mo, cloth 3/0

"The chief merit of the work is its practical character. . . . The workers in the trade will speedily discover its merits when they sit down to study it."—*English Mechanic*.

, The above two works together, strongly half-bound, price 7s.

SHEET METAL WORKER'S INSTRUCTOR.

Comprising a Selection of Geometrical Problems and Practical Rules for Describing the Various Patterns Required by Zinc, Sheet-Iron, Copper, and Tin-Plate Workers. By REUBEN HENRY WARN. New Edition, Revised and greatly Enlarged by JOSEPH G. HORNER, A.M.I.M.E. Crown 8vo, 254 pp., with 430 Illustrations, cloth. [Just Published. 7/6

BREAD & BISCUIT BAKER'S & SUGAR-BOILER'S ASSISTANT.

Including a large variety of Modern Recipes. With Remarks on the Art of Bread-making. By ROBERT WELLS. Third Edition. Crown 8vo, cloth . 2/0

"A large number of wrinkles for the ordinary cook, as well as the baker."—*Saturday Review*.

PASTRYCOOK & CONFECTIONER'S GUIDE.

For Hotels, Restaurants, and the Trade in general, adapted also for Family Use. By R. WELLS, Author of "The Bread and Biscuit Baker." Crown 8vo, cloth 2/0

"We cannot speak too highly of this really excellent work. In these days of keen competition our readers cannot do better than purchase this book."—*Bakers' Times*.

ORNAMENTAL CONFECTIONERY.

A Guide for Bakers, Confectioners and Pastrycooks; including a variety of Modern Recipes, and Remarks on Decorative and Coloured Work. With 120 Original Designs. By ROBERT WELLS. Second Edition. Crown 8vo . 5/0

"A valuable work, practical, and should be in the hands of every baker and confectioner. The illustrative designs are alone worth treble the amount charged for the whole work."—*Bakers' Times*.

THE MODERN FLOUR CONFECTIONER, WHOLESALE AND RETAIL.

Containing a large Collection of Recipes or Cheap Cakes, Biscuits, &c. With remarks on the Ingredients Used in their Manufacture. By ROBERT WELLS, Author of "The Bread and Biscuit Baker," &c. Crown 8vo, cloth . 2/0

"The work is of a decidedly practical character, and in every recipe regard is had to economical working."—*North British Daily Mail*.

RUBBER HAND STAMPS

And the Manipulation of Rubber. A Practical Treatise on the Manufacture of Indiarubber Hand Stamps, Small Articles of Indiarubber, The Hektograph, Special Inks, Cements, and Allied Subjects. By T. O'CONNOR SLOANE, A.M., Ph.D. With numerous Illustrations. Square 8vo, cloth 5/0

HANDYBOOKS FOR HANDICRAFTS.

BY PAUL N. HASLUCK.

Editor of "Work" (New Series), Author of "Lathe Work," "Milling Machines," &c.
Crown 8vo, 144 pp., price 1s. each.

These HANDYBOOKS have been written to supply information for WORKMEN, STUDENTS, and AMATEURS in the several Handicrafts, on the actual PRACTICE of the WORKSHOP, and are intended to convey in plain language TECHNICAL KNOWLEDGE of the several CRAFTS. In describing the processes employed, and the manipulation of material, workshop terms are used; workshop practice is fully explained; and the text is freely illustrated with drawings of modern tools, appliances, and processes.

THE METAL TURNER'S HANDYBOOK.

A Practical Manual for Workers at the Foot-Lathe. With over 100 Illustrations. 1/0

"The book will be of service alike to the amateur and the artisan turner. It displays thorough knowledge of the subject."—*Scotsman*.

THE WOOD TURNER'S HANDYBOOK.

A Practical Manual for Workers at the Lathe. With over 100 Illustrations. 1/0

"We recommend the book to young turners and amateurs. A multitude of workmen have hitherto sought in vain for a manual of this special industry."—*Mechanical World*.

THE WATCH JOBBER'S HANDYBOOK.

A Practical Manual on Cleaning, Repairing, and Adjusting. With upwards of 100 Illustrations. 1/0

"We strongly advise all young persons connected with the watch trade to acquire and study this inexpensive work."—*Clerkenwell Chronicle*.

THE PATTERN MAKER'S HANDYBOOK.

A Practical Manual on the Construction of Patterns for Founders. With upwards of 100 Illustrations. 1/0

"A most valuable, if not indispensable manual for the pattern maker."—*Knowledge*.

THE MECHANIC'S WORKSHOP HANDYBOOK.

A Practical Manual on Mechanical Manipulation, embracing Information on various Handicraft Processes. With Useful Notes and Miscellaneous Memoranda. Comprising about 200 Subjects. 1/0

"A very clever and useful book, which should be found in every workshop; and it should certainly find a place in all technical schools."—*Saturday Review*.

THE MODEL ENGINEER'S HANDYBOOK.

A Practical Manual on the Construction of Model Steam Engines. With upwards of 100 Illustrations. 1/0

"Mr. Hasluck has produced a very good little book."—*Builder*.

THE CLOCK JOBBER'S HANDYBOOK.

A Practical Manual on Cleaning, Repairing, and Adjusting. With upwards of 100 Illustrations. 1/0

"It is of inestimable service to those commencing the trade."—*Coventry Standard*.

THE CABINET MAKER'S HANDYBOOK.

A Practical Manual on the Tools, Materials, Appliances, and Processes employed in Cabinet Work. With upwards of 100 Illustrations. 1/0

"Mr. Hasluck's thorough-going little Handybook is amongst the most practical guides we have seen for beginners in cabinet-work."—*Saturday Review*.

THE WOODWORKER'S HANDYBOOK OF MANUAL INSTRUCTION.

Embracing Information on the Tools, Materials, Appliances and Processes Employed in Woodworking. With 104 Illustrations. 1/0

OPINIONS OF THE PRESS.

"Written by a man who knows, not only how work ought to be done, but how to do it, and how to convey his knowledge to others."—*Engineering*.

"Mr. Hasluck writes admirably, and gives complete instructions."—*Engineer*.

"Mr. Hasluck combines the experience of a practical teacher with the manipulative skill and scientific knowledge of processes of the trained mechanic, and the manuals are marvels of what can be produced at a popular price."—*Schoolmaster*.

"Helpful to workmen of all ages and degrees of experience."—*Daily Chronicle*.

"Practical, sensible, and remarkably cheap."—*Journal of Education*.

"Concise, clear, and practical."—*Saturday Review*.

COMMERCE, COUNTING-HOUSE WORK, TABLES, &c.

LESSONS IN COMMERCE.

By Professor R. GAMBARO, of the Royal High Commercial School at Genoa.
Edited and Revised by JAMES GAULT, Professor of Commerce and Commercial
Law in King's College, London. Second Edition, Revised. Crown 8vo . **3/6**

"The publishers of this work have rendered considerable service to the cause of commercial education by the opportune production of this volume. . . . The work is peculiarly acceptable to English readers and an admirable addition to existing class books. In a phrase, we think the work attains its object in furnishing a brief account of those laws and customs of British trade with which the commercial man interested therein should be familiar."—*Chamber of Commerce Journal*.

"An invaluable guide in the hands of those who are preparing for a commercial career, and in fact, the information it contains on matters of business should be impressed on every one."—*Counting House*.

THE FOREIGN COMMERCIAL CORRESPONDENT.

Being Aids to Commercial Correspondence in Five Languages—English, French, German, Italian, and Spanish. By CONRAD E. BAKER. Third Edition, Carefully Revised Throughout. Crown 8vo, cloth.

[Just Published. **4/6**

"Whoever wishes to correspond in all the languages mentioned by Mr. Baker cannot do better than study this work, the materials of which are excellent and conveniently arranged. They consist not of entire specimen letters, but—what are far more useful—short passages, sentences, or phrases expressing the same general idea in various forms."—*Athenaeum*.

"A careful examination has convinced us that it is unusually complete, well arranged and reliable. The book is a thoroughly good one."—*Schoolmaster*.

FACTORY ACCOUNTS: their PRINCIPLES & PRACTICE.

A Handbook for Accountants and Manufacturers, with Appendices on the Nomenclature of Machine Details; the Income Tax Acts; the Rating of Factories; Fire and Boiler Insurance; the Factory and Workshop Acts, &c., including also a Glossary of Terms and a large number of Specimen Rulings. By EMILE GARCKE and J. M. FELLS. Fourth Edition, Revised and Enlarged. Demy 8vo, 250 pp., strongly bound **6/0**

"A very interesting description of the requirements of Factory Accounts. . . . The principle of assimilating the Factory Accounts to the general commercial books is one which we thoroughly agree with."—*Accountants' Journal*.

"Characterised by extreme thoroughness. There are few owners of factories who would not derive great benefit from the perusal of this most admirable work."—*Local Government Chronicle*.

MODERN METROLOGY.

A Manual of the Metrical Units and Systems of the present Century. With an Appendix containing a proposed English System. By LOWIS D. A. JACKSON, A. M. Inst. C. E., Author of "Aid to Survey Practice," &c. Large crown 8vo, cloth **12/6**

"We recommend the work to all interested in the practical reform of our weights and measures."—*Nature*.

A SERIES OF METRIC TABLES.

In which the British Standard Measures and Weights are compared with those of the Metric System at present in Use on the Continent. By C. H. DOWLING, C.E. 8vo, strongly bound **10/6**

"Mr. Dowling's Tables are well put together as a ready reckoner for the conversion of one system into the other."—*Athenaeum*.

THE IRON AND METAL TRADES' COMPANION.

For Expediently Ascertaining the Value of any Goods bought or sold by Weight, from 1s. per cwt. to 112s. per cwt., and from one farthing per pound to one shilling per pound. By THOMAS DOWNIE. 396 pp., leather **9/0**

"A most useful set of tables, nothing like them before existed."—*Building News*.

"Although specially adapted to the iron and metal trades, the tables will be found useful in every other business in which merchandise is bought and sold by weight."—*Railway News*.

NUMBER, WEIGHT, AND FRACTIONAL CALCULATOR.

