### Manuscript Notes on the Design of a Canal between Hull and Liverpool; plus Enclosed Agreement between Erasmus Darwin and William Rowley

#### **Publication/Creation**

c.1760

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amingt of advantages of of present no Inging to y mills in g. hu Cels Baneuse in meting of time them I ha wimber of Herses in mercantile mean of humber - Home-Burine fo. 1 cen le spared, Le nce considering lorses - of familience, D. Anshandman & lest with more advantaged (american Memor. to quote min Dranklin

The new navigation long fore to get, flow of Joles at of Jochs lang extracted they are then belt in the about loing atte mine then help if the a boat wheel of waggon, its Burther a broad wheel of waggon, its Burther heing four Times as much, as leing leing four Times as much, as leing train on you Trot by one Horse, are train on you Trot by one Horse, are from times of great Benifit high. Circumstances of great Benifit high.

a pean

of a navigable Canal.
intended for a Communication between
y. Ports of Hull & Liverpool.

with some general Remarks on En

Lo ! frinces I helold contriving still, and still conducting firm some brave Vesign!

Lee long lands, & Deeponing Rivers join lack part with each, & with of circling Main

The whole entirend Iste! — Skingson.

Contents. part of. first Recount of M. designed Canal . p. 1. References to W. Mays. p. 9. Part y. second General adventages of intend havigations. p. 16 Part of third.

particular advantages of of. designed Canal

## To the Queen .

From your majesty's known attackment to W. arts of Peace, & W. general Welfare of these your Ringdoms, we humbly beg leave to lay this pan of navigation at nur Majesty's Feet, & intreat your royal termission to call of new Canal, The River Charlotte", yt our latest Progeny may know y- Source of their prosperity, & to yg. 2nd of Time repeat y. name of their illustrions patrones. Long may you live to grace these Reelm. of Freedom, to smile protection on was the works of Peace, & mehe &. Fearle prosperond, as you have made their King Lappy!

part of first. account of y). Designed Canal The adventages accorneing from incand navigations to y. Froduction & Improvement of Commerce are extole. I by every Writer, who has treated on V. commercial Interests of Nations. and meny of our own country have Instly lamenter, yt in this respect we are outdone by France, our Rival in Trade & Menufactories, the V. Situation of our Lands & Harbours is much more commodions then theirs for

this purpose: as no part of if Kingdom by of Computation of I'm Halley is more Than seventy Miles distant from yt. Shore. Many Situations have been chalked out by these Writers very eligible & practical for navigable Canals; but those whose great Benifit to of. nation in seneral, appears most striking, are a Junction of W. The mes & Levern, of y. Levern & Trent, of of of Trent & Weaver: & lastly of the Frith of Forth & y. Clyde. By which of principle forts of our Island, would communicate with each other; & V. most fertile perts of y. Country with y. Metro = = poles.

The practicability of navigable Canals for this purpose has long been known, in other Countries experienced; but his hation is in a particular Manner udebter to n. The of Bridge water, for irodigious Improvements in M. Construction a menagement of These Canals, & er ascertaining w. Expense of completing hem: whose hame will on these Recounts le deer, as long as Britain remains Kingdom, to our latest sootenity. The present design comprehends only pert of of of great one above recited, viz, to join by a Canal W. River Trent

about Wilden in Verlyshire, & of. Juke of

Bridgenater's wasigation in Cheshere with Branches to Birming Lam, Lichfield , heweastle o y. Kwer-Weaver. and if this work meets with of hyprobation of of Country, & W- Encouragement of W. Legislature; there seems no Sould but of other parts of if. Tesign mele som he undertaken, to V-greet Wility of M. landed Interest, & M. Trad of those Counties: It is a few years Petitions to parlament for new Canals branching out of these, will become as frequent as they are now for Tumpike Roads. The purposed Canal is designed to fall into W. Trent at Wilder, rather then at Bur to avoid if - Shallows which greatly interrupt

W- Course of that hiver; at Harecastle it will press for chove a mile under Grund, y which means fewer Locks will he necessary, so more water supply of from d. Eval-mines in nt. Country: & it erminates in if. Take of Bridgeweter lavigation to sain accept to manchester 2 Liverpool, without endagering of trefield I going into if mersey. The whole Leigth f which will amount to miles, exclusive Ing. Branches to Birmingham, Lichfield, reweastle, & M. heaver-havigation. The Panel & Vefiels are to be constructed n of then found most elegible from verious Inoperiments made by W. Suke of Bridgewater on his navigation. From W. Seperience of

Which, his Engineer Mr Brindley will undertake to complet this Canal, purchase al Land wanter, erect Locks, make towing paths, build Bridges, & defrag every Expence, except yt of obtaining of lect of parlament, for seven hundred founds a Mile, \_ o will provide if. Money if required. He proposes to make y. new Canal twelve feet wide at y. bottom, & three feet deep in general, but et y. Fords only thirty Inches: & to supply with a Quantity of water, but just sufficient for N. hairgation, held up by Locks, hairing no Stream, but dead as those in Holland. The Boats are to be severty feet in lengt That the Expense would be you a Mile and this was laid before his Majesty it is now faid. Thus it is fupposed Harceaftle Cut will cool 10,000 - of the remainder of the bands ready lovot a Mile, and it don't appear that the money is.

sex feet wide, to draw thirty Inches of water, & to carry twenty Jons burthern. They are to be so constructed as to sail with either end foremost by removing of. Rudder, or to cost about twenty Funds each. They are to be raiscled by a Man & a Boy, on a Horse will draw one Vefselx n a Trot either up or down y. Canel, nt will draw three on occasion. In respect to raising of money wanted to carry it into Execution, it is proposed to give five per cent interest, & one per to rish, as was done by Ferlament in y. Tankey navigation. & yt. of whole shall le divided into Lots of 200 teach, to be haid by instellments in such proportions,

and at such Times as shall be greed upon, or if Interest to commerce from if. Times of each payment, & to be paid half yearly. Hence as if. Security is good begond a Goult, or W. Interest inviting, there seems no Foult of raising no-whole by a general Subscription: which perhaps will be more agreable to g). Country, than if it was yo property of a private person.

# References to y). Map.

Quarterly if demanded



To cut through Here-eastle, it is supposed will cost 10000.

End of canel from thence to of Trent 1000 & a mile.

and 700 & mile from farceastle to of weaver.



part.1.

Part. 2?



The Power of nations de

Upon the number of their hardy & Industrious, Inhabitants & the abundance of their Wealth

The Word Weighed or Ethinated rather than the Word Ballanced

## part of second

General advantages of inland Mavigations.

In Vesigns of great Sepence & Importance, of adventages resulting from them to of Indic in general, as to of. The caliar formaties of give them Birth, should be first ascertained; to against these be ballenced of Injuries or Inconveniences, if such there be, affecting of Properties or these or Inconveniences, of Individuals.

It is a Maxim well established amingst political Inquirers, yt of tower of Mations, other rivenmentances being alike, is always in propertion to of mumber of their Inha-litants, or of alundance of their Wealth. Those Mations of remain still in their first state of Mature, or subsist alone by

Hunting, are of all others of most thinly peopled, as of native nations of america: pasturage by encreasing of Justenance of Thankind encreases their numbers: agriculture for y). same Reason shell further contributes to render a Country populous: & lastly Trade, by bartering Manufactures for Food n). Labour of yo. Hand for y). Fruit of y). Earth, will to en inconcievable Tegree. superado Population to a well-cultivated Country. But an Increase of Opulance as well as of People attends an Increase of Trade, as our own, & every other commercial Mation evinces beyond of Power of argument: & n). Result must be ut whatever facilitates our Trade must pencrease it, & is in that degree of public Utility. and the every great Improvement in Commerce may seem first to affect of Merchant But an Inenafe of Opulence as well as of People depends, much upon the Extention of manufactures in the inland parts of an Country and a cheap of ready means of bringing the Same to convenient Jeaports. That they may become articles of foreign Commerce & Merchy add Mahimut Wealth to of thereby add national Wealth.

& Mechanic; yet w). great advantage is since it is those, not consume or manufacture 2). material an astoficione productions of his Jol, & Lave in many instances above tenfold enhanced it's value. \* It is on these Considerations of n). national Effects of an advantageous or Disadvantageous Commerce more deeply concerns n. landed gentleman. Then n. Merchent himself: as n). Merekants whose Trade does not orguite their Labour, can remove with the best of their Effects, & try their Firtunes in a more advantageons Situation: but y). landed Gentleman is bound down to yl. Soil, & cen not remove his Estate, the the Fersons are gone, yt used to consume of Produce of it. \* Jee Essay on Trede by Fr Incher printed for I Tyre near Grays Inn Holbourn Frice 2 th.

The convenience of communication in soneral, on of Facility of Carriage for of natural Pro--ductions of a country to M. Sec, has generally found or forced a passage for those productions to foreign markets: and M. Tifference of Isopence between Land-Carriage & nt. by water is an article so very important in every kind of Merchandice; yt Manufacture has frequently chose its Place of Residence for M. Sake of this one Convenience, & been able to undersell it's Rivals, yt had lefore flourish I further from M. Thore. The hir & Calder-havigation, in yorkshire has within these few years afforded us en amazing Instence of y). Whaty of navigable Conals both to M. Growth of establish & Manufactories, o of procreation of new ones. The Tolls or River-Ines of this Mavigation are private property; & of Proprietors by

leasing them out to 500. a year thought Mey Lad eencluded a benificial Bargain. When this Lease was expired they granted them for another Term of years for 1500 per ann. The present Tenant swes 6000 Pounds a year, & it is imagined from n. Increase of Trade, yt. 10,000 mill be offer'd at y). Expiration of his Term. 1.

Term. 1.

The Tonage on of. River Son-having ation supplys us with another Instance of this have have the in my. Cast four years moreaso in Value 2000 Founds a year! The astonishing Progress of W. Trade of Liverpool further countenances of utility of incend navigations, which seem principally, the perhaps not totally to have contributed to its advance. In n. Reign

of Eucen Elizabeth a Survey was taken of it This king belonging to every fort of W. Kingdom, when at Liverpool of. largest Vofice was but of forty Jons burthen, & W. whole amount reached but 250 Jons: at present there are upwards of 400 Vefsels belonging to this Port, & each veficl on an average is supposed to carry 250 Jons . So yt of. Increase of formy Quantity of Theysing in about a century has increased as four hundred to one ! - an amazing progrefo!

But there is another Edvantage to y?.

Public peculiar to this Nation accorning
from water-Carriage: A ut is, yt more Horses
may be spared to be employ'd in il officer

Mr Locke has observed yt nine parts in ten of y. Froduce of fill I Lands are enging to the Labour of Men & Horses: hence an addition to y. Mumber of Farm-Horses will considerably increase of Fruits of y. Sarth, and y. Quantity of Com will be augmented, at y. same Time y. Separtation of it is facilitated.