Containing upwards of 250,000 Separate Calculations, showing at a Glance the Value at 422 Different Rates, ranging from $\frac{1}{12}$ th of a Penny to 20s. each, or per cwt., and £20 per ton, of any number of articles consecutively, from 1 to 470. Any number of cwts., qrs., and lbs., from 1 cwt. to 470 cwts. Any number of tons, cwts., qrs., and lbs., from 1 to 1,000 tons. By WILLIAM CHADWICK, Public Accountant. Third Edition, Revised. 8vo, strongly bound . **18/0**

"It is as easy of reference for any answer or any number of answers as a dictionary. For making up accounts or estimates the book must prove invaluable to all who have any considerable quantity of calculations involving price and measure in any combination to do."—*Engineer*.

"The most perfect work of the kind yet prepared."—*Glasgow Herald*.

THE WEIGHT CALCULATOR.

Being a Series of Tables upon a New and Comprehensive Plan, exhibiting at one Reference the exact Value of any Weight from 1 lb. to 15 tons, at 300 Progressive Rates, from 1d. to 168s. per cwt., and containing 186,000 Direct Answers, which, with their Combinations, consisting of a single addition (mostly to be performed at sight), will afford an aggregate of 10,266,000 Answers; the whole being calculated and designed to ensure correctness and promote despatch. By HENRY HARBEN, Accountant. Fifth Edition, carefully Corrected. Royal 8vo, strongly half-bound **£1 5s.**

"A practical and useful work of reference for men of business generally."—*Ironmonger*.

"Of priceless value to business men. It is a necessary book in all mercantile offices."—*Sheffield Independent*.

THE DISCOUNT GUIDE.

Comprising several Series of Tables for the Use of Merchants, Manufacturers, Ironmongers, and Others, by which may be ascertained the Exact Profit arising from any mode of using Discounts, either in the Purchase or Sale of Goods, and the method of either Altering a Rate of Discount, or Advancing a Price, so as to produce, by one operation, a sum that will realise any required Profit after allowing one or more Discounts: to which are added Tables of Profit or Advance from $1\frac{1}{2}$ to 90 per cent., Tables of Discount from $1\frac{1}{2}$ to 98 $\frac{3}{4}$ per cent., and Tables of Commission, &c., from $\frac{1}{2}$ to 10 per cent. By HENRY HARBEN, Accountant. New Edition, Corrected. Demy 8vo, half-bound **£1 5s.**

"A book such as this can only be appreciated by business men, to whom the saving of time means saving of money. The work must prove of great value to merchants, manufacturers, and general traders."—*British Trade Journal*.

TABLES OF WAGES.

At 54, 52, 50 and 48 Hours per Week. Showing the Amounts of Wages from One quarter of an hour to Sixty-four hours, in each case at Rates of Wages advancing by One Shilling from 4s. to 55s. per week. By THOS. GARBUTT, Accountant. Square crown 8vo, half-bound **6/0**

IRON-PLATE WEIGHT TABLES.

For Iron Shipbuilders, Engineers, and Iron Merchants. Containing the Calculated Weights of upwards of 150,000 different sizes of Iron Plates from 1 foot by 6 in. by $\frac{1}{2}$ in. to 10 feet by 5 feet by 1 in. Worked out on the Basis of 40 lbs. to the square foot of Iron of 1 inch in thickness. By H. BURLINSON and W. H. SIMPSON. 4to, half-bound **£1 5s.**

MATHEMATICAL TABLES (ACTUARIAL).

Comprising Commutation and Conversion Tables, Logarithms, Cologarithms, Antilogarithms and Reciprocals. By J. W. GORDON. Royal 8vo, mounted on canvas, in cloth case. [Just Published. **5/0**

AGRICULTURE, FARMING, GARDENING, &c.

THE COMPLETE GRAZIER AND FARMER'S AND CATTLE BREEDER'S ASSISTANT.

A Compendium of Husbandry. Originally Written by WILLIAM YOUATT. Fourteenth Edition, entirely Re-written, considerably Enlarged, and brought up to Present Requirements, by WILLIAM FREAM, LL.D., Assistant Commissioner, Royal Commission on Agriculture, 1893, Author of "The Elements of Agriculture," &c. Royal 8vo, 1,100 pp., with over 450 Illustrations, handsomely bound. [Just Published. £1 11s. 6d.]

SUMMARY OF CONTENTS.

BOOK I. ON THE VARIETIES, BREEDING, REARING, FATTENING AND MANAGEMENT OF CATTLE.
BOOK II. ON THE ECONOMY AND MANAGEMENT OF THE DAIRY.
BOOK III. ON THE BREEDING, REARING, AND MANAGEMENT OF HORSES.
BOOK IV. ON THE BREEDING, REARING, AND FATTENING OF SHEEP.
BOOK V. ON THE BREEDING, REARING, AND FATTENING OF SWINE.
BOOK VI. ON THE DISEASES OF LIVE STOCK.

BOOK VII. ON THE BREEDING, REARING, AND MANAGEMENT OF POULTRY.
BOOK VIII. ON FARM OFFICES AND IMPLEMENTS OF HUSBANDRY.
BOOK IX. ON THE CULTURE AND MANAGEMENT OF GRASS LANDS.
BOOK X. ON THE CULTIVATION AND APPLICATION OF GRASSES, PULSE AND ROOTS.
BOOK XI. ON MANURES AND THEIR APPLICATION TO GRASS LAND AND CROPS.
BOOK XII. MONTHLY CALENDARS OF FARMWORK.

* * * OPINIONS OF THE PRESS ON THE NEW EDITION.

"Dr. Fream is to be congratulated on the successful attempt he has made to give us a work which will at once become the standard classic of the farm practice of the country. We believe that it will be found that it has no compeer among the many works at present in existence. . . . The illustrations are admirable, while the frontispiece, which represents the well-known bull, New Year's Gift, owned by the Queen, is a work of art."—*The Times*.

"The book must be recognised as occupying the proud position of the most exhaustive work of reference in the English language on the subject with which it deals."—*Athenaeum*.

"The most comprehensive guide to modern farm practice that exists in the English language to-day. . . . The book is one that ought to be on every farm and in the library of every land owner."—*Mark Lane Express*.

"In point of exhaustiveness and accuracy the work will certainly hold a pre-eminent and unique position among books dealing with scientific agricultural practice. It is, in fact, an agricultural library of itself."—*North British Agriculturist*.

"A compendium of authoritative and well-ordered knowledge on every conceivable branch of the work of the live stock farmer; probably without an equal in this or any other country."—*Yorkshire Post*.

FARM LIVE STOCK OF GREAT BRITAIN.

By ROBERT WALLACE, F.L.S., F.R.S.E., &c., Professor of Agriculture and Rural Economy in the University of Edinburgh. Third Edition, thoroughly Revised and considerably Enlarged. With over 120 Phototypes of Prize Stock. Demy 8vo, 384 pp., with 79 Plates and Maps, cloth. . . . 12/6

"A really complete work on the history, breeds, and management of the farm stock of Great Britain, and one which is likely to find its way to the shelves of every country gentleman's library."—*The Times*.

"The latest edition of 'Farm Live Stock of Great Britain' is a production to be proud of, and its issue not the least of the services which its author has rendered to agricultural science."—*Scottish Farmer*.

"The book is very attractive, . . . and we can scarcely imagine the existence of a farmer who would not like to have a copy of this beautiful and useful work."—*Mark Lane Express*.

NOTE-BOOK OF AGRICULTURAL FACTS & FIGURES FOR FARMERS AND FARM STUDENTS.

By PRIMROSE McCONNELL, B.Sc., Fellow of the Highland and Agricultural Society, Author of "Elements of Farming." Sixth Edition, Re-written, Revised, and greatly Enlarged. Fcap. 8vo, 480 pp., leather. [Just Published. 6/0

SUMMARY OF CONTENTS: SURVEYING AND LEVELLING.—WEIGHTS AND MEASURES.—MACHINERY AND BUILDINGS.—LABOUR.—OPERATIONS.—DRAINING.—EMBANKING.—GEOLOGICAL MEMORANDA.—SOILS.—MANURES.—CROPPING.—CROPS.—ROTATIONS.—WEEDS.—FEEDING.—DAIRYING.—LIVE STOCK.—HORSES.—CATTLE.—SHEEP.—PIGS.—POULTRY.—FORESTRY.—HORTICULTURE.—MISCELLANEOUS.

"No farmer, and certainly no agricultural student, ought to be without this *multum-in-parvo* manual of all subjects connected with the farm."—*North British Agriculturist*.

"This little pocket-book contains a large amount of useful information upon all kinds of agricultural subjects. Something of the kind has long been wanted."—*Mark Lane Express*.

"The amount of information it contains is most surprising; the arrangement of the matter is so methodical—although so compressed—as to be intelligible to everyone who takes a glance through its pages. They teem with information."—*Farm and Home*.

BRITISH DAIRYING.

A Handy Volume on the Work of the Dairy-Farm. For the Use of Technical Instruction Classes, Students in Agricultural Colleges and the Working Dairy-Farmer. By Prof. J. P. SHELDON. With Illustrations. Second Edition, Revised. Crown 8vo, cloth. [Just Published. 2/6

"Confidently recommended as a useful text-book on dairy farming."—*Agricultural Gazette*.

"Probably the best half-crown manual on dairy work that has yet been produced."—*North British Agriculturist*.

"It is the soundest little work we have yet seen on the subject."—*The Times*.

MILK, CHEESE, AND BUTTER.

A Practical Handbook on their Properties and the Processes of their Production. Including a Chapter on Cream and the Methods of its Separation from Milk. By JOHN OLIVER, late Principal of the Western Dairy Institute, Berkeley. With Coloured Plates and 200 Illustrations. Crown 8vo, cloth. 7/6

"An exhaustive and masterly production. It may be cordially recommended to all students and practitioners of dairy science."—*North British Agriculturist*.

"We recommend this very comprehensive and carefully-written book to dairy-farmers and students of dairying. It is a distinct acquisition to the library of the agriculturist."—*Agricultural Gazette*.

SYSTEMATIC SMALL FARMING.

Or, The Lessons of My Farm. Being an Introduction to Modern Farm Practice for Small Farmers. By R. SCOTT BURN, Author of "Outlines of Modern Farming," &c. Crown 8vo, cloth. 6/0

"This is the completest book of its class we have seen, and one which every amateur farmer will read with pleasure, and accept as a guide."—*Field*.