The Kingdom of England alone, by a Comjutation of Gr Halley, contains about forty
Millions of square heres: & of these in
Millions of square heres: & of these in
Millions of square heres: & of these in
Millions of square here a Bonnty was first
given on M. Exportation of Grain, one third
given on M. Exportation of Grain, one third
was supposed to he in uncultivates Commons,
Was supposed to he in uncultivates Commons,
There has not since yt Time a year elapsed,
but M. Farlament has passed fifteen or
twenty private hets for M. Enclosure of

Thorse grwaste Grounds, & has hence opened a Source of Employ for tenfold of number of Horses, yt can be spared from Carriage, to W. great Emolument of M. Proprietors, & of w. Community. The utility of il. Expertation of corn to il. Public is not only, like other Merchandice, from i). Employment of our Hands at Home, to from of. Wealth for which it is exchanged abroad, but from its infallibly securing us from Jamine in Jeasons of uncommon Jearcity. Cike W. Current, whose waters pass unnoticed into distent Countries; but which in Times of Franget ryt prudent Farmer, Damming up it's accustom'd Channel, derives over his own thirsty Meedows. of Im of year 1751 an Extract from of State of Exportation of grain was laid before of.

House of Commons, & it appeared yt above five Millions of Quarters of Grain were exported from great Britain, in D. years 1746 to 1750 inclusive: & near seven Millions a a half of Money gained by of nation in Beckange. and since Grain has been made an Object of Commerce, it's Price has not only in general been lower at Home, but its cultivation has encreased to such a Segree, yt a good Harvest is supposed to be a Provision forgetive years. Here then is a Mine of wealth diffused over of Surface of our Island more valuable. then shope of Peru & Mexico! a Mine, It can not be worked to book it's Perfection but by m). means of inland Maisation! Le See Remerks on Commerce by Sr. John Micholls printed for I osbonon Grays Inn. 1754.

But those Farms of the contiguous to y). new Canal will further receive great adventige not only from enjoying a more extensive & a more certain Mart for M. Produce of their Lands in Grain, Roots, Cheese, Butter, Wool. Hides, Tallow, Malt, Beer, Egder, Forthy & but as they will procure their Coals, Lime, Marl, Timber, utensils of Husbandry, & materials for building by water carriage; of by y. same means convey of. Froduce of Their Farms to those many distant Market fewer Hersel will be required to carry on their Business of agriculture, & y. Provinde, they before consumed, will now sustain other Species of gattle, hereficial both to &. Husbandman & J. Community. a Horse will annually require of. Ixpence of Food yt would support two Cows: & y.

Produce of Mose will maintain three four or five People: hence an Increase of Deople. is supported without any additional Expense to y. Public: 12 y. Price of Provisions lower's nithout any Jujury to y. Farmer. Some indeed have objected, yt y. Brices of frein near y new Canal will never arise so high, as it has simetimes done in Times of Secreity; from it. Ease of Importation But in enswer to this; it must follow, yt from W. Bake of Exportation, their Frices will never sink so low in plentiful feasons, there in this circumstance of Profets to y. Farmer on y. whole the hept equal. We can not omit observing in this Place It this inequality of Eain is of all others of most frequent couse of you knin of Farmers scarce Times when their trofits are great, They become more expensive & tuxurious,

& To not so well know how to contract their manner of Life, when cheeper Leasans lower W. Value of their Commodities. Besides these general adventages to the Lands in Vicinity to the Canal, those that contein Timber, Iron Bar, Lime-Stone, Kudde Inller's Earth, or other natural Production of Value to which may be ridded some entificate enes, yt are consumed at very distant Merkets, as Madder, Word Liquorice, these I say will reap a Benefit from water-Carriege yt cen be branglit under no Estimation. This East poregraph is designed to & preced yt immediately going before it

The Vamages sustain't by some Farms in being out through will be very inconsiderable, as equitable allowances will be made in of gurelate of y. Lands, & proper Bridges o Fords he provided to remedy such Inconveniences: Mor will V. Quantity of Land required be of great Consequence, as if. designed width of y. Eanal is only twelve teet at its Bottom, & it passed a great. part of y. way Moragh Tracts of un. -entriveted Commond. and y. advantages of a new Canal compared to a Kiver-havigation are in other Respects very many & important: The Shortness of W. Voyage, protracted in W. other by yo. indented Course of Rivers: The absence of currents; which impede of. upward havigation, more than they affirt of. downward, & hourly abrade & undermine

2. Benks; The Security from of Mischief & Delay of Floods: The easyer Franget for of Horses from of. Boat keeping nearer of. Towing Path; But there is one other very material Cir. - cumstance in favour of cance navigation, which is, yt of. Commissioners may chase high Grounds for yl. Situation of the Locks, while in of other they are solely govern'd by if. accidental Shellows of of Mover. In is. leter Case, W. Locks are frequently exected on low Lands, & y. neighbouring Meadows thereby in some measure render's damps, a swampy: while in Canal- navigation, This Fis adventige is not only avoided, but as y so Conal, to pursue it's most convenient Course, will most frequently wind along W. Edges of y. rising Ground, numbertets wall: : Springs well be cut through, so you Flacins hereath became astrolly dryer & more fertile.

Besides these may be added some incidental circumstances beneficial to of Proprietors of Land from making a new Canal: 11. in some places materials of value may be found, before unthought of, as white cay, Jere, Fuller's Earth, Marl, Stone &c. & in other places sports may be baid through of Benks of V. Canal to flood n. neighbouring Meedows in Jummers of unusual Franght: on in Times of unseason. able Floods there will universally be two Rivery, where there is now only one, to cerry off of. Superebundency of water. The canded gentlemen on n. Calden horization men by topicke in york store were by experience fully sensible of these many or great conveniences of a canal passing Mrangh their Farms: For when a Cut was to be carried either on y). North or South

Tide of that River; no Land on y. Morth Lide was valued at twenty five Founds an here, on of. South Side at fifty Founds; & as one side was equelly convenient with No other, no. Commissioners determined from nerth side. and y. Land onners, attended of Meeting of Commissioners at Rockdale on w. eleventh of april last, & volunterily offer'd their Land at twenty five Pounds an here, half of. Price it was valued at; but y. Supertunity was lost, Freperations had been made for corrying it on g. other Tide; & y. Commissioners would not alter their Resolution. When a furrey was made, a very few years ago, belive for making a Canal to join of. Jonn of 8 3. River Levern, & some Hifficulties arising, y. Proprietors of

Land to encourage of Modertaking, offer I to give them all of Land they skinld cut on over for six or sever miles in Length, all of it enclosed good Land, & much more it is believed would have been given had of Nesign been earried into Execution.

We come now to y. Pleasures of those of border on y. new land, which perhaps is more worth considering as Tast is so universally propagated up our Farms are all gradually improveing into Gardens, a here it must be allowed, yt to have a Laun with terminated by water with moving Objects passing & repassing upon it, is a Finishing to a Scene of all others is a Finishing to a Scene of all others of most desireable, & which y. Landscape painter so often endeavours in vain to imitate.

and to there if we add of possession of a In Summer-House floating upon water, a Gondala, yt will convey them to many of. most flourishing Towns, through of most delightful vallegs of D. Kingdom: & in their Seesons to have variety of Fish brught to them from great Fistences alive in Well-Boats for their Table: we have articles of Luxury, nt other Situations righ for in vain! nor must we here omit yt trite Objection of no. Fishonesty of water Men. It they are liable to pilfer Fruit & Foultry in Heir Paforge: But surely this kind of Travellers are least fitted fit such Vepre - dations; as by their frequenty returns they will soon be as well known as of Intabitants of of Meighbourhood, & their Immegs are

so slow yt an Hour will overteke of Thief, who must have so many lonfederates, yt. Here never can be wanted Boidence to Discover a convict him.

at this Time of Day, when Britein would seem to vie with antient greece & Rome in w. Willity & Perfection of her arts, & in 2). number & magnificence of her public Works; W. Elegence & Firmness of our sommon Roads have long heen thought worthy of attention of of Legislature But Experience has shear us, yt neither Statute July, nor Turnjuhes, with broad wheels & Limitations of y). Number of Horses can answer this desireable Pumose without of Africatance of incond mais chions. The Quantities of heavy goods, which do most myury to y. Roads, & contribute beast to their Repairs will by this means he diminished, & W. Burence of making & keeping

them complet, so far reduced, yt by degrees they will rival those of France in Smoothings o Stability, o in Time like those, consta lay no Jax upon y. Traveller. Well infermed of of extensive Whility of in can't maise tion to W- Growth of Common & W. Improvement of y. Value of a country, yt great genius of Ber Peter completted a cance between Peterslungt o n. Wolga at an incredible Expense through an uncouth & ardnows Country. The flates of Holland one their very Existant as well as their quelence & power to their numerous Canels. and of French-Mation our Rivel in arts & arms have already much avail! Themselves by navigable cuts of vast setent, & of amazing advantage to their

The States of Holland much of Owe their Opulence as well as Meir Existence Commerce. If these are of countries water I by Briare, between of Countries water I by of Briare, between of Countries water I by of Seine of Larguedore is of most stapendous work, which M? Riquet has carrie or through appeared of seventy Leagues of Country, or established a commodious Communication from Marseilles to Bourdeaux, between of Country the

There is eastly another Consideration well worthy of attention of this Sea-girt thingdom, yt by of abundance of inland the navigations a hardy Rece of water Men will be produced, ready in Times of will be produced, ready in Times of Emergency to recruit our naval armaments, & mergency to recruit our naval armaments, of Bulwork, & W. Glory of our happy Island.

and when we recollect yt y. a mazing Juccefves of No. British army in No. tate War have made us sole masters of an immense Continent 8 18. Shophoto Hegres ! so show as do to. tooled 5000 to too do: what a prodisions Trade must result to us from these growing provinces, which for many ages will most undoubtedly employ themselves in agriculture, & be supply I from us with all W. other necessaries & Luxuries of Life. and when we recollect yt. y. World of Commerce, like W. World of Vegetation establishes its firmest Roots, & spreads its Branches widest near if. Brinks of Rivers, we should be inclined to wish this our Island all Shore; & as far as nature has not forlid our Improvements, endeavour to make it so.

Lawor

pointing out to Trest a Course up a Hill, which his weters harry up, of the stands amazed. He has an anekor neer him. rund of Shield anspice George o. 111. amnis doctus iter melins, Hor. Contents On Inland was gation. p. 1. Their advantage to of Public. P. 2. - To y. Counties of give Hom Birth. P. Objections answerd Of of Cance from W. to 2. He Loral & moln ments from it.

an account of an intended Canal from Wilden in Serlyshire we to Grosskam in Cheshire joining we some general Remarks on Inland navigation .

Lo Princes I Lehold &c.

A Marie St. A.

Example show it was to from the

small detic to meline the

Posts & Rails in Burrow-copp belinging A gr Jamin shall be return'd when i. Hedge is sufficeently grown; & y. Fosts p Rails in mordling Well, yt belong to Mr Rowley, shall be also return I when of. Hedge is sufficiently grown Erasmus Darwin May. 9 - 63 GALTON & Willim how Pay

We reaprocally agree yt w.

part. 2?



part. 3?





part the Third adventages of the designed Canal. The Frechechility of V. Dong n't Peral wes first in part ascertained by of Juney of Mr ges of Liverpool in y. year 1957. & in 1958 by Mr. Brindley, Engineer to G. Ficke of Bridge weter, & in 18. year 1760 G mr Inection F. R.S. & Mr Brindley conjointly. These three gentlemer at &-some Jime Key declared of Practicebility of making this navigable Panal, gave it their Opinion nt no Treet of Land in W. Kingdom stood so much in need of an incent Marigetion.

or was neturally so well adented for yt Dumose, & for uniting of test & western

part the third Dountages of y. Designed Concl. The advantages peculiar to the designed Canal may be considered under the three following articles, such as accome from got The natural productions of the -countries it passes throughter commodities of those general situation in respect. It The natural productions, working of sandes timber of open sources books. con stores sous son in the neighbourhood of the banal, are first Rock- Salt; which is not only purified and chrystallized

for Home : consuption and exportation (of which in another place) but whe mixed with foam or earth in certain gnartitys, becomes a profitables manure. of this salt from fanton to northwhich is a Rock above forty yards perpendicular in thickness: the expence of frieght along the banal will be but two shillings a Ton for Fixty miles, consigned and it may be used duty free for the purposes of agriculture.