OUTLINES OF MODERN FARMING.

By R. SCOTT BURN. Soils, Manures, and Crops—Farming and Farming Economy—Cattle, Sheep, and Horses—Management of Dairy, Pigs, and Poultry—Utilisation of Town-Sewage, Irrigation, &c. Sixth Edition. In One Vol., 1,250 pp., half-bound, profusely Illustrated. 12/0

FARM ENGINEERING, The COMPLETE TEXT-BOOK of.

Comprising Draining and Embanking; Irrigation and Water Supply; Farm Roads, Fences and Gates; Farm Buildings; Barn Implements and Machines; Field Implements and Machines; Agricultural Surveying, &c. By Professor JOHN SCOTT. In One Vol., 1,150 pp., half-bound, with over 600 Illustrations. 12/0

"Written with great care, as well as with knowledge and ability. The author has done his work well; we have found him a very trustworthy guide wherever we have tested his statements. The volume will be of great value to agricultural students."—*Mark Lane Express*.

THE FIELDS OF GREAT BRITAIN.

A Text-Book of Agriculture. Adapted to the Syllabus of the Science and Art Department. For Elementary and Advanced Students. By HUGH CLEMENTS (Board of Trade). Second Edition, Revised, with Additions. 18mo, cloth. 2/6

"It is a long time since we have seen a book which has pleased us more, or which contains such a vast and useful fund of knowledge."—*Educational Times*.

TABLES and MEMORANDA for FARMERS, GRAZIERS, AGRICULTURAL STUDENTS, SURVEYORS, LAND AGENTS, AUCTIONEERS, &c.

With a New System of Farm Book-keeping. By SIDNEY FRANCIS. Fifth Edition. 272 pp., waistcoat-pocket size, limp leather. 1/6

"Weighing less than 1 oz., and occupying no more space than a match-box, it contains a mass of facts and calculations which has never before, in such handy form, been obtainable. Every operation on the farm is dealt with. The work may be taken as thoroughly accurate, the whole of the tables having been revised by Dr. Fream. We cordially recommend it."—*Bell's Weekly Messenger*.

THE ROTHAMSTED EXPERIMENTS AND THEIR PRACTICAL LESSONS FOR FARMERS.

Part I. STOCK. Part II. CROPS. By C. J. R. TIPPER. Crown 8vo, cloth. [Just Published. 3/6

"We have no doubt that the book will be welcomed by a large class of farmers and others interested in agriculture."—*Standard*.

FERTILISERS AND FEEDING STUFFS.

A Handbook for the Practical Farmer. By BERNARD DYER, D.Sc. (Lond.)
With the Text of the Fertilisers and Feeding Stuffs Act of 1893, &c. Third
Edition, Revised. Crown 8vo, cloth. [Just Published. 1/0

"This little book is precisely what it professes to be—'A Handbook for the Practical Farmer.' Dr. Dyer has done farmers good service in placing at their disposal so much useful information in so intelligible a form."—*The Times*.

BEEES FOR PLEASURE AND PROFIT.

A Guide to the Manipulation of Bees, the Production of Honey, and the
General Management of the Apiary. By G. GORDON SAMSON. With
numerous Illustrations. Crown 8vo, cloth 1/0

BOOK-KEEPING for FARMERS and ESTATE OWNERS.

A Practical Treatise, presenting, in Three Plans, a System adapted for all
Classes of Farms. By JOHNSON M. WOODMAN, Chartered Accountant.
Second Edition, Revised. Crown 8vo, cloth 2/6

"The volume is a capital study of a most important subject."—*Agricultural Gazette*.

WOODMAN'S YEARLY FARM ACCOUNT BOOK.

Giving Weekly Labour Account and Diary, and showing the Income and
Expenditure under each Department of Crops, Live Stock, Dairy, &c., &c.
With Valuation, Profit and Loss Account, and Balance Sheet at the End of the
Year. By JOHNSON M. WOODMAN, Chartered Accountant. Second Edition.
Folio, half-bound Net 7/6

"Contains every requisite form for keeping farm accounts readily and accurately."—*Agriculture*.

THE FORCING GARDEN.

Or, How to Grow Early Fruits, Flowers and Vegetables. With Plans and
Estimates for Building Glasshouses, Pits and Frames. With Illustrations.
By SAMUEL WOOD. Crown 8vo, cloth 3/6

"A good book, containing a great deal of valuable teaching."—*Gardeners' Magazine*.

A PLAIN GUIDE TO GOOD GARDENING.

Or, How to Grow Vegetables, Fruits, and Flowers. By S. WOOD. Fourth
Edition, with considerable Additions, and numerous Illustrations. Crown
8vo, cloth 3/6

"A very good book, and one to be highly recommended as a practical guide. The practical directions are excellent."—*Athenæum*.

MULTUM-IN-PARVO GARDENING.

Or, How to Make One Acre of Land produce £620 a year, by the Cultivation
of Fruits and Vegetables; also, How to Grow Flowers in Three Glass Houses,
so as to realise £176 per annum clear Profit. By SAMUEL WOOD, Author of
"Good Gardening," &c. Sixth Edition, Crown 8vo, sewed 1/0

"We are bound to recommend it as not only suited to the case of the amateur and gentleman's gardener, but to the market grower."—*Gardeners' Magazine*.

THE LADIES' MULTUM-IN-PARVO FLOWER GARDEN.

And Amateur's Complete Guide. By S. WOOD. Crown 8vo, cloth 3/6

"Full of shrewd hints and useful instructions, based on a lifetime of experience."—*Scotsman*.

POTATOES: HOW TO GROW AND SHOW THEM.

A Practical Guide to the Cultivation and General Treatment of the Potato.
By J. PINK. Crown 8vo 2/0

MARKET AND KITCHEN GARDENING.

By C. W. SHAW, late Editor of *Gardening Illustrated*. Cloth 3/6

"The most valuable compendium of kitchen and market-garden work published."—*Farmer*.

AUCTIONEERING, VALUING, LAND SURVEYING, ESTATE AGENCY, &c.

PIWOOD'S TABLES FOR PURCHASING ESTATES AND FOR THE VALUATION OF PROPERTIES,

Including Advowsons, Assurance Policies, Copyholds, Deferred Annuities, Freeholds, Ground Rents, Immediate Annuities, Leaseholds, Life Interests, Mortgages, Perpetuities, Renewals of Leases, Reversions, Sinking Funds, &c., &c. 26th Edition, Revised and Extended by WILLIAM SCHOOLING, F.R.A.S., with Logarithms of Natural Numbers and THOMAN'S Logarithmic Interest and Annuity Tables. 360 pp., Demy 8vo, cloth.

[Just Published. Net 8/0

"Those interested in the purchase and sale of estates, and in the adjustment of compensation cases, as well as in transactions in annuities, life insurances, &c., will find the present edition of eminent service."—*Engineering*.

"This valuable book has been considerably enlarged and improved by the labours of Mr. Schooling, and is now very complete indeed."—*Economist*.

"Altogether this edition will prove of extreme value to many classes of professional men in saving them many long and tedious calculations."—*Investors' Review*.

THE APPRAISER, AUCTIONEER, BROKER, HOUSE AND ESTATE AGENT AND VALUER'S POCKET ASSISTANT.

For the Valuation for Purchase, Sale, or Renewal of Leases, Annuities, and Reversions, and of Property generally; with Prices for Inventories, &c. By JOHN WHEELER, Valuer, &c. Sixth Edition, Re-written and greatly Extended by C. NORRIS, Surveyor, Valuer, &c. Royal 32mo, cloth 5/0

"A neat and concise book of reference, containing an admirable and clearly-arranged list of prices for inventories, and a very practical guide to determine the value of furniture, &c."—*Standard*.

"Contains a large quantity of varied and useful information as to the valuation for purchase, sale, or renewal of leases, annuities and reversions, and of property generally, with prices for inventories, and a guide to determine the value of interior fittings and other effects."—*Builder*.

AUCTIONEERS: THEIR DUTIES AND LIABILITIES.

A Manual of Instruction and Counsel for the Young Auctioneer. By ROBERT SQUIBBS, Auctioneer. Second Edition, Revised and partly Re-written. Demy 8vo, cloth 12/6

"The standard text-book on the topics of which it treats."—*Athenaeum*.

"The work is one of general excellent character, and gives much information in a compendious and satisfactory form."—*Builder*.

"May be recommended as giving a great deal of information on the law relating to auctioneers, in a very readable form."—*Law Journal*.

"Auctioneers may be congratulated on having so pleasing a writer to minister to their special needs."—*Solicitors' Journal*.

THE AGRICULTURAL VALUER'S ASSISTANT.

A Practical Handbook on the Valuation of Landed Estates; including Example of a Detailed Report on Management and Realisation; Forms of Valuations of Tenant Right; Lists of Local Agricultural Customs; Scales of Compensation under the Agricultural Holdings Act, and a Brief Treatise on Compensation under the Lands Clauses Acts, &c. By TOM BRIGHT, Agricultural Valuer. Author of "The Agricultural Surveyor and Estate Agent's Handbook." Fourth Edition, with Appendix containing a Digest of the Agricultural Holdings Acts, 1883 and 1900. Crown 8vo, cloth.

[Just Published. Net 6/0

"Full of tables and examples in connection with the valuation of tenant-right, estates, labour, contents and weights of timber, and farm produce of all kinds."—*Agricultural Gazette*.

"An eminently practical handbook, full of practical tables and data of undoubted interest and value to surveyors and auctioneers in preparing valuations of all kinds."—*Farmer*.

POLE PLANTATIONS AND UNDERWOODS.

A Practical Handbook on Estimating the Cost of Forming, Renovating, Improving, and Grubbing Plantations and Underwoods, their Valuation for Purposes of Transfer, Rental, Sale or Assessment. By TOM BRIGHT. Crown 8vo, cloth 3/6

"To valuers, foresters and agents it will be a welcome aid."—*North British Agriculturist*.

"Well calculated to assist the valuer in the discharge of his duties, and of undoubted interest and use both to surveyors and auctioneers in preparing valuations of all kinds."—*Kent Herald*.

AGRICULTURAL SURVEYOR AND ESTATE AGENT'S HANDBOOK.