These Scet Mines were first Discover'd in y. Hear 1640 in boring for coals in in Liberties of William marbury of Marbury Esq! or lie about 34 Mards from in Jurface. Philosoph. Transcet.

a great Inentity of the Iron to Liv.

Live will be trought down to Liv.

expose, of here reskip I fer of.

north: from whence will be returned great Quantities of of.

returned great Quantities of of.

red Iron one, to be conveyed by this Canal to various works.

in this Country.

Iron ore is another production of This country, and some of otherparts in the neighbour hood of the banal, both for the cold shine and red shere won. There is a monatain, called mon-Gop, near Lawton, that contains four different and usefull kinds of Stone . 1st mill stones of an excellent quality, which are now carried by land to upwards of a hundred miles distance, and to all the parts of the intended ravigation: 2ª a voog good limestone. 200 3d a fine free stone for stricteding 4th dat grinding stones of different sorts, in great repute

amongst the manufactories of-Hard-ware From Lawton to Stoke is a continued Chain of Collieries, if encreased Consumption of these Coals by meens of nt. new canal, it is computed will amount to near forty thousand Fon annually. at a face call Brich-Killy in Haffordshire Inter's Earth is day up, which which whee greatly convenience of the - unfactories of marchester, A but may be carried up of Calder to Leed & both Works in Merholive.

Mear wolsely Bridge, & a Mile below
Burton a Free-Stone is found on if very Banks of of. River, excellent for its

Stability & Colour; some Parts of which seem not inferior to that of Portland, er Roche abbey. a mile from Rudgely, a leazing kind of Coal is promed, call I Canel Poal, a other common Coals . V. Frozerty of of. Eare of usebridge. of this Coal if lower Stratum is said to be a velnable one, Ø it is apprelended a navischle Longh might be comed from a) new canel ento of Bowels of of Poal-Mines, in of. manner of of I . Tuke of Bridgewater's Colliery in Lexcastive, end yt this would both lay them dry, which is of.
present obstacle to working them, seat N- same Time convey them by water into

of new Caral, to if great adventige both of of of Country, & of of noble Formietor. Near Wilden in Verlyshire arises an immense Mantavii of Limestone, (on which is situated y! Village of Breden, Hos it of Commodity much wenter in it neighbourhood; whole country and at Dichret, are other Carge Lime Enarried; this is a Cem modity much wanted along n. whole Centre of of Canal, for as well for of Emposes of agriculture as of hrehitecture. R few miles lever et play-till à firm a elegant Reabaster is found, morer for of Mes either of of Philiel or Travel.

not many Miles from De navigable Trent by W. side of y. River Joar, which will Le made navischle when J. Malitents of Leigester awake, are W. noted Enarries of Swithland State, a most heartful, & Oureble Covering for Houses: and prodi--gions Rocks of of hind of grey Porphyry, which has hitherto been procured from Sevteand, to have the # of threats of London & Westminster. Regreat Quantity of Mart will be thrown out in making of. Caral, & will tesides in many Places le found so near N. Brink, as to be deliver's from W. Thede into of Barre, which will in other Place of greatly advance of Ingirovement

of Land. Other Manares will also be 3h procured from large Towns on reasonable Jerms for back Carriage. and as these Manures are intended to pay no Jonege, these advantages with of Line & Rock. - Last above-mention I will double W. Produce & W. Value of many of J. Terms Divided by M. new Mavigation. not only these natural Froductions, y. have their origin for W. Banks of when Canal, but those from of more distant parts of of of Countries, it rafses through, will opperience an advantage from of. greater Ease of Carriage both to 88 8 8000 in respect to their value, & y). Quentity consumed. Of these are Lead. Copper, Ealary,

Marbles Rotton Stone, Ruddle, white cap, Behers, white willhance more profitable white their purchasors to proprietors of them a meny other unmanufactured articles will probably become useful to Society, which at mesent rest unmolested on their native Beds. Faith askevill are metallications on their native Beds. Frant is it see? I minor, as not more on their native Beds. Frant is it see? I minor, as not more on their native Beds.

Spar. In a Tract published in gl. German Language on of Micharactory of Breden Horcelain, an accelin Spair. got out of yl. Leed-Mines is said to be used there as of Fetunie is used in thina, a prepared in whisame Menner, vie thina, a prepared in white circumstance) a fromder washed as purify of from y großer of towder washed as purify of from y großer parts which are pounded over spain. The Spar is said to be of a faint Flesh-Colour, with a very pale Blush, a whiteish. art deen verrerie nublic a paris chez durant appisot. 1752.

Socionally. In respect to I manufactured or cultivated in Vicinity to N. Canal, W. seneral Froducts of V. Larmo, in Gracu, Wood, Hides, Jackow, Bacon, Theere vc. claim our first Consideration: many hundred Jons of this last article are annually carried by Land above forty Miles to Willington an Verlysture as y. most convenient navigable ontlet, & great mantities of Grain, Malt, Octopal, & Bacon are convey'd by Land Carriage from Verly thise of tofferies, & fact found fre Jung to where of Mumber of Inhabitants so far exceeds A Fertility of A. Soil.

There are other cultivated Froductions of a Farm, nt are now from their Bulk & Weight of necessity consumed on of Fremises or in 19. neighbourhood, as Jak Timber of which there are many extensive woods near M. intended Course of M. Maiscation, Hay, Straw, Bark of M. Oak & Alder for tanner of Janner & Syer, to which may be added word, madder, Lighorice, or other articles yt uses Then become Objects of Cultivation & of commerce. From N. Wiches in Chethere, mann - factured, falt is carried on Horsebach to almost every part of Staffordshire , Gerby. - stire, Leicesterstire, nothinghams ture,

yerhsture & Lincolnstine: to all which places it will gain a much cheaper Roces by means of the intended havigation. The fact manufacturers at northwich produce annually about 50,000 Jons of white falt, yet they do not supply our Fileries at newfound Cent, Leing under -sold both by M. French & Transards, whose Ships, as they can take in a Lreight of Selt without soring out of their Road from ig. nediterranean to newfoundland,

# So great is of. Home-Consumption of Mishrticle,

It from of Salt-works at Morthwick only,

a Juty of 67,000 Founds was last year

paid into of Exchequer.

Galton 
Backequer.

have an adventage over ours, which are obliged to come to Liverpool for nt. Purpose: End not from any superiour Excellency of their Just for preserving Fish. a (20) To put thenselves therefore upon en equal Joohng with Irrequers, of Monafac. turers of Salt et Northwich apply to 2). Lords of Trade & Mantations to have a small Suty Paid on foreign Salt, or a total prohibition of it at our Jisheries, But their Lordskips not willing to lay any burther on an infant Jishery rejected their Suit.

By addition of a certain Evantity of muriatic Roid, when I swapperation is so far advanced, yt title saline chrystals begin to expear on I surface of of Brine, a strong white set may be unexperted from English Both Salt or Brine, fit for carring Provisions in all different ways a for all uses. It Brownrigg's art of making common salt, printed by places in Holbourn, 1746.

The Enanty of Coals consumed annuelly in v. Jaet-manufactory of northweek amounts to 27,010 Jons: at nine Skillings a Jon. By of new Canal coals would be caid down at herthird for six Skillings & Jon. this Saving in N. Frice of Coal would reduce of Separte of of. Manufactory above thirty per cent, which Reduction it is apprehended would have of same salutary Effects, with of. Outy requested upon foreign Selt, without any of its permicion& Consequences. This Circumstance in all probability would encrease of Salt Trade et Morthwich above double, & consequently of. Tonage & Trade upon of. Newer farkey, & at of. Port of Liverpool in Fronchion, lesides W. additional number of Hands employ'd

in W. Selt-Business. This then is a national Concern, & one of no inconsiderable Consequence as we not only exercese our number of Hands on our Trade at Home, but take Ut Trade from our natural Enemies. The new pance will remedy another wil in W. falt Frade respecting of Fort of Iverpool: as when Floods have for many Weeks interrupted of Manigation of of Neaver, Ance of falt has risen 30,50, or Cent per Cent at il. Iwer pool Market which this it may be a temporary dovaitage A some Individuels, who happen to lane a large stock on Hand, it must reverthely he attended with very hed Effects upon of. Irade in seneral, nor will of Francieters of of Weaver havigation receive eny considerable Injury

from W. new Canel, as their Freight depends elmost entirely upon if. Salt & Salt-koch from Winsford, o Markwich, which et prosen amounts to 74,000 Fors a year swill probably receive a very considerable haveen as mention I above: & none of this is likely to come upon y). new Carel, except when Thoods, or of Kepains of Locky obstract 2. Weaver, first heeause Whew Cance wel Le some Miles distent from Winsferd & the it will come near of works of northwick 2. Fisadvartage of unloading, & loading again, as of. 200-Canal-Vefsels will not live in y. Tideway, will prevent its coming there in y. common Course of havigation.

The villages of Burselem, Stoke, Herley Green, Lane-Velf, & Lane-End are empley of or Serthern ware. These goods are ex-- horted from all our Lea Ports to our reveral Extones in america & y. West. - Indies & to almost every hert of Europe. great Eventhes of Flint-Stones are used in making the potteries, which are bright from by Sea from different Perts of il Coast to Liverpool & Anll: end of Play used in of white ware is brought from devonshine generally to the Iwer pool. These materials are brought from thence by water up of Mersey & Weaver to Winsford in Chashire: those from Hall up of Trent to Willington in Verlyshire, & from Winsford 182 Willington W. whole is brought to y . Fother Ees

by Land-Carriage through miles of Country The ware when finished is conveyed to Iwerpool & Hull in of same menner of. naterials are brought from House those Acces, & amount together at least to of so expensive a Land-Carriage, & of In containty of n. Manigation from Frances to Front Ram In Cheshere, & Wilden in derbyskire, occasioned by of Gloods, as from in Winter Dy. numerous Shallows in Summer, & these Delays & Expenses attending both their materials & menufactures, must inevitably in a few years ruin the strateries of Stafferdshire. But what will harry on this Ruin with more hasty Strided, is nt. other totteries are stready established

F.37

The present frice of comage of clay & Flint for of Poteries is 15/1. Jon on an average; which by of. new Canal will be reduced to 8/ N. Jon on about 4000 Tons exmually, & g. Parriege a traplet of il certhera ware in Return will be reduced from 28/ to about 12 Shielding Mr. Jon which will greatly encrease W. Expertation of Mt manufactory of Elint from Hall of y? Pottery a mounts to prome ance to chant. end of Per. & Freight of of manufectured ware