Of Practical Rules, Formulæ, Tables, and Data. A Comprehensive Manual for the Use of Surveyors, Agents, Landowners, and others interested in the Equipment, the Management, or the Valuation of Landed Estates. By TOM BRIGHT, Agricultural Surveyor and Valuer, Author of "The Agricultural Valuer's Assistant," &c. With Illustrations. Fcap. 8vo, Leather.

[Just Published. Net 7/6

"An exceedingly useful book, the contents of which are admirably chosen. The classes for whom the work is intended will find it convenient to have this comprehensive handbook accessible for reference."—*Live Stock Journal*.

"It is a singularly compact and well informed compendium of the facts and figures likely to be required in estate work, and is certain to prove of much service to those to whom it is addressed."—*Scotsman*.

THE LAND VALUER'S BEST ASSISTANT.

Being Tables on a very much Improved Plan, for Calculating the Value of Estates. With Tables for reducing Scotch, Irish, and Provincial Customary Acres to Statute Measure, &c. By R. HUDSON, C.E. New Edition. Royal 32mo, leather, elastic band 4/0

"Of incalculable value to the country gentleman and professional man."—*Farmers' Journal*.

THE LAND IMPROVER'S POCKET-BOOK.

Comprising Formulæ, Tables, and Memoranda required in any Computation relating to the Permanent Improvement of Landed Property. By JOHN EWART, Surveyor. Second Edition, Revised. Royal 32mo, oblong, leather . . . 4/0

"A compendious and handy little volume."—*Spectator*.

THE LAND VALUER'S COMPLETE POCKET-BOOK.

Being the above Two Works bound together. Leather 7/6

HANDBOOK OF HOUSE PROPERTY.

A Popular and Practical Guide to the Purchase, Mortgage, Tenancy, and Compulsory Sale of Houses and Land, including Dilapidations and Fixtures: with Examples of all kinds of Valuations, Information on Building and on the right use of Decorative Art. By E. L. TARBUCK, Architect and Surveyor. Sixth Edition. 12mo, cloth 5/0

"The advice is thoroughly practical."—*Law Journal*.

"For all who have dealings with house property, this is an indispensable guide."—*Decoration*.

"Carefully brought up to date, and much improved by the addition of a division on Fine Art. A well-written and thoughtful work."—*Land Agent's Record*.

LAW AND MISCELLANEOUS.

MODERN JOURNALISM.

A Handbook of Instruction and Counsel for the Young Journalist. By JOHN B. MACKIE, Fellow of the Institute of Journalists. Crown 8vo, cloth . . . 2/0

"This invaluable guide to journalism is a work which all aspirants to a journalistic career will read with advantage."—*Journalist*.

HANDBOOK FOR SOLICITORS AND ENGINEERS

Engaged in Promoting Private Acts of Parliament and Provisional Orders for the Authorisation of Railways, Tramways, Gas and Water Works, &c. By L. LIVINGSTONE MACASSEY, of the Middle Temple, Barrister-at-Law, M. Inst. C.E. 8vo, cloth £1 5s.

PATENTS for INVENTIONS, HOW to PROCURE THEM.

Compiled for the Use of Inventors, Patentees and others. By G. G. M. HARDINGHAM, Assoc. Mem. Inst. C.E., &c. Demy 8vo, cloth . . . 1/6

CONCILIATION & ARBITRATION in LABOUR DISPUTES.

A Historical Sketch and Brief Statement of the Present Position of the Question at Home and Abroad. By J. S. JEANS, Author of "England's Supremacy," &c. Crown 8vo, 200 pp., cloth 2/6

EVERY MAN'S OWN LAWYER.

A Handy-Book of the Principles of Law and Equity. With a Concise Dictionary of Legal Terms. By A BARRISTER. Thirty-eighth Edition, carefully Revised, and including New Acts of Parliament of 1900. Comprising the *Companies Act, 1900*; the *Money-Lenders Act, 1900*; the *Agricultural Holdings Act, 1900*; the *Workmen's Compensation Act, 1900*; the *Wild Animals in Captivity Protection Act, 1900*; the *Finance Act, 1900*, and other enactments of the year. *Judicial Decisions during the year have also been duly noted.* Crown 8vo, 750 pp., strongly bound in cloth.

[Just Published. 6/8

* * * *This Standard Work of Reference forms a COMPLETE EPITOME OF THE LAWS OF ENGLAND, comprising (amongst other matter):*

THE RIGHTS AND WRONGS OF INDIVIDUALS—LANDLORD AND TENANT—VENDORS AND PURCHASERS—LEASES AND MORTGAGES—PRINCIPAL AND AGENT—PARTNERSHIP AND COMPANIES—MASTERS, SERVANTS AND WORKMEN—CONTRACTS AND AGREEMENTS—BORROWERS, LENDERS AND SURETIES—SALE AND PURCHASE OF GOODS—CHEQUES, BILLS AND NOTES—BILLS OF SALE—BANKRUPTCY—RAILWAY AND SHIPPING LAW—LIFE, FIRE, AND MARINE INSURANCE—ACCIDENT AND FIDELITY INSURANCE—CRIMINAL LAW—PARLIAMENTARY ELECTIONS—COUNTY COUNCILS—DISTRICT COUNCILS—PARISH COUNCILS—MUNICIPAL CORPORATIONS—LIBEL AND SLANDER—PUBLIC HEALTH AND NUISANCES—COPYRIGHT, PATENTS, TRADE MARKS—HUSBAND AND WIFE—DIVORCE—INFANCY—CUSTODY OF CHILDREN—TRUSTEES AND EXECUTORS—CLERGY, CHURCHWARDENS, & C.—GAME LAWS AND SPORTING—INNKEEPERS—HORSES AND DOGS—TAXES AND DEATH DUTIES—FORMS OF AGREEMENTS, WILLS, CODICILS, NOTICES, & C.

The object of this work is to enable those who consult it to help themselves to the law; and thereby to dispense, as far as possible, with professional assistance and advice. There are many wrongs and grievances which persons submit to from time to time through not knowing how or where to apply for redress; and many persons have as great a dread of a lawyer's office as of a lion's den. With this book at hand it is believed that many a SIX-AND-EIGHTPENCE may be saved; many a wrong redressed; many a right reclaimed; many a law suit avoided; and many an evil abated. The work has established itself as the standard legal adviser of all classes, and has also made a reputation for itself as a useful book of reference for lawyers residing at a distance from law libraries, who are glad to have at hand a work embodying recent decisions and enactments.

OPINIONS OF THE PRESS.

"It is a complete code of English Law written in plain language, which all can understand.

Should be in the hands of every business man, and all who wish to abolish lawyers bills."—*Weekly Times.*

"A useful and concise epitome of the law, compiled with considerable care."—*Law Magazine.*

"A complete digest of the most useful facts which constitute English law."—*Globe.*

"This excellent handbook. . . . Admirably done, admirably arranged, and admirably cheap."—*Leeds Mercury*

"A concise, cheap, and complete epitome of the English law. So plainly written that he who runs may read, and he who reads may understand."—*Figaro.*

"A dictionary of legal facts well put together. The book is a very useful one."—*Spectator.*

THE PAWNBROKER'S, FACTOR'S, AND MERCHANT'S GUIDE TO THE LAW OF LOANS AND PLEDGES.

With the Statutes and a Digest of Cases. By H. C. FOLKARD, Barrister-at-Law. Cloth 3/6

LABOUR CONTRACTS.

A Popular Handbook on the Law of Contracts for Works and Services. By DAVID GIBBONS. Fourth Edition, with Appendix of Statutes by T. F. UTTLEY, Solicitor. Fcap. 8vo, cloth 3/6

SUMMARY OF THE FACTORY AND WORKSHOP ACTS

(1878-1891). For the Use of Manufacturers and Managers. By EMILE GARCKE and J. M. FELS. (Reprinted from "FACTORY ACCOUNTS.") Crown 8vo, sewed 6d.

WEALE'S SERIES

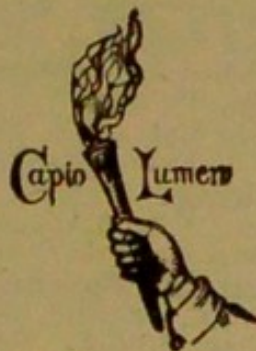
OF

SCIENTIFIC AND TECHNICAL WORKS.

"It is not too much to say that no books have ever proved more popular with or more useful to young engineers and others than the excellent treatises comprised in WEALE'S SERIES."—**Engineer.**

A New Classified List.

	PAGE		PAGE
CIVIL ENGINEERING AND SURVEYING	2	ARCHITECTURE AND BUILDING . . .	6
MINING AND METALLURGY	3	INDUSTRIAL AND USEFUL ARTS. . .	9
MECHANICAL ENGINEERING	4	AGRICULTURE, GARDENING, ETC. . .	10
NAVIGATION, SHIPBUILDING, ETC. . .	5	MATHEMATICS, ARITHMETIC, ETC . .	12
BOOKS OF REFERENCE AND MISCELLANEOUS VOLUMES . .		14	



CROSBY LOCKWOOD AND SON,
7, STATIONERS' HALL COURT, LONDON, E.C.

1900.

CIVIL ENGINEERING & SURVEYING.

Civil Engineering.

By HENRY LAW, M.Inst.C.E. Including a Treatise on HYDRAULIC ENGINEERING by G. R. BURNELL, M.I.C.E. Seventh Edition, revised, with LARGE ADDITIONS by D. K. CLARK, M.I.C.E. 6/6

Pioneer Engineering:

A Treatise on the Engineering Operations connected with the Settlement of Waste Lands in New Countries. By EDWARD DOBSON, M.Inst.C.E. With numerous Plates. Second Edition 4/6

Iron Bridges of Moderate Span:

Their Construction and Erection. By HAMILTON W. PENDRED. With 40 Illustrations 2/0

Iron and Steel Bridges and Viaducts.

A Practical Treatise upon their Construction for the use of Engineers, Draughtsmen, and Students. By FRANCIS CAMPIN, C.E. With numerous Illustrations 3/6

Constructional Iron and Steel Work,

As applied to Public, Private, and Domestic Buildings. By FRANCIS CAMPIN, C.E. 3/6

Tubular and other Iron Girder Bridges.