& Legin to flavrish in France, & in hs These potenies emply above six thinsend Hands in M. manifectory, & above four Thousand more in of other necessary Trades dependant on them, here not only of. political Interest of this Kingdom, but Humanity herself steps forth, & pleads of eause of intend havigation In ny. neighbourhood of Bursclem & M. Potteries a Brich & Tile ere manufaction of a blue colour, & are so far vitrify'd as to be more hard & durable then any kind of Stone used in building: this is an article yt is likely & find a domand Mranglant De whole course of no Panal. The other Manufactories, yt, will be

greatly herifited by this navigation are as numerous as those Manufactories. such are of. Hemps & Hex Businesses of which there are many Brancher, as of Thread, Jape, Sail-Cothes, &c. whief will recieve Their unwranght materials, I part with their wraught formmodities at much lower Rotes, & on Conseguence enlarge their manufactories, & estend Their Commerce. the Metallie Trades, will some of them recieve greater advantages, of their materials are heavier, such are i) Consumers of Lead, Copper, Zinc. Jin, Fron. of their Calcinations, whether by natures or artificial Processes, as white Leed, minimum, Verdigrease, unters & deters. The Iron Monnfactories in Warwickshire & Stafferdshire have already too sensibly

felt of want of foreign Bar Iron, moomack yt of trice of Iron for in These Countres has generally been above five per of Ligher then in perhiture, & of Commodity itself of less Value. On this account alone it is of N. nailing Trade Las for many years graduelly declined in these Counties; & rises transported itself to some parts of yorkshire, where their in land havisations favour'd W. Carriage of their Materials.

mail-Iron for eight years nest has heen sold in general throughout warrickshire & stefferdshire at 19.10.0 pr. Im. by h. longthinded, stafferdshire at 19.10.0 pr. To 18.10.0.0. but hes last year heer lower'd to 18.10.0.0 whereas in yorkshire of seneral voice of hail.

- Iron has been

mes Reserve of The thigh Frice of Irm in these Countres seems owing first to al. to too few Hands, ansing clmost to a conspoly. & secondly to il. high Ance of Freight from Hall , (y) most convenient Port for of Importation of foreign Bar. up of . Niver Trent to Burton, which Having ation has long lean a monger ly 4 2). Restruction & Tisgrace of & trading County. from thee to gain storony (is 2 Moson) The Inice of Freight of Bar Iron from gainsberough to Burton is 13.4 p. Jon by of long Hundred: & from Bristol to Bendley Ent six Skillings. The Vefices on both these. Rivers are drawn by Men, when if. Wind is

not favourable, & of Leight of way is considerably greater on of. Severn. For what then can this tragnality of of Frice Freight he owing? - Fo en exclusive Monopoly. - \* This Evil the proposed havigation will in part remedy, & as of. Legislature has Cetely given Bounties on if. Importation of american Iron, Timber, & Potash, y). new Canal seems to ensure a Salle for More Commodities through an extensive & populars country. \* a Reduction of of Ance of Freight to near half the present would greatly lenifit of. Beer Trade of V. John of Burton; 4th has long struggled under this ernel Calamity.

Thirdly. The general Titustion of 2. new Canal is only fortunete in overing a a Communication for every hind of Trafic Letween nJ-gestern & western Coasts; Int will exercise il . Connection of il . populars Johns of Birminghem, wolverhampton, Walshe, & Divery numerous Inhabitants of il circumjacent country, with y forts of Liver 2000, there to go, inexpress. - sille advantage. of tothe The Liver pool mere Its will be enabled to supply those Juns with Teals, Mahogany, Tobecco, Ingars, & Groceries of all kinds, Rum, whe & meny other sints of Mere Lendice & recieve in Return their valueble menifetimes, such as guns & aller heavy articles at a saving of about three Dounds pr. Jon in n. Parriage. and will be en abled to prouve english oak for of. Furnoses of Ship. Building.

The manufactures of the large & Henry Ring Jams of Leicester, nothing Com, Jorly Coventry will find their way to Liverpool so many hinds of merchandige be neturnide to Hore Tuns of neighbour lood Besides there many other, Jams of manufacture & Trade will gain accoupt & if. Port of Lwerport, of there are Leeds, wahefield, Boncaster, Sheffield, gainsberugh, Lincoln, & y. Fort of Boston, as soon es of navigation is completed which is now carrying on between if. two last mention's not only many of of above months of sons, ent those of Menchester, as Warrington, Diverpose will sein access to of Fort of Hall & Boston Ind all there Jam! of Trede to Menufacture communicate with each other to the prodigions & reciprocal Emolument of them all.

The Quantitys of Trapic, or its kinds, w. will he corried on amongs tallhere Johns, sother 1081808 Rosertyso, when it. Expense of Conveyance will amount to but two Shillings a Jon for sexty Miles Freight, will become 20 momente vast, & so varions; & Their reciprocal advantages so intricate; es to lear ao Estimation to any Vegree of hecuracy, 200 to this, n. of Trade yt are now conveyed by Land from London to manchester & Liverpool, & their Beturns, will immediately by means of of new havigation pels half of of of way by water. and of Leavier Commodities, it were sent

round of Lands End to g. Port of Liverpros? will some of them for of greater datory & Expedition be brought down to Birming Ram as hack Carriage; so embarhid et of nearest hert of y. new cance. for of. Juns above mention of. The Merchentedhind of Hall make two Voyages annally to Fertershirth & W. Baltic, whereas those of Liverpool et present make lut one voyage from il. Vanger & Fifficulty of getting et some Teasons round our own Island: and the Meretants of thee labour under similar Discoverteges in their Veyeges to of nestern herts of g- world. But by the Facility Setween if two Ports; meny ortoles of months and more cannot be will be mutucley dent from it one to be ship I st of other, by Benifit of both.