Describing the Britannia and Conway Tubular Bridges. By G. DRYSDALE DEMPSEY, C.E. Fourth Edition 2/0

Materials and Construction:

A Theoretical and Practical Treatise on the Strains, Designing, and Erection of Works of Construction. By FRANCIS CAMPIN, C.E. 3/0

Sanitary Work in the Smaller Towns and in Villages.

By CHARLES SLAGG, Assoc. M.Inst.C.E. Third Edition 3/0

Roads and Streets (The Construction of).

In Two Parts: I. THE ART OF CONSTRUCTING COMMON ROADS, by H. LAW, C.E., Revised by D. K. CLARK, C.E.; II. RECENT PRACTICE: Including Pavements of Wood, Asphalte, &c. By D. K. CLARK, C.E. 4/6

Gas Works (The Construction of),

And the Manufacture and Distribution of Coal Gas. By S. HUGHES, C.E. Re-written by WILLIAM RICHARDS, C.E. Eighth Edition 5/6

Water Works

For the Supply of Cities and Towns. With a Description of the Principal Geological Formations of England as influencing Supplies of Water. By SAMUEL HUGHES, F.G.S., C.E. Enlarged Edition 4/0

The Power of Water,

As applied to drive Flour Mills, and to give motion to Turbines and other Hydrostatic Engines. By JOSEPH GLYNN, F.R.S. New Edition 2/0

Wells and Well-Sinking.

By JOHN GEO. SWINDELL, A.R.I.B.A., and G. R. BURNELL, C.E. Revised Edition. With a New Appendix on the Qualities of Water. Illustrated 2/0

The Drainage of Lands, Towns, and Buildings.

By G. D. DEMPSEY, C.E. Revised, with large Additions on Recent Practice, by D. K. CLARK, M.I.C.E. Third Edition 4/6

The Blasting and Quarrying of Stone,

For Building and other Purposes. With Remarks on the Blowing up of Bridges. By Gen. Sir J. BURGVOYNE, K.C.B. 1/6

Foundations and Concrete Works.

With Practical Remarks on Footings, Planking, Sand, Concrete, Béton, Pile-driving, Caissons, and Cofferdams. By E. DOBSON, M.R.I.B.A. Eighth Edition 1/6

Pneumatics,

Including Acoustics and the Phenomena of Wind Currents, for the Use of Beginners. By CHARLES TOMLINSON, F.R.S. Fourth Edition . 1/6

Land and Engineering Surveying.

For Students and Practical Use. By T. BAKER, C.E. Eighteenth Edition, Revised and Extended by F. E. DIXON, A.M. Inst. C.E., Professional Associate of the Institution of Surveyors. With numerous Illustrations and two Lithographic Plates *Just published* 2/0

Mensuration and Measuring.

For Students and Practical Use. With the Mensuration and Levelling of Land for the purposes of Modern Engineering. By T. BAKER, C.E. New Edition by E. NUGENT, C.E. 1/6

MINING AND METALLURGY.

Mineralogy,

Rudiments of. By A. RAMSAY, F.G.S. Fourth Edition, revised and enlarged. Woodcuts and Plates 3/6

Coal and Coal Mining,

A Rudimentary Treatise on. By the late Sir WARINGTON W. SMYTH, F.R.S. Eighth Edition, revised and extended by T. FORSTER BROWN. *Just published* 3/6

Metallurgy of Iron.

Containing Methods of Assay, Analyses of Iron Ores, Processes of Manufacture of Iron and Steel, &c. By H. BAUERMAN, F.G.S. With numerous Illustrations. Sixth Edition, revised and enlarged 5/0

The Mineral Surveyor and Valuer's Complete Guide.

By W. LINTERN. Fourth Edition, with an Appendix on Magnetic and Angular Surveying 3/6

Slate and Slate Quarrying:

Scientific, Practical, and Commercial. By D. C. DAVIES, F.G.S. With numerous Illustrations and Folding Plates. Fourth Edition . . . 3/0

A First Book of Mining and Quarrying,

With the Sciences connected therewith, for Primary Schools and Self Instruction. By J. H. COLLINS, F.G.S. Second Edition 1/6

Subterraneous Surveying,

With and without the Magnetic Needle. By T. FENWICK and T. BAKER, C.E. Illustrated 2/6

Mining Tools.

Manual of. By WILLIAM MORGANS, Lecturer on Practical Mining at the Bristol School of Mines 2/6

Mining Tools, Atlas

Of Engravings to Illustrate the above, containing 235 Illustrations of Mining Tools, drawn to Scale. 4to 4/6

Physical Geology,

Partly based on Major-General PORTLOCK'S "Rudiments of Geology." By RALPH TATE, A.L.S., &c. Woodcuts 2/0

Historical Geology,

Partly based on Major-General PORTLOCK'S "Rudiments." By RALPH TATE, A.L.S., &c. Woodcuts 2/6

Geology, Physical and Historical.

Consisting of "Physical Geology," which sets forth the Leading Principles of the Science; and "Historical Geology," which treats of the Mineral and Organic Conditions of the Earth at each successive epoch. By RALPH TATE, F.G.S. 4/6

Electro-Metallurgy,

Practically Treated. By ALEXANDER WATT. Tenth Edition, enlarged and revised, including the most Recent Processes 3/6

MECHANICAL ENGINEERING.

- The Workman's Manual of Engineering Drawing.**
By JOHN MAXTON, Instructor in Engineering Drawing, Royal Naval College, Greenwich. Seventh Edition. 300 Plates and Diagrams . 3/6
- Fuels: Solid, Liquid, and Gaseous.**
Their Analysis and Valuation. For the Use of Chemists and Engineers. By H. J. PHILLIPS, F.C.S., formerly Analytical and Consulting Chemist to the Great Eastern Railway. Third Edition 2/0
- Fuel, Its Combustion and Economy.**
Consisting of an Abridgment of "A Treatise on the Combustion of Coal and the Prevention of Smoke." By C. W. WILLIAMS, A.I.C.E. With Extensive Additions by D. K. CLARK, M.Inst.C.E. Fourth Edition . 3/6
- The Boilermaker's Assistant**
In Drawing, Templating, and Calculating Boiler Work, &c. By J. COURTNEY, Practical Boilermaker. Edited by D. K. CLARK, C.E. . 2/0
- The Boiler-Maker's Ready Reckoner,**
With Examples of Practical Geometry and Templating for the Use of Platers, Smiths, and Riveters. By JOHN COURTNEY. Edited by D. K. CLARK, M.I.C.E. Fourth Edition 4/0
- * * *The last two Works in One Volume, half-bound, entitled "THE BOILER-MAKER'S READY-RECKONER AND ASSISTANT."* By J. COURTNEY and D. K. CLARK. Price 7/0.
- Steam Boilers:**
Their Construction and Management. By R. ARMSTRONG, C.E. Illustrated 1/6
- Steam and Machinery Management.**
A Guide to the Arrangement and Economical Management of Machinery. By M. POWIS BALE, M.Inst.M.E. 2/6
- Steam and the Steam Engine,**
Stationary and Portable. Being an Extension of the Treatise on the Steam Engine of Mr. J. SEWELL. By D. K. CLARK, C.E. Fourth Edition 3/6
- The Steam Engine,**
A Treatise on the Mathematical Theory of, with Rules and Examples for Practical Men. By T. BAKER, C.E. 1/6
- The Steam Engine.**
By Dr. LARDNER. Illustrated 1/6
- Locomotive Engines,**
By G. D. DEMPSEY, C.E. With large Additions treating of the Modern Locomotive, by D. K. CLARK, M.Inst.C.E. 3/0
- Locomotive Engine-Driving.**
A Practical Manual for Engineers in charge of Locomotive Engines. By MICHAEL REYNOLDS. Tenth Edition. 3s. 6d. limp; cloth boards . 4/6
- Stationary Engine-Driving.**
A Practical Manual for Engineers in charge of Stationary Engines. By MICHAEL REYNOLDS. Sixth Edition. 3s. 6d. limp; cloth boards . 4/6
- The Smithy and Forge.**
Including the Farrier's Art and Coach Smithing. By W. J. E. CRANE. Fourth Edition 2/6
- Modern Workshop Practice,**
As applied to Marine, Land, and Locomotive Engines, Floating Docks, Dredging Machines, Bridges, Ship-building, &c. By J. G. WINTON. Fourth Edition, Illustrated 3/6
- Mechanical Engineering.**
Comprising Metallurgy, Moulding, Casting, Forging, Tools, Workshop Machinery, Mechanical Manipulation, Manufacture of the Steam Engine, &c. By FRANCIS CAMPIN, C.E. Third Edition 2/6
- Details of Machinery.**
Comprising Instructions for the Execution of various Works in Iron in the Fitting-Shop, Foundry, and Boiler-Yard. By FRANCIS CAMPIN, C.E. 3/0

Elementary Engineering:

A Manual for Young Marine Engineers and Apprentices. In the Form of Questions and Answers on Metals, Alloys, Strength of Materials, &c. By J. S. BREWER. Fourth Edition 1/6

Power in Motion:

Horse-power Motion, Toothed-Wheel Gearing, Long and Short Driving Bands, Angular Forces, &c. By JAMES ARMOUR, C.E. Third Edition 2/0

Iron and Heat,

Exhibiting the Principles concerned in the Construction of Iron Beams, Pillars, and Girders. By J. ARMOUR, C.E. 2/6

Practical Mechanism,

And Machine Tools. By T. BAKER, C.E. With Remarks on Tools and Machinery, by J. NASMYTH, C.E. 2/6

Mechanics:

Being a concise Exposition of the General Principles of Mechanical Science, and their Applications. By CHARLES TOMLINSON, F.R.S. . . . 1/6

Cranes (The Construction of),

And other Machinery for Raising Heavy Bodies for the Erection of Buildings, &c. By JOSEPH GLYNN, F.R.S. 1/6

*NAVIGATION, SHIPBUILDING, ETC.***The Sailor's Sea Book:**

A Rudimentary Treatise on Navigation. By JAMES GREENWOOD, B.A. With numerous Woodcuts and Coloured Plates. New and enlarged Edition. By W. H. ROSSER 2/6

Practical Navigation.