In Jame of war such a Convenience of Communication between of Ports of our own Country is an amazing advantage to Commerce in goneral: as of Ince of Ensurance, Which is at those Times extravegent, is saved to if Americtors, & it skip & Cargo, prevented from falling into W. Enemy's Hands, is seved to a). Publick. Rnd if en Invasion stoned ever be attempted, as it has often been threater on this our Iseand, of Pase of conveying artillery o werlike Stores from our arsenels clong these Conclo, must contribute much to cleck of Frogress of such a Force of eartinuing to our posterity, not Freedom both of government & of Religion, that

leefses & Dignifys this happy nation. 29

Conclusion

There is no subject of more importance to a kingdom in arts well-instructed and in Frade, high-flourishing, than the proper employment of the Poor; for this purpose our laws are insumerable and a plan inverted, by ability and digested with industry was lately laid before -The Legislative Fower for this purpose. which was however at length rejected from some difficulties in the execution But we can not but felicitate this fountry that the many new articles of employment produced by so extensive. a havigation will prevent the number

30 of Loor beyond any compulsive faw. as is well enough express'd by the pious Mr Harvey whose sentiments on this head we beg leave to istrude upon our Reader. "By the grand and beneficial rapedient of ravigation every Tide conveys into our Forts the wealth of the remotest climes, and brings the abundance of the Universe to be urladen on our Inays: whilst almost every private House in the Kingdom is employ embellished or accomadated from the four Quarters of the globe. The sea is no respector of Persons. The deals out her Liberalities to all; to the wealthy such as are avitable to their fireumstances; to the Indigent, such as are best adapted to their Condition. If The ornaments the abodes of Theron to aspasio. Letter gthe

the first, she employs the Hands of the last; furnishes these with usefull Labour, those with elegent accommodations. What a multitude of industrious People acquire a Livelihood, by preparing the commodities intended for exportation! and what a multitude of dextrons articif artificers maintain their Families, by manufacturing the wares imported from abroad! It is recorded a valuable species of Beneficence to provide proper work for the Poor. This withdraws them from many Temptations and preserves them from much vicked refs. It hinders them from being a Burden to themselves and a nuisance to the public. How extensive is the forrespondence of the sea and how large her Demand forNorhmen! Into what Branch of Frade does the not enter? What kind of ingenious Science or usefull Toil, does the not \_ befriend? How many millions of honest, but needy Persons are engaged in her Jervice?

and how amply are they repaid for their

Description of of manigable works of his Grace of . I of Bridefield To give of distant Reader some Idea of y menner of conducting navigable tanch we thought proper to add an account of those already completed by Lancelline & plantine by the Inhe of Bridge water.

additions to certain places of Decend fort. a Whom Hings enegace in Motion, Irade Legets Frede, as Fire does Jine, & Heaple so much, where much teple one alreed, some" fr som temple. Ifley or of Trade of heland If we consider of humber of Horses in a mercantile View, we do not meen W. humber necessary to earry on our Home-Busings, but of. number of cen be spends for foreign markets. Hence considering Hones as an Object of Commerce in. Hushen Smen cen veer as misny, & spare more : if the docs not it proceeds from his finding other hands of Cattle more here-- ficial.

## note upon i. preceding dertera

from Temple in has Efry on of advance.

- ment of Trade in Ireland recommends

A. Mese of over for plowing & Doother

Purposes of Husbandry, & alds of hence

"the Race of Garrens (attle Horses) would
"becreese & so make korm for of Countries
"maintaining of greater Mumber of Cattle,
"which makes a foreign Commodity, though
"they die by aga or Recident, whereas of.
"They makes none at all " situated in

Landon. 1709, misuelecneous Espays.

The new navigation leving free to all, & a Joles at J. Lorihs being much less than More at Turnpikes, and Expense of Guildry a Boat atte more than half nt of a broad-Wheel weggon, a sti Burthen four

Is it not dangerous to fay too Extravayang to fay the only possible means to Jave this the

Trot by one Horse, are piroumstance of in concrevable berifit to it Farmer.

Mor do il. Improvements in Forde & Manufacture alone promoc a Lively load to thousands employed by of merclant, & Mechanic; & Base & Luxury to y. landes Gentlemen; but in Respect to W. Pircumsteras of our national Yest, are in only possible means of can save from Rhin this great to & flourshing nation! Which the an adverturous & active Merchant, puts himself to so great an Ixpense in carrying on à most extensive & astonishing Commerce Veclines, his-necessary Velts & Lepenses sink him into Benkruptey & Buin.

where Fr Halley is mention's neede to add a note to of hotem of il. Dayse & prilosophic. Transact.

hear of Ind of of Jecand Fort, neare to sto I following note, & erace something whent petriot ministry, & add Wisdom" in its place or alter of whole fentence. I

4. Lend heing in Heaty in Emerice, & so cheep

yt a Calburing then, it understands this bandy, cen in

a short Time save therey enough to purchase a Tiece of

ground corps enough to subsist a Jamey, no men

continue; long a Labourer or a Jumy men for others

continue; long a Labourer or a Jumy men for others

kence if Damper of our colonies interferring with their

thought Country in manufactures, it regains Labour, if

too remote to require extention of great Britain;

too remote to require extention of great Britain;

too remote to require the Mention of great Britain;

too remote to require the Mention of great Britain;

the in properties to it I somewhat which will excreen

wholly in it forms of Britain which will excreen

in a short Time legand her their which will excreen

London Frisad for T Becket in I thrond . It, I supposed to be

wrote of I ranklin of thickdelphic."

## Part. 3?