Consisting of THE SAILOR'S SEA-BOOK, by JAMES GREENWOOD and W. H. ROSSER; together with Mathematical and Nautical Tables for the Working of the Problems, by HENRY LAW, C.E., and Prof. J. R. YOUNG. 7/0

Navigation and Nautical Astronomy,

In Theory and Practice. By Prof. J. R. YOUNG. New Edition. 2/6

Mathematical Tables,

For Trigonometrical, Astronomical, and Nautical Calculations; to which is prefixed a Treatise on Logarithms. By H. LAW, C.E. Together with a Series of Tables for Navigation and Nautical Astronomy. By Professor J. R. YOUNG. New Edition 4/0

Masting, Mast-Making, and Rigging of Ships.

Also Tables of Spars, Rigging, Blocks; Chain, Wire, and Hemp Ropes, &c., relative to every class of vessels. By ROBERT KIPPING, N.A. . 2/0

Sails and Sail-Making.

With Draughting, and the Centre of Effort of the Sails. By ROBERT KIPPING, N.A. 2/6

Marine Engines and Steam Vessels.

By R. MURRAY, C.E. Eighth Edition, thoroughly revised, with Additions by the Author and by GEORGE CARLISLE, C.E. 4/6

Naval Architecture:

An Exposition of Elementary Principles. By JAMES PEAKE . . . 3/6

Ships for Ocean and River Service,

Principles of the Construction of. By HAKON A. SOMMERFELDT . 1/6

Atlas of Engravings

To Illustrate the above. Twelve large folding Plates. Royal 4to, cloth 7/6

The Forms of Ships and Boats.

By W. BLAND. Ninth Edition, with numerous Illustrations and Models 1/6

*ARCHITECTURE AND THE
BUILDING ARTS.*

Constructional Iron and Steel Work,

As applied to Public, Private, and Domestic Buildings. By FRANCIS CAMPIN, C.E. 3/6

Building Estates :

A Treatise on the Development, Sale, Purchase, and Management of Building Land. By F. MAITLAND. Third Edition 2/0

The Science of Building :

An Elementary Treatise on the Principles of Construction. By E. WYNDHAM TARN, M.A. Lond. Fourth Edition 3/6

The Art of Building :

General Principles of Construction, Strength, and Use of Materials, Working Drawings, Specifications, &c. By EDWARD DOBSON, M.R.I.B.A. 2/0

A Book on Building,

Civil and Ecclesiastical. By Sir EDMUND BECKETT, Q.C. (Lord GRIMTHORPE). Second Edition 4/6

Dwelling-Houses (The Erection of),

Illustrated by a Perspective View, Plans, and Sections of a Pair of Villas, with Specification, Quantities, and Estimates. By S. H. BROOKS, Architect 2/6

Cottage Building.

By C. BRUCE ALLEN. Eleventh Edition, with Chapter on Economic Cottages for Allotments, by E. E. ALLEN, C.E. 2/0

Acoustics in Relation to Architecture and Building :

The Laws of Sound as applied to the Arrangement of Buildings. By Professor T. ROGER SMITH, F.R.I.B.A. New Edition, Revised 1/6

The Rudiments of Practical Bricklaying.

General Principles of Bricklaying; Arch Drawing, Cutting, and Setting; Pointing; Paving, Tiling, &c. By ADAM HAMMOND. With 68 Woodcuts 1/6

The Art of Practical Brick Cutting and Setting.

By ADAM HAMMOND. With 90 Engravings 1/6

Brickwork :

A Practical Treatise, embodying the General and Higher Principles of Bricklaying, Cutting and Setting; with the Application of Geometry to Roof Tiling, &c. By F. WALKER 1/6

Bricks and Tiles,

Rudimentary Treatise on the Manufacture of; containing an Outline of the Principles of Brickmaking. By E. DOBSON, M.R.I.B.A. Additions by C. TOMLINSON, F.R.S. Illustrated 3/0

The Practical Brick and Tile Book.

Comprising: BRICK AND TILE MAKING, by E. DOBSON, M.INST.C.E.; PRACTICAL BRICKLAYING, by A. HAMMOND; BRICK-CUTTING AND SETTING, by A. HAMMOND. 550 pp. with 270 Illustrations, half-bound 6/0

Carpentry and Joinery—

THE ELEMENTARY PRINCIPLES OF CARPENTRY. Chiefly composed from the Standard Work of THOMAS TREDGOLD, C.E. With Additions, and TREATISE ON JOINERY, by E. W. TARN, M.A. Seventh Edition 3/6

Carpentry and Joinery—Atlas

Of 35 Plates to accompany and illustrate the foregoing book. With Descriptive Letterpress. 4to 6/0

- A Practical Treatise on Handrailing;**
Showing New and Simple Methods. By GEO. COLLINGS. Second Edition, Revised, including a TREATISE ON STAIRBUILDING. With Plates . 2/6
- Circular Work in Carpentry and Joinery.**
A Practical Treatise on Circular Work of Single and Double Curvature. By GEORGE COLLINGS. Third Edition 2/6
- Roof Carpentry:**
Practical Lessons in the Framing of Wood Roofs. For the Use of Working Carpenters. By GEO. COLLINGS 2/0
- The Construction of Roofs of Wood and Iron;**
Deduced chiefly from the Works of Robison, Tredgold, and Humber. By E. WYNDHAM TARN, M.A., Architect. Third Edition 1/6
- The Joints Made and Used by Builders.**
By WYVILL J. CHRISTY, Architect. With 160 Woodcuts 3/0
- Shoring**
And its Application: A Handbook for the Use of Students. By GEORGE H. BLAGROVE. With 31 Illustrations 1/6
- The Timber Importer's, Timber Merchant's, and Builder's Standard Guide.**
By R. E. GRANDY 2/0
- Plumbing:**
A Text-Book to the Practice of the Art or Craft of the Plumber. With Chapters upon House Drainage and Ventilation. By WM. PATON BUCHAN. Eighth Edition, Re-written and Enlarged, with 500 Illustrations 3/6
- Ventilation:**
A Text Book to the Practice of the Art of Ventilating Buildings. By W. P. BUCHAN, R.P., Author of "Plumbing," &c. With 170 Illustrations 3/6
- The Practical Plasterer:**
A Compendium of Plain and Ornamental Plaster Work. By W. KEMP 2/0
- House Painting, Graining, Marbling, & Sign Writing.**
With a Course of Elementary Drawing, and a Collection of Useful Receipts. By ELLIS A. DAVIDSON. Seventh Edition. Coloured Plates 5/0
. The above, in cloth boards, strongly bound, 6/0
- A Grammar of Colouring,**
Applied to Decorative Painting and the Arts. By GEORGE FIELD. New Edition, enlarged, by ELLIS A. DAVIDSON. With Coloured Plates . 3/0
- Elementary Decoration**
As applied to Dwelling Houses, &c. By JAMES W. FACEY. Illustrated 2/0
- Practical House Decoration.**
A Guide to the Art of Ornamental Painting, the Arrangement of Colours in Apartments, and the Principles of Decorative Design. By JAMES W. FACEY. 2/6
. The last two Works in One handsome Vol., half-bound, entitled "HOUSE DECORATION, ELEMENTARY AND PRACTICAL," price 5/0
- Portland Cement for Users.**
By HENRY FAIJA, A.M.Inst.C.E. Third Edition, Corrected 2/0
- Limes, Cements, Mortars, Concretes, Mastics, Plastering, &c.**
By G. R. BURNELL C.E. Fifteenth Edition 1/6

Masonry and Stone-Cutting.

The Principles of Masonic Projection and their application to Construction.
By EDWARD DOBSON, M.R.I.B.A. 2/6

Arches, Piers, Buttresses, &c.:

Experimental Essays on the Principles of Construction. By W. BLAND.
1/6

Quantities and Measurements,

In Bricklayers', Masons', Plasterers', Plumbers', Painters', Paperhangers',
Gilders', Smiths', Carpenters' and Joiners' Work. By A. C. BEATON 1/6

The Complete Measurer:

Setting forth the Measurement of Boards, Glass, Timber and Stone. By R.
HORTON. Sixth Edition 4/0

* * * *The above, strongly bound in leather, price 5/0.*

Light:

An Introduction to the Science of Optics. Designed for the Use of Students
of Architecture, Engineering, and other Applied Sciences. By E. WYND-
HAM TARN, M.A., Author of "The Science of Building," &c. 1/6

Hints to Young Architects.

By GEORGE WIGHTWICK, Architect. Sixth Edition, revised and enlarged
by G. HUSKISSON GUILLAUME, Architect 3/6

Architecture—Orders:

The Orders and their Æsthetic Principles. By W. H. LEEDS. Illustrated.
1/6

Architecture—Styles:

The History and Description of the Styles of Architecture of Various
Countries, from the Earliest to the Present Period. By T. TALBOT BURY,
F.R.I.B.A. Illustrated 2/0

* * * ORDERS AND STYLES OF ARCHITECTURE, *in One Vol.*, 3/6.

Architecture—Design:

The Principles of Design in Architecture, as deducible from Nature and
exemplified in the Works of the Greek and Gothic Architects. By EDW.
LACY GARBETT, Architect. Illustrated 2/6

* * * *The three preceding Works in One handsome Vol., half bound, entitled
"MODERN ARCHITECTURE," price 6/0.*

Perspective for Beginners.

Adapted to Young Students and Amateurs in Architecture, Painting, &c.
By GEORGE PYNE 2/0

Architectural Modelling in Paper.

By T. A. RICHARDSON. With Illustrations, engraved by O. JEWITT 1/6

Glass Staining, and the Art of Painting on Glass.

From the German of Dr. GESSERT and EMANUEL OTTO FROMBERG. With
an Appendix on THE ART OF ENAMELLING 2/6

Vitruvius—The Architecture of.

In Ten Books. Translated from the Latin by JOSEPH GWILT, F.S.A.,
F.R.A.S. With 23 Plates 5/0

N.B.—This is the only Edition of VITRUVIUS procurable at a moderate price.

Grecian Architecture,

An Inquiry into the Principles of Beauty in. With an Historical View of the
Rise and Progress of the Art in Greece. By the EARL OF ABERDEEN 1/0

* * * *The two preceding Works in One handsome Vol., half bound, entitled
"ANCIENT ARCHITECTURE," price 6/0.*

INDUSTRIAL AND USEFUL ARTS.**Cements, Pastes, Glues, and Gums.**

A Practical Guide to the Manufacture and Application of the various Agglutinants required for Workshop, Laboratory, or Office Use. With upwards of 900 Recipes and Formulæ. By H. C. STANDAGE . . . 2/0

Clocks and Watches, and Bells,

A Rudimentary Treatise on. By Sir EDMUND BECKETT, Q.C. (Lord GRIMTHORPE). Seventh Edition 4/6

The Goldsmith's Handbook.

Containing full Instructions in the Art of Alloying, Melting, Reducing, Colouring, Collecting and Refining, Recovery of Waste, Solders, Enamels, &c., &c. By GEORGE E. GEE. Fifth Edition 3/0

The Silversmith's Handbook,

On the same plan as the GOLDSMITH'S HANDBOOK. By GEORGE E. GEE. Third Edition 3/0

** *The last two Works, in One handsome Vol., half-bound, 7/0.*

The Hall-Marking of Jewellery.

Comprising an account of all the different Assay Towns of the United Kingdom; with the Stamps and Laws relating to the Standards and Hall-Marks at the various Assay Offices. By GEORGE E. GEE 3/0

French Polishing and Enamelling.

A Practical Work of Instruction, including numerous Recipes for making Polishes, Varnishes, Glaze-Lacquers, Revivers, &c. By R. BITMEAD. *[Just Published.]* 1/6

Practical Organ Building.

By W. E. DICKSON, M.A. Second Edition, Revised, with Additions 2/6

Coach-Building:

A Practical Treatise. By JAMES W. BURGESS. With 57 Illustrations 2/6

The Brass Founder's Manual:

Instructions for Modelling, Pattern Making, Moulding, Turning, &c. By W. GRAHAM 2/0

The Sheet-Metal Worker's Guide.

A Practical Handbook for Tinsmiths, Coppersmiths, Zincworkers, &c., with 46 Diagrams. By W. J. E. CRANE. Third Edition, revised . . . 1/6

Sewing Machinery:

Its Construction, History, &c. With full Technical Directions for Adjusting, &c. By J. W. URQUHART, C.E. 2/0

Gas Fitting:

A Practical Handbook. By JOHN BLACK. New Edition 2/6

Construction of Door Locks.

From the Papers of A. C. HOBBS. Edited by C. TOMLINSON, F.R.S. 2/6

The Model Locomotive Engineer, Fireman, and Engine-Boy.

Comprising an Historical Notice of the Pioneer Locomotive Engines and their Inventors. By MICHAEL REYNOLDS 3/6

The Art of Letter Painting made Easy.

By J. G. BADENOCH. With 12 full-page Engravings of Examples . 1/6

The Art of Boot and Shoemaking.

Including Measurement, Last-fitting, Cutting-out, Closing and Making. By JOHN BEDFORD LENO. With numerous Illustrations. Fourth Edition 2/0

Mechanical Dentistry:

A Practical Treatise on the Construction of the Various Kinds of Artificial Dentures. By CHARLES HUNTER. Fourth Edition 3/0

Wood Engraving:

A Practical and Easy Introduction to the Art. By W. N. BROWN . 1/6

Laundry Management.

A Handbook for Use in Private and Public Laundries. By the EDITOR of "The Laundry Journal." 2/0

AGRICULTURE GARDENING, ETC.

Draining and Embanking:

A Practical Treatise. By Prof. JOHN SCOTT. With 68 Illustrations 1/6

Irrigation and Water Supply:

A Practical Treatise on Water Meadows, Sewage Irrigation, Warping, &c.; on the Construction of Wells, Ponds, Reservoirs, &c. By Prof. JOHN SCOTT. With 34 Illustrations 1/6

Farm Roads, Fences, and Gates:

A Practical Treatise on the Roads, Tramways, and Waterways of the Farm; the Principles of Enclosures; and the different kinds of Fences, Gates, and Stiles. By Prof. JOHN SCOTT. With 75 Illustrations 1/6

Farm Buildings:

A Practical Treatise on the Buildings necessary for various kinds of Farms, their Arrangement and Construction, with Plans and Estimates. By Prof. JOHN SCOTT. With 105 Illustrations 2/0

Barn Implements and Machines:

Treating of the Application of Power and Machines used in the Threshing-barn, Stockyard, Dairy, &c. By Prof. J. SCOTT. With 123 Illustrations. 2/0

Field Implements and Machines:

With Principles and Details of Construction and Points of Excellence, their Management, &c. By Prof. JOHN SCOTT. With 138 Illustrations 2/0

Agricultural Surveying:

A Treatise on Land Surveying, Levelling, and Setting-out; with Directions for Valuing Estates. By Prof. J. SCOTT. With 62 Illustrations 1/6

Farm Engineering.

By Professor JOHN SCOTT. Comprising the above Seven Volumes in One, 1,150 pages, and over 600 Illustrations. Half-bound 12/0

Outlines of Farm Management.

Treating of the General Work of the Farm; Stock; Contract Work; Labour, &c. By R. SCOTT BURN 2/6

Outlines of Landed Estates Management.

Treating of the Varieties of Lands, Methods of Farming, Setting-out of Farms, Roads, Fences, Gates, Drainage, &c. By R. SCOTT BURN 2/6

* * * *The above Two Vols. in One, handsomely half-bound, price 6/0*

Soils, Manures, and Crops.

(Vol. I. OUTLINES OF MODERN FARMING.) By R. SCOTT BURN 2/0

Farming and Farming Economy.

(Vol. II. OUTLINES OF MODERN FARMING.) By R. SCOTT BURN 3/0

Stock: Cattle, Sheep, and Horses.

(Vol. III. OUTLINES OF MODERN FARMING.) By R. SCOTT BURN 2/6

Dairy, Pigs, and Poultry.

(Vol. IV. OUTLINES OF MODERN FARMING.) By R. SCOTT BURN 2/0

Utilization of Sewage, Irrigation, and Reclamation of Waste Land.

(Vol. V. OUTLINES OF MODERN FARMING.) By R. SCOTT BURN 2/6

Outlines of Modern Farming.

By R. SCOTT BURN. Consisting of the above Five Volumes in One, 1,250 pp., profusely Illustrated, half-bound 12/0

Book-keeping for Farmers and Estate Owners.

A Practical Treatise, presenting, in Three Plans, a System adapted for all classes of Farms. By J. M. WOODMAN. Third Edition, revised . 2/6

Ready Reckoner for the Admeasurement of Land.

By A. ARMAN. Fourth Edition, revised and extended by C. NORRIS 2/0

Miller's, Corn Merchant's, and Farmer's Ready Reckoner.

Second Edition, revised, with a Price List of Modern Flour Mill Machinery, by W. S. HUTTON, C.E. 2/0

The Hay and Straw Measurer.

New Tables for the Use of Auctioneers, Valuers, Farmers, Hay and Straw Dealers, &c. By JOHN STEELE 2/0

Meat Production.

A Manual for Producers, Distributors, and Consumers of Butchers' Meat. By JOHN EWART 2/6

Sheep:

The History, Structure, Economy, and Diseases of. By W. C. SPOONER, M.R.V.S. Fifth Edition, with fine Engravings. 3/6

Market and Kitchen Gardening.

By C. W. SHAW, late Editor of "Gardening Illustrated" 3/0

Kitchen Gardening Made Easy.

Showing the best means of Cultivating every known Vegetable and Herb, &c., with directions for management all the year round. By GEORGE M. F. GLENNY. Illustrated 1/6

Cottage Gardening:

Or Flowers, Fruits, and Vegetables for Small Gardens. By E. HOBDAY. 1/6

Garden Receipts.

Edited by CHARLES W. QUIN 1/6

Fruit Trees,

The Scientific and Profitable Culture of. From the French of M. DU BREUIL. Fifth Edition, carefully Revised by GEORGE GLENNY. With 187 Woodcuts 3/6

The Tree Planter and Plant Propagator:

With numerous Illustrations of Grafting, Layering, Budding, Implements, Houses, Pits, &c. By SAMUEL WOOD 2/0

The Tree Pruner:

A Practical Manual on the Pruning of Fruit Trees, Shrubs, Climbers, and Flowering Plants. With numerous Illustrations. By SAMUEL WOOD 1/6

, The above Two Vols. in One, handsomely half-bound, price 3/6

The Art of Grafting and Budding.

By CHARLES BALTET. With Illustrations 2/6

MATHEMATICS, ARITHMETIC, ETC.

Descriptive Geometry,

An Elementary Treatise on ; with a Theory of Shadows and of Perspective, extracted from the French of G. MONGE. To which is added a Description of the Principles and Practice of Isometrical Projection. By J. F. HEATHER, M.A. With 14 Plates 2/0

Practical Plane Geometry :

Giving the Simplest Modes of Constructing Figures contained in one Plane and Geometrical Construction of the Ground. By J. F. HEATHER, M.A. With 215 Woodcuts 2/0

Analytical Geometry and Conic Sections,

A Rudimentary Treatise on. By JAMES HANN. A New Edition, rewritten and enlarged by Professor J. R. YOUNG 2/0

Euclid (The Elements of).

With many Additional Propositions and Explanatory Notes ; to which is prefixed an Introductory Essay on Logic. By HENRY LAW, C.E. 2/6

** * Sold also separately, viz :—*

Euclid. The First Three Books. By HENRY LAW, C.E. 1/6

Euclid. Books 4, 5, 6, 11, 12. By HENRY LAW, C.E. 1/6

Plane Trigonometry,

The Elements of. By JAMES HANN. 1/6

Spherical Trigonometry,

The Elements of. By JAMES HANN. Revised by CHARLES H. DOWLING, C.E. 1/0

** * Or with "The Elements of Plane Trigonometry," in One Volume, 2/6*

Differential Calculus,

Elements of the. By W. S. B. WOOLHOUSE, F.R.A.S., &c. 1/6

Integral Calculus.

By HOMERSHAM COX, B.A. 1/6

Algebra,

The Elements of. By JAMES HADDON, M.A. With Appendix, containing Miscellaneous Investigations, and a Collection of Problems 2/0

A Key and Companion to the Above.

An extensive Repository of Solved Examples and Problems in Algebra. By J. R. YOUNG 1/6

Commercial Book-keeping.

With Commercial Phrases and Forms in English, French, Italian, and German. By JAMES HADDON, M.A. 1/6

Arithmetic,

A Rudimentary Treatise on. With full Explanations of its Theoretical Principles, and numerous Examples for Practice. For the Use of Schools and for Self-Instruction. By J. R. YOUNG, late Professor of Mathematics in Belfast College. Thirteenth Edition 1/6

A Key to the Above.

By J. R. YOUNG 1/6

Equational Arithmetic,

Applied to Questions of Interest, Annuities, Life Assurance, and General Commerce ; with various Tables by which all Calculations may be greatly facilitated. By W. HIPSLEY 1/6

Arithmetic,

Rudimentary, for the Use of Schools and Self-Instruction. By JAMES HADDON, M.A. Revised by ABRAHAM ARMAN 1/6

A Key to the Above.

By A. ARMAN 1/6

Mathematical Instruments :

Their Construction, Adjustment, Testing, and Use concisely Explained.
By J. F. HEATHER, M.A., of the Royal Military Academy, Woolwich.
Fourteenth Edition, Revised, with Additions, by A. T. WALMSLEY,
M.I.C.E. Original Edition, in 1 vol., Illustrated 2/0

* * *In ordering the above, be careful to say "Original Edition," or give the number in the Series (32), to distinguish it from the Enlarged Edition in 3 vols. (as follows)—*

Drawing and Measuring Instruments.

Including—I. Instruments employed in Geometrical and Mechanical Drawing, and in the Construction, Copying, and Measurement of Maps and Plans. II. Instruments used for the purposes of Accurate Measurement, and for Arithmetical Computations. By J. F. HEATHER, M.A. . . 1/6

Optical Instruments.

Including (more especially) Telescopes, Microscopes, and Apparatus for producing copies of Maps and Plans by Photography. By J. F. HEATHER, M.A. Illustrated 1/6

Surveying and Astronomical Instruments.

Including—I. Instruments used for Determining the Geometrical Features of a portion of Ground. II. Instruments employed in Astronomical Observations. By J. F. HEATHER, M.A. Illustrated. 1/6

* * *The above three volumes form an enlargement of the Author's original work, "Mathematical Instruments," price 2/0. (Described at top of page.)*

Mathematical Instruments :

Their Construction, Adjustment, Testing and Use. Comprising Drawing, Measuring, Optical, Surveying, and Astronomical Instruments. By J. F. HEATHER, M.A. Enlarged Edition, for the most part entirely re-written. The Three Parts as above, in One thick Volume. 4/6

The Slide Rule, and How to Use It.

Containing full, easy, and simple Instructions to perform all Business Calculations with unexampled rapidity and accuracy. By CHARLES HOARE, C.E. With a Slide Rule, in tuck of cover. Seventh Edition . . . 2/6

Logarithms.

With Mathematical Tables for Trigonometrical, Astronomical, and Nautical Calculations. By HENRY LAW, C.E. Revised Edition 3/0

Compound Interest and Annuities (Theory of).

With Tables of Logarithms for the more Difficult Computations of Interest, Discount, Annuities, &c., in all their Applications and Uses for Mercantile and State Purposes. By FEDOR THOMAN, Paris. Fourth Edition . . 4/0

Mathematical Tables,

For Trigonometrical, Astronomical, and Nautical Calculations; to which is prefixed a Treatise on Logarithms. By H. LAW, C.E. Together with a Series of Tables for Navigation and Nautical Astronomy. By Professor J. R. YOUNG. New Edition 4/0

Mathematics,

As applied to the Constructive Arts. By FRANCIS CAMPIN, C.E., &c. Third Edition 3/0

Astronomy.

By the late Rev. ROBERT MAIN, F.R.S. Third Edition, revised and corrected to the Present Time. By W. T. LYNN, F.R.A.S. 2/0

Statics and Dynamics.

The Principles and Practice of. Embracing also a clear development of Hydrostatics, Hydrodynamics, and Central Forces. By T. BAKER, C.E. Fourth Edition 1/6

BOOKS OF REFERENCE AND
MISCELLANEOUS VOLUMES.

A Dictionary of Painters, and Handbook for Picture Amateurs.

Being a Guide for Visitors to Public and Private Picture Galleries, and for Art-Students, including Glossary of Terms, Sketch of Principal Schools of Painting, &c. By PHILIPPE DARYL, B.A. 2/6

Painting Popularly Explained.

By T. J. GULLICK, Painter, and JOHN TIMBS, F.S.A. Including Fresco, Oil, Mosaic, Water Colour, Water-Glass, Tempera Encaustic, Miniature, Painting on Ivory, Vellum, Pottery, Enamel, Glass, &c. Sixth Edition 5/0

A Dictionary of Terms used in Architecture, Building, Engineering, Mining, Metallurgy, Archæology, the Fine Arts, &c.

By JOHN WEALE. Sixth Edition. Edited by R. HUNT, F.R.S. 5/0

Music:

A Rudimentary and Practical Treatise. With numerous Examples. By CHARLES CHILD SPENCER 2/6

Pianoforte,

The Art of Playing the. With numerous Exercises and Lessons. By CHARLES CHILD SPENCER 1/6

The House Manager.

A Guide to Housekeeping, Cookery, Pickling and Preserving, Household Work, Dairy Management, Cellarage of Wines, Home-brewing and Wine-making, Gardening, &c. By AN OLD HOUSEKEEPER 3/6

Manual of Domestic Medicine.

By R. GOODING, M.D. Intended as a Family Guide in all cases of Accident and Emergency. Third Edition, carefully revised 2/0

Management of Health.

A Manual of Home and Personal Hygiene. By Rev. JAMES BAIRD 1/0

Natural Philosophy,

For the Use of Beginners. By CHARLES TOMLINSON, F.R.S. 1/6

The Elementary Principals of Electric Lighting.

By ALAN A. CAMPBELL SWINTON, M.INST.C.E., M.I.E.E. Fourth Edition, Revised [Just Published 1/6

The Electric Telegraph,

Its History and Progress. By R. SABINE, C.E., F.S.A., &c. 3/0

Handbook of Field Fortification.

By Major W. W. KNOLLYS, F.R.G.S. With 163 Woodcuts 3/0

Logic,

Pure and Applied. By S. H. EMMENS. Third Edition 1/6

Locke on the Human Understanding,

Selections from. With Notes by S. H. EMMENS 1/6

The Compendious Calculator

(*Intuitive Calculations*). Or Easy and Concise Methods of Performing the various Arithmetical Operations required in Commercial and Business Transactions; together with Useful Tables, &c. By DANIEL O'GORMAN. Twenty-seventh Edition, carefully revised by C. NORRIS 2/6

- Measures, Weights, and Moneys of all Nations.**
With an Analysis of the Christian, Hebrew, and Mahometan Calendars.
By W. S. B. WOOLHOUSE, F.R.A.S., F.S.S. Seventh Edition . . . 2/6
- Grammar of the English Tongue,**
Spoken and Written. With an Introduction to the Study of Comparative
Philology. By HYDE CLARKE, D.C.L. Fifth Edition. . . . 1/6
- Dictionary of the English Language.**
As Spoken and Written. Containing above 100,000 Words. By HYDE
CLARKE, D.C.L. 3/6
Complete with the GRAMMAR, 5/6
- Composition and Punctuation,**
Familiarly Explained for those who have neglected the Study of Grammar.
By JUSTIN BRENNAN. 18th Edition. 1/6
- French Grammar.**
With Complete and Concise Rules on the Genders of French Nouns. By
G. L. STRAUSS, Ph.D. 1/6
- English-French Dictionary.**
Comprising a large number of Terms used in Engineering, Mining, &c.
By ALFRED ELWES 2/0
- French Dictionary.**
In two Parts—I. French-English. II. English-French, complete in
One Vol. 3/0
*** Or with the GRAMMAR, 4/6.*
- French and English Phrase Book.**
Containing Introductory Lessons, with Translations, Vocabularies of Words,
Collection of Phrases, and Easy Familiar Dialogues 1/6
- German Grammar.**
Adapted for English Students, from Heyse's Theoretical and Practical
Grammar, by Dr. G. L. STRAUSS 1/6
- German Trilog Dictionary.**
By N. E. S. A. HAMILTON. Part I. German-French-English. Part II.
English-German-French. Part III. French-German-English . . . 3/0
- German Trilog Dictionary.**
(As above). Together with German Grammar, in One Volume . . . 5/0
- Italian Grammar.**
Arranged in Twenty Lessons, with Exercises. By ALFRED ELWES. 1/6
- Italian Trilog Dictionary,**
Wherein the Genders of all the Italian and French Nouns are carefully
noted down. By ALFRED ELWES. Vol. I. Italian-English-French. 2/6
- Italian Trilog Dictionary.**
By ALFRED ELWES. Vol. II. English-French-Italian 2/6
- Italian Trilog Dictionary.**
By ALFRED ELWES. Vol. III. French-Italian-English 2/6
- Italian Trilog Dictionary.**
(As above). In One Vol. 7/6
- Spanish Grammar.**
In a Simple and Practical Form. With Exercises. By ALFRED ELWES 1/6
- Spanish-English and English-Spanish Dictionary.**
Including a large number of Technical Terms used in Mining, Engineering,
&c., with the proper Accents and the Gender of every Noun. By ALFRED
ELWES 4/0
*** Or with the GRAMMAR, 6/0.*

Portuguese Grammar,

In a Simple and Practical Form. With Exercises. By ALFRED ELWES 1/6

Portuguese-English and English-Portuguese Dictionary.

Including a large number of Technical Terms used in Mining, Engineering, &c., with the proper Accents and the Gender of every Noun. By ALFRED ELWES. Third Edition, revised 5/0

*** Or with the GRAMMAR, 7/0.*

Animal Physics,

Handbook of. By DIONYSIUS LARDNER, D.C.L. With 520 Illustrations. In One Vol. (732 pages), cloth boards 7/6

*** Sold also in Two Parts, as follows:—*

ANIMAL PHYSICS. By Dr. LARDNER. Part I., Chapters I.—VII. 4/0

ANIMAL PHYSICS. By Dr. LARDNER. Part II., Chapters VIII.—XVIII. 3/0

①

MR
9/5

